SERVICE PARTS LIST



AUSTIN-HEALEY SPRITE
(Mark III and IV)
M.G. MIDGET
(Mark II and III)

Issued by

The British Motor Corporation Limited
BMC Service division
COWLEY OXFORD ENGLAND

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MECHANICAL SERVICE PARTS LIST

BRITISH LEYLAND BMC SERVICE

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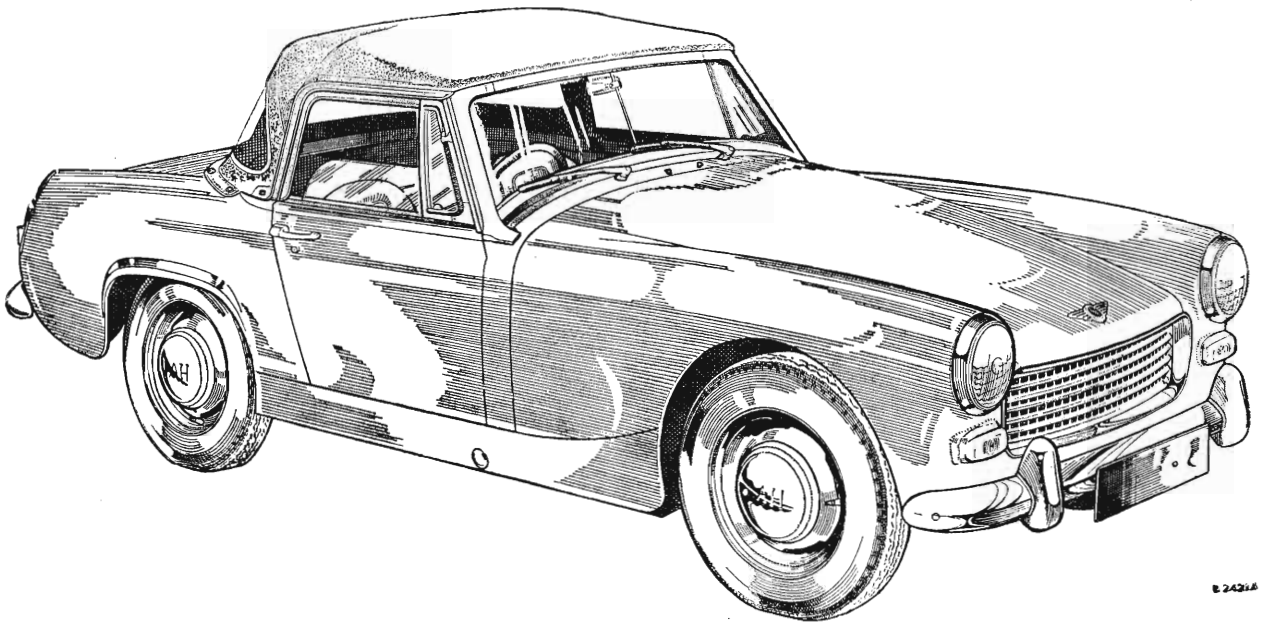
Telephone - - - - - - - - - - - - Oxford 78941
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Telex - - - - - - - - - - BMCSERV. Oxford 83145/6/7
Cables - - - - - - - - - BMCSERV. Telex. Oxford. England
Codes - - - - - - Bentley's, Bentley's Second Phrase, A.B.C. (5th and 6th Editions), Western Union and Private

INDE	
Explanatory	
Part Number Index	
Engine	MA
Ignition Equipment	MB
Radiator and Fittings	MC
Fuel System	MD
Clutch and Controls	ME
Gearbox	MF
Propeller Shaft	MG
Rear Axle and Rear Suspension	MH
Steering	MJ
Front Suspension	MK
Shock Absorbers	ML
Brake Controls	MM
Electrical Equipment	MN
Instruments	MO
Road Wheels	MP
Tools	MR
Body Details	MS
Special Tuning	MT

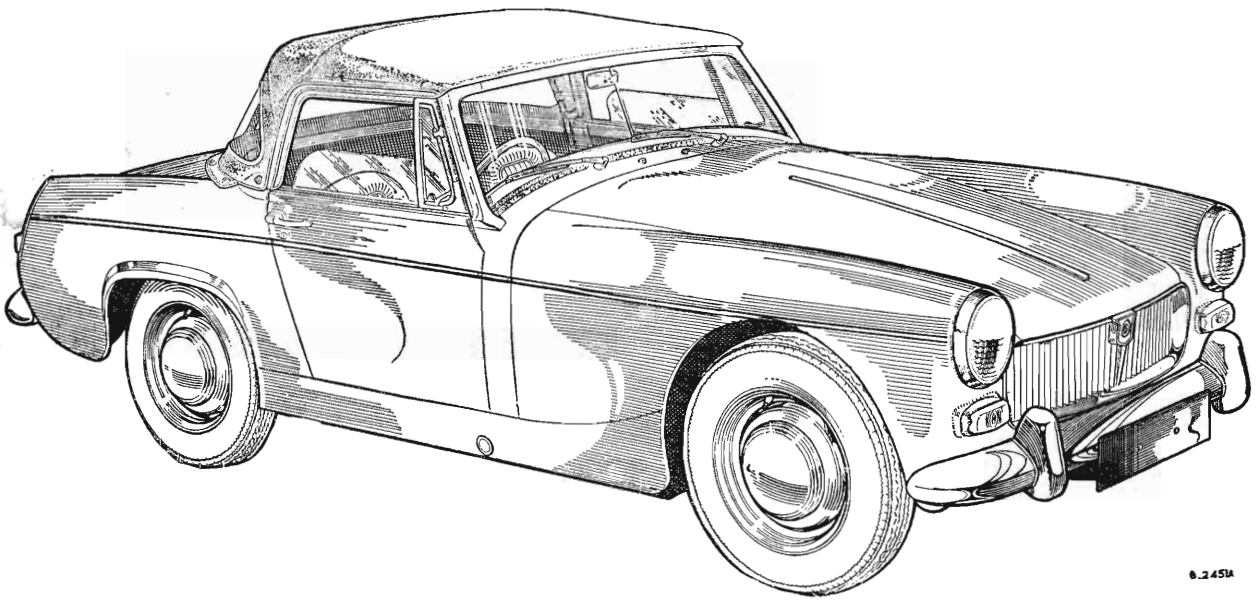
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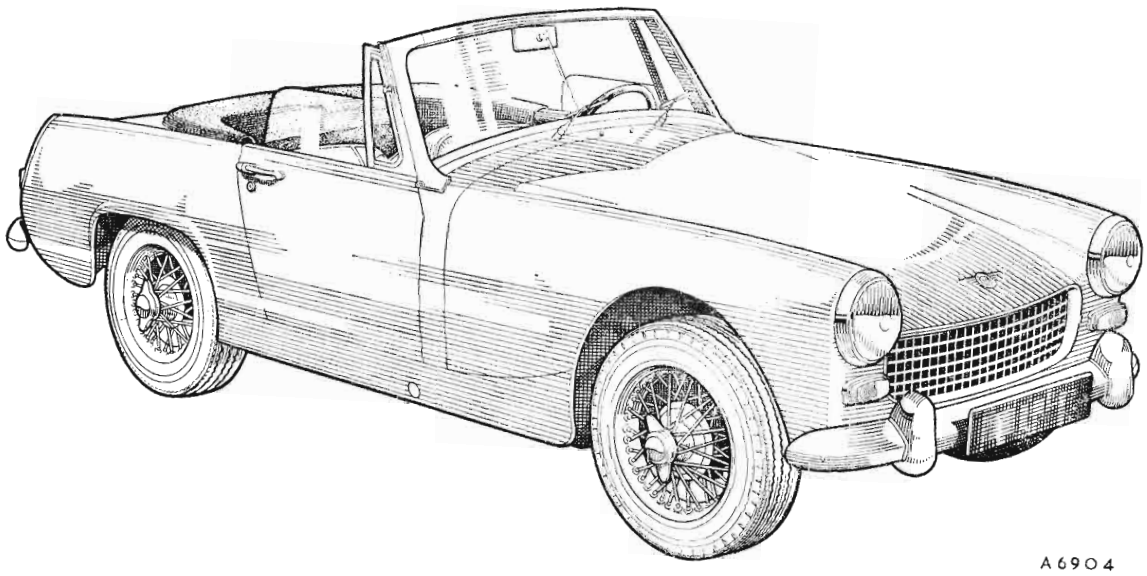
Issue 10



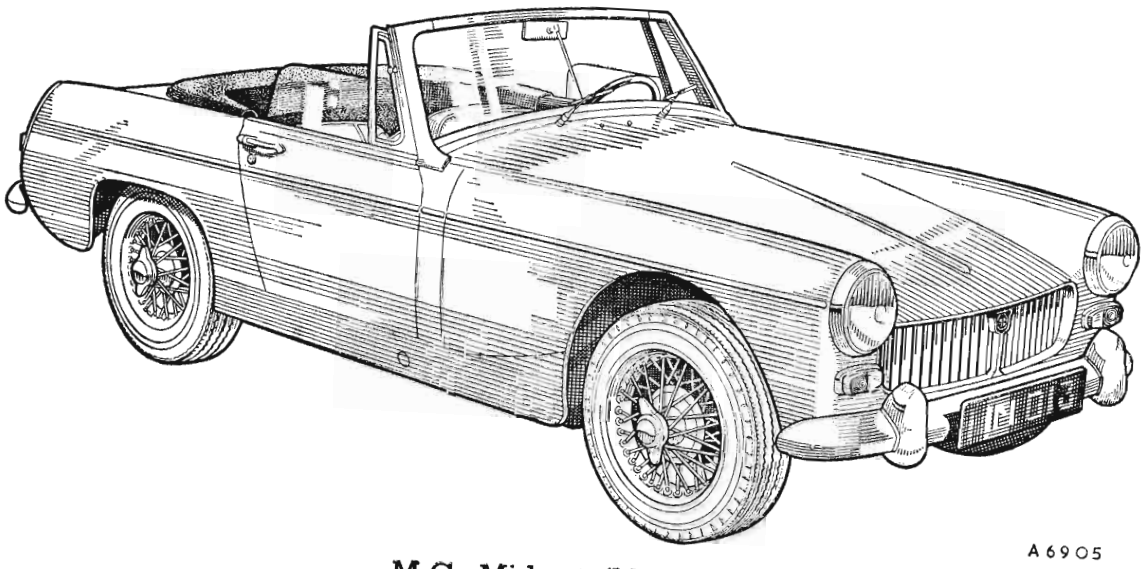
The Austin-Healey Sprite (Mark III)



The M.G. Midget (Mark II)



Austin-Healey Sprite (Mark IV)



M.G. Midget (Mark III)

EXPLANATORY

- The range of parts in this List covers all serviceable components on model/models to the standard specification. Where the part is confined to one specification this is clearly defined in the Description or Remarks column, and where the part listed is not serviced, this is indicated by the letters NSP in the Part No. column.
- This List is provided with a Group Index on the title-page, and also more detailed indexes at the beginning of each separate Section. Additionally, a Part Number Index is also provided in the preface pages.
- The Part Number Index will be issued twice yearly.
- Items comprising an assembly (or sub-assembly) are inset for easy reference. This principle is followed in all Parts Lists, typical examples being given below.

Examples:

Crankshaft assembly	AMK 2254
Plug	AMK 97
Panel assembly—rear lower	CZA 418
Angle attachment—rear bumper	CZA 147
Bracket—rear bumper support	CZA 164

- The word 'Quantity' as shown in the heading of all text pages is intended to convey that all figures appearing in that column are quantities used on a particular application and not quantities used per vehicle.
- The assemblies and components in the plate illustrations are identified by numbers which correspond with the illustration references appearing on the facing text page in the column immediately following the Part Number. Note the use of squares, rectangles, and circles on the Illustration Plates. The square/rectangle indicates an assembly which comprises all component parts shown enclosed. The components can, in turn, be supplied separately providing Illustration Numbers are shown against them. A circle embracing certain components is used to give a magnified view of the items which are too small to show up in detail if illustrated on the same scale as the other parts on the plate.
- It is essential first to identify the part against the illustration in the appropriate Section of the List, and then make use of the illustration reference number to locate the correct Part Number and official description on the adjacent page, taking into account Engine, Car, and Commission Numbers, etc.
- ABBREVIATIONS: Standard abbreviations are employed. The complete range of abbreviations covering all lists is given below.

A	Ambulance
A/R	As required
B	Basic
(B)	Body number
(BP)	Belt pulley number
B.R.S.	British Road Services
C	Chassis number
(C)	Car number
(CB)	Cab number
(CN)	Commission number
CP	Chrome-plated
D	Coupé or GT
(D)	De-luxe
DC	Double-coil
D/E	Double-ended
dia	Diameter
E	G.P.O. Engineering
(E)	Engine number
EP	G.P.O. Planning
EXP	Export
(FA)	Front axle number
G	G.P.O. Postal
(G)	Gearbox number
GP	General Purpose Carrier
H	Hearse
HC	High compression
(HU)	Hydraulic unit number
ID	Inside diameter
I.P.T.O.	Independent Power Take-off
J	Convertible
K	Truck
KPH	Kilometres per hour
L	Hire Car
LC	Low compression
LH	Left-hand
LHD	Left-hand drive
LHT	Left-hand thread
LWB	Long wheelbase
M	Limousine
MB	Minibus/Omnicoach
MPH	Miles per hour
N	2-seater Tourer
No.	Number
NSP	Non-serviceable part
OD	Outside diameter
(OD)	Overdrive number
O/S	Oversize
P	Hard Top
pr	Pair
psi	Pounds/square inch
PSV	Public Service Vehicle
P.T.O.	Power Take-off
Q	Chassis and Cab
R	Chassis and Scuttle
(RA)	Rear axle number
RH	Right-hand
RHD	Right-hand drive
RHT	Right-hand thread
(RP)	Rear pulley number
S	4-door Saloon
(S)	Super de-luxe
ST	Soft Top
STD	Standard
SWB	Short wheelbase
2S	2-door Saloon
T	4-seater Tourer
T.I.B.	Technical Information Bulletin
U	Pick-up
UK	Gt. Britain and Northern Ireland
U/S	Undersize
V	Van
W	Dual-purpose (wood framing)
WB	Wheelbase
Ws	Dual-purpose (all-metal)
W.S.E.	When stock exhausted
X	Taxi

EXPLANATORY—*continued*

- Amendments to this List will be effected by means of revised pages. Should it be necessary to add an additional page or pages to interrupt the existing sequence of page numbers, the added pages will be numbered as in the following examples, which illustrate what would happen if it became necessary (A) to extend the information on a text page beyond the limits of that page or (B) to add an illustration page between existing illustration pages. Use of the decimal notation avoids the necessity of re-numbering and reprinting all pages in any section after the newly introduced page.

  Example (A)

Existing text pages	MA 5, MA 6, MA 7, etc.
Added text pages	MA 5·1, MA 5·2, MA 5·3.
Page sequence will then read	MA 5, MA 5·1, MA 5·2, MA 5·3, MA 6, etc.

  Example (B)

Existing plates	A 5, A 6, A 7, etc.
Added plates	A 5·1, A 5·2, A 5·3.
Page sequence will then read	A 5, A 5·1, A 5·2, A 5·3, A 6, etc.

- Each circulation of revised pages will be issued under a cover page. This cover page will always appear as the first page and will, in addition to indicating the circulation number, show all part numbers with their page reference that are new and additional to this List.

- Where information on a page has been revised this is shown by the inclusion of a dagger †, indicating what has been revised at that time.

- As revised pages are issued a complete index showing all the pages/plates, with their latest issue, now comprising this Service Parts List will be added to the List and reprinted with each circulation of revised pages.

Claims under Warranty

Claims for the replacement of material or parts under Warranty must always be submitted to the supplying Distributor or Dealer, or when this is not possible to the nearest Distributor or Dealer, informing them of the vendor's name and address.

BMC Service Parts List Spine Labels

These have been designed with a colour code to enable users to file or find Parts Lists readily. The system is as follows:

Coloured rectangles at top of spine

'Families' of passenger cars will always have a common colour (e.g. Lilac for the BMC Minis).

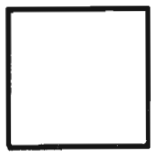


Heavy commercial vehicles will have a common colour throughout—Red.

Light commercial vehicles will have a common colour throughout—Grey.

Second coloured rectangle

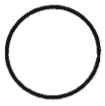
This indicates what the List deals with, as under:



Red	Mechanical.	Tan	Power Unit (Diesel)
Light Blue ...	Body.	Magenta ...	C.V. Chassis
Brown ...	Power Unit (Petrol).	Deep Yellow ...	C.V. Body and Cab.
Pink	Engines.		

Coloured circles

These indicate the franchises covered by the List. For any particular franchise the circle will always appear at the same height on the spine label. Additionally, it will be coloured as under:



Blue	Austin.	Pink	Wolseley.
White	Morris.	Maroon	Vanden Plas.
Yellow ...	M.G.	Stone	Austin Commercial.
Grey	Riley.	Green	Morris Commercial.

Title-page

For easy identification when the List is lying flat the colour of the text of the title-page repeats that on the spine label, indicating whether the List is Mechanical, Body, etc.

IMPORTANT TO OWNERS

BRITISH LEYLAND
BMC SERVICE

BMC SERVICE PARTS

Owners are strongly advised to insist on the use of BMC Genuine Parts. These may readily be identified by the label below and many are packed in characteristic cartons. They are available through any Distributor or Dealer, who can also provide details of the wide range of BMC Approved Accessories not covered by this publication.



Replacement parts that are not of genuine BMC manufacture cannot be relied upon to be of BMC specification, material, and workmanship, and therefore BMC cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

BMC reserve the right to make changes or improvements in the construction or equipment of their products at any time.

In order to ensure prompt and correct execution of your orders it is essential to quote:

1. The relative **Unit Number,** together with prefixes, suffixes, and specification reference where applicable:
   e.g.: Axle, Body, Cab, Car, Chassis, Commission, Engine, and Gearbox Numbers, etc.
2. The **Part Number** and **description** (prefix letters to Part Numbers must always be quoted).
3. The **quantity** required, bearing in mind that the quantities shown are those used in the application actually illustrated on the Parts List in question. Sometimes only minimum packaged quantities are available. These packs may well contain more parts than are required for a single job; for details of packaged quantities, see the confidential Service Parts Price List.
4. Always state the **colour** of carpets, painted items, trim items, etc.

Vehicle Identification
Serial Number Prefix Letter Code

The car number prefix comprises a series of letters and numbers, presenting in code the make, the engine type, the body type, the series, and, where applicable, left-hand drive.

1st PREFIX LETTER—Name	2nd PREFIX LETTER—Engine type
G—M.G. H—Healey	A

3rd PREFIX LETTER—Body type

N—2-seater Tourer

4th PREFIX—Series of model	5th PREFIX (used to denote car is different to standard right-hand drive)
3—3rd Series } M.G. 4—4th Series } 8—8th Series } Healey 9—9th Series }	L—Left-hand drive

CODE EXAMPLE

G – A N 3 – 2 5 7 8 8

- Serial number
- 3rd series
- 2-seater Tourer
- 'A'-type engine
- M.G.

Always quote these prefixes with Car Serial Numbers

Power Unit Identification
Serial Number Prefix Letter Code

The engine number prefix comprises a series of letters and numbers, presenting in code the cubic capacity and make, the ancillaries fitted, and the type of compression.

1st PREFIX GROUP—Cubic capacity, make, and type

1st Prefix number: 10—1000 to 1100 cc
12—1200 to 1300 cc
Prefix letter: CC—Austin-Healey Sprite and M.G. Midget

2nd PREFIX GROUP—Gearbox and ancillaries

Da—Close-ratio centre change gearbox

3rd GROUP—Compression and serial number

H—High compression
L—Low compression
} and serial number of unit

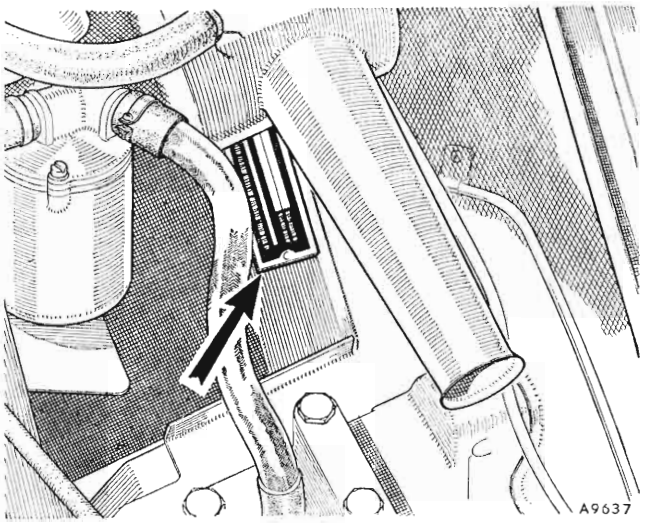
CODE EXAMPLE

10CC / Da / H101

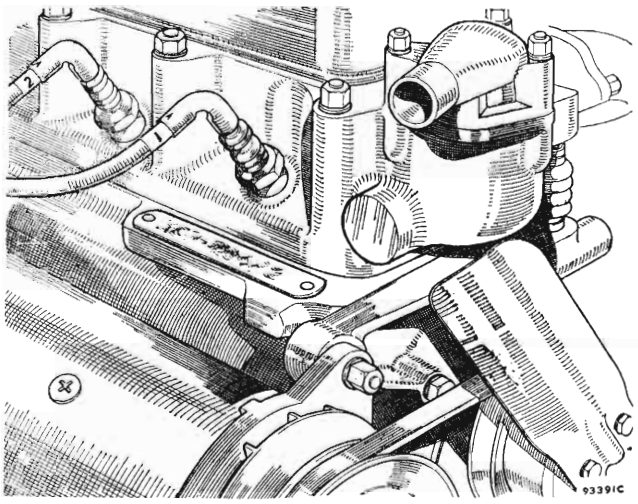
- 1098 cc
- Close-ratio centre change gearbox
- High compression
- Serial number

Always quote these prefixes with Engine Serial Numbers

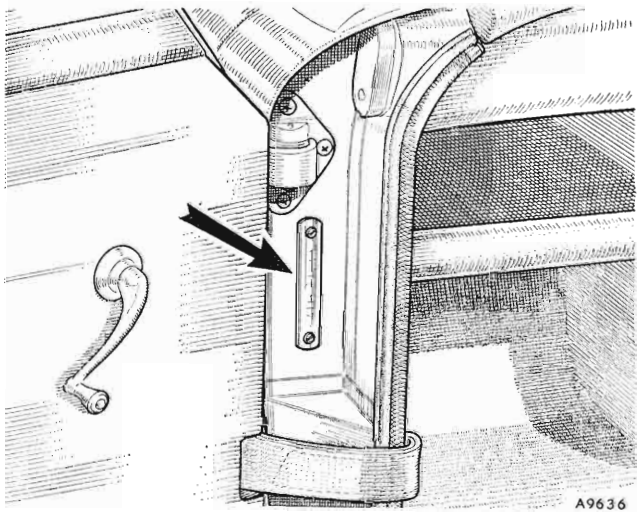
Location of Unit Numbers



The **Car Number** is stamped on a plate secured to the left-hand inner wheel arch valance under the bonnet

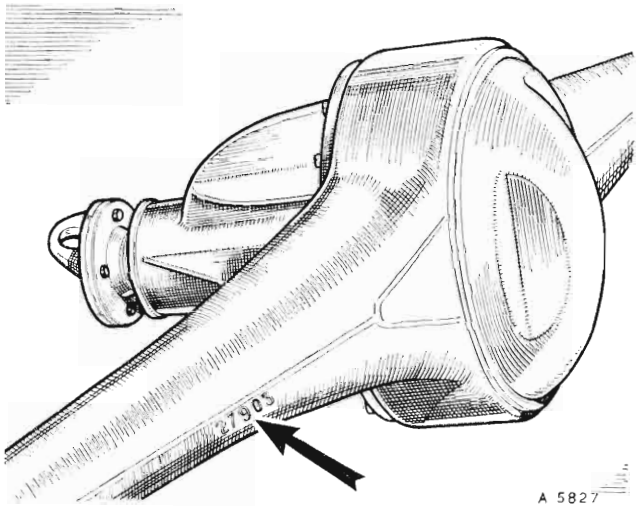


The **Engine Number** is stamped on a plate secured to the right-hand side of the cylinder block above the dynamo

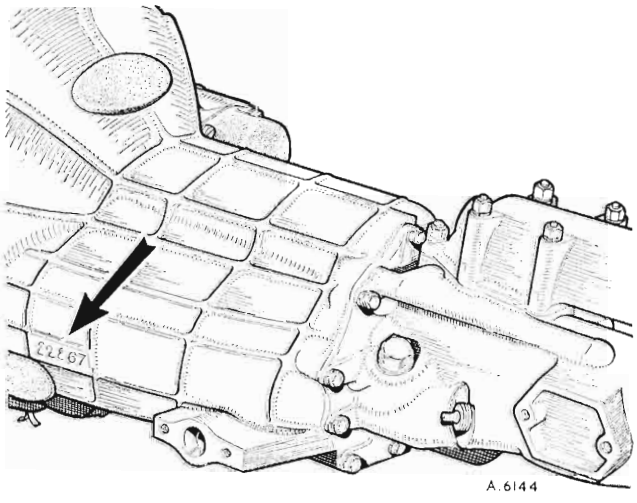


The **Body Number** is stamped on a plate secured to the left-hand front door pillar

Location of Unit Numbers—*continued*



The **Rear Axle Number** is stamped on the rear of the left-hand rear axle tube adjacent to the spring anchorage



The **Gearbox Number** is stamped on the left-hand side of the gearbox casing

Identification Data

AUSTIN-HEALEY

Model		Commencing	Finishing
Sprite Mark III	Engine No. Car No. Body No.	10CC/Da/H101 H-AN8-38829 ABL 030580	10CC/Da/H16300 H-AN8-64734 ABL 055245
Sprite Mark IV	Engine No. Car No. Body No.	12CC/Da/H101 12CD/Da/H101 12CE/Da/H101 H-AN9-64735 ABL 055500	12CC/Da/H16300

M.G.

Model		Commencing	Finishing
Midget Mark II	Engine No. Car No. Body No.	10CC/Da/H101 G-AN3-25788 GBE 025654	10CC/Da/H16300 G-AN3-52389 GBE 052153
Midget Mark III	Engine No. Car No. Body No.	12CC/Da/H101 12CD/Da/H101 12CE/Da/H101 G-AN4-52390 GBE 052400	12CC/Da/H16300

Part Number Index

The following is a complete index of parts in this List, giving the page reference of each part number

Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page
1A 1559	MA 2	2A 778	MA 8	2A 4172	MK 5	12A 403	MA 4	22A 474	MF 5
1A 1559	MA 13	2A 778	MA 20	2A 4174	MK 5	12A 403	MA 16	22A 475	MF 5
1A 1964	MA 1·2	2A 803	MA 8	2A 4205	MK 2	12A 413	MA 2·1	22A 476	MF 5
1A 1964	MA 12	2A 879	MA 3	2A 4206	MK 2	12A 413	MA 9	22A 480	MF 5
1A 2156	MA 4	2A 879	MA 9	2A 4214	MK 5	12A 451	MA 6	22A 481	MF 6
1A 2156	MA 16	2A 939	MA 5	2A 4272	MK 5	12A 451	MA 18	22A 481	MT 5
1A 2206	MA 6	2A 939	MA 9	2A 4299	MK 3	12A 526	MA 8	22A 495	MF 4
1A 2206	MA 18	2A 939	MA 17	2A 5420	MA 25	12A 526	MA 21		
		2A 939	MA 22	2A 5422	MA 25	12A 550	MB 3	24A 1032	MP 2
2A 11	MA 3	2A 940	MA 2·1	2A 5423	MA 25	12A 551	MB 3	24A 1230	MN 2
2A 12	MA 3	2A 964	MA 3·1	2A 5538	MM 2	12A 552	MB 3		
2A 13	MA 2·1	2A 1015	MA 5	2A 5552	MA 25	12A 553	MB 3	AAA 81	ME 3
2A 13	MA 14	2A 2069	MD 1·1	2A 5564	ME 4	12A 723	MA 5	AAA 629	MH 4
2A 0013 10	MA 2·1	2A 2070	MD 1·1	2A 5564	MM 2	12A 956	MA 5	AAA 1628	ME 4
2A 0013 10	MA 14	2A 2077	MA 28	2A 5565	MM 2	12A 956	MA 9	AAA 1628	MM 2
2A 0013 20	MA 2·1	2A 2082	MC 2	2A 5568	MM 2	12A 956	MA 17	AAA 4756	MM 3
2A 0013 20	MA 14	2A 2083	MC 2	2A 5570	MA 25	12A 956	MA 22	AAA 4757	MM 3
2A 14	MA 2·1	2A 2084	MC 2	2A 5571	MA 25	12A 1002	MA 12	AAA 4758	MM 3
2A 16	MA 3·1	2A 2183	MM 4	2A 5572	MM 2	12A 1052	MA 10	AAA 5981	MB 3
2A 16	MA 15	2A 3006	ME 2	2A 5574	ME 4	12A 1052	MA 23	AAA 5981	MB 4
2A 18	MA 3·1	2A 3023	MF 3	2A 5574	MM 2	12A 1093	MA 4	AAA 5981	MB 5
2A 21	MA 3·1	2A 3024	MF 3	2A 5576	MM 3	12A 1136	MA 2·1		
2A 21	MA 15	2A 3025	MF 3	2A 5589	MM 2	12A 1136	MA 14	AAK 769	ME 5
2A 21	MT 3	2A 3026	MF 3	2A 5591	MC 2	12A 1139	MA 5	AAK 806	ME 5
2A 54	MA 12	2A 3027	MF 3	2A 5591	MC 3	12A 1139	MA 9		
2A 84	MA 2	2A 3028	MF 2	2A 5592	MC 2	12A 1148	MA 5		
2A 84	MA 14	2A 3035	MF 3	2A 5592	MC 3	12A 1148	MA 17	ACA 4000	MK 3
2A 85	MA 2	2A 3035	MF 4	2A 5605	MM 4	12A 1171	MA 5	ACA 5000	MH 4
2A 110	MA 10	2A 3035	MT 5	2A 5606	MM 4	12A 1175	MA 5	ACA 5128	MD 1·2
2A 110	MA 23	2A 3061	MF 5	2A 5607	MM 4	12A 1176	MA 5	ACA 5129	MD 1·2
2A 113	MA 17	2A 3076	ME 2	2A 5609	MM 4	12A 1176	MA 9	ACA 5138	MH 5
2A 125	MA 2·1	2A 3108	MF 2	2A 5611	MM 4	12A 1177	MA 5	ACA 5139	MH 5
2A 127	MA 9	2A 3110	MF 2	2A 5615	ME 5	12A 1197	MA 4	ACA 5208	MF 6
2A 150	MA 4	2A 3141	MF 2	2A 5626	MR 2	12A 1197	MA 16	ACA 5216	MR 2
2A 150	MA 16	2A 3168	MF 3	2A 5635	MO 3	12A 1205	MA 4	ACA 5244	MJ 2
2A 180	MA 3	2A 3245	MF 3	2A 6128	MJ 3	12A 1205	MA 16	ACA 5245	MJ 2
2A 180	MA 15	2A 3253	MF 2	2A 6129	MJ 3	12A 1211	MA 10	ACA 5246	MJ 3
2A 242	MA 4	2A 3282	MF 4	2A 6130	MJ 3	12A 1211	MA 23	ACA 5247	MJ 3
2A 243	MA 4	2A 3282	MT 5	2A 6131	MJ 3	12A 1211	MA 26	ACA 5248	MJ 2
2A 243	MA 8	2A 3284	MF 2	2A 6132	MJ 3	12A 1212	MA 5	ACA 5249	MJ 2
2A 243	MA 16	2A 3286	MF 2	2A 6133	MJ 3	12A 1215	MA 3·1	ACA 5257	MJ 2
2A 243	MA 20	2A 3286	MT 5	2A 7015	MH 2	12A 1328	MA 8	ACA 5258	MJ 2
2A 258	MA 3·1	2A 3289	ME 2	2A 7016	MH 2	12A 1328	MA 20	ACA 5259	MJ 2
2A 258	MA 15	2A 3325	MF 5	2A 7027	MH 2	12A 1332	MA 8	ACA 5260	MJ 2
2A 259	MA 3·1	2A 3335	MF 5	2A 7057	MM 6	12A 1332	MA 20	ACA 5261	MJ 2
2A 265	MA 17	2A 3339	MF 6	2A 7058	MM 6	12A 1344	MA 20	ACA 5275	MJ 2
2A 269	MA 6	2A 3340	MF 5	2A 7062	MH 2	12A 1358	MA 4	ACA 5283	MJ 2
2A 269	MA 18	2A 3341	MF 5	2A 7087	MH 2·1	12A 1358	MA 16	ACA 5284	MJ 2
2A 280	MA 6	2A 3341	MT 5	2A 7089	MH 2·1	12A 1381	MA 12	ACA 5285	MJ 2
2A 280	MA 9	2A 3344	MF 5	2A 7091	MH 2	12A 1382	MA 5	ACA 5286	MJ 2
2A 280	MA 18	2A 3344	MT 5	2A 7103	MH 2	12A 1389	MA 8	ACA 5301	MJ 3
2A 280	MA 22	2A 3345	MF 5	2A 7168	MH 3	12A 1389	MA 20	ACA 5302	MJ 3
2A 280	MT 4	2A 3345	MT 5	2A 7226	MH 2	12A 1419	MA 5	ACA 5303	MJ 3
2A 299	MA 2	2A 3352	MF 5	2A 7228	MH 3	12A 1591	MA 7	ACA 5304	MJ 3
2A 299	MT 2	2A 3366	MF 3	2A 7250	MH 2	12A 1591	MA 19	ACA 5307	MJ 2
2A 329	MA 4	2A 3371	MF 4	2A 7271	MH 2			ACA 5320	MJ 2
2A 329	MA 16	2A 3375	MF 5	2A 7272	MG 2	14A 4801	MN 13	ACA 5375	MM 4
2A 339	MA 6	2A 3378	MF 5	2A 7291	MM 6	14A 4802	MN 13	ACA 5375	MM 5·1
2A 339	MA 18	2A 3379	MF 6	2A 7306	MH 5			ACA 5421	MO 3
2A 504	MD 1·1	2A 3385	MF 5	2A 7308	MM 6	21A 137	MK 5	ACA 5422	MO 3
2A 515	MA 3·1	2A 3388	MF 5	2A 8055	MP 2	21A 153	MK 2	ACA 5432	MR 2
2A 515	MA 15	2A 3390	MF 6	2A 9156	MN 10	21A 168	MD 1·1	ACA 5453	MA 28
2A 522	MA 6	2A 3420	MF 5					ACA 6015	MJ 3
2A 533	MA 3·1	2A 3467	MF 6	12A 14	MA 4	22A 71	MF 5	ACA 6017	MJ 3
2A 535	MA 3·1	2A 3468	MF 5	12A 14	MA 9	22A 75	MF 6	ACA 6018	MJ 3
2A 601	MA 8	2A 3492	MF 2	12A 14	MA 16	22A 84	MF 6	ACA 6019	MJ 2
2A 601	MA 20	2A 4003	MK 3	12A 22	MA 5	22A 85	MF 6	ACA 6020	MJ 2
2A 612	MA 2·1	2A 4005	MK 2	12A 22	MA 9	22A 233	ME 3	ACA 6026	MJ 2
2A 640	MA 3	2A 4006	MK 2	12A 24	MA 5	22A 367	MF 3	ACA 6027	MJ 2
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2A 668	MA 6	2A 4020	MK 2	12A 210	MA 3·1	22A 465	MF 4	ACA 8014	MD 3
2A 668	MA 18	2A 4024	MK 5	12A 211	MA 3·1	22A 466	MF 4	ACA 9673	MN 2
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53K 528	**MF 5**
53K 535	**MF 5**
53K 615	**MA 1·2**
53K 1013	**MJ 4**
53K 1023	MT 7
53K 1364	MK 5
53K 1368	MK 5
53K 1369	MT 12
53K 1370	MK 2
53K 1389	MK 5
53K 1392	MT 7
53K 1433	**MA 8**
53K 1433	**MA 20**
53K 1435	**MF 2**
53K 1452	MA 23
53K 2016	**MA 2·1**
53K 2599	**MJ 4**
53K 3159	MJ 5
53K 3503	MA 28
5L 64	MN 14·1
5L 286	MN 3
5L 286	**MN 14**
5L 286	MN 14·1
5L 287	MN 14
5L 289	MN 14
5L 489	MN 14
LBS 0810	ME 4
LBS 0810	MM 2
LNZ 102	MM 5
LNZ 104	MJ 4
LNZ 105	MA 27
LNZ 105	MG 2
LNZ 105	MH 4
LNZ 105	MH 5
LNZ 105	MK 5
LNZ 106	MK 5
LNZ 208	MB 2
LNZ 203	MM 5
LNZ 203	MM 5·1
LNZ 204	MN 11
LNZ 205	MA 8
LNZ 205	MA 15
LNZ 205	MA 21
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LNZ 205	MD 3
LNZ 205	MG 2
LNZ 205	MH 3
LNZ 205	MK 5
LNZ 205	MT 12
LNZ 206	MA 8
LNZ 206	MA 2·1
LNZ 206	MA 21
LNZ 206	MH 5
LNZ 206	MK 5
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LNZ 607	MA 1·2
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LWN 204	MF 2
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LWN 304	MA 15
LWN 304	MF 2
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LWN 305	MA 21
LWN 305	ME 2
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LWN 307	MH 2
LWN 403	MD 2
LWN 403	MD 2·1
LWN 404	MA 6
LWN 404	MA 14
LWN 404	MA 18
LWN 404	MF 2
LWN 404	MM 3·1
LWN 405	MK 5
LWN 406	MM 4
LWN 406	MM 5·1
LWN 504	MT 4
LWN 604	MF 2
LWZ 202	MN 5·1
LWZ 203	MA 24·1
LWZ 203	MC 3
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LWZ 203	MN 15
LWZ 203	MO 3
LWZ 203	MT 12
LWZ 204	MA 5
LWZ 204	MA 8
LWZ 204	MA 10
LWZ 204	MA 12
LWZ 204	MA 20
LWZ 204	MA 23
LWZ 204	MA 24
LWZ 204	MA 24·1
LWZ 204	MA 26
LWZ 204	MA 28
LWZ 204	MB 3
LWZ 204	MC 2
LWZ 204	MC 3
LWZ 204	MD 1·2
LWZ 204	ME 5
LWZ 204	MF 5
LWZ 204	MJ 2
LWZ 204	MJ 4
LWZ 204	MM 4
LWZ 204	MM 5
LWZ 204	MM 5·1
LWZ 204	MN 2
LWZ 204	MN 5
LWZ 204	MN 5·1
LWZ 204	MN 12
LWZ 204	MN 13
LWZ 204	MN 13·01
LWZ 204	MN 13·1
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LWZ 205	MF 5
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LWZ 205	MJ 5
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LWZ 205	MM 3·1
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LWZ 206	MA 25
LWZ 206	MH 5
LWZ 206	MJ 5
LWZ 206	ML 2
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LWZ 207	MN 2·1
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LWZ 302	MO 2
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LWZ 304	MA 23·1
LWZ 304	MC 2

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LWZ 307	MK 4	PTZ 803	MO 4	RFN 104	MD 1·2				
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LWZ 510	ME 5	PWZ 103	MN 4	RMZ 0204	MN 5·1				
		PWZ 103	MN 5·1						
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ENGINE

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†1275-cc—12CC/Da/H, 12CE/Da/H ...	MA 11 to MA 23
12CD/Da/H	MA 11 to MA 23·1

† Revised Information. Issue 7

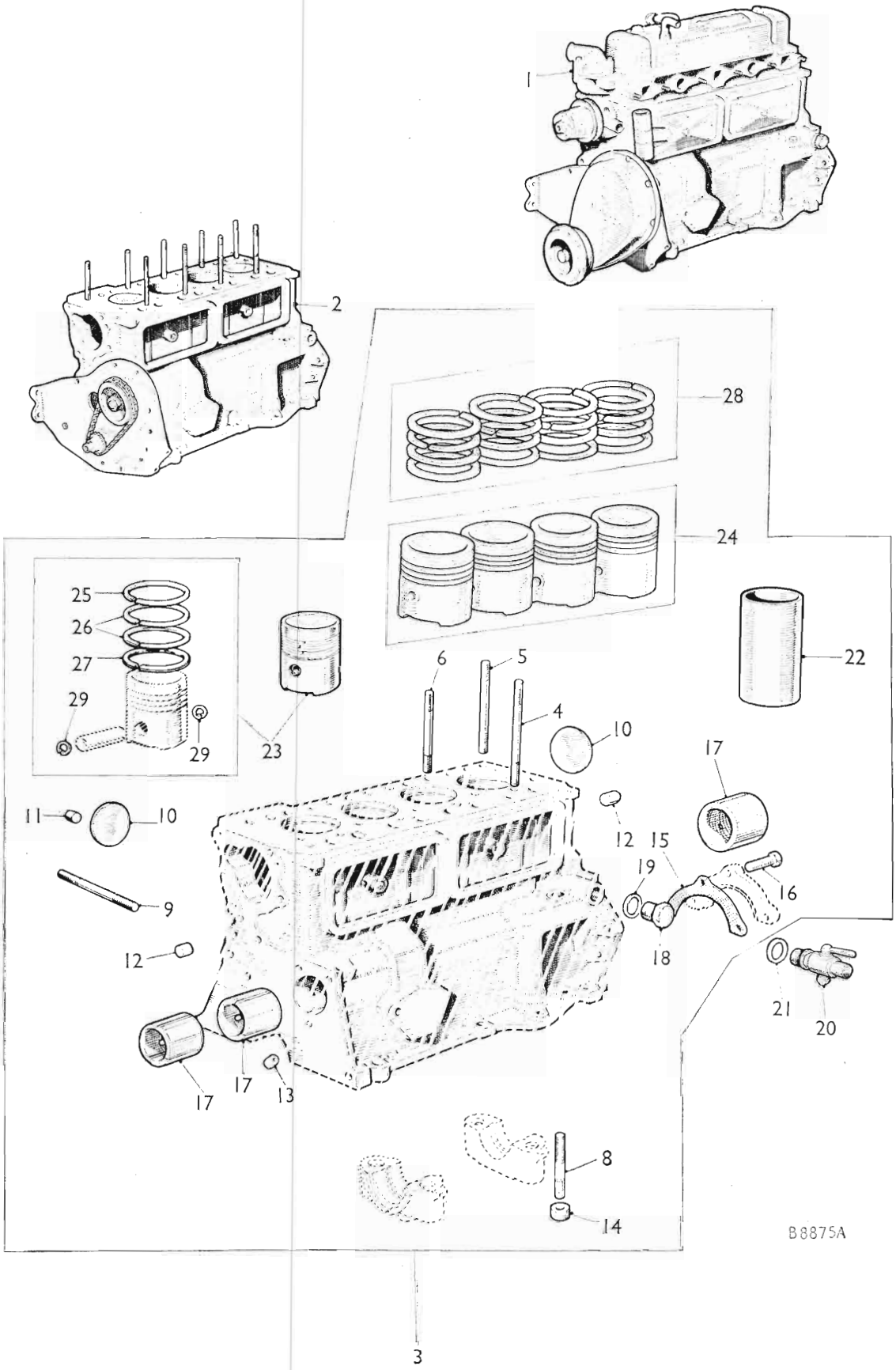
ENGINE

1098-cc — 10CC/Da/H

MA

	Page	Plate
CAMSHAFT	MA 2	A 2
CONNECTING RODS	MA 2	A 2
†CONTROLS—ENGINE	MA 28	A 20
COVERS—CYLINDER	MA 5	A 4
COVER—VALVE ROCKER	MA 4	A 3
CRANKSHAFT	MA 2	A 2
CYLINDER HEAD	MA 3	A 3
ELBOW—WATER OUTLET	MA 4	A 3
ENGINE UNIT	MA 1·1	A 1
†EXHAUST SYSTEM	MA 26, MA 27	A 19
FILTER—OIL	MA 7	A 6
FLYWHEEL	MA 2·1	A 2
MANIFOLDS	MA 10	A 8
MOUNTINGS—DYNAMO	MA 8	A 7
MOUNTINGS—ENGINE	MA 25	A 18
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PISTONS	MA 1·2	A 1
PLATE—ENGINE MOUNTING—FRONT	MA 2·1	A 2
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PUMP—WATER	MA 8	A 7
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SERVICE KITS—ENGINE	MA 9	—
SHAFT—VALVE ROCKER	MA 3·1	A 3
SUMP—OIL	MA 6	A 5
TAPPETS	MA 2·1	A 2
THERMOSTAT	MA 4	A 3

† Revised Information. Issue 3

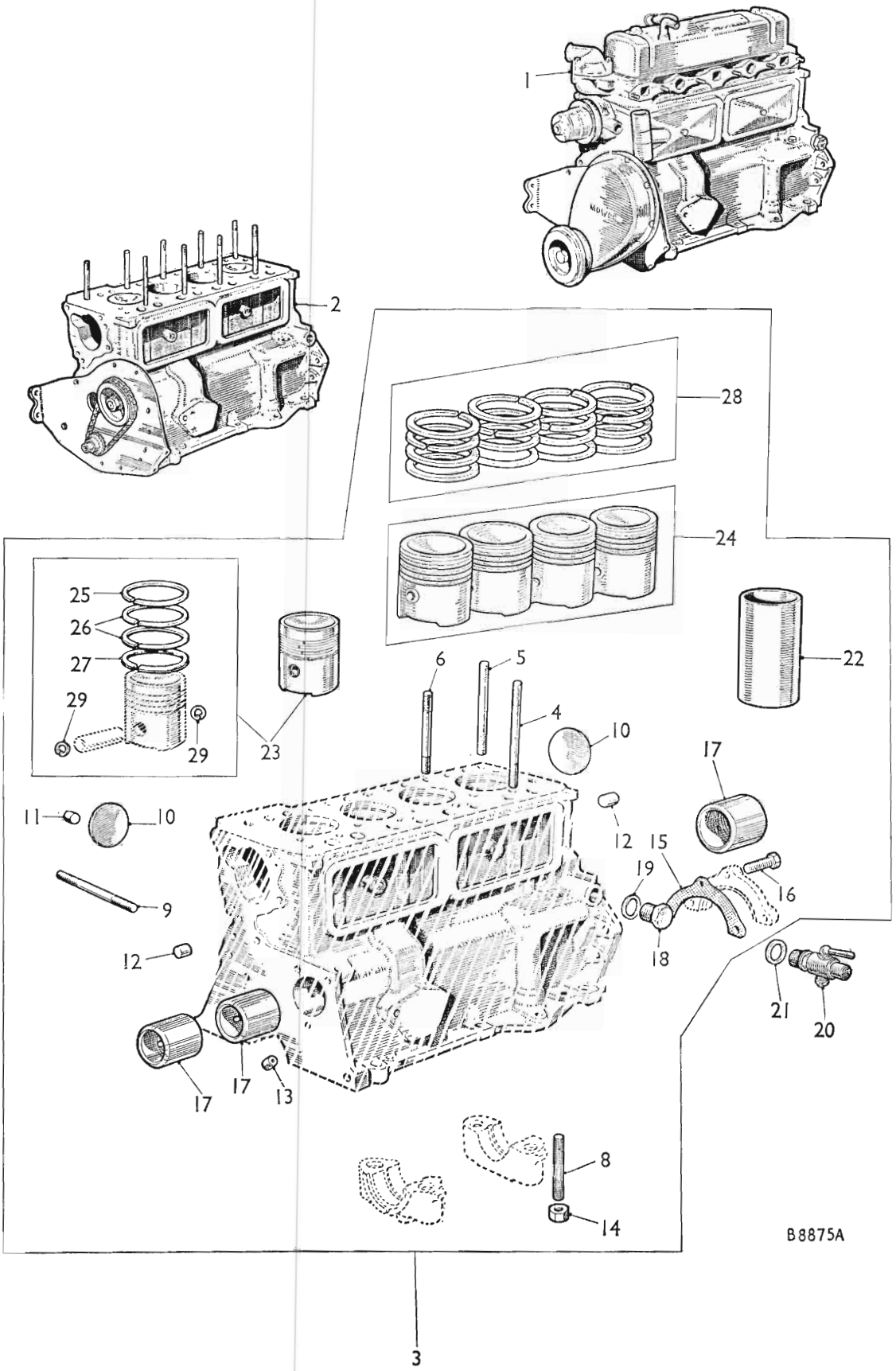

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Issue 3

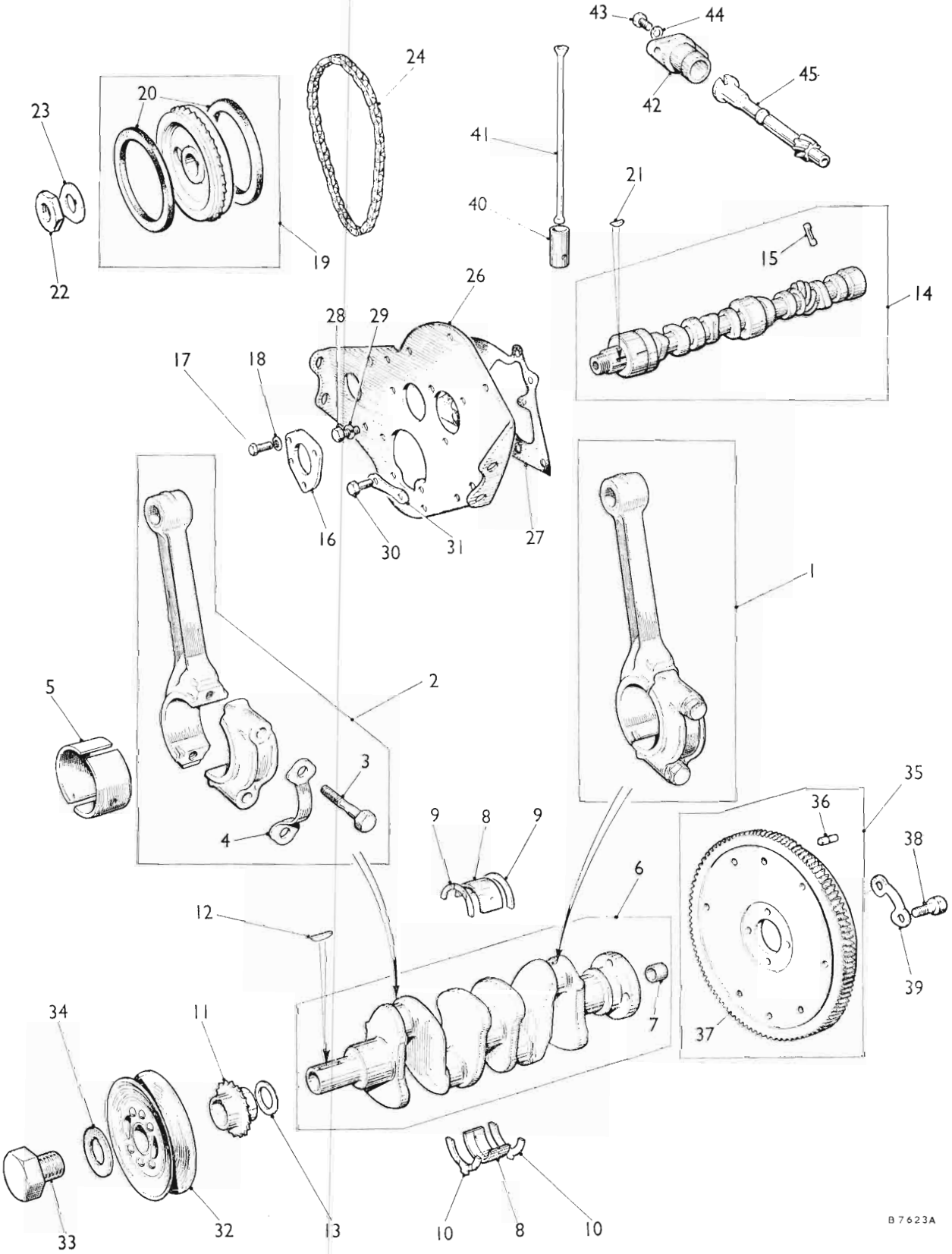
ENGINE

10CC—1098-cc

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE UNIT						
Engine unit—stripped	**HC**	8G 150	1	1		
Engine unit—stripped	**LC**	8G 149	1	1		
Engine unit—half	**HC**	38G 372	2	1		
Engine unit—half	**LC**	38G 371	2	1		
Block assembly—cylinder	**HC**	38G 370	3	1		
Block assembly—cylinder	**LC**	38G 369	3	1		
Stud						
Cylinder head—long		51K 255	4	4		
Cylinder head—short		51K 256	6	5		
Main bearing cap		12G 478	8	6		
Oil filter		53K 615	9	2		
Plug						
Welch		2K 8169	10	4	(E) 10CC/Da/H101 to H3495	
Core		AEH 592	10	4	(C) 10CC/Da/H3496 on	
Oil release valve passage		2K 1345	11	2		
Oil gallery		†2K 8623	12	2		Not available; use 12H 1734
Oil gallery		†12H 1734	12	2		
Restrictor—oil feed—camshaft bearing		1A 1964	13	1		
Cap—main bearing		NSP		3		
Locknut—main bearing cap—stud		AEG 303	14	6		] Use LNZ 607 for this application
		88G 301	14	6		] Use LNZ 607 for this application
		LNZ 607	14	6		
Cover—crankcase rear		NSP		1		
Washer—joint—cover		AEG 240	15	1		
Screw—cover		HZS 0406	16	3		
Washer—spring		LWZ 206		3		
Liner—camshaft bearing		28G 133	17	1 set		
Plug—drain tap boss		2K 4993	18	1		
Washer—plug		6K 638	19	1		
Tap—cylinder drain		3H 576	20	1		] Service purposes only] Alternatives
Washer—tap		2K 4954	21	1		] Service purposes only] Alternatives
Washer—tap		2K 4975	21	1		] Service purposes only] Alternatives
Liner—cylinder		12G 164	22	4		For Service purposes only

