POWER UNIT
SERVICE PARTS LIST



1098 c.c.
4-CYLINDER PETROL

TYPES

10AB 10CG

10MA

10D 10MC

Issued by

Issued by

B.M.C. SERVICE LIMITED

COWLEY · OXFORD · ENGLAND

(Folder AKD 3419)

POWER UNIT SERVICE PARTS LIST



Covering 1098 c.c. power unit as introduced to the following vehicle types, Autumn 1962

Austin A35 Countryman
Austin A35 Van
Austin A40 Saloon (Mk. II)
Austin A40 Countryman (Mk. II)
Austin-Healey Sprite (Mk. II)
Morris Minor 1000, 2-door Saloon
Morris Minor 1000, 4-door Saloon
Morris Minor 1000 Tourer
Morris Minor 1000 Traveller
Morris Minor ¼-ton Van (Series III)
Morris Minor ¼-ton Van (G.P.O.)
M.G. Midget

†Explanatory	
†Alphabetical Index	
†Part Number Index	
Engine	PA
Ignition	PB
Fuel System	PD
Clutch	PE
Gearbox	PF
Electrical	PN

1098 c.c. 4-CYLINDER PETROL

TYPES

10AB 10CG

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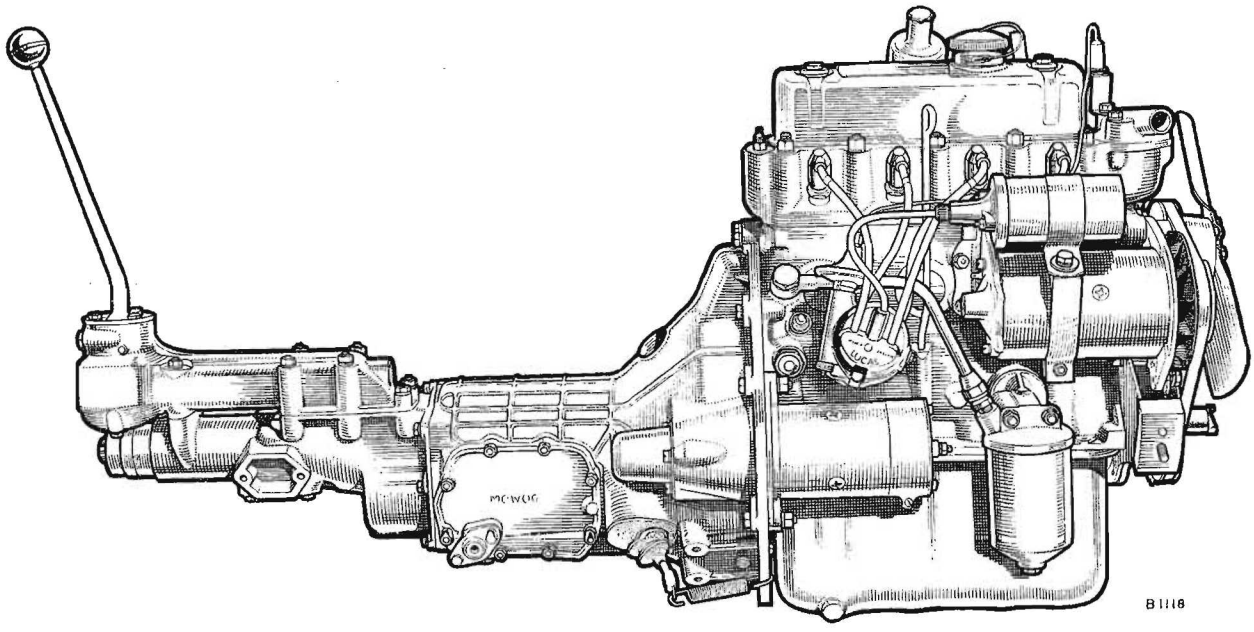
BMC SERVICE LIMITED

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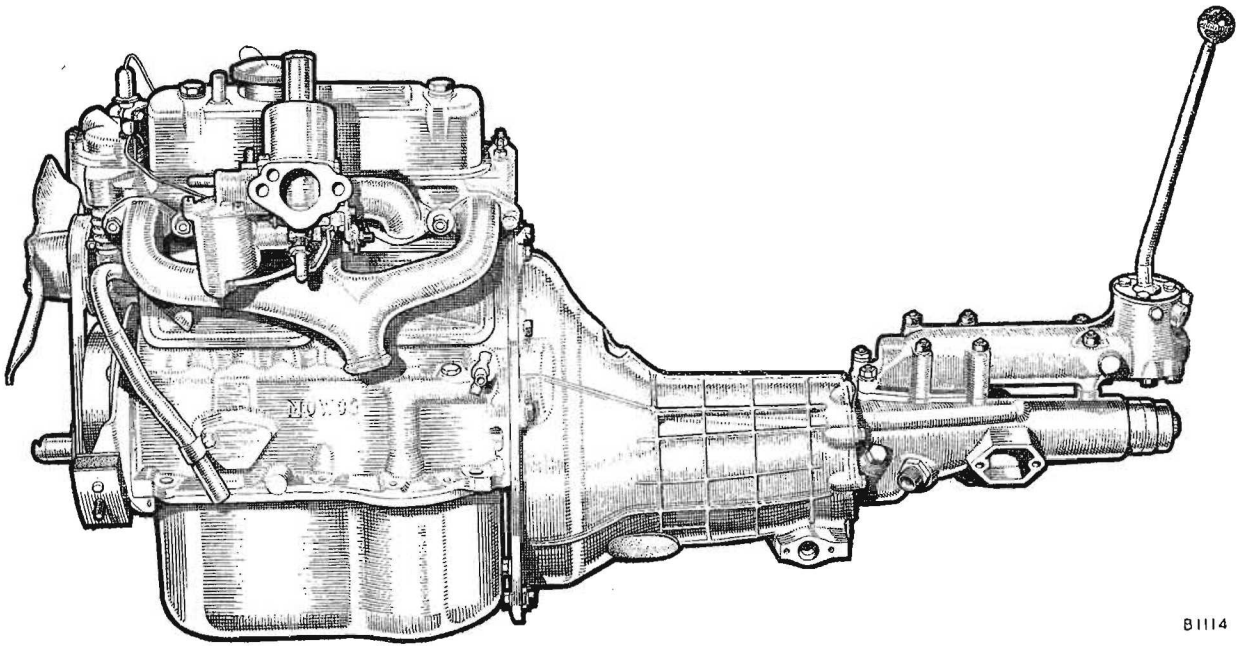
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Telephone - - - - - - - - - - Oxford 77777
Telegrams - - - - - - - - - BMCSERV. Telex. Oxford
Telex - - - - - - - - BMCSERV. Oxford 83145 and 83146
Cables - - - - - - - - BMCSERV. Telex. Oxford. England
Codes - - - - - - - Bentley's, Bentley's Second Phrase, A.B.C. (5th and 6th Editions), Western Union and Private

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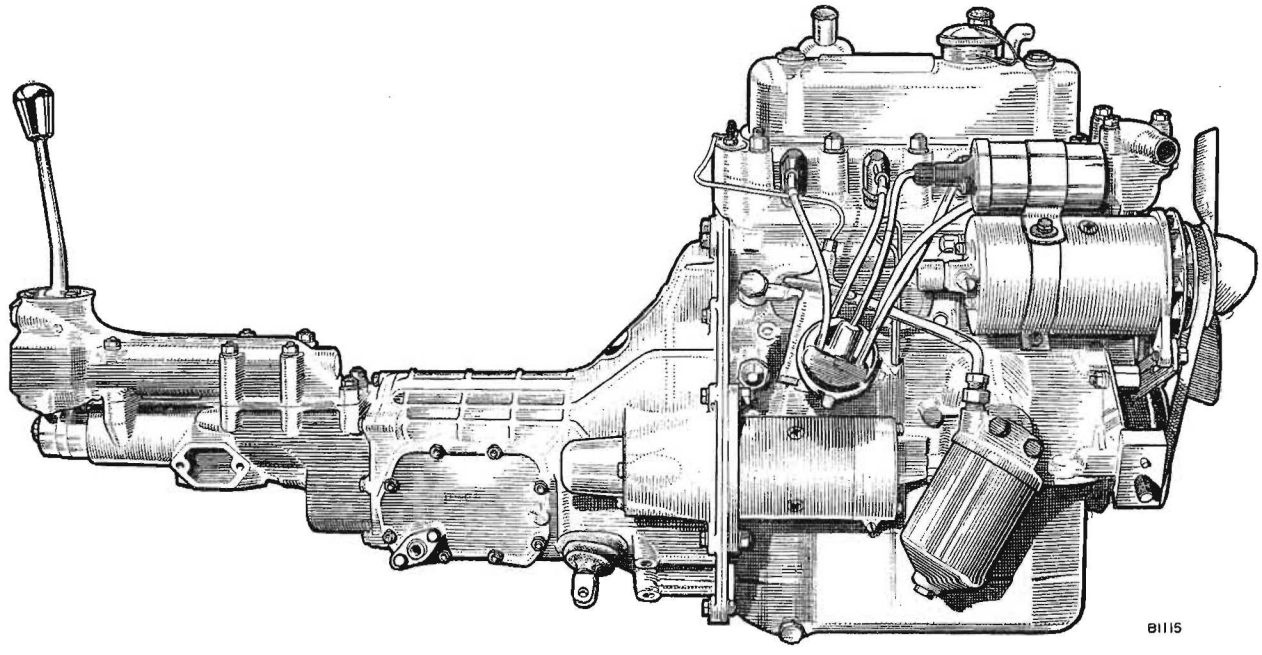


†Power Unit—RH side (single carburetter)

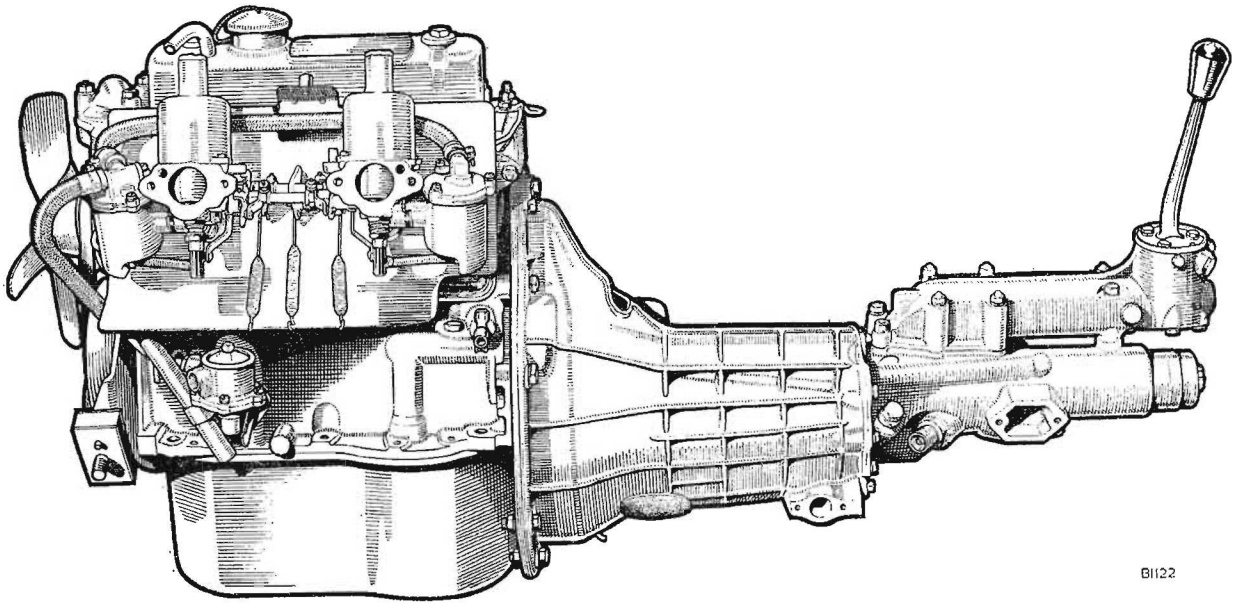


†Power Unit—LH side (single carburetter)

† Revised Information. Issue 2



†Power Unit—RH side (twin carburetters)



†Power Unit—LH side (twin carburetters)

† Revised Information. Issue 2

EXPLANATORY

- The range of parts in this List covers all serviceable components on model/models to the standard specification. Where the part is confined to one specification this is clearly defined in the Description or Remarks column, and where the part listed is not serviced, this is indicated by the letters NSP in the Part No. column.

- This List is provided with a Group Index on the title-page, and also more detailed indexes at the beginning of each separate Section. Additionally, Alphabetical and Part Number Indexes are also provided in the preface pages.

- The Part Number Index will be issued twice yearly.

- Items comprising an assembly (or sub-assembly) are inset for easy reference. This principle is followed in all Parts Lists, typical examples being given below.

Examples:

Crankshaft	AMK 2254
Plug	AMK 97
Panel assembly—rear lower	CZA 418
Angle—attachment—rear bumper	CZA 147
Bracket—rear bumper support	CZA 164

- The word 'Quantity' as shown in the heading of all text pages is intended to convey that all figures appearing in that column are quantities used on a particular application and not quantities used per vehicle.

- The assemblies and components in the plate illustrations are identified by numbers which correspond with the illustration references appearing on the facing text page in the column immediately following the Part Number. Note the use of squares, rectangles, and circles on the Illustration Plates. The square/rectangle indicates an assembly which comprises all component parts shown enclosed. The components can, in turn, be supplied separately providing Illustration Numbers are shown against them. A circle embracing certain components is used to give a magnified view of the items which are too small to show up in detail if illustrated on the same scale as the other parts on the plate.

- It is essential first to identify the part against the illustration in the appropriate Section of the List, and then make use of the illustration reference number to locate the correct Part Number and official description on the adjacent page, taking into account Engine, Car, and Commission Numbers, etc.

- ABBREVIATIONS: Standard abbreviations are employed. The complete range of abbreviations covering all lists is given below.

A	**Ambulance**	**ID**	**Inside diameter**	**P.T.O.**	**Power Take-off**
A/R	**As required**	**I.P.T.O.**	**Independent Power Take-off**	**Q**	**Chassis and Cab**
(B)	**Body number**	**J**	**Convertible**	**R**	**Chassis and Scuttle**
(BP)	**Belt pulley number**	**K**	**Truck**	**(RA)**	**Rear axle number**
B.R.S.	**British Road Services**	**KPH**	**Kilometres per hour**	**RH**	**Right-hand**
C	**Chassis number**	**L**	**Hire Car**	**RHD**	**Right-hand drive**
(C)	**Car number**	**LC**	**Low compression**	**RHT**	**Right-hand thread**
(CB)	**Cab number**	**LH**	**Left-hand**	**(RP)**	**Rear pulley number**
(CN)	**Commission number**	**LHD**	**Left-hand drive**	**S**	**4-door Saloon**
CP	**Chrome-plated**	**LHT**	**Left-hand thread**	**(S)**	**Super de-luxe**
D	**Coupé**	**LWB**	**Long wheelbase**	**SWB**	**Short wheelbase**
(D)	**De-luxe**	**M**	**Limousine**	**2S**	**2-door Saloon**
DC	**Double-coil**	**MPH**	**Miles per hour**	**T**	**4-seater Tourer**
D/E	**Double-ended**	**N**	**2-seater Tourer**	**U**	**Pick-up**
dia	**Diameter**	**No.**	**Number**	**UK**	**Gt. Britain and Northern Ireland**
E	**G.P.O. Engineering**	**NSP**	**Non-serviceable part**		
(E)	**Engine number**	**OD**	**Outside diameter**	**U/S**	**Undersize**
EXP	**Export**	**(OD)**	**Overdrive number**	**V**	**Van**
(FA)	**Front axle number**	**O/S**	**Oversize**	**W**	**Dual-purpose (wood framing)**
G	**G.P.O. Postal**	**P**	**Hard Top**		
(G)	**Gearbox number**	**pr**	**Pair**	**WB**	**Wheelbase**
H	**Hearse**	**psi**	**Pounds/square inch**	**Ws**	**Dual-purpose (all-metal)**
HC	**High compression**	**PSV**	**Public Service Vehicle**	**X**	**Taxi**
(HU)	**Hydraulic unit number**				

† Revised Information. Issue 2

EXPLANATORY—*continued*

- Amendments to this List will be effected by means of revised pages. Should it be necessary to add an additional page or pages to interrupt the existing sequence of page numbers, the added pages will be numbered as in the following examples, which illustrate what would happen if it became necessary (A) to extend the information on a text page beyond the limits of that page or (B) to add an illustration page between existing illustration pages. Use of the decimal notation avoids the necessity of re-numbering and reprinting all pages in any section after the newly introduced page.

  Example (A)

Existing text pages	PA 5, PA 6, PA 7, etc.
Added text pages	PA 5·1, PA 5·2, PA 5·3
Page sequence will then read	PA 5, PA 5·1, PA 5·2, PA 5·3, PA 6, etc.

  Example (B)

Existing plates	A 5, A 6, A 7, etc.
Added plates	A 5·1, A 5·2, A 5·3
Plate sequence will then read	A 5, A 5·1, A 5·2, A 5·3, A 6, etc.

- When information on a page has been revised this is shown by the inclusion of a dagger †, indicating what has been revised at that issue.

- As revised pages are issued an Index showing the Issue Number will be added to the List and reprinted with each circulation of revised pages.

Claims under Warranty

Claims for the replacement of material or parts under Warranty must always be submitted to the supplying Distributor or Dealer, or when this is not possible to the nearest Distributor or Dealer, informing them of the vendor's name and address.

† Revised Information. Issue 2

BMC Service Parts List Spine Labels

These have been designed with a colour code to enable Storekeepers to file or find Parts Lists readily. The system is as follows:

Coloured rectangles at top of spine

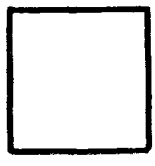


'Families' of passenger cars will always have a common colour (e.g. Lilac for the BMC Minis).

Heavy commercial vehicles will have a common colour throughout—Red.

Light commercial vehicles will have a common colour throughout—Grey.

Second coloured rectangle

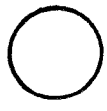


This indicates what the List deals with, as under:

Red	Mechanical.	Tan	Power Unit (Diesel).
Light Blue ...	Body.	Magenta ...	C.V. Chassis.
Brown ...	Power Unit (Petrol).	Deep Yellow ...	C.V. Body and Cab
Pink	Engines.		

Coloured circles

These indicate the franchises covered by the List. For any particular franchise the circle will always appear at the same height on the spine label. Additionally, it will be coloured as under:



Blue	Austin	Pink	Wolseley.
White	Morris.	Maroon	Vanden Plas.
Yellow ...	M.G.	Stone	Austin Commercial.
Grey	Riley.	Green	Morris Commercial.

Title-page

For easy identification when the List is lying flat, the colour of the text of the title-page repeats that on the spine label, indicating whether the List is Mechanical, Body, etc.

† Revised Information. Issue 2

IMPORTANT TO OWNERS

BMC SERVICE PARTS

Owners are strongly advised to insist on the use of BMC Genuine Parts. These may readily be identified by the label below and many are packed in characteristic cartons. They are available through any Distributor or Dealer, who can also provide details of the wide range of BMC Approved Accessories not covered by this publication.



Replacement parts that are not of genuine BMC manufacture cannot be relied upon to be of BMC specification, material, and workmanship, and therefore BMC cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

BMC reserve the right to make changes or improvements in the construction or equipment of their products at any time.

In order to ensure prompt and correct execution of your orders it is essential to quote:

1. The relative **Unit Number,** together with prefixes, suffixes, and specification reference where applicable:
   e.g.: Axle, Body, Cab, Car, Chassis, Commission, Engine, and Gearbox Numbers, etc.
2. The **Part Number** and **description** (prefix letters to Part Numbers must always be quoted).
3. The **quantity** required, bearing in mind that the quantities shown are those used in the application actually illustrated on the Parts List in question. Sometimes only minimum packaged quantities are available. These packs may well contain more parts than are required for a single job; for details of packaged quantities, see the confidential Service Parts Price List.
4. Always state the **colour** of carpets, painted items, trim items, etc.

† Revised Information. Issue 8

†Power Unit Number Prefix Coding

The power unit number prefix comprises a series of letters and numbers, presenting in code the cubic capacity and make, the ancillaries fitted, and the type of compression.

1st PREFIX GROUP—Cubic capacity, make, and type

1st Prefix number: 10–1000 to 1100 c.c.
1st Prefix letters: D—A40 Mark II
AB—A35 Van
CG—M.G. Midget and Austin-Healey Sprite
MA—Minor 1000 and Morris ¼-ton Van
†MC—Morris G.P.O. Van

2nd PREFIX GROUP—Gearbox and ancillaries

U—Centre gear change gearbox
DA—Close ratio gearbox

3rd GROUP—Compression and serial number

H—High compression and serial number of unit
L—Low compression and serial number of unit

EXAMPLE

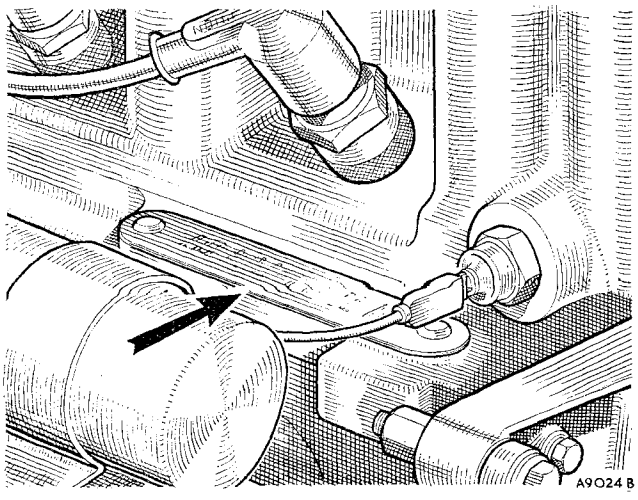
10D—U-H101

- 101 — Serial Number
- H — High Compression
- U — Centre Gear Change Gearbox
- 10D — 1098 c.c. A40 Mark II

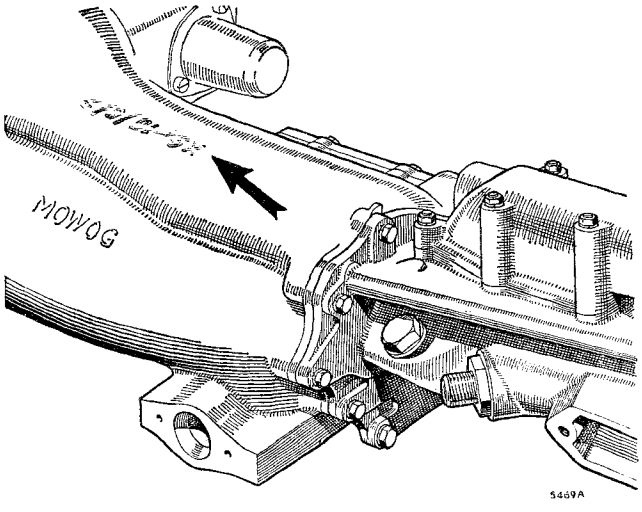
Always quote these Prefixes with Engine Number

†Revised Information. Issue 8

Location of Unit Numbers



† The **Power Unit Number** is stamped on a plate secured to the right-hand side of the cylinder block above the oil filter



The **Gearbox Number** is stamped on the gearbox casting, forward of the change speed lever turret

† Revised Information. Issue 3

Identification Data

MODEL	CHASSIS NUMBER PREFIX	COMMENCING † POWER UNIT NUMBER	FINISHING †POWER UNIT NUMBER
Austin A35 Van	A/AV8	10AB–U–L101	
M.G. Midget	GAN2	10CG–DA–H101 10CG–DA–L101	†10CG–DA–H21048 †10CG–DA–L17082
Austin-Healey Sprite Mark II	HAN7	10CG–DA–H101 10CG–DA–L101	†10CG–DA–H21048 †10CG–DA–L17082
Austin A40 Mark II	A/A2S9 A/AW9	10D–U–H101 10D–U–L101	
Morris Minor 1000	M/A2S5 M/AS5 M/AT5 M/AW5	10MA–U–H101 10MA–U–L101	
Morris ½-ton Van	M/AV5 M/AU5 M/AQ5	10MA–U–L101	
†Morris G.P.O. Van: Postal Engineering	 OHC11 OJE11	 10MC–U–H101 10MC–U–L101	

† Revised Information. Issue 8

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† Revised Information. Issue 2