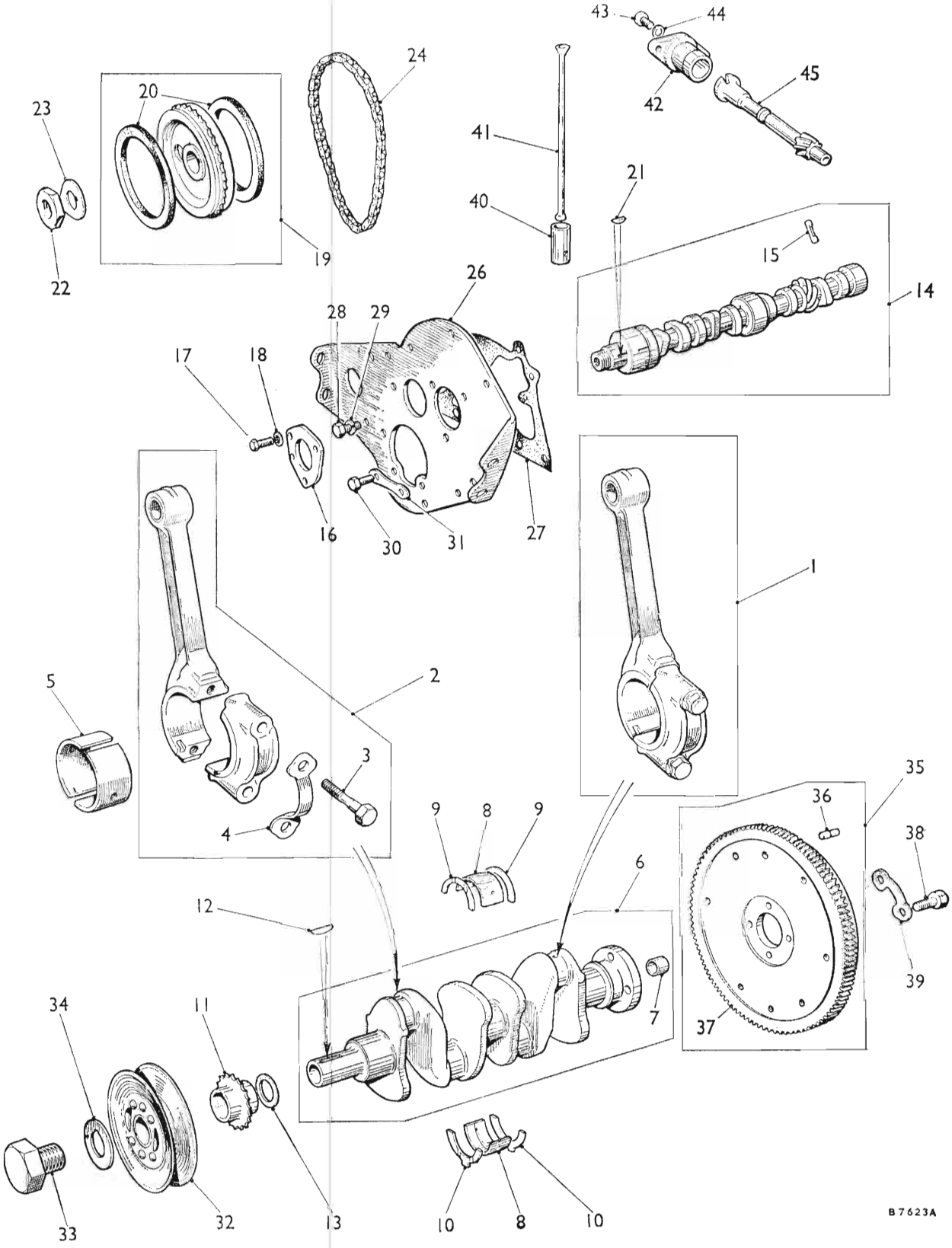

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	DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*							
Piston assembly—Grade 3							
	Standard	HC	†12G 0306 03	23	4		W.S.E. use piston assembly—engine set 8G 2441 03 with O/S
	·010″ (·254 mm) O/S	HC	12G 0306 13	23	4		
	·020″ (·508 mm) O/S	HC	12G 0306 23	23	4		
	Standard	LC	†12G 0303 03	23	4		W.S.E. use piston assembly—engine set 8G 2443 03 with O/S
	·010″ (·254 mm) O/S	LC	12G 0303 13	23	4		
	·020″ (·508 mm) O/S	LC	12G 0303 23	23	4		
Piston assembly—engine set—Grade 3							
	Standard	HC	8G 2441 03	24	1 set		
	·010″ (·254 mm) O/S	HC	8G 2441 13	24	1 set		
	·020″ (·508 mm) O/S	HC	8G 2441 23	24	1 set		
	Standard	LC	8G 2443 03	24	1 set		
	·010″ (·254 mm) O/S	LC	8G 2443 13	24	1 set		
	·020″ (·508 mm) O/S	LC	8G 2443 23	24	1 set		
Piston assembly—Grade 6							
	Standard	HC	†12G 0306 06	23	4		W.S.E. use piston assembly—engine set 8G 2441 06 with O/S
	·010″ (·254 mm) O/S	HC	12G 0306 16	23	4		
	·020″ (·508 mm) O/S	HC	12G 0306 26	23	4		
	Standard	LC	†12G 0303 06	23	4		W.S.E. use piston assembly—engine set 8G 2443 06 with O/S
	·010″ (·254 mm) O/S	LC	12G 0303 16	23	4		
	·020″ (·508 mm) O/S	LC	12G 0303 26	23	4		
Piston assembly—engine set—Grade 6							
	Standard	HC	8G 2441 06	24	1 set		
	·010″ (·254 mm) O/S	HC	8G 2441 16	24	1 set		
	·020″ (·508 mm) O/S	HC	8G 2441 26	24	1 set		
	Standard	LC	8G 2443 06	24	1 set		
	·010″ (·254 mm) O/S	LC	8G 2443 16	24	1 set		
	·020″ (·508 mm) O/S	LC	8G 2443 26	24	1 set		
Ring—piston—top							
	Standard		†12G 55	25	4		W.S.E. use ring—piston—engine set 8G 745 with O/S
	·010″ (·254 mm) O/S		†12G 0055 10	25	4		
	·020″ (·508 mm) O/S		†12G 0055 20	25	4		
	2nd and third						
	Standard		†12G 56	26	8		
	·010″ (·254 mm) O/S		†12G 0056 10	26	8		
	·020″ (·508 mm) O/S		†12G 0056 20	26	8		
	Scraper						
	Standard		†12G 270	27	4		
	·010″ (·254 mm) O/S		†12G 0270 10	27	4		
	·020″ (·508 mm) O/S		†12G 0270 20	27	4		
Ring—piston—engine set							
	Standard		8G 745	28	1 set		
	·010″ (·254 mm)		8G 0745 10	28	1 set		
	·020″ (·508 mm)		8G 0745 20	28	1 set		
Pin—gudgeon			NSP				
Circlip—gudgeon pin			CCN 210	29	8		


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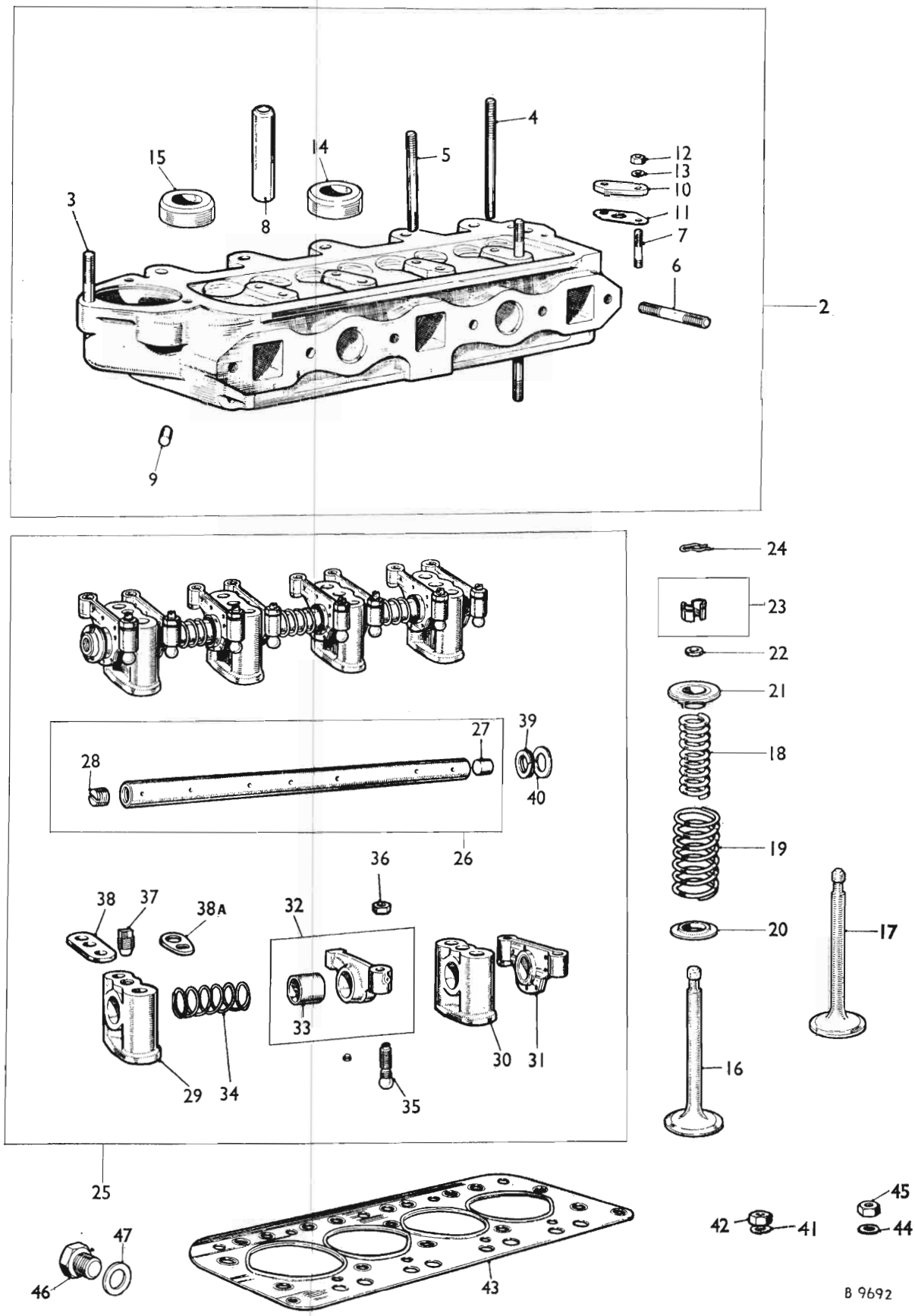
Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
CONNECTING RODS—BEARINGS					
Connecting rod—Nos. 1 and 3 cylinders	12G 126	1	2		
Connecting rod—Nos. 2 and 4 cylinders	12G 123	2	3		
Screw—cap	12G 93	3	8		
Washer—lock	2A 660	4	4		
Bush	NSP		4		
Bearing—connecting rod					
Standard	8G 2198	5	1 set		
·010″ (·254 mm) U/S	8G 2198 10	5	1 set		
·020″ (·508 mm) U/S	8G 2198 20	5	1 set		
·030″ (·762 mm) U/S	8G 2198 30	5	1 set		
·040″ (1·016 mm) U/S	8G 2198 40	5	1 set		
CRANKSHAFT—BEARINGS—GEAR					
Crankshaft (with bush)	12G 429	6	1		
Bush—1st motion shaft	1A 1559	7	1		
Crankshaft—reground (with bearings)	†28G 247		1		U.K. market Exchange Unit Scheme only
Bearing—main					
Standard	8G 2391	8	1 set		
·010″ (·254 mm) U/S	8G 2391 10	8	1 set		
·020″ (·508 mm) U/S	8G 2391 20	8	1 set		
·030″ (·762 mm) U/S	8G 2391 30	8	1 set		
·040″ (1·016 mm) U/S	8G 2391 40	8	1 set		
Washer—thrust—upper					
Standard	AEG 159	9	2		
·003″ (·076 mm) O/S	AEG 0159 03	9	2		
·030″ (·762 mm) O/S	AEG 0159 30	9	2		
Washer—thrust—lower					
Standard	AEG 160	10	2		
·003″ (·076 mm) O/S	AEG 0160 03	10	2		
·030″ (·762 mm) O/S	AEG 0160 30	10	2		
Gear—crankshaft	AEA 538	11	1		
Key	6K 836	12	1		
Washer—packing	6K 628	13	A/R		
CAMSHAFT—GEAR					
Camshaft (with driving pin for oil pump)	AEG 148	14	1		
Pin	2A 299	15	1		
Plate—locating—camshaft	2A 84	16	1		
Screw—plate to crankcase	HZS 0406	17	3		
Washer—shakeproof	LWZ 404	18	3		
Gear—camshaft (with tensioner rings)	2A 85	19	1		
Ring	8G 549	20	2		
Key—gear	WKN 505	21	1		
Nut—gear to camshaft	6K 629	22	1		
Washer—lock	2A 759	23	1		
Chain—gear	3H 2127	24	1		


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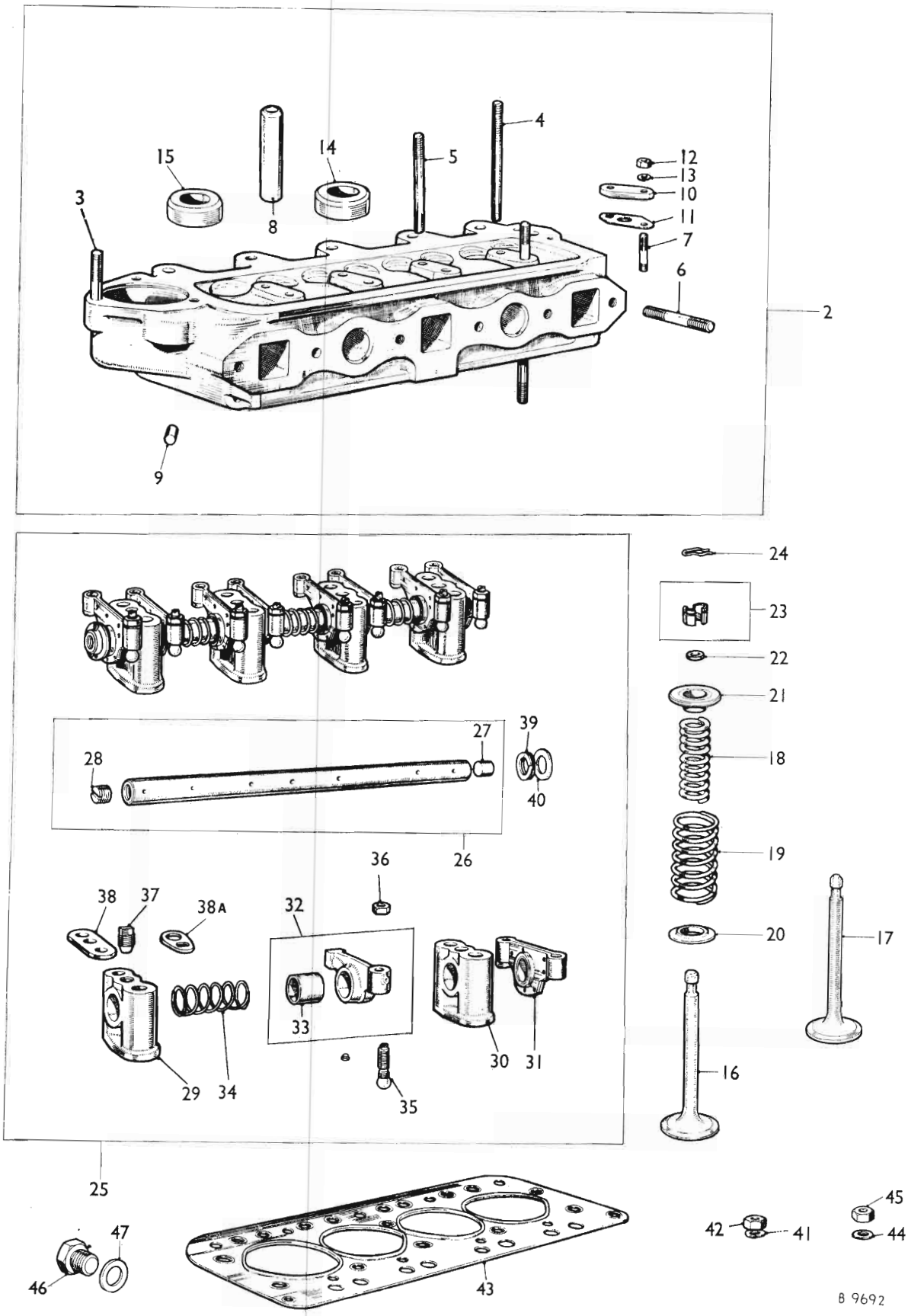
Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
FRONT MOUNTING PLATE					
Plate—engine mounting—front	2A 125	26	1	(E) 10CC/Da/H101 to H5278 (E) 10CC/Da/L101 to L2374	Use 12G 312 for this application
Plate—engine mounting—front	12G 312	26	1	(E) 10CC/Da/H5279 on (E) 10CC/Da/L2375 on	Use together with pillar dynamo adjusting link 12G 314
Gasket—plate to crankcase	12A 413	27	1		W.S.E. use 12G 619
Gasket—plate to crankcase	12G 619	45	1		
Screw—plate to crankcase	HZS 0505	28	2		
Washer—spring	LWZ 305	29	2		
Screw—plate to bearing cap	53K 2016	30	2		
Plate—locking—screw	6K 831	31	1		
CRANKSHAFT PULLEY					
Pulley	2A 940	32	1		
Bolt	AEA 312	33	1		
Washer—lock	1G 1319	34	1		
FLYWHEEL					
Flywheel assembly	†12G 483	35	1		Correction; was 12G 433
Dowel—flywheel to clutch	1G 2984	36	2		
Ring gear—starter	12G 290	37	1		
Screw—flywheel to crankshaft	6K 630	38	4		
Washer—lock	12G 612	39	2		
TAPPET AND PUSH-ROD					
Tappet					
Standard	2A 13	40	8		
·010″ (·254 mm) O/S	2A 0013 10	40	8		
·020″ (·508 mm) O/S	2A 0013 20	40	8		
Push-rod	2A 14	41	8		Alternatives (in sets)
	12A 250	41	8		
	12A 747	41	8		
DISTRIBUTOR HOUSING AND SPINDLE					
Housing	2A 612	42	1		W.S.E. use 12A 1136 together with 'O' ring 13H 2792
Housing	12A 1136	42	1		
'O' ring	13H 2792		1		
Screw—housing to crankcase	HZS 0406	43	1		
Washer—shakeproof	LWZ 404	44	1		
Spindle	1G 2062	45	1		


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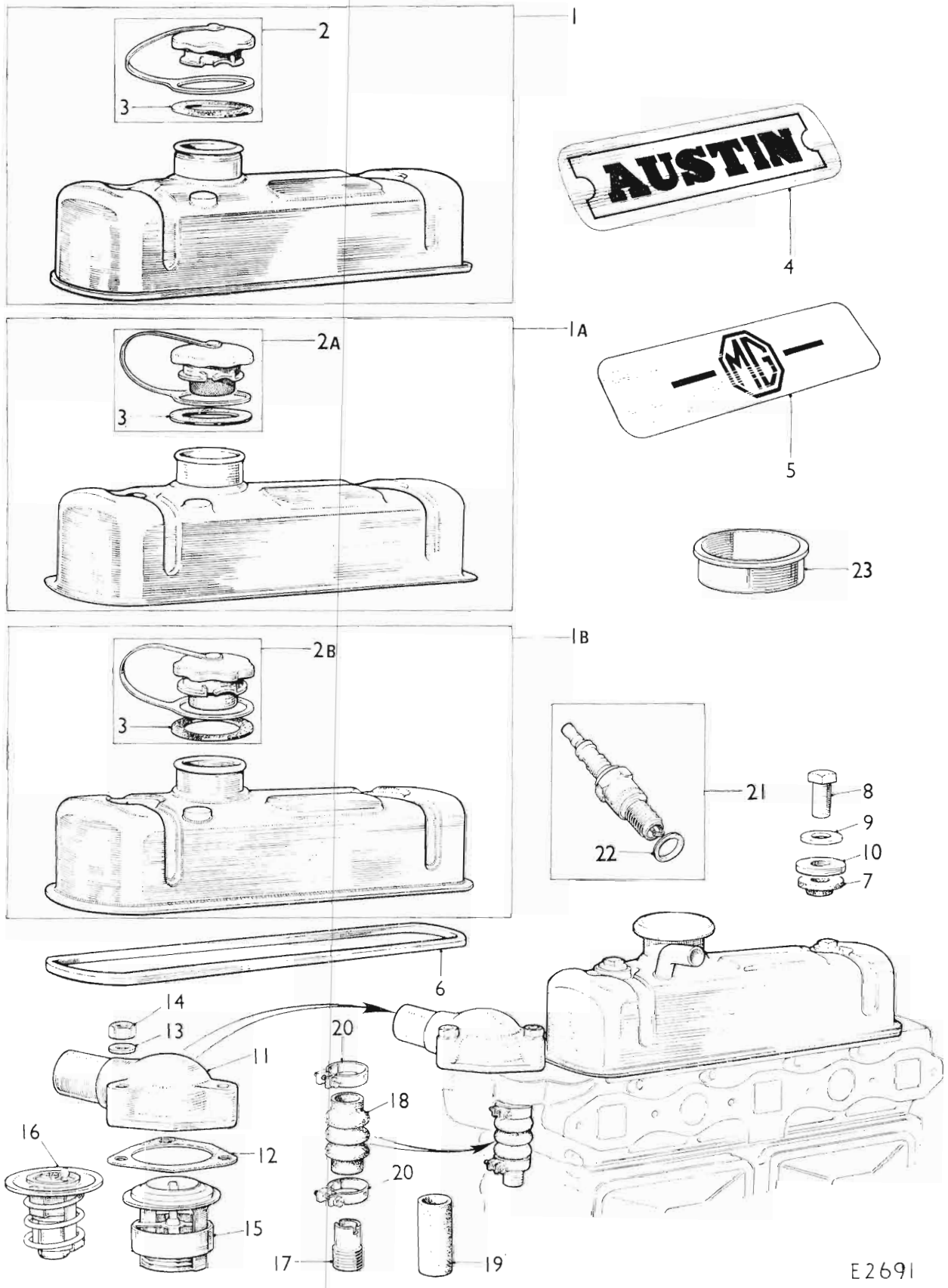
Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
CYLINDER HEAD DETAILS					
Head assembly—cylinder	NSP		1		Part No. change; was 38G 328
Head—cylinder	28G 222	2	1		
Stud					
Water outlet elbow	CHS 2515	3	3		
Rocker bracket—long	51K 885	4	2		
Rocker bracket—short	51K 1473	5	2		
Inlet and exhaust manifold	53K 487	6	6		
Cover-plate or heater control tap	53K 402	7	2		
Guide—valve					
Standard	12A 186	8	8		
·010″ (·254 mm) O/S	12A 0186 10	8	8		
Plug—oil hole	†6K 608		1		Not available; use 2K 1345
Plug—oil hole	†2K 1345		1		
Plate—cover—heater control tap facing	2A 180	10	1		Required when heater is not fitted
Washer—joint—cover-plate	88G 221	11	1		Part No. change; was 2A 179, and 12A 32
Nut—cover-plate or heater control tap stud	FNN 104	12	2		
Washer—spring	LWN 304	13	2		
Insert—valve seat					
Inlet	12G 721	14	4		For service purposes only
Exhaust	2A 640	15	4	Alternatives in sets	
Exhaust—$\frac{1}{16}$″ (1·58 mm) O/S	AEA 763	15	4		
Valve—inlet	12G 296	16	4		
Valve—exhaust	AEA 400	17	4		
Spring—valve—inner	AEA 401	18	8		
Spring—valve—outer	AEA 311	19	8		
Collar—valve spring	AEA 402	20	8		
Cup—valve spring	AEA 403	21	8		
Ring—valve packing (rubber)	2A 879	22	8		
Cotter—valve (complete)	†2A 11	23	8		
Circlip—valve cotters	2A 12	24	8		


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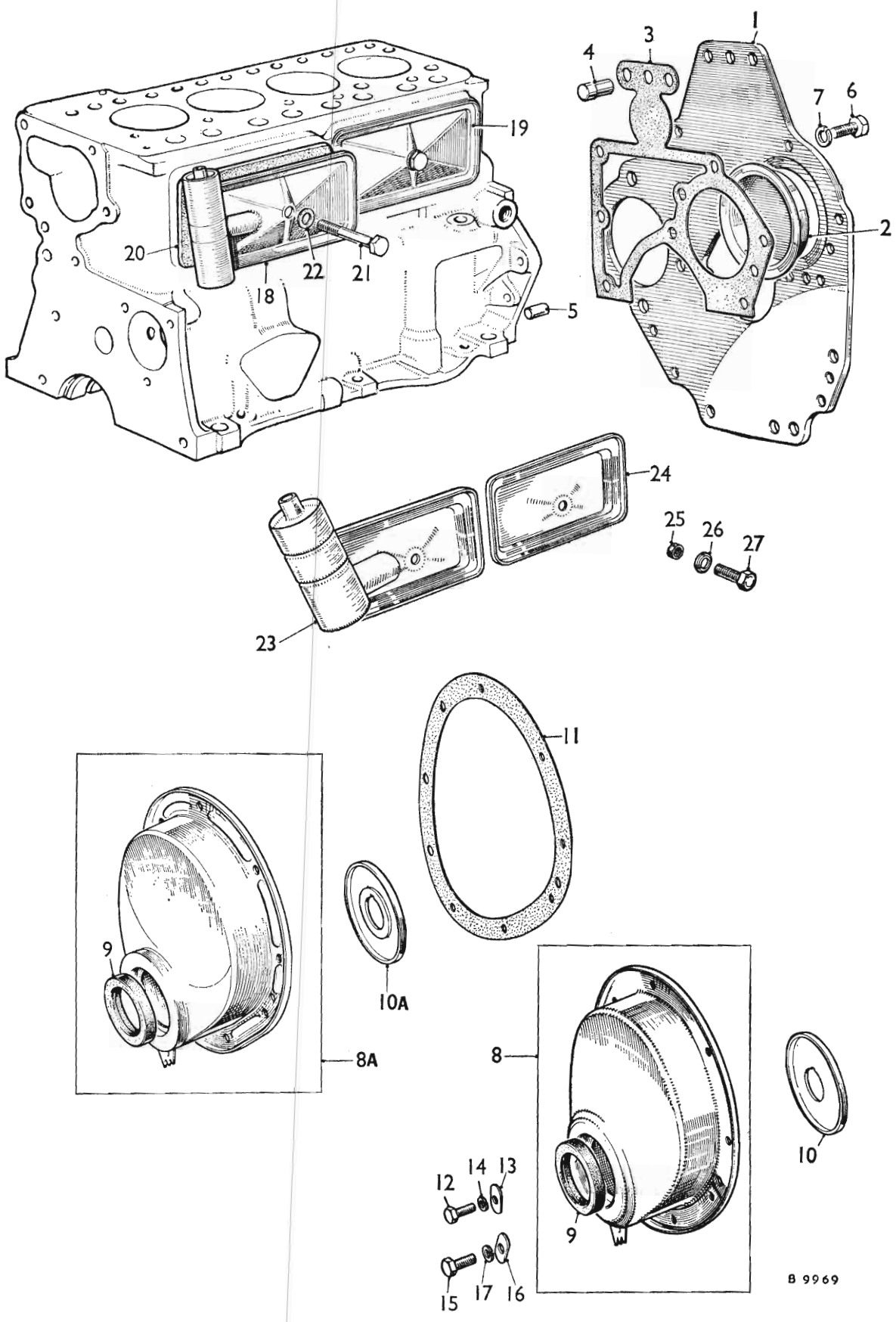
Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
Shaft assembly—valve rocker	†NSP	25	1		Was AEA 90
Shaft	2A 16	26	1		
Plug—plain—shaft	6K 878	27	1		
Plug—screwed—shaft	2K 4608	28	1		
Bracket—rocker shaft					
Tapped	12A 210	29	1		W.S.E. use 12G 1109
Tapped	12G 1109	29	1		
Plain	12A 211	30	3		W.S.E. use 12G 1110
Plain	12G 1110	30	3		
Rocker (pressed steel)	2A 964	31	8		] Alternative to 2A 533
Bush	NSP		8		] in sets
Rocker	2A 533	32	8		] Alternatives to 2A 964
Bush	2A 21	33	8		] in sets
Rivet—valve rocker	5C 2436		8		
Spring—rocker spacing	6K 556	34	3		
Screw—tappet adjusting	2A 535	35	8		W.S.E. use 12A 1215
Screw—tappet adjusting	12A 1215	35	8		
Locknut	6K 654	36	8		
Screw—rocker shaft locating	2A 258	37	1		
Plate					
Rocker shaft bracket	2A 515	38	4	10CC/Da/H101 to 1373, L101 to 454	
Locking—locating screw	2A 259		1	10CC/Da/H1374 to 6015, L455 to 2390	
Rocker shaft bracket	2A 515	38	1	10CC/Da/J6016 on, L2391 on	
Washer—DC spring—rocker shaft	2A 18	93	2		
Washer—plain—rocker shaft	6K 555	40	2		
Washer—spring—rocker bracket stud	LWN 205	41	4		
Nut—rocker bracket stud	FNN 105	42	4		
Gasket—cylinder head	12G 293	43	1		
Washer—plain—cylinder head stud	PWN 106	44	5/9/8		Quantity increased from 5 to 9 at (E) 10CC/Da/H1374, L445, and reduced to 8 at H6016, L2391
Nut—cylinder head stud	51K 371	45	9		
Plug—screwed—thermal transmitter boss	ADP 210	46	1		

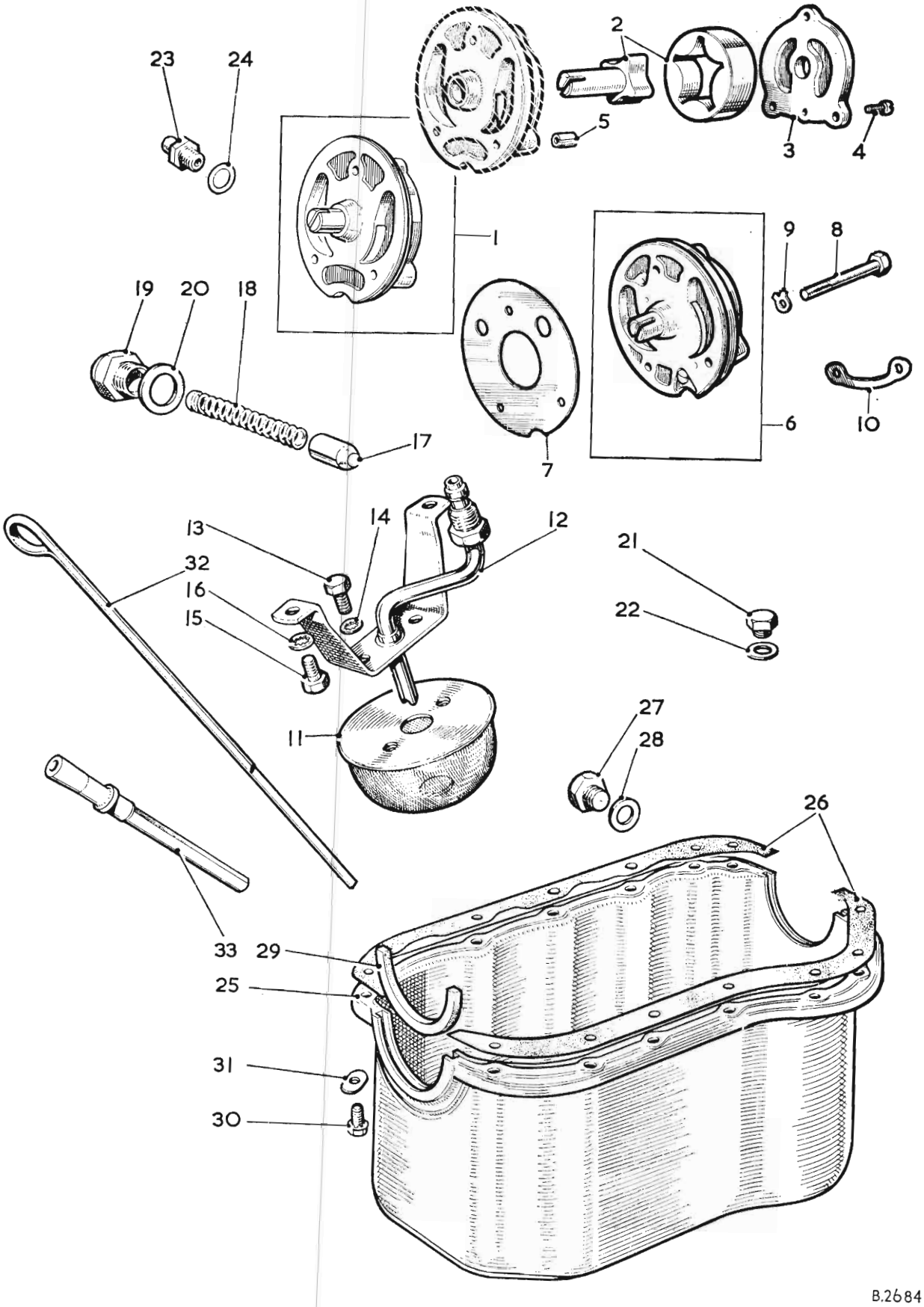

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10CC Engine Unit—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
VALVE ROCKER COVER					
Cover	12G 579	1	1		W.S.E. use 12G 604
Cap—oil filler	12A 402	2	1		W.S.E. use 12H 1412
Cover	†12G 604	1A	1	(E) 10CC/Da/▼ to H25232	W.S.E. use 12A 1197
	12G 713		1		Use 12A 1197 for this application
	12A 1197	1B	1	(E) 10CC/Da/H25233 on	
Cap—oil filler	†12H 1412	2A	1	(E) 10CC/Da/▼ to H25232	W.S.E. use 13H 2296
Cap—oil filler	13H 2296	2B	1	(E) 10CC/Da/H25233 on	
Washer (rubber)	12A 403	3	1		
Plate—engine name ('Austin')	12A 1205	4	1	(E) 10CC/Da/H25233 on	
Plate—engine name ('MG')	12G 826	5	1		
Gasket—rocker cover to cylinder head	12A 14	6	1		
Bush—rocker cover (rubber)	†2K 8568	7	2		W.S.E. se 12A 1358
Bush—rocker cover (rubber)	†12A 1358	7	2		
Nut—cap—rocker cover to cylinder head	2A 150	8	2		
Piece—distance	1B 2925	9	2		
Washer—cup	1A 2156	10	2		
Bracket—engine sling	2A 329		2		For service purposes only
WATER OUTLET ELBOW AND THERMOSTAT					
Elbow	12G 243	11	1		
Gasket—elbow to cylinder head	12G 114	12	1		W.S.E. use 12G 330
Gasket—elbow to cylinder head	12G 330	12	1		
Washer—plain—elbow stud	PWZ 105	13	3		
Nut	FNZ 105	14	3		
Thermostat—wax type					
74° C (165° F)	13H 1452	15	1		W.S.E. use 13H 3727 — Hot climates
74° C (165° F)	13H 2526	16	1		
74° C (165° F)	13H 3584	16	1		
74° C (165° F)	13H 3727	16	1		
82° C (180° F)	13H 957	15	1		W.S.E. use 13H 4070 — Temperate climates
82° C (180° F)	13H 2317	16	1		
82° C (180° F)	13H 3585	16	1		
82° C (180° F)	13H 4070	16	1		
88° C (190° F)	†13H 956	15	1		W.S.E. use 13H 4694 — Cold climates
88° C (190° F)	†13H 2316	16	1		
88° C (190° F)	†13H 3586	16	1		
88° C (190° F)	†13H 4694	16	1		
Adaptor—by-pass	2A 243	17	1		
Connection—by-pass (rubber)	2A 242	18	1		W.S.E. use 12A 1093
Connection—by-pass (rubber)	12A 1093	19	1		
Clip	3H 2963	20	2		
Sleeve—thermostat by-pass—blanking	11G 176	23	1		For use when thermostat is not fitted
SPARKING PLUG					
Plug—sparking (N5)	3H 2006	21	4		
Gasket	88G 219	22	4		Part No. change; was 11G 145 and 2K 5211

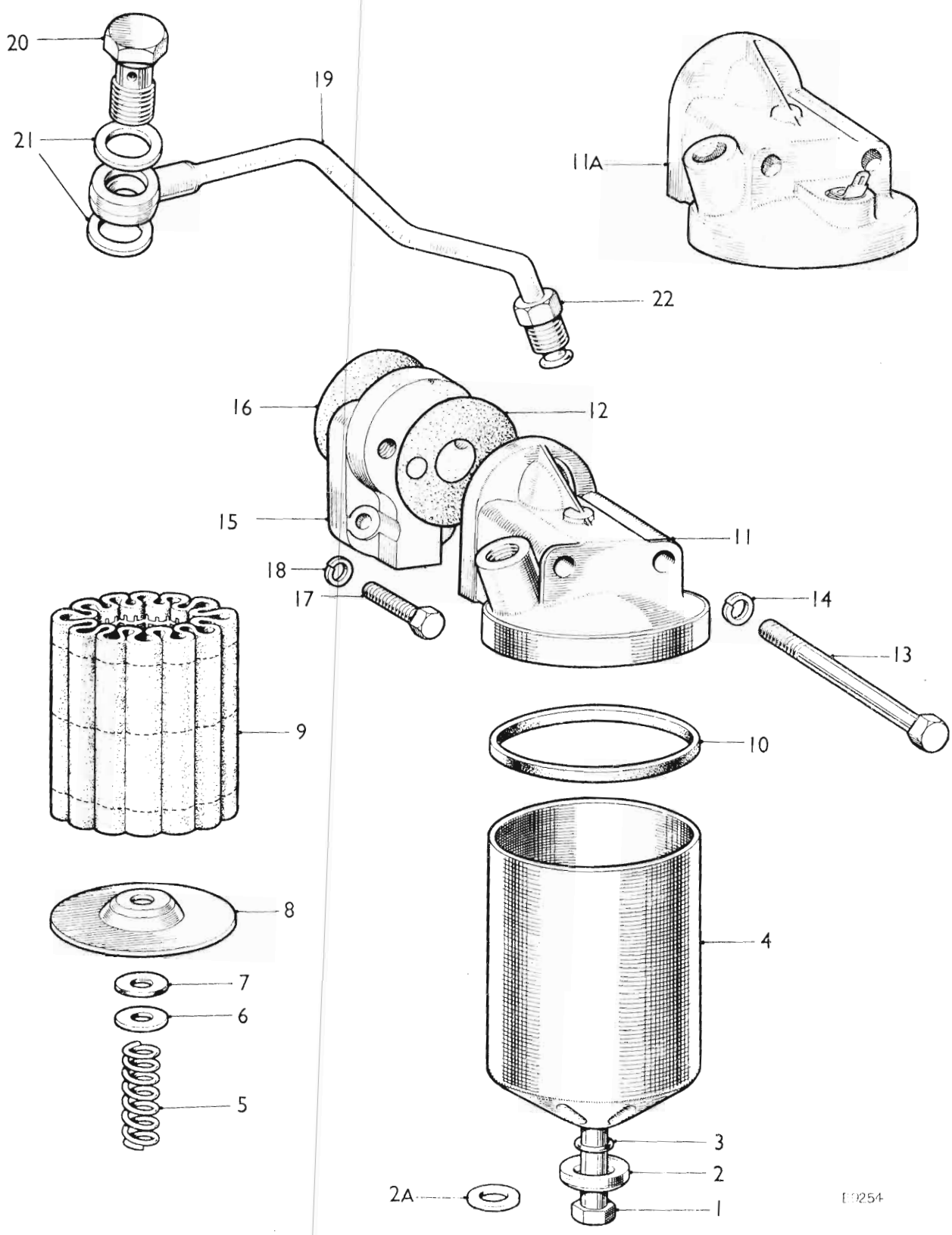

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
REAR MOUNTING PLATE					
Plate—engine mounting	12G 453	1	1		
Cover—oil pump	12G 276	2	1		
Gasket—plate to crankcase	12A 22	3	1		
Dowel—plate to crankcase					
Top	12G 278	4	1		W.S.E. use 12G 422
Top	12G 422	4	1		
Bottom	1G 752	5	1		
Screw—plate to crankcase	HZS 0505	6	7		
Washer—spring	LWZ 305	7	7		
CYLINDER FRONT AND SIDE COVERS					
Cover—cylinder—front					
(With stiffener and timing pointer)	†12A 723	8	1	(E) 10CC/Da/H101 to H27913	W.S.E. use 12G 791
(Less timing pointer and stiffener)	12G 789		1		Use cover (with timing pointer) 12G 791 for this application
(With timing pointer)	12G 791	8A	1	(E) 10CC/Da/H27914 on	W.S.E. use 12A 1419
(With timing pointer)	12A 1419	8A	1		
Seal—oil	2A 939	9	1		W.S.E. use 13H 4061
Seal—oil	13H 4061	9	1		
Thrower—oil—crankshaft	2A 1015	10	1		Use with cover 12A 723
Thrower—oil—crankshaft	12A 1148	10A	1	(E) 10CC/Da/H27914 on	
Gasket—front cover to crankcase	12A 956	11	1		
Screw—cover to mounting plate	HZS 0403	12	6		
Washer					
Plain	2K 5197	13	6		Use PWZ 104 for this application
Plain	PWZ 104	13	6		
Spring	LWZ 204	14	6		
Screw—cover and mounting plate to crankcase	HZS 0505	15	4		
Washer—plain	12G 1075	16	4		Was 2K 7440 and PWZ 105
Washer—spring	LWZ 305	17	4		
Cover—cylinder					
Side—front (with oil separator)	12G 577	18	1		W.S.E. use 12A 1212
Side—front (with oil separator)	12A 1212	23	1		
Side—rear	12A 941	19	1	(E) 10CC/Da/101 to H37547	
Gasket—side cover to crankcase	12A 24	20	2	and L25599	W.S.E. use 12A 1139
Gasket—side cover	12A 1139	20	1		
Bolt—cover to crankcase	HBZ 0515	21	2		
Washer (fibre)	2K 4958	22	2		
Cover—cylinder					
Side—front (with oil separator)	12G 833	23	1		W.S.E. use 12A 1212
Side—front (with oil separator)	12A 1212	23	1		
Side—rear (plain)	12A 1171	24	1		W.S.E. use 12A 1382
Side—rear (plain)	12A 1382	24	1	(E) 10CC/Da/H37548 and	
Gasket—side cover	12A 1175	20	2	L25600 on	
Bush—rubber	12A 1176	25	2		
Washer—cup	12A 1177	26	2		
Screw—side cover	HZS 0509	27	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
OIL PUMP—STRAINER—RELEASE VALVE					
Pump assembly (Hobourn)	12A 303	1	1		Not available; use 12G 793
Shaft and outer rotor	37H 861	2	1		
Body	NSP		1		
Cover	37H 863	3	1		
Screw—cover to body	AJD 3204 Z	4	1		
Dowel—spring	37H 864	5	2		
Pump assembly (Concentric)	†12G 50	6	1		Not available; use 12G 793
Pump assembly (Concentric)	†12G 793	6	1		
Washer—joint	†88G 411	7	1		Was 12G 69
Screw—pump to crankcase	HBN 0414	8	3		
Washer—lock	2A 339	9	1		
Plate—lock	2A 522	10	1		
Strainer	2A 668	11	1		
Pipe—oil suction (with strainer bracket)	12A 451	12	1		
Screw—bracket to strainer	HNS 0404	13	2		
Washer—shakeproof	LWN 404	14	2		
Screw—bracket to main bearing cap	HNS 0404	15	2		
Washer—shakeproof	LWN 104	16	2		
Valve—release	†1G 1452	17	1		Not available; use 12H 865
Valve—release	†12H 865	17	1		
Spring	6K 853	18	1		
Nut—cap	1A 2206	19	1		
Washer (fibre)	2K 4982	20	2		Use 1 off 6K 431 for this application
Washer (copper)	6K 431	20	2		
Plug—priming	2K 4994	21	1		
Washer	6K 464	22	1		
Union—pressure	2A 269	23	1		
Washer	2K 4956	24	1		
OIL SUMP—DIPPER ROD					
Sump	12G 173	25	1		
Washer—joint—sump to crankcase	8G 731	26	1		
Plug—drain	†2F 4249	27	1		Not available; use 88G 257
Plug—drain	†88G 257	27	1		
Washer	6K 638	28	1		
Seal—main bearing cap	2A 280	29	2		
Screw—sump to crankcase	HZS 0404	30	14		
Washer—shakeproof	LWZ 404		14		
Washer—plain	2K 5197	31	14		
Rod—dipper	12G 175	32	1		
Tube—rod	12G 107	33	1		

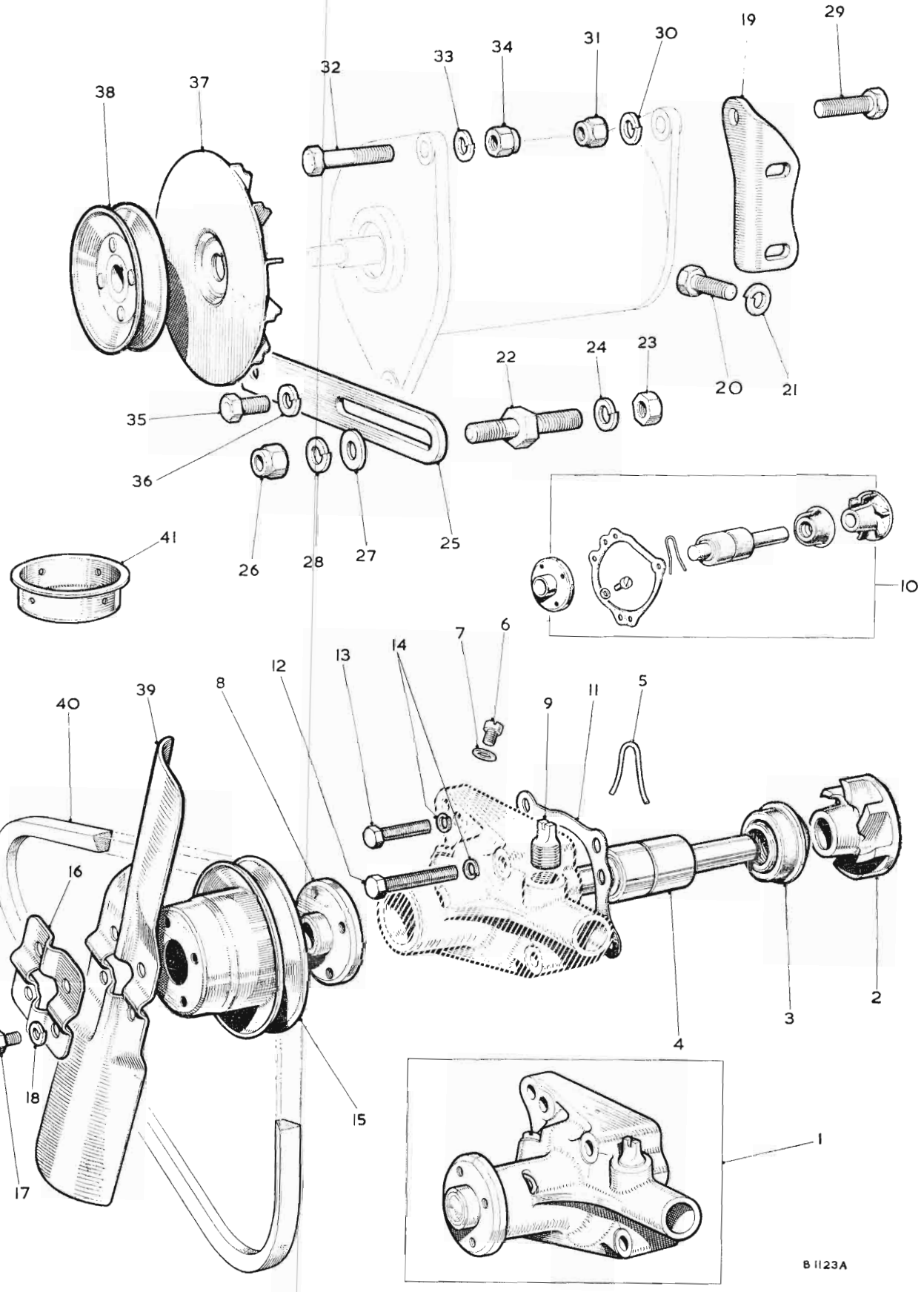

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10CC Engine Unit—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
OIL FILTER AND PIPE					
Filter—oil (Purolator)	NSP				
Bolt—centre	37H 689	1	1		
Collar—bolt	17H 1172	2	1		
Seal—bolt to sump	17H 1173	3	1		
Sump (steel)	17H 1169	4	1		
Spring—pressure plate	7H 25	5	1		
Washer—pressure plate spring	PWZ 106	6	1	(E) 10CC/Da/101 to H10799	
Seal—pressure plate	7H 28	7	1	and L2791	
Plate—pressure	17H 1148	8	1		
Element	8G 684	9	1		
Seal—sump to head	27H 1983	10			W.S.E. use 13H 3249
	†13H 3249	10	1		W.S.E. use 12A 1591
	†12A 1591	10	1		
Head	17H 9463	11			
Filter—oil (Purolator)	NSP				
Bolt—centre	37H 689	1	1		
Washer	PWN 106	2A	1		
Seal—bolt to sump	17H 2281	3	1		
Sump (aluminium)	17H 8892	4	1		
Spring—pressure plate	7H 25	5	1		
Washer—pressure plate spring	PWZ 106	6	1		
Seal—pressure plate	7H 28	7	1	(E) 10CC/Da/H10800 to	
Plate—pressure	17H 1148	8	1	H15979 and L2791 to L13311	
Element	8G 684	9	1		
Seal—sump to head	27H 1983	10	1		W.S.E. use 13H 3249
	†13H 3249	10	1		W.S.E. use 12A 1591
	†12A 1591	10	1		
Head (with pressure switch)	†27H 3496	11A	1		W.S.E. use 37H 1528
Head (with pressure switch)	†37H 1528	11A	1		
Filter—oil (Purolator)	NSP				
Bolt—centre	37H 689	1	1		
Collar—bolt	17H 1172	2	1		
Seal—bolt to sump	17H 1173	3	1		
Sump (steel)	17H 1169	4	1		
Spring—pressure plate	7H 25	5	1		
Washer—pressure plate spring	PWZ 106	6	1		
Seal—pressure plate	7H 28	7	1	(E) 10CC/Da/H15980 to	
Plate—pressure	17H 1148	8	1	H35286 and L13312 on	
Element	8G 684	9	1		
Seal—sump to head	27H 1983	10	1		W.S.E. use 13H 3249
	†13H 3249	10	1		W.S.E. use 12A 1591
	†12A 1591	10	1		
Head (with pressure switch)	27H 3496	11A	1		W.S.E. use 27H 6503
	†27H 6503	11A	1		W.S.E. use 37H 1528
	†37H 1528	11A	1		
Filter—oil (Purolator)	NSP				
Bolt—centre	37H 689	1	1		
Collar—bolt	17H 1172	2	1		
Seal—bolt to sump	17H 1173	3	1		
Sump (steel)	17H 1169	4	1		
Spring—pressure plate	7H 25	5	1		
Washer—pressure plate spring	PWZ 106	6	1		
Seal—pressure plate	7H 28	7	1	(E) 10CC/Da/H35287 on	
Plate—pressure	17H 1148	8	1		
Element	8G 684	9	1		
Seal—sump to head	†13H 3249	10	1		W.S.E. use 12A 1591
Seal—sump to head	†12A 1591	10	1		
Head (with pressure switch)	†27H 6503	11A	1		W.S.E. use 37H 1528
Head (with pressure switch)	†37H 1528	11A	1		
Bolt—filter to adaptor	HCZ 0630	13	2		
Washer—spring	LWZ 206	14	2		
Gasket—filter to adaptor	88G 220	12	1		Part No. change; was 12A 394 and 12A 143 — W.S.E. use 88G 402
	88G 205	11	1		
	88G 402	12	1		
Adaptor—filter to crankcase	AEA 657	15	1		
Gasket—adaptor to crankcase	88G 220	16	1		Part No. change; was 12A 394 and 12A 143 — W.S.E. use 88G 402
	88G 205	16	1		
	88G 402	16	1		
Screw—adaptor to crankcase	HCS 0608	17	2		
Washer—spring	LWZ 306	18	2		
Pipe—filter to crankcase	AEA 658	19	1		Required when oil cooler is not fitted
Screw—banjo union	2A 715	20	1		
Washer (copper)	AED 172	21	2		
Connection—pipe to filter	AEA 678	22	1		

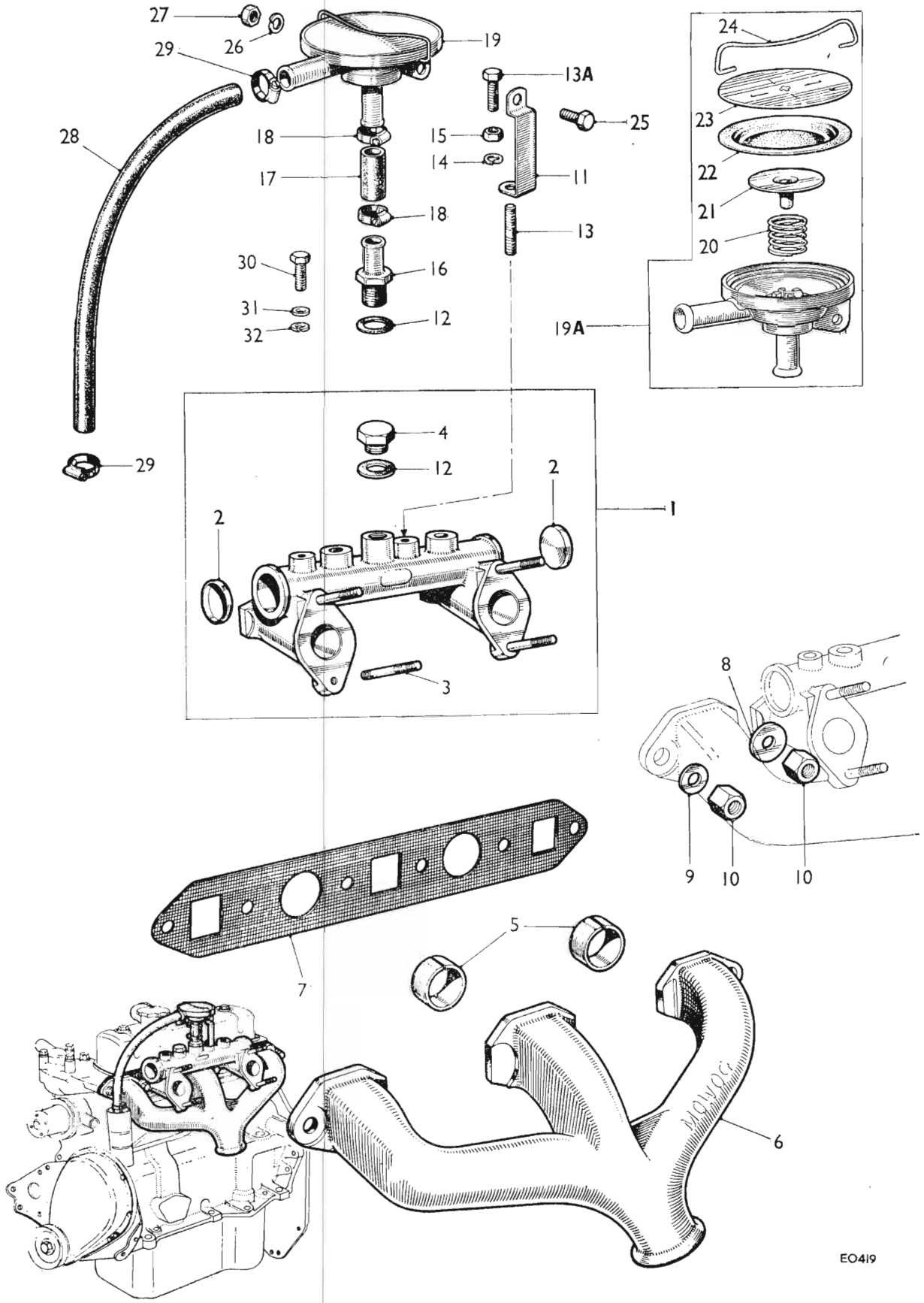
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† Revised Information. Issue 6


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine Unit—*continued*					
WATER PUMP AND FAN PULLEY					
Pump assembly	12G 120	1	1		W.S.E. use 12A 1332
	12A 1332	1	1		W.S.E. use 12G 1284
	12G 1284	1	1		
Body	NSP		1		
Vane	2A 664	2	1		
Seal	88G 446	3	1		Part No. change; was 13H 772
Bearing (with spindle)	2A 777	4	1		W.S.E. use 12A 1328
	12A 1328	4	1		W.S.E. use 12A 1389
	12A 1389	4	1		
Wire—bearing locating	2A 778	5	1		
Screw—lubricating point	53K 1433	6	1		
Washer (fibre)	2K 4974	7	1		
Hub—pulley	8G 733	8	1		
Adaptor—by-pass	2A 243	9	1		
Kit—water pump repair	8G 2361	10	1		W.S.E. use 8G 2570
Kit—water pump repair	8G 2570	10	1		
Vane	2A 664	2	1		
Seal	88G 446	3	1		
Bearing (with spindle)	12A 1328	4	1		
Wire—bearing locating	2A 778	5	1		
Screw—lubricating point	23K 1433	6	1		
Washer (fibre)	51K 4974	7	1		
Hub—pulley	8G 733	8	1		
Gasket—pump to crankcase	88G 215	11	1		Part No. change; was 2A 667 and 12A 31
Gasket—pump to crankcase	88G 215	11	1		
Screw—pump to crankcase—1⅞″ (4·76 cm)	HZS 0515	12	2		
Screw—pump to crankcase—1¼″ (3·17 cm)	HZS 0510	13	2		
Dowel—water pump	†2K 6124		2		
Washer—spring	LWZ 305	14	4		
Pulley	2A 601	15	1		
Stiffener—fan blade	2A 803	16	1		
Screw—fan to pulley	HZS 0406	17	4		
Washer—spring	LWZ 204	18	4		
DYNAMO MOUNTING AND PULLEY					
Bracket—rear	12A 526	19	1		
Screw—bracket to crankcase	HZS 0507	20	2		
Washer—spring	LWZ 805	21	2		
Pillar—dynamo adjusting link	12G 289	22	1	(E) 10CC/Da/H101 to 5278, L101 to 2374	
Pillar—dynamo adjusting link	12G 314	22	1	(E) 10CC/Da/H5279 on, L2375 on	
Nut	FNZ 106	23	1		
Washer—spring	LWZ 306	24	1		
Link—dynamo adjusting	AEA 679	25	1		
Nut—link to pillar	LNZ 206	26	1		
Washer—plain	1B 8806	27	1		
Washer—spring	LWZ 306	28	1		
Screw—dynamo to rear bracket	HZS 0510	29	1		
Washer					
Spring	LWZ 305	30	1		
Plain	PWZ 305		1		
Nut	LNZ 205	31	1		
Bolt—dynamo to water pump	HBZ 0515	32	1		
Washer					
Spring	LWZ 305	33	1		
Plain	PWZ 305		1		
Nut	LNZ 205	34	1		
Screw—dynamo to adjusting link	ZCS 0505	35	1		
Washer—spring	LWZ 305	36	1		
Fan	17D 11	37	1		
Pulley	1H 998	38	1		
FAN BLADE AND BELT					
Blade	AEA 301	39	2		
Belt	13H 1329	40	1		
THERMOSTAT BY-PASS BLANKING SLEEVE					
Sleeve	11G 176	41	1		For use when thermostat is removed

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE SERVICE KITS					
10CC—1098 cc					
Set—gasket—engine decarbonizing	8G 2402		1		Use together with 8G 2232 for engine complete overhaul
Gasket					
Cylinder head	12G 293		1		
Inlet and exhaust manifold	AEG 181		1		
Valve rocker cover	12A 14		1		
Carburetter	1G 2624		6		
Water outlet elbow	12G 330		1		
Heater tap or cover-plate	88G 221		1		Part No. change; was 2A 179 and 12A 32
Ring—valve packing (rubber)	2A 879		8		
Set—gasket—supplementary	8G 2232		1	(E) 10CC/Da/101 to H37548 and L25599	Use together with 8G 2402 for engine complete overhaul
Set—gasket—supplementary	8G 2494		1	(E) 10CC/Da/H37549 on, and L25600 on	
Gasket					
Front mounting plate	12G 619		1		
Rear mounting plate	12A 22		1		
Front cover	12A 956		1		
Side cover	12A 1139		2		
Rear cover	2A 127		1		
Sump	8G 731		1		
Oil pump	88G 411		1		
Water pump	88G 215		1		Part No. change; was 2A 667 and 12A 31
Oil filter	88G 402		1		Part No. change; was 12A 394
Washer					
Cylinder drain tap	2K 4954		1		] Alternatives
Cylinder drain tap	2K 4975		1		] Alternatives
Oil priming plug	6K 464		1		
Sump drain plug	6K 638		1		
Seal—oil					
Main bearing cap	†12G 1009		2		
Front cover	†13H 4061		1		
Side cover	12A 1176		2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CC Engine—*continued*					
INLET AND EXHAUST MANIFOLDS					
Manifold—inlet	12G 583	1	1		
Plug—welch	AEA 635	2	2		
Stud—carburetter	CHS 2620	3	4		
Plug	ADP 210	4	1		] Required when closed-circuit breathing is not fitted
Washer	1B 3664	12	1		]
Ferrule—inlet manifold	12G 297	5	2		
Manifold—exhaust	12G 420	6	1		
Gasket—manifold to cylinder head	†AEG 181	7	1		
Washer					
Clamping—manifold stud	†2A 110	8	4		W.S.E. use 12A 1211
Clamping—manifold stud	†12A 1211	8	4		
Plain—manifold	†PWZ 105	9	2		
Nut—manifold stud	BNN 105	10	6		
Screw—heater rail clip to inlet manifold	ZCS 0406	30	1		
Washer—plain	PWZ 104	31	1		
Washer—spring	LWZ 204	32	1		
CLOSED-CIRCUIT BREATHING					
Bracket—support—control valve	AEG 351	11	1		
Washer—adaptor to manifold	1B 3664	12	1		Use also with ADP 210
Stud—bracket to manifold	CHS 2409	13	1		For use with valve 13H 1753
Bolt—bracket to manifold	ZCS 0405	13A	1		
Washer—spring	LWZ 304	14	1		
Nut	FNZ 104	15	1		For use with valve 13H 1753
Adaptor—breather hose	12H 1405	16	1		
Hose—adaptor to control valve	12H 1407	17	1		
Clip	HCS 0507	18	2		
Valve—breather control	13H 1753	19	1		Use 13H 3609 for this application
Valve—breather control	13H 3609	19A	1		
Body assembly	NSP		1		
Spring—bottom	NSP		1		
Plate—valve	NSP		1		
Valve seat and guide	NSP		1		
Spring—top	27H 7756	20	1		
Sub-assembly of plunger	27H 7757	21	1		
Diaphragm	27H 7758	22	1		
Plate—valve cover	27H 7759	23	1		
Clip—spring	27H 7760	24	1		
Bolt—bracket to breather valve	HZS 0406	25	1		
Washer—spring	LWZ 304	26	1		
Nut	FNZ 104	27	1		
Hose—control valve to cylinder side cover	12A 1052	28	1		
Clip	HZS 0507	29	2		

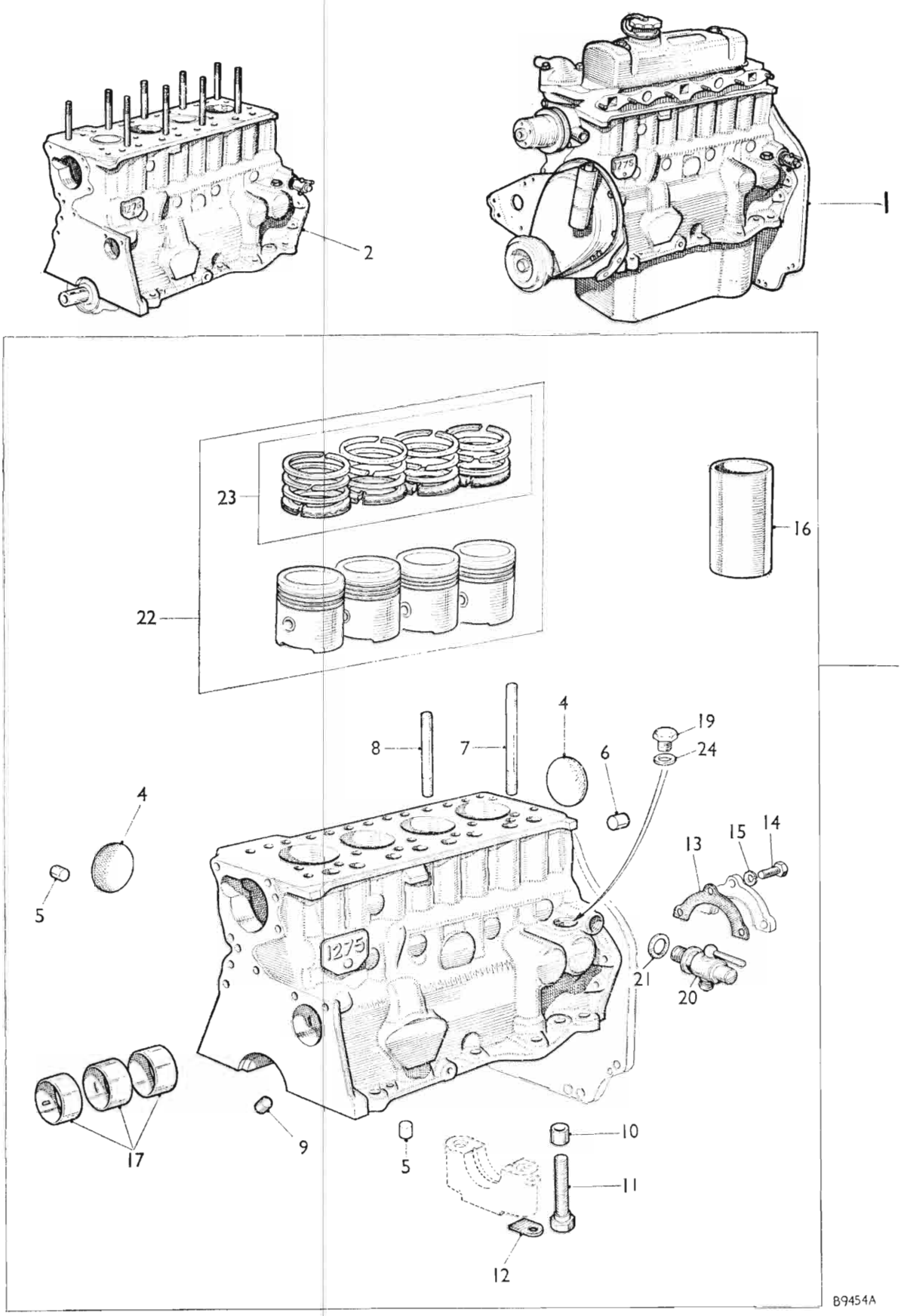


ENGINE

(1275-cc — 12CC, 12CD, 12CE)

	Page	Plate
CAMSHAFT	MA 14	A 9
CONNECTING RODS	MA 13	A 8
CONTROLS—ENGINE	MA 27	A 20
COVER—VALVE ROCKER	MA 16	A 11
CRANKCASE FRONT COVER	MA 17	A 12
CRANKSHAFT	MA 13	A 8
CYLINDER—HEAD	MA 15	A 10
ELBOW—WATER OUTLET	MA 16	A 11
ENGINE UNITS	MA 12	A 8
EXHAUST SYSTEM	MA 26	A 19
FILTER—OIL	MA 19	A 14
FLYWHEEL	MA 14	A 9
MANIFOLDS	MA 23	A 16
MOUNTINGS—DYNAMO	MA 21	A 15
MOUNTINGS—ENGINE	MA 25	A 18
OIL COOLER	MA 24	A 17
PISTONS	MA 12	A 8
PLATE—ENGINE MOUNTING—FRONT	MA 14	A 9
PLATE—ENGINE MOUNTING—REAR	MA 17	A 12
PUMP—AIR	MA 23·1	A 17
PUMP—OIL	MA 18	A 13
PUMP—WATER	MA 20	A 15
PUSH-RODS	MA 14	A 9
SERVICE KITS—ENGINE	MA 22	—
SHAFT—VALVE ROCKER	MA 15	A 10
SUMP—OIL	MA 18	A 13
TAPPETS	MA 14	A 9
THERMOSTAT	MA 16	A 11
VALVE—BREATHER CONTROL	MA 23	A 16
VALVE—CHECK	MA 23·1	A 17
VALVE—GULP	MA 23·1	A 17
VALVE—OIL RELEASE	MA 18	A 13

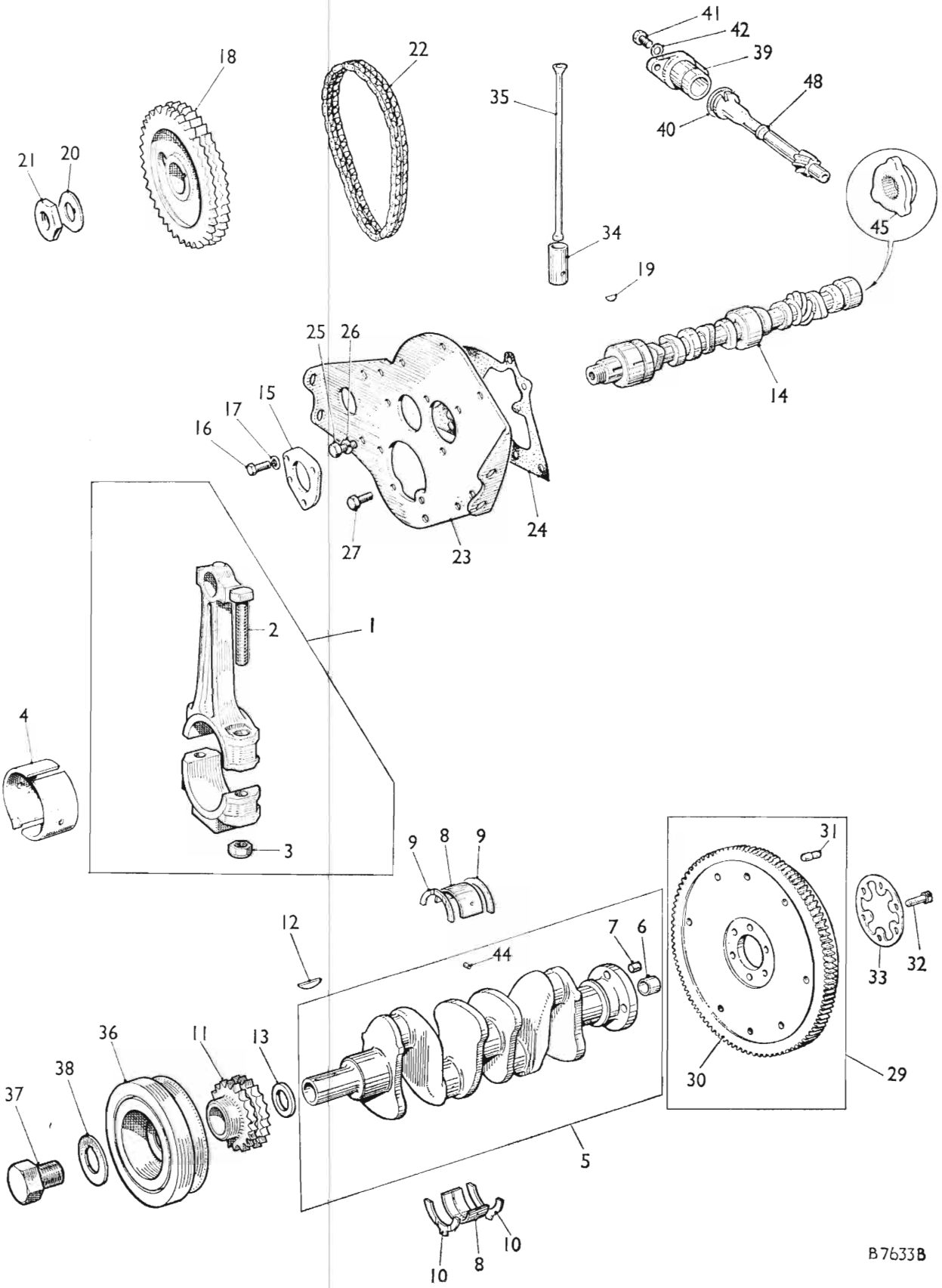
† Revised Information. Issue 4


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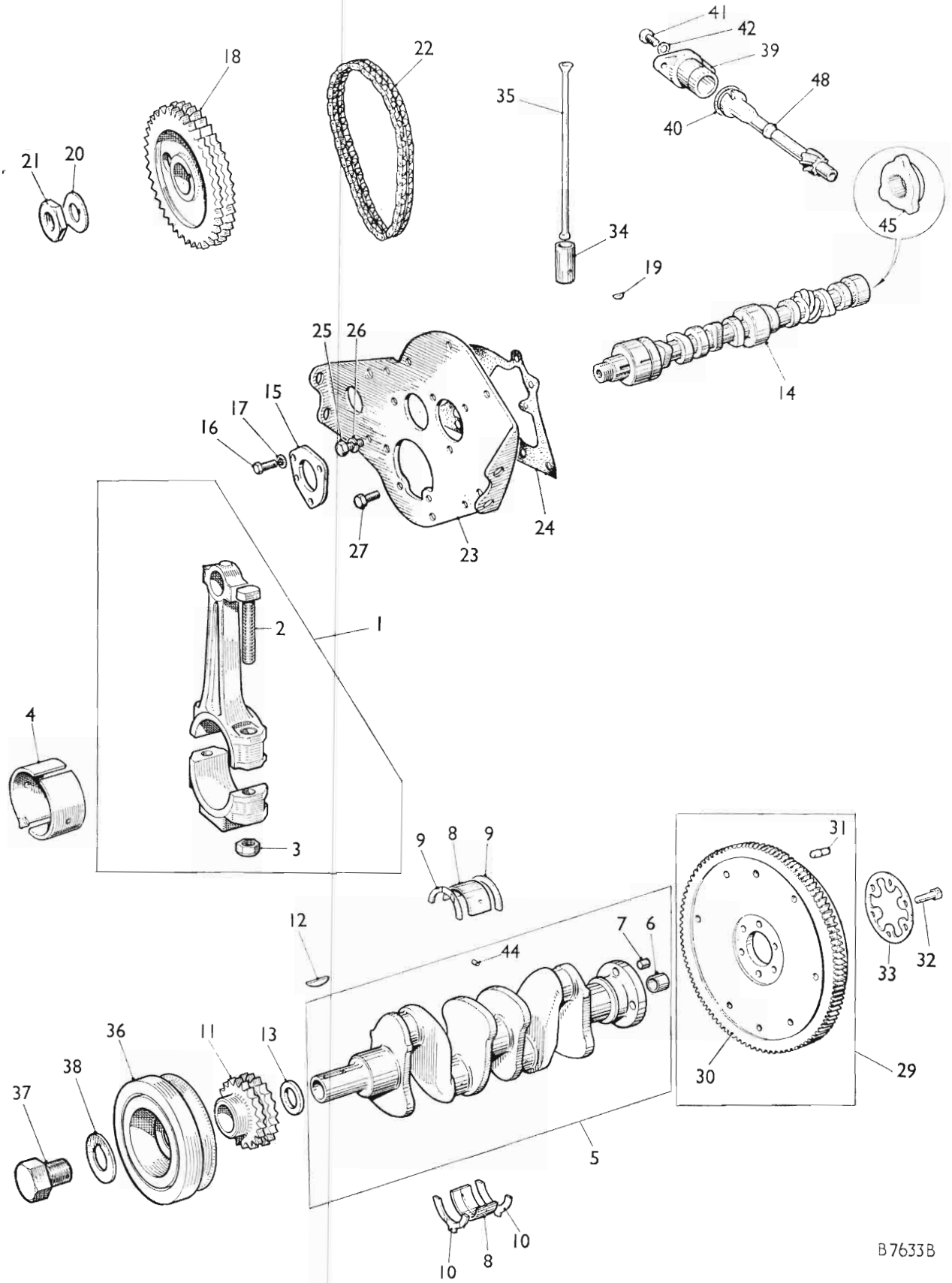
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE						
12CC, 12CD, 12CE—						
1275-cc						
ENGINE UNIT						
Engine unit—stripped	**12CC, 12CE** **HC**	*8G 180	1	1		When fitting to models with cross-flow radiator use with water outlet elbow 12G 1902
	LC	8G 179	1	1		
	12CD **HC**	8G 189	1	1		
	LC	8G 190	1	1		
Engine unit—part	**HC**	38G 396	2	1		
Engine unit—part	**LC**	38G 395	2	1		
Block assembly—cylinder	**HC**	38G 398	3	1		
Block assembly—cylinder	**LC**	38G 397	3	1		
Plug						
Core		AEC 876	4	5		
Oil release valve passage		2K 1345	5	2		
Oil gallery		12H 1734	6	4		
Stud—cylinder head						
Long		51K 255	7	4		Use 51K 275 for this application
Long		51K 275	7	4		
Short		51K 256	8	5		Use 51K 276 for this application
Short		51K 276	8	5		
Restrictor—oil feed—camshaft		1A 1964	9	1		
Cap—main bearing						
Front		NSP				
Centre		NSP				
Rear		NSP				
Dowel—main bearing cap		2A 54	10	6	(E) 12CC/Da/H101 to ▼	
Screw		12A 1002	11	6	(E) 12CD/Da/H101 to H1556	
Washer—lock		12A 1381	12	6		
Dowel—main bearing cap		12G 1268	10	6	(E) 12CC/Da/▼ on	
Screw—main bearing cap		12G 1398	11	6	(E) 12CD/Da/H1557 on	
					(E) 12CE/Da/H101 on	
Cover—crankcase—rear		NSP		1		
Washer—joint—cover		AEG 240	13	1		
Screw		HZS 0406	14	3		
Washer—spring		LWZ 204	15	3		
Liner—cylinder block		AEG 428	16	4		
Liner—camshaft bearing		8G 2392	17	1 set		
Plug—drain tap boss		2K 4993	19	1		
Washer—plug		6K 638	24	1		
Tap—cylinder drain		3H 576	20	1		
Washer (fibre)		2K 4954	21	1		
Piston assembly—engine set—grade 3						
Standard	**HC**	8G 2546 03	22	1 set		
·020″ (·508 mm) O/S		8G 2546 23	22	1 set		
Standard	**LC**	†8G 2545 03	22	1 set		W.S.E. use 8G 2606 03
·020″ (·508 mm) O/S		8G 2545 23	22	1 set		W.S.E. use 8G 2606 23
Standard	**LC**	†8G 2606 03	22	1 set		
·020″ (·508 mm) O/S		†8G 2606 23	22	1 set		
Ring—piston—engine set						
Standard		8G 2547	23	1 set		
·010″ (·254 mm)		8G 2547 10	23	1 set		
·020″ (·508 mm)		8G 2547 20	23	1 set		

See title-page for application

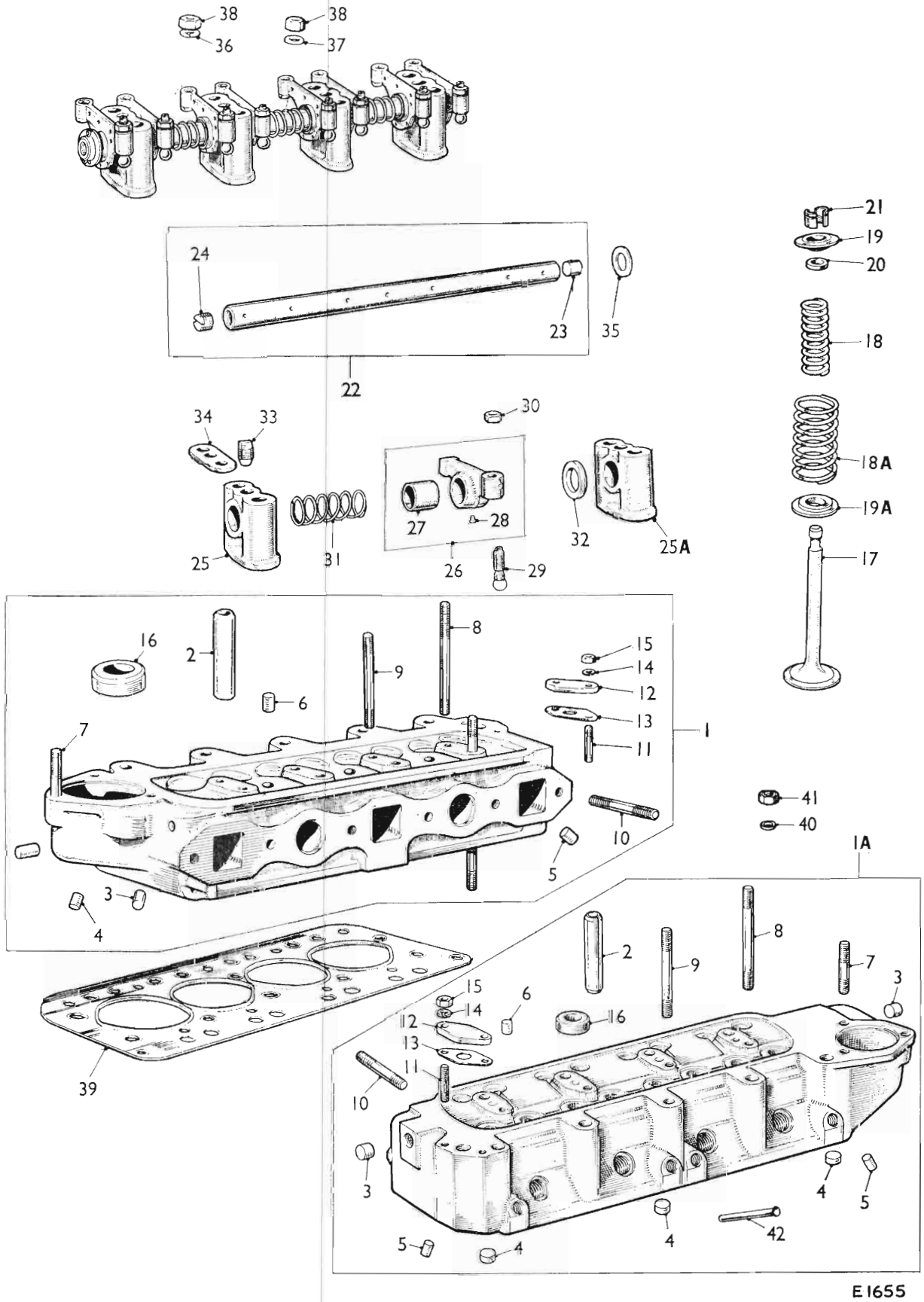
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† Revised Information. Issue 9


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
CONNECTING RODS AND BEARINGS					
Rod—connecting	AEG 520	1	4		
Bush	NSP		4		
Screw	AEG 519	2	8		
Nut	AEG 147	3	8		
Bearing—connecting rod					
Standard	8G 2399	4	1 set		
CRANKSHAFT, BEARINGS, AND GEAR					
Crankshaft	†AEG 565	5	1	(E) 12CC/Da/H101 to ▼	W.S.E. use 12G 1320
Bush—1st motion shaft	1A 1559	6	1	(E) 12CD/Da/H101 to ▼	
Dowel—flywheel	51K 3575	7	2	(E) 12CE/Da/H101 to ▼	
Restrictor—oil	1G 1167	44	4		
Crankshaft	†12G 1320	5	1	(E) 12CC/Da/H ▼ on	
Bush—1st motion shaft	13H 4653	6	1	(E) 12CD/Da/H ▼ on	
Dowel—flywheel	51K 3575	7	2	(E) 12CE/Da/H ▼ on	
Crankshaft—reground (with bearings)	38G 433		1		UK market Exchange Unit Scheme only
Bearing—main					
Standard	8G 2391	8	1 set		
·010″ (·254 mm) U/S	8G 2391 10	8	1 set		
·020″ (·508 mm) U/S	8G 2391 20	8	1 set		
·030″ (·762 mm) U/S	8G 2391 30	8	1 set		
·040″ (1·016 mm) U/S	8G 2391 40	8	1 set		
Washer—thrust					
Upper—standard	AEG 159	9	2		
Upper—·003″ (·016 mm) O/S	AEG 0159 03	9	2		
Upper—·030″ (·162 mm) O/S	AEG 0159 30	9	2		
Lower—standard	AEG 160	10	2		
Lower—·003″ (·016 mm) O/S	AEG 0160 03	10	2		
Lower—·030″ (·162 mm) O/S	AEG 0160 30	10	2		
Gear—crankshaft	AEA 695	11	1		
Key	6K 836	12	1		
Washer—packing	6K 628	13	1		


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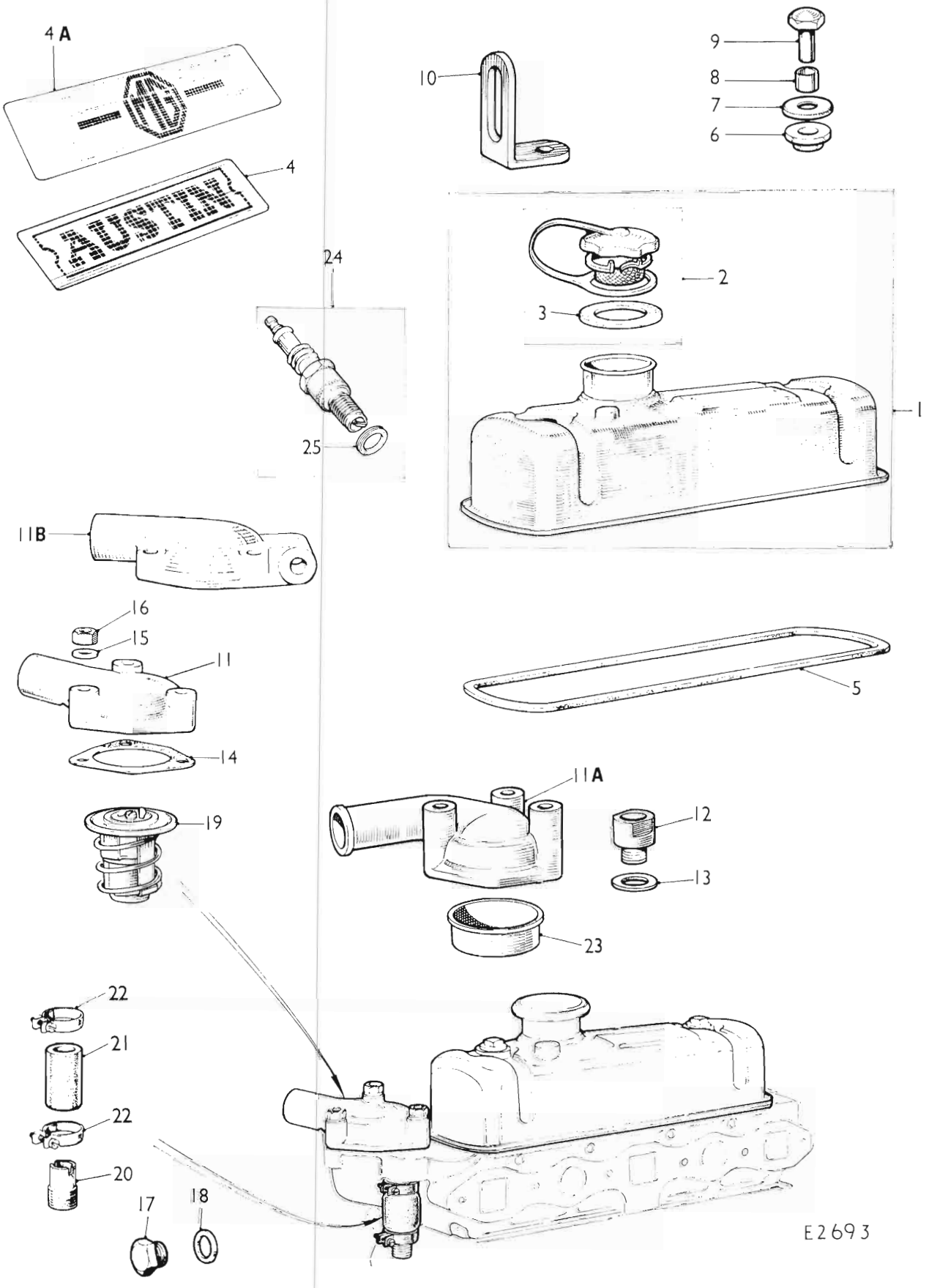
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
CAMSHAFT AND GEAR					
Camshaft	†AEG 523	14	1		Was AEG 522]
	AEG 537	14	1		W.S.E. use AEG 538] Alternatives
	AEG 538	14	1		]
Flange—driving—oil pump	12G 729	45	1		
Plate—camshaft locating	2A 84	15	1		
Screw	HXS 0406	16	3		
Washer—shakeproof	LWN 404	17	3		
Gear—camshaft	AEA 696	18	1		
Key	WKN 505	19	1		
Washer—lock	2A 759	20	1		
Nut	6K 629	21	1		
Chain—timing	2H 4905	22	1		
FRONT MOUNTING PLATE					
Plate—engine mounting—front	12G 1309	23	1		
Gasket	12G 619	24	1		
Screw—plate to crankcase	HZS 0505	25	2		
Washer—spring	LWZ 305	26	2		
Screw—plate to bearing cap	AEA 687	27	2		
FLYWHEEL					
Flywheel assembly	12G 979	29	1		W.S.E. use 12G 1401
Flywheel assembly	12G 1401	29	1		
Gear—ring - starter	12G 1444	30	1		
Dowel	1G 2984	31	3		
Screw—flywheel to crankshaft	5UK 1029	32	6		
Washer—lock	12G 982	33	1		
TAPPET AND PUSH-ROD					
Tappet					
Standard	2A 13	34	8	(E) 12CC/Da/H101 to H16300	]
·010″ (·254 mm)	2A 0013 10	34	8	(E) 12CD/Da/H101 to H2452	]
·020″ (·508 mm)	2A 0013 20	34	8	(E) 12CE/Da/H101 to H958	]
Standard	AEG 584	34	8	(E) 12CD/Da/H2453 on	]
·010″ (·254 mm)	AEG 0584 10	34	8	(E) 12CE/Da/H959 on	]
·020″ (·508 mm)	AEG 0584 20	34	8		]
Push-rod	AEG 314	35	8		
CRANKSHAFT PULLEY					
Pulley—crankshaft	88G 305	36	1		
Bolt	12A 283	37	1		
Washer—lock	12A 398	38	1		
DISTRIBUTOR HOUSING AND SPINDLE					
Housing—distributor	12A 1136	39	1		
'O' ring	13H 2792	40	1		
Screw	HZS 0406	41	1		
Washer—shakeproof	LWN 404	42	1		
Spindle—distributor drive	1G 2062	43	1		


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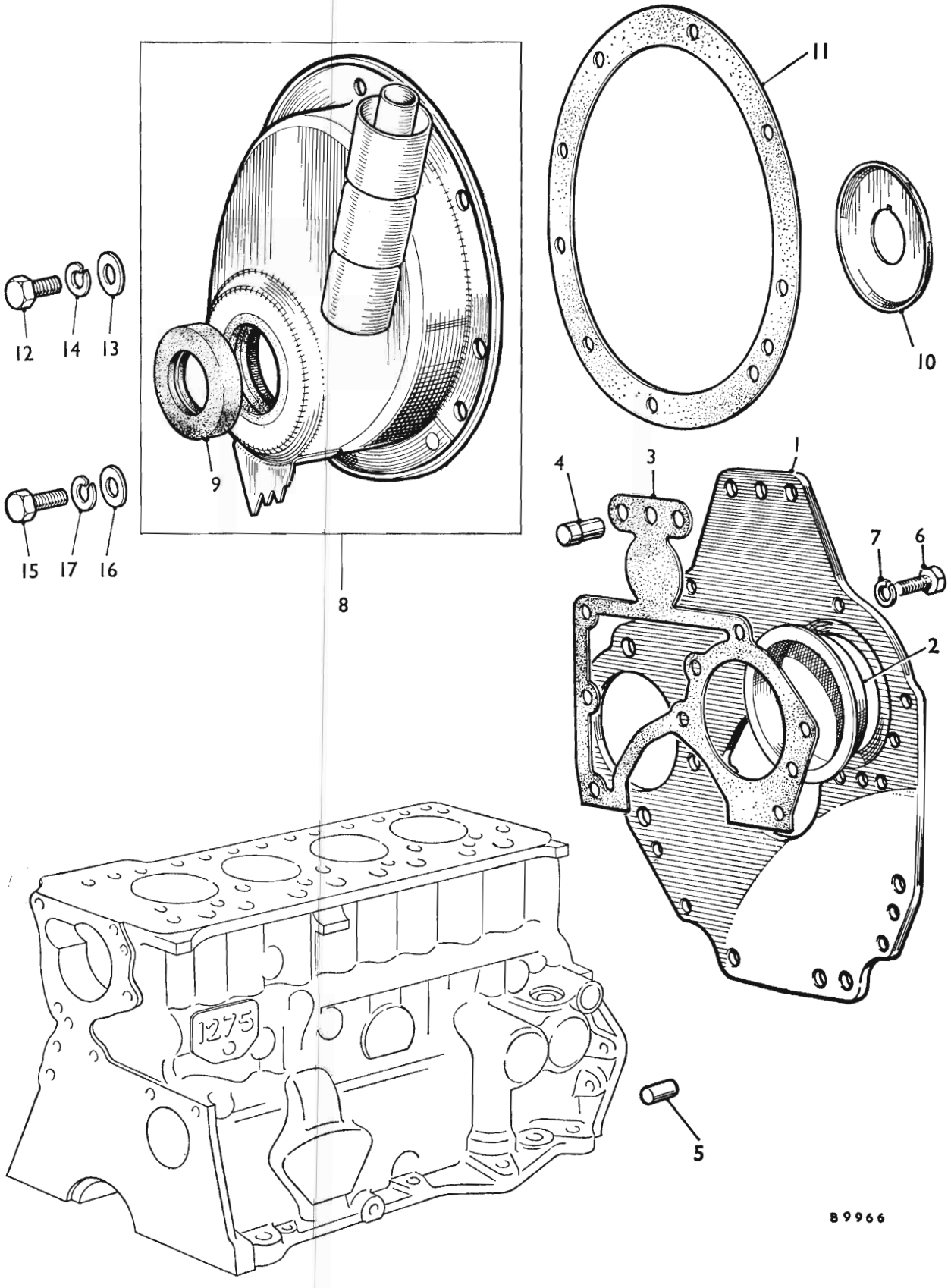
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*						
CYLINDER HEAD DETAILS						
Head assembly—cylinder		NSP		1		
Head—cylinder (with guides, plugs, and studs)	**12CC, 12CE**	38G 399	1	1		
Head—cylinder (with guides, plugs, studs, and air injector tubes)	**12CD** §	38G 431	1A	1		
Guide—inlet and exhaust	**12CD**	12G 1111	2	8		Use 12G 1963 for this application
	§	12G 1963	2	8		
	12CC, 12CE	AEA 627	2	8		Use 12G 1111 for this application
Plug						
Oil hole		12H 1734	3	2		
Water hole		AEG 164	4	3		Use 12G 2094 for this application
Water hole		†12G 2092	4	3		Correction; was 12G 2094
Water dowel hole		AEA 771	5	2		
Cylinder head top face		12H 1734	6	3		
Stud						
Water outlet elbow		CHS 2518	7	3		
Rocker bracket—long		51K 885	8	3		
Rocker bracket—short		CHS 0522	9	2		
Inlet and exhaust manifold		53K 507	10	6		
Cover plate or heater tap		53K 402	11	2		
Plate—cover—heater control tap facing		2A 180	12	1		
Gasket		88G 221	13	1		
Washer—spring		LWN 304	14	2		
Nut		FNN 104	15	2		
Insert—valve seat—inlet		12G 1089	16	4		
Insert—valve seat—exhaust		12G 1090	16	4		
Tube—air injector	**12CD** §	12G 1454	42	4		
Valve—inlet		12G 941	17	4		
Valve—exhaust		88G 460	17	4		W.S.E. use 12G 942
Valve—exhaust		†12G 942	17	4		W.S.E. use 12G 1587
Valve—exhaust		†12G 1587	17	4		
Spring—valve—inner		12G 1137	18	8		
Spring—valve—outer		12G 1136	18A	8		
Cup—valve spring—top		†12G 943	19	8		W.S.E. use 12G 1522
Cup—valve spring		†12G 1522	19	8		
Cup—valve spring—bottom		AEA 403	19A	8		
Seal—oil—valve		AEG 327	20	8		
Cotter—valves—complete		12G 1059	21	8		W.S.E. use 88G 459
Cotter—valves—complete		88G 459	21	8		
Shaft assembly—valve rocker		NSP		1		
Shaft assembly		2A 16	22	1		
Plug—plain		6K 878	23	1		
Plug—screwed		2K 4608	24	1	(E) 12CC/Da/H101 to H16596	
Bracket—rocker shaft—tapped		AEG 165	25	1	(E) 12CD/Da/H101 to H404	W.S.E. use 12G 1109
Bracket—rocker shaft—tapped		12G 1109	25	1		
Bracket—rocker shaft—plain		AEG 166	25A	3		W.S.E. use 12G 1110
Bracket—rocker shaft—plain		12G 1110	25A	3		
Shaft assembly		AEG 399	22	1		
Plug—plain		6K 878	23	1		
Plug—screwed		2K 4608	24	1	(E) 12CC/Da/H16597 on	
Bracket—rocker shaft					(E) 12CD/Da/H405 on	
Tapped		†12G 1927	25	1	(E) 12CE/Da/H101 on	
Oil hole		†12G 1926	25A	1		
Plain		†12G 1925	25A	2		
Rocker assembly—valve		AEG 425	26	8		W.S.E. use 12G 1221
		†12G 1221	26	8		
Pressed steel		†12G 1313	26	8		Alternative in sets to 12G 1221
Bush		2A 21	27	8		
Rivet		5C 2436	28	8		
Screw—tappet adjusting		AEG 167	29	8		
Nut—lock		FNN 605	30	8		
Spring—spacing		6K 556	31	3		
Piece—distance		AEG 168	32	6		
Screw—locating		2A 258	33	1		
Plate—locating screw		2A 515	34	1		
Washer—rocker shaft		6K 555	35	2		
Washer—rocker shaft bracket		PWN 105	36	3		
Washer—rocker shaft bracket		PWN 106	37	3		
Nut—rocker bracket stud		LNZ 205	38	4		
Gasket—cylinder head		AEG 226	39	1		
Washer—plain		†12H 2178	40	5		Quantity was 2
Nut		51K 371	41	10		Quantity was 9

§ This item is subject to safety regulations **See title-page for application** † Revised Information. Issue 5