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2A 12	PA.5	2A 3110	PF.3	22A 75	PF.3	AEC 997	PA.5	AUC 8456	PD.1
2A 13	PA.4	2A 3141	PF.2	22A 84	PF.3			AUC 8456	PD.2
2A 14	PA.4	2A 3161	PF.2	22A 85	PF.3	AED 172	PA.9	AUC 8459	PD.1
†2A 16	PA.5·1	2A 3168	PF.1	22A 131	PF.2			AUC 8459	PD.2
†2A 18	PA.5·1	2A 3217	PF.2	22A 170	PF.1	AEG 3122	PF.3	AUC 8460	PD.1
†2A 21	PA.5·1	2A 3218	PF.2	22A 233	PE.2	AEG 3128	PF.3	AUC 8460	PD.2
2A 25	PA.6	2A 3245	PF.1	22A 367	PF.2			AUC 8461	PD.1
†2A 53	PA.1·2	2A 3253	PF.3	22A 453	PF.2	AEJ 63	PA.10	AUC 8461	PD.2
†2A 54	PA.1·2	2A 3282	PF.2	22A 461	PF.2			AUC 8462	PD.1
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2A 84	PA.3	2A 3284	PF.2	22A 463	PF.2	AHA 5874	PD.3	AUC 8463	PD.1
2A 85	PA.3	2A 3285	PF.1	22A 465	PF.2	AHA 5930	PD.3	AUC 8463	PD.2
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2A 113	PD.4	2A 3289	PE.1	22A 468	PF.2	AJD 3204 2	PA.8	AUC 8464	PD.2
2A 118	PA.7	2A 3290	PF.2	22A 469	PF.2	AJD 8012 2	PD.2	AUC 8469	PD.1
2A 125	PA.3	2A 3298	PF.2	22A 470	PF.2			AUC 8469	PD.2
†2A 127	PA.1·2	2A 3319	PF.2	22A 471	PF.2	AUC 1145	PD.1	AUC 8473	PD.1
2A 128	PA.10	2A 3325	PF.1	22A 472	PF.2	AUC 1145	PD.2	AUC 8473	PD.2
2A 135	PA.10	2A 3335	PF.3	22A 474	PF.1	AUC 1151	PD.1	AUC 8474	PD.1
2A 139	PA.4	2A 3339	PF.3	22A 475	PF.1	AUC 1151	PD.2	AUC 8474	PD.2
2A 150	PA.6	2A 3340	PF.1	22A 476	PF.1	AUC 1152	PD.1	AUC 8476	PD.1
2A 179	PA.5	2A 3341	PF.1	22A 480	PF.1	AUC 1152	PD.2	AUC 8478	PD.1
2A 180	PA.5	2A 3344	PF.1	22A 481	PF.1	AUC 1189	PD.1	AUC 8478	PD.2
2A 242	PA.6	2A 3345	PF.1	22A 483	PF.3	AUC 1206	PD.1	AUC 8483	PD.1
2A 243	PA.6	2A 3352	PF.3	22A 492	PF.3	AUC 1206	PD.2	AUC 8483	PD.2
2A 258	PA.5	2A 3366	PF.1	22A 495	PF.2	AUC 1215	PD.1	AUC 8667	PD.1
2A 260	PA.4	2A 3371	PF.2	22A 528	PF.2	AUC 1215	PD.2	AUC 8667	PD.2
2A 269	PA.8	2A 3375	PF.3	22A 367	PF.2	AUC 1250	PD.1	AUC 8700	PD.2
2A 280	PA.8	2A 3378	PF.3	22A 538	PF.2	AUC 1250	PD.2	AUC 8713	PD.2
2A 299	PA.3	2A 3379	PF.3	22A 553	PF.2	AUC 1310	PD.2	AUC 8792	PD.2
2A 300	PA.7	2A 3385	PF.3	22A 550	PF.2	AUC 1317	PD.2	AUC 8965	PD.2
2A 329	PA.6	2A 3388	PF.3			AUC 1318	PD.2	AUC 8986	PD.3
2A 339	PA.8	2A 3390	PF.3	AAA 5981	PB.2	AUC 1329	PD.2	AUC 9202	PD.2
2A 515	PA.5	2A 3401	PF.2			AUC 1358	PD.1	AUC 9203	PD.2
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2A 664	PA.10	12A 31	PA.10	ADP 210	PA.6	AUC 1457	PD.2	AUD 2079	PD.1
2A 665	PA.10	12A 32	PA.5			AUC 1520	PD.2	AUD 2101	PD.2
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2A 801	PA.10	12A 208	PA.3	AEA 434	PA.5	AUC 2169	PD.2	AUD 9096	PD.2
2A 803	PA.10	12A 209	PA.3	AEA 574	PA.5	AUC 2175	PD.1	AUD 9098	PD.1
2A 847	PA.4	12A 210	PA.5	AEA 579	PB.1	AUC 2175	PD.2	AUD 9141	PD.2
2A 879	PA.5	12A 211	PA.5	AEA 581	PB.1	AUC 2246	PD.1	AUD 9142	PD.2
2A 880	PA.5	12A 250	PA.4	AEA 586	PD.3	AUC 2246	PD.2	AUD 9180	PD.1
2A 896	PA.12	12A 303	PA.8	AEA 588	PD.3	AUC 2451	PD.1	AUD 9181	PD.2
2A 937	PA.7	12A 353	PD.3	AEA 589	PD.3	AUC 2451	PD.2	AUD 9203	PD.1
2A 939	PA.7	12A 392	PA.5	AEA 592	PD.3	AUC 2694	PD.2	AUD 9255	PD.2
2A 940	PA.4	12A 394	PA.9	AEA 597	PD.3	AUC 4387	PD.1	AUD 9293	PD.3
2A 964	PA.5	12A 402	PA.6	AEA 602	PD.3	AUC 4587	PD.2		
2A 1007	PB.1	12A 403	PA.6	AEA 606	PD.3	AUC 4900	PD.1		
2A 1010	PB.1	12A 408	PA.6	AEA 630	PA.3	AUC 4900	PD.2	AUE 86	PD.2
2A 1015	PA.7	12A 413	PA.3	AEA 633	PA.12	AUC 5032	PD.1	AUE 87	PD.2
2A 3006	PE.1	12A 451	PA.8	AEA 635	PA.12	AUC 5032	PD.2		
2A 3023	PF.1	12A 477	PA.6	AEA 643	PA.10	AUC 5156	PD.1	1B 2925	PA.6
2A 3024	PF.1	12A 501	PA.6	AEA 657	PA.9	AUC 5156	PD.2	1B 3346	PF.3
2A 3025	PF.1	12A 523	PA.6	AEA 658	PA.9	AUC 8092	PD.3	1B 3664	PA.5
2A 3026	PF.1	12A 524	PA.6	AEA 663	PB.1	AUC 8103	PD.1	1B 8806	PA.10

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FNZ 106	PN.1	12G 173	PA.8	22G 150	PF.2	7H 1390	PD.4	17H 5065	PB.1
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†8G 134	PA.1·1	12G 335	PB.1	†38G 308	PA.1·1	7H 3218	PE.1	37H 689	PA.9
†8G 135	PA.1·1	12G 337	PB.1	†38G 309	PA.1·1	7H 5038	PN.1	37H 690	PA.9
†8G 136	PA.1·1	12G 340	PB.1	†38G 310	PA.1·1	7H 5040	PN.1	37H 732	PD.3
8G 549	PA.3	12G 342	PB.1	†38G 311	PA.1·1	7H 5045	PN.1	37H 831	PE.2
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8G 684	PA.9	12G 349	PB.2	38G 315	PF.1	7H 5390	PN.1	37H 1166	PD.3
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8G 725	PA.3	12G 437	PB.1	†38G 317	PA.1·1	7H 6944	PB.1	37H 1168	PD.3
8G 731	PA.8	12G 439	PB.1	†38G 318	PA.1·1	7H 6951	PB.1	37H 1169	PD.3
8G 733	PA.10	12G 443	PB.1	†38G 326	PA.1·1			37H 1170	PD.3
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67H 5008	PN.1	6K 639	PA.8	PMZ 0216	PB.1				
67H 5010	PN.1	6K 639	PB.1						
67H 5012	PN.1	6K 643	PF.1	PWN 106	PA.5				
67H 5013	PN.1	6K 654	PA.1	PWN 106	PA.9				
67H 5014	PN.1	6K 808	PA.5	PWN 106	PA.10				
		6K 831	PA.3	PWN 205	PB.2				
97H 626	PN.1	6K 836	PA.3						
		6K 853	PA.8	PWZ 102	PB.1				
HBN 0414	PA.8	6K 878	PA.5	PWZ 104	PA.12				
		†6K 927	PA.1·2	PWZ 104	PD.3				
HBZ 0412	PB.2			PWZ 105	PA.6				
HBZ 0513	PA.10	†51K 254	PA.1·2	PWZ 105	PA.12				
HBZ 0515	PA.7	†51K 255	PA.1·2	PWZ 106	PD.3				
HBZ 0613	PN.1	†51K 256	PA.1·2	PWZ 205	PD.3				
HBZ 0614	PN.1	51K 371	PA.5	PWZ 305	PB.2				
HBZ 0536	PD.3	51K 885	PA.5	PWZ 204	PB.2				
		51K 1177	PA.12						
HCZ 0630	PA.9	51K 1473	PA.5	TRS 0710	PF.3				
		51K 2036	PE.1						
HNS 0404	PA.8			WKN 404	PF.3				
HNS 0406	PA.3	53K 152	PE.2	WKN 404	PN.1				
		53K 402	PA.5	WKN 505	PA.3				
HZS 0403	PA.7	53K 463	PF.1						
HZS 0404	PF.1	53K 487	PA.5	WNZ 103	PB.1				
HZS 0405	PA.10	†53K 524	PA.1·2						
HZS 0405	PF.1	53K 528	PF.1	ZCS 0404	PA.12				
HZS 0406	PA.4	53K 535	PF.1	ZCS 0505	PA.10				
HZS 0406	PA.10	†53K 615	PA.1·2	ZCS 0506	PD.3				
HZS 0407	PB.2	†53K 1010	PF.1·2						
HZS 0407	PF.1	†53K 1028	PA.1·2	45223	PB.2				
HZS 0505	PA.3	53K 1433	PA.10						
HZS 0505	PA.7	53K 1435	PF.3						
HZS 0506	PE.1	53K 2016	PA.3						
HZS 0507	PA.10								
HZS 0509	PA.10	LNZ 205	PA.10						
HZS 0405	PB.2	LNZ 206	PA.10						
HZS 0510	PA.10	LNZ 405	PD.3						
HZS 0515	PA.10								
		LWN 204	PA.7						
IK 52	PA.7	LWN 204	PF.2						
†2K 1345	PA.1·2	LWN 204	PF.3						
2K 4608	PA.5	LWN 205	PA.5						
†2K 4954	PA.1·2	LWN 205	PD.4						
2K 4956	PA.8	LWN 303	PD.4						
2K 4956	PF.1	LWN 304	PA.5						
2K 4956	PF.3	LWN 304	PB.2						
2K 4958	PA.7	LWN 304	PF.1						
2K 4974	PA.10	LWN 305	PA.10						
†2K 4975	PA.1·2	LWN 305	PB.2						
2K 4982	PA.8	LWN 305	PE.1						
2K 4994	PA.8	LWN 404	PA.3						
2K 5197	PA.7	LWN 404	PA.4						
2K 5197	PA.8	LWN 404	PA.8						
2K 5211	PA.5	LWN 404	PF 2						

† Revised Information. Issue 3

Index to Revised Pages/Illustrations

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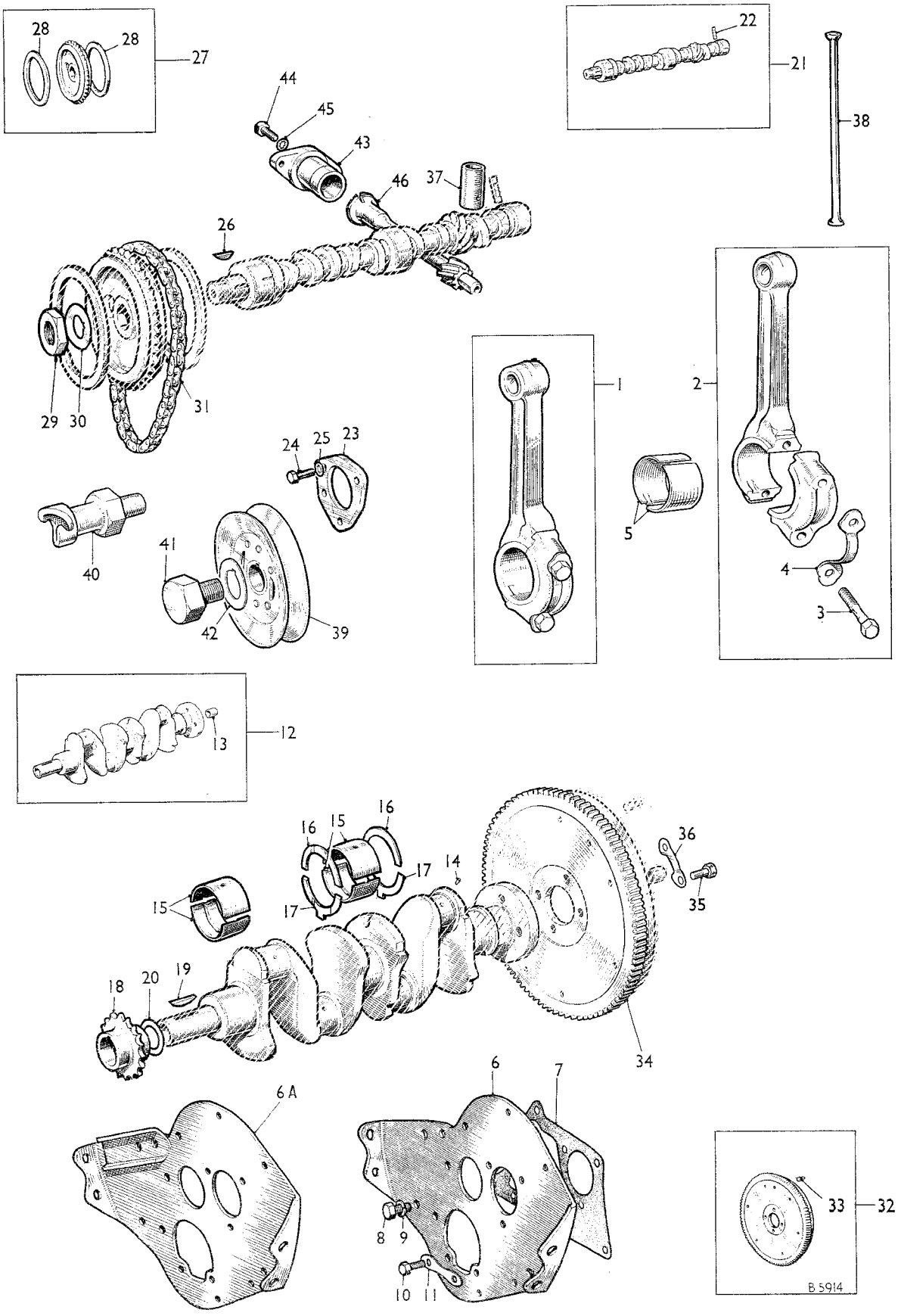
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ENGINE

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†CAMSHAFT AND GEAR	PA 4	AA
†CONNECTING RODS AND BEARINGS	PA 3	AA
†CRANKSHAFT AND GEAR	PA 3	AA
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†CYLINDER BLOCK AND PISTONS	PA 1·1	A
†CYLINDER FRONT AND SIDE COVERS	PA 7	AC
†CYLINDER HEAD, VALVES, GUIDES, SPRINGS, AND ROCKERS	PA 5	AB
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†ENGINE SERVICE KITS	PA 11	—
†FAN AND FAN BELT	PA 10	AE
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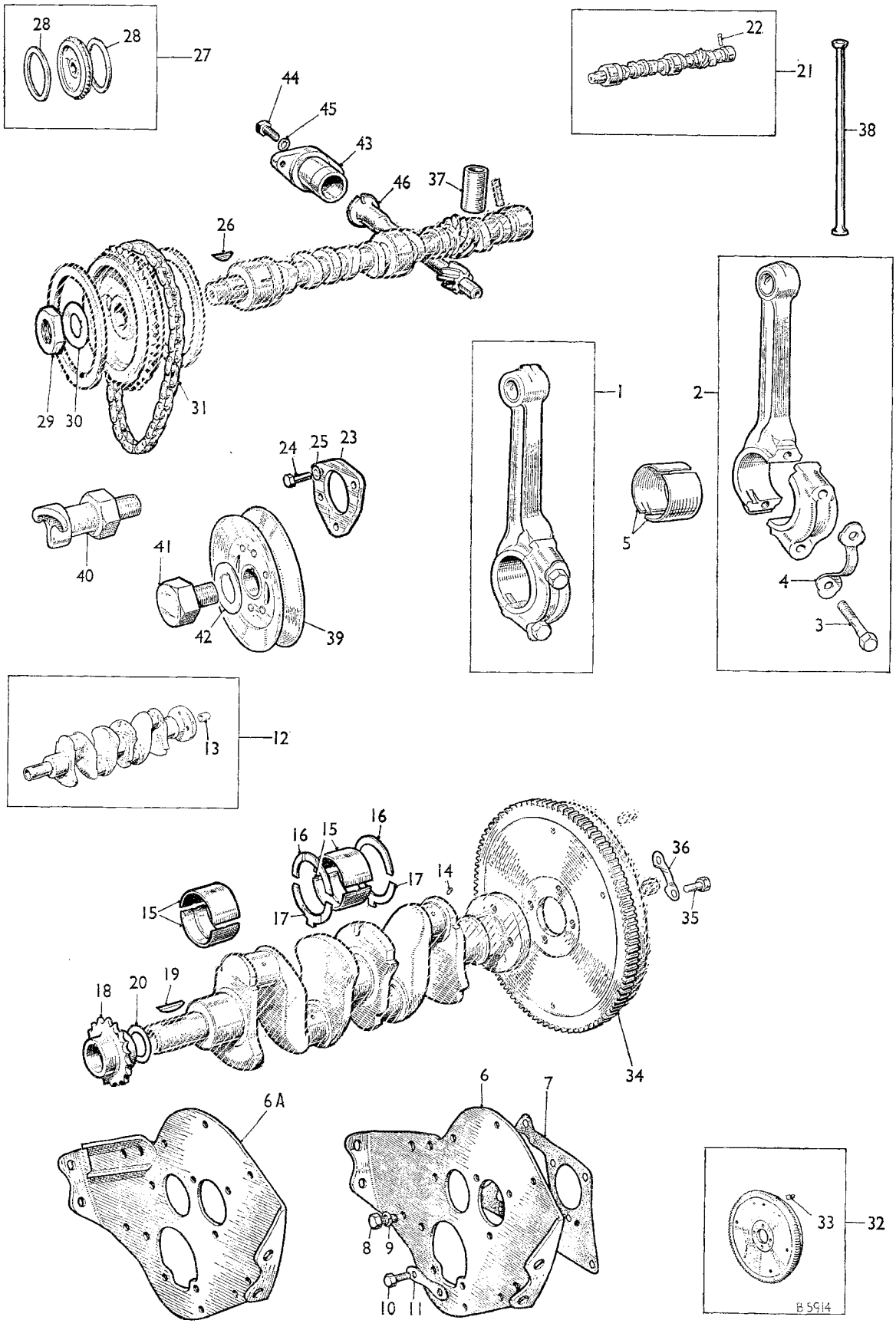
Issue 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
ENGINE								
ENGINE UNIT								
Engine unit—stripped								
HC	8G 124	1	1		★		(E) 10CG/DA/H101 to H14877, L101 to L14877	
LC	8G 125	1	1		★			
10CG								
Modified head **HC**	8G 135	1	1		★		(E) 10CG/DA/H14878 to H21048, L14878 to L17082	
Modified head **LC**	8G 136	1	1		★			
HC, 10D, 10MA, 10MC	8G 126	1A	1		★		(E) 10D/U/H101 to H75706 (less H75695 to H75700) 10MA/U/H101 to H116662 (less H116535 to H116600) 10MC/U/H101 on	
HC, 10D, 10MA	†8G 162	1A	1		★		(E) 10D/U/H75707 on (plus H75695 to H75700) 10MA/U/H116663 on (plus H116535 to H116600)	
LC, 10D, 10MA, 10MC	8G 127	1A	1		★		(E) 10D/U/L101 to L70430 (less L70405 to L70425) 10MA/U/L101 to L117711 (less L117439 to L117500) 10MC/U/L101 on	
LC, 10D, 10MA	†8G 163	1A	1		★		(E) 10D/U/L70431 on (plus L70405 to L70425) 10MA/U/L117712 on (plus L117439 to L117500)	
HC, 10AB	8G 134	1	1		★			
LC, 10AB	8G 128	1	1		★			
Engine unit—half								
HC, 10CG	38G 310	2	1		★			
LC, 10CG	38G 311	2	1		★			
HC, 10D, 10MA, 10MC	38G 308	2A	1		★			
LC, 10D, 10MA, 10MC	38G 309	2A	1		★			
HC, 10AB	38G 326	2	1					
LC, 10AB	38G 317	2	1		★			
Block assembly—cylinder								
HC, 10CG	38G 306	3	1					Not available; use 38G 336
LC, 10CG	38G 307	3	1					Not available; use 38G 337
HC, 10D, 10MA	38G 304	3A	1					Not available; use 38G 334
LC, 10D, 10MA	38G 305	3A	1					Not available; use 38G 335
HC, 10AB	38G 327	3	1					Not available; use 38G 338
LC, 10AB	38G 318	3	1					Not available; use 38G 339
HC, 10CG	38G 336	4	1		★			
LC, 10CG	38G 337	4	1		★			
HC, 10D, 10MA, 10MC	38G 334	4A	1		★			
LC, 10D, 10MA, 10MC	38G 335	4A	1		★			
HC, 10AB	38G 338	4	1		★			
LC, 10AB	38G 339	4	1		★			