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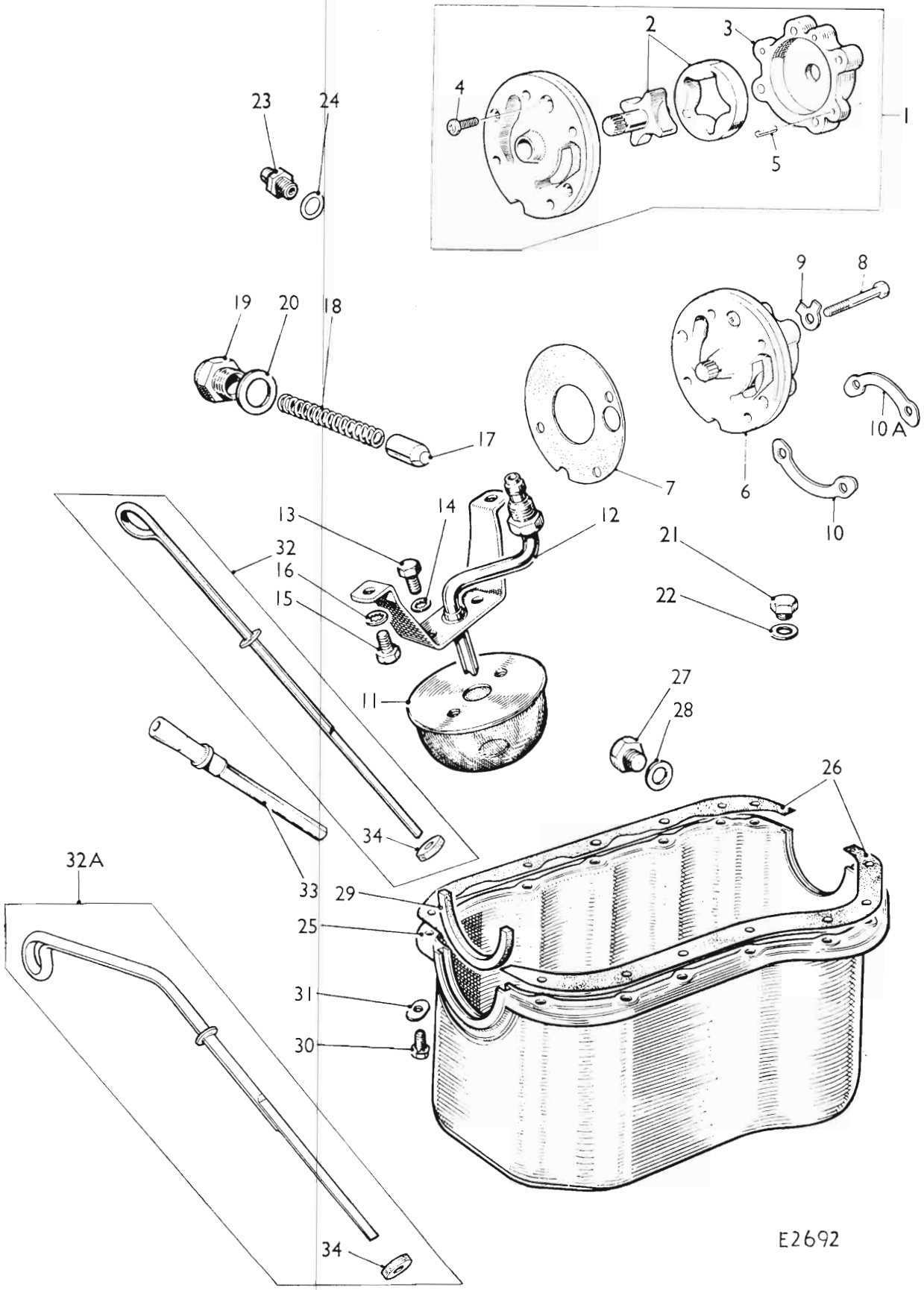
Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
VALVE ROCKER COVER					
Cover assembly—valve rocker	12A 1197	1	1		
Cap assembly—oil filler	13H 2296	2	1		
Washer—cap (rubber)	12A 403	3	1		
Plate—name—'Austin'	12A 1205	4	1		
Plate—name—'MG'	12G 826	4A	1		
Gasket	12A 132	5	1		W.S.E. use 12A 14
Gasket	12A 14	5	1		
Bush (rubber)	12A 1358	6	2		
Washer—cup	1A 2156	7	2		
Piece—distance	1B 2925	8	2		
Nut—cap	2A 150	9	2		
Bracket—engine sling	†2A 329	10	1		For service purposes only
WATER OUTLET ELBOW AND THERMOSTAT					
Elbow—water outlet	†12G 243	11	1	(E) 12CC/Da/H101 to H16300 (E) 12CE/Da/H101 to H2941	
Elbow—water outlet	†12G 1902	11A	1	(E) 12CE/Da/H2942 on	
Adaptor—thermal transmitter	†11K 2846	12	1	(E) 12CE/Da/H2942 on	
Washer—adaptor	†AED 172	13	1	(E) 12CD/Da/H8850 on	
Elbow—water outlet **12CD**	†12G 1445	11B	1		
Gasket	†12G 330	14	1		
Washer—plain	†PWZ 105	15	3		
Nut	†FNZ 105	16	3		
Plug—thermal transmitter boss	†ADP 210	17	1		
Washer	†1B 3664	18	1		
Thermostat—wax-type					
74° C (165° F)	†13H 2526	19	1		W.S.E. use 13H 3727 — Hot climates
74° C (165° F)	†13H 3584	19	1		
74° C (165° F)	†13H 3727	19	1		
82° C (180° F)	†13H 2317	19	1		W.S.E. use 13H 4070 — Temperate climates
82° C (180° F)	†13H 3585	19	1		
82° C (180° F)	†13H 4070	19	1		
88° C (190° F)	†13H 2316	19	1		W.S.E. use 13H 4694 — Cold climates
88° C (190° F)	†13H 3586	19	1		
88° C (190° F)	†13H 4694	19	1		
Adaptor—by-pass	†2A 243	20	1		
Connection—by-pass adaptor	▼AEG 484	21	1		
Clip—connection	†3H 2963	22	2		
Plate—thermostat blanking	†11G 176	23			For use when thermostat is not fitted
SPARKING PLUG					
Plug—sparking (N12Y)	†AEJ 52	24	4		Use 13H 875 for this application
Plug—sparking (N9Y)	†13H 875	24	4		
Gasket	†88G 219	25	4		

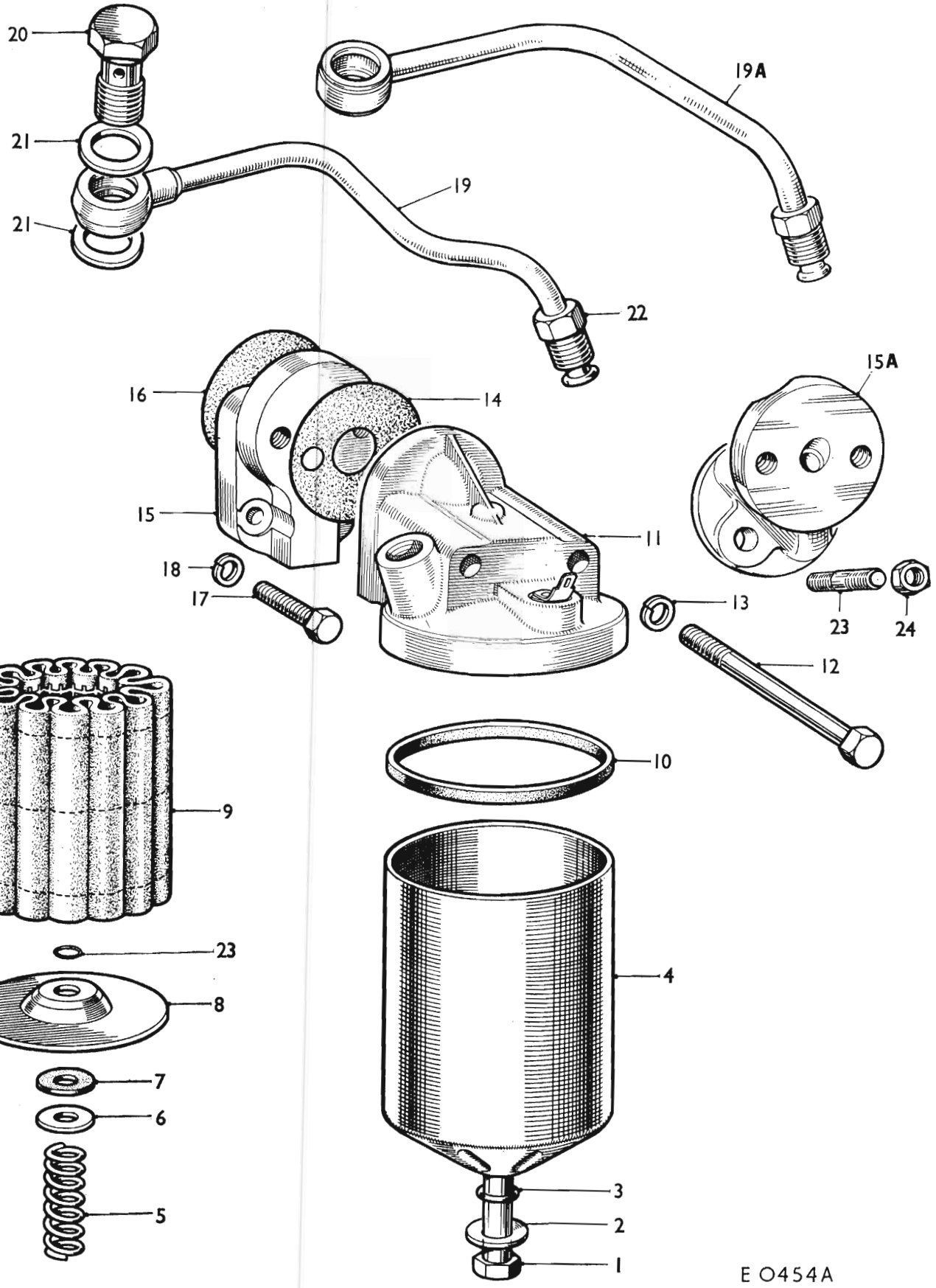

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12CC, 12CD, 12CE Engine Unit—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
REAR MOUNTING PLATE OIL SEAL HOUSING					
Plate—gearbox mounting	AEG 552	1	1		
Cover—oil pump	AEG 553	2	1		
Gasket—plate to crankcase	AEG 554	3	1		
Dowel—top	12G 422	4	1		
Dowel—bottom	1G 752	5	1		
Screw—plate to crankcase	HZS 0507	6	7		
Washer—spring	LWZ 305	7	7		
CRANKCASE FRONT COVER					
Cover—front (with oil separator)	†12G 1124	8	1	(E) 12CC/Da/H101 to H1000	W.S.E. use 12G 1209
Seal—oil	2A 939	9	1	(E) 12CC/Da/H101 to H1000	W.S.E. use 13H 4061
Cover—front (with oil separator)	12G 1209	8	1	(E) 12CC/Da/H1001 on (E) 12CD/Da/H101 on (E) 12CE/Da/H101 on	
Seal—oil	13H 4061	9	1	(E) 12CC/Da/H1001 on (E) 12CD/Da/H101 on (E) 12CE/Da/H101 on	
Thrower—oil	12A 1148	10	1		
Washer—joint	12A 956	11	1		
Screw—cover to plate	HZS 0403	12	6		
Washer—plain	PWZ 104	13	6		
Washer—spring	LWN 204	14	6		
Screw—cover and plate to crankcase	HZS 0505	15	4		
Washer—plain	12G 1075	16	4		
Washer—spring	LWZ 305	17	4		
Screw—clip to cover and plate	HZS 0407		1		
Nut—screw	FNZ 104		1		
BLANKING PLATE					
Plate—blanking	2A 265	18	1		
Gasket	2A 113	19	1		
Nut	FNZ 105	20	2		
Washer—spring	LWZ 205	21	2		

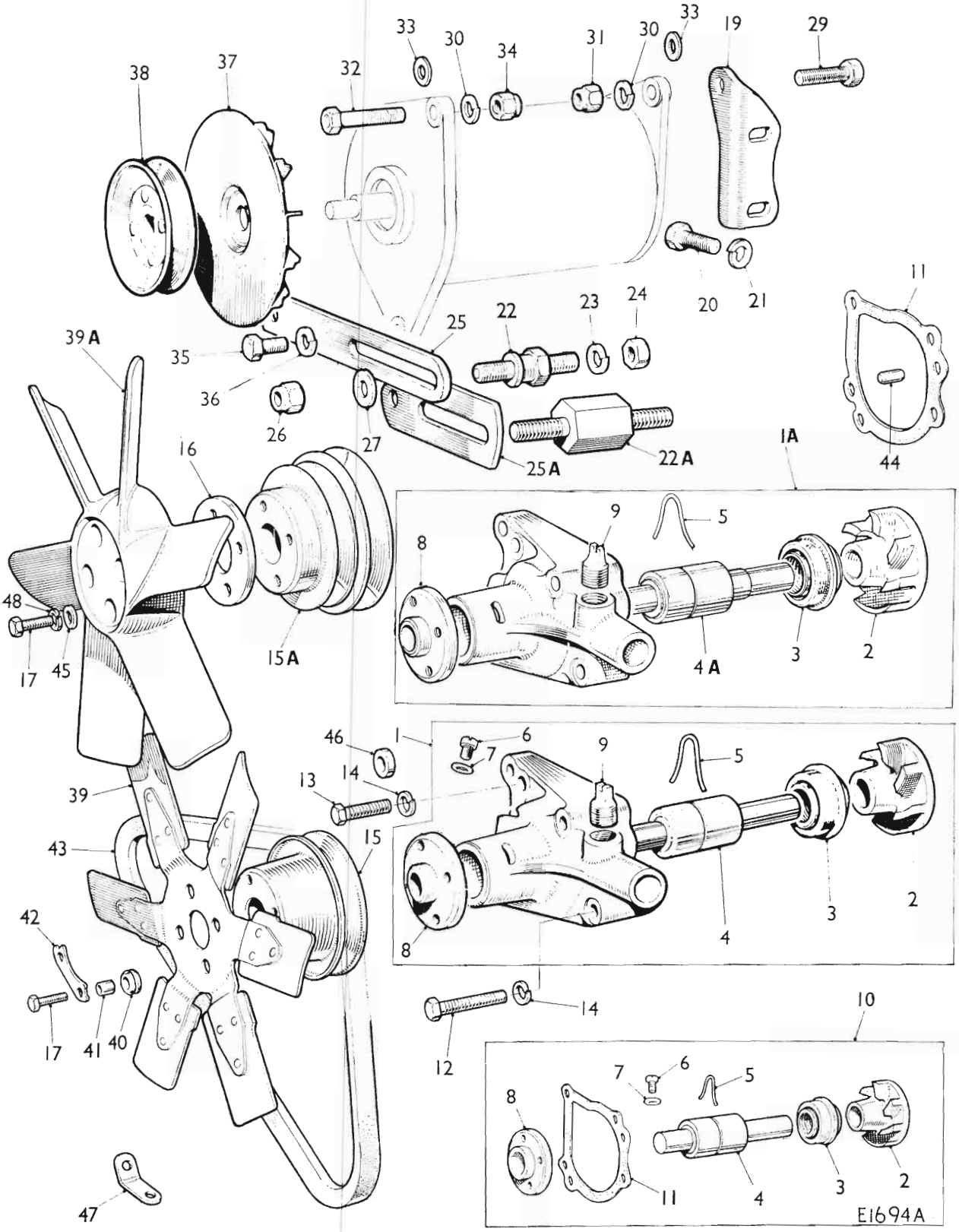

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
OIL PUMP, STRAINER, AND RELEASE VALVE					
Pump—oil (Hobourn-Eaton)	†12G 1127	1	1		Alternative to 12G 1128
Body	†NSP		1		
Shaft and rotor	†27H 8807	2	1	(E) 12CC/Da/H101 to H16295	
Dowel	†27H 9068	5	2	(E) 12CD/Da/H101 to H355	
Cover	†27H 8806	3	1		
Screw	†27H 8808	4	1		
Pump—oil	†12G 1924	1	1		
Body	†NSP		1		
Shaft and rotor	†27H 8807	2	1	(E) 12CC/Da/H16296 on	
Dowel	†37H 3367	5	2	(E) 12CD/Da/H356 on	
Cover	†37H 3365	3	1	(E) 12CE/Da/H101 on	
Screw	†37H 3366	4	1		
Pump—oil (Concentric)	12G 1128	6	1		Alternative to 12G 1127
Gasket—pump to crankcase	12G 730	7	1		
Screw—pump to crankcase	HBN 0412	8	4		
Washer—lock	†2A 339	9	4		W.S.E. use 1 off 12G 2097 and 1 off 12G 2098
	†12G 2097	10	1		
	†12G 2098	10A	1		
Strainer—oil	2A 668	11	1		
Pipe—oil suction	12A 451	12	1		
Screw—bracket to strainer	HNS 0404	13	2		
Washer—shakeproof	LWN 404	14	2		
Screw—bracket to bearing cap	HNS 0404	15	2		
Washer—shakeproof	LWN 404	16	2		
Valve—oil release	12H 865	17	1		
Spring—valve	6K 853	18	1		
Washer (copper)	6K 431	20	1		
Nut—cap	1A 2206	19	1		
Plug—oil priming	2K 4994	21	1		
Washer (copper)	6K 464	22	1		
Union—oil pressure	2A 269	23	1		
Washer	6K 464	24	1		
OIL SUMP AND DIPPER ROD					
Sump—oil	12G 976	25	1		
Plug—drain	88G 257	27	1		
Washer (copper)	6K 638	28	1		
Gasket—sump to crankcase	8G 756	26	1		
Seal—oil—main bearing cap—front	2A 280	29	1		
Seal—oil—main bearing cap—rear	†12G 1009	29	1		
Screw—sump to crankcase	†6K 639	30	14		W.S.E. use HZS 0404
Screw—sump to crankcase	†HZS 0404	30	14		
Washer	2K 5197	31	14		
Rod assembly—oil dipper **12CC, 12CE**	12G 175	32	1		
Rod assembly—oil dipper **12CD**	†12G 1779	32A	1		
Washer (rubber)	†AEC 671	34	1		
Tube—oil dipper rod (Nylon)	12G 107	33	1		


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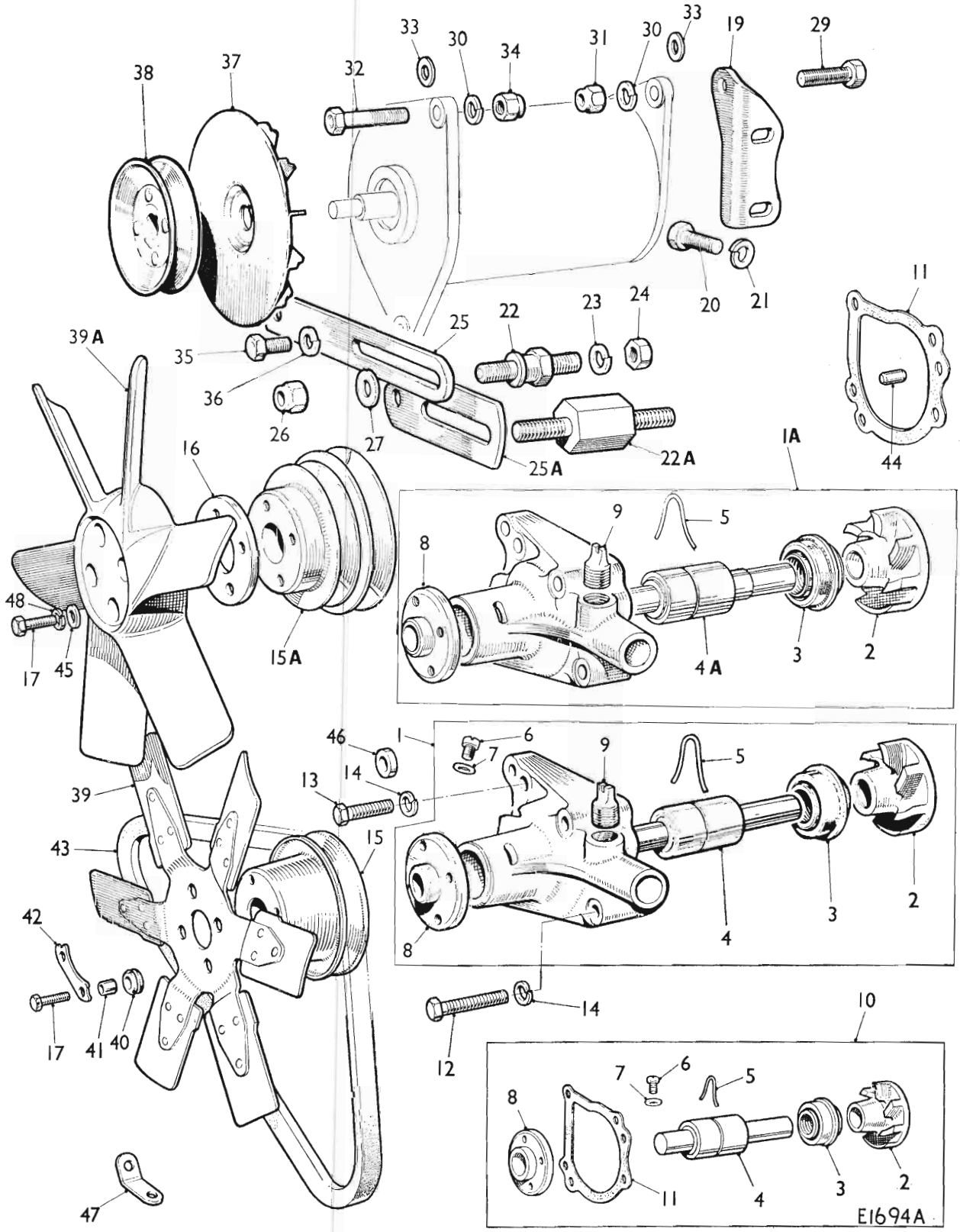
Issue 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
EXTERNAL OIL FILTER					
Filter—oil (Purolator)	NSP		1		
Bolt—centre	37H 689	1	1		
Collar—centre-bolt	17H 1172	2	1		
Seal—centre-bolt	17H 1173	3	1		
Sump (steel)	17H 1169	4	1		
Spring—pressure plate	7H 25	5	1		
Washer—plain—pressure plate	PWN 106	6	1		
Seal—pressure plate	7H 28	7	1		
Plate—pressure	17H 1148	8	1		
Circlip—centre-bolt	27H 2573	23	1		
Element (felt)	8G 684	9	1		
Seal—sump to head	†13H 3249	10	1		W.S.E. use 12A 1591
Seal—sump to head	†12A 1591	10	1		
Head (with pressure switch)	37H 1528	11	1		
Bolt—filter to adaptor	HCZ 0630	12	2		
Washer—spring	LWZ 206	13	2		
Gasket—filter to adaptor	88G 402	14	1		
Adaptor—filter to crankcase **12CC, 12CE**	AEA 657	15	1		
Adaptor—filter to crankcase **12CD**	$ 12G 1647	15A	1		
Gasket—adaptor to crankcase	88G 402	16	1		
Screw—adaptor to crankcase **12CC, 12CE**	HCS 0608	17	2		
Stud—adaptor to crankcase **12CD**	CHS 0613	23	2		
Nut—stud **12CD**	†FNN 106	24	2		Use 53K 371 for this application
Nut—stud	†53K 371	24	2		
Washer—spring	LWZ 306	18	2		
Pipe—filter to crankcase **12CC, 12CE**	AEA 790	19	1		
Pipe—filter to crankcase **12CD**	12G 1646	19A	1		
Screw—banjo union	†2A 715	20	1		Correction; was ZA 715
Washer (copper)	AED 172	21	2		
Connection—pipe to filter	AEA 678	22	1		


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Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
WATER PUMP AND FAN PULLEY					
Pump assembly—water	12G 1332	1	1		W.S.E. use 12G 1284
	12G 1284	1A	1	Fitted up to change over to 12G 1771	
	12G 1771	1A	1	(E) 12CD/Da/H1745 on (E) 12CE/Da/H874 on	
Body	NSP		1		
Vane	2A 664	2	1		For use with water pumps 12A 1332 and 12G 1284
Vane	12G 1773	2	1		For use with water pump 12G 1771
Seal	88G 446	3	1		
Bearing (with spindle)	12A 1328	4	1		W.S.E. use 12A 1389
Bearing (with spindle)	12A 1389	4A	1		For use with 12G 1284
Wire—bearing locating	2A 778	5	1		
Screw—lubricating point	53K 1433	6	1		For use with 12A 1332
Washer (fibre)	2K 4974	7	1		
Hub—pulley	8G 733	8	1		
Adaptor—by-pass	2A 243	9	1		
Kit—repair—water pump	8G 2361	10	1		W.S.E. use 8G 2570
Kit—repair—water pump	8G 2570	10	1		
Vane	2A 664	2	1		
Seal	8G 446	3	1		
Bearing (with spindle)	12A 1328	4	1		
Wire—bearing locating	2A 778	5	1		
Screw—lubricating point	53K 1433	6	1		
Washer (fibre)	2K 4974	7	1		
Hub—pulley	8G 733	8	1		
Gasket	88G 215	11	1		
Gasket—water pump	88G 215	11	1		
Screw—pump to crankcase					
Long **12CC, 12CE**	HZS 0515	12	2		
Short **12CC, 12CE**	HZS 0510	13	2		
Long **12CD**	HZS 0516	12	2		
Short **12CD**	HZS 0511	13	2		
Piece—distance **12CD**	12H 1581	46	2		
Washer—spring	LWN 305	14	4		
Dowel	12A 1344	44	2		
Dowel—water pump	12G 2077	44	2		Use when 12G 1771 is fitted
Pulley—fan and water pump **12CC, 12CE**	2A 601	15	1		
Pulley—fan and water pump **12CD**	12G 1542	15A	1		
Screw—fan to water pump	HZS 0410	17	4	(E) 12CC/Da/H101 to H16300 (E) 12CE/Da/H101 to H898	
Grommet—fan mounting	†12H 1060	40	4		
Piece—distance	†12H 1062	41	4		
Washer—lock	†12H 1388	42	2		
Screw—fan to water pump	HZS 0411	17	4	(E) 12CE/Da/H899 on	
Piece—distance	AEG 560	16	1		
Washer—plain	PWZ 104	45	4		
Washer—spring	†LWZ 204	48	4		
Screw—fan to water pump	HZS 0411	17	4	(E) 12CD/Da/H101 on	
Washer—plain	PWZ 104	45	4		
Washer—spring	†LWZ 204	48	4		


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Issue 3

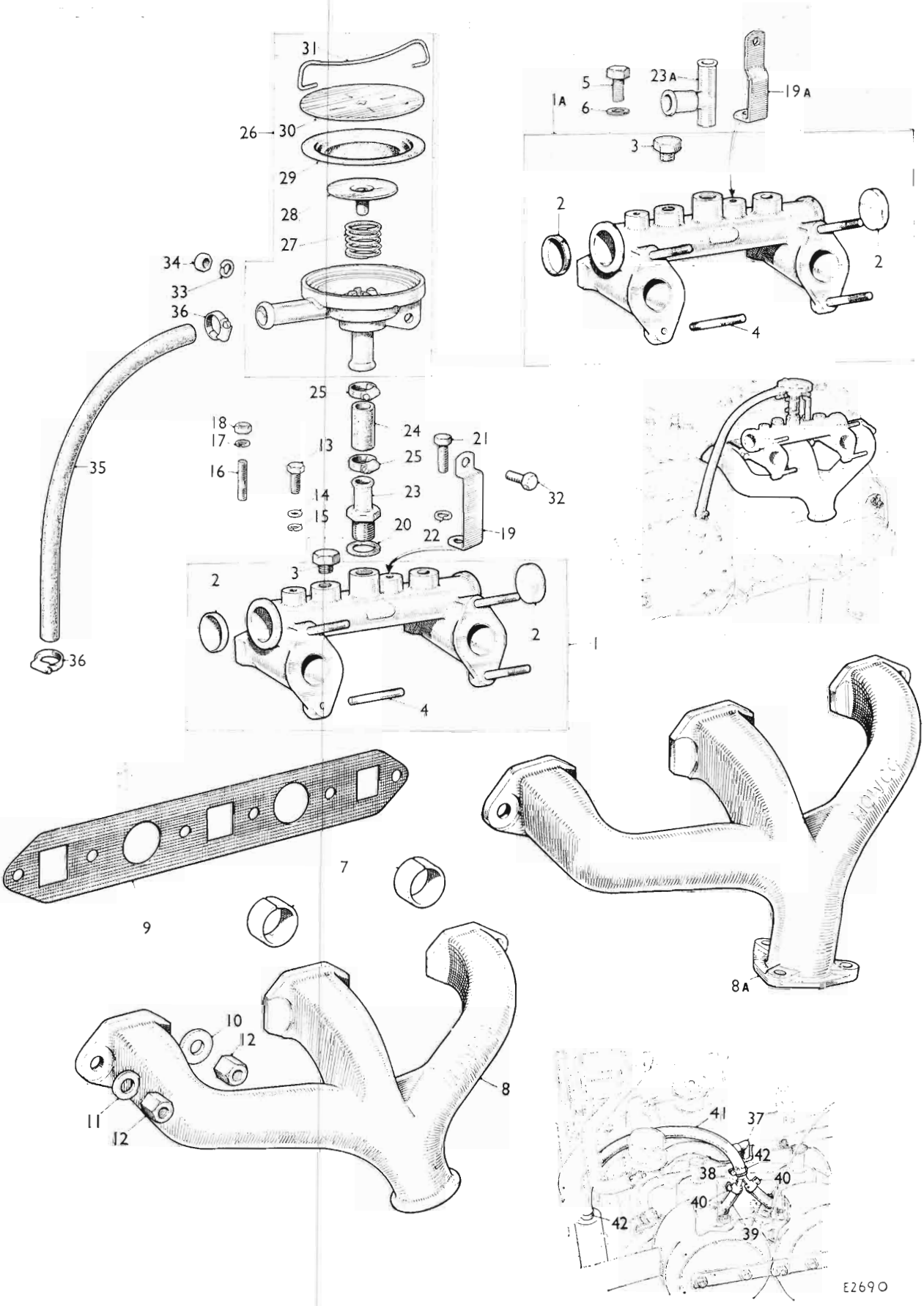
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine Unit—*continued*					
DYNAMO MOUNTING AND PULLEY					
Bracket—dynamo rear	12A 526	19	1		
Washer—spring	LWZ 305	21	2		
Screw	HZS 0507	20	2		
Pillar—dynamo adjusting link **12CC, 12CE**	12G 314	22	1		
Pillar—dynamo adjusting link **12CD**	12G 1650	22A	1		
Washer—spring	LWZ 306	24	1		
Nut	FNZ 106	23	1		
Link—dynamo adjusting **12CC, 12CE**	AEA 679	25	1		
Link—dynamo adjusting **12CD**	12G 1642	25A	1		
Washer—plain	1B 8806	27	1		
Nut	LNZ 206	26	1		
Screw—dynamo to bracket	HZS 0510	29	1		
Washer—plain	PWZ 305	33	1		
Washer—spring	LWN 305	30	1		
Nut	LNZ 205	31	1		
Screw—dynamo to water pump	HBZ 0515	32	1		
Washer—plain	PWZ 105	33	2		
Washer—spring	LWZ 305	30	1		
Nut	LNZ 205	34	1		
Screw—dynamo to adjusting link	ZCS 0505	35	1		
Washer—spring	LWZ 305	36	1		
Fan—dynamo	17D 11	37	1		
Pulley—dynamo	1H 998	38	1		
Clip—radiator capillary tube	†AHC 579	47	1		
FAN AND FAN BELT					
Fan—6-blade (metal) **12CC, 12CE**	AEG 559	39	1	(E) 12CC/Da/H101 to H16300 (E) 12CE/Da/H101 to H898	
Fan—6-blade (plastic) **12CD, 12CE**	12G 1597	39A	1	(E) 12CE/Da/H899 on (E) 12CD/Da/H101 on	
Grommet—fan mounting	12H 1060	40	4		
Piece—distance—fan to water pump	12H 1062	41	4		
Washer—lock	12H 1388	42	2		
Belt—fan (wedge-type) **12CC, 12CE**	13H 1329	43	1		
Belt—fan **12CD**	$ 13H 4706	43	1		
Washer—plain—fan to hub	PWZ 104	45	4		

$ This item is subject to safety regulations

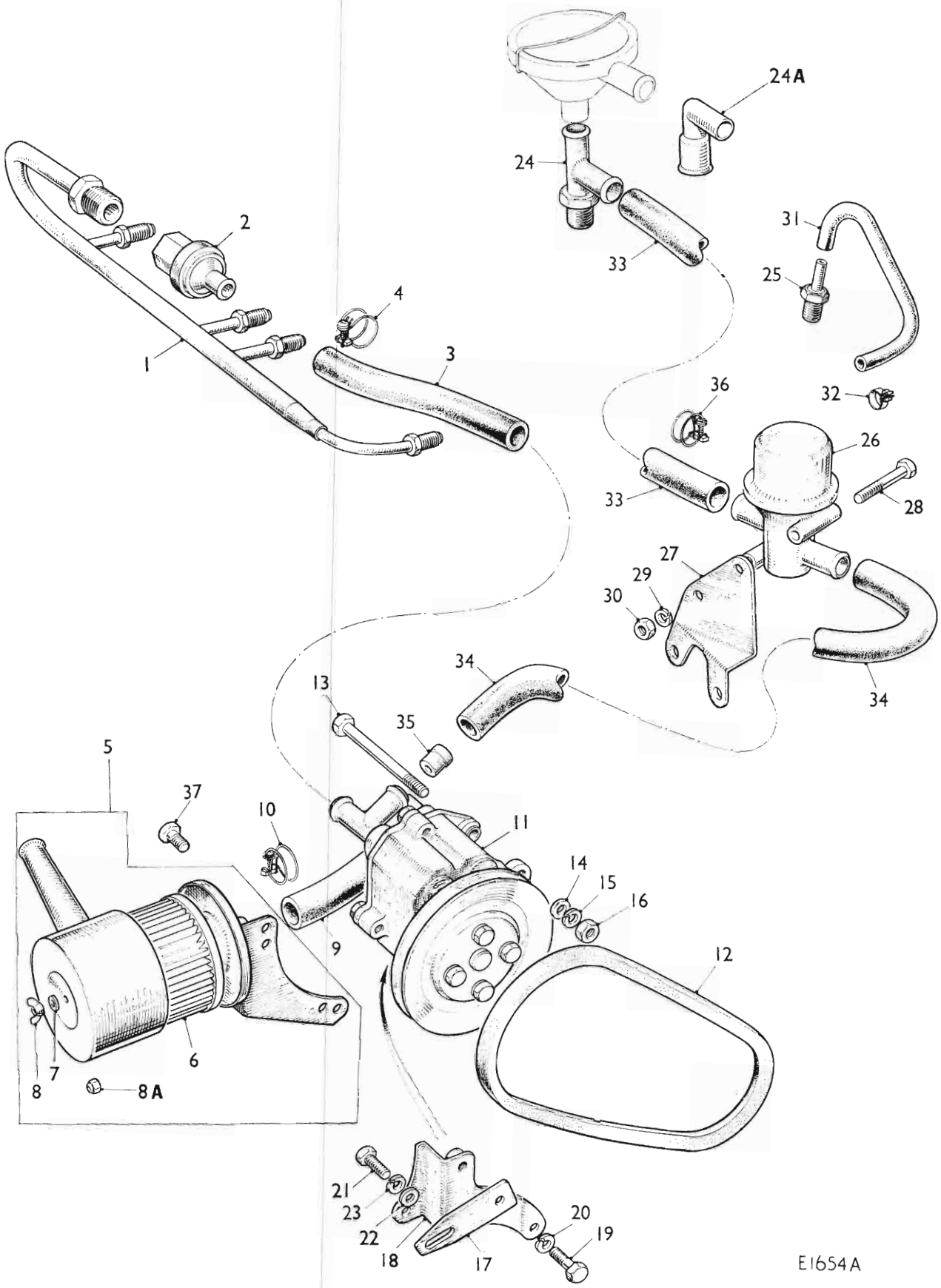
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† Revised Information. Issue 4

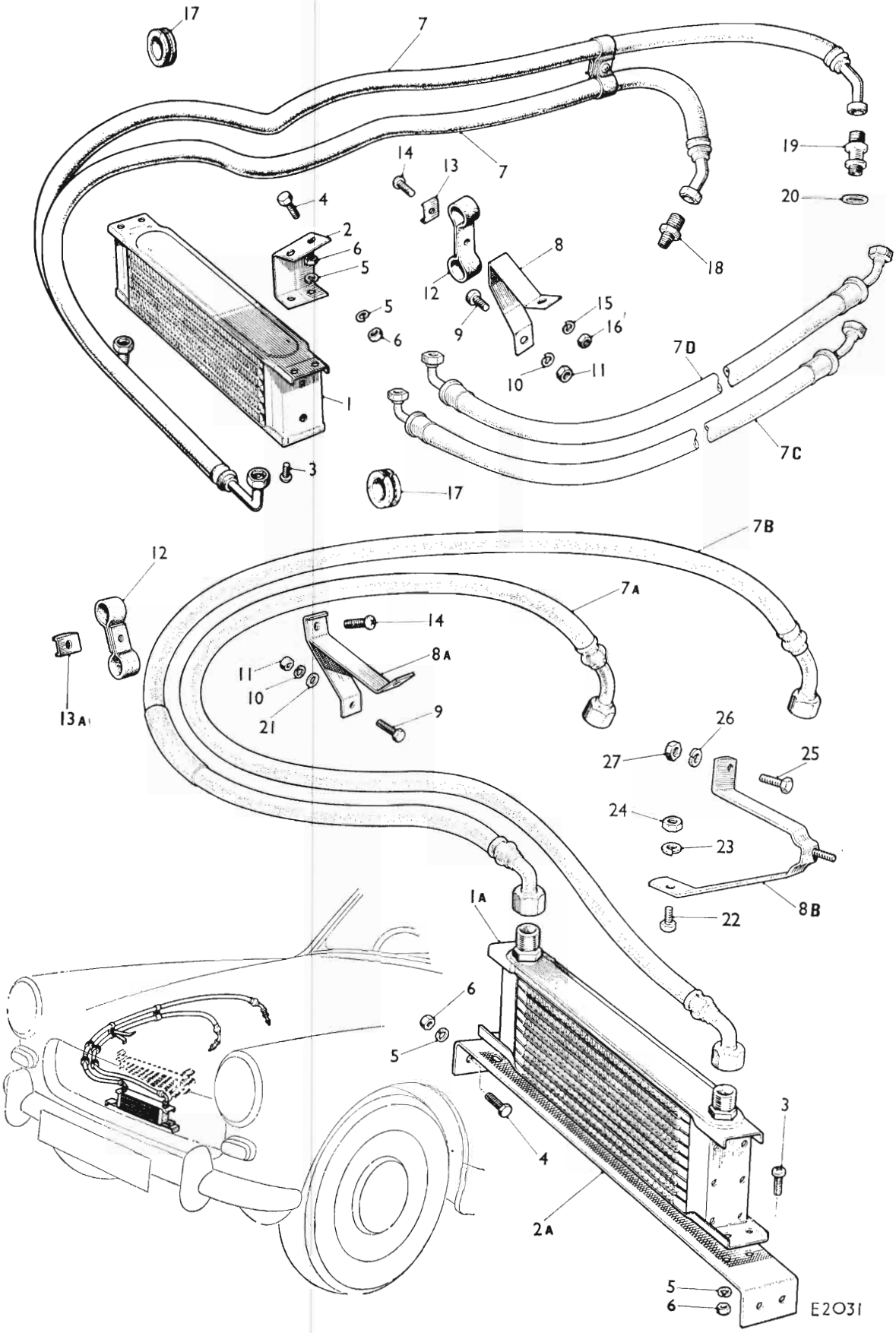
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE SERVICE KITS (12CC, 12CD, 12CE—1275-cc)					
Set—gasket—engine decarbonizing	8G 2394		1		When supplying this set supply also 8 off valve oil seal AEG 327. Use together with 8G 2548 for engine complete overhaul
Gasket					
Cylinder head	AEG 226		1		
Inlet and exhaust manifold	AEG 181		1		
Water outlet elbow	12G 330		1		
Cover plate	88G 221		1		
Valve rocker cover	AEA 770		1		
Carburreter	1G 2624		6		
Set—gasket—supplementary	8G 2548		1		Use together with 8G 2394 for engine complete overhaul
Gasket					
Front cover	12A 956		1		
Front mounting plate	12G 619		1		
Water pump	88G 215		1		
Oil filter and adaptor	88G 402		2		
Oil pump	12G 730		1		
Oil seal housing	12G 1001		1		
Sump to crankcase	8G 756		1		
Seal—oil					
Rear mounting plate	AEG 554		1		
Rear cover	AEG 240		1		
Front cover	†13H 4061		1		
Front main bearing cap	†12G 1009		1		
Rear main bearing cap	12G 1009		1		
'O' ring—distributor housing	13H 2792		1		
Washer—oil release valve	6K 431		1		
Washer—oil priming plug	6K 464		1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
12CC, 12CD, 12CE Engine—*continued*					
INLET AND EXHAUST MANIFOLD					
Manifold assembly—inlet **12CC, 12CE**	$ 12G 583	1	1		
Plug—welch	†AEA 635	2	2	(E) 12CE/Da/H101 to H3400	
Plug—screwed	†ADP 210	3	1	(less H3201 to H3300)	
Stud—carburetter	†CHS 2620	4	4		
Manifold assembly—inlet **12CD, 12CE**	$ 12G 1450	1A	1	(E) 12CE/Da/H3401 on	
Plug—welch	†AEA 635	2	2	(plus H3201 to H3300)	
Plug—screwed	†ADP 210	3	1	(E) 12CD/Da/H101 on	
Stud—carburetter	†CHS 2620	4	4		
Screw—sensing control blanking	†53K 1452	5	1	(E) 12CE/Da/H3401 on	
Washer (fibre)	†2K 4954	6	1	(plus H3201 to H3309)	
Ferrule—inlet manifold	†12G 297	7	2		
Manifold—exhaust **12CC, 12CE**	$ †12G 420	8	1		
Manifold—exhaust **12CD**	$ †12G 1581	8A	1		
Gasket—manifold to cylinder head	†AEG 181	9	1		
Washer—clamping—manifold stud	†2A 110	10	4		W.S.E. use 12A 1211
Washer—clamping—manifold stud	†12A 1211	10	4		
Washer—plain—manifold	†PWZ 105	11	2		
Nut—manifold stud	†BNN 105	12	6		
Screw—heater rail clip to inlet manifold	†ZCS 0404	13	1	(E) 12CC/Da/H101	
Washer—plain	†PWZ 104	14	1	to H3628	
Washer—spring	†LWZ 204	15	1		
Stud—heater rail clip to inlet manifold	†CHS 2408	16	1	(E) 12CC/Da/H3629 on	
Washer—spring	†LWZ 204	17	1	(E) 12CD/Da/H101 on	
Nut	†FNZ 104	18	1	(E) 12CE/Da/H101 on	
CLOSED-CIRCUIT BREATHING (VENTED THROUGH INLET MANIFOLD)					
Bracket—support—control valve **12CC**	†12G 609	19	1		
Bracket—support—control valve **12CD**	†12G 1654	19A	1		
Washer—adaptor to manifold	†12B 3664	20	1		
Bolt—bracket to manifold	†ZCS 0405	21	1		
Washer—spring	†LWZ 304	22	1		
Adaptor—breather hose **12CC, 12CE**	†12H 1405	23	1		
Hose—adaptor to control valve **12CC, 12CE**	†12H 1407	24	1		
Adaptor—breather hose **12CD**	$ †12H 2457	23A	1		
Hose—adaptor to control valve **12CD**	$ †12G 1656	24	1		
Clip	†HCS 0407	25	2	(E) 12CC/Da/H101 to H16300	
Valve assembly—breather control	†13H 3609	26	1	(E) 12CD/Da/H101 to H8700	
Body assembly	†NSP		1	(E) 12CE/Da/H101 to H3400	
Spring—bottom	†NSP		1	(less H3201 to H3300)	
Plate—valve	†NSP		1		
Valve seat and guide	†NSP		1		
Spring—top	†27H 7756	27	1		
Sub-assembly of plunger	†27H 7757	28	1		
Diaphragm	†27H 7758	29	1		
Plate—valve cover	†27H 7759	30	1		
Clip—spring	†27H 7760	31	1		
Bolt—bracket to breather valve	†HZS 0406	32	1		
Washer—spring	†LWZ 304	33	1		
Nut	†FNZ 104	34	1		
Hose—control valve to cylinder front cover	†12A 1052	35	1		
Clip	†HZS 0507	36	2		
CLOSED-CIRCUIT BREATHING (VENTED THROUGH CARBURETTERS)					
Adaptor—sensing control	†12H 2958	37	1	(E) 12CD/Da/H8701 on	
Connection—'Y' piece	†12G 2134	38	1		
Hose—carburetter to 'Y' piece	†12G 2126	39	2	(E) 12CD/Da/H8701 on	
Clip	†ACH 5854	40	4	(E) 12CE/Da/H3401 on	
Hose—'Y' piece to separator	†12G 2127	41	1	(plus H3201 to H3300)	
Clip	†HCS 0507	42	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
EXHAUST EMISSION CONTROL (12CD)					
Manifold—air	§ 12G 1452	1	1		
Valve—check	§ 13H 4358	2	1		
Connection—valve to air pump	§ 12G 1649	3	1		
Clip—connection	HCS 114	4	2		
Cleaner assembly—air (steel)	§ 12H 2454	5	1		] Alternatives
Cleaner assembly—air (plastic)	§ 12G 1696	5	1		
Body	NSP		1		
Element	§ 37H 2498	6	1		
Washer	§ 37H 2533	7	1		Use with 12H 2454
Washer	§ 37H 2499	7	1		Use with 12G 1696
Nut—wing	§ 37H 2497	8	1		W.S.E. use nut—lock 37H 3460
Nut—lock	§ †37H 3460	8A	1		
Screw—air cleaner bracket to pump	†MCZ 0605	37	2		Required when plastic type air cleaner is used to replace steel type
Connection—air cleaner to pump	12H 2479	9	1		
Clip—connection	HCS 116	10	2		
Pump—air	13H 4322	11	1		U.S.A. only. Obtainable from Lucas depots in New York and Los Angeles
Belt—air pump	§ 13H 4705	12	1		
Belt—pump to water outlet elbow	HBZ 0528	13	1		
Washer—plain	PWZ 105	14	1		
Washer—spring	LWZ 305	15	1		
Nut	FNZ 105	16	1		
Link—adjusting—air pump	§ 12G 1641	17	1		
Bracket—adjusting link	§ 12G 1639	18	1		
Screw—adjusting link to bracket	HZS 0509	19	1		
Washer—spring	LWZ 305	20	1		
Screw—adjusting link to pump	ZCS 0507	21	1		
Washer—plain	PWZ 105	22	1		
Washer—spring	LWZ 305	23	1		
Adaptor					
Sensing control	†12H 2958	24A	1	(E) 12CD/Da/H8701 on	
Inlet manifold	§ †12H 2457	24	1	(E) 12CD/Da/H101 to H8700	
Inlet manifold sensing	§ 12H 2461	25	1		
Valve—gulp	§ †13H 4357	26	1		Use 13H 5935 for this application
Valve—gulp	†13H 5935	26	1		
Bracket—gulp valve	§ 12G 1643	27	1		
Bolt—valve to bracket	HBZ 0414	28	2		Use HBZ 0415 for this application
Bolt—valve to bracket	HBZ 0415	28	2		
Washer—spring	LWZ 304	29	2		
Nut—bolt	FNZ 104	30	2		
Connection—sensing control	§ 12G 1455	31	1		
Clip	§ 13H 4815	32	2		
Connection					
Valve to inlet manifold	§ 12G 1653	33	1		W.S.E. use 12G 2013
Valve to inlet manifold	§ 12G 2013	33	1		Use 12G 2184 for this application
Valve to inlet manifold	§ 12G 2184	33	1		
Pump to valve	§ 12G 1648	34	1		
Restrictor—pump to gulp valve	§ 12G 1797	35	1		
Clip—connection—pump to valve	HCS 114	36	2		
Clip—connection—valve to inlet manifold	HCS 116	36	2		


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Issue 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
OIL COOLER (Optional Extra)					
Cooler—oil	ARA 205	1	1	(C) H–AN8–38829 to 64734 (C) G–AN3–24788 to 52389	
Cooler—oil	ARH 186	1A	1	(C) H–AN9–64735 on (C) G–AN4–52390 on	
Bracket—cooler support	AHA 7550	2	2	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Bracket—cooler support	AHA 8386	2A	1	(C) H–AN9–64735 on (C) G–AN4–52390 on	
Screw	PMZ 0410	3	4		
Screw	HZS 0404	4	4		
Washer—spring	LWZ 204	5	8		
Nut	FNZ 104	6	8		
Washer—plain	PWZ 104	21	2	(C) H–AN9–64735 on (C) G–AN4–52390	
Hose—flexible					
Cooler to filter and block	AHA 7549	7	2	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Cooler to filter	†AHA 8384	7A	1	(C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except North America (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66225 except North America	
Cooler to block	†AHA 8385	7B	1		
Cooler to filter	AHA 8778	7C	1	See (1) foot of page	
Cooler to block	AHA 8777	7D	1		
Bracket—hose support					
	AHA 7547	8	1		Use AHA 7914 for this application
	†AHA 7914	8A	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except North America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66225 except North America	
	AHA 8779	8B	1	See (1) foot of page	

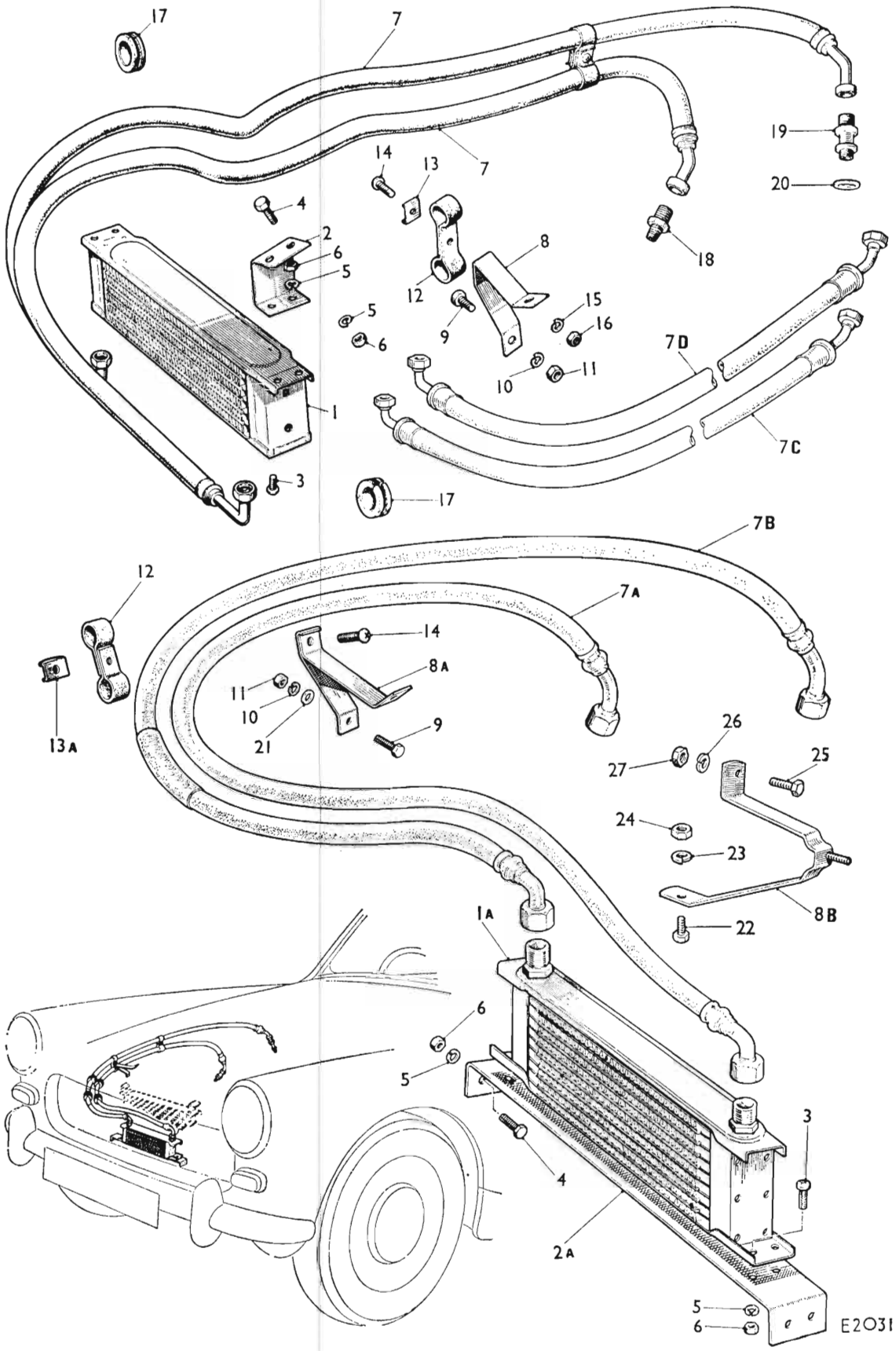
CHANGE POINTS

†(1) (C) H–AN9–72034 on USA, ▼ on Canada, 77591 on except North America
(C) G–AN4–60441 on USA, 64756 on Canada, 66226 on except North America

▼ Change point not available

See title-page for application

† Revised Information. Issue 8


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Issue 2

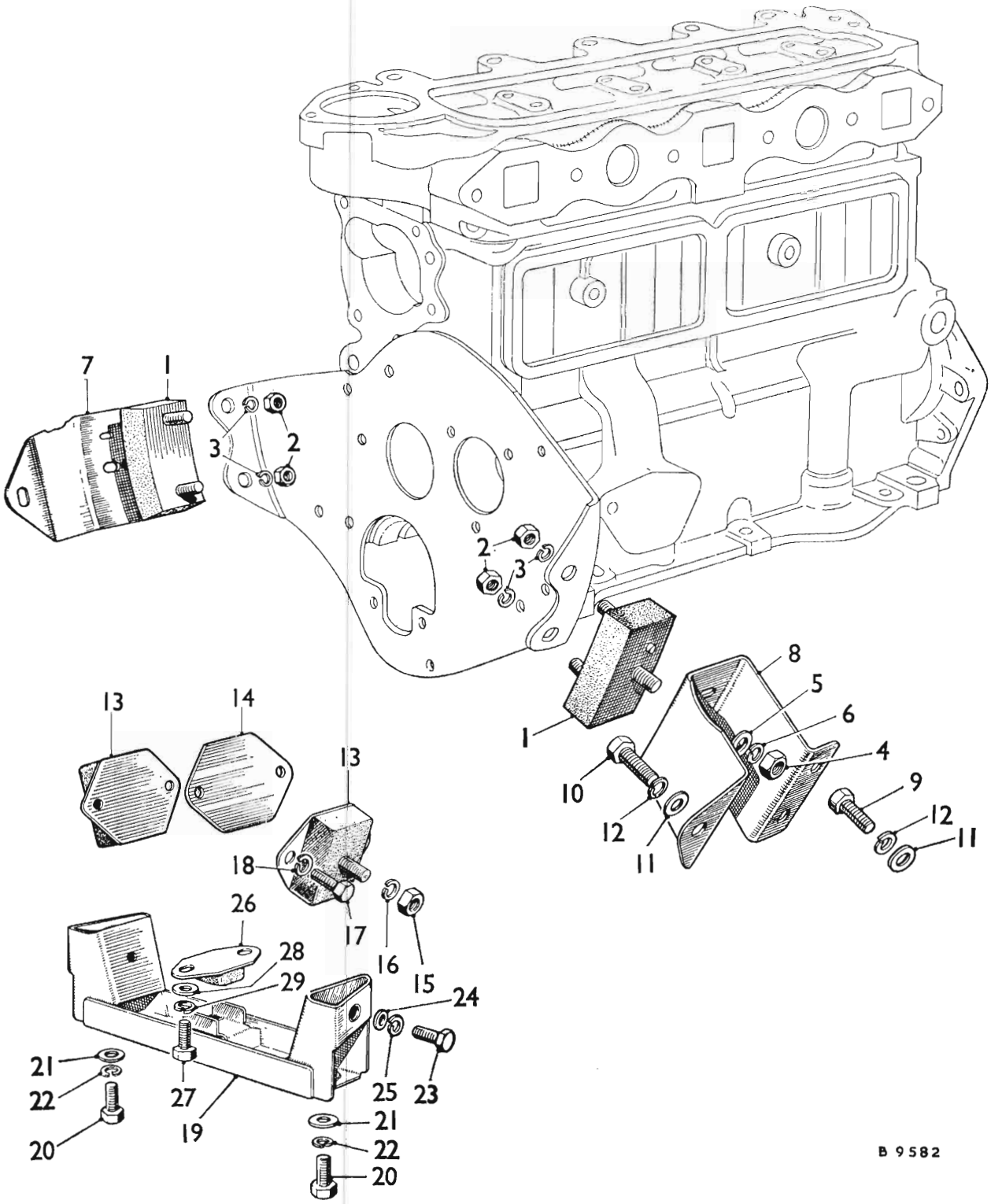
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Oil Cooler (Optional Extra)—*continued*					
Screw	†HZS 0404	9	2	(C) H–AN8–38829 to 64734	
Washer—spring	†LWZ 204	10	2	(C) H–AN9–64735 to 72033	
Nut	†FNZ 104	11	2	USA, 64735 to ▼ Canada, 64735 to 77590 except North America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66226 except North America	
Screw—bracket to wheel arch	HZS 0407	22	1		
Washer—spring	LWZ 204	23	1		
Nut	FNZ 104	24	1	See (1) foot of page	
Screw—bracket to drain channel	PMZ 0408	25	1		
Washer—spring	LWZ 204	26	1		
Nut	FNZ 104	27	1		
Strap—hose (rubber)	AHH 6865	12	2		
Plate—strap	†AHH 6866	13	4/1/2		Quantity reduced at (C) H–AN9–64735, (C) G–AN4–52390 and increased at (C) H–AN9–72034 USA, ▼ Canada, 77591 except North America and (C) G–AN4–60441 USA, 64756 Canada, 66226 except North America
Plate—strap	†AHA 8390	13A	2/1	(C) H–AN9–64735 on (C) G–AN4–52390 on	Quantity reduced at (C) H–AN9–72034 USA, ▼ Canada, 77591 except North America (C) G–AN4–60441 USA, 64756 Canada, 66226 except North America
Screw	†PMZ 0314	14	2/1		
Washer—spring	†LWZ 203	15	2/1		
Nut	FNZ 103	16	2	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Nut	ANZ 103	28	1	See (1) foot of page	
Grommet—hose	AHH 6551	17	4		W.S.E. use AHA 8401
Grommet—hose	AHA 8401	17	4		
Adaptor—union—oil filter	AHA 6423	18	1		
Adaptor—union—cylinder block	AHA 6424	19	1		
Washer—adaptor—cylinder block	AED 172	20	1		

CHANGE POINTS

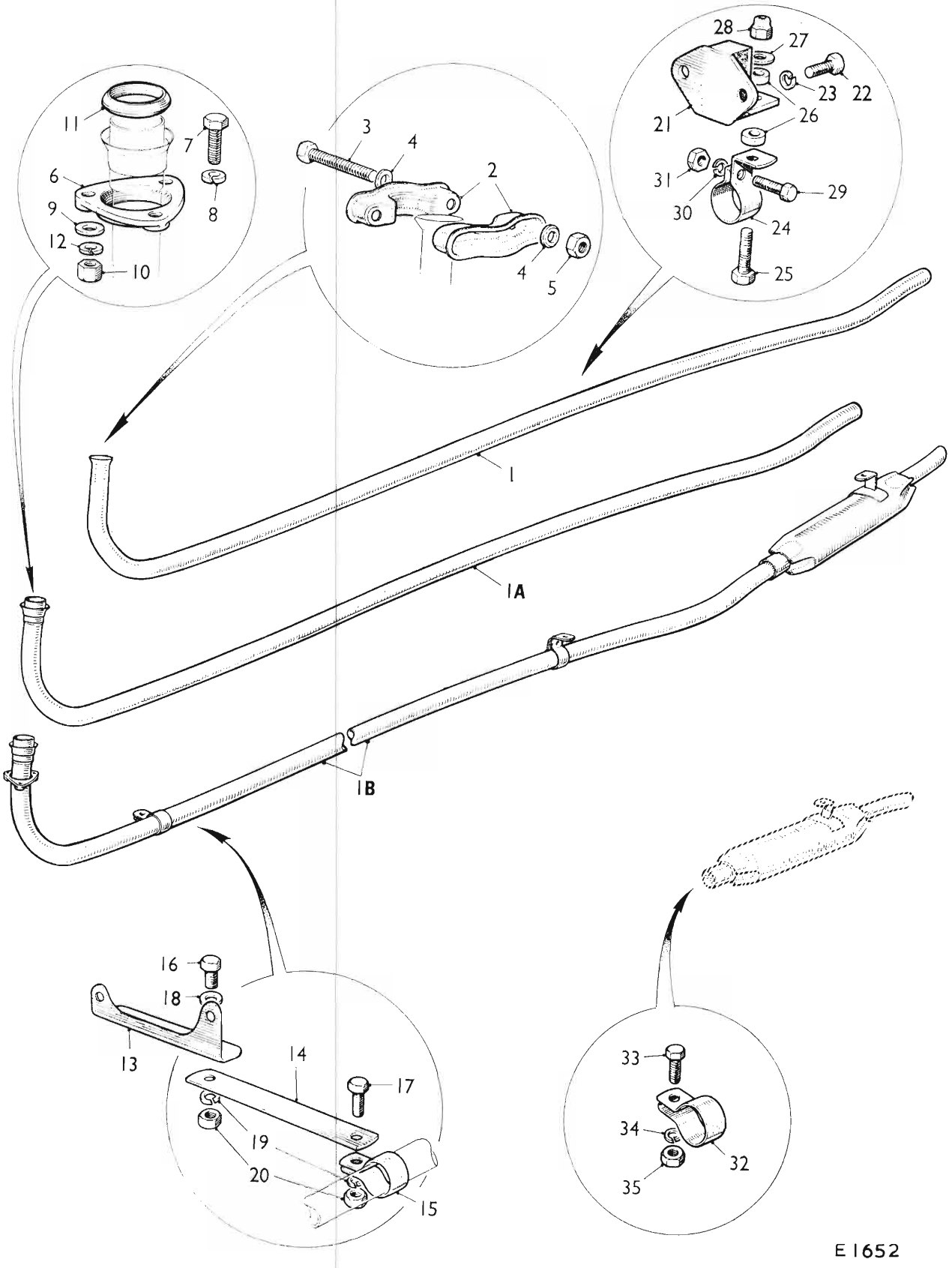
†(1) (C) H–AN9–72034 on USA, ▼ on, Canada, 77591 on except North America
(C) G–AN4–60441 on USA, 64756 on Canada, 66226 on except North America

▼ Change point not available
† Revised Information. Issue 3

See title-page for application


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE MOUNTINGS					
Mounting—front	†AHA 5484	1	2		
Nut	†FNZ 105	2	4		
Washer—spring	†LWZ 305	3	4		
Nut	†FNZ 106	4	2		
Washer—plain	†PWZ 106	5	2		
Washer—spring	†LWZ 306	6	2		
Bracket—front mounting—RH	†2A 5570	7	1		
Bracket—front mounting—LH	†2A 5571	8	1		
Screw	†HZS 0505	9	5		
Screw	†HZS 0506	10	1		
Washer—plain	†PWZ 105	11	6		
Washer—spring	†LWZ 305	12	6		
Mounting—rear	†2A 5422	13	2		
Plate—packing—mounting—RH	†2A 5423	14	1	(C) H–AN8–48403 to 64734 (C) H–AN9–64735 on (C) G–AN3–35589 to 52389 (C) G–AN4–52390 on	
Nut	†FNZ 106	15	2		
Washer—spring	†LWZ 206	16	2		
Screw	†ZCS 0506	17	4		
Washer—spring	†LWZ 205	18	4		
Plate—rear mounting support	†2A 5552	19	1		
Bolt	†HBZ 0626	20	2		
Washer—plain	†PWZ 106	21	2		
Washer—spring	†LWZ 206	22	2		
Screw	†HZS 0506	23	2		
Washer—plain	†PWZ 205	24	2		
Washer—spring	†LWZ 205	25	2		
Tie rubber—rear mounting	†2A 5420	26	1		
Screw	†ZCS 0506	27	2		
Washer—plain	†PWZ 105	28	2		
Washer—plain	†LWZ 205	29	2		


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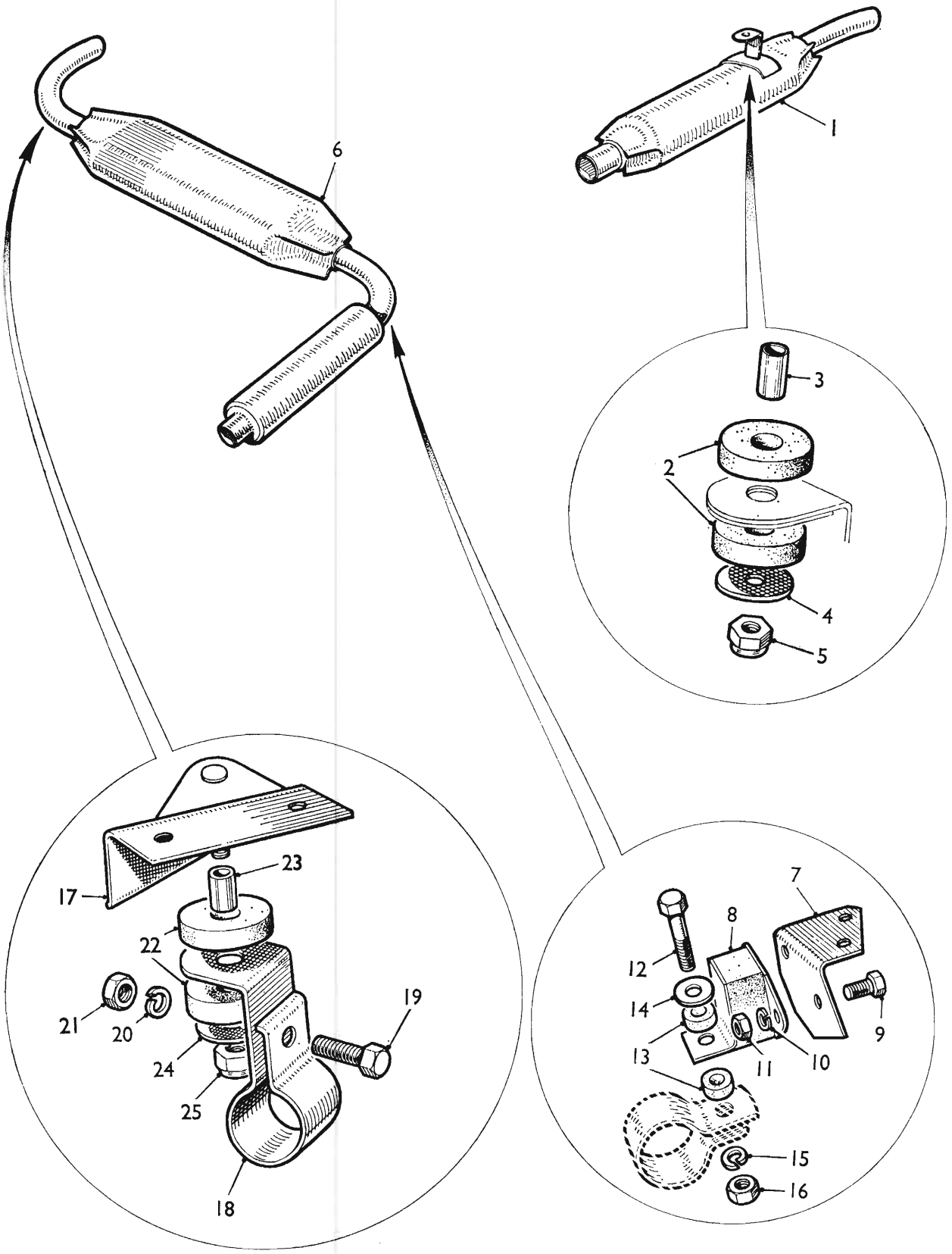
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
EXHAUST SYSTEM						
Pipe—exhaust		AHA 7342	1	1	(C) H–AN8–38829 to 64734	W.S.E. use AHA 8383
					(C) G–AN3–25788 to 52389	
		AHA 8383	1	1	(C) H–AN9–64735 to 72033	
					USA, 64735 to ▼ Canada, 64735 on except North America	
					(C) G–AN4–52390 to 60440	
					USA, 52390 to 64755 Canada, 52390 on except North America	
	USA	AHA 8688	1A	1	(C) H–AN9–72034 to 72788	
					(C) G–AN4–60441 to 60693	
Exhaust system—complete	**North America**	$ ARA 333	1B	1	(C) H–AN9–72789 on USA, ▼ on Canada	
					(C) G–AN4–60694 on USA, 64756 on Canada	
Clamp—pipe to manifold		1G 2475	2	2	(C) H–AN8–38829 to 64734	
Bolt		†HBZ 0518	3	2	(C) H–AN9–64735 to 72033	Correction; was HZS 0518
Washer—plain		2K 5806	4	4	USA, 64735 to ▼ Canada, 64735 on except North America	
Nut		BNN 105	5	2	(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440	
					USA, 52390 to 64755 Canada, 52390 on except North America	
Flange		$ ARH 1806	6	1		
Bolt	**USA**	HBZ 0510	7	1	(C) H–AN9–72034 to 72788	
Washer—spring		LWZ 305	8	1	(C) G–AN4–60441 to 60693	
Washer—special		12A 1211	9	2		
Nut—special	**North America**	88G 473	10	3	(C) H–AN9–72034 on USA, ▼ on Canada	
Joint—exhaust down-pipe		$ AHH 6358	11	1		
Washer—spring		LWZ 205	12	3	(C) G–AN4–60441 on USA, 64756 on Canada	
Bracket—pipe mounting		AHA 7338	13	1		
Strap—bracket to clip		AHA 7339	14	1		
Clip—pipe		$ AHA 7340	15	1		
Screw—bracket to strap		HZS 0506	16	1		
Screw—strap to clip		HZS 0507	17	1		
Washer—plain		PWZ 105	18	1		
Washer—spring		LWZ 205	19	2		
Nut		FNZ 105	20	2		
Mounting—pipe		$ AHB 8993	21	1		
Screw		HZS 0505	22	2		
Washer—spring		LWZ 205	23	2		
Clip—pipe		$ AHA 7444	24	1		
Screw		HZS 0509	25	1		
Washer—insulation		AHB 6226	26	2		
Washer—plain		PWZ 305	27	1		
Locknut		LNZ 105	28	1		
Screw—clip to pipe		HZS 0407	29	1		
Washer—spring		LWZ 204	30	1		
Nut		FNZ 104	31	1		
Clip—pipe to silencer		AHA 5450	32	1		
Bolt		†HBZ 0512	33	1	(C) H–AN8–38829 to 64734	Correction; was HZS 0510
Washer—spring		LWZ 305	34	1	(C) H–AN9–64735 to 72033	
Washer—special		12A 1211	9	2	USA, 64735 to ▼ Canada, 64735 on except North America	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440	
					USA, 52390 to 64755 Canada, 52390 on except North America	
Nut		FNZ 105	33	1		

$ This item is subject to safety regulations

See title-page for application

▼ Change point not available

† Revised Information. Issue 6



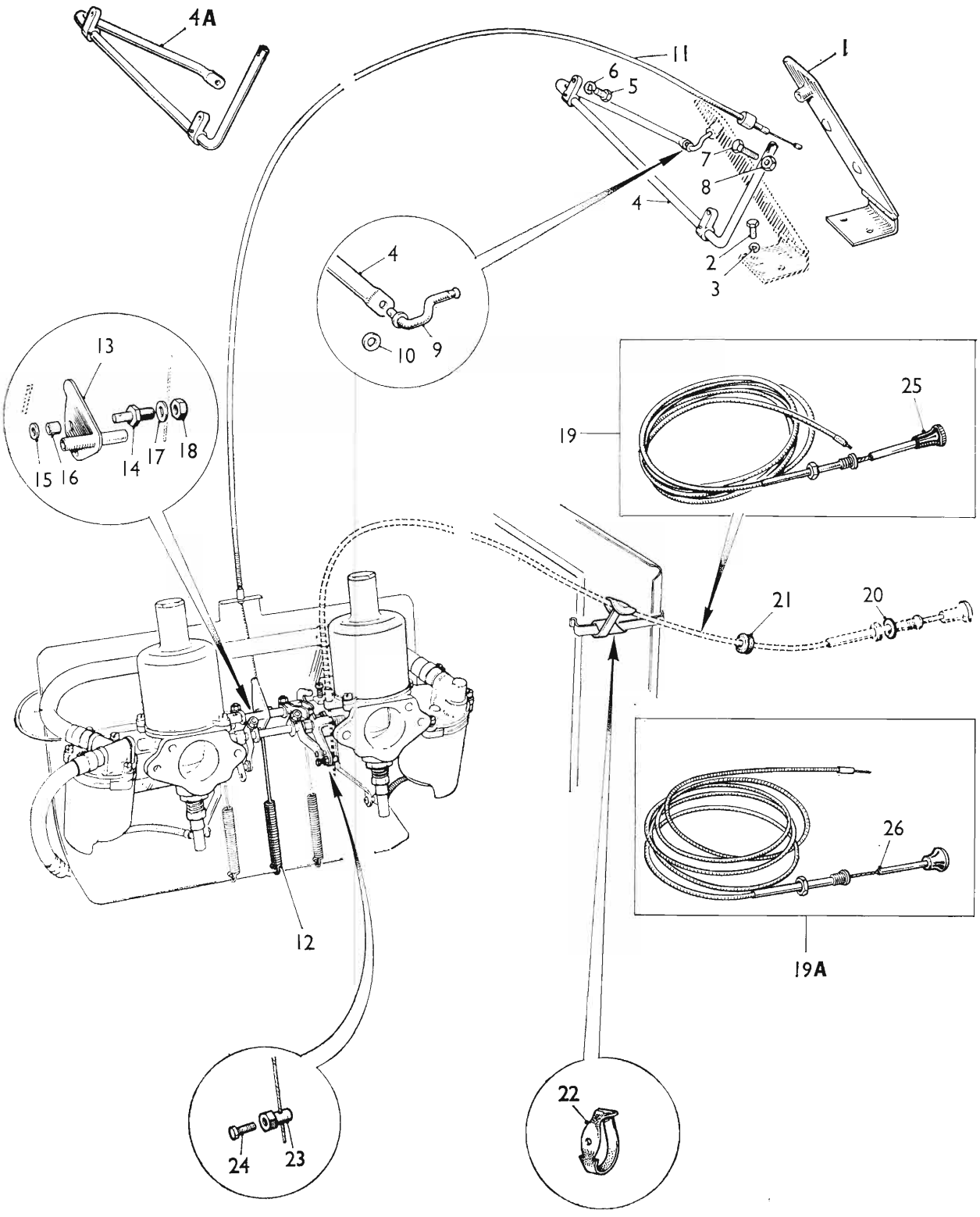
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Issue 3

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Exhaust System—*continued*						
Silencer		†ARA 190	1	1	See (1) foot of page	
Bush—silencer support	**Except**	†AHA 5689	2	2		
Spacer—bush	**Europe**	†AHA 5690	3	1	See (2) foot of page	
Washer—plain		†PWZ 205	4	1		
Locknut—fixing silencer		†LNZ 205	5	1		
Silencer	**Europe**	†ARA 191	6	1	See (3) foot of page	W.S.E. use ARA 281
Silencer		†ARA 281	6	1		
Bracket—pipe—support—LH		†AHA 7419	7	1		
Mounting—pipe—LH		†AHB 8993	8	1		
Screw		†HZS 0505	9	2		
Washer—spring		†LWZ 205	10	2		
Nut		†FNZ 105	11	2		
Bolt—clip to mounting		†HBZ 0512	12	1		
Washer						
Insulation		†AHB 6226	13	2		
Plain		†PWZ 305	14	1		
Spring		†LWZ 205	15	1		
Nut		†FNZ 105	16	1		
Bracket—pipe support—RH		†AHA 7420	17	1		
Clip—pipe—RH		†AHA 7421	18	1		
Screw—clip to pipe		†HZS 0506	19	1		
Washer—spring		†LWZ 205	20	1		
Nut		†FNZ 105	21	1		
Bush—pipe support—RH (rubber)		†AHA 5689	22	2		
Spacer—bush		†AHA 7529	23	1		
Washer—plain		†PWZ 405	24	1		
Nut—lock		†LNZ 105	25	1		

CHANGE POINTS

†(1) (C) H–AN8–38829 to 64734, H–AN9–64735 to 727888 USA, 64735 to ▼ Canada, 64735 to 76176 except Europe
(C) G–AN3–25788 to 52389, G–AN4–52390 to 60693 USA, 52390 to 64755 Canada, 52390 to 64959 except Europe
†(2) (C) H–AN8–38829 to 64734, (C) H–AN9–64735 to 76176, G–AN3–25788 to 52389, G–AN4–52390 to 64959
†(3) (C) H–AN8–38829 to 64734 Europe, H–AN9–64735 on Europe, 76177 on except Europe and North America
†(4) (C) H–AN8–38829 to 64734, (C) H–AN9–64735 on Europe, 76177 on except Europe, (C) G–AN3–25788 to 52389, (C) G–AN4–52390 on Europe, 64960 on except Europe


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE CONTROLS					
Pedal—accelerator	$ †AHA 6256	1	1		
Screw	HZS 0404	2	2		
Washer—spring	LWZ 204	3	2		
Lever—pedal	†2A 2077	4	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 on except North America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64735 Canada, 52390 on except North America	
Lever—pedal **North America**	$ †AHA 8514	4A	1	(C) H–AN9–72034 on USA, ▼ on Canada (C) G–AN4–60441 on USA, 64756 on Canada	
Screw	HZS 0407	5	2		
Washer—spring	LWZ 204	6	2		
Screw	HZS 0407	7	1		
Locknut	FNZ 204	8	1		
Link—pedal to lever	AHA 6255	9	1		
Washer—plain	PWZ 104	10	1		
Cable—accelerator control	$ †AHA 5746	11	1		
Spring—throttle return	AEA 602	12	3		
Lever—throttle	AEA 597	13	1		
Pin—cable to lever	ACC 5062	14	1		
Washer—plain	PWZ 203	15	1		
Piece—distance	AEA 606	16	1		W.S.E. use AJD 7032
Piece—distance	AJD 7032	16	1		
Washer—plain	PWZ 104	17	1		
Nut	FNZ 104	18	1		
Cable assembly—mixture control	†AHA 7748	19	1	(C) H–AN8–38829 to 64734 (C) H–AN9–63735 to 72033 USA, 64735 to ▼ Canada, 64735 on except North America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64735 Canada, 52390 on except North America	
Cable—inner	†27H 3365	25	1		
Cable assembly—mixture control **North America**	$ †AHA 8713	19A	1	(C) H–AN9–72034 on USA, ▼ on Canada (C) G–AN4–60441 on USA, 64756 on Canada	
Cable—inner **North America**	$ †37H 2613	26	1		
Washer—plain	PWZ 106	20	1		
Grommet—cable through dash	RFN 303	21	1		
Strap—cable to heater clip	ACH 8979	22	1		
Pin—cable to carburetter	AHA 6367	23	1		
Screw—pin	†ACA 5453	24	1		W.S.E. use 53K 3503
Screw—pin	†53K 3503	24	1		

$ This item is subject to safety regulations

▼ Change point not available

† Revised Information. Issue 2

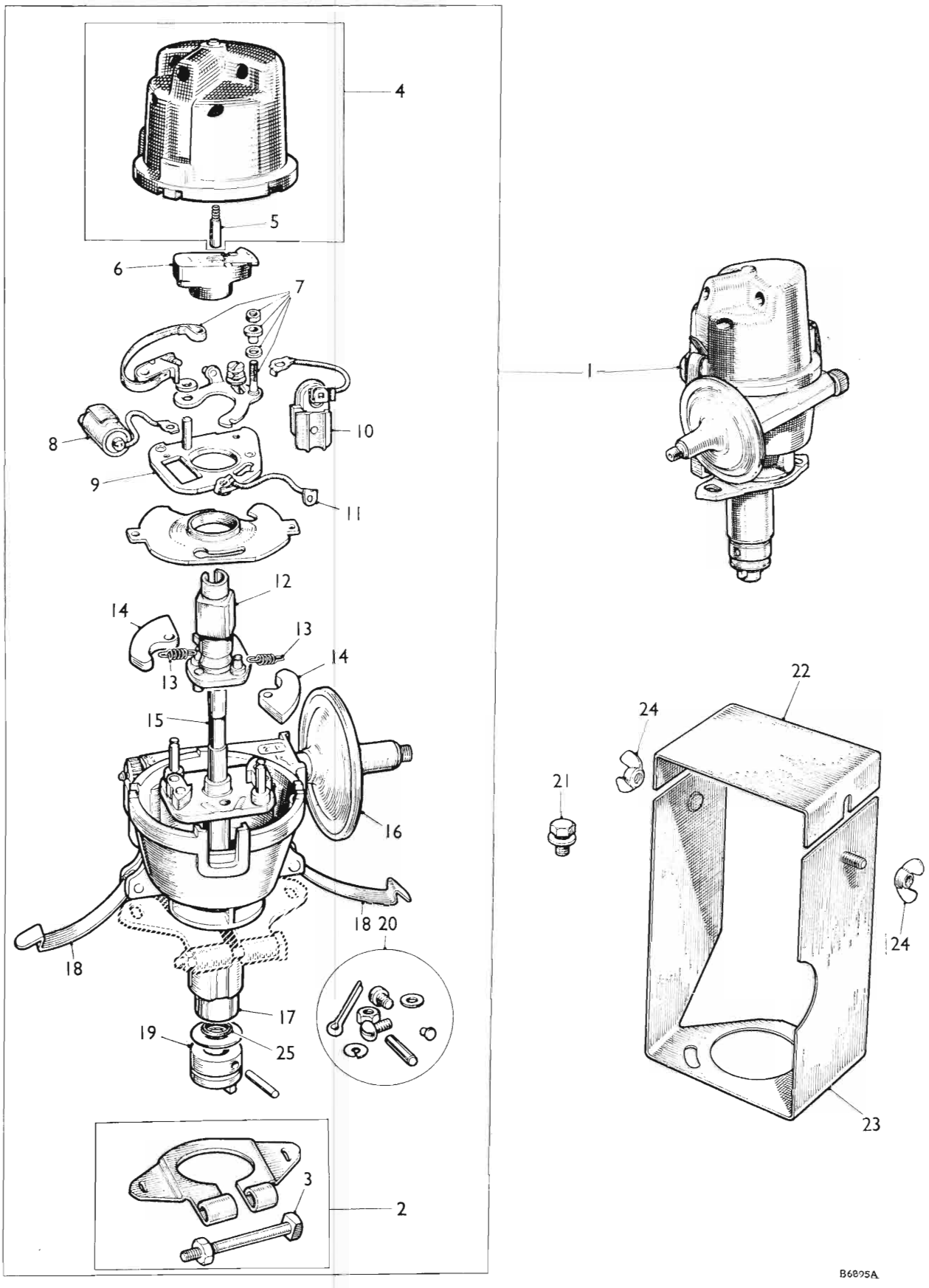
See title-page for application

MB

IGNITION EQUIPMENT

	Page	Plate
†CABLES—IGNITION—10CC	MB 3	B 2
†CABLES—IGNITION—12CC	MB 4	B 3
†CABLES—IGNITION—12CD, 12CE	MB 5	B 3
†COIL—IGNITION	MB 3	B 2
DISTRIBUTOR—10CC	MB 2	B 1
†DISTRIBUTOR—12CC, 12CD, 12CE	MB 2·1	B 1·1
†PIPE—VACUUM CONTROL	MB 3	B 2
SCREEN—SUPPRESSION	MB 2	B 1
†SLEEVES—IDENTIFICATION—IGNITION CABLES ...	MB3, MB4, MB 5	B 2, B 3
†SUPPRESSORS—SPARKING PLUG	MB 3	B 2

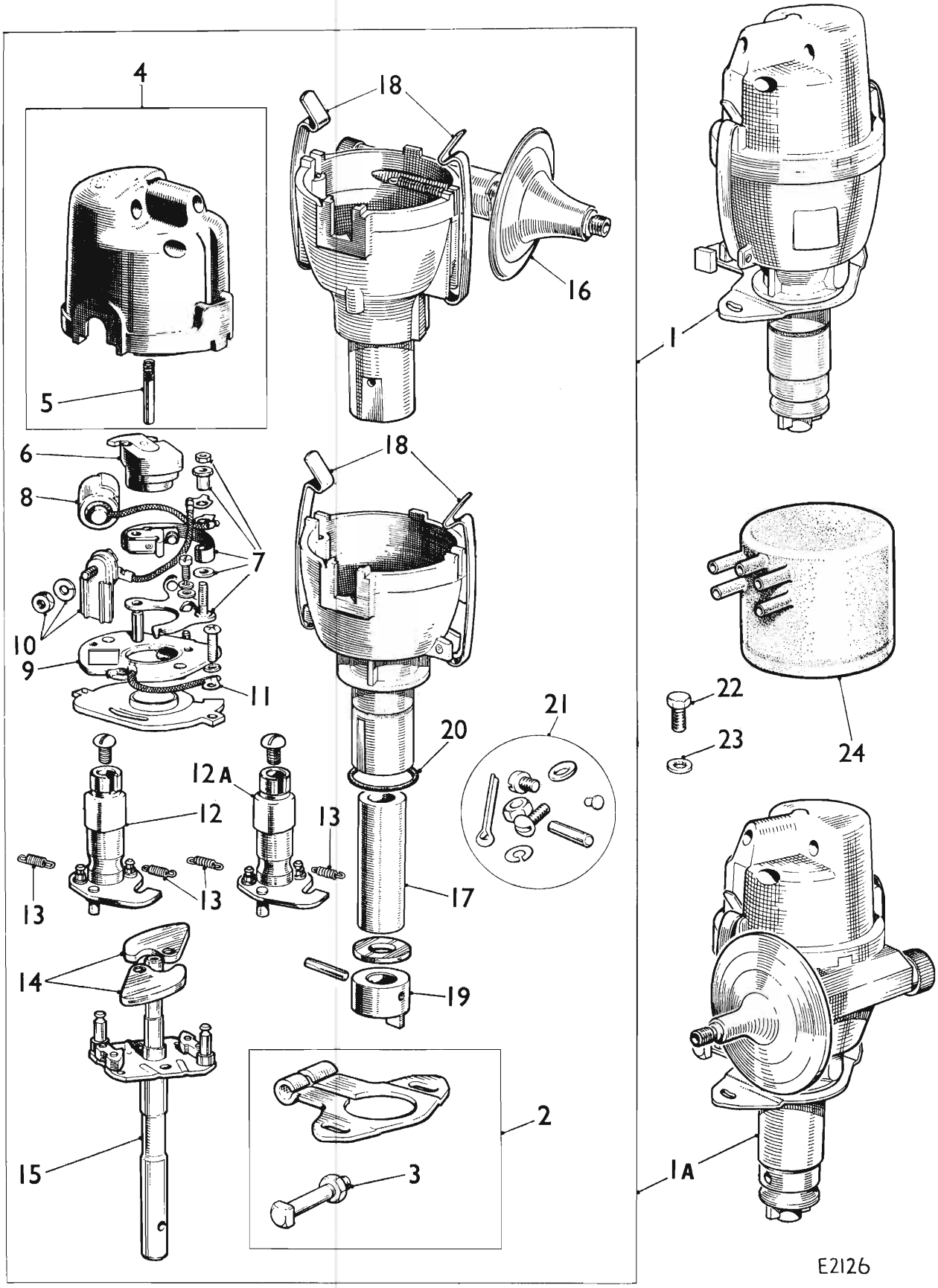
† Revised Information. Issue 5


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IGNITION EQUIPMENT

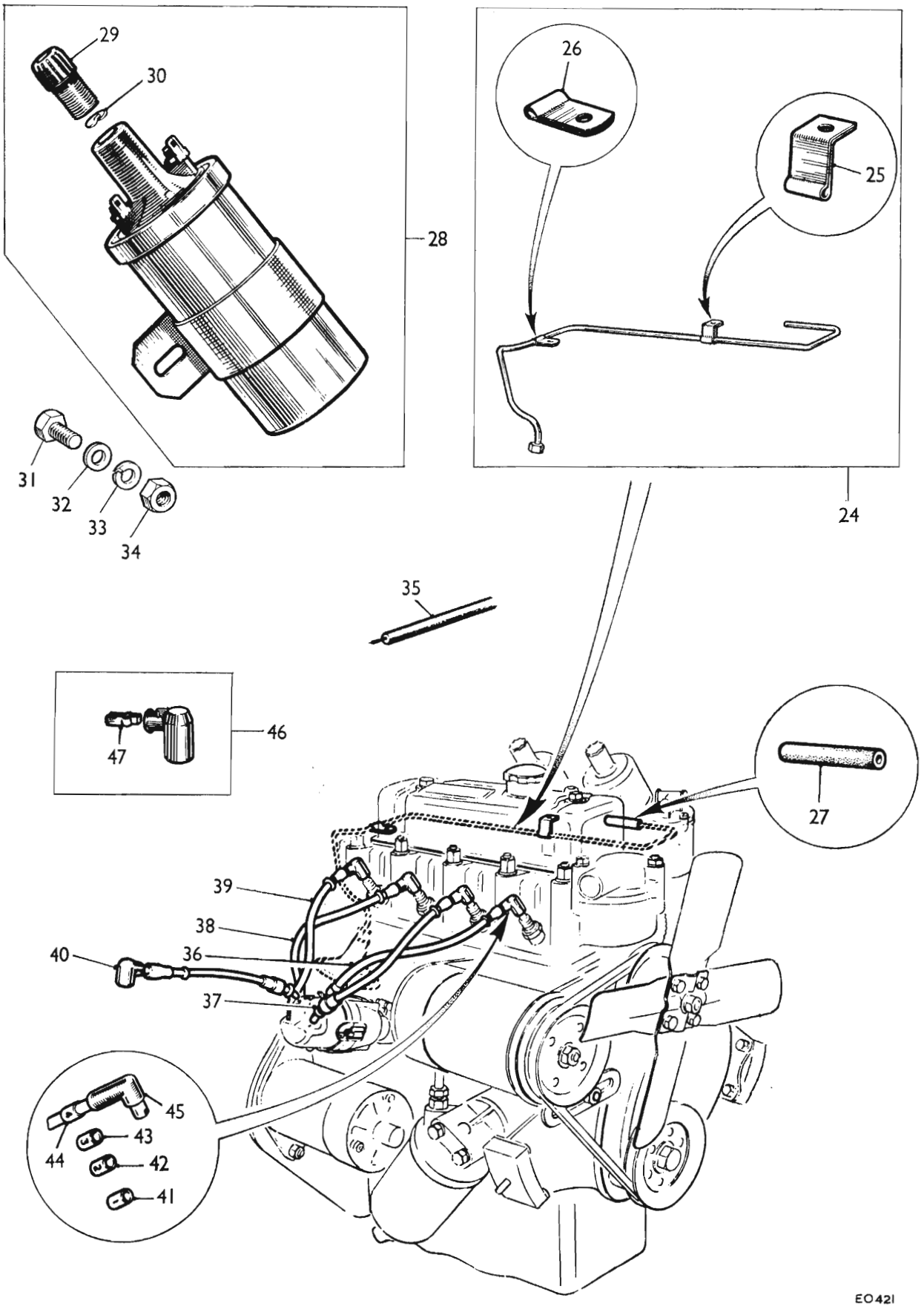
DISTRIBUTOR (10CC—1098-cc)

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Distributor		†12G 437	1	1		W.S.E. use 12G 811
		†12G 695	1	1		
		12G 811	1	1		
Plate—clamping		3H 2138	2	1		
Screw (with nut)		NSP	3	1		Was 37H 5063
Cover		57H 5477	4	1		
Brush and spring		17H 5065	5	1		
Arm—rotor		7H 5086	6	1		
Contacts		17H 5423	7	1 set		
Condenser		47H 5250	8	1		
Plate—contact breaker base		17H 5469	9	1		
Terminal—bush and lead		57H 5478	10	1		
Lead—earth		17H 5531	11	1		
Cam		17H 6626	12	1		
Spring—automatic advance		17H 6657	13	1 set		
Weight		57H 5420	14	2		
Shaft and action plate		17H 9416	15	1		
Vacuum unit		17H 8622	16	1		
Bushing—body bearing		47H 5164	17	1		
Clip—cover—retaining		37H 5445	18	2		
Dog—driving		47H 5249	19	1		
'O' ring—oil seal		27H 6547	25	1		
Sundry parts		17H 5106	20	1 set		
Screw—distributor to housing		HZS 0404	21	2		
Washer—shakeproof—screw		LWZ 404	21	2		
Body—suppression screen	**France**	12G 395	23	1		
Base—suppression screen	**France**	12G 391	22	1		
Nut—wing—cover to body	**France**	WNZ 103	24	2		Use nut LNZ 203 and Washer PWZ 203 for this application
Nut		LNZ 203		2		
Washer		PWZ 203		2		
Cover—waterproof	**Canada**	8G 726		1		

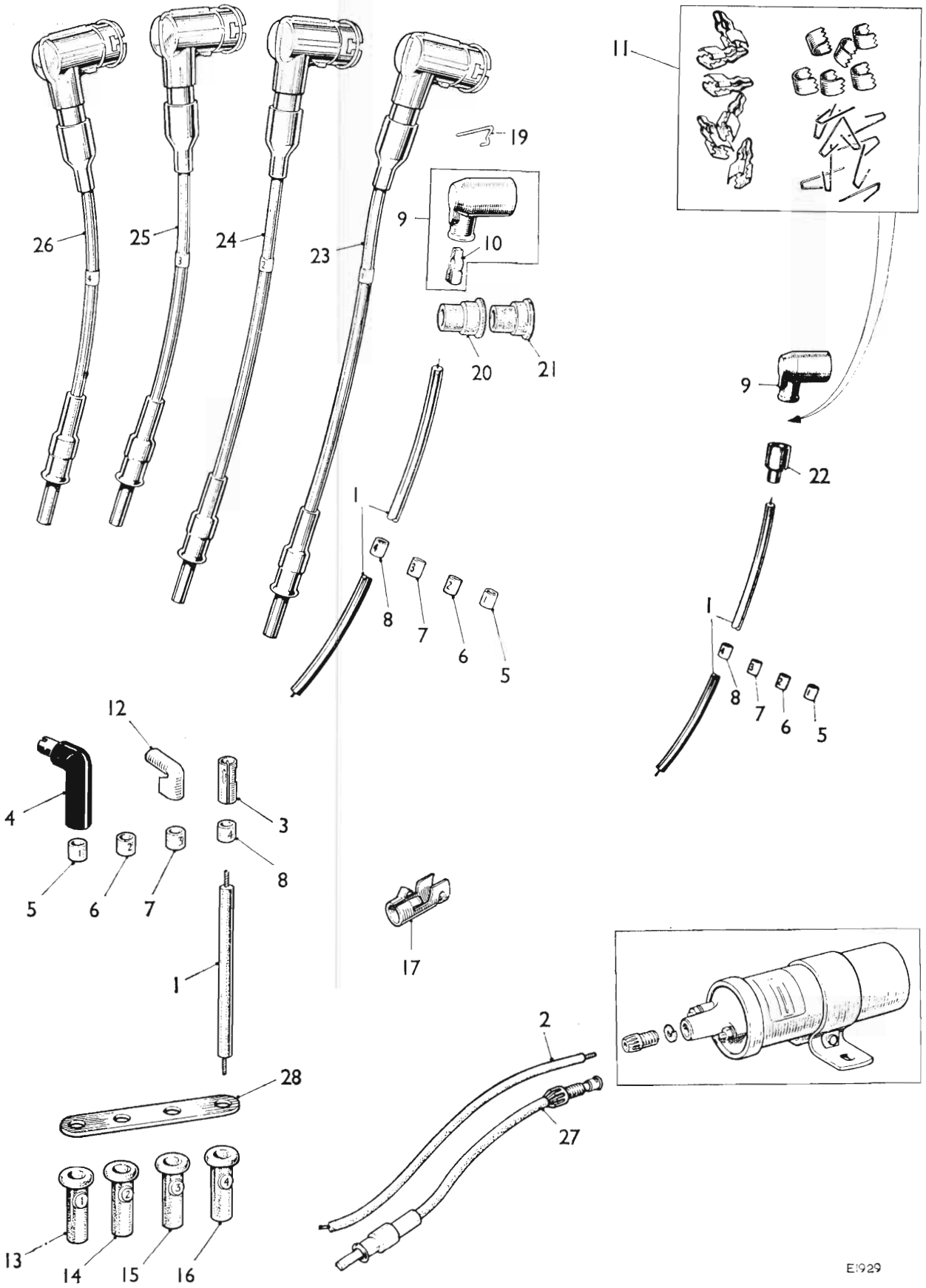

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Ignition Equipment—*continued*						
DISTRIBUTOR (12CC—1275-cc)						
Distributor assembly		12G 815	1	1	(E) 12CC/Da/H101 to H11638 (plus H11842 to H12972)	
Plate—clamping		3H 2138	2	1		
Screw (with nut)		NSP	3	1		Was 37H 5063
Cover assembly		57H 5477	4	1		
Brush and spring		17H 5065	5	1		
Arm—rotor		7H 5086	6	1		
Contacts		57H 5446	7	1 set		
Condenser		47H 5250	8	1		
Plate—contact breaker base		NSP	9	1		Was 7H 6949
Terminal—bush and lead		57H 5478	10	1		
Lead—earth		17H 5531	11	1		
Cam		57H 5362	12	1		
Spring—automatic advance		7H 6950	13	1 set		
Weight		57H 5420	14	2		
Shaft and action plate		17H 9416	15	1		
Bushing—body bearing		47H 5164	17	1		
Clip—cover retaining		37H 5445	18	2		
Dog—drive		47H 5249	19	1		
'O' ring—oil seal		27H 6547	20	1		
Sundry parts		57H 5135	21	1 set		
Screw—distributor to housing		HZS 0404	22	2		
Washer—shakeproof—screw		LWZ 404	22	2		
Cover—waterproof		SG 726	23	1		
Distributor assembly	**12CC, 12CE**	12G 1442	1A	1	(E) 12CC/Da/H11639 to H16300 (less H11842 to H12972)	
Distributor assembly	**12CD**	12G 1940	1A	1		
Plate—clamping		3H 2138	2	1		
Screw (with nut)		NSP	3	1		Was 37H 5063
Cover		57H 5477	4	1		
Brush and spring		17H 5065	5	1		
Arm—rotor		7H 5086	6	1		
Contacts		17H 5423	7	1 set		
Condenser		47H 5250	8	1		
Plate—contact breaker base		17H 5469	9	1		
Terminal—bush and lead		57H 5478	10	1		
Lead—earth		17H 5531	11	1		
Cam		27H 9383	12A	1		For use with distributor 12G 1442
Spring—automatic advance		37H 2260	13	1 set		For use with distributor 12G 1442
Cam		57H 5184	12	1		For use with distributor 12G 1940
Spring—automatic advance		37H 2260	13	1 set		For use with distributor 12G 1940
Weight		57H 5420	14	2		
Shaft and action plate		17H 9416	15	1		
Vacuum unit		17H 6963	16	1		
Bushing—body bear		47H 5164	17	1		
Clip—cover retaining		37H 5445	18	2		
Dog—drive		47H 5249	19	1		
'O' ring—oil seal		27H 6547	20	1		
Sundry parts		17H 5106	21	1 set		
Body—suppression screen	**France**	12G 335		1		
Cover—suppression screen	**France**	12G 337		1		
Nut—wing	**France**	WNZ 103		1		

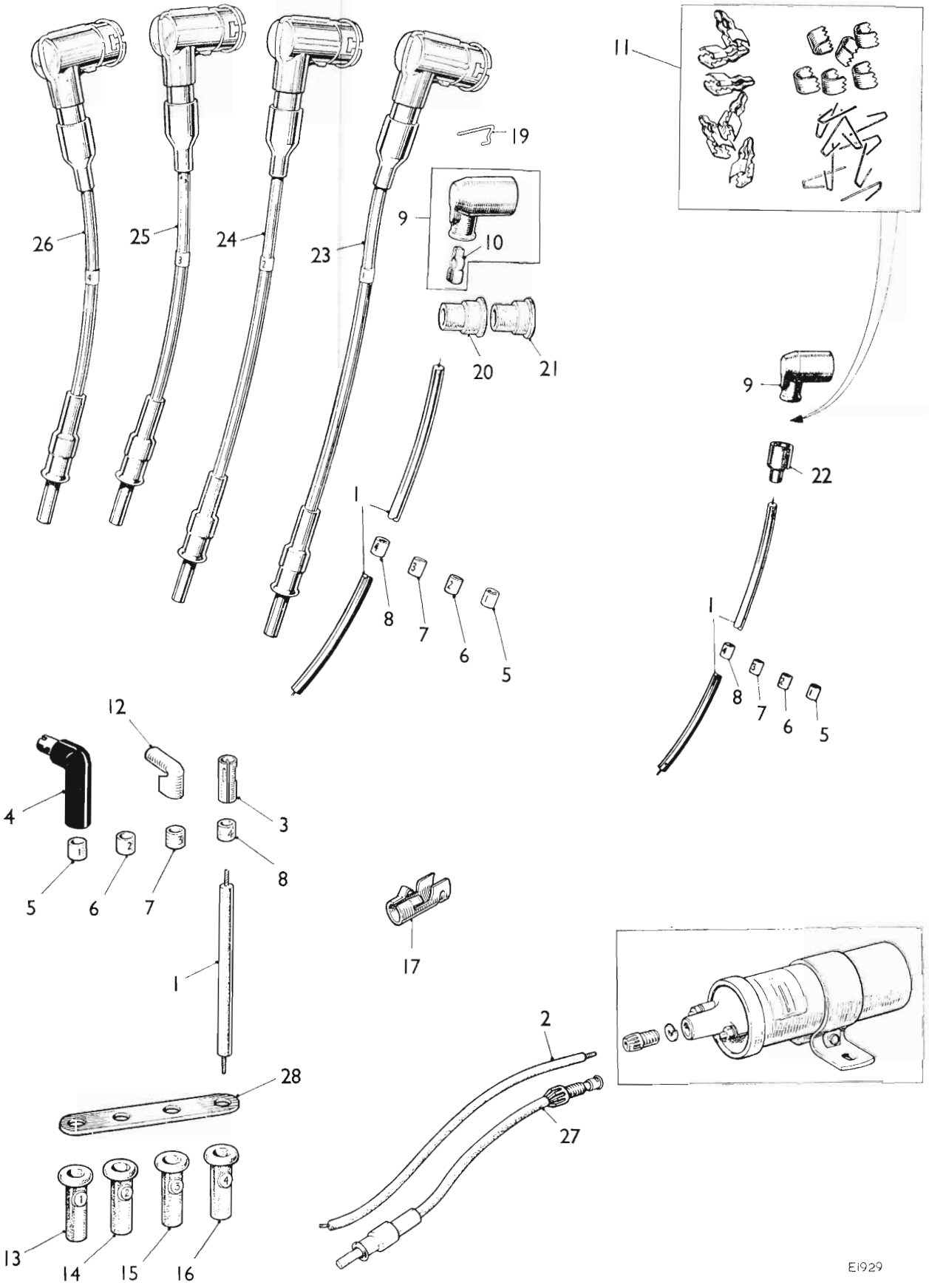

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Ignition Equipment—*continued*					
VACUUM CONTROL PIPE					
Pipe assembly—vacuum control					
10CC, 12CC, 12CE	AEA 579	24	1	(E) 10CC/Da/H101 to H16300	
Nut—distributor end	6K 650		1		
Clip—pipe to inlet manifold	AEA 581	25	1	(E) 12CC/Da/H11639 on (plus	
Clip—pipe to cylinder head	ACH 9009	26	1	H11842 to H12972)	
Pipe—vacuum control **12CD**	12G 1652	24	1		
Nut—distributor end	6K 650		1		
Olive	6K 649		1		
Clip—pipe to gulp valve	PCR 0209	25	1		
Clip—pipe to water outlet elbow	PCR 0211	26	1		
Connection—pipe to carburetter (rubber)	ACH 9041	27	1		
IGNITION COIL					
Coil assembly ignition **12CC**	BHA 4611	28	1		W.S.E. use 37H 3716
Terminal—high-tension	3H 2695	29	1		
Washer—spring—terminal	3H 2696	30	1		
Coil—ignition	37H 3716		1		
12CD, 12CE	37H 1533		1		W.S.E. use 37H 3653
	37H 3653		1		
Screw—coil to bracket on body	HZS 0405	31	2		
Washer—plain	PWZ 204	32	2		
Washer—spring	LWZ 204	33	2		
Nut	FNZ 104	34	2		
Cover—waterproof **Canada and Denmark**	8G 727		1		
IGNITION CABLES (1098-cc)					
Cable—ignition	AAA 5981	35	A/R		
No. 1 plug lead—12″ (30·48 cm)		35	1		
No. 2 plug lead—11″ (27·94 cm)		35	1		Supplied only in 100′ (30·4 m) rolls
No. 3 plug lead—8½″ (21·59 cm)		35	1		
No. 4 plug lead—9⅝″ (24·44 cm)		35	1		
Cable—coil to distributor—9⅝″ (24·44 cm)	AAA 5981	35	A/R		
Cable—ignition (Lucas Green)					
No. 1 plug lead — 10½″ (26·67 cm)	†12A 550		1		
No. 2 plug lead — 10½″ (26·67 cm) **Canada only**	†12A 551		1		W.S.E. use AJA 10 as required
No. 3 plug lead — 7½″ (19·05 cm)	†12A 552		1		
No. 4 plug lead — 9½″ (24·13 cm)	†12A 553		1		
Cable—ignition (with connectors)					
No. 1 plug lead — 12″ (30·48 cm)	12G 346	36	1		
No. 2 plug lead — 12″ (30·48 cm)	12G 347	37	1		
No. 3 plug lead — 9½″ **France** (24·13 cm)	12G 348	38	1		
No. 4 plug lead — 9½″ (24·13 cm)	12G 349	39	1		
Cable — coil to distributor (with connectors)—10½″ (26·67 cm)	12G 350	40	1		
Sleeve—identification					
No. 1 plug lead	2H 4243	41	1		
No. 2 plug lead	2H 4244	42	1		
No. 3 plug lead	2H 4245	43	1		
No. 4 plug lead	2H 4246	44	1		
Suppressor—sparking plug	3H 1422	45	4		
Connector assembly—sparking plug	8G 576	46	4		
Clip—cable end	7H 6894	47	4		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Ignition Equipment—*continued*					
IGNITION CABLES (1275-cc)					
POSITIVE EARTH ELECTRICAL SYSTEM					
Cable—ignition	†AAA 5981	1	A/R		Supplied in 100′ (30·4 m) reels
No. 1 plug—12¼″ (31·1 cm)			1		
No. 2 plug—11¾″ (29·9 cm)			1		
No. 3 plug—10″ (25·4 cm)	**12CC**		1		
No. 4 plug—11¾″ (29·9 cm)			1		
Cable — coil to distributor — 11¾″ (29·9 cm)	†AAA 5981	2	1		
Connector—sparking plug	†13H 184	12	4		
Cable — ignition — suppressed (Ripaults—Black—7 mm dia)	†AJA 10	1	A/R		Supplied in 100′ (30·4 m) reels
Cable — ignition — suppressed (Lucas—Green—7 mm dia)	†AJA 11	1	A/R		
No. 1 plug — 12¼″ (31·1 cm)					
No. 2 plug — 11¾″ (29·9 cm)	**12CC Denmark and Canada**				
No. 3 plug — 10″ (25·4 cm)					
No. 4 plug — 11¾″ (29·9 cm)					
Cable - coil to distributor - 11¾″ (29·9 cm)	†AAA 5981	2	1		
Sleeve—sealing	†8G 728	22	4		
Cap—sparking plug	†8G 576	9	4		
Clip—cable end	†7H 6894	10	4		
Terminal set—ignition cable	†8G 2565	11	1		
Clip—cable end	NSP		4		
Ferrule (brass)	NSP		4		
Insert—wire	NSP		8		
Sleeve—identification—plug lead					
No. 1	†2H 4243	5	1		
No. 2	†2H 4244	6	1		
No. 3	†2H 4245	7	1		
No. 4	†2H 4246	8	1		
Cable—ignition (with connectors)					
No. 1 plug	**12CC** †12G 346	23	1		
No. 2 plug	**French** †12G 347	24	1		
No. 3 plug	**market** †12G 348	25	1		
No. 4 plug	†12G 349	26	1		
Cable—coil to distributor	†12G 350	27	1		
Spacer—ignition cable	†1G 2673	28	1		Use as required