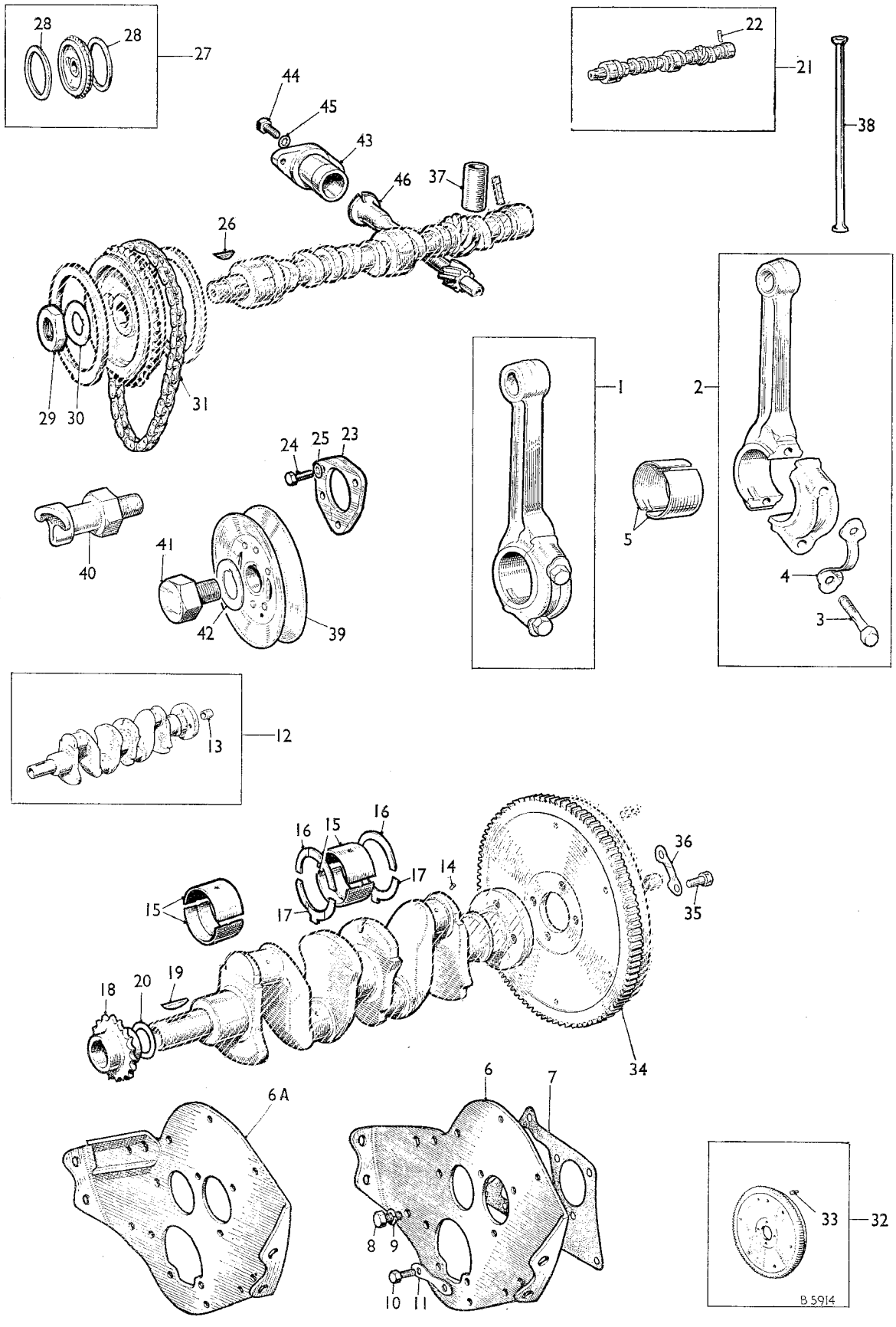
DESCRIPTION	Part No.	Illus. No.	Quantity	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Engine Unit—*continued*								
Plug								
Welch	2K 8169	5	4	★	★			
Oil release valve passage	2K 1345	6	2	★	★			
Oil gallery	2K 8623	7	2	★	★			
Stud								
Cylinder head—medium	†51K 254	8	1	★	★	★		Use 51K 256 for this application
Cylinder head—long	51K 255	9	4	★	★	★		
Cylinder head—short	†51K 256	10	4/5	★	★	★		Quantity increased to 5 off when 51K 254 is not fitted
Petrol pump **10AB, 10CG**	53K 525	11	2	★	★	★		
Vent pipe cup **10D, 10MA, 10MC**	53K 524	12	1	★	★	★		
Oil filter	53K 615	13	2	★	★	★		
Restrictor—camshaft oil feed	1A 1964	14	1	★	★			
Cap—main bearing								
Front	NSP		1					
Centre	NSP		1					
Rear	NSP		1					
Screw	†2A 53	15	6					
Washer—lock	†6K 927	16	6					
Dowel	2A 54	17	6					
Cover—crankcase rear	NSP		1					
Washer—joint	2A 127	18	1	★	★			
Screw	53K 1028	19	3					
Liner—camshaft bearing	28G 133	20	1 set	★	★			
Tap—cylinder drain	†3H 576	21	1	★	★			Use plug 2K 4993 together with washer 6K 638 for this application
Washer (fibre)	†2K 4954	22	1	★	★			
Washer (fibre)	†2K 4975		1	★	★			
Plug—drain	†2K 4993	23	1	★	★			
Washer	†6K 638	24	1	★	★			

† Revised Information

See title-page for application



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DESCRIPTION		Part No.	Illus. No.	Quantity	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Engine Unit—*continued*									
Piston and connecting rod assemblies			25	1 set					Piston and connecting rods are no longer supplied as assemblies. Service Bulletin GN/157 refers
Piston assembly—Grade 3									
Standard	**10CG**	12G 0306 03	26	4					
·010″ (·254 mm) O/S	**HC**	12G 0306 13		4					
·020″ (·508 mm) O/S		12G 0306 23		4					
Standard	**10CG**	12G 0303 03		4					
·010″ (·254 mm) O/S	**LC**	12G 0303 13		4					
·020″ (·508 mm) O/S		12G 0303 23		4					
Standard	**10AB, 10D**	12G 0303 03		4					
·010″ (·254 mm) O/S	**10MA, 10MC**	12G 0303 13		4					
·020″ (·508 mm) O/S	**HC**	12G 0303 23		4					
Standard	**10AB, 10D**	12G 0305 03		4					
·010″ (·254 mm) O/S	**10MA, 10MC**	12G 0305 13		4					
·020″ (·508 mm) O/S	**LC**	12G 0305 23		4					
Piston assembly—Grade 6									
Standard	**10CG**	12G 0306 06		4					
·010″ (·254 mm) O/S	**HC**	12G 0306 16		4					
·020″ (·508 mm) O/S		12G 0306 26		4					
Standard	**10CG**	12G 0303 06		4					
·010″ (·254 mm) O/S	**LC**	12G 0303 16		4					
·020″ (·508 mm) O/S		12G 0303 26		4					
Standard	**10AB, 10D**	12G 0303 06		4					
·010″ (·254 mm) O/S	**10MA, 10MC**	12G 0303 16		4					
·020″ (·508 mm) O/S	**HC**	12G 0303 26		4					
Standard	**10AB, 10D**	12G 0305 06		4					
·010″ (·254 mm) O/S	**10MA, 10MC**	12G 0305 16		4					
·020″ (·508 mm) O/S	**LC**	12G 0305 26		4					
Ring—piston—top									
Standard		12G 55	27	4					
·010″ (·254 mm) O/S		12G 0055 10		4					
·020″ (·508 mm) O/S		12G 0055 20		4					
Ring—piston—2nd and 3rd									
Standard		12G 56	28	8					
·010″ (·254 mm) O/S		12G 0056 10		8					
·020″ (·508 mm) O/S		12G 0056 20		8					
Ring—piston—scraper									
Standard		12G 57	29	4					Not available; use 12G 270 and oversizes
·010″ (·254 mm) O/S		12G 0057 10		4					
·020″ (·508 mm) O/S		12G 0057 20		4					
Standard		12G 270	29A	4					
·010″ (·254 mm) O/S		12G 0270 10		4					
·020″ (·508 mm) O/S		12G 0270 20		4					
Pin—gudgeon		NSP		4					
Circlip—gudgeon pin		CCN 210	30	8					
Liner—cylinder block		12G 164	31	4					For service purposes only

DESCRIPTION	Part No.	Illus. No.	Quantity	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Engine Unit—*continued*								
CONNECTING RODS—BEARINGS								
Rod—connecting—Nos. 1 and 3 cylinders	†12G 126	1	2	★	★			
Rod—connecting—Nos. 2 and 4 cylinders	†12G 123	2	2	★	★			
Screw—connecting rod cap	†12G 93	3	8	★	★	★	(E) 10AB/U/H101 to H1371, L101 to L1291 10D/U/H101 to H3933, L101 to L1703 10MA/U/H101 to H8409, L101 to L8787	
Screw—connecting rod cap	†2A 659	8		★	★	★	(E) 10AB/U/H1372 on, L1292 on 10D/U/H3934 on, L1703 on 10MA/U/H8410 on, L8788 on 10MC/U/H101 on, L101 on	
Washer—lock	†2A 660	4	4	★	★	★		
Bush	NSP		4					
Bearing—big-end								
Standard	†8G 2198	5	1 set	★	★	★		
·010″ (·254 mm) U/S	†8G 2198 10		1 set	★	★	★		
·020″ (·508 mm) U/S	†8G 2198 20		1 set	★	★	★		
·030″ (·762 mm) U/S	†8G 2198 30		1 set	★	★	★		
·040″ (1·016 mm) U/S	†8G 2198 40		1 set	★	★	★		
FRONT MOUNTING PLATE								
Plate—mounting 10AB, 10D, 10MA, 10MC	†2A 125	6	1	★	★			
10CG	†2A 125		1	★	★			Use 12G 312 together with pillar—dynamo adjusting 12G 314 for this application
10CG	†12G 312	6A	1	★	★			
Washer—joint	†12A 413	7	1	★	★			
Screw	†HZS 0505	8	2					
Washer—spring	†LWZ 305	9	2					
Screw	†53K 2016	10	2					
Plate—locking	†6K 831	11	1	★	★			
CRANKSHAFT—GEAR								
Crankshaft	†88G 202	12	1	★	★			Part No. change; was 12G 178 or 12G 246
Bush—1st motion shaft	†1A 1559	13	1	★	★			
Restrictor—oil	†1G 1167	14	4	★	★			
Crankshaft (with bearings)—reground			1		★			See Publication No. AKD 1721, Exchange Unit Scheme Salesman's Reference
Bearing—main								
Standard	†8G 2332	15	1 set	★	★	★		
·010″ (·254 mm) U/S	†8G 2332 10		1 set	★	★	★		
·020″ (·508 mm) U/S	†8G 2332 20		1 set	★	★	★		
·030″ (·762 mm) U/S	†8G 2332 30		1 set	★	★	★		
·040″ (1·016 mm) U/S	†8G 2332 40		1 set	★	★	★		
Washer—thrust								
Upper—standard	†8G 2422	16	2	★	★			
Upper—·003″ (·076 mm) O/S	†8G 2422 03		2	★	★			
Upper—·030″ (·762 mm) O/S	†8G 2422 30		2					Supplied for factory-reconditioned engines against special orders
Lower—standard	†8G 2423	17	2	★	★			
Lower—·003″ (·076 mm) O/S	†8G 2423 03		2	★	★			
Lower—·030″ (·762 mm) O/S	†8G 2423 30		2					Supplied for factory-reconditioned engines against special orders
Gear—crankshaft 10AB, 10D, 10MA, 10MC	†8G 725	18	1	★	★	★		Part No. change; was 2A 76 or 12A 137
10CG	†AEA 538		1	★	★	★		
Key	†6K 836	19	1	★	★	★		
Washer—packing	†6K 628	20	1 or A/R	★	★	★		

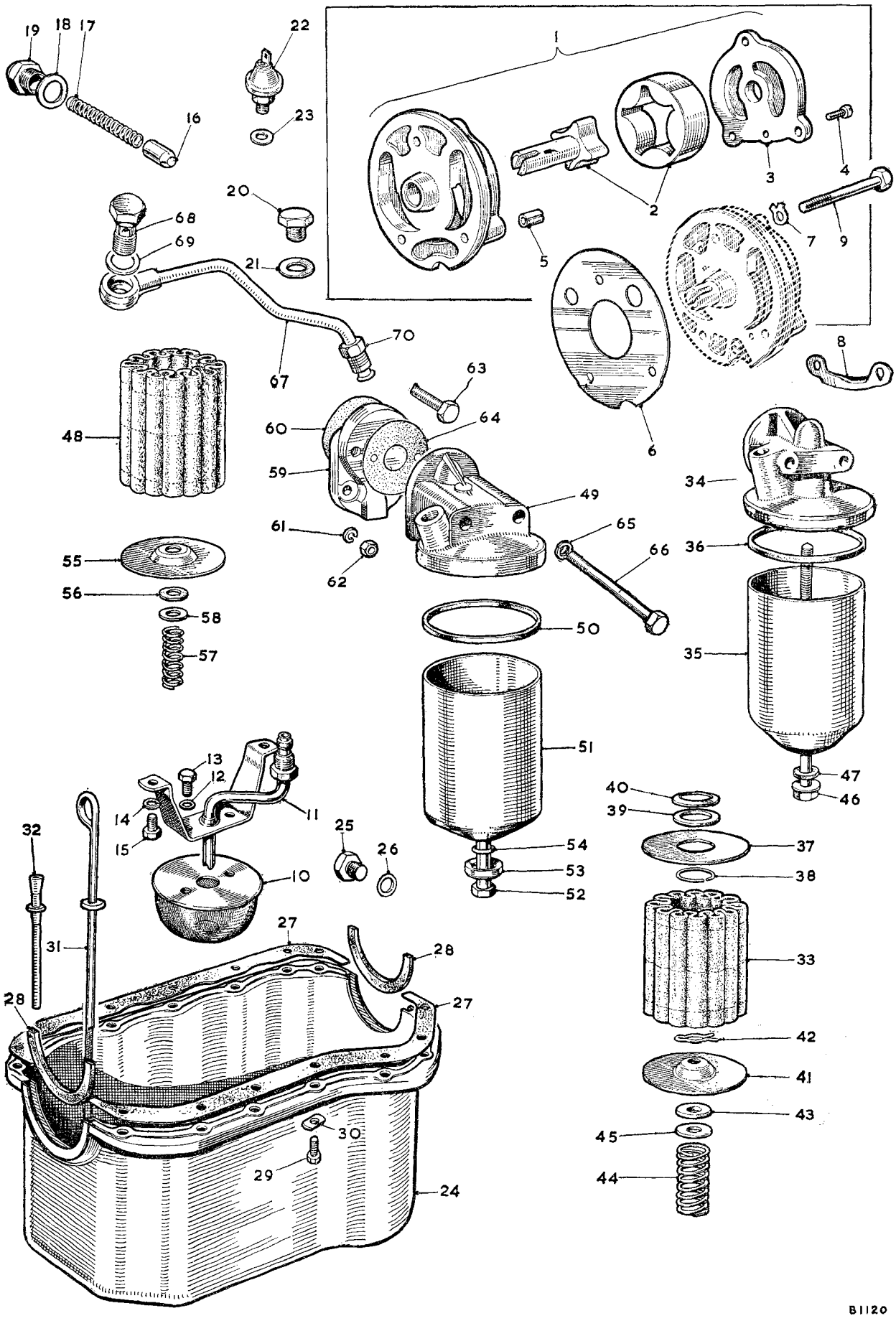
Issue 6. † Revised Information **See title-page for application**

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CONNECTING RODS—BEARINGS								
Rod—connecting—Nos. 1 and 3 cylinders	**12G 126**		**2**					
Rod—connecting—Nos. 2 and 4 cylinders	**12G 123**		**2**					
Screw—connecting rod cap	12G 93		8	★	★	★	To (E) 10AB–H1371, L1291; 10D–H3933 L1703; 10MA–H8409, L8787	
Screw—connecting rod cap	2A 659		8	★	★	★	(E) 10AB–H1372, L1292; 10D–H3934, L1704; 10MA–H8410, 8788 on	
Washer—lock—screw	2A 660		4					
Bush—connecting rod	NSP		4					
Bearing—big-end	**8G 2198**	**1**	**1 set**	★	★	★		
Bearing—big-end (·010″[·254 mm.] U/S)	8G 219810		1 set	★	★	★		
Bearing—big-end (·020″[·508 mm.] U/S)	8G 219820		1 set	★	★	★		
Bearing—big-end (·030″[·762 mm.] U/S)	8G 219830		1 set	★	★	★		
Bearing—big-end (·040″[1·016 mm.] U/S)	8G 219840		1 set	★	★	★		
FRONT MOUNTING PLATE								
Plate—engine mounting—front	**2A 125**	**2**	**1**	★	★			
Washer—joint—plate to crankcase	12A 413	3	1	★	★			
Screw—plate to crankcase	HZS 0505	4	2					
Washer—spring—plate to crankcase screw	LWZ 305	5	2					
Screw—plate to bearing cap	53K 2016	6	2					
Plate—locking—plate to bearing cap screw	6K 831	7	1	★	★			
CRANKSHAFT—GEAR								
Crankshaft (with bush)	**12G 178**	**8**	**1**	★	★			**Alternative to 12G 246**
Bush—1st motion shaft	1A 1559	9	1	★	★			
Crankshaft (with oil restrictors and bush)	**12G 246**		**1**	★	★			**Alternative to 12G 178**
Restrictor—oil	1G 1167	10	4	★	★			
Bush—1st motion shaft	1A 1559		1	★	★			
Bearing—main	**8G 2332**	**11**	**1 set**	★	★	★		
Bearing—main (·010″[·254 mm.] U/S)	8G 233210		1 set	★	★	★		
Bearing—main (·020″[·508 mm.] U/S)	8G 233220		1 set	★	★	★		
Bearing—main (·030″[·762 mm.] U/S)	8G 233230		1 set	★	★	★		
Bearing—main (·040″[1·016 mm.] U/S)	8G 233240		1 set	★	★	★		
Washer—thrust—upper	12A 208	12	2	★	★			
Washer—thrust—upper (·003″[·076 mm.] O/S)	12A 020803		2	★	★			
Washer—thrust—lower	12A 209	13	2	★	★			
Washer—thrust—lower (·003″[·076 mm.] O/S)	12A 020903		2	★	★			
Gear—crankshaft	**2A 76**	**14**	**1**	★	★	★		**Alternatives 10AB, 10D, 10MA. Use 8G 725**
	12A 137		**1**	★	★	★		
	8G 725		**1**	★	★	★		**10AB, 10D, 10MA**
	AEA 538		**1**	★	★	★		**10CG**
Key—crankshaft gear	6K 836	15	1	★	★	★		
Washer—packing—crankshaft gear	6K 628	16	1 or A/R	★	★	★		
CAMSHAFT—GEAR								
Camshaft (with driving pin for oil pump)	**12G 165**	**17**	**1**	★	★			**10AB, 10D, 10MA. Alternatives**
Camshaft (with driving pin for oil pump)	**AEA 630**		**1**	★	★			
Camshaft (with driving pin for oil pump)	**AEA 630**		**1**	★	★			**10CG**
Pin—oil pump driving	2A 299	18	1	★	★			
Plate—camshaft locating	2A 84	19	1					
Screw—plate to crankcase	HNS 0406	20	3					
Washer—plate to crankcase screw	LWN 404	21	3					
Key—camshaft gear	WKN 505	22	1					
Gear—camshaft (with tensioner rings)	**2A 85**	**23**	**1**	★	★	★		
Ring—tensioner	8G 549	24	2	★	★	★		
Nut—camshaft gear	6K 629	25	1	★	★	★		
Washer—lock—camshaft gear nut	2A 759	26	1	★	★	★		
Chain—camshaft gear	**3H 2127**	**27**	**1**	★	★	★		
FLYWHEEL								
Flywheel assembly	**12G 180**	**28**	**1**	★	★			
Dowel—flywheel to clutch	1G 2984	29	2	★	★			
Ring gear—starter	12G 290	30	1	★				
Screw—flywheel to crankshaft	6K 630	31	4	★	★			
Washer—lock—screw to crankshaft	2K 7816	32	2	★	★			

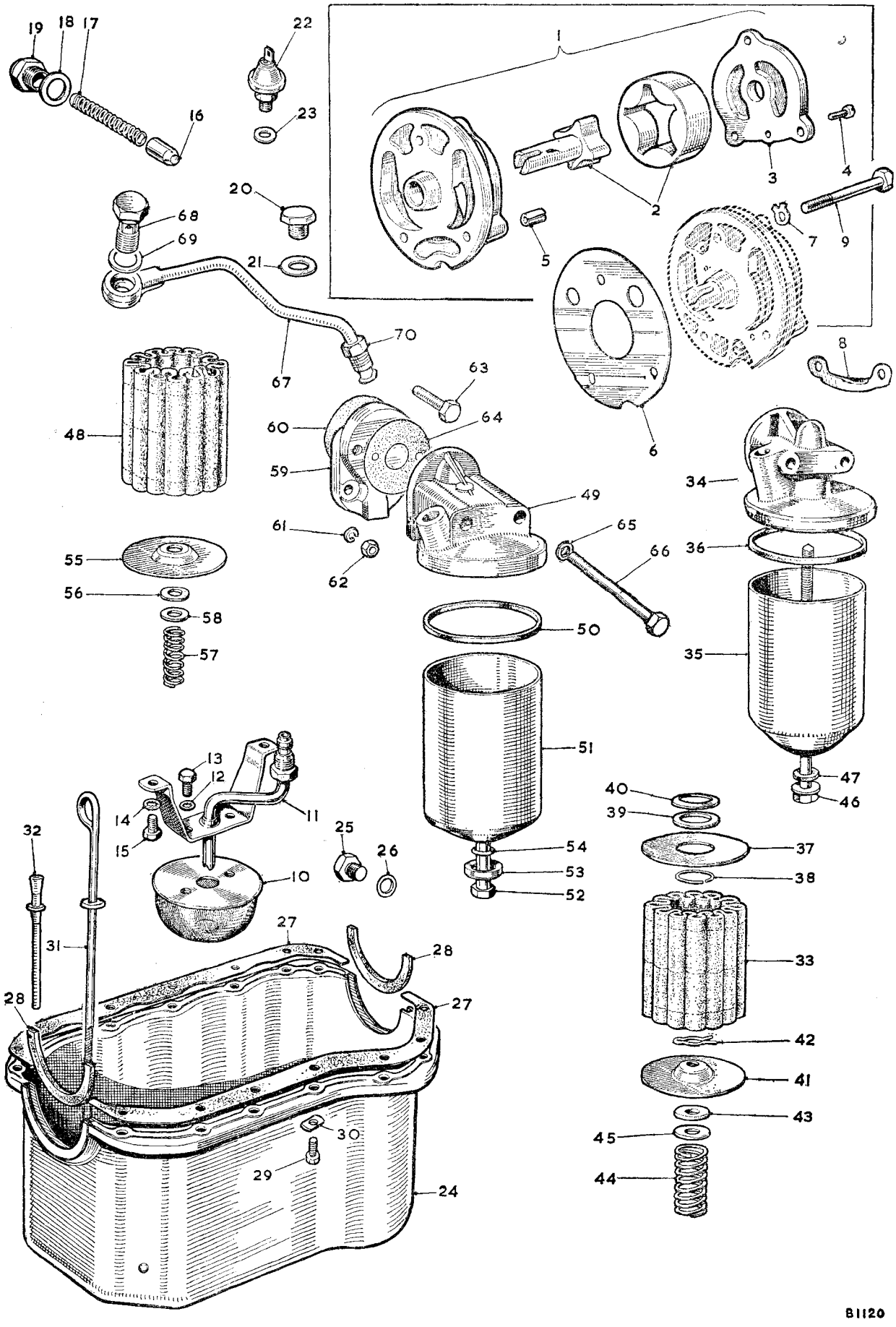
† Revised information. Issue 4

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
TAPPET AND PUSH-ROD								
Tappet	**2A 13**	**33**	**8**	★	★			
Tappet (·010″[·254 mm.] O/S)	2A 001310		8					
Tappet (·020″ [·508 mm.] O/S)	2A 001320		8					
Push-rod	**2A 14**	**34**	**8**	★	★	★		**Alternatives**
Push-rod	**12A 250**		**8**	★	★	★		**Alternatives**
CRANKSHAFT PULLEY								
Pulley—crankshaft	**2A 940**	**35**	**1**	★	★	★		
Nut—starting	2A 260	36	1	★	★	★		†10AB, 10D, 10MA
Bolt—pulley retaining	†AEA 312		1	★	★	★		10CG
Washer—lock—starting nut	1G 1319	37	1	★	★	★		
DISTRIBUTOR HOUSING—SPINDLE								
Housing—distributor	**2A 612**	**38**	**1**	★				
Screw—housing to crankcase	HZS0406	39	1					
Washer—shakeproof—housing screw	LWN 404	40	1					
Spindle—distributor driving	**2A 139**	**41**	**1**	★	★			**Alternatives. †Not available; use 1G 2062**
Spindle—distributor driving	**2A 847**		**1**	★	★			**Alternatives. †Not available; use 1G 2062**
Spindle—distributor driving	**†1G 2062**		**1**	★	★			