† Revised Information


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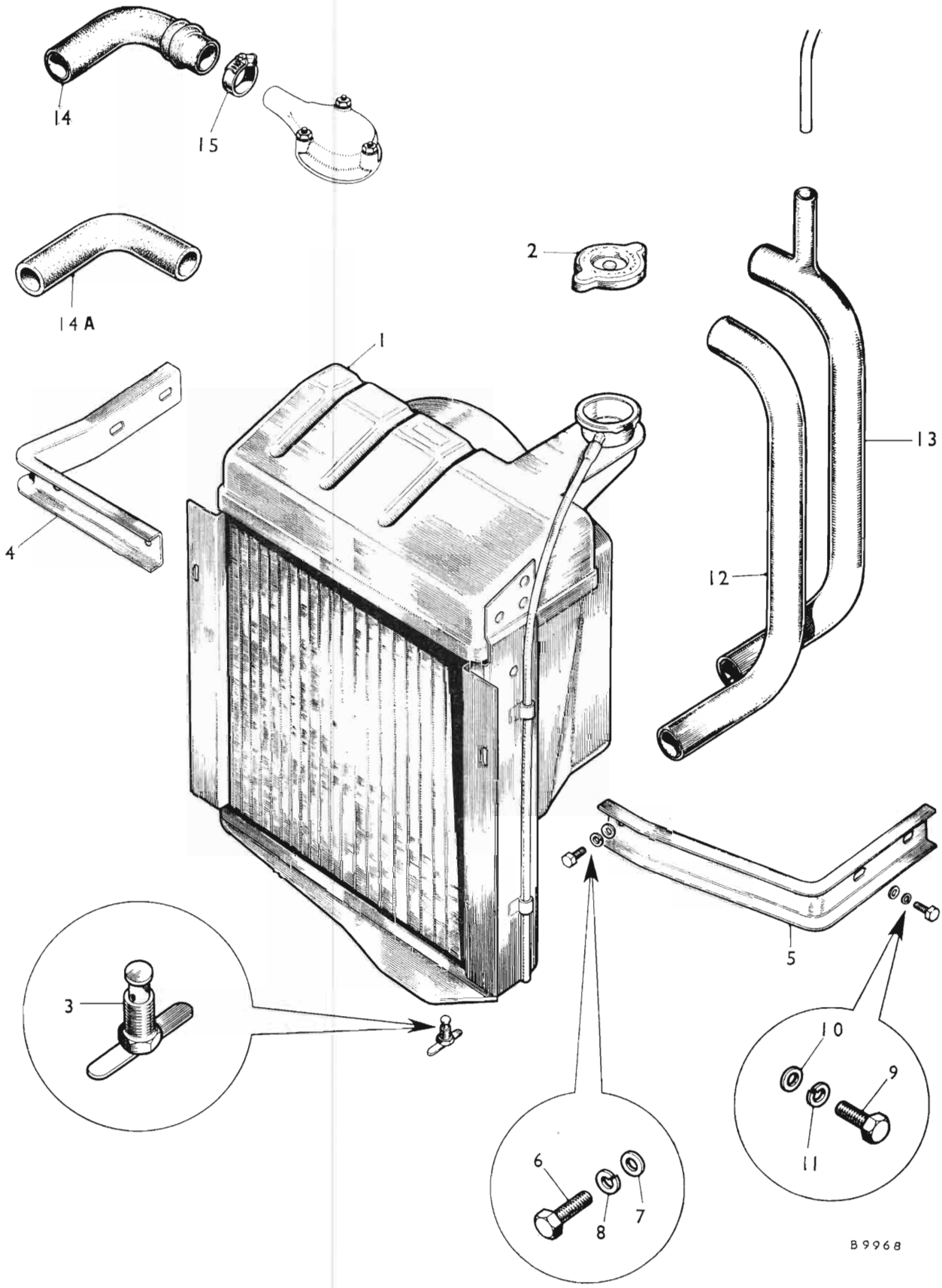
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Ignition Equipment—*continued*					
IGNITION CABLES (1275-cc) NEGATIVE EARTH ELECTRICAL SYSTEM					
Cable—ignition	AAA 5981	1	A/R		
No. 1 plug — $12\frac{1}{4}$″ (31·1 cm)			1		Supplied in 100′ (30·4 m) reels
No. 2 plug — $11\frac{3}{4}$″ (29·9 cm)			1		
No. 3 plug — 10″ (25·4 cm)			1		
No. 4 plug — $11\frac{3}{4}$″ (29·9 cm)			1		
Cable — coil to distributor — $9\frac{5}{8}$″ (24·4 cm)	**12CD, 12CE** AJA 10	2	1		
Clip—cable end	12G 1476	17	1		
Grommet—cable—coil end	12G 1040	21	1		
Cable — coil to distributor — 10″ (25·4 cm)	AJA 10	2	1		Use as required
Sleeve	12G 1037		1		
Terminal	†12G 1036		1		W.S.E. use 12G 1476
Terminal set—ignition cable	8G 2565	11	1		
Clip—cable end	NSP		4		
Ferrule (brass)	NSP		4		
Insert—wire	NSP		8		
Cable — ignition — suppressed (Ripaults—Black—7 mm dia)	AJA 10	1	A/R		
Cable — ignition — suppressed (Lucas—Green—7 mm dia)	AJA 11	1	A/R		
No. 1 plug — $12\frac{1}{4}$″ (31·1 cm)			1		Supplied in 100′ (30·4 m) reels
No. 2 plug — $11\frac{3}{4}$″ (29·9 cm)	**12CD, 12CE Denmark, Germany, and Newfoundland**		1		
No. 3 plug — 10″ (25·4 cm)			1		
No. 4 plug — $11\frac{3}{4}$″ (29·9 cm)			1		
Cable — coil to distributor — $9\frac{5}{8}$″ (24·4 cm)	AJA 10	2	1		
Clip—cable end	12G 1476	17	1		
Grommet—cable—coil end	12G 1040	21	1		
Terminal set—ignition cable	8G 2565	11	1		
Clip—cable end	NSP		4		
Ferrule (brass)	NSP		4		
Insert—wire	NSP		8		
Sleeve—identification—plug lead					
No. 1	2H 4243	5	1		
No. 2	2H 4244	6	1		
No. 3	2H 4245	7	1		
No. 4	2H 4246	8	1		
Cable—ignition (with connectors)					
No. 1 plug	**12CD, 12CE French market** 12G 346	23	1		
No. 2 plug	12G 347	24	1		
No. 3 plug	12G 348	25	1		
No. 4 plug	12G 349	26	1		
Cable—coil to distributor	12G 1815	27	1		
Spacer—ignition cable	1G 2673	28	1		Use as required
Cover—distributor	**Denmark, Canada, and Newfoundland** 8G 726		1		
Cover—ignition coil	12G 1980		1		

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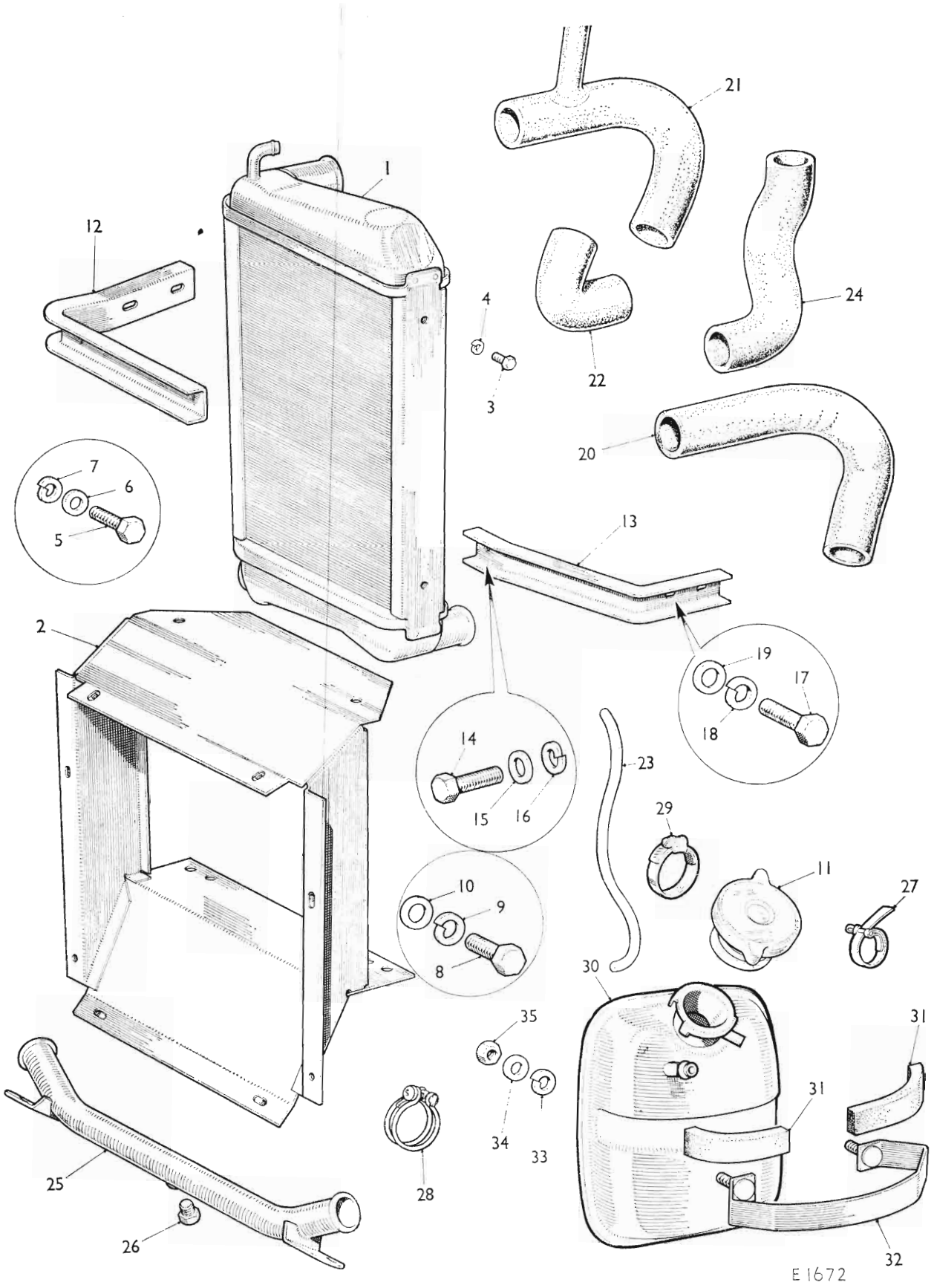
RADIATOR AND FITTINGS

	Page	Plate
†CAP—FILLER	MC 2, MC 3	C 1, C 2
†COWL—RADIATOR	MC 3	C 2
†HOSE—WATER	MC 2, MC 3	C 1, C 2
†RADIATOR	MC 2, MC 3	C 1, C 2
†TANK—EXPANSION	MC 3	C 2
†TUBE—LOWER	MC 3	C 2

† Revised Information. Issue 3


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
RADIATOR AND FITTINGS					
Radiator	ARA 92	1	1	(C) H-AN8-38829 to 62374	W.S.E. use ARA 241
				(C) G-AN3-25788 to 50204	
Radiator	†ARA 241	1	1	(C) H-AN8-62375 to 64734	
				(C) H-AN9-64735 to 72033	
				USA, 64735 to ▼ Canada, 64735 to 77590 except North America	
				(C) G-AN3-50205 to 52839	
				(C) G-AN4-52390 to 60440 USA, 64755 Canada, 66225 except North America	
Cap—filler	†ARH 1542	2	1		W.S.E. use ARH 1662
Cap—filler	†ARH 1662	2	1		
Tap—drain	†88G 291	3	1	(C) H-AN8-38829 to 64734	Part No. change; was 3H 2724 and 13H 82
				(C) H-AN9-64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except North America	
Bracket—radiator mounting—RH	†2A 5591	4	1		
Bracket—radiator mounting—LH	†2A 5592	5	1		
Screw—radiator to bracket	†HZS 0406	6	4		
Washer—plain	†PWZ 104	7	4	(C) G-AN3-25788 to 52389	
Washer—spring	†LWZ 304	8	4	(C) G-AN4-52390 to 60440 USA, 64755 Canada, 66225 except North America	
Screw—bracket to wheel arch	†HZS 0405	9	4		
Washer—plain	†PWZ 204	10	4		
Washer—spring	†LWZ 204	11	4		
Hose					
Radiator to pump	2A 2083	12	1	(C) H-AN8-38829 to 62374	W.S.E. use AHA 7983 — Required when heater is not fitted
Radiator to pump	AHA 7983	12	1	(C) H-AN9-62375 to (E) 12CE/873	
				(C) G-AN3-25788 to 52389	
				(C) G-AN4-52390 to (E) 12CE/873	
Radiator to pump	AHA 8750	12	1	(E) 12CE/874 to ▼	
Radiator to pump	†2A 2084	13	1	(C) H-AN8-38829 to 62374	W.S.E. use AHA 7984 — Required when heater is fitted
Radiator to pump	†AHA 7984	13	1	(C) H-AN9-62375 to (E) 12CE/873	
				(C) G-AN3-25788 to 52389	
				(C) G-AN4-52390 to (E) 12CE/873	
Radiator to pump	†AHA 8751	13	1	(E) 12CE/874 to ▼	
Radiator to outlet hose	2A 2082	14	1	(C) H-AN8-38829 to 52241	W.S.E. use AHA 7911
				(C) G-AN3-25788 to 40029	
Radiator to outlet hose	AHA 7911	14	1	(C) H-AN8-52242 to 64734	W.S.E. use AHA 7981
Radiator to outlet hose	AHA 7981	14	1	(C) G-AN3-40030 to 52389	
Radiator to outlet hose	†AHA 8056	14A	1	(C) H-AN9-64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except North America	
				(C) G-AN4-52390 to 60440 USA, 64755 Canada, 66225 except North America	
Clip—hose	HCS 0913	15	4/3		Quantity decreased at (E) 12CE/874
Clip—hose	HCS 1217	15	1	(E) 12CE/874 to ▼	


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Radiator and Fittings—*continued*					
Radiator	ARA 318	1	1		
Cowl—radiator	AHA 8732	2	1		
Screw	HZS 0504	3	4		
Washer	LWZ 205	4	4		
Screw	PTZ 0308	5	4		
Washer—plain	PWZ 203	6	4	†(C) H–AN9–72034 on USA,	
Washer—spring	LWZ 203	7	4	▼ on Canada, 77591 on	
Screw	HBZ 0406	8	4	except North America	
Washer spring	LWZ 204	9	4	†(C) G–AN4–60441 on USA,	
Washer—plain	PWZ 104	10	4	64756 on Canada, 66226 on	
Cap—filler	ARH 2223	11	1	Except North America	
Bracket—radiator mounting—RH	2A 5591	12	1		
Bracket—radiator mounting—LH	2A 5592	13	1		
Screw—radiator to bracket	HZS 0406	14	2		
Washer—plain	PWZ 104	15	2		
Washer—spring	LWZ 304	16	2		
Screw	HZS 0405	17	4		
Washer—spring	PWZ 204	18	4		
Washer—plain	LWZ 204	19	4		
Hose—radiator					
To water pump	AHA 8737	20	1	(C) H–AN9–72034 to (E) 12CD/1744	Required when heater is not fitted
To water pump	AHA 8748	20	1	(C) G–AN4–60441 to (E) 12CD/1744 (E) 12CD/1745 on (E) 12CE/▼ on	Required when heater is not fitted
To water pump	AHA 8742	21	1	(C) H–AN9–72034 to (E) 12CD/1744	Required when heater is fitted
To water pump	AHA 8749	21	1	(C) G–AN4–60441 to (E) 12CD/1744 (E) 12CD/1745 on (E) 12CE/▼ on	Required when heater is fitted
To lower tube	AHA 8730	22	1		
To expansion tank 8″ (20·32 cm) long	37H 3779	23	A/R	†(C) H–AN9–72034 on USA, ▼ on Canada, 77591 on except North America	Supplied in multiples of 4 feet (1·22 m)
Top	AHA 8738	24	1		
Tube—lower—radiator	AHA 8731	25	1	† (C) G–AN4–60441 on USA, 64756 on Canada 66226 on Except North America	
Plug—drain	ARA 1618	26	1		
Clip—hose					
Expansion tank to radiator	ACB 8744	27	2		
Lower tube	HCS 0709	28	1		
Water pump to radiator	HCS 127	28	2/1		Quantity reduced at (E) 12CD/1745
Water pump to radiator	HCS 1217	28	1	(E) 12CD/1745 on (E) 12CE/▼ on	
Tank—expansion	ARH 250	30	1	†(C) H–AN9–72034 on USA,	
Pad (rubber)	ACA 9872	31	2	▼ on Canada, 77591 on	
Strap—expansion tank	AHA 8739	32	1	except North America	
Washer—spring	LWZ 205	33	2	†(C) G–AN4–60441 on USA,	
Washer—plain	PWZ 105	34	2	64756 on Canada, 66226 on	
Nut	FNZ 105	35	2	Except North America	

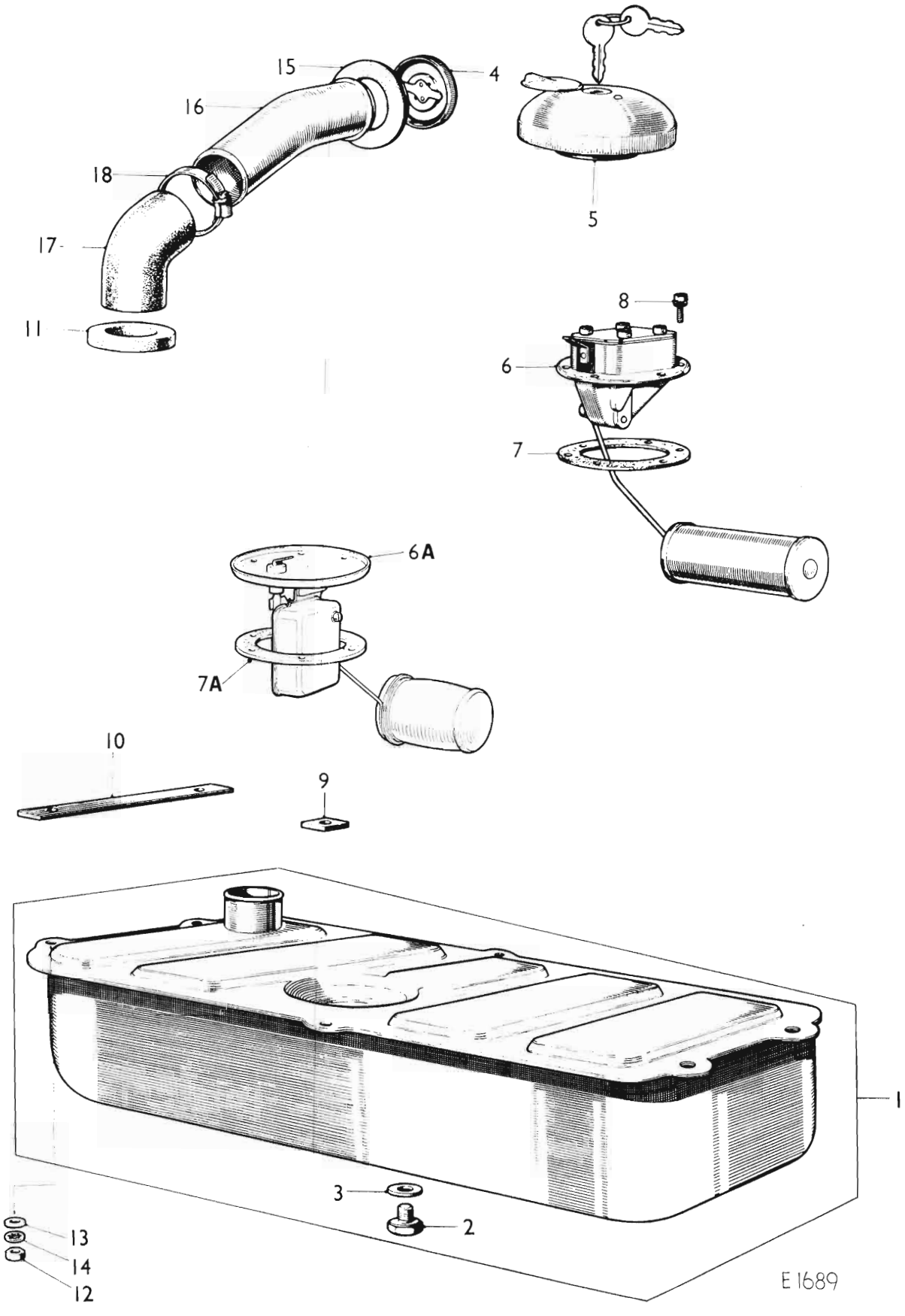
FUEL SYSTEM

MD

	Page	Plate
†CARBURETTER FITTINGS	MD 3	D 3
†CLEANERS—AIR	MD 3	D 3
PIPES—FUEL	MD 1·2	D 1·1
PUMP—FUEL	MD 2, MD 2·1	D 2, D 2·1
†SHIELD—HEAT	MD 3	D 3
TANK—FUEL	MD 1·1	D 1

FOR CARBURETTER DETAILS USE THE S.U. CARBURETTER SERVICE PARTS LIST, PART NUMBER AKD 5036

† Revised Information. Issue 4

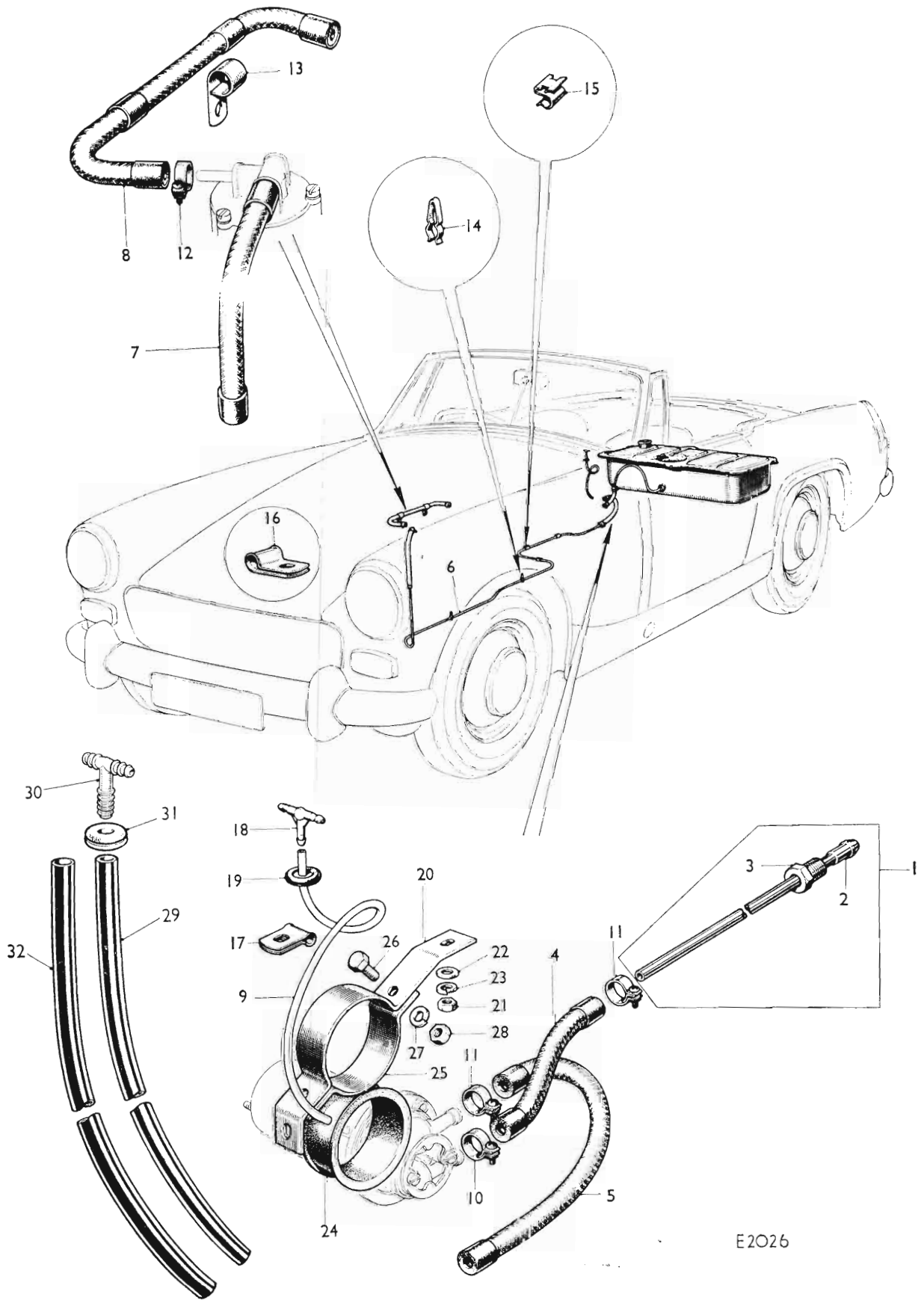


Issue 4

FUEL SYSTEM

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Tank assembly—fuel	$ ARA 114	1	1		
Plug—drain	ARH 672	2	1		
Washer	ARH 673	3	1		W.S.E. use ARA 967
Washer	ARA 967	3	1		
Cap assembly—filler	$ †8G 654	4	1		W.S.E. use 18G 8601
Cap assembly—filler	$ †18G 8601	4	1		
Seal—filler cap	$ 27H 3573		1		
Cap—filler (locking)	2A 504	5	1		Optional extra. W.S.E. use AKF 1439
Cap—filler (locking)	$ AKF 1439	5	1		Optional extra
Unit—fuel gauge	21A 168	6	1	(C) H–AN5–38829 to 64734	
				(C) H–AN9–64735 to 72040	
				(C) G–AN3–25788 to 52389	
				(C) G–AN4–52390 to 60459	
Unit assembly—fuel gauge	BHA 4711	6A	1	(C) H–AN9–72041 on	
Gasket—sealing	37H 1242	7A	1	(C) G–AN4–60460 on	
Washer—joint	2H 1082	7	1		
Screw—unit to tank (with washer)	ARG 923	8	6		
Washer—small—tank mounting	2A 2070	9	2		
Washer—large—tank mounting	2A 2071	10	2		
Ring—sealing—tank to floor	2A 2069	11	1		
Nut	FNZ 105	12	6		
Washer—plain	PWZ 105	13	6		
Washer—shakeproof	LWZ 405	14	6		
Grommet—tank filler	AHA 5445	15	1		
Tube—filler	$ AHA 5662	16	1		
Hose—filler tube neck (rubber)	$ AHA 5663	17	1		
Clip	HCS 1622	18	2		

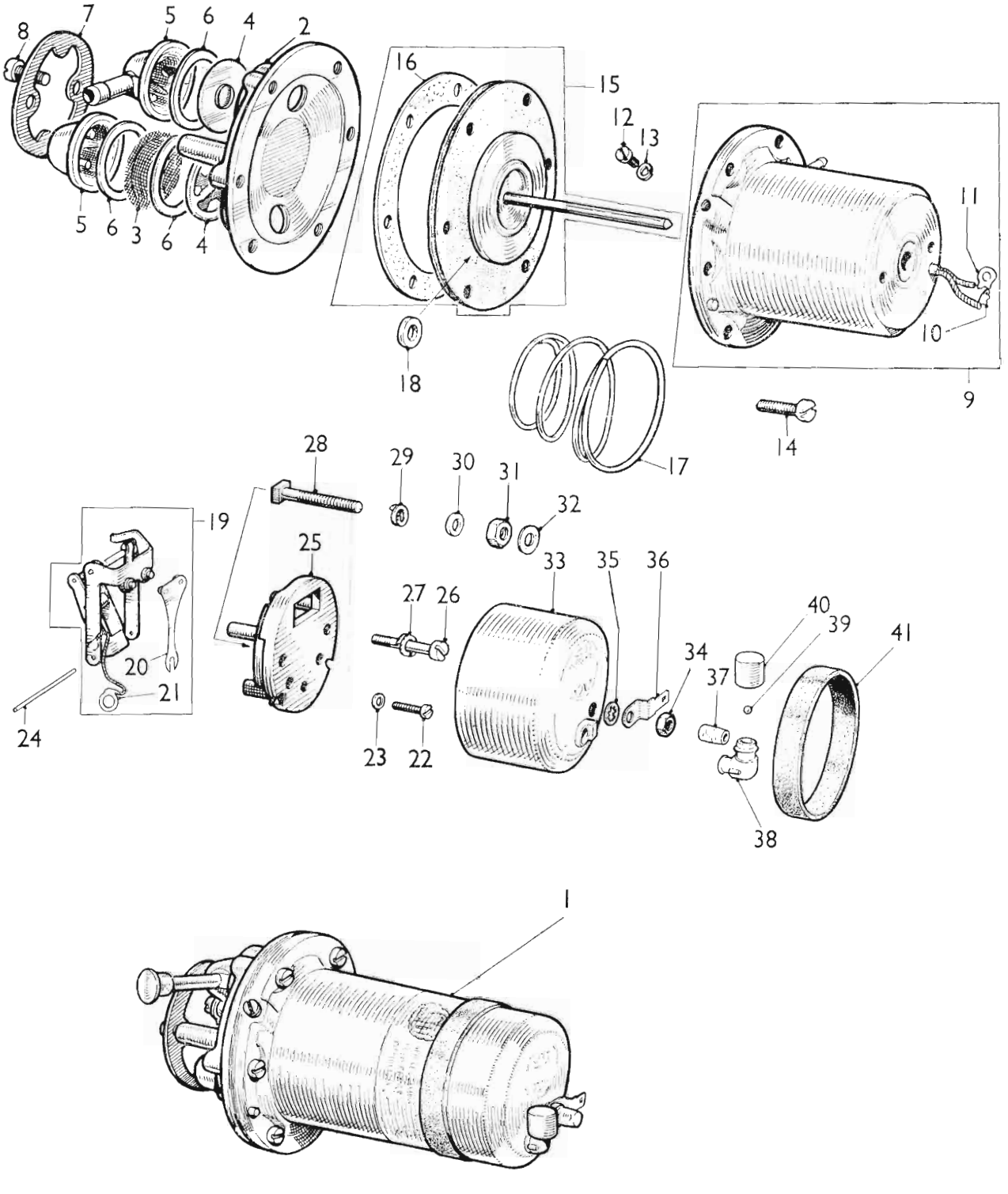
$ This item is subject to safety regulations **See title-page for application** † Revised Information. Issue 7


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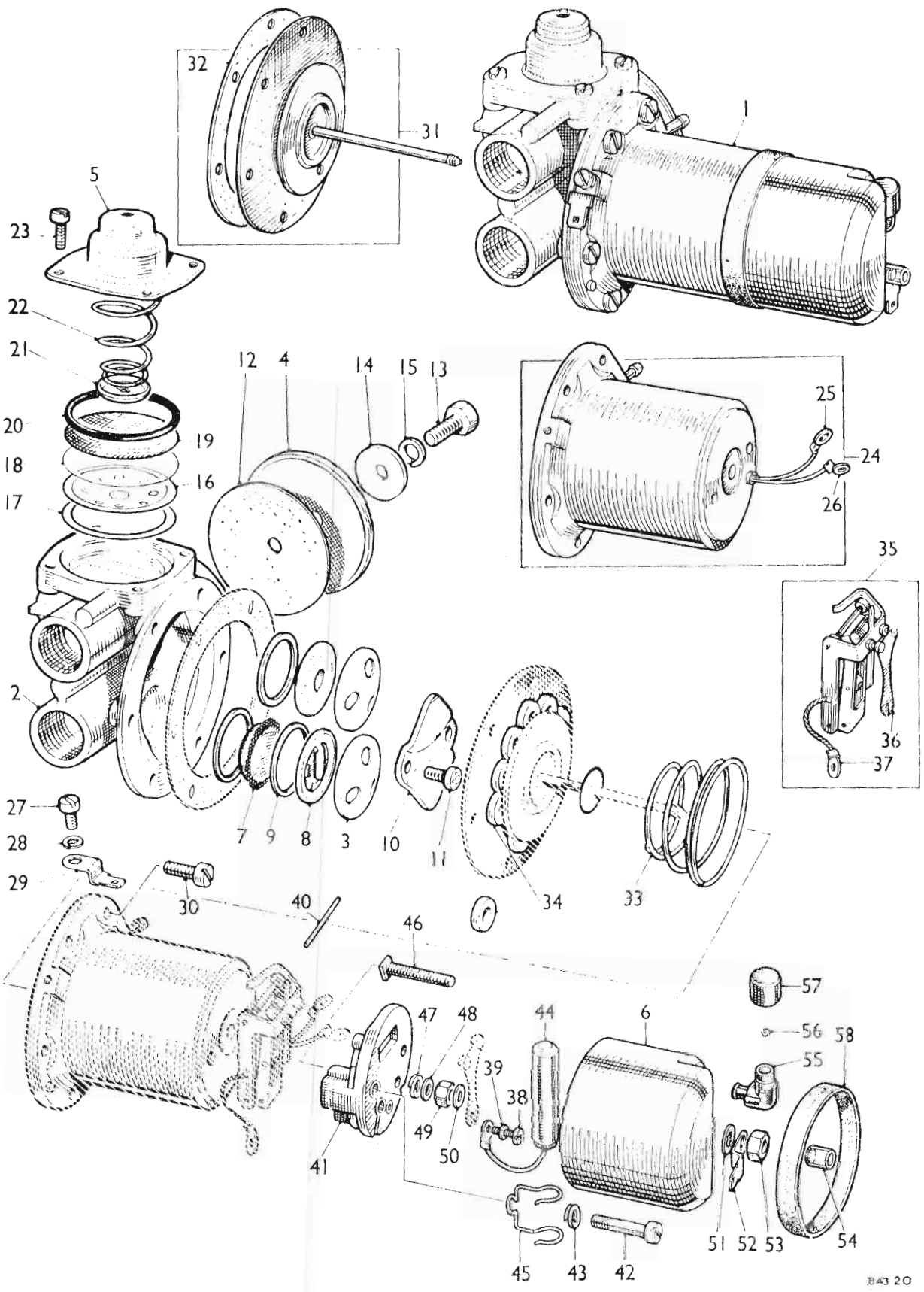
Issue 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System—*continued*					
FUEL PIPES					
Pipe assembly—tank to pump inlet flexible pipe	$ †AHA 7381	1	1		
Nipple	$ †ACA 5129	3	1		
Nut	$ †ACA 5128	3	1		
Pipe					
Pump inlet flexible pipe	$ †BRT 2410	4	1		
Pump outlet flexible pipe	$ †BRT 2418	5	1		
Pump outlet to carburetter flexible pipe	$ †AHA 7383	6	1		
Pipe to carburetter (flexible)	$ †11H 127	7	1	(E) 10CC/Da/H101 on (E) 12CC/Da/H101 to H5255	
Pipe to carburetter (flexible)	$ †BRT 2421	7	1	(E) 12CC/Da/H5256 on	
Carburetter to carburetter (flexible)	$ †AEA 588	8	1		
Pipe—pump breather	37H 9708		A/R		Supplied in multiples of feet
22″ (56 cm)		9	1		
Clip					
Pump flexible pipe to pump	$ †ACH 5854	10	2		
Pump flexible pipe to pipe	$ †ACH 5854	11	2		
Carburetter flexible pipe	$ †ACH 5854	12	4		
Carburetter flexible pipe support	$ †AEA 589	13	2		W.S.E. use 12H 1001
Carburetter flexible pipe support	$ †12H 1001	13	2		
Pipe to frame	6K 35	14	2		
Pipe to frame	†17H 9525	15	3		W.S.E. use 17H 9603
Pipe to frame	†17H 9603	15	3		
Pipe to engine mounting bracket	PCR 0411	16	1		
Pump breather pipe to body	PCR 0409	17	1		
'T' piece—pump breather pipe	BHA 4361	18	1		
Grommet—breather pipe through floor	RFR 103	19	1		
Tube—pump breather	37H 2983	29	A/R	(C) H-AN9-73294 on (plus **72401, 72402, 72405, 72501, 72502,** and **72556** to **72562**) (C) G-AN4-61545 on (plus **60881, 60895, 60918, 60920** to **60923, 61159** to **61161,** 61163, and 61482)	Supplied in multiples of feet
22″ (56 cm)			1		
'T' piece	BHA 4752	30	1		
Grommet—'T' piece through boot floor	RFN 104	31	1		
Sleeve (PVC)—5″ (12·7 cm) long	47H 9545	32	A/R		Supplied in multiples of feet
Bracket—pump mounting	AHA 7384	20	1		
Nut	FNZ 104	21	2		
Washer—plain	PWZ 104	22	2		
Washer—spring	LWZ 204	23	2		
Mounting—fuel pump (rubber)	AHH 6708	24	1		
Strap—pump mounting	AHA 7385	25	1		
Screw	HZS 0405	26	2		
Washer—spring	LWZ 204	27	2		
Nut	FNZ 104	28	2		

$ This item is subject to safety regulations


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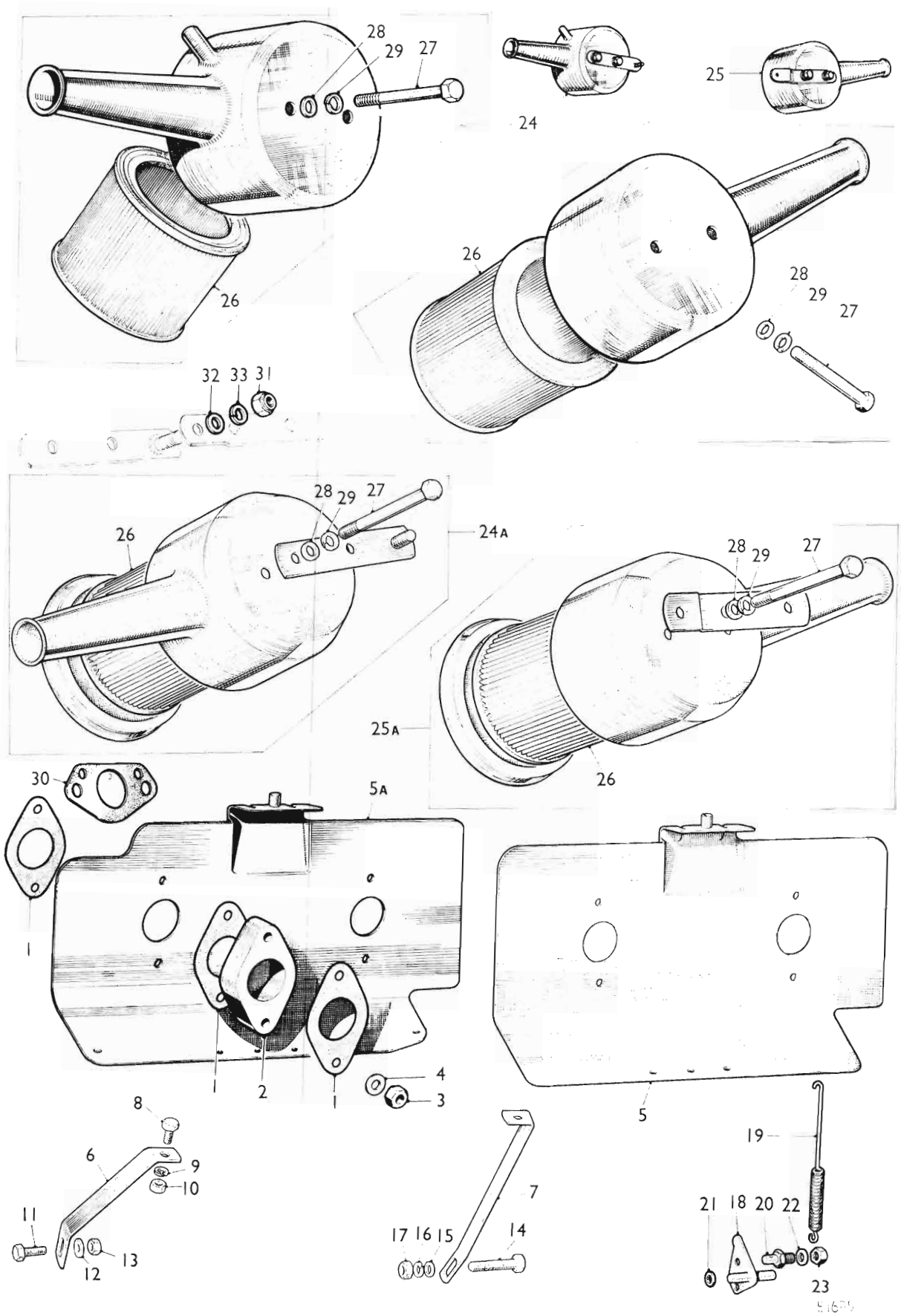
DESCRIPTION	Part No.	Illus. No.	Quantity	Stock recommds. DIST. Exp.	Stock recommds. DIST. UK	Stock recommds. D	Change Point	REMARKS
Fuel system—*continued*								
FUEL PUMP								
Pump—fuel	AUF 206	1	1	★	★			
Body	AUB 613	3	1					
Filter	AUB 617	3	1					
Valve	†AUB 6031	4	2					Not available; use AUB 6062
Valve	†AUB 6062	4	2					
Banjo	AUB 663	5	2					
Washer—sealing	AUB 676	6	3					
Plate—banjo clamp	AUB 668	7	1					
Screw—plate	AUA 1453	8	2					
Housing—coil	AUB 6080	9	1					
Tag—5 B.A. terminal	AUA 1455	10	1					
Tag—2 B.A. terminal	AUA 1456	11	1					
Screw—earth	AUA 699	12	1					
Washer—spring	AUA 585	13	1					
Screw—coil housing to body	AUB 660	14	6					
Diaphragm	AUB 6071	15	1	★	★			Not available; use AUB 6097
Diaphragm	†AUB 6097	15	1					
Washer—joint	AUB 706	16	1					
Spring—armature	AUB 521	17	1					Use AUB 758 for this application
Spring—armature	AUB 758	17	1					
Roller	AUA 1433	18	11					
Rocker and blade	AUB 6022	19	1	★	★			] Alternatives
Rocker and blade	†AUA 6021	19	1					
Blade	AUA 6036	20	1					
Tag—2 B.A. terminal	AUA 1456	21	1					
Screw—blade	AUA 565	22	1					
Washer—dished	AUA 566	23	1					
Spindle—contact breaker	AUA 1435	24	1					
Pedestal	AUA 6034	25	1					Not available; use AUB 6034
Pedestal	AUB 6034	25	1					
Screw—pedestal to coil housing	AUA 1459	26	2					
Washer—spring	AUA 1863	27	2					
Screw—terminal	AUA 1408	28	1					
Washer—spring	AUA 1863	29	1					
Washer (lead)	AUA 1662	30	1					
Nut	AUA 1661	31	1					
Washer (rubber)	AUB 609	32	1					
Cover and valve assembly	†AUE 399	15	1					
Cover—end	AUB 700	33	1					Not available; use AUE 399
Valve—ventilator	†AUB 702	38	1					
Ball—valve	†AUB 704	39	1					
Cap—valve	†AUB 703	40	1					
Washer—shakeproof	†LWZ 403	35	1					
Connector—Lucar	†AUA 692	36	1					
Nut—cover	†AUA 878	34	1					
Sleeve—insulating	AUB 611	37	1					
Ring—sealing	AUB 716	41	1					



To face page MD 2·1

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System—*continued*					
Fuel Pump—*continued*					
Pump—fuel	†AUF 301	1	1		
Body	†AUB 662	2	1		
Cover					
Valve	†AUB 652	3	2		
Side—dished	†AUA 574	4	1		
Air bottle	†AUB 695	5	1		
End	†AUB 707	6	1		
Filter	†AUB 617	7	1		
Valve	†AUB 6061	8	2		
Washer—sealing	†AUB 618	9	3		
Plate—valve cover clamp	†AUB 653	10	1		Correction; was AUB 637
Screw—plate	†AUB 597	11	2		
Washer—joint—side cover	†AUA 573	12	1		
Bolt—side cover	†AJD 1042	13	1		
Washer—dished	†AUA 575	14	1		
Washer—spring	†LWZ 303	15	1		
Plate—support	†AUB 694	16	1		
Washer—joint—plate	†AUB 675	17	1		
Diaphragm (nylon)	†AUB 696	18	1		
Support—diaphragm	†AUB 693	19	1		
Ring—sealing	†AUB 711	20	1		
Cap—spring	†AUB 698	21	1		
Spring—diaphragm	†AUB 697	22	1		
Screw—air bottle cover	†AUC 2588	23	4		
Housing—coil	†AUB 6080	24	1		
Tag—5 B.A. terminal	†AUA 1455	25	1		
Tag—2 B.A. terminal	†AUA 1456	26	1		
Screw—earth	†AUA 699	27	1		
Washer—spring	†AUA 585	28	1		
Connector—Lucar	†AUA 692	29	1		
Screw—coil housing to body	†AUB 660	30	6		
Diaphragm	†AUB 6071	31	1		
Washer—joint	†AUB 706	32	1		
Spring—armature	†AUB 521	33	1		Use AUB 759 for this application
Spring—armature	†AUB 759	33	1		
Roller	†AUA 1433	34	11		
Rocker and blade	†AUB 6022	35	1		
Blade	†AUA 6036	36	1		
Tag—2 B.A. terminal	†AUA 1456	37	1		
Screw—blade	†AUA 565	38	1		
Washer—dished	†AUA 566	39	1		
Spindle—contact breaker	†AUA 1435	40	1		
Pedestal	†AUB 6034	41	1		
Screw—pedestal to coil housing	†AUA 1459	42	2		
Washer—spring	†AUA 1863	43	2		
Condenser	†AUA 5060	44	1		
Clip—condenser	†AUA 5059	45	1		
Screw—terminal	†AUA 1468	46	1		
Washer—spring	†AUA 1863	47	1		
Washer (lead)	†AUA 1662	48	1		
Nut	†AUA 1661	49	1		
Washer—plain	†AUB 609	50	1		
Washer—shakeproof	†LWN 403	51	1		
Connector—Lucar	†AUA 692	52	1		
Nut—end cover	†AUA 878	53	1		
Sleeve—insulating	†AUB 611	54	1		
Valve—ventilator	†AUB 702	55	1		
Ball—valve	†AUB 704	56	1		
Cap—valve	†AUB 703	57	1		
Ring—sealing	†AUB 716	58	1		

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Issue 3

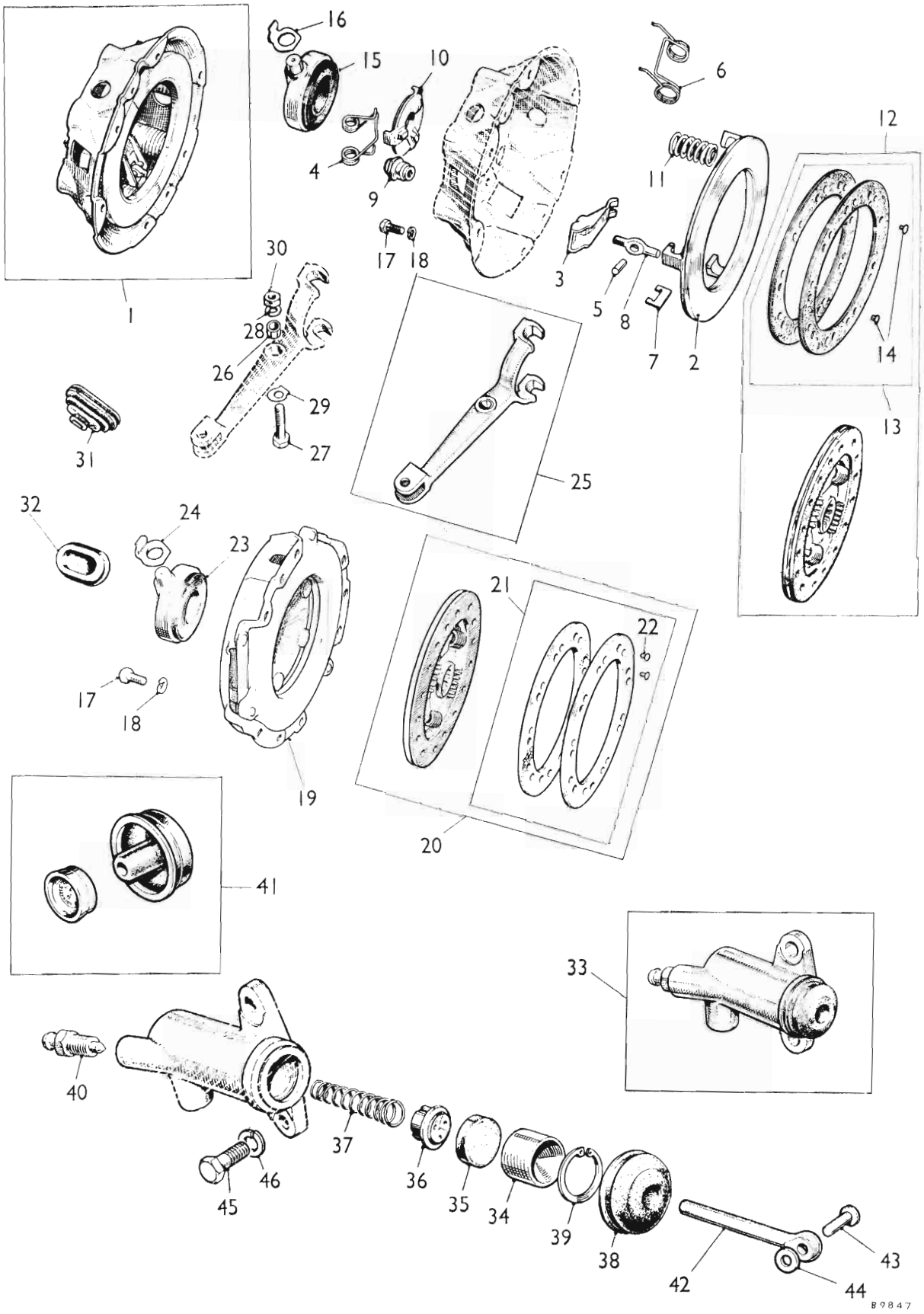
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System—*continued*						
CARBURETTER FITTINGS HEAT SHIELD (10CC—12CC)						
Washer—joint—carburetter and heat shield		1G 2624	1	6		
Piece—distance—insulating		AEA 586	2	2		
Nut		FNZ 106	3	4		
Washer—plain		PWZ 206	4	4		
Shield—heat	**12CD 12CC, 10CC**	12G 485	5	1		W.S.E. use 12G 1509
		†12G 1509	5A	1		W.S.E. use 12G 1460
		†12G 1460	5A	1		
Clip—front		AEG 557	6	1		
Clip—rear		AEG 558	7	1		
screw—clip to shield		HZS 0405	8	2		
Washer—spring		LWN 204	9	2		
Nut		FNZ 104	10	2		
Screw—clip to front cover	**12CC**	HZS 0407	11	1		
Washer—plain		PWZ 104	12	1		
Nut		FNZ 104	13	1		
Screw—clip to rear mounting plate		HZS 0515	14	1		
Washer—plain		PWZ 105	15	1		
Washer—spring		LWZ 305	16	1		
Nut		LNZ 205	17	1		
Lever—throttle		AEA 597	18	1		
Spring—throttle return		AEA 602	19	1		
Pin—clamp		ACC 5062	20	1		
Piece—distance		AEA 606	21	1		
Washer—plain		PWZ 104	22	1		
Nut		FNZ 104	23	1		
AIR CLEANER						
Cleaner assembly—air—front	**10CC**	AHA 5873	24	1		
Cleaner assembly—air—rear		AHA 5874	25	1		
Cleaner assembly—air—front	**12CC, 12CD**	AHA 8419	24A	1		
Cleaner assembly—air—rear		AHA 8420	25A	1		
Element		37H 732	26	2		
Bolt—cleaner to carburdtter		HCZ 0536	27	4		
Washer—plain		PWZ 105	28	4		
Washer—spring		LWZ 205	29	4		
Washer—joint—cleaner to carburetter		ACA 8014	30	2		
Nut—front cleaner strap to rear cleaner strap		LNZ 205	31	1		
Washer—plain		PWZ 205	32	1		
Washer—spring		LWZ 205	33	1		

CLUTCH AND CONTROLS

	Page	Plate
†COVER—CLUTCH	ME 2	E 1
†CYLINDER—CLUTCH OPERATING	ME 2	E 1
†LEVER—CLUTCH WITHDRAWAL	ME 2	E 1
†PEDAL—CLUTCH	ME 4	E 2
†PIPES—CLUTCH	ME 5	E 2
†PLATES—CLUTCH	ME 2	E 1

ME

† Revised Information. Issue 3


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CLUTCH AND CONTROLS

CLUTCH COMPONENTS (10CC)

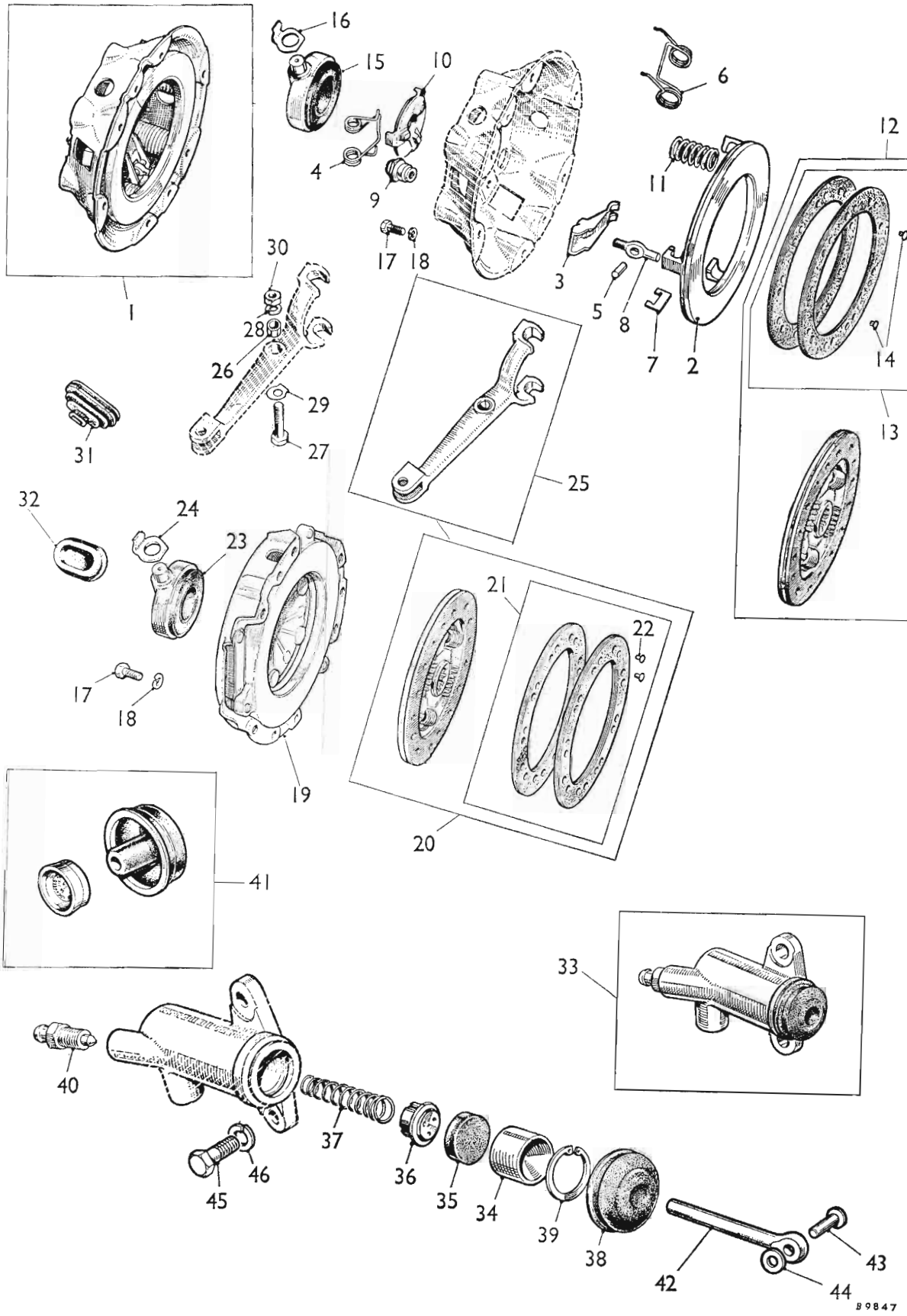
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Cover assembly—clutch	13H 988	1	1		
Cover	NSP		1		
Plate—pressure	7H 3057	2	1		
Lever—release	7H 3209	3	3		
Retainer—lever	7H 3009	4	3		
Pin—lever	7H 3061	5	3		
Spring—anti-rattle	7H 3008	6	3		
Strut—release lever	7H 3060	7	3		
Eyebolt	7H 3207	8	3		
Nut—eyebolt	17H 2721	9	3		
Plate—thrust	7H 3043	10	1		
Spring—pressure plate (Red)	13H 989	11	6		
Plate assembly—driven	13H 1750	12	1		
Lining and rivets	8G 8347	13	1 set		
Rivet	7H 3078	14	20		
Bearing—release	17H 3719	15	1		
Retainer—bearing to clutch withdrawal lever	13H 783	16	1		
Screw—clutch to flywheel	HZS 0506	17	6		
Washer—spring	LWN 305	18	6		

CLUTCH COMPONENTS (12CC, 12CD, 12CE)

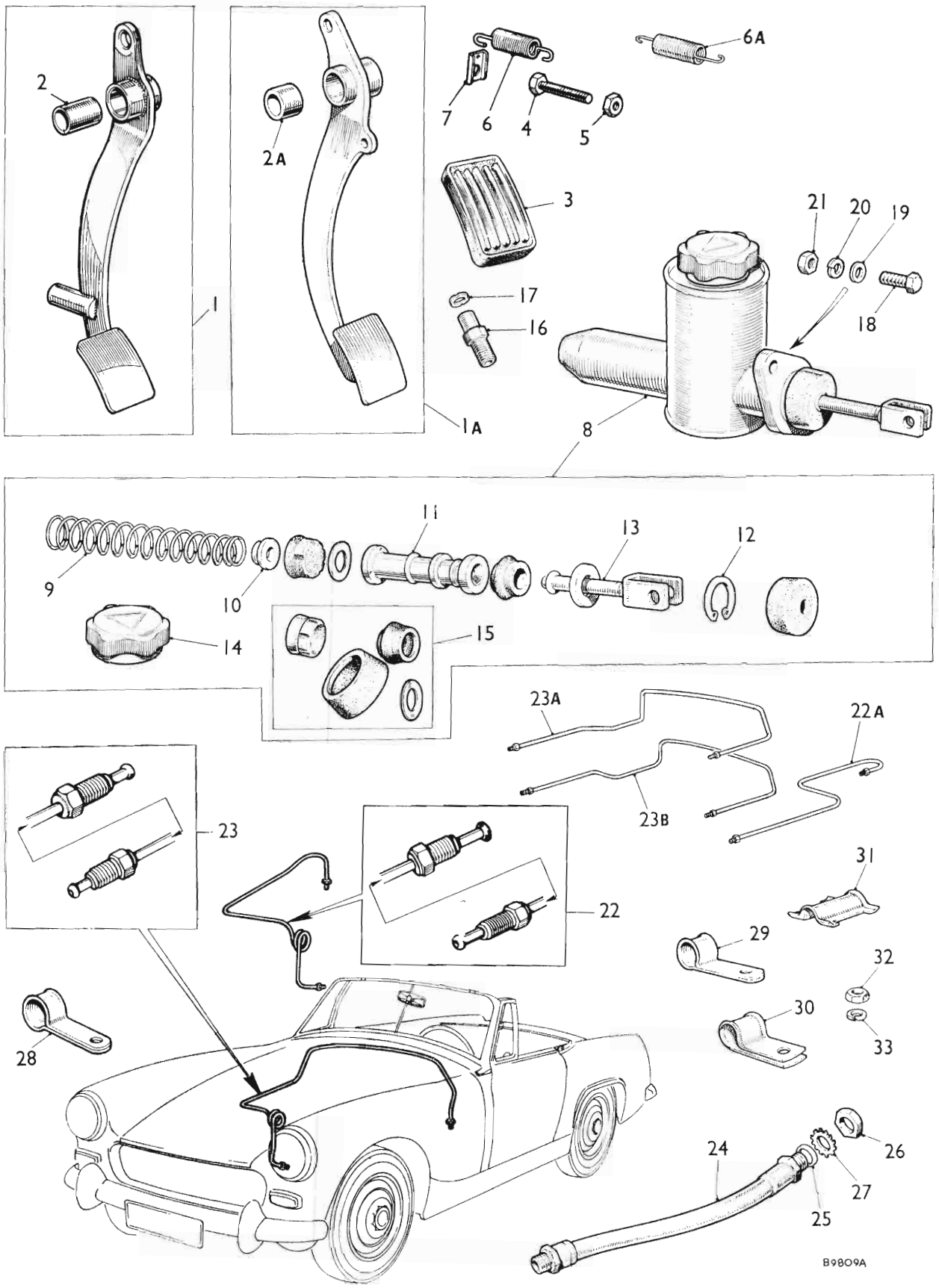
Cover assembly—clutch	†13H 3648	19	1		W.S.E. use 13H 4409
	†13H 4409	19	1		W.S.E. use 13H 4773
	†13H 4773	19	1		
Plate assembly—driven	†13H 3650	20	1		W.S.E. use 13H 4410
	†13H 4410	20	1		W.S.E. use 13H 4774
	†13H 4774	20	1		
Lining and rivets	18G 8231	21	1 set		
Rivet	†7H 3078	22	18		Use 37H 3252 for this application
Rivet	†37H 3252	22	18		
Bearing—clutch release	27H 9136	23	1		
Retainer—bearing	13H 783	24	2		
Screw—clutch to flywheel	HZS 0506	17	6		
Washer—spring	LWZ 305	18	6		

CLUTCH WITHDRAWAL LEVER (10CC, 12CC, 12CD, 12CE)

Lever—clutch withdrawal	22G 168	25	1		
Bush	2A 3006	26	1		
Bolt—lever to gearbox front cover **RHD**	2A 3289	27	1		
Bolt—lever to gearbox front cover **LHD**	†2A 3289	27	1		
Piece—distance **LHD**	†22G 136		1		
Washer—spring	LWN 305	28	1		
Washer—lock	2K 5813	29	1		
Nut	FNZ 105	30	1		
Cover—dust—lever	1G 3667	31	1		
Cover—dust—gearbox case	2A 3076	32	1		

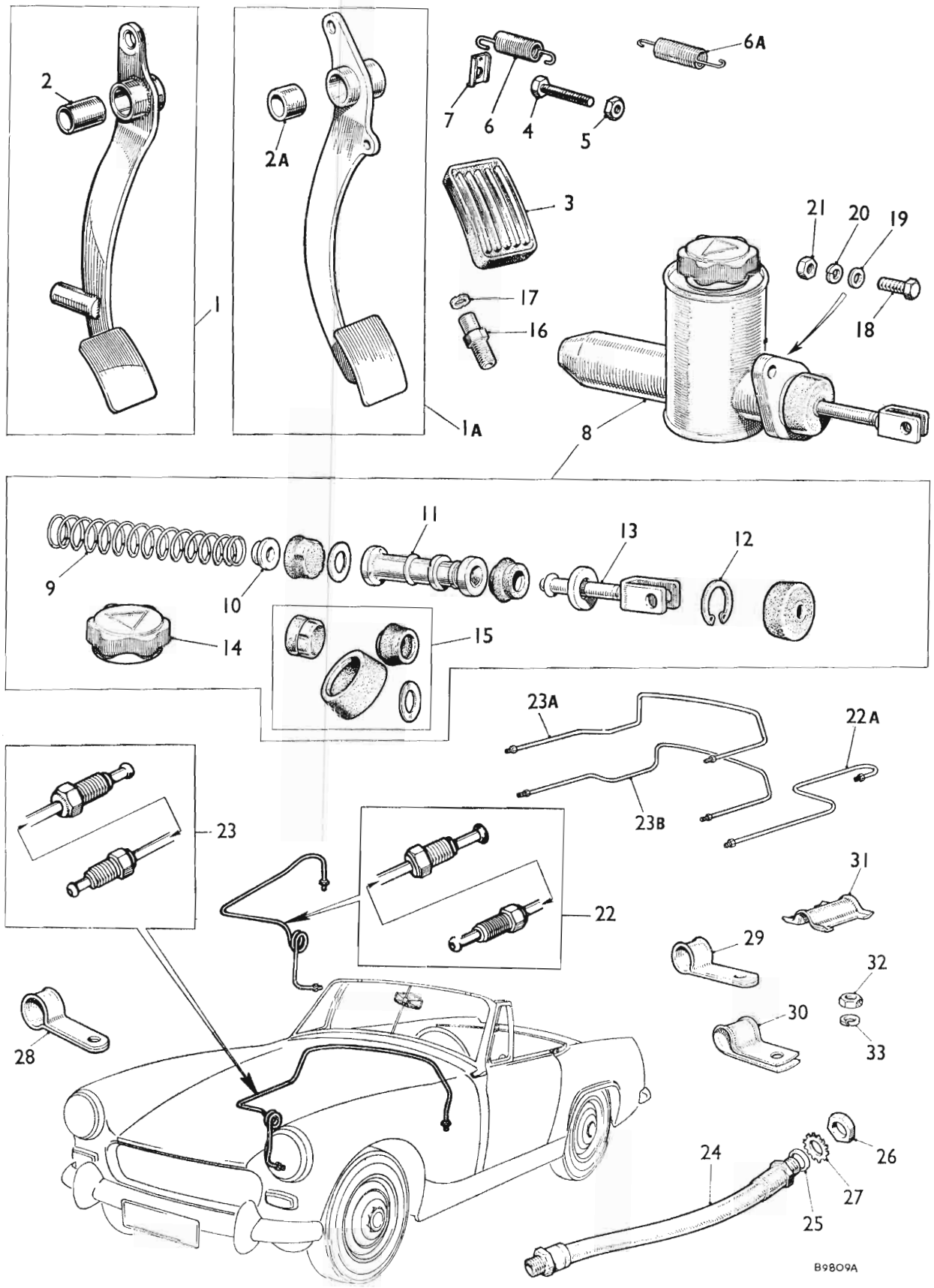

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Clutch and Controls—*continued*					
OPERATING CYLINDER (10CC)					
Cylinder assembly—clutch operating	22A 233	33	1		
Body	†NSP		1		
Piston	†17H 7841	34	1		
Cup—piston	†17H 7868	35	1		
Filler—cup	†17H 7540	36	1		
Spring—filler	†17H 7580	37	1		
Boot	†17H 7268	38	1		
Circlip	†AAA 81	39	1		
Screw—bleeder	†3H 2428	40	1		
Kit—cylinder repair	†8G 8446	41	1		
Cup—piston	†17H 7868	35	1		
Boot	†17H 7268	38	1		
Push-rod	†13H 21	42	1		
Pin—clevis	†CLZ 0517	43	1		
Washer—plain	†PWZ 105	44	1		
Bolt—cylinder to gearbox	†53K 152	45	2		
Washer—spring	†LWZ 305	46	2		
OPERATING CYLINDER (12CC, 12CD, 12CE)					
Cylinder assembly—clutch operating	†13H 3654		1		
Body	†NSP		1		
Piston	†17H 7417		1		
Filler cup	†7H 7913		1		
Spring—filler	†17H 7580		1		
Circlip	†17H 7819		1		
Screw—bleeder	†3H 2428		1		
Kit—cylinder repair	†18G 8207		1		
Cup	†NSP		1		
Boot	†NSP		1		
Push-rod	†13H 3655		1		
Pin—clevis	†CLZ 0517		1		
Washer—plain	†PWZ 105		1		
Bolt—cylinder to gearbox	†53K 152		2		
Washer—spring	†LWZ 305		2		


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Issue 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Clutch and Controls—*continued*					
CLUTCH PEDAL AND LINKAGE					
Pedal assembly—clutch	AHA 6408	1	1	(C) H–AN8–38829 to 64734	
Bush	2A 5564	2	1	(C) G–AN3–25788 to 52389	
Pedal assembly—clutch	AHA 8071	1A	1	(C) H–AN9–64735 on	
Bush	LBS 0810	2A	1	(C) G–AN4–52390 on	
Pad—pedal rubber	AHA 5326	3	1		
Screw—pedal adjustment	HZS 0408	4	1	(C) H–AN8–38829 to 64734	
Locknut	FNZ 204	5	2	(C) G–AN3–25788 to 52389	
Spring—pedal return	2A 5574	6	1		
Spring—pedal return	AAA 1628	6A	1	(C) H–AN9–64735 on	
				(C) G–AN4–52390 on	
Retainer	2A 5573	7	1	(C) H–AN8–38829 to 64734	
				(C) G–AN3–25788 to 52389	
Bolt—brake and clutch pedal					For details see page MM 2
Washer—spring					
Nut					
CLUTCH CYLINDER AND PIPES					
Cylinder assembly—master, brake, and clutch					For details see page MM 3
Push-rod				(C) H–AN8–38829 to 64734	
Locknut				(C) G–AN3–25788 to 52389	
Fork end					
Pin—clevis					
Circlip					
Cylinder and supply tank assembly—clutch master	BHA 4615	8	1		
Spring—piston return	27H 7751	9	1		
Retainer—spring	17H 7554	10	1		
Piston	17H 7980	11	1		
Circlip	17H 7560	12	1		
Push-rod	27H 8459	13	1		
Cap—filler	17H 6861	14	1		
Kit—repair—master cylinder	8G 8730	15	1		
Cup—main	NSP		1	(C) H–AN9–64735 on	
Washer—piston	NSP		1	(C) G–AN4–52390 on	
Cup—secondary	NSP		1		
Boot	NSP		1		
Adaptor—master cylinder	21K 8564	16	1		
Gasket	3H 2287	17	1		
Screw	HZS 0507	18	1		
Washer—plain	PWZ 105	19	1		
Washer—spring	LWZ 205	20	1		
Nut	FNZ 505	21	1		


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Issue 2

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Clutch and Controls—*continued*						
Clutch Cylinder and Pipes—*continued*						
Pipe—master cylinder to operating cylinder	RHD	2A 5615	22	1	(C) H–AN8–38829 to 64734	
					(C) G–AN3–25788 to 52389	
		AAK 806	22A	1	(C) H–AN9–64735 on	
					(C) G–AN4–62390 on	
	LHD	AHA 5508	23	1	(C) H–AN8–38829 to 39684	
					(C) G–AN3–25788 to 26641	
		7H 7991	23	1	(C) H–AN8–39685 to 64734	
					(C) G–AN3–26642 to 52389	
		†AHA 8182	23A	1	(C) H–AN9–64735 to 68975	W.S.E. use AAK 769
					(C) G–AN4–53290 to 56170	
		AAK 769	23B	1	(C) H–AN9–68976 on	
					(C) G–AN4–56171 on	
Hose—operating cylinder		ACC 5509	24	1		
Gasket—hose		3H 550	25	1		
Nut—hose		2K 8686	26	1	(C) H–AN9–64735 on	
Washer—lock		LWZ 510	27	1	(C) G–AN4–52390 on	
Clip						
Pipe to pedal box		PCR 0409	28	1		
Pipe to heater platform and foot well		PCR 0409	29	3	(C) H–AN8–39685 to 64734	
					(C) G–AN3–26642 to 52389	
Pipe to heater platform		AHA 8161	30	1	(C) H–AN9–64735 on	
Pipe to foot well		AHC 449	31	1	(C) G–AN4–52390 on	
Nut	LHD	FNZ 204	32	1	(C) H–AN9–68976 on	
Washer—spring		LWZ 204	33	1	(C) G–AN4–56171 on	

GEARBOX

'A'-TYPE GEARS

(E) 10CC/Da/H101 to H4641
(E) 10CC/Da/L101 to L2355

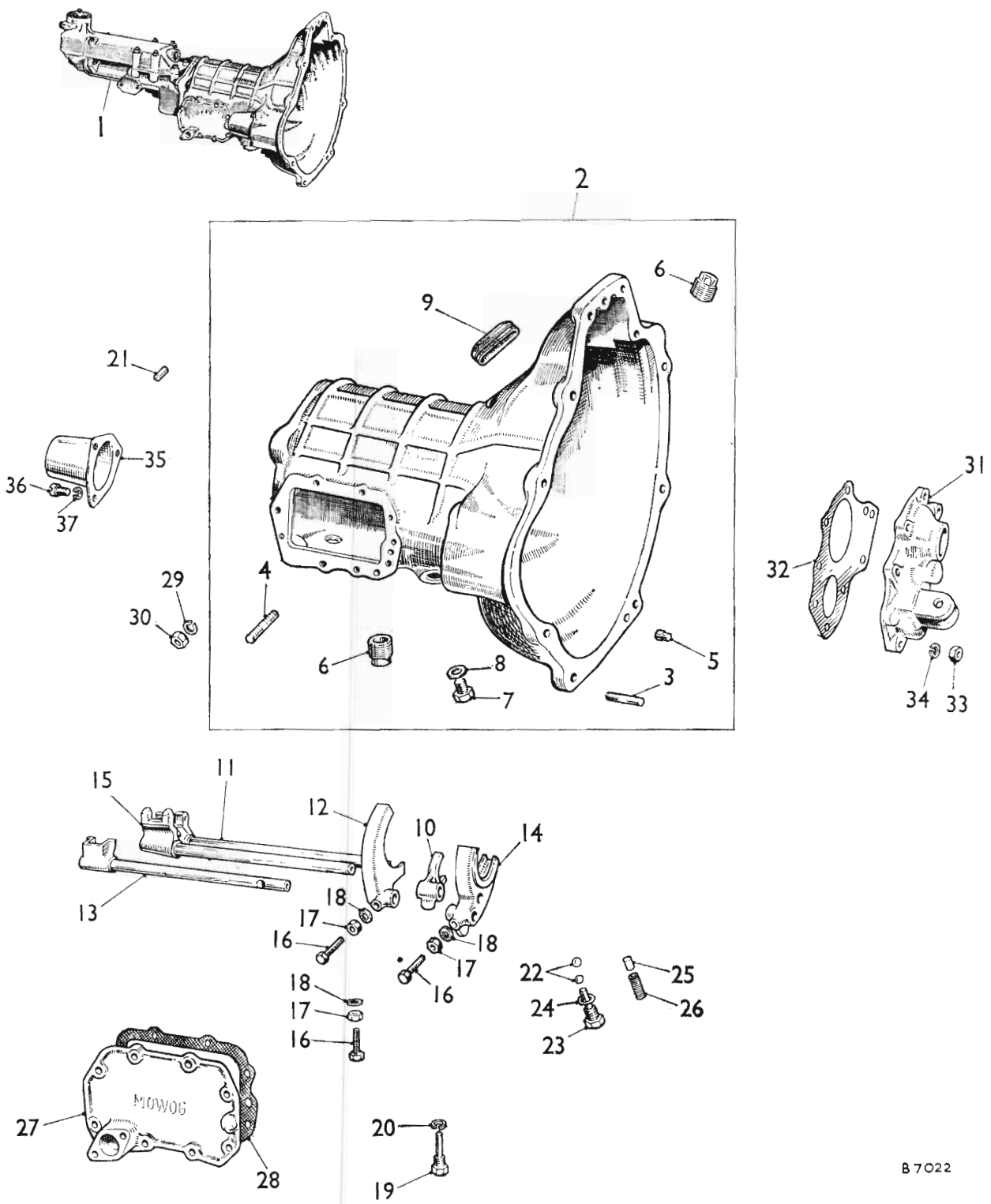
'B'-TYPE GEARS

(E) 10CC/Da/H4642 on
(E) 10CC/Da/L2356 on
(E) 12CC/Da/101 on
†(E) 12CD/Da/H101 on
†(E) 12CE/Da/H101 on

MF

	Page	*Plate*
CASE ASSEMBLY...	MF 2	F 1
COVER—DUST	MF 2	F 1
COVERS—SIDE AND FRONT	MF 2	F 1
EXTENSION—GEARBOX	MF 5	F 3
FORKS AND RODS	MF 2	F 1
GEARBOX ASSEMBLY	MF 2	F 1
GEARS—2nd AND 3rd SPEEDS	MF 4	F 2
LEVER—CHANGE SPEED	MF 6	F 3
LEVER—SELECTOR	MF 5	F 3
REMOTE CONTROL	MF 5	F 3
SHAFTS—1st AND 3rd MOTION	MF 3	F 2
SPEEDOMETER BUSH AND PINION	MF 5	F 3
†SWITCH—REVERSE LIGHT	MF 6	F 3
SYNCHRONIZER ASSEMBLIES	MF 3, MF 4	F 2
WHEEL—REVERSE	MF 4	F 2

† Revised Information. Issue 6

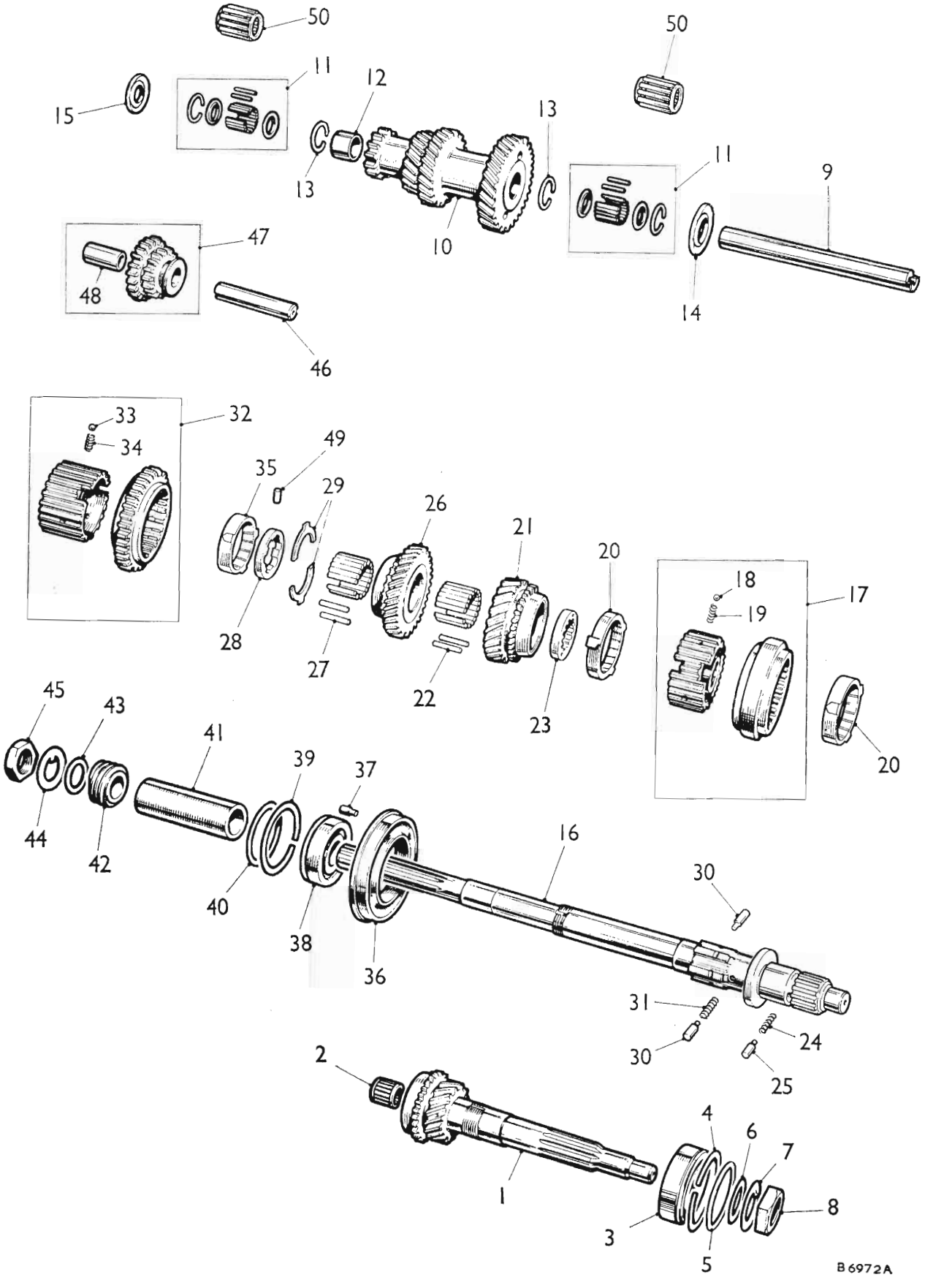

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GEARBOX

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox assembly **10CC**	†38G 316	1	1	See (1) foot of page	W.S.E. use 38G 374
10CC, 12CC	38G 374	1	1	See (2) foot of page	
12CC, 12CD, 12CE	38G 430	1	1	See (3) foot of page	
Case assembly	38G 313	2	1		
Stud—front cover	53K 463	3	7		
Stud—side cover	53K 463	4	8		
Dowel	1G 752	5	1		
Plug—filler and drain	2K 5830	6	2		
Plug—reverse plunger spring	6K 643	7	1		
Washer—plug	2K 4956	8	1		
Cover—dust bell housing	22G 199	9	1		
Fork—reverse	2A 3284	10	1		
Rod—reverse fork	22A 468	11	1		
Fork—1st and 2nd speed	22A 469	12	1		
Rod—1st and 2nd speed fork	22A 470	13	1		
Fork—3rd and 4th speed	22A 471	14	1		
Rod—3rd and 4th speed fork	22A 472	15	1		
Screw—fork locating	†2A 3141	16	3		W.S.E. use 2A 3492
Screw—fork locating	†2A 3492	16	3		
Nut	†FNN 504	17	3		Use with screw 2A 3141
Washer—shakeproof	†LWN 404	18	3		
Nut	†FNN 604	17	3		Use with screw 2A 3492
Washer—shakeproof	†LWN 604	18	3		
Screw—locating—reverse shaft	2A 3028	19	1		
Washer—spring	LWN 204	20	1		
Plunger—interlock	2A 3110	21	1		
Ball—interlock	BLS 110	22	1		
Plug—interlock ball hole	2A 3253	23	1		
Washer—plain	2K 4956	24	1		
Plunger—fork rod	2A 3108	25	3		
Spring—plunger	22G 327	26	3		
Cover—side	88G 214	27	1		Part No. change; was 22A 170 and 2A 3285
Gasket	2A 3286	28	1		
Washer—spring	LWZ 304	29	8		
Nut	FNZ 104	30	8		
Cover—front	22G 118	31	1		
Gasket	22G 165	32	1		
Nut	FNZ 104	33	7		
Washer—spring	LWN 304	34	7		
Cover—starter pinion	†1B 3346	35	1		Correction; was 1G 3346
Screw—cover to case	53K 1435	36	3		
Washer—spring	LWN 204	37	3		

CHANGE POINTS

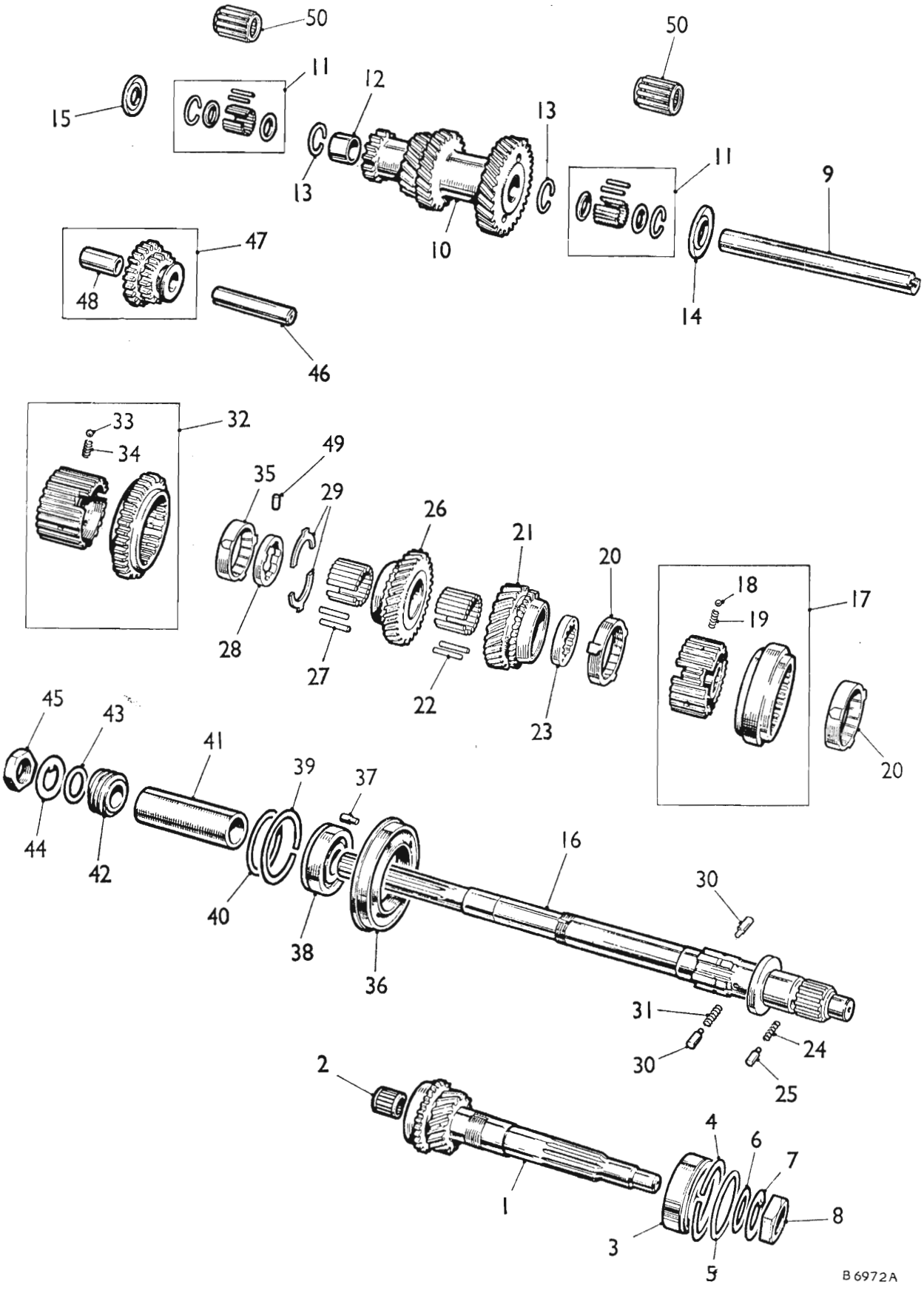
(1) (E) 10CC/Da/101 to H4641 and L2355
(2) (E) 10CC/Da/H4642 and L2356 on, (E) 12CC/Da/H12410
(3) (E) 12CC/Da/H12411 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox—*continued*					
Shaft—1st motion **10CC**	22G 172	1	1	See (3) foot of page	
Shaft—1st motion **10CC, 12CC, 12CD, 12CE**	22G 229	1	1	See (4) foot of page	
Bearing—3rd motion shaft	AEA 3203	2	1		Use 88G 409 for this application
Bearing—3rd motion shaft	88G 409	2	1		
Bearing—ball—1st motion shaft	2A 3245	3	1		
Ring—spring—bearing	6K 558	4	1		
Washer—packing					
·004″ (·1016 mm)	2K 8737	5	A/R		
·006″ (·1524 mm)	2K 8738	5	A/R		
·010″ (·254 mm)	2K 8739	5	A/R		
Washer—plain	6K 559	6	1		
Washer—lock	2A 3035	7	1		
Nut	2K 6677	8	1		
Layshaft	8G 664	9	1		Use 22G 673 for this application
Layshaft	22G 673	9	1		
Laygear **10CC**	22G 76	10	1	See (3) foot of page	
Laygear **10CC, 12CC, 12CD, 12CE**	22G 232	10	1	See (4) foot of page	
Bearing—needle roller **10CC**	†3H 2113	11	2	See (3) foot of page	W.S.E. use 88G 396
Bearing—needle roller **10CC, 12CC, 12CD, 12CE**	88G 396	50	2	See (4) foot of page	Part No. change; was 13H 977 and 27H 3397
Piece—distance	2A 3168	12	1		W.S.E. use 22G 277
Piece—distance	22G 277	12	1		
Ring—spring	2A 3366	13	2		W.S.E. use 22G 278
Ring—spring	22G 278	13	2		
Washer—thrust					
Front	2A 3023	14	1		
Rear—·123 to ·124″ (3·12 to 3·14 mm)	2A 3024	15	A/R		
Rear—·125 to ·126″ (3·17 to 3·20 mm)	2A 3025	15	A/R		
Rear—·127 to ·128″ (3·22 to 3·25 mm)	2A 3026	15	A/R		
Rear—·130 to ·131″ (3·30 to 3·32 mm)	2A 3027	15	A/R		
Shaft—3rd motion	22G 146	16	1		
Synchronizer assembly—3rd and 4th speed	22G 150	17	1	See (1) foot of page	W.S.E. use 22G 218
Synchronizer assembly—3rd and 4th speed	22G 318	17	1	See (2) foot of page	
Synchronizer	NSP		1		
Sleeve—coupling	NSP		1		
Ball	BLS 107	18	3		
Spring	22A 367	19	3		
Spring	22G 317	19	3		Use with 22G 318
Ring—baulk	8G 743	20	2		Use 22G 220 for this application
Ring—baulk	22G 220	20	2		

CHANGE POINTS

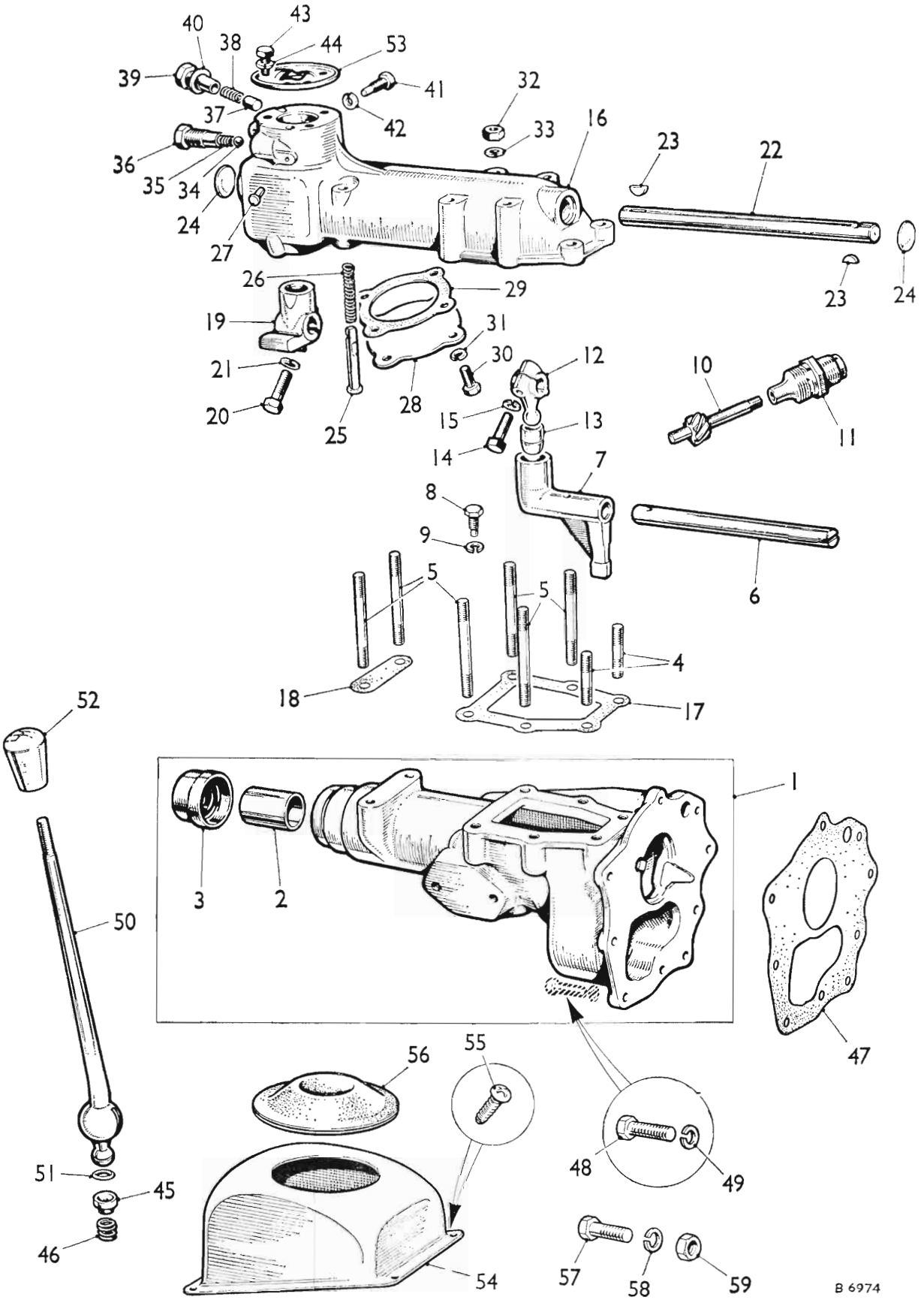
(1) (E) 10CC/Da/101 to H3324 and L2315
(2) (E) 10CC/Da/H3325 on, L2316 on, (E) 12CC/Da/H101 on
(3) (E) 10CC/Da/101 to H4641 and L2355
(4) (E) 10CC/Da/H4642 and L2356 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox —*continued*					
Gear—3rd speed **10CC**	†22G 148	21	1	See (1) foot of page	
Gear—3rd speed **10CC, 12CC, 12CD, 12CE**	†22G 236	21	1	See (2) foot of page	
Bearing—needle-roller	22G 149	22	26		
Collar—locking **10CC**	†22G 155	23	1	See (1) foot of page	
Collar—locking **10CC, 12CC, 12CD, 12CE**	†22G 185	23	1	See (2) foot of page	
Peg	22A 495	24	1		
Spring	22G 154	25	1		
Gear—2nd speed **10CC**	†22G 147	26	1	See (1) foot of page	
Gear—2nd speed **10CC, 12CC, 12CD, 12CE**	†22G 234	26	1	See (2) foot of page	
Bearing—needle-roller	22G 149	27	26		
Collar—locking	22G 156	28	1		
Washer—locking collar	22G 157	29	2		
Peg—collar	22A 495	30	2		
Spring	22G 154	31	1		
1st speed wheel—2nd speed synchronizer assembly **10CC**	22G 161	32	1	See (1) on page MF 3	W.S.E. use 22G 257
	22G 257	32	1	(E) 10CC/Da/H3325 to H4641 and L2316 to L2355	
10CC, 12CC, 12CD, 12CE	22G 326	32	1	See (2) on page MF 3	
Wheel—1st speed	NSP		1		
Synchronizer—2nd speed	NSP		1		
Ball	BLS 107	33	3		
Spring **10CC**	22A 367	34	3	See (1) on page MF 3	
Spring **10CC, 12CC, 12CD, 12CE**	22G 317	34	3	See (2) on page MF 3	
Plunger	22G 89	49	1		
Ring—baulk	8G 743	35	1		W.S.E. use 22G 220
Ring—baulk	22G 220	35	1		
Housing assembly—bearing	22A 463	36	1		
Peg—locating	1G 3530	37	1		
Bearing—ball—3rd motion shaft	22A 465	38	1		
Ring—spring	6K 558	39	1		
Washer—packing					
·004″ (·1016 mm)	2K 8737	40	A/R		
·006″ (·1524 mm)	2K 8738	40	A/R		
·010″ (·254 mm)	2K 8739	40	A/R		
Piece—distance—3rd motion shaft	22A 466	41	1		
Wheel—speedometer	2A 3371	42	1		
Washer—plain	6K 559	43	1		
Washer—lock	2A 3035	44	1		
Nut	2K 6677	45	1		
Shaft—reverse	88G 216	46	1		Part No. change; was 22A 131 and 2A 3028
Wheel assembly—reverse **10CC**	†22A 453	47	1	See (1) foot of page	
Wheel assembly—reverse **10CC, 12CC, 12CD, 12CE**	†22G 240	47	1	See (2) foot of page	
Bush	2A 3282	48	1		

CHANGE POINTS

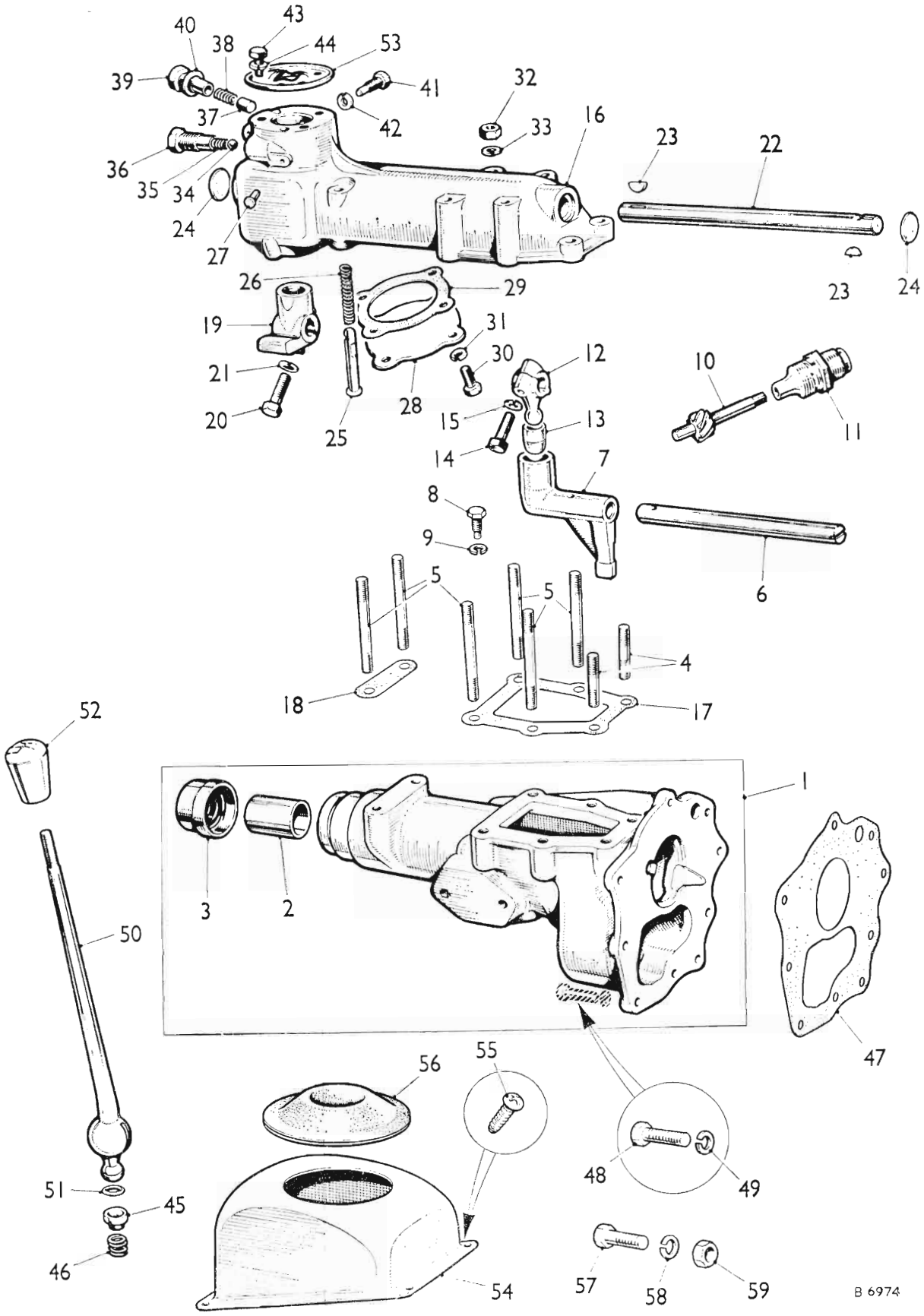
†(1) (E) 10CC/Da/101 to H4641 and L2355
†(2) (E) 10CC/Da/H4642 and L2356 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox—*continued*					
Extension—gearbox (with bush and seal)	22A 474	1	1		
Bush	2A 3325	2	1		
Seal—oil	2A 3061	3	1		
Stud—remote control housing—short	53K 528	4	2		
Stud—remote control housing—long	53K 535	5	6		
Shaft—control	22A 475	6	1		
Lever—control	22A 476	7	1		
Peg—lever locating	1H 3101	8	1		
Washer—spring	LWZ 304	9	1		
Pinion—speedometer	2A 3420	10	1		
Bush assembly—pinion	22A 71	11	1		
Seal—oil	NSP		1		
Lever—selector—front	2A 3385	12	1		
Bush—selector	2A 3468	13	1		
Screw	2A 3352	14	1		
Washer—spring	LWZ 204	15	1		
Casing—remote control **12CC, 10CC**	†22A 480	16	1	See (1) foot of page	
Casing—remote control **12CC, 12CD, 12CE**	†22G 671	16	1	See (2) foot of page	
Gasket—casing to extension—front	2A 3344	17	1		
Gasket—casing to extension—rear	2A 3345	18	1		
Lever—selector—rear	2A 3388	19	1		
Screw	2A 3335	20	1		
Washer—spring	LWZ 205	21	1		
Shaft—remote control	2A 3375	22	1		
Key	WKN 404	23	2		
Plug—welch—remote control housing	2K 8158	24	2		
Plunger—reverse selector **10CC, 12CC**	†1G 3707	25	1	See (1) foot of page	
Spring **10CC, 12CC**	†1G 3863	26	1		
Plunger—reverse selector **12CC, 12CD, 12CE**	†22G 668	25	1	See (2) foot of page	
Spring—plunger **12CC, 12CD, 12CE**	†22G 669	26	1		
Pin—locating plunger	2A 3378	27	1		
Cover—change speed tower—bottom	2A 3340	28	1		
Gasket	2A 3341	29	1		
Screw	HZS 0404	30	4		
Washer—spring	LWZ 204	31	4		