Issue 2. † Revised information


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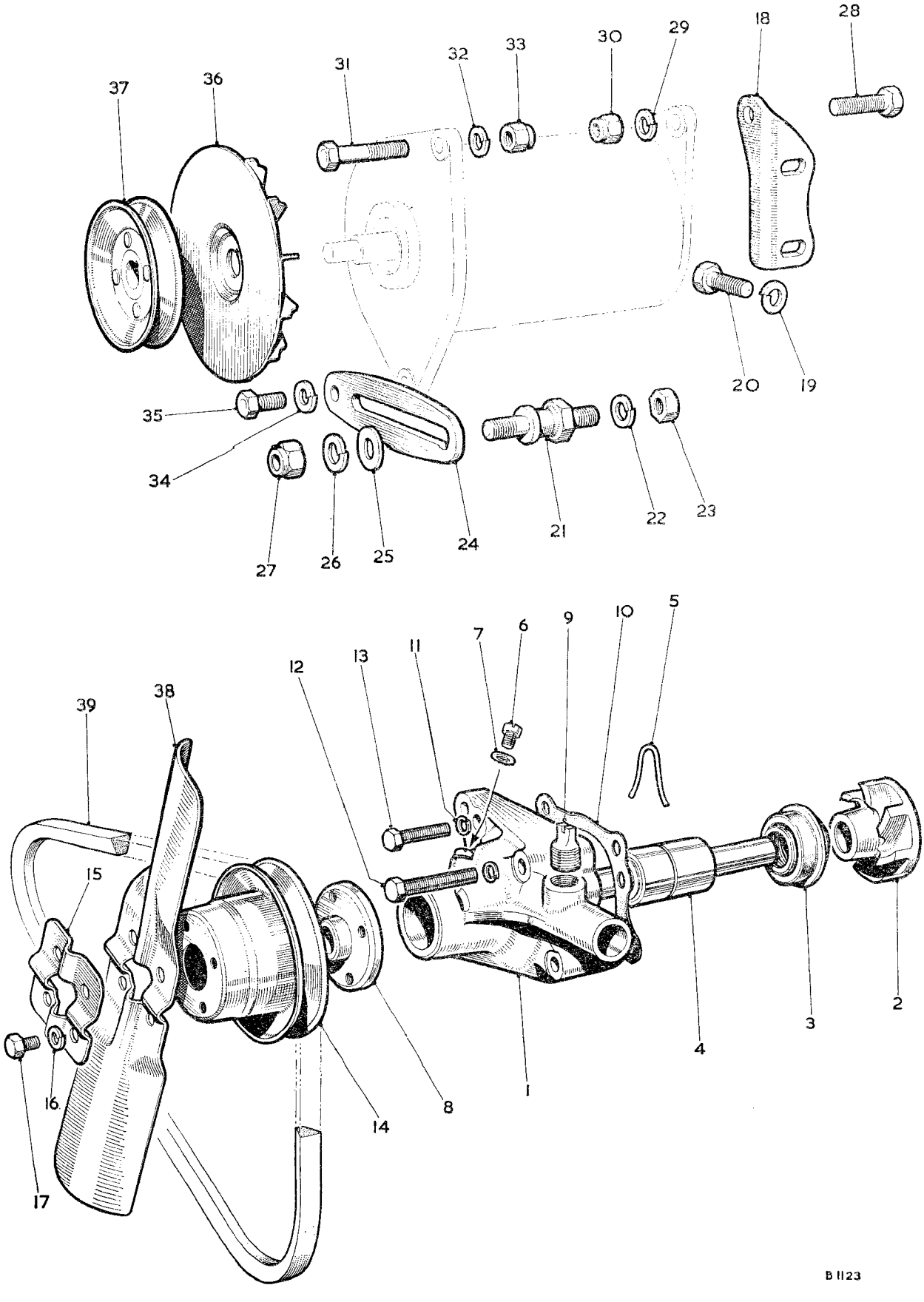
Oil Filter—*continued*

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Filter—oil (Purolator)	**NSP**		**1**					**Alternative to Tecalemit filter**
Element	**8G 684**	**48**	**1**	★	★	★		
Head assembly	†37H 690	49	1	★	★			Not available; use 17H 9463
Head assembly	†17H 9463	49	1	★	★			
Plate—clamping	NSP		1					
Ball—relief valve	NSP		1					
Seal—sump to head	27H 1983	50	1	★	★	★		
Sump	17H 1169	51	1	★				
Bolt—centre	37H 689	52	1	★	★			
Collar—centre-bolt	17H 1172	53	1	★	★			
Seal—centre-bolt	17H 1173	54	1	★	★			
Plate—pressure	17H 1148	55	1	★	★			
Seal—pressure plate	7H 28	56	1	★	★			
Spring—pressure plate	7H 25	57	1	★	★			
Washer—pressure plate spring	PWN 106	58	1					
Adaptor—oil filter	**AEA 657**	**59**	**1**	★	★			**10CG**
Washer—joint—filter or adaptor to crankcase	12A 394	60	1	★	★	★		Alternatives
Washer—joint—filter or adaptor to crankcase	12A 143		1	★	★	★		Alternatives
Washer—spring—oil filter to crankcase stud	†LWZ 306	61	2					10D, 10MA, 10MC
Washer—spring—adaptor to crankcase screw	LWZ 206		2					10CG
Nut—filter to crankcase stud	†FNZ 106	62	2					10D, 10MA, 10MC
Screw—adaptor to crankcase	NCS 0608	63	2					10CG
Washer—joint—filter to adaptor	12A 394	64	1	★	★	★		Alternatives
Washer—joint—filter to adaptor	12A 143		1	★	★	★		Alternatives
Washer—spring—filter to adaptor bolt	LWZ 206	65	2					
Bolt—filter to adaptor	HCZ 0630	66	2					
Pipe—oil	†**8G 734**							**10AB, 10D, 10MA, 10MC**
Pipe—oil	**AEA 658**		**1**	★	★			**10CG**
Screw—banjo union	2A 715	68	1	★	★			
Washer—copper—banjo union screw	AED 172	69	2	★	★			
Connection—flared type	†TCZ 106	70	1					10AB, 10D, 10MA, 10MC
Connection—flared type	AEA 678		1					10CG

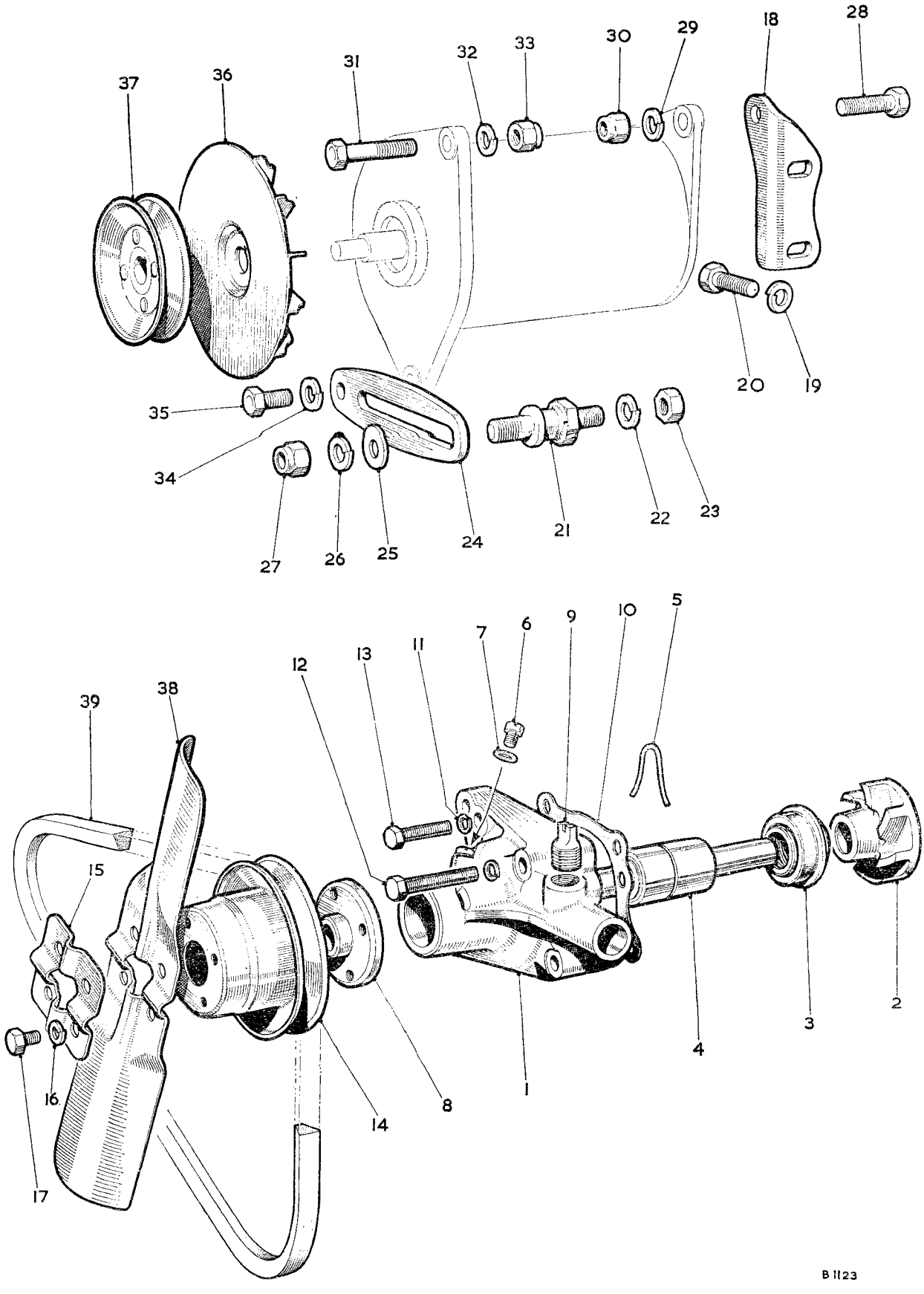
† Revised Information. Issue 4

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
WATER PUMP—FAN PULLEY								
Pump assembly—water	**12G 120**	1	1					
Body	NSP		1					
Vane	2A 664	2	1	★	★			
Seal	13H 772	3	1	★	★			
Bearing assembly (with spindle)	**2A777**	4	1	★	★			
Wire—bearing locating	2A 778	5	1	★	★			
Screw—lubricating point	53K 1433	6	1	★	★			
Washer—fibre—lubricating point screw	2K 4974	7	1	★	★			
Hub—fan and pump pulley	2A 665	8	1	★	★			For Service use 8G 733
Hub—fan and pump pulley	8G 733		1					
Adaptor—by-pass	2A 243	9	1	★	★			
Washer—joint—pump to crankcase	2A 667	10	1	★	★	★		] Alternatives
Washer—joint—pump to crankcase	12A 31		1	★	★	★		] Alternatives
Washer—spring—pump to crankcase screw	LWN 305	11	4					
Screw—pump to crankcase	HZS 0515	12	2					
Screw—pump body to crankcase	HZS 0510	13	2					
Pulley—fan and water pump	**2A 601**	14	1	★	★	★		
Stiffener—fan blade	2A 803	15	1					
Washer—spring—fan to pulley screw	LWZ 204	16	4					
Screw—fan to pulley	HZS 0405	17	4					10MA, 10D
Screw—fan to pulley	HZS 0406		4					10CG
Kit—water pump repair	**8G 2361**		1	★	★	★		
Vane		2	1					
Seal		3	1					
Bearing (with spindle)		4	1					
Wire—bearing locating		5	1					
Screw—lubricating point		6	1					
Washer—fibre—lubricating point screw		7	1					
Hub—fan and pump pulley		8	1					
Joint—pump body		10	1					
DYNAMO MOUNTING—PULLEY								
Bracket—dynamo rear	**12A 526**	18	1	★	★			
Washer—spring—bracket to crankcase screw	LWZ 305	19	2					
Screw—bracket to crankcase	HZS 0507	20	2					
Pillar—dynamo adjusting link	†**2A 128**	21	1	★	★			**10AB, 10D, 10MA, 10MC**
	AEA 643		1	★	★		**(E) 101 to 2570**	] **10CG**
	12G 289		1	★	★		**(E) 2571 on**	] **10CG**
	†**12G 314**		1	★	★			**For Service with 12G 312**
Washer—spring—pillar nut	LWZ 306	22	1					
Nut—dynamo pillar	FNZ 106	23	1					
Link—dynamo adjusting	**AEA 679**		1	★	★			**10CG**
Link—dynamo adjusting	†**12H 67**	24	1	★	★			**10AB, 10D, 10MA, 10MC**
Washer—plain—link nut	1B 8806		1	★	★			10CG
Washer—plain—link nut	PWN 106	25	1					10MA, 10D, 10AB
Washer—spring—link nut	LWZ 306	26	1					
Nut—adjusting link	LNZ 206	27	1					
Screw—dynamo to bracket	†HZS 0509	28	1					10AB, 10D, 10MA, 10MC
Screw—dynamo to bracket	HZS 0509		1				(E) 101 to 2570	] 10CG
Screw—dynamo to bracket	HZS 0510		1				(E) 2571 on	] 10CG
Washer—spring—dynamo to bracket	LWN 305	29	1					
Nut—dynamo to bracket screw	LNZ 205	30	1					
Bolt—dynamo to water pump	†HBZ 0513	31	1					10AB, 10D, 10MA, 10MC
Bolt—dynamo to water pump	HBZ 0513		1				(E) 101 to 2570	] 10CG
Bolt—dynamo to water pump	HBZ 0515		1				(E) 2571 on	] 10CG
Washer—dynamo to water pump bolt	LWZ 305	32	1					
Nut—dynamo to water pump bolt	LNZ 205	33	1					
Washer—spring—dynamo to link	LWZ 305	34	1					
Screw—dynamo to adjusting link	ZCS 0505	35	1	★	★	★		
Fan—dynamo	**17D 11**	36	1	★	★			
Pulley—dynamo	**1H 998**		1	★	★	★		**10CG**
Pulley—dynamo	†**12A 34**	37	1	★	★	★		**10AB, 10D, 10MA, 10MC**

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DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
FAN—FAN BELT								
Blade—fan	**AEA 301**		**2**	★	★	★		**10CG**
Blade—fan	**2A 135**	**38**	**1**	★	★	★		**10MA, 10D, 10AB**
Belt—fan (wedge type)	**AEJ 63**		**1**	★	★	★	**(E) 101 to 17772**	**10CG**
	13H 1329		**1**				**(E) 17773 on**	
	2A 801	**39**	**1**	★	★	★	**(C) to A/A2S9 1012247**	**10AB, 10D, 10MA**
							(C) to A/A2S9 67477RHD	
							(C) to A/A2S9 66361 LHD	
							(C) to A/AW9 67042 RHD	
							(C) to A/AW9 66240 LHD	
	13H 859		**1**				**(C) A/A2S9 1012248 on**	**10AB, 10D, 10MA, 10MC**
							(C) A/A2S9 67478 RHD on	
							(C) A/A2S9 66362 LHD on	
							(C) A/AW9 67043 RHD on	
							(C) A/AW9 66241 LHD on	
†OIL PRESSURE SWITCH								
Switch—oil pressure	**†13H 597**	**22**	**1**					**10AB, 10D, 10MA, 10MC**
Washer—oil pressure switch	†6K 464	23	1					

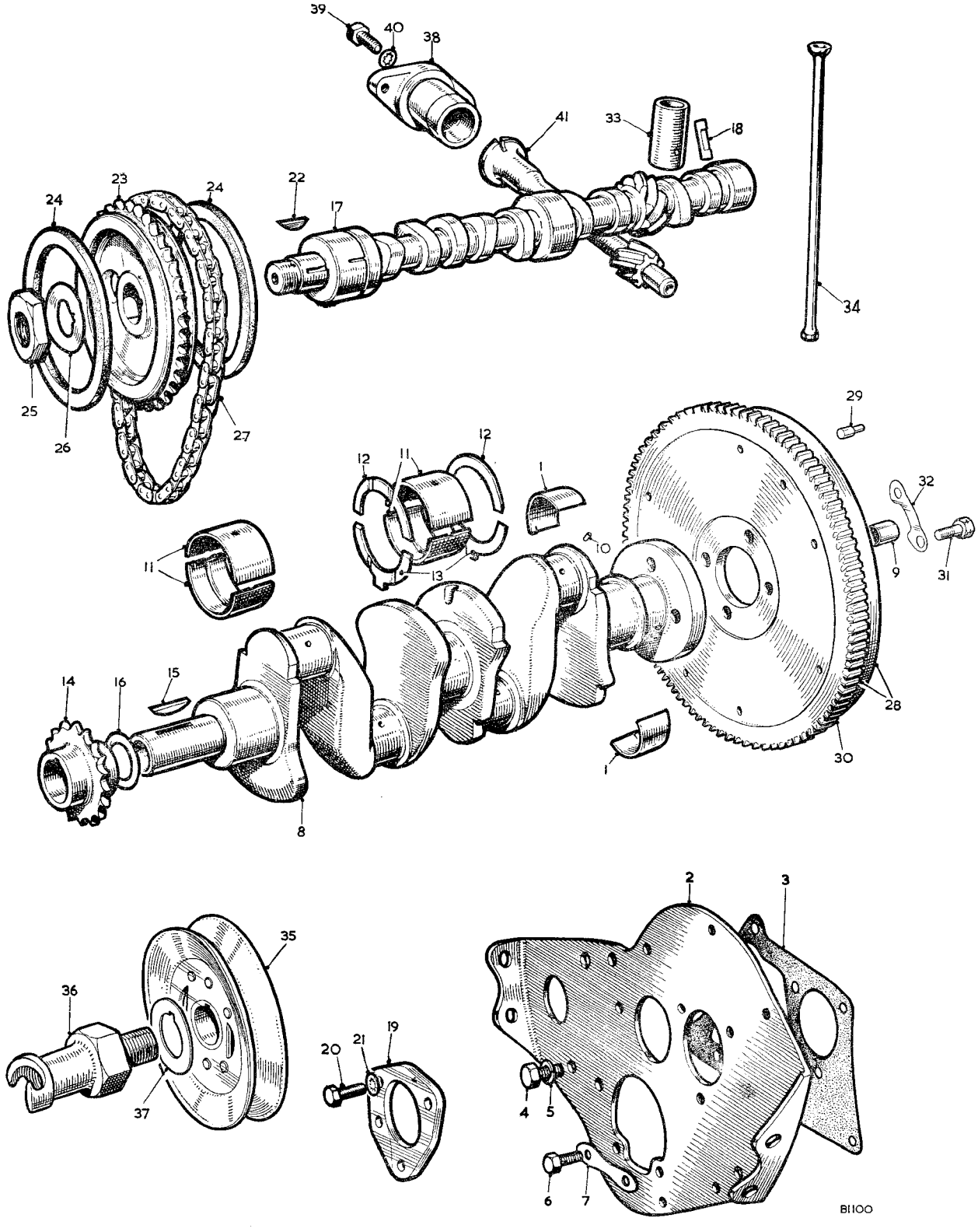
† Revised Information

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
ENGINE SERVICE KITS								
JOINT WASHER SETS								
Washer—joint—engine decarbonizing set	†8G 2320		1	★	★	★		**Not available; use 8G 2402**
Washer—joint—engine decarbonizing set	8G 2402		1					**Use with 8G 2232 engine supplementary set for complete overhaul**
Washer—joint—cylinder head	†12G 293		1					
Washer—joint—manifold	†12G 300		1					
Washer—joint—valve rocker cover	†12A 14		1					
Ring—valve packing (rubber)	†2A 879		8					
Washer—joint—carburetter	†1G 2624		6					
Washer—joint—water outlet elbow	†12G 330		1					
Washer—joint—heater tap or plate	†2A 179		1					
Washer—joint—supplementary set	8G 2232		1	★	★	★		**Use with 8G 2320 or 8G 2402 engine decarbonizing set as appropriate for complete overhaul**
Seal—oil—main bearing cap	†2A 280		2					
Washer—joint—front mounting plate	†12A 413		1					
Washer—joint—front cover	†12A 956		1					
Washer—joint—side cover	†12A 24		2					
Washer—joint—oil pump	†12G 69		1					
Washer—joint—sump	†8G 731		1					
Washer—joint—water pump	†2A 667		1					
Washer—joint—petrol pump	†2A 113		1					
Washer—joint—rear mounting plate	†12A 22		1					
Washer—oil priming plug	†6K 464		1					
Washer—sump drain plug	†6K 638		1					
Washer—drain tap	†2K 4954		1					
Washer—joint—oil filter to crankcase	†12A 394		2					
Washer—joint—water pump	†2A 31		1					] Not required for this application
Ring—timing cover (felt)	†2K 7140		1					] Not required for this application

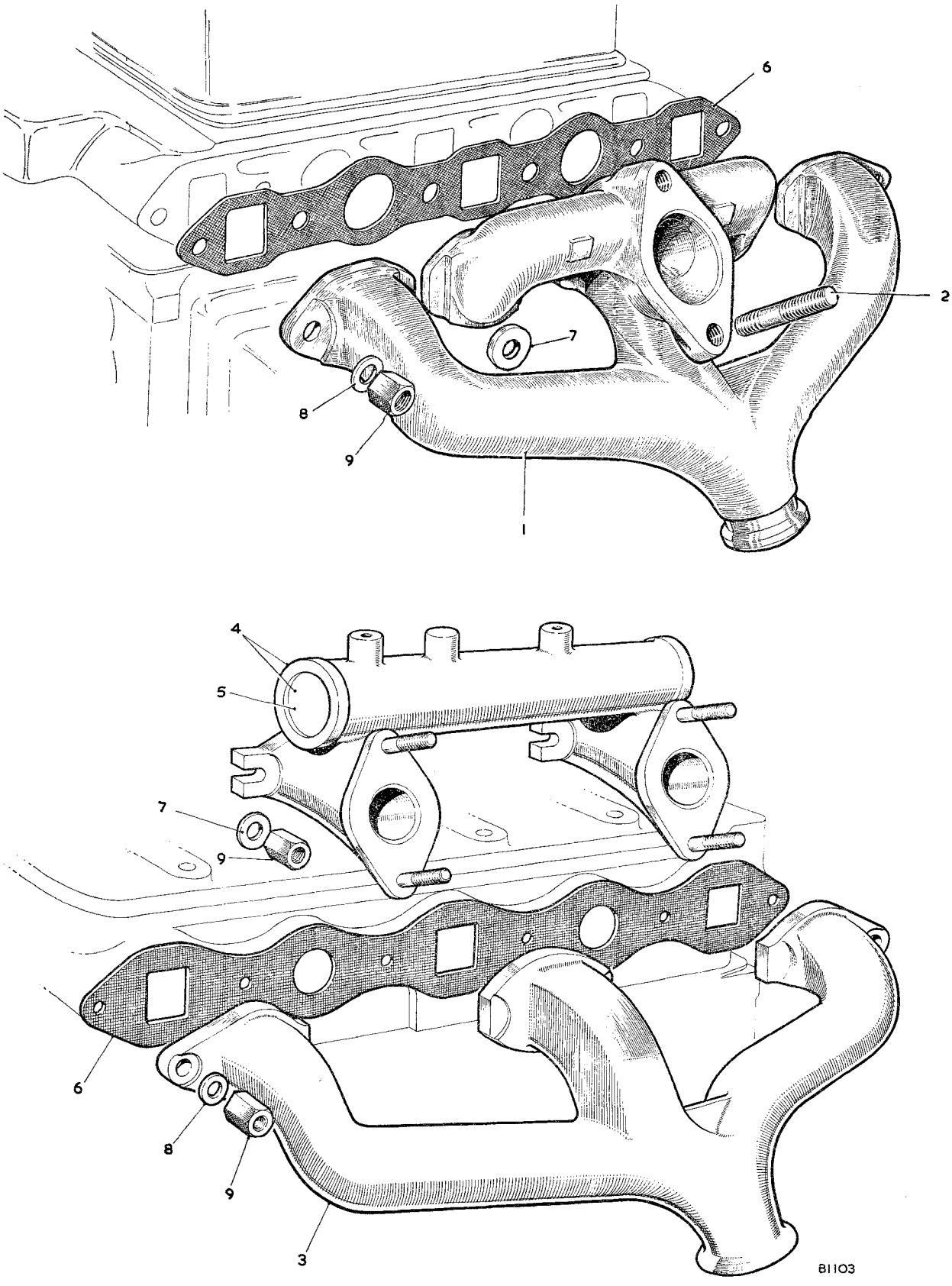
† Revised Information. Issue 3

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
INLET AND EXHAUST MANIFOLDS								
Manifold—inlet and exhaust	†**2A 896**	1	1	★	★	★		**10AB, 10D, 10MA, 10MC**
Stud—carburetter to inlet manifold	CHS 2615	2	2	★	★	★		10AB, 10D, 10MA,
Stud—carburetter to inlet manifold	†12A 696	2	2		★	★		10MC
Manifold—exhaust	**12A 191**	3	1	★	★			
Manifold—inlet (with plug and studs)	**AEA 633**	4	1	★	★			
Manifold—inlet (with plug and studs)	†**12G 301**		1				**(E) 10CG H18628**	
Plug—inlet manifold	AEA 635	5	2	★	★			**10CG**
Stud—carburettor to inlet manifold	CHS 2620		4	★	★	★		
Ferrule—inlet port	†12G 297		2	★	★	★	(E) 10CG–H18628	
Washer—joint—manifold to cylinder head	†12A 192	6	1	★	★	★		Not available; use 12G 300
Washer—joint—manifold to cylinder head	†12G 300		1					
Washer—clamping	2A 110	7	4	★	★	★		
Washer—plain—manifold to head stud	PWZ 105	8	2					
Nut—manifolds to cylinder head stud	BNN 105		6	★	★	★		
Washer—plain—heater clip screw	PWZ 104		2					
Washer—spring—heater clip screw	LWZ 204		2					10CG
Screw—heater clip	ZCS 0404		2					

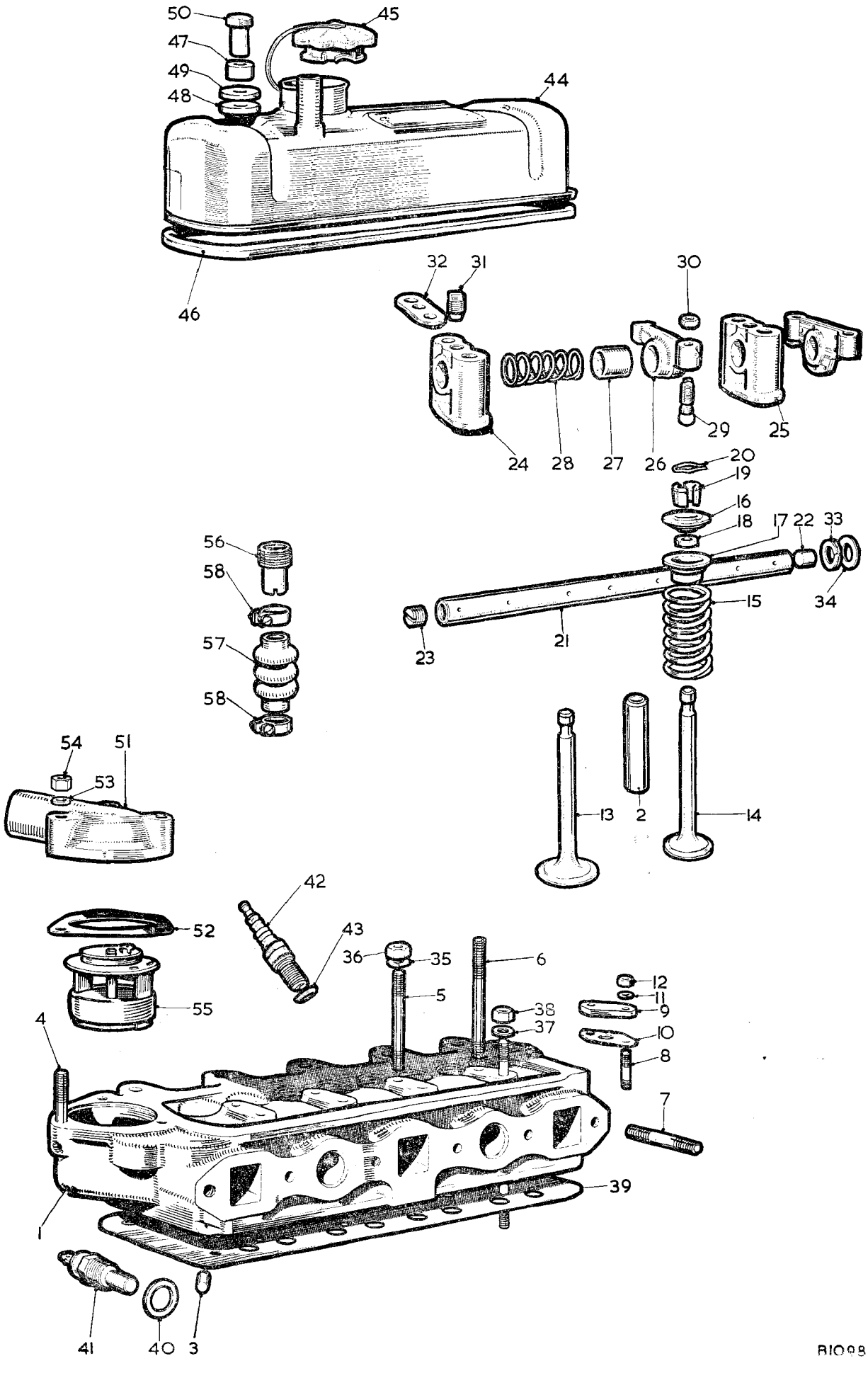
Issue 5. † Revised Information



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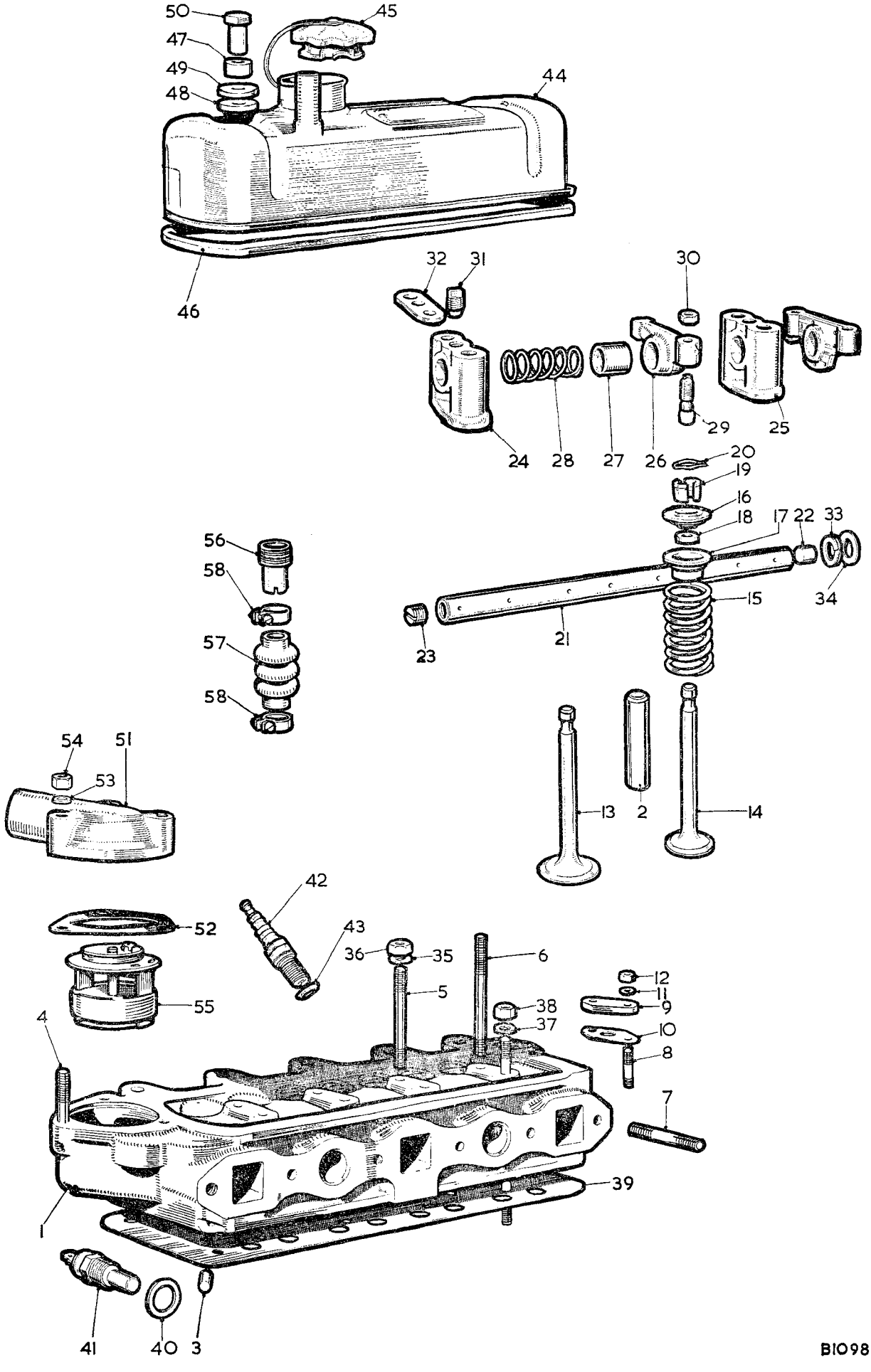
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DESCRIPTION	Part No.	Illus No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CYLINDER HEAD—VALVES—GUIDES—SPRINGS—ROCKERS								
Cylinder head assembly (less rocker gear)	**38G312**		**1**	★				**10CG**
Cylinder head assembly (less rocker gear)	**28G194**		**1**	★				**10MA, 10D, 10AB**
Cylinder head (with guides, studs, and plugs)	**28G191**		**1**	★	★			**10CG**
Cylinder head (with guides, studs, and plugs)	**28G193**	**1**	**1**	★	★			**10MA, 10D, 10AB**
Guide—inlet and exhaust valve	12A186	2	8	★	★	★		
Guide—inlet and exhaust valve (·010″ [·254 mm.] O/S)	12A018610		8					
Plug—oil hole	6K808	3	1					
Stud—water outlet elbow	CHS2515	4	3	★	★			
Stud—short—rocker bracket	51K1473	5	2	★	★			
Stud—long—rocker bracket	51K885	6	2	★	★			
Stud—inlet and exhaust manifold	53K487	7	6	★	★	★		
Stud—cover-plate or heater control tap	53K402	8	2	★	★			
Plate—cover—heater tap facing	2A180	9	1					Not required if heater is fitted
Washer—joint—cover-plate	2A179	10	1	★	★	★		Alternatives
Washer—joint—cover-plate	12A32		1	★	★	★		Alternatives
Washer—spring—cover-plate stud	LWN304	11	2					
Nut—cover-plate stud	FNN104	12	2					
Insert—valve seat—inlet	12A392		4					10MA, 10D, 10AB. For Service purposes only
Insert—valve seat—inlet	12G267		4					10CG. For Service purposes only
Insert—valve seat—exhaust	†2A640		4					Alternatives. For Service purposes only. Inserts must be all standard or all O/S, not mixed
Insert—valve seat—exhaust ($\frac{1}{16}$″ O/S)	†AEA763		4					Alternatives. For Service purposes only. Inserts must be all standard or all O/S, not mixed
Valve—inlet	**12G209**		**4**	★	★	★		**10CG**
Valve—inlet	**AEA574**	**13**	**4**	★	★	★		**10MA, 10D, 10AB**
Valve—exhaust	**AEA400**		**4**	★	★	★		**10CG**
Valve—exhaust	**AEA434**	**14**	**4**	★	★	★		**10MA, 10D, 10AB**
Spring—valve	**AEA311**	**15**	**8**	★	★	★		
Spring—valve—inner	AEA401		8	★	★	★		10CG
Collar—valve spring—top	AEA402		8	★	★	★		10CG
Cup—valve spring—bottom	AEA403		8	★	★	★		10CG
Cup—valve spring	2A880	16	8	★	★	★		10MA, 10D, 10AB
Shroud—valve guide	2A545	17	8	★	★	★		10MA, 10D, 10AB
Ring—valve packing	2A879	18	8	★	★	★		
Cotter—valve—halves	2A11	19	8 prs.	★	★	★		
Circlip—valve cotters	2A12	20	8	★	★	★		
Shaft assembly—valve rocker	**AEA90**		**1**	★	★			
Shaft—valve rocker (plugged)	**2A16**	**21**	**1**	★	★			
Plug—plain—valve rocker shaft	6K878	22	1					
Plug—screwed—valve rocker shaft	2K4608	23	1					
Bracket—tapped—valve rocker shaft	12A210	24	1	★				
Bracket—plain—valve rocker shaft	12A211	25	3	★				
Rocker—valve—bushed (pressed-steel)	2A964		8	★	★	★		Alternatives. Interchangeable in sets only
Rocker—valve—bushed	2A533	26	8	★	★	★		Alternatives. Interchangeable in sets only
Bush—valve rocker	2A21	27	8	★	★	★		
Spring—valve rocker—spacing	6K556	28	3	★	★			
Screw—tappet adjusting	2A535	29	8	★	★	★		
Nut—lock—tappet adjusting screw	6K654	30	8	★	★	★		
Screw—rocker shaft locating	2A258	31	1	★	★			
Plate—rocker shaft bracket	2A515	32	4					
Washer—D/C spring—rocker shaft	2A18	33	2					
Washer—plain—rocker shaft	6K555	34	2					
Washer—spring—rocker bracket stud	LWN205	35	4					
Nut—rocker bracket stud	FNN105	36	4					
Washer—cylinder head stud	PWN106	37	5					
Nut—cylinder head stud	51K371	38	9	★	★	★		
Washer—joint—cylinder head	**12A190**	**39**	**1**	★	★	★		
Plug—screwed—thermal transmitter boss	AEC997		1					10CG
Plug—thermal transmitter boss	1G2953		1					10MA, 10D, 10AB
Washer—transmitter boss plug	1B3664	40	1					10MA, 10D, 10AB
Thermal transmitter	**D BCA4661**	**41**	**1**	★	★			**10D**
SPARKING PLUGS								
Plug—sparking	**3H2006**	**42**	**4**	★	★	★		
Gasket—sparking plug	11G145	43	4	★	★	★		Alternatives
Gasket—sparking plug	2K5211		4	★	★	★		Alternatives

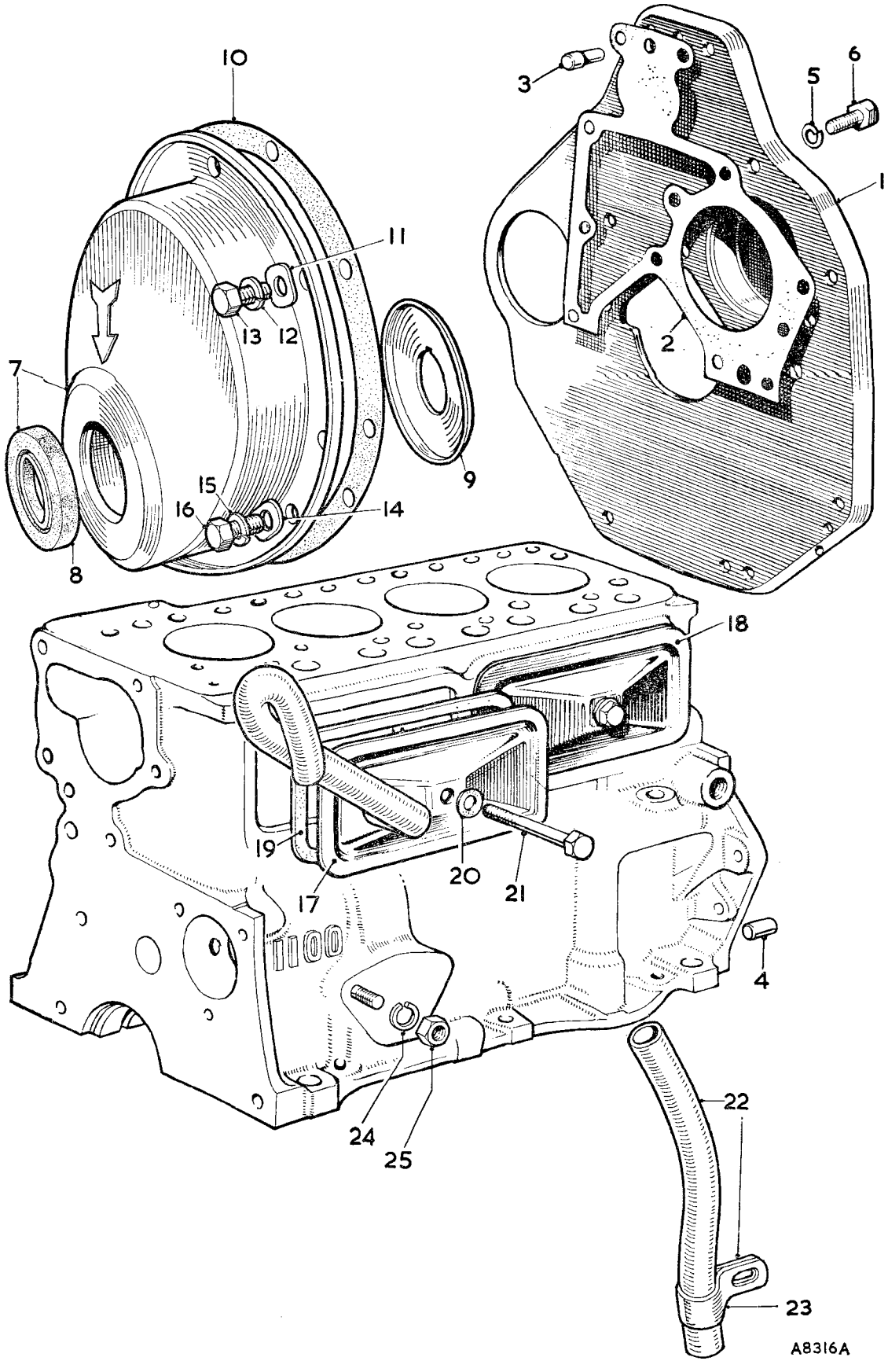
† Revised information. Issue 3

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
VALVE ROCKER COVER—OIL FILLER								
Cover—valve rocker assembly	**12A501**		**1**	★	★			**10CG**
Cover—valve rocker assembly	**12A477**	**44**	**1**	★	★			**10MA, 10D, 10AB**
Cap assembly—oil filler	**12A402**	**45**	**1**	★	★	★		
Cap—oil filler	12A523		1					
Strap—fixing—oil filler cap	12A524		1					
Rivet—fixing strap to cap	12A525		1					
Washer—oil filler cap (rubber)	12A403		1					
Washer—joint—valve rocker cover	**12A14**	**46**	**1**	★	★	★		
Distance piece—valve rocker cover and cap nut	1B2925	47	2					
Bracket—engine sling	2A329		2					Slave items. Replace with 2 off 1B2925 distance piece
Bush—valve rocker cover—rubber	2K8568	48	2	★	★	★		
Washer—cup—cap nut	1A2156	49	2	★	★	★		
Nut—cap	2A150	50	2	★	★	★		
WATER OUTLET ELBOW AND THERMOSTAT								
Elbow—water outlet	**12G243**		**1**	★	★			**10CG**
Elbow—water outlet	**2A25**	**51**	**1**	★	★			**10MA, 10D, 10AB**
Washer—joint—elbow to cylinder head	12G114	52	1	★	★	★		
Washer—plain—elbow to cylinder head stud	PWZ105	53	3					
Nut—elbow to cylinder head stud	FNZ105	54	3					
Thermostat								
Wax type (82° C.)	†13H630		1	★	★	★		For Service use 13H957
Bellows type (82° C.)	†11G214	55	1	★	★	★		
Bellows type (82° C.)	†11G292		1	★	★	★		
Wax type (82° C.)	†13H957		1	★	★	★		
Wax type (88° C.)	†13H956		1					For Canada, U.S.A., Norway, Sweden, Denmark, and Finland
Adaptor—by-pass	2A243	56	1	★	★			
Connection—by-pass (rubber)	2A242	57	1	★	★	★		
Clip—by-pass connection	3H2963	58	2	★	★	★		

Issue 2. † Revised information



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DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
REAR MOUNTING PLATE								
Plate—rear—engine mounting	**12G 275**	1	1	★	★			
Cover—oil pump	12G 276		1	★	★			
Washer—joint—plate to crankcase	12A 22	2	1	★	★			
Dowel—mounting plate—top	12G 278	3	1					
Dowel—mounting plate—bottom	1G 752	4	1					
Washer—spring—plate to crankcase screw	LWZ 305	5	7					
Screw—plate to crankcase	HZS 0505	6	7					
CYLINDER FRONT AND SIDE COVERS								
Cover—front (with oil catcher and seal)	**2A 937**	7	1	★	★			
Seal—oil	2A 939	8	1	★	★	★		
Thrower—oil—crankshaft	2A 1015	9	1	★	★			
Washer—joint—front cover	1A 2093	10	1	★	★	★		
Washer—plain—cover to mounting plate screw	2K 5197	11	6					
Washer—spring—cover to mounting plate screw	LWN 204	12	6					
Screw—cover to mounting plate	HZS 0403	13	6					
Washer—plain—plate and cover to crankcase screw	2K 7440	14	4					
Washer—spring—plate and cover to crankcase screw	LWZ 305	15	4					
Screw—plate and cover to crankcase	HZS 0505	16	4					
Cover—cylinder side								
Front (with upper vent pipe)	12G 152	17	1					Not available; use 12G 280 or 12H 948
Rear	12H 152	18	1					Not available; use 12H 941
Front (with upper vent pipe)	†12G 280		1				(E) H21027 (plus 20936 to 21000) on (E) L3425 (plus 1789 to 1800) on	10D
Rear—plain	†12H 941		1					
Front (with upper vent pipe)	12H 948		1				(E) H29773 (plus 29273 to 29400) on (E) L29660 (plus 29422 to 29500) on	10MA, 10MC
Rear—plain	12H 941		1					
							(E) H2247 (plus 1865 to 1900) on (E) L12727 (plus 12656 to 12700) on	10AB
							(E) 6868 on	10CG
Washer—joint—side cover	12A 24	19	2	★	★	★		
Washer—side cover to crankcase screw	2K 4958	20	2					
Screw—side cover to crankcase	HBZ 0515	21	2					
Pipe—vent—lower	2A 118		1					10AB, 10CG
Pipe—vent—lower	†12G 154	22	1	★	★			10D, 10MA, 10MC
Clip—vent pipe	†1G 1309	23						
Washer—spring—fuel pump or vent pipe clip stud	LWZ 305	24	1					
Nut—fuel pump or vent pipe clip stud	FNZ 105	25	1					

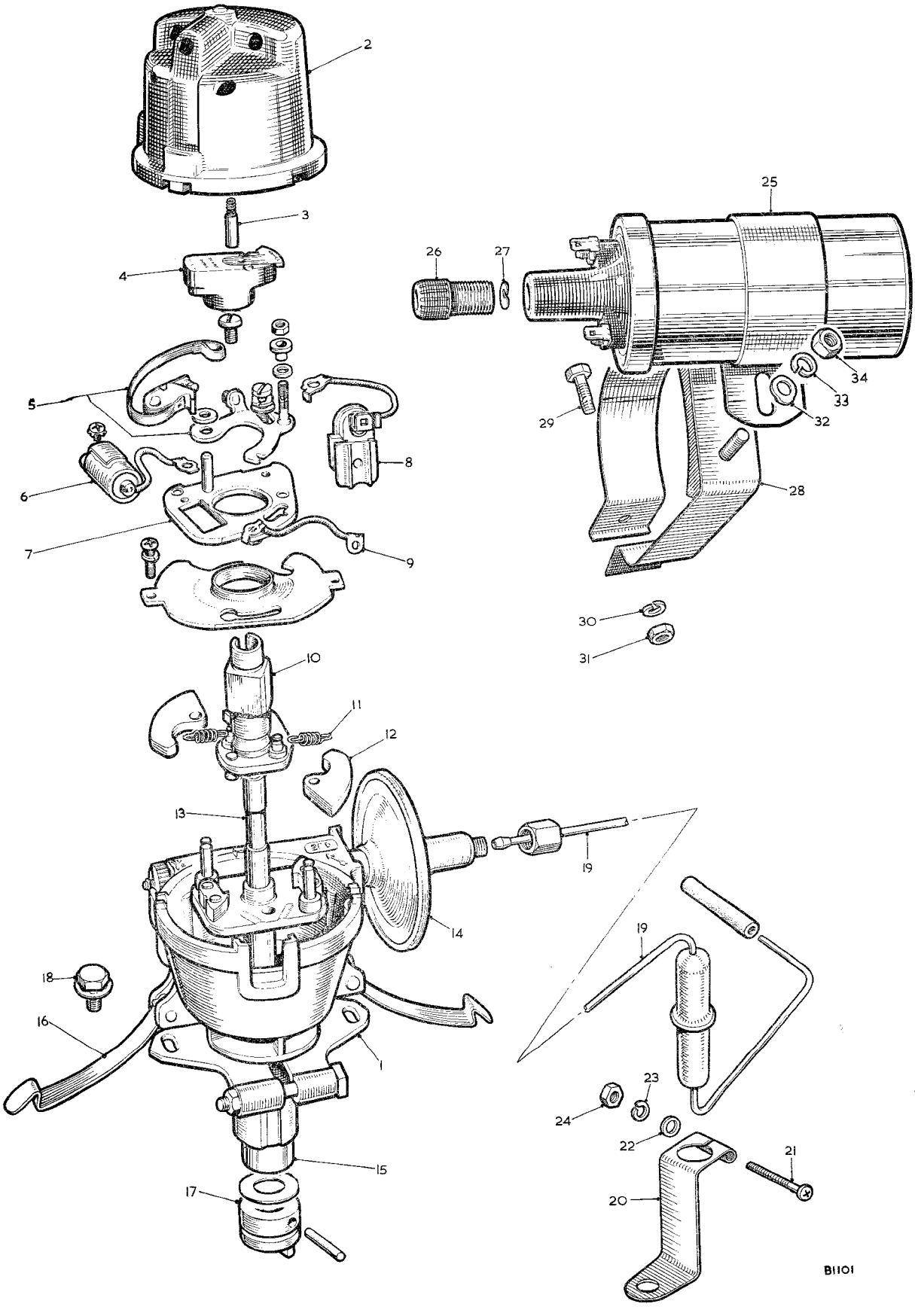
† Revised Information. Issue 5

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
OIL PUMP—STRAINER—RELEASE VALVE								
Pump—oil (Hobourn-Eaton)	**12A 303**	**1**	**1**	★	★			**Alternative to 12G 50**
Shaft assembly and outer rotor	37H 861	2	1	★				
Body—oil pump	NSP		1					
Cover—oil pump	37H 863	3	1	★				
Screw—cover to body	AJD 3204Z	4	1					
Dowel—spring	37H 864	5	2	★				
Pump—oil (Concentric)	**12G 50**		**1**	★	★			**Alternative to 12A 303**
Washer—joint—oil pump	12G 69	6	1	★	★	★		
Washer—lock—oil pump screw	2A 339	7	1	★	★			
Plate—locking—oil pump screw	2A 522	8	1	★	★			
Screw—oil pump to crankcase	HBN 0414	9	3					
Strainer—oil	**2A 668**	**10**	**1**					
Pipe—oil suction (with strainer bracket)	12A 451	11	1					
Washer—shakeproof—bracket to strainer screw	LWN 404	12	2					
Screw—bracket to oil strainer	HNS 0404	13	2					
Washer—shakeproof—bracket to bearing cap screw	LWN 404	14	2					
Screw—strainer bracket to bearing cap	HNS 0404	15	2					
Valve—oil release	**1G 1452**	**16**	**1**	★	★			
Spring—oil release	6K 853	17	1	★	★			
Washer—release valve cap nut	2K 4982	18	2	★	★			
Nut—cap—oil release valve	1A 2206	19	1	★	★			
Plug—oil priming	2K 4994	20	1	★	★			
Washer—oil priming plug	6K 464	21	1	★	★			
Union—oil pressure	2A 269		1	★	★			] 10CG
Washer—oil pressure union	2K 4956		1	★	★			] 10CG
OIL SUMP—DIPPER ROD								
Sump—oil	**12G 173**	**24**	**1**	★	★			
Plug—drain—oil sump	2F 4249	25	1	★	★	★		
Washer—copper—sump drain plug	6K 638	26	1	★	★	★		
Washer—joint—sump to crankcase	†8G 722	27	1	★	★	★		Correction; was 8G 716
Seal—oil—main bearing cap	**2A 280**	**28**	**2**	★	★	★		
Screw (with captive washer)	6K 639	29	14	★	★	★		
Washer—screw	2K 5197	30	14	★	★	★		
Rod—oil dipper	**12G 175**	**31**	**1**	★	★	★		
Tube—oil dipper rod	12G 107	32	1	★	★			
OIL FILTER								
Filter—oil (Tecalemit)	**NSP**		**1**					**Alternative to Purolator filter**
Element	**8G 684**	**33**	**1**	★	★	★		
Head assembly	17H 945	34	1	★	★			
Sump	37H 436	35	1	★				
Seal—sump to head	17H 4	36	1	★	★	★		
Plate—element clamp	7H 147	37	1	★	★			
Circlip—plate to head	2A 700	38	1	★	★			
Washer—felt—clamp plate	7H 1756	39	1	★	★			
Washer—dished—clamp plate	7H 1761	40	1	★	★			
Plate—pressure	17H 942	41	1	★	★			
Circlip—plate to centre-bolt	7H 1840	42	1	★	★			
Washer—felt—pressure plate	7H 1758	43	1	★	★			
Spring—pressure plate	7H 1764	44	1	★	★			
Washer—pressure plate spring	7H 1765	45	1	★	★			
Bolt—centre	17H 943	46	1	★	★			
Seal—bolt to sump	7H 1759	47	1	★	★	★		

Issue 3. † Revised Information

PB

IGNITION



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IGNITION EQUIPMENT

DISTRIBUTORS

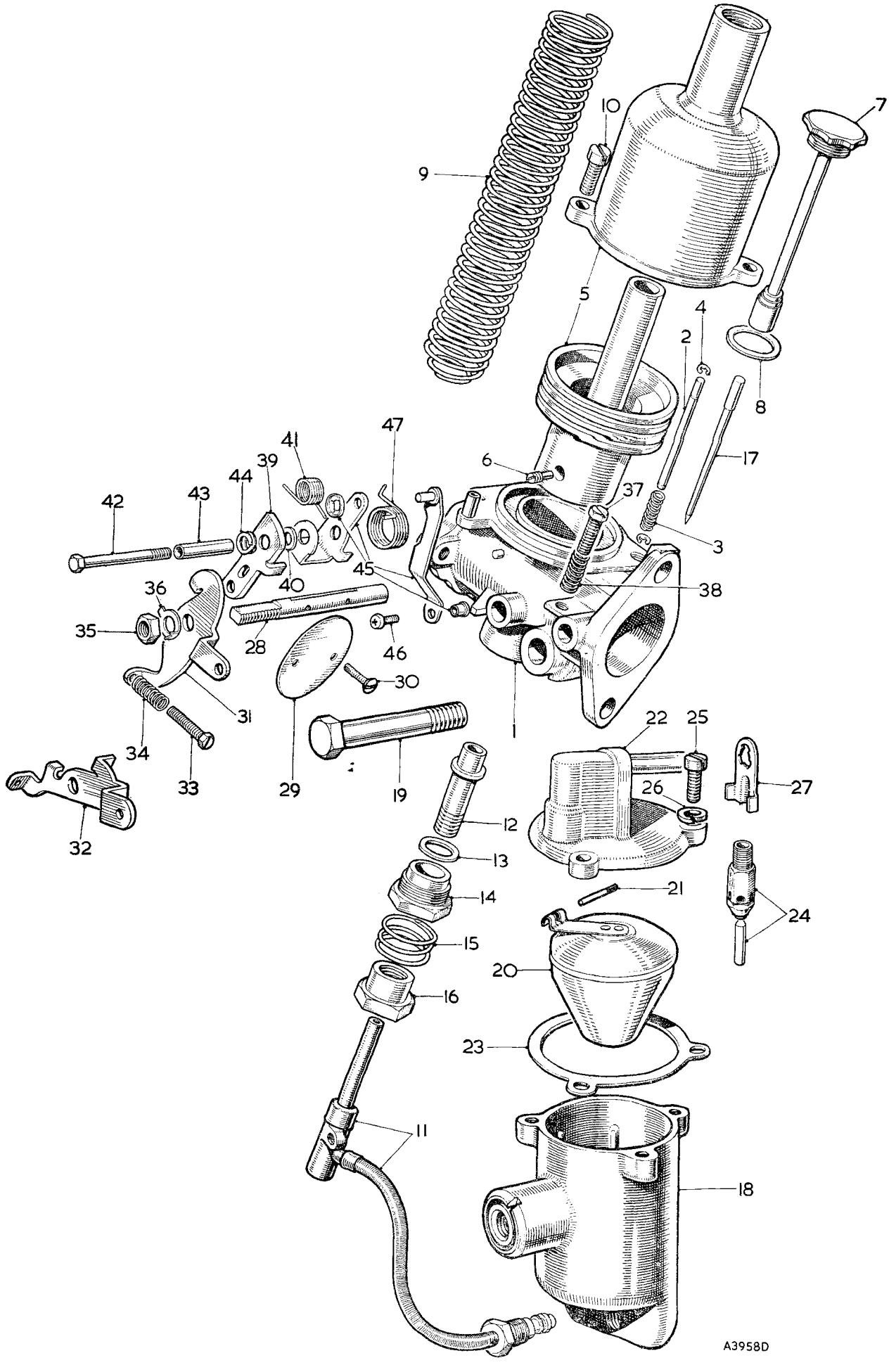
		DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Distributor assembly	**LC**		**12G 259**		1	★	★		**(E) 10MA-H101 to 62439 and L63649 less 63360 to 63400 (E) 10D-H101 to 46359 less 46230 to 46300 (E) 10AB-L101 to 21369**	**10AB, 10D, 10MA 10D, 10MA 10CG**
Distributor assembly	**HC**		**12G 261**		1	★	★			
			12G 233		1	★	★			
Distributor assembly	**LC**	†	**12G 439**		1				**(E) 10MA-H62440 L63650 on plus 63360 to 63400 (E) 10D-H46360 on plus 46230 to 46300 (E) 10AB-L21370 on**	**10AB, 10D, 10MA, 10MC 10D, 10MA 10CG**
Distributor assembly	**HC**	†	**12G 443**		1					
		†	**12G 437**		1					
Plate—clamping			3H 2138	1	1					
Cover—moulded			**57H 5477**	**2**	1	★	★	★		
Brush and spring			17H 5065	3	1	★	★	★		
Rotor arm		†	7H 5086	4	1	★	★	★		10AB, 10D, 10MA, 10MC
Rotor arm			7H 5208		1	★	★	★		10CG
Contact set			**17H 5423**	**5**	1	★	★	★		
Condenser			**47H 5250**	**6**	1	★	★	★		
Plate—contact breaker base			17H 5469	7	1					
Terminal bush and lead			57H 5478	8	1	★	★			
Lead—earth			17H 5531	9	1					
Cam	**LC**	†	57H 5191	10	1					10AB, 10D, 10MA, 10MC
Cam	**HC**		17H 6626		1					10AB,10MA, 10D
Cam			17H 6626		1					10CG
Spring—automatic advance	**LC**	†	17H 6820	11	1 set	★	★			10AB, 10D, 10MA, 10MC
Spring—automatic advance	**HC**		17H 6627		1 set	★	★			10MA, 10D
Spring—automatic advance	**HC**		17H 6657		1 set	★	★			10CG
Weight			57H 5420	12	2					
Shaft and action plate			57H 5050	13	1					In service use 17H 9416
			17H 9416		1					
Vacuum unit	**LC**	†	57H 5197	14	1	★	★			10AB, 10D, 10MA, 10MC
Vacuum unit	**HC**		7H 6951		1	★	★			10MA, 10D
Vacuum unit			17H 6656		1	★	★			10CG
Bushing—body bearing			47H 5164	15	1					
Clip—retaining cover			37H 5445	16	2					
Dog—driving			47H 5249	17	1	★	★			
Sundry parts set			17H 5106		1					
Screw—clamping plate to distributor housing			6K 639	18	2					
Body—suppression screen			12G 340		1					10D — For French market only
Cover—suppression screen			12G 342		1					
Body—suppression screen			12G 335		1					10CG — For French market only
Cover—suppression screen			12G 337		1					
Nut wing—suppression screen			WNZ 103		2					
Pipe—vacuum ignition control			AEA 663		1	★	★		(E) A101 to 10969	10CG
			AEA 579		1				(E) H10970 on	
		†	2A 1007	19	1					10AB, 10D, 10MA, 10MC
Clip—vacuum pipe			AEA 581		1					10CG
Clip—vacuum pipe			ACH 9009		1					
Connection—carburetter to pipe (rubber)		†	ACH 9041		1	★	★	★		
Clip—mounting—fuel trap		†	2A 1010	20	1					
Bolt—mounting clip		†	PMZ 0216	21	1					
Washer—plain—clip bolt		†	PWZ 102	22	1					10AB, 10D, 10MA 10MC
Washer—spring—clip bolt		†	LWZ 302	23	1					
Nut—mounting clip bolt		†	CNZ 102	24	1					

† Revised Information. Issue 5

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Ignition equipment—*continued*								
IGNITION COIL								
Coil—ignition	**17H 8100**	25	1	★	★	★		
Terminal—HT—ignition coil	3H 2695	26	1	★	★	★		
Washer—spring—terminal	3H 2696	27	1					
Bracket—coil to dynamo	†12H 51	28	1					10AB, 10D, 10MA, 10MC
Bolt—clamp—bracket to dynamo	HZS 0407	29	1					For dynamo 13H 219 — 10AB, 10D,
Bolt—clamp—bracket to dynamo	†HBZ 0412		1					For dynamo 13H 425. — 10MA, 10MC
Washer—spring—clamp bolt	†LWN 304	30	1					10AB, 10D, 10MA, 10MC
Nut—clamp bolt	†FNZ 104	31	1					
Washer—weld bolt—coil to bracket	†PWZ 305	32	2					
Washer—spring—weld bolt	†LWZ 405	33	2					
Nut—weld bolt—coil to bracket	FNZ 105	34	2					
Screw—coil to bracket on body	HZS 0405		2					10CG
Washer—plain—bracket screw	PWZ 204		2					
Washer—spring—bracket screw	LWZ 204		2					
Nut—coil to bracket on body screw	FNZ 104		2					
IGNITION CABLES								
Cable—ignition	**45223**		**A/R**	★		★		For Service use AAA 581
Cable—ignition	**AAA 581**		1					
No. 1 plug			1					Supplied in multiples of feet
No. 2 plug			1					
No. 3 plug			1					
No. 4 plug			1					
HT coil to distributor			1	★		★		
Sleeve—identification								
No. 1 plug lead	2H 4243		1					
No. 2 plug lead	2H 4244		1					
No. 3 plug lead	2H 4245		1					
No. 4 plug lead	2H 4246		1					
Connector—sparking plug	8G 576		4	★	★	★		
Lead with connectors—sparking plug								
No. 1—12″ (30·479 cm.)	12G 346		1					10CG, 10D. For French market only
No. 2—12″ (30·479 cm.)	12G 347		1					
No. 3—9½″ (24·13 cm.)	12G 348		1					
No. 4—9½″ (24·13 cm.)	12G 349		1					
Lead with connector coil—to distributor 10½″ (26·27 cm.)	12G 350		1					

Issue 3. † Revised Information

FUEL SYSTEM



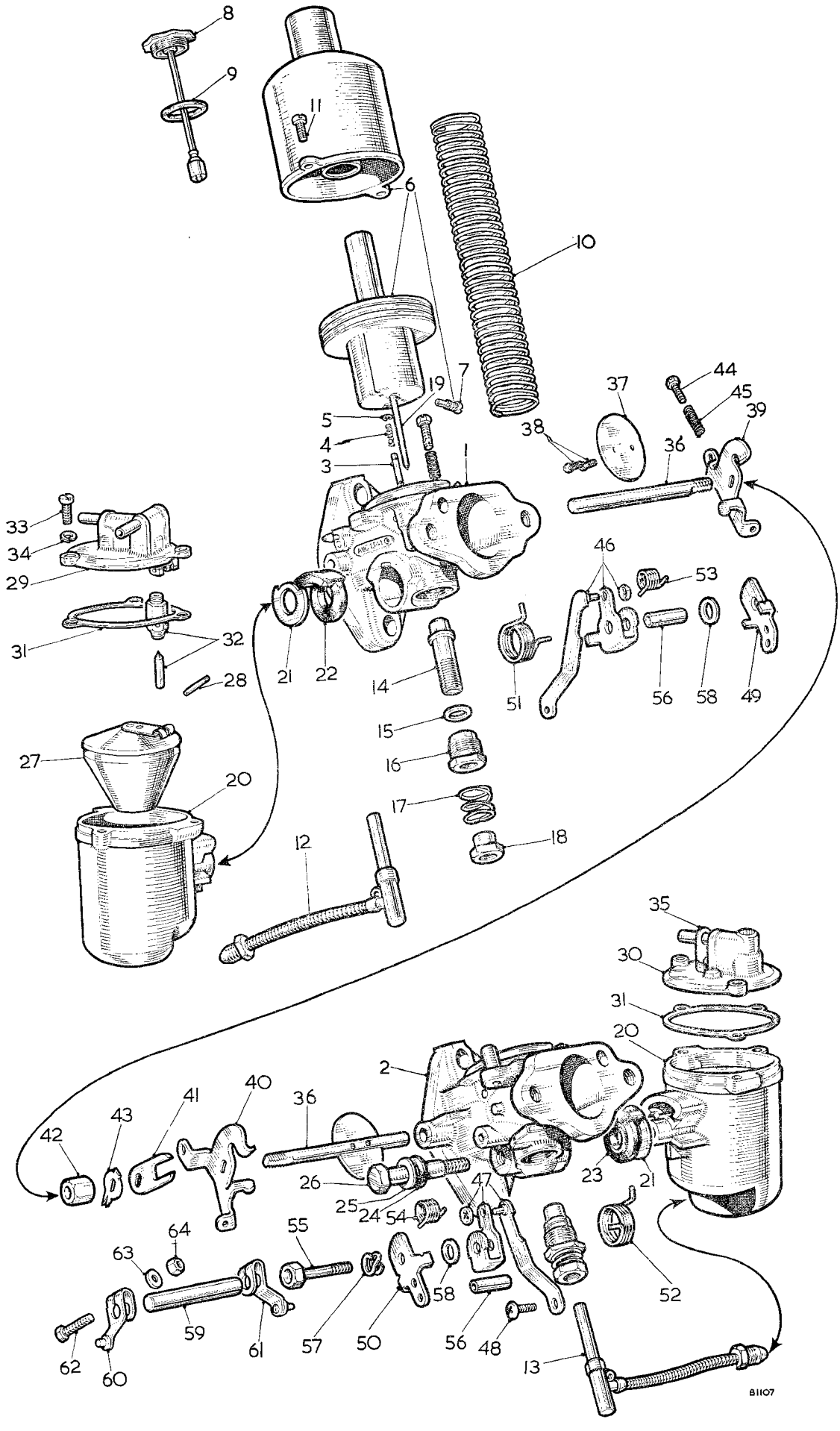
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DESCRIPTION	Part No.	Illus No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CARBURETTER								
Carburetter assembly	**AUD13**		1	★		★		**10MA, 10D**
Carburetter assembly	**AUD72**		1	★		★		**10AB**
Body	**AUC8210**	1	1	★				
Pin—piston lifting	AUC8464	2	1	★				
Spring—pin	AUC1151	3	1	★				
Circlip—pin	AUC1250	4	2	★				
Chamber and piston assembly	**AUD9180**	5	1	★				
Screw—needle locking	AUC2057	6	1	★		★		
Cap and damper assembly	AUC8103	7	1	★		★		
Washer (fibre)	AUC4900	8	1	★		★		
Spring—piston—red	AUC4387	9	1	★		★		
Screw—chamber to body	AUC5156	10	2	★		★		
Jet assembly	**AUD9098**	11	1	★		★		
Bearing—jet	AUC8460	12	1	★		★		
Washer—jet bearing (brass)	AUC8478	13	1	★		★		
Screw—jet locking	AUC2002	14	1	★		★		
Spring—jet locking	AUC2114	15	1	★		★		
Screw—jet adjusting	AUC8461	16	1	★		★		
Needle—H6 rich—jet	**AUD1242**		1	★		★		
Needle—AN standard—jet	**AUD1478**	17	1	★		★		
Needle—EB weak—jet	**AUD1149**		1	★		★		
Chamber—float	AUC1390	18	1	★				
Bolt—float-chamber fixing	AUC8476	19	1	★				
Float assembly	†AUC8667	20	1	★		★		Use with AUC8371
Float assembly	†AUD9202		1	★		★		Use with AUD9203
Pin—hinge	AUC1152	21	1	★		★		
Lid—float-chamber	†AUC8371	22	1	★				Use with AUC8667
Lid—float-chamber	†AUD9203		1	★				Use with AUD9202
Washer—lid	AUC8459	23	1	★		★		
Needle and seat assembly	†AUD9096	24	1	★		★		Correction; was AUC8170
Screw—lid	AUC2175	25	3	★				
Washer—spring	AUC2246	26	3	★				
Plate—baffle—lid	AUC1215	27	1	★				
Spindle—throttle	**AUC8469**	28	1	★				
Disc—throttle	AUC2169	29	1	★				
Screw—disc	AUC1358	30	2	★				
Lever—throttle return	AUC1145	31	1	★				10MA, 10D
Lever—throttle return	AUD2079	32	1	★				10AB
Screw—stop—cam	AUC8483	33	1					
Spring—screw	AUC2451	34	1	★				
Nut—spindle	AUC1189	35	1					
Washer—tab—nut	AUC1206	36	1	★				
Screw—throttle stop	AUC8483	37	1	★				
Spring—screw	AUC2451	38	1	★				
Lever—cam	AUC8456	39	1					
Washer—cam lever	AUC5032	40	1					
Spring—cam lever	AUC8463	41	1	★				
Bolt—pivot	AUC8400	42	1					
Tube—pivot bolt	AUC8473	43	1					
Washer—spring	AUC8474	44	1					
Pick-up lever and link assembly	**AUD9004**	45	1					
Screw—link to jet	AUD2104	46	1	★				
Spring—pick-up lever	AUC8462	47	1	★				

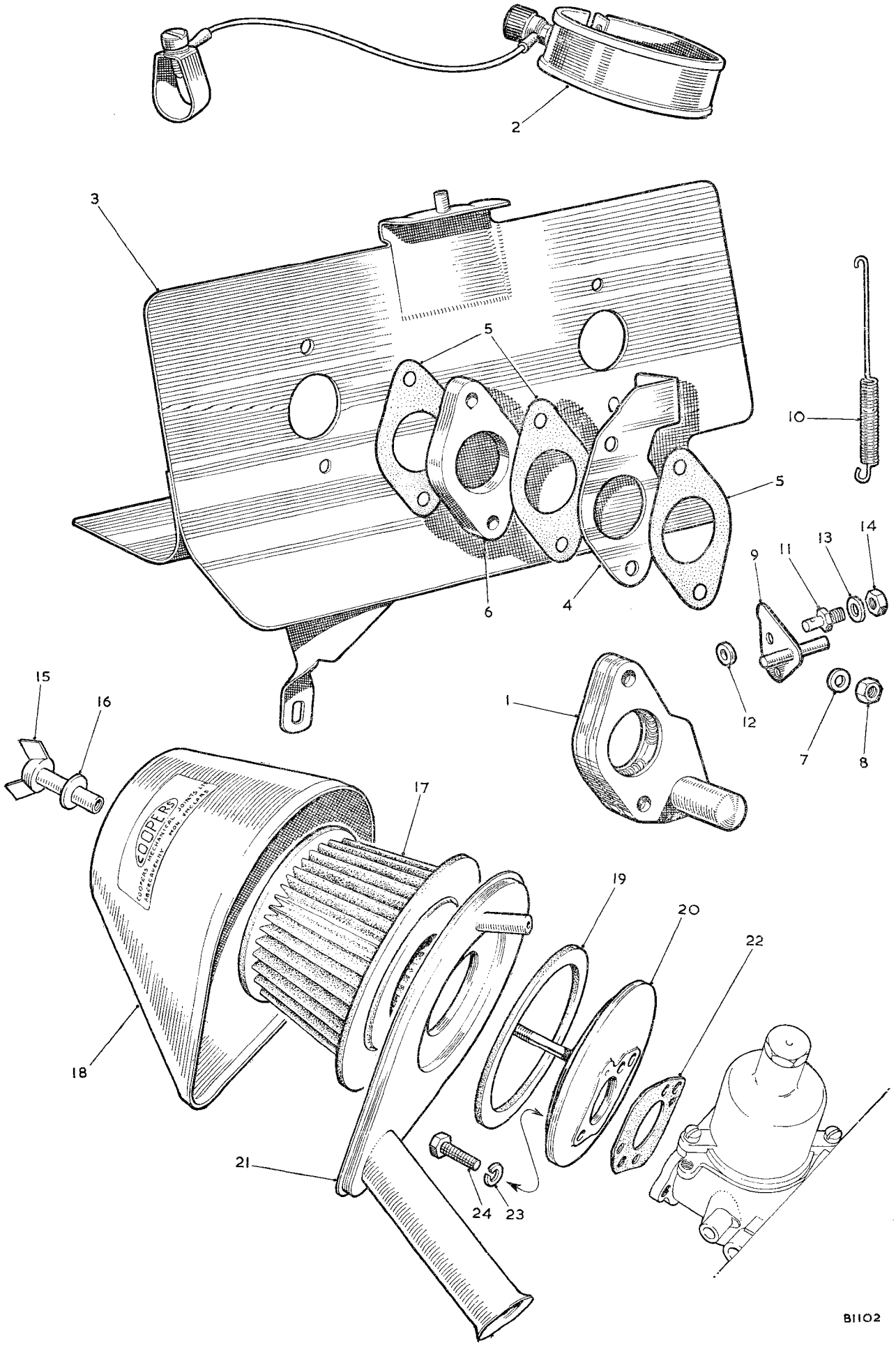
† Revised information. Issue 3

DESCRIPTION	Part No.	Illus No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Carburetter—*continued*								
Carburetter installation	**AUD73**		1	★		★		**10CG**
Carburetter assembly—front	**AUC9202**		1	★		★		
Carburetter assembly—rear	**AUC9203**		1	★		★		
Body—front carburetter	**AUC8700**	1	1	★				
Body—rear carburetter	**AUC8713**	2	1	★				
Pin—piston lifting	AUC8464	3	2	★				
Spring—pin	AUC1151	4	2	★				
Circlip—pin	AUC1250	5	2	★				
Chamber and piston assembly	**AUD9181**	6	2	★				
Screw—needle locking	AUC2057	7	2	★		★		
Cap and damper assembly	AUC8114	8	2	★		★		
Washer (fibre)	AUC4900	9	2	★		★		
Spring—piston—blue	AUC4587	10	2	★		★		
Screw—chamber to body	AUC5156	11	4	★				
Jet assembly—front carburetter	**AUD9141**	12	1	★				
Jet assembly—rear carburetter	**AUD9142**	13	1	★				
Bearing—jet	AUC8460	14	2	★		★		
Washer—jet bearing (brass)	AUC8478	15	2	★		★		
Screw—jet locking	AUC2002	16	2	★		★		
Spring—jet locking	AUC2114	17	2	★		★		
Screw—jet adjusting	AUC8461	18	2	★		★		
Needle—M rich—jet	**AUD1261**		2					
Needle—GY standard—jet	**AUD1468**	19	2	★				
Needle—GG weak—jet	**AUD1211**		2					
Chamber—float	AUC1310	20	2	★				
Washer—support	AUC1329	21	2	★				
Grommet (rubber)—front carburetter	AUC1367	22	1	★				
Grommet (rubber)—rear carburetter	AUC1366	23	1	★				
Washer (rubber)	AUC1318	24	2	★		★		
Washer (steel)	AUC1317	25	2	★				
Bolt—float-chamber fixing	AUC1373	26	2	★		★		
Float assembly	†AUC8667	27	2	★		★		Use with AUC8792 and AUC8371
Float assembly	†AUD9202		2	★		★		Use with AUD9255 and AUD9203
Pin—hinge	AUC1152	28	2	★		★		
Lid—float-chamber—front carburetter	†AUC8792	29	1	★				For AUC8667
Lid—float-chamber—front carburetter	†AUD9255		1	★				For AUD9202
Lid—float-chamber—rear carburetter	†AUC8371	30	1	★				For AUC8667
Lid—float-chamber—rear carburetter	†AUD9203		1	★				For AUD9202
Washer—lid	AUC8459	31	2	★		★		
Needle and seat assembly	AUD9096	32	2	★		★		
Screw—lid	AUC2175	33	6	★				
Washer—spring	AUC2246	34	6	★				
Plate—baffle—lid	AUC1215	35	2	★				
Spindle—throttle	**AUC8469**	36	2	★				
Disc—throttle	AUC2169	37	2	★				
Screw—disc	AUC1358	38	4	★				
Lever—throttle return—front carburetter	AUC1145	39	1					
Lever—throttle return—rear carburetter	AUD2101	40	1					
Lever—lost motion	AUC1400	41	2					
Nut—lever	AUC1424	42	2					
Washer—tab—nut	AUC1206	43	2	★				
Screw—throttle stop	AUC8483	44	4	★				
Spring—screw	AUC2451	45	4	★				
Pick-up lever and link assembly—front carburetter	**AUD9004**	46	1					
Pick-up lever and link assembly—rear carburetter	**AUD9005**	47	1					
Screw—link to jet	AUD2104	48	2	★				
Lever—cam—front carburetter	AUC8456	49	1					
Lever—cam—rear carburetter	AUC1371	50	1					
Spring—pick-up lever—front carburetter	AUC8462	51	1	★		★		
Spring—pick-up lever—rear carburetter	AUC1375	52	1	★		★		
Spring—cam lever—front carburetter	AUC8463	53	1	★		★		
Spring—cam lever—rear carburetter	AUC1520	54	1	★		★		
Bolt—pivot	AUC1426	55	2					
Tube—pivot bolt	AUC8473	56	2					
Washer—spring	AUC8474	57	2					
Washer—distance	AUC5032	58	2					
Rod—jet connecting	**AUC1457**	59	1					
Lever and pin assembly—front carburetter	**AUE86**		2					
Lever and pin assembly—rear carburetter	**AUE87**		2					
Bolt—lever	AUC2694	62	4					
Washer—plain	AUC8396	63	4					
Nut—bolt	AJD8012Z	64	4					

Issue 8. † Revised information



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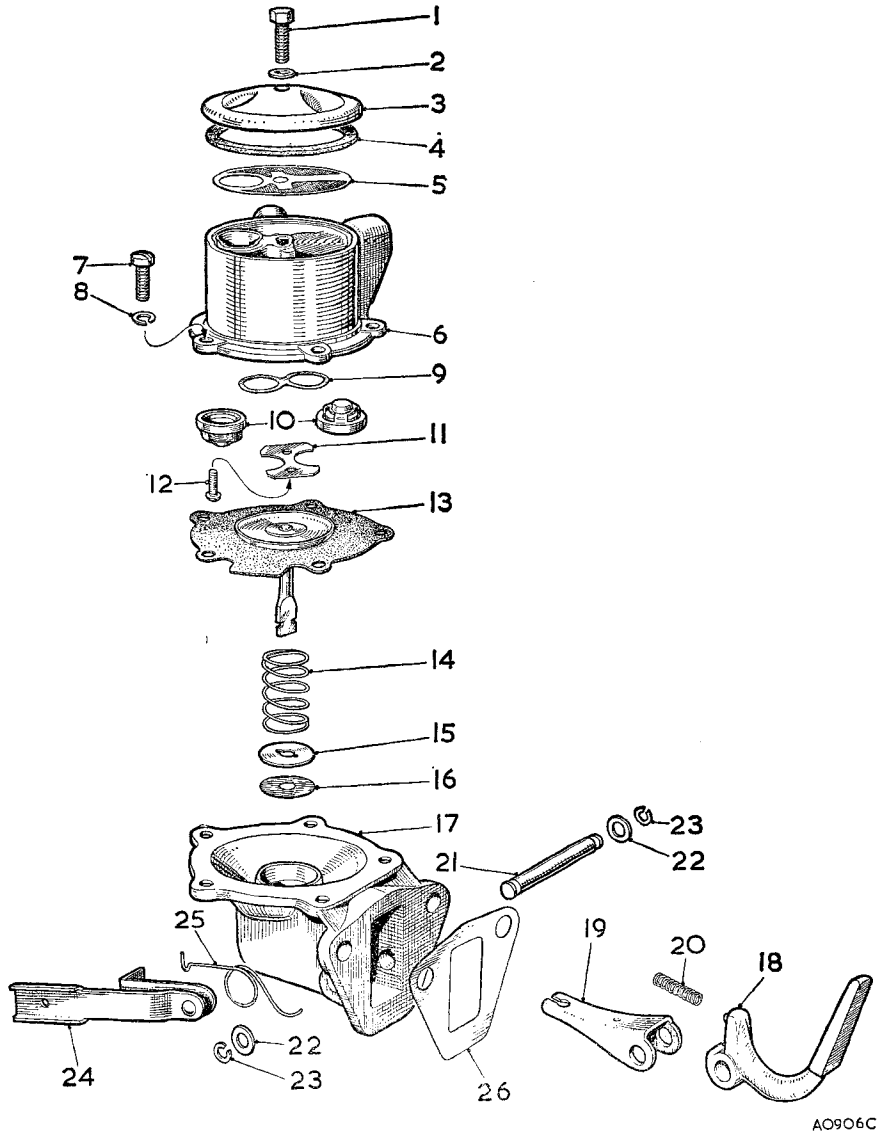


To face page PD.3

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CARBURETTER FITTINGS—FUEL PIPES —HEAT SHIELD								
Heater—induction	AUC 8986	1	1					10AB, 10D, 10MA for Canada, U.S.A., Newfoundland, Mexico, Panama, Sweden, Denmark, Norway, Finland, and Iceland
Heater—suction chamber	AUC 8092	2	1					
Shield—heat—carburetter and fuel pump	AEA 592	3	1					10CG
Bracket—abutment—throttle cable	12A 353	4	1					10MA
Bracket—abutment—throttle cable	†12G 710	4	1					10MC
Bracket—abutment—choke cable stop	12A 48		1					10D
Washer—joint—carburetter	†1G 2624	5	3	★	★	★		10AB, 10D, 10MA, 10MC
Washer—joint—carburetter and heat shield	1G 2624	6	4	★	★	★		10CG
Distance piece—carburetter to manifold	†1G 2623	6	1	★	★			10AB, 10D, 10MA, 10MC. Not required when induction heater is fitted
Washer—plain—carburetter to manifold stud	†PWZ 106	7	2					10AB, 10D, 10MA, 10MC
Nut—carburetter to manifold stud	†FNZ 206	8	2					
Distance piece—carburetter to inlet manifold	AEA 586		2	★	★			10CG
Washer—plain—carburetter to manifold stud	PWZ 106		4					
Nut—carburetter to manifold stud	FNZ 206		4					
Lever—throttle	AEA 597	9	1	★	★			
Spring—throttle return	AEA 602	10	2	★	★	★		
Spring—throttle cable return	AEA 602		1	★	★	★		
Pin—clamp—throttle cable	ACC 5062	11	1	★	★	★		
Distance piece—clamp pin	AEA 606	12	1	★	★	★		
Washer—plain—clamp pin	PWZ 104	13	1					
Nut—clamp pin	FNZ 104	14	1					
BW. HANDY GOVERNOR								
Governor	†12A 694		1					10MC
AIR CLEANER AND SILENCER								
Cleaner and silencer assembly—air (Cooper)	**†12G 71**		1	★	★			**Not available; use 12G 316**
Cleaner and silencer assembly—air (Cooper)	**†12G 316**		1	★	★			
Nut—wing	†37H 1166	15	1					
Washer	†37H 1167	16	1					
Element	**†BCA 4582**	**17**	1	★	★	★		10AB, 10D, 10MA, 10MC
Body	†37H 1168	18	1					
Washer (rubber)	†37H 1169	19	1	★	★	★		
Casting and tie-rod	†37H 1170	20	1					
Base and venturi	†37H 1171	21	1					
Cleaner—air—front	**AHA 5873**		1	★	★			
Cleaner—air—rear	**AHA 5874**		1	★	★			
Element	37H 732		2	★	★	★		
Bolt—air cleaner to carburetter	HBZ 0536		4					10CG
Washer—plain—cleaner bolt	PWZ 105		4					
Washer—spring—cleaner bolt	LWZ 205		4					
Pipe—air cleaner to rocker cover	AHA 5930		1	★	★			
Pipe—air cleaner to rocker cover	†12G 285		1	★	★			10AB, 10D, 10MA, 10MC
Clip—pipe—cleaner to rocker cover	ACA 5290		2	★	★			10CG
Nut—weld bolt—cleaner strap (Nyloc)	LNZ 205		1					10CG alternatives
Nut—weld bolt—cleaner strap (Philidas)	LNZ 405		1					
Washer—plain—weld bolt nut	PWZ 205		1					10CG
Washer—spring—weld bolt nut	LWZ 205		1					
Washer—joint—air cleaner to carburetter	ACA 8014		2	★	★	★		
Washer—joint—air cleaner to carburetter	†12H 862	22	1	★	★	★		10AB, 10D, 10MA, 10MC
Washer—spring—cleaner to carburetter screw	†LWZ 305	23	2					10AB, 10D, 10MA, 10MC
Washer—spring—cleaner to carburetter screw	LWZ 305		4					10CG
Screw—air cleaner to carburetter	†ZCS 0506	24	2					10AB, 10D, 10MA, 10MC
Screw—air cleaner to carburetter	ZCS 0506		4					10CG

† Revised Information. Issue 4

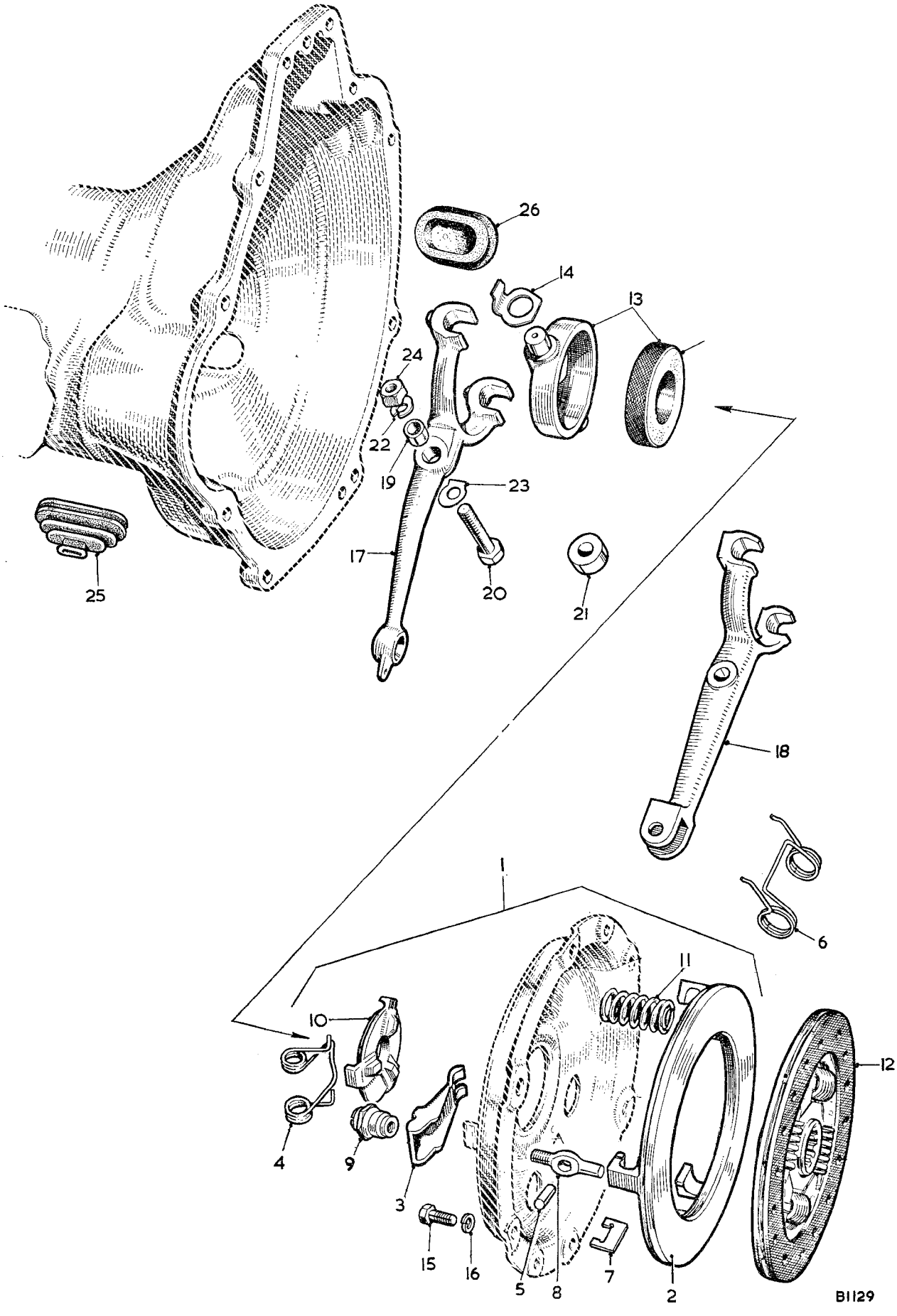
DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
FUEL PUMP								
Pump—fuel	**17H 98**		**1**	★	★			**10AB, 10CG**
Screw—cover fixing	7H 1390	1	1					
Gasket—screw	7H 1384	2	1					
Cover—filter	7H 1381	3	1					
Gasket—filter cover	17H 856	4	1					
Gauze—filter	7H 1382	5	1					
Casting (upper)	27H 1170	6	1					
Screw—upper casting to body	7H 1391	7	5					
Washer—lock—screw	LWN 303	8	5					
Gasket—valve	7H 816	9	1					
Valve assembly	7H 1561	10	2					
Retainer—valve	7H 1670	11	1					
Screw—fixing retainer	7H 1483	12	2					
Diaphragm assembly	**7H 1379**	**13**	**1**					
Spring—diaphragm	7H 1392	14	1					
Washer—oil seal (metal)	17H 860	15	1					
Washer—oil seal (fabric)	17H 861	16	1					
Body—pump	7H 1679	17	1					
Arm—rocker	7H 1387	18	1					
Link—rocker arm	7H 1386	19	1					
Spring—rocker arm	7H 1393	20	1					
Pin—rocker arm	7H 813	21	1					
Washer—pin	7H 1389	22	2					
Clip—pin	7H 1388	23	2					
Lever assembly—priming	7H 1667	24	1					
Spring—priming lever	7H 1666	25	1					
Gasket—engine pad	2A 113	26	1					
Nut—fuel pump stud	12A 1		2					
Washer—spring—stud	LWN 205		2					
FUEL PUMP REPAIR KITS								
Kit—fuel pump repair—major	**8G 2206**		**1**	★	★	★		**10AB, 10CG**
Kit—fuel pump repair—primary	**8G 2205**		**1**	★	★	★		
Gasket—cover screw		2	1					
Gasket—filter cover		4	1					
Gasket—valve		9	1					
Valve assembly		10	2					
Diaphragm assembly		13	1					
Gasket—engine pad		26	1					
Gauze—filter		5	1					
Retainer—valve		11	1					
Screw—fixing retainer		12	2					
Washer—oil seal (metal)		15	1					
Washer—oil seal (fabric)		16	1					
Arm—rocker		18	1					
Link—rocker arm		19	1					
Spring—rocker arm		20	1					
Pin—rocker arm		21	1					
Washer—pin		22	2					
Clip—pin		23	2					



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CLUTCH

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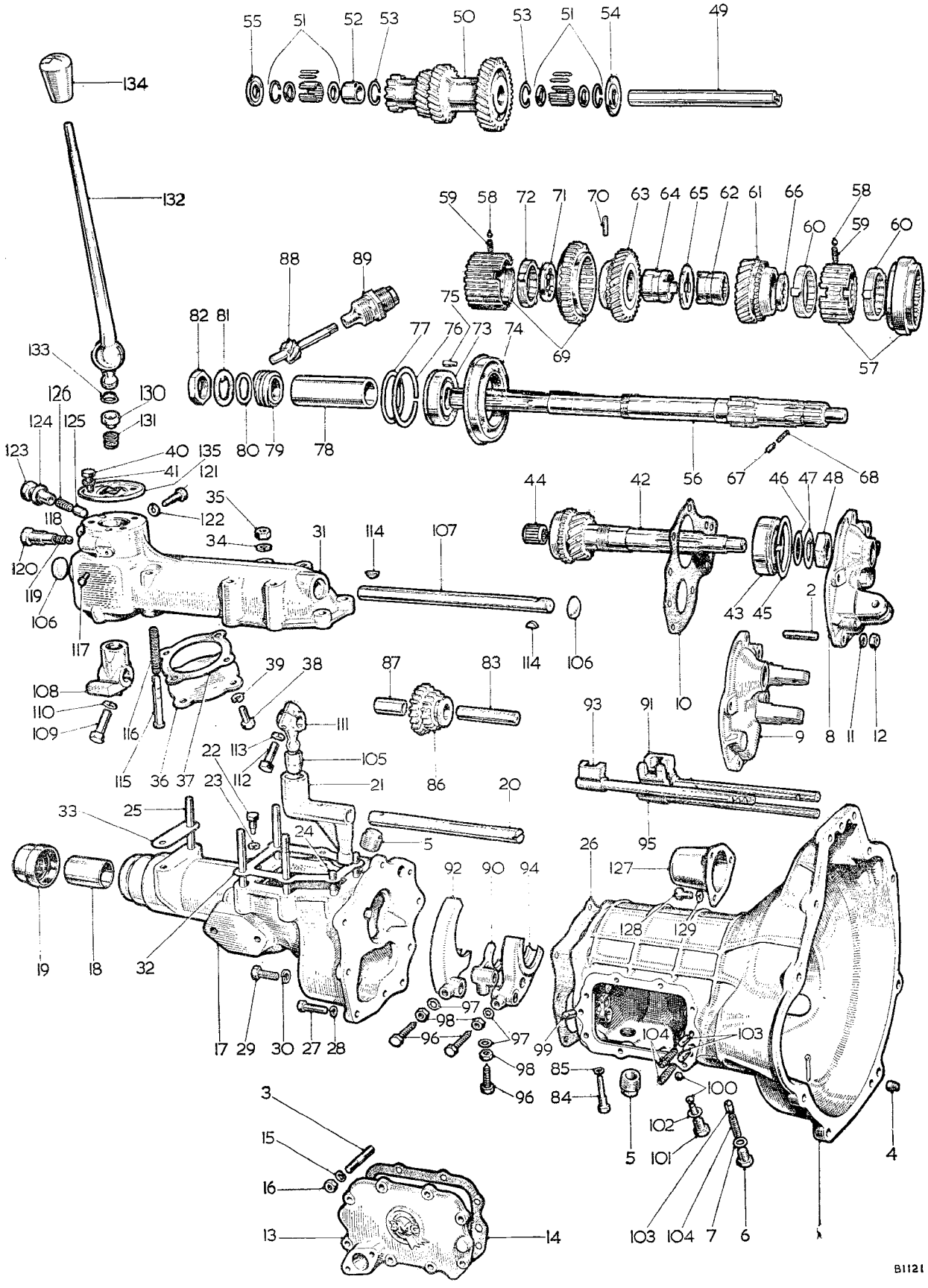
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DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CLUTCH								
Cover assembly—clutch	†13H 815		1					10AB, 10D, 10MA, 10MC
	13H 815		**1**				**(E) 10CG–H101 to 10344**	**10CG**
	13H 988		**1**				**(E) 10CG–H10345 on**	**10CG**
Cover	NSP		1					
Plate—pressure	7H 3057	2	1	★	★			
Lever—release	7H 3209	3	3	★	★	★		
Retainer—lever	7H 3009	4	3					
Pin—lever	7H 3061	5	3	★	★	★		
Spring—anti-rattle	7H 3008	6	3	★	★	★		
Strut—release lever	7H 3060	7	3	★	★	★		
Eyebolt	7H 3207	8	3	★	★	★		
Nut—eyebolt	17 H2721	9	3	★	★	★		
Plate—release lever	7H 3043	10	1	★	★	★		
Spring—pressure plate (yellow)	†2H 4927		6					10AB, 10D, 10MA, 10MC
Spring—pressure plate (yellow)	†2H 4927		6				(E) 10CG–H101 to 10344	10CG
Spring—pressure plate (red)	†13H 989		6				(E) 10CG–H10345 on	10CG
Plate assembly—driven	†12G 200		1					Not available; use 13H 1501
Plate assembly—driven	†13H 1501		1					
Lining and rivets	8G 8347		1 set	★				
Rivet	7H 3078		20					
Bearing assembly—release	17H 3719			★	★	★		
Bearing	NSP		1					
Retainer—bearing to clutch fork	13H 783	14	1	★	★	★		
Screw—clutch to flywheel	51K 2036		6					For service use HZS 0506
Screw—clutch to flywheel	HZS 0506		6					
Washer—spring—screw	LWN 305		6					
CLUTCH WITHDRAWAL LEVER								
Lever—clutch withdrawal	†22G 166	17	1	★	★	★		10AB, 10MA, 10MC
Lever—clutch withdrawal	**22G 168**	**18**	**1**	★	★	★		**10D, 10CG**
Bush	2A 3006	19	1	★	★			
Bolt—clutch withdrawal lever	†2A 3289	20	1	★	★			10AB RHD, 10CG, 10D, 10MA RHD, 10MC
Bolt—clutch withdrawal lever	22G 136		1	★	★			10AB LHD, 10MA LHD
Distance piece—clutch withdrawal lever	22G 135	21	1	★	★			10AB LHD, 10MA LHD
Washer—spring—bolt	LWN 305	22	1					
Washer—lock—bolt	2K 5813	23	1					
Nut—bolt	FNZ 105	24	1					
Cover—dust—clutch withdrawal lever	1G 3667	25	1	★	★			
Cover—dust—lever hole	2A 3076	26	1	★	★			

† Revised Information. Issue 5

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
CLUTCH CYLINDER								
Cylinder—clutch operating	†**22A 233**		**1**					
Body	†NSP		1					
Piston	†17H 7841		1					
Cup—piston	†17H 7868		1					
Filler—piston cup	†17H 7540		1					
Spring—cup filler	†17H 7541		1					
Boot	†17H 7268		1					
Circlip	†37H 831		1					
Screw—bleeder	†3H 2428		1					10CG, 10D
Kit—clutch cylinder repair	†**8G 8146**		**1**					
Cup—piston	†		1					
Boot	†		1					
Push-rod	†13H 21		1					
Pin—clevis—push-rod to clutch withdrawal lever	†CLZ 0517		1					
Washer—plain—clevis pin	†PWZ 105		1					
Bolt—clutch cylinder to gearbox	†53K 152		2					
Washer—spring bolt	†LWZ 305		2					

GEARBOX

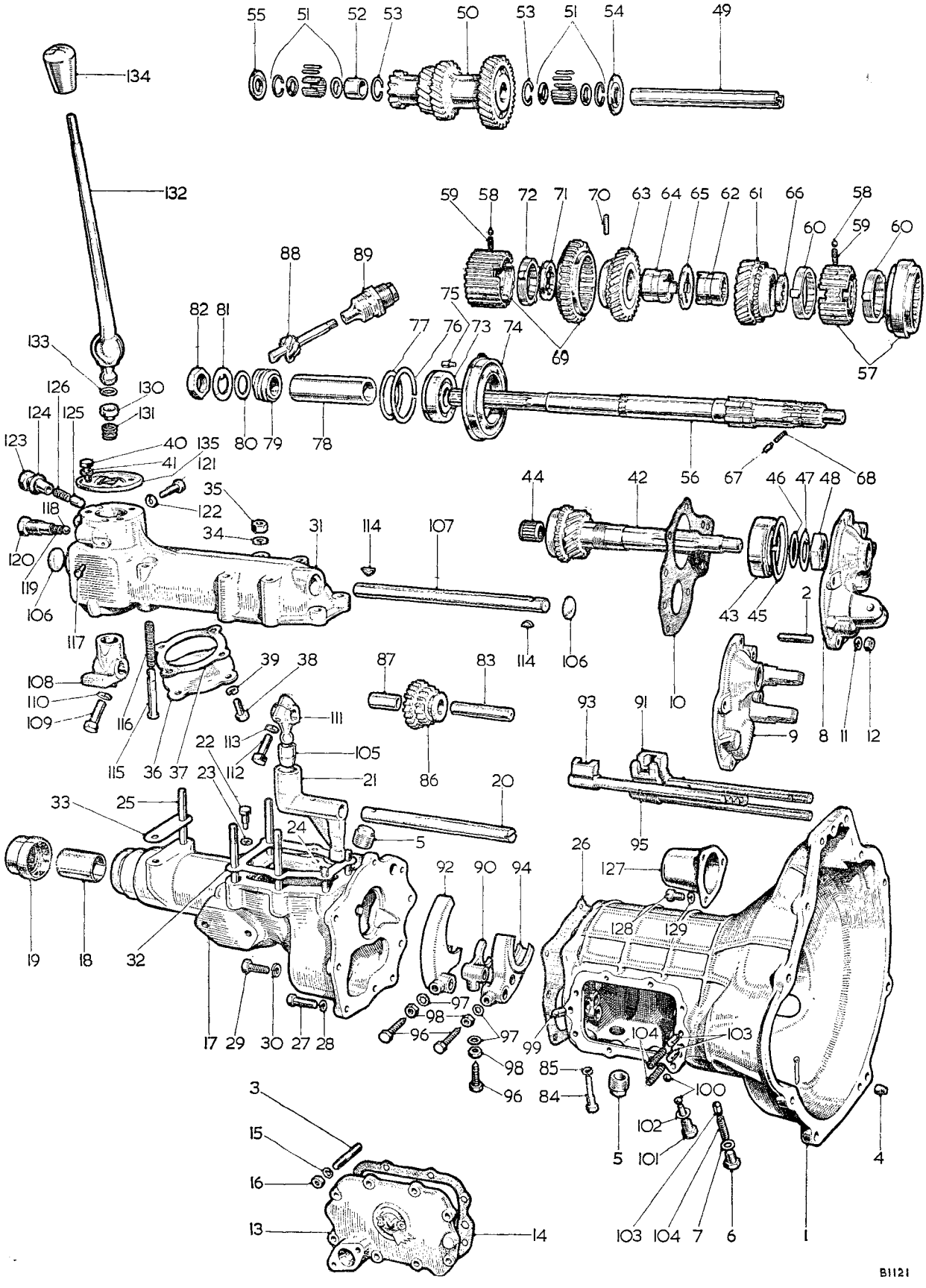

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DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
GEARBOX ASSEMBLY								
Gearbox assembly	†**38G 315**		1	★	★			**10AB RHD, 10D, 10MA RHD, 10MC**
Gearbox assembly	**38G 314**		1	★				**10AB LHD, 10MA LHD**
Gearbox assembly	**38G 316**		1	★	★			**10CG**
Case assembly	**38G 313**	1	1					
Cover—dust—gearbox bell housing	22G 199		1				(E) 10AB L22900 (E) 10CG 13802 (E) 10D H4900	
Stud—front cover	53K 463	2	7					
Stud—side cover	53K 463	3	8					
Dowel	1G 752	4	1					
Plug—filler and drain	2K 5830	5	2	★	★			
Plug—reverse plunger spring	6K 643	6	1	★	★			
Washer—plug	2K 4956	7	1	★	★	★		
Cover—front	†**22G 118**	8	1					**10AB RHD, 10CG, 10D, 10MA RHD, 10MC**
Cover—front	**22G 124**	9	1					**10AB LHD, 10MA LHD**
Washer—joint—front cover	22G 165	10	1	★	★	★		
Washer—spring—stud	LWN 304	11	7					
Nut—stud	FNZ 104	12	7					
Cover—side	**22A 170**	13	1					] **Alternatives**
Cover—side	**2A 3285**		1					
Washer—joint—side cover	2A 3286	14	1	★	★	★		
Washer—spring—stud	LWN 304	15	8					
Nut—stud	FNZ 104	16	8					
Extension—gearbox	**22A 474**	17	1	★				
Bush	2A 3325	18	1	★	★	★		
Seal—oil	2A 3061	19	1	★	★	★		
Shaft—control	22A 475	20	1					
Lever—control	22A 476	21	1					
Peg—lever locating	1H 3101	22	1					
Washer—spring—peg	LWZ 304	23	1					
Stud—short—extension to remote control housing	53K 528	24	2					
Stud—long—extension to remote control housing	53K 535	25	6					
Washer—joint—extension to gearbox	22A 481	26	1	★	★	★		
Screw—extension to gearbox	HZS 0407	27	9					
Washer—spring—screw	LWN 304	28	9					
Screw—extension to gearbox	53K 1010	29	2					
Washer—spring—screw	LWZ 305	30	2					
Casing—remote control	22A 480	31	1					
Washer—joint—front—casing to extension	2A 3344	32	1	★	★			
Washer—joint—rear—casing to extension	2A 3345	33	1	★	★			
Washer—spring—stud	LWZ 305	34	8					
Nut—stud	FNZ 105	35	8					
Cover—bottom—casing	2A 3340	36	1					
Washer—joint—cover	2A 3341	37	1	★	★			
Screw—cover	HZS 0404	38	4					
Washer—spring—screw	LWZ 204	39	4					
Screw—cover—change speed lever	HZS 0405	40	3					
Washer—spring—screw	LWZ 304	41	3					
Shaft—1st motion	†**22G 171**	42	1	★	★			**10AB, 10D, 10MA, 10MC**
Shaft—1st motion	**22G 172**		1	★	★			**10CG**
Bearing—ball—1st motion shaft	2A 3245	43	1	★	★	★		
Bearing—needle-roller—3rd motion shaft	AEA 3203	44	1	★	★	★		
Ring—spring—bearing—1st motion shaft	6K 558	45	1	★	★	★		
Washer—1st motion shaft	6K 559	46	1					
Washer—lock—1st motion shaft	2A 3035	47	1	★	★	★		
Nut—shaft	2K 6677	48	1	★	★			

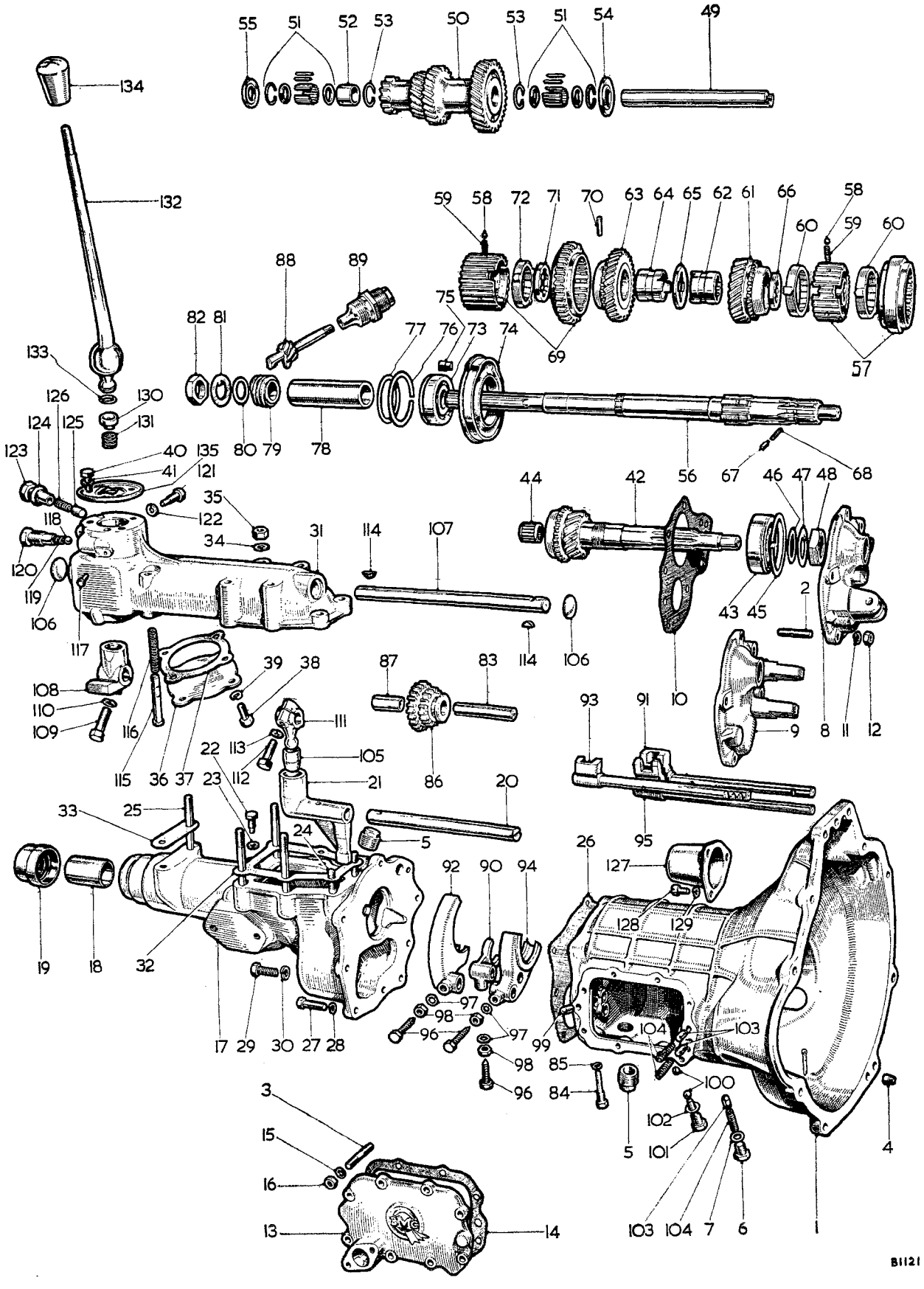
† Revised Information. Issue 5

DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Gearbox—*continued*								
Layshaft	**8G 664**	**49**	**1**	★	★			
Laygear	**22G 83**	**50**	**1**	★	★			**10AB, 10D, 10MA**
Laygear	**22G 76**		**1**	★	★			**10CG**
Bearing—needle-roller—laygear	3H 2113	51	2	★	★	★		
Distance piece—bearing	†2A 3168	52	1				10AB–L101 to 30031	
Ring—spring—bearing	†2A 3366	53	2	★	★	★	10D–H101 to 64550	
							10CG–H101 on, 10CG–L101 on	
							10D–L101 to 7742	
							10MA–H101 to 98800	
							10MA–L101 to 99472	
Distance piece—bearing	†22G 277	52	1				10AB–L30032 on	
Ring—spring—bearing	†22G 278	53	2	★	★	★	10D–H64551 on	
							10D–L7743 on	
							10MA–H98801 on	
							10MA–L99473 on	
							10MC–L101 on	
Washer—thrust—front	2A 3023	54	1	★	★			
Washer—thrust—rear (·125 to ·126″ [3·175 to 3·200 mm.])	2A 3025		A/R	★	★			Alternatives
Washer—thrust—rear (·127 to ·128″ [3·225 to 3·251 mm.])	2A 3026		A/R	★	★			
Washer—thrust—rear (·130 to ·131″ [3·301 to 3·326 mm.])	2A 3027		A/R	★	★			
Shaft—3rd motion	**†22G 119**	**56**	**1**	★	★			**10AB, 10D, 10MA, 10MC**
Shaft—3rd motion	**22G 146**		**1**	★	★			**10CG**
Synchronizer assembly—3rd and 4th speed	**†22G 97**	**57**	**1**	★	★		**10AB–L101 to 31873**	**10AB, 10D, 10MA**
							10D–H101 to 67959	
							10MA–H101 to 101860	
							10MA–L101 to 101777	
Synchronizer assembly—3rd and 4th speed	**†22A 591**	**57**	**1**	★	★		**10AB–L31874 on**	**10AB, 10D, 10MA, 10MC**
							10D–H67960 on	
							10MA–H101861 on	
							10MA–L101778 on	
							10MC–L101 on	
Synchronizer assembly—3rd and 4th speed	**22G 150**		**1**	★	★			**10CG**
Synchronizer—3rd and 4th speed	NSP		1					
Sleeve—coupling—3rd and 4th speed	NSP		1					
Ball—synchronizer	BLS 107	58	3	★	★	★		
Spring—synchronizer	†22A 367	59	3	★	★	★	10AB–L101 to 31873	
							10D–H101 to 67939	
							10MA–H101 to 101860	
							10MA–L101 to 101777	
Spring—synchronizer	†22G 317	59	3	★	★	★	10AB–L31874 on	
							10D–H67960 on	
							10MA–H101861 on	
							10MA–L101778 on	
							10MC–L101 on	
Ring—baulk	**†22G 64**	**60**	**2**	★	★			**Not available; use 8G 743**
	†22A 517		**2**	★	★			**Not available; use 8G 743**
	†8G 743		**2**					**Was 22G 220**
Gear—3rd speed	**†22A 462**	**61**	**1**	★	★			**10AB, 10D, 10MA, 10MC**
Bush—3rd speed gear	†2A 3290	62	1	★	★			
Gear—3rd speed	**22G 148**		**1**	★	★			**10CG**
Roller—needle—3rd speed gear	22G 149		26	★	★	★		
Gear—2nd speed	**†22A 461**	**63**	**1**	★	★			**10AB, 10D, 10MA, 10MC**
Bush—2nd speed gear	†2A 3298	64	1	★	★			
Gear—2nd speed	**22G 147**		**1**	★	★			**10CG**
Roller—needle—2nd speed gear	22G 149		26	★	★			
Ring—interlocking—2nd and 3rd speed gear bushes	†2A 3401	65	1	★	★			10AB, 10D, 10MA, 10MC

Issue 4. † Revised Information



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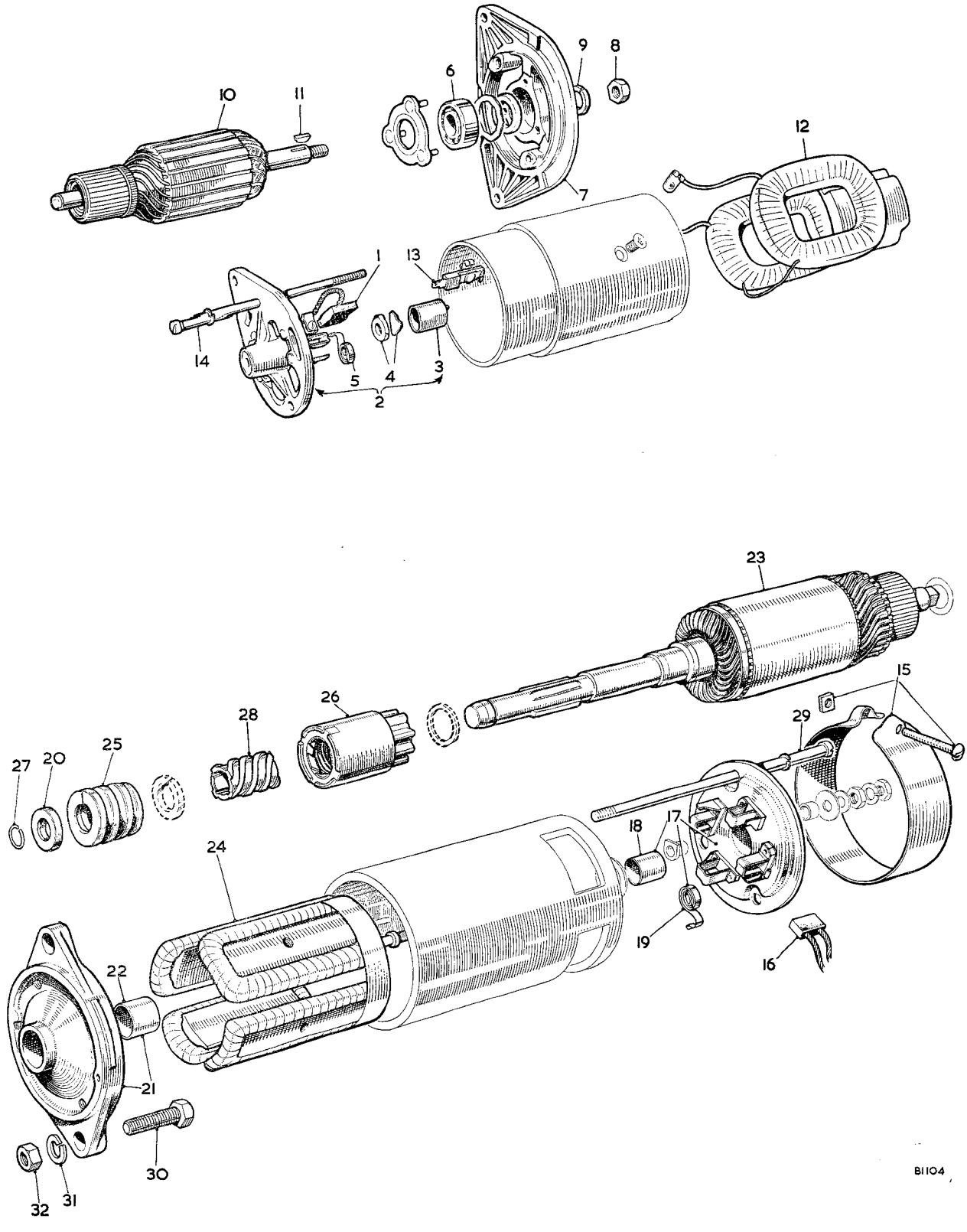
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DESCRIPTION	Part No.	Illus. No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Gearbox—*continued*								
Plunger—interlock	2A3110	99	1	★	★			
Ball—interlock	BLS110	100	2	★	★	★		
Plug—interlock ball hole	2A3253	101	1					
Washer—plug	2K4956	102	1					
Plunger—fork rod	2A3108	103	3	★	★			
Spring—plunger	22A75	104	3	★	★			
Bush—selector lever	2A3468	105	1	★	★			
Plug—welch—remote control casing	2K8158	106	2					
Shaft—remote control	**2A3375**	**107**	**1**					
Lever—selector—rear	2A3388	108	1	★	★			
Screw—rear selector lever	2A3335	109	1					
Washer—spring—screw	LWZ205	110	1					
Lever—selector—front	2A3385	111	1	★	★			
Screw—front selector lever	2A3352	112	1					
Washer—spring—screw	LWZ204	113	1					
Key—selector lever to control shaft	WKN404	114	2					
Plunger—reverse selector	1G3707	115	1	★	★			
Spring—plunger	1G3863	116	1	★	★			
Pin—locating—plunger	2A3378	117	1	★	★			
Ball—plunger	BLS110	118	1	★	★	★		
Spring—reverse detent	22A75	119	1	★	★	★		
Plug—reverse plunger	2A3379	120	1					
Pin—locating—change speed lever	1H3101	121	1					
Washer—spring—pin	LWZ304	122	1					
Cap—spring retaining	22A85	123	2					
Washer—cap	AEG3122	124	2					
Plunger—damper—control shaft	22A84	125	2	★	★			
Spring—plunger	AEG3123	126	2	★	★			
Cover—starter pinion	1B3346	127	1					
Screw—cover	53K1435	128	3					
Washer—spring—screw	LWN204	129	3					
Button—thrust—rear selector lever (nylon)	2A3467	130	1	★	★	★		
Spring—thrust button	2A3390	131	1	★	★	★		
Lever—change speed	**22A492**		**1**	★	★			**10MA**
Lever—change speed	**22A483**	**132**	**1**	★	★			**10AB, 10D**
Lever—change speed	**22G152**		**1**	★	★			**10CG**
Ring—lever (rubber)	TRS0710	133	1	★	★	★		
Knob—change speed lever	ACA5205		1	★	★	★		10MA
Knob—change speed lever	22G110	134	1	★	★	★		10D, 10CG, 10AB
Cover—change speed lever seat	2A3339	135	1					
Bolt—gearbox to mounting plate	†22G173		8					
Washer—spring—bolt	†LWN305		8					
Nut—bolt	†FNZ105		3					

† Revised information. Issue 3

ELECTRICAL

PN



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DESCRIPTION	Part No.	Illus No.	Qty. per Veh.	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
ENGINE ELECTRICAL EQUIPMENT								
DYNAMO								
Dynamo assembly	†13H219		1	★	★			**10AB, 10D, 10MA**
Dynamo assembly	†13H425		1					**Not available; use 13H219**
Dynamo assembly	†13H219		1	★	★		**(E) 101 to 2570**	**10CG**
Dynamo assembly	†13H826		1	★	★		**(E) 2571 on**	
Brush	**47H5388**	1	**1 set**	★	★	★		
Bracket—commutator end	†47H5395	2	1					10AB, 10D, 10MA
Bracket—commutator end	†47H5395		1				(E) 101 to 2570	10CG
Bracket—commutator end	†17H6821		1				(E) 2571 on	
Bushing—bearing	7H5390	3	1	★	★			
Oiler assembly	47H5394	4	1					
Spring—brush tension	47H5389	5	1 set	★	★	★		
Bearing—drive end	97H626	6	1	★	★			
Bracket—drive end	†47H5393	7	1					10AB, 10D, 10MA
Bracket—drive end	†47H5393		1				(E) 101 to 2570	10CG
Bracket—drive end	†17H6822		1				(E) 2571 on	
Nut—shaft	FNN207	8	1					
Washer—spring—nut	LWZ207	9	1					
Armature	**†47H5391**	**10**	**1**	★	★			**10AB, 10D, 10MA**
Armature	**†47H5391**		**1**	★	★		**(E) 101 to 2570**	**10CG**
Armature	**†17H6823**		**1**	★	★		**(E) 2571 on**	
Key	WKN404	11	1					
Coil—field	57H5341	12	1 set					
Terminal	57H5084	13	1 set					
Bolt—through-fixing	17H5217	14	2					
Sundry parts	57H5085		1 set					
STARTER								
Starter assembly	**13H559**		**1**	★	★			
Band—cover	7H5038	15	1					
Brushes	**7H5040**	**16**	**1 set**	★	★	★		
Bracket—commutator end	47H5339	17	1					
Bush	47H5340	18	1	★	★			
Spring—brush tension	47H5341	19	1 set	★	★	★		
Cap—shaft	67H5008	20	1					
Bracket—drive end	67H5014	21	1					
Bush	47H5346	22	1	★	★			
Armature	**67H5012**	**23**	**1**	★	★			
Coils—field	7H5051	24	1 set					
Spring—main	7H5045	25	1	★	★			
Pinion and barrel assembly	**67H5010**	**26**	**1**	★	★	★		
Ring—barrel retaining	7H6887	27	1					
Sleeve with control nut (screwed)	67H5013	28	1					
Bolt—bracket fixing	17H5444	29	2					
Sundry parts	7H5156		1 set					
Bolt—starter to rear mounting plate	†HBZ0614	30	2					Correction; was HBZ0613
Washer—spring—bolt	LWZ306	31	2					
Nut—bolt	FNZ106	32	2					

† Revised information. Issue 2