CHANGE POINTS

(1) (E) 12CC/Da/H101 to H12410
(2) (E) 12CC/Da/H12411 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox—*continued*					
Nut—stud—casing to extension	FNZ 105	32	8		
Washer—spring	LWZ 305	33	8		
Ball—reverse selector plunger	BLS 110	34	1		
Spring	22A 75	35	1		
Plug—reverse plunger	2A 3379	36	1		
Plunger—control shaft damper	22A 84	37	2		
Spring	AEG 3123	38	2		
Cap—spring retaining	22A 85	39	2		
Washer—plain	AEG 3122	40	2		
Peg—change speed lever locating	1H 3101	41	1		
Washer—spring	LWZ 304	42	1		
Screw—change speed seat	HZS 0405	43	3		
Washer—spring	LWZ 304	44	3		
Button—thrust	2A 3467	45	1		
Spring—button	2A 3390	46	1		
Gasket—extension to gearbox	22A 481	47	1		
Screw	HZS 0407	48	9		
Washer—spring	LWN 304	49	9		
Lever—change speed	†22G 152	50	1	See (1) on page MF 3	W.S.E. use 22G 328
Lever—change speed	22G 328	50	1	See (2) on page MF 3	
Ring—lever (rubber)	TRS 0710	51	1		
Knob—lever	§ 22G 110	52	1		
Cover—change speed lever seat	2A 3339	53	1		
Cover—remote control	BLA 768	54	1		
Screw	PTZ 803	55	4		
Grommet—change speed lever	ACA 5208	56	1		
Bolt—gearbox to mounting plate	HBZ 0511	57	8		
Bolt—gearbox to mounting plate	22G 173	57	8		Use HBZ 0511 for this application
Washer—spring	LWN 305	58	8		
Nut	FNZ 105	59	3		
Switch assembly—reverse light	**12CC,** 13H 4216		1		
Clip	**12CD,** PCR 0411		1	(E) 12CC/Da/H12411 on	
Clip	**12CE** PCR 0409		1		
Washer (copper)	41K 5011		A/R		Part No. duplication; was 2H 4809. W.S.E. use 3H 693
Washer (copper)	3H 693		A/R		

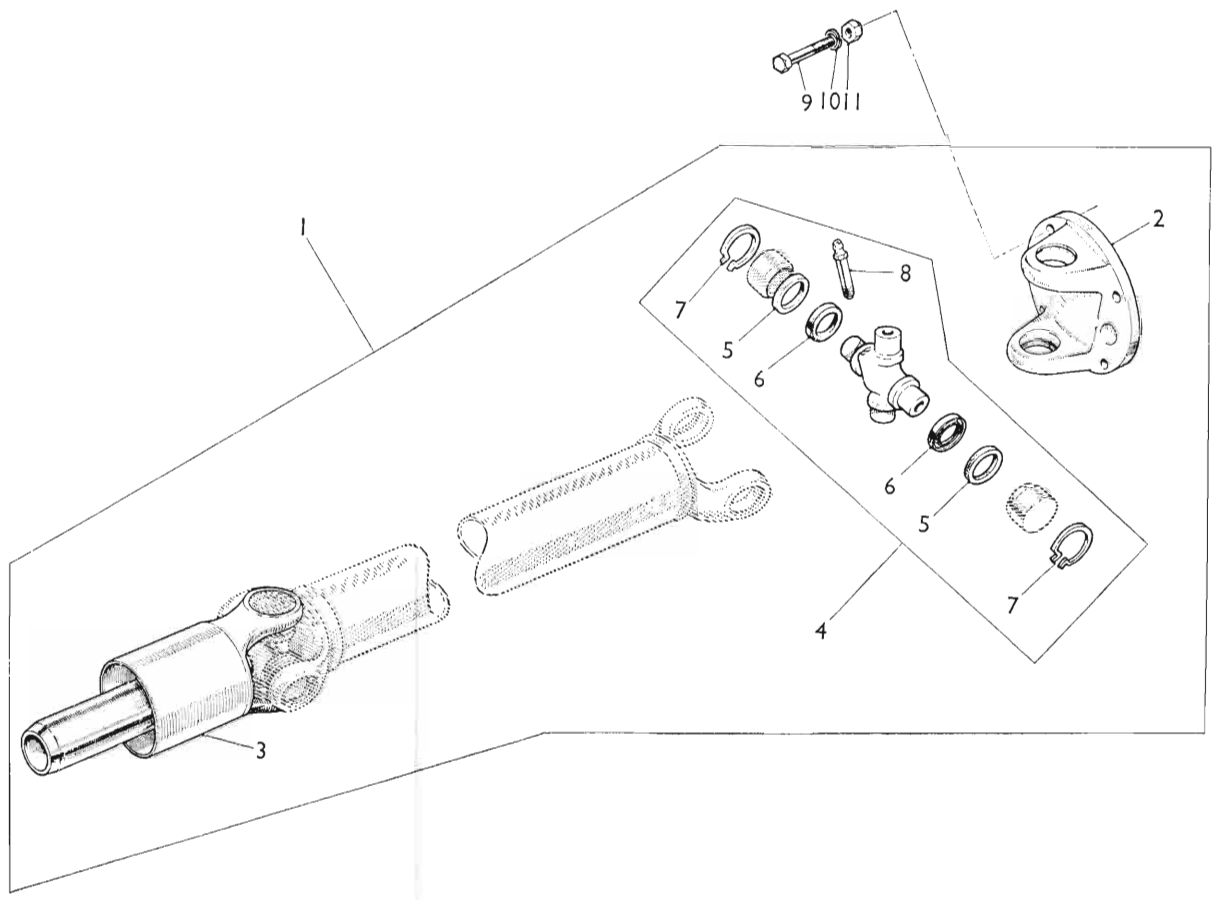
§ This item is subject to safety regulations **See title-page for application** † Revised Information. Issue 4

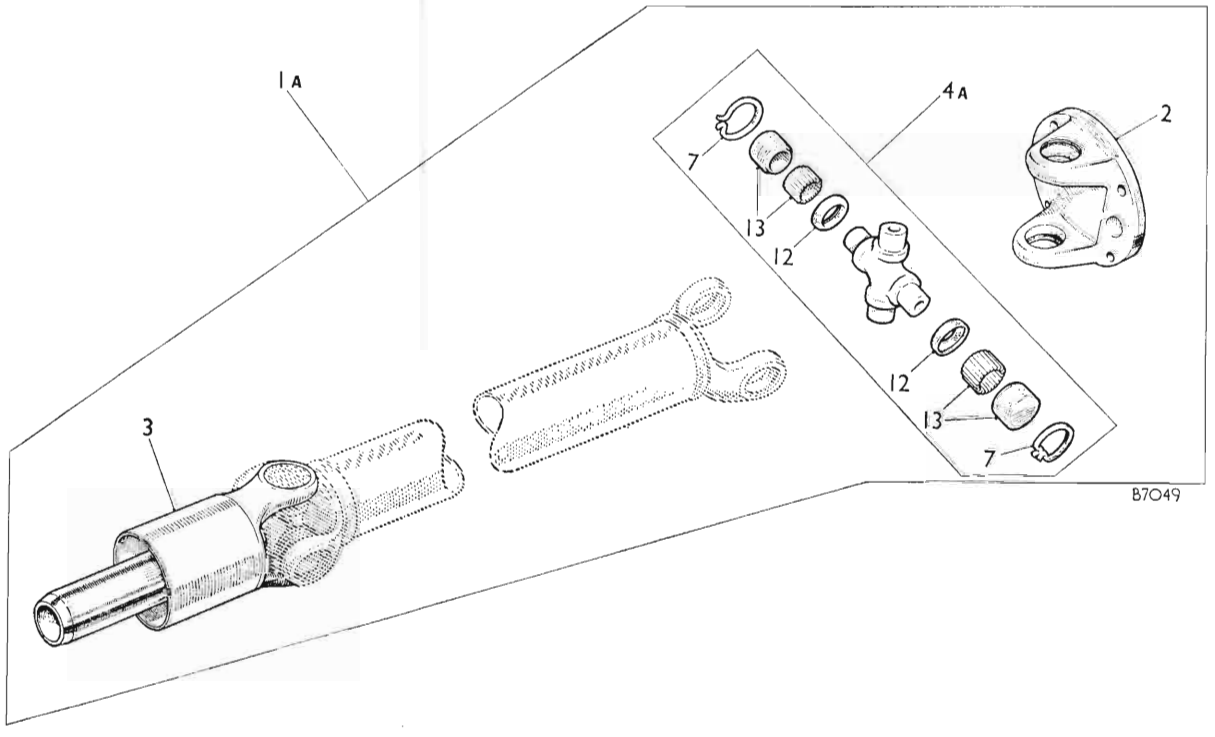
PROPELLER SHAFT

	Page	Plate
SHAFT—PROPELLER	MG 2	G 1

MG

† Revised Information. Issue 3


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PROPELLER SHAFT

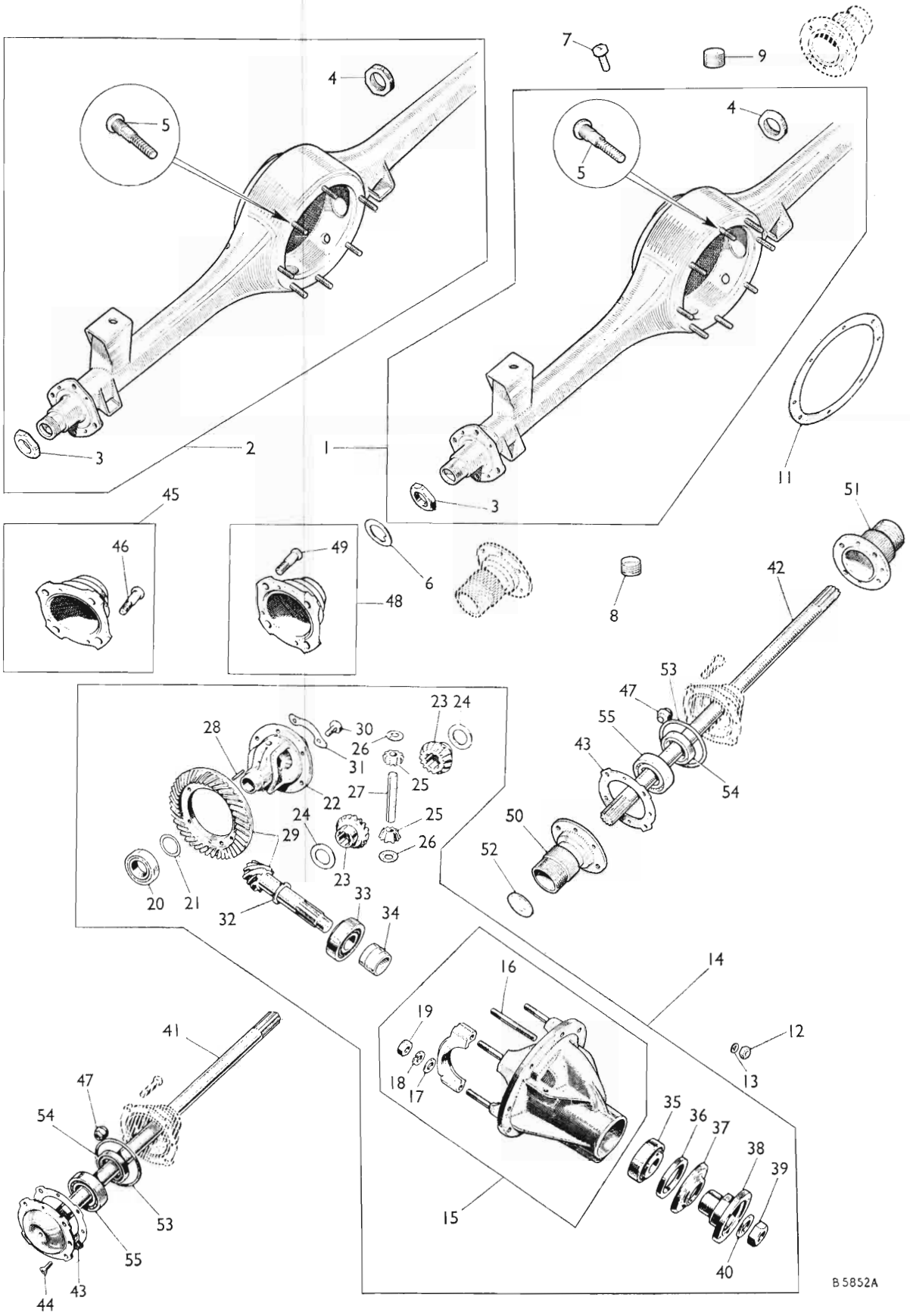
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Shaft assembly—propeller	†2A 7272	1	1		W.S.E. use AHA 7928
Flange—yoke	17H 3828	2	1		
Sleeve—yoke	17H 3894	3	1		
Journal and needle kit	†8G 3000	4	2	(C) H–AN8–38829 to 52665	W.S.E. use 8G 8979
Gasket—journal	17H 3818	5	8	(C) G–AN3–25788 to 40086	
Retainer—gasket	17H 3819	6	8		
Bearing—needle	NSP		8		
Circlip	7H 3877	7	8		
Lubricator—journal	7H 3858	8	2		
Shaft assembly—propeller	AHA 7928	1A	1		
Flange—yoke	17H 3828	2	1	(C) H–AN8–52666 to 64734	
Sleeve—yoke	17H 3894	3	1	†(C) H–AN9–64735 to ▼	
Journal assembly	8G 8979	4A	2	(C) G–AN3–40087 to 52389	
Seal—lip	27H 4230	12	8	†(C) G–AN4–52390 to ▼	
Bearing—needle	27H 4228	13	8		
Circlip	7H 3877	7	8		
Shaft assembly—propeller	†AHA 9053	1A	1		
Flange—yoke	†17H 3828	2	1		
Sleeve—yoke	†37H 4149	3	1	(C) H–AN9– ▼ on	
Journal assembly	†8G 8979	4A	2	(C) G–AN4– ▼ on	
Seal—lip	†27H 4230	12	8		
Bearing—needle	†27H 4228	13	8		
Circlip	†7H 3877	7	8		
Bolt—shaft to pinion flange	HBZ 0510	9	4		
Washer—spring	LWZ 305	10	4		
Nut	LNZ 105	11	4		Alternatives
Nut	LNZ 205	11	4		Alternatives

REAR AXLE AND REAR SUSPENSION

	Page	*Plate*
BRAKES—REAR	MH 3	H 2
CASE—REAR AXLE	MF 2	H 1
CROWN WHEEL AND PINION	MH 2	H 1
DIFFERENTIAL	MH 2	H 1
†HUBS	MH 2·1	H 1
SPRING—ROAD—LEAF	MH 4, MH 5	H 3, H 4

MH

† Revised Information. Issue 4


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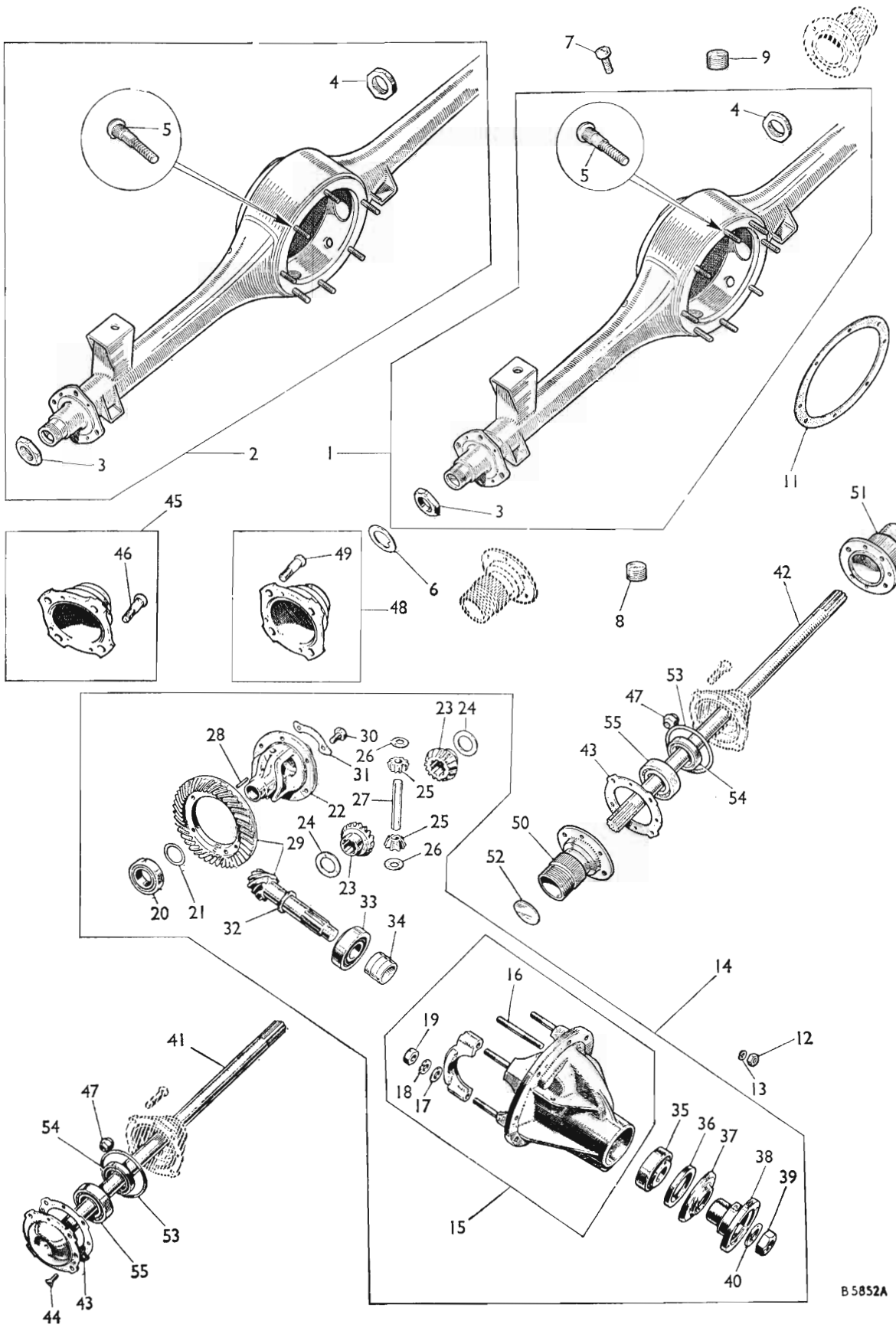
REAR AXLE AND REAR SUSPENSION

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Axle assembly **RHD**	NSP		1		
Axle assembly **LHD**	NSP		1		
Case assembly	BTA 694	1	1		Disc wheels only
Case assembly	BTA 695	2	1		Wire wheels only
Nut—bearing retaining—RHT	2A 7103	3	1		
Nut—bearing retaining—LHT	1G 3584	4	1		
Stud—gear carrier	2A 7226	5	8		
Washer—bearing retaining nut	2A 7250	6	2		
Breather	1H 3364	7	1		
Plug—drain	6K 499	8	1		
Plug—filler	6K 499	9	1		
Washer—joint—gear carrier to axle case	2A 7027	11	1		
Nut—gear carrier to axle case	FNZ 105	12	8		
Washer—spring	LWZ 305	13	8		
Differential assembly—9 × 38 teeth (4·22 : 1 ratio)	†BTA 550	14	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 77590 (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 66225	
Differential assembly — 10 × 39 teeth (3·90 : 1 ratio)	†BTA 1222	14	1	(C) H–AN9–77591 on (C) G–AN4–66226 on	
Carrier assembly	BTA 549	15	1		
Stud—bearing cap	51K 886	16	4		
Washer—plain	PWN 107	17	4		
Washer—spring	LWN 307	18	4		
Nut	FNN 107	19	4		
Bearing—differential	2K 5943	20	2		
Washer—bearing packing					
·002″ (·050 mm)	2K 7779	21	A/R		
·003″ (·067 mm)	ATA 7269	21	A/R		
·004″ (·101 mm)	2K 7778	21	A/R		
·010″ (·254 mm)	2A 7271	21	A/R		
Cage—differential	ATA 7036	22	1		
Wheel—differential	ATA 7037	23	2		
Washer—thrust—differential wheel	ATA 7039	24	2		
Pinion—differential	2A 7015	25	2		
Washer—thrust—differential pinion	2A 7062	26	2		
Pin—pinion	2A 7016	27	1		
Peg—pinion pin	6K 631	28	1		
Crown wheel and pinion—9 × 38 teeth (4·22 : 1 ratio)	†BTA 539	29	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 77590 (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 66225	
Crown wheel and pinion—10 × 39 teeth (3·90 : 1 ratio)	†BTA 1223	29	1	(C) H–AN9–77591 on (C) G–AN4–66226 on	
Bolt—crown wheel to differential cage	ATA 7232	30	6		
Washer—lock	ATA 7044	31	3		
Washer—pinion thrust					
·130″ (3·30 mm)	ATA 7123	32	1		One used of selected size
·128″ (3·25 mm)	ATA 7124	32	1		
·126″ (3·20 mm)	ATA 7125	32	1		
·124″ (3·15 mm)	ATA 7126	32	1		
·122″ (3·10 mm)	ATA 7127	32	1		
·120″ (3·05 mm)	ATA 7128	32	1		
·118″ (3·00 mm)	ATA 7129	32	1		
·116″ (2·95 mm)	ATA 7130	32	1		
Bearing—inner—pinion	ATA 7166	33	1		
Spacer—bearing	BTA 532	34	1		
Bearing—outer—pinion	BTB 440	35	1		
Seal—oil	88G 320	36	1		Part No. change; was ATA 7047
Cover—dust	1G 7439	37	1		
Flange—universal joint	ATA 7056	38	1		
Nut	FNN 612	39	1		
Washer—spring	LWZ 212	40	1		
Shaft—axle	BTA 501	41	2	(C) H–AN8–38829 to 64734	Disc wheels only
	BTA 491	42	2	(C) G–AN3–25788 to 52389	Wire wheels only
	BTA 806	41	2	(C) H–AN9–64735 on	Disc wheels only
	BTA 807	42	2	(C) G–AN4–52390 on	Wire wheels only
Washer—joint—shaft to hub	2A 7091	43	2		
Screw—shaft to hub	CMZ 0410	44	2		

▼ Change point not available

† Revised Information. Issue 7

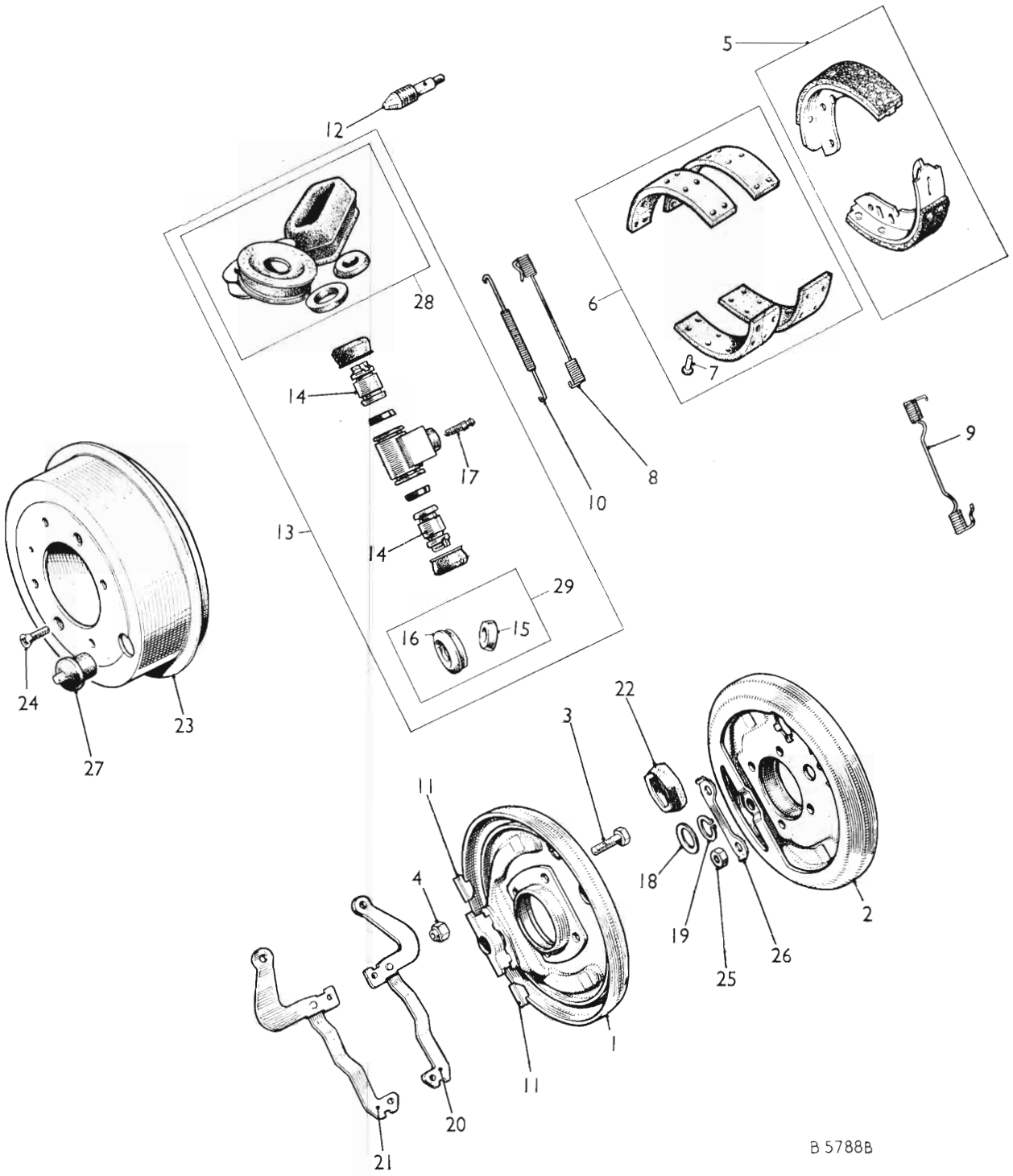
See title-page for application


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Issue 4

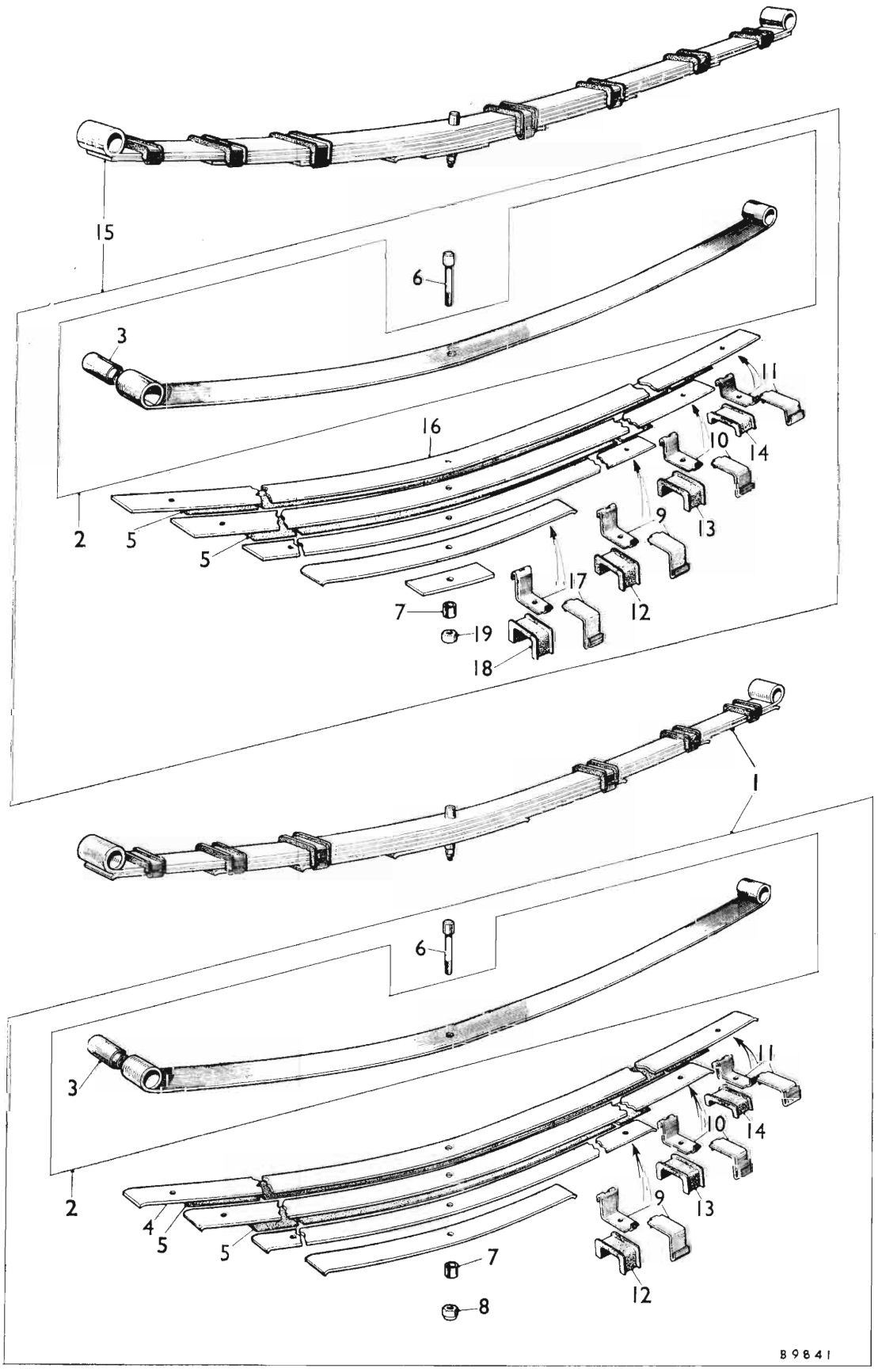
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*						
Hub assembly	§	†2A 7087	45	2		Disc wheels only
Stud—wheel	§	†2A 7089	46	8		Disc wheels only
Nut—wheel stud	§	†88G 322	47	8		Part No. change; was 2A 8012 and ATA 7499
Nut—wheel stud—CP		†		8		For use with optional extra Rostyle wheel. For details refer to page MP 2
Hub assembly	§	†BTA 490	48	2		Wire wheels only
Stud—wheel	§	†BTA 492	49	8		Wire wheels only
Extension—hub—RH	§	†BTA 688	50	1		Wire wheels only
Extension—hub—LH	§	†BTA 689	51	1		Wire wheels only
Plug—welch		2K 8160	52	2		Wire wheels only
Ring—oil seal		ATA 7225	53	2		
Seal—oil		BTA 108	54	2		
Bearing—hub		AMK 777	55	2		Part No. change; was 6K 584

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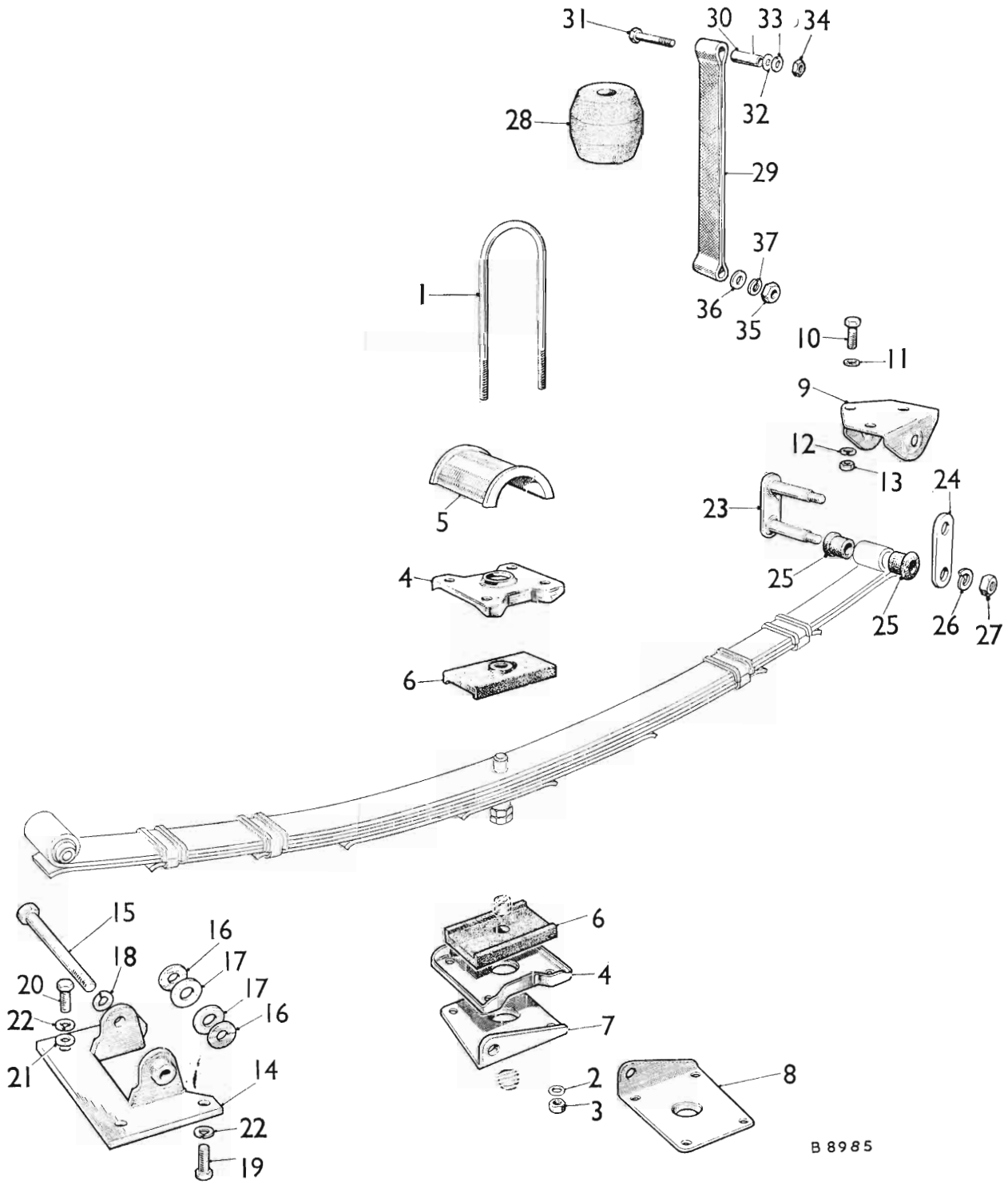

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*					
Plate—brake—RH	$ †BTA 566	1	1		
Plate—brake—LH	$ †BTA 567	2	1		
Screw	HZS 0507	3	8		
Locknut	LNZ 205	4	8		
Shoe assembly—brake (**Not**)	†8G 8762	5	2 sets		W.S.E. use 18G 8328
Lining assembly (**N.**)	†8G 8763	6	1 box		W.S.E. use 18G 8329
Rivet (**America**)	†7H 7398	7	28		
Shoe assembly—brake (**N.**)	$ †18G 8328	5	2 sets		
Lining assembly (**America**)	$ †18G 8329	6	1 box		
Rivet (**only**)	$ †7H 7398	7	28		
Spring—shoe return					
Cylinder end—RH	$ †17H 7947	8	1		
Cylinder end—LH	$ †17H 7948	9	1		
Adjuster end	$ †17H 7621	10	2		
Tappet	$ †17H 7618	11	4		
Wedge	$ †17H 7619	12	2		
Cylinder assembly—wheel	$ †17H 8152	13	2		
Body	NSP		2		
Piston	$ †17H 8399	14	4		
Screw—bleed	$ †17H 7623	17	2		
Kit—repair—wheel cylinder	8G 8255	28	2		W.S.E. use 8G 8797
Seal	NSP	15	4		Was 17H 7739
Boot—piston	17H 7511	16	4		
Boot—hand brake lever	17H 7612	22	2		
Kit—repair—wheel cylinder	$ †8G 8797	29	2		
Seal	NSP	15	4		Was 17H 7739
Boot—piston	$ †17H 7511	16	4		
Washer—Belleville—wheel cylinder fixing	$ †17H 7613	18	2		
Circlip—wheel cylinder fixing	$ †17H 7622	19	2		
Lever—hand brake—RH	$ †17H 2824	20	1		
Lever—hand brake—LH	$ †17H 2825	21	1		
Boot—hand brake lever	$ †17H 7612	22	2		
Drum—brake	$ †2A 7168	23	2		
Screw	CMZ 0410	24	4		
Nut	FNZ 506	25	8		Wire wheels only
Washer—tab	$ †BTA 493	26	4		Wire wheels only
Plug—drum (rubber)	2A 7228	27	2		

$ This item is subject to safety regulations


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*					
REAR SPRING					
Spring assembly	AHA 7184	1	2		
Leaf assembly—main	$ †AHA 7807	2	2		
Bush	AAA 629	3	2		
Leaf—2nd	AHA 7809	4	2		
Strip—interleaf	AHA 7551	5	A/R		Supplied in multiples of yards
$36\frac{1}{2}$″ (92·7 cm)			2		
$26\frac{3}{4}$″ (67·9 cm)			2		
$17\frac{1}{4}$″ (43·8 cm)			2		
Toe-bolt	AHA 7813	6	2	(C) H–AN8–38829 to 64734	
Piece—distance	ACA 5000	7	2	(C) G–AN3–25788 to 52389	
Nut—toe-bolt	LNZ 105	8	2		
Clip					
Long	AHA 7359	9	4		
Intermediate	AHA 7360	10	4		
Short	AHA 7361	11	4		
Pad—clip					
Long	AHB 6707	12	2		
Long	AHA 7362	12	2		
Intermediate	AHH 7089	13	2		
Short	AHA 7364	14	2		W.S.E. use AHB 6707
Spring assembly	$ †AHA 8093	15	2		
Leaf assembly—main	$ †AHA 7807	2	2		
Bush	AAA 629	3	2		
Leaf—2nd	$ †27H 8704	16	9		
Strip—interleaf	AHA 7551	5	A/R		Supplied in multiples of yards
$36\frac{5}{8}$″ (93·0 cm)					
$29\frac{3}{4}$″ (77·5 cm)					
$20\frac{5}{8}$″ (52·4 cm)					
Toe-bolt	$ †AHA 7813	6	2		
Piece—distance	ACA 5000	7	2	(C) H–AN9–64735 on	
Nut	FNZ 105	19	2	(C) G–AN4–52390 on	
Clip					
Long	AHA 8308	17	2		
Intermediate—long	AHA 7359	9	4		
Intermediate—short	AHA 7360	10	4		
Short	AHA 7361	11	4		
Pad—clip					
Long	AHB 6707	12	2		
Long	AHA 8307	18	2		
Intermediate—long	AHA 7362	12	4		
Intermediate—short	AHH 7089	13	4		
Short	AHA 7364	14	4		W.S.E. use AHB 6707
Clip—spring to axle	AHA 7171	1	4	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Clip—spring to axle	$ †AHA 8097	1	4	(C) H–AN9–64735 on (C) G–AN4–52390 on	


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*					
Washer—plain	PWZ 106	2	8		
Nut	LNZ 206	3	8		
Plate—locating	ACA 5139	4	4		
Plate—clip	†21G 5165	5	2		W.S.E. use AHA 8372
Plate—clip	†AHA 8372	5	2		
Pad—seating	ACA 5138	6	4		
Bracket					
Shock absorber link to spring RH	AHA 7172	7	1		
Shock absorber link to spring LH	AHA 7173	8	1		
Spring	AHA 7201	9	2		
Screw	HZS 0507	10	6		
Washer—plain	PWZ 105	11	6		
Washer—spring	LWZ 205	12	6		
Nut	LNZ 105	13	6		
Mounting—spring—front	$ †AHA 7174	14	2		
Bolt—spring to front bracket	$ †AHA 7180	15	2		
Washer					
Distance	AHA 7178	16	4		
Special	AHA 7179	17	4		
Spring	LWZ 207	18	2		
Screw	HZS 0610	19	4		
Screw	HZS 0607	20	4		
Washer—plain	PWZ 106	21	4		
Washer—spring	LWZ 206	22	8		
Plate—shackle (with pin)	$ †AHA 7686	23	2		
Plate—shackle	$ †AHA 7687	24	2		
Bush—shackle	AHA 7182	25	8		
Washer—spring	LWZ 206	26	4		
Nut	FNZ 106	27	4		
Rubber—bump	AHH 7074	28	2		
Strap—rebound	AHH 5081	29	2		
Tube—distance	†2A 7306	30	4		
Bolt	HBZ 0628	31	2		
Washer—plain	PWZ 206	32	2		
Washer—spring	LWZ 206	33	2		
Nut	FNZ 106	34	2		
Nut	FNZ 106	35	2		
Washer—plain	PWZ 206	36	2		
Washer—spring	LWZ 206	37	2		

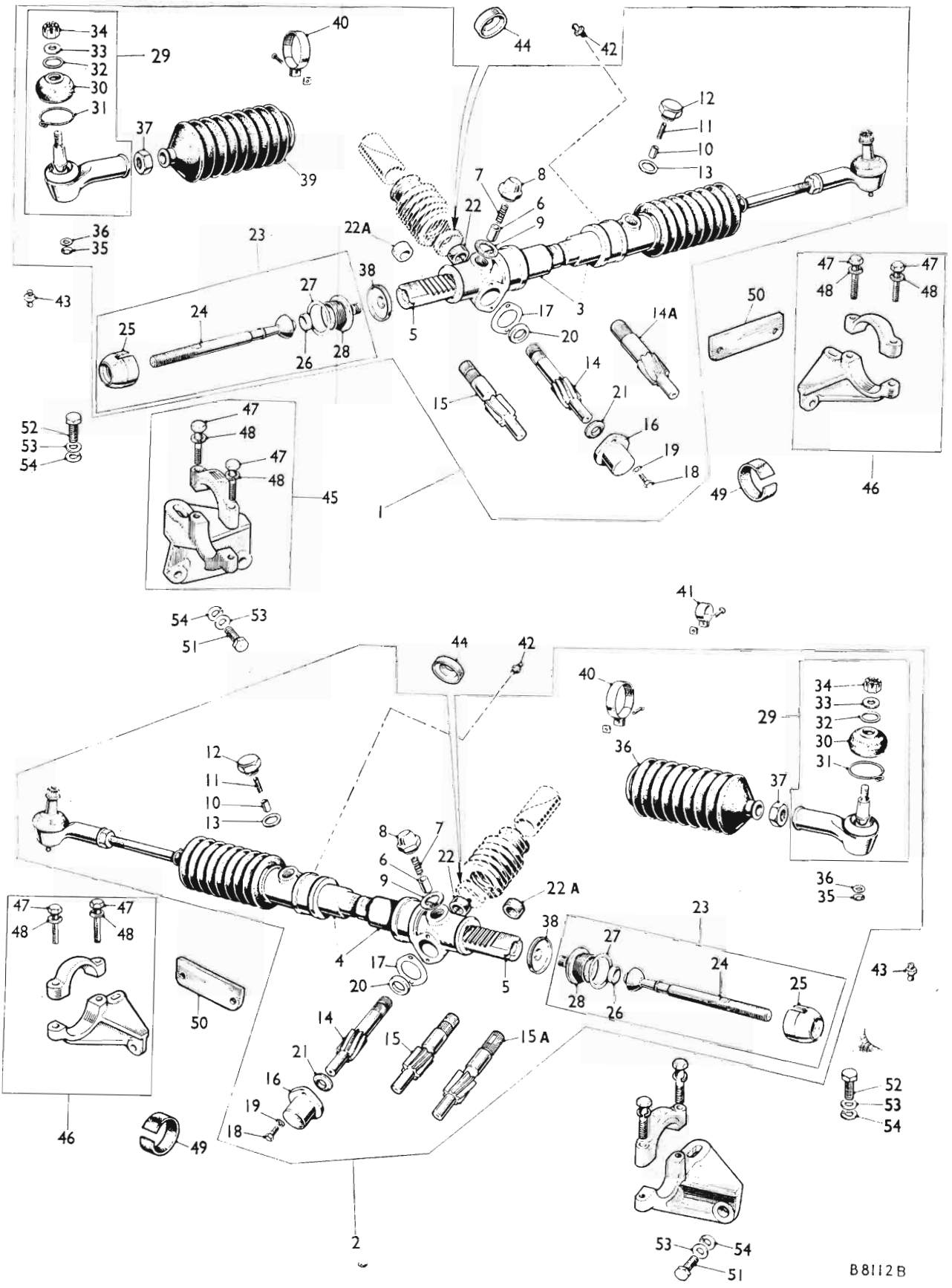
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STEERING

	Page	Plate
†COLUMN—STEERING	MJ 5	J 3
†COLUMN—STEERING—INNER...	MJ 4	J 2
†LOCK ASSEMBLY—STEERING COLUMN	MJ 4, MJ 5	J 2, J 3
†RACK ASSEMBLY	MJ 2	J 1
†SOCKET ASSEMBLY—BALL—OUTER...	MJ 3	J 1
†TIE-ROD ASSEMBLY	MJ 3	J 1
†TUBE—STEERING COLUMN—OUTER	MJ 4	J 2
†WHEEL—STEERING	MJ 4, MJ 5	J 2, J 3

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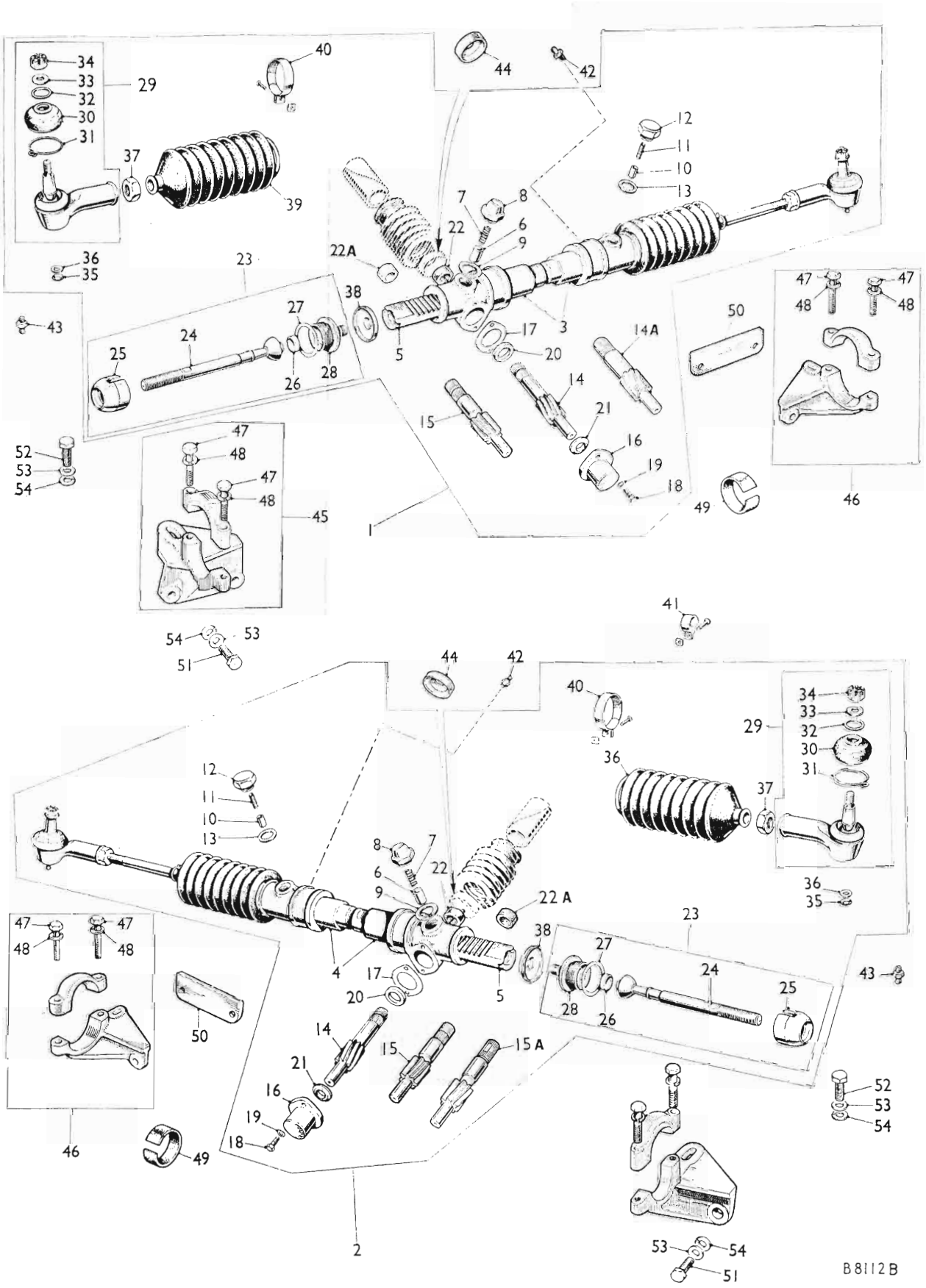
† Revised Information. Issue 5


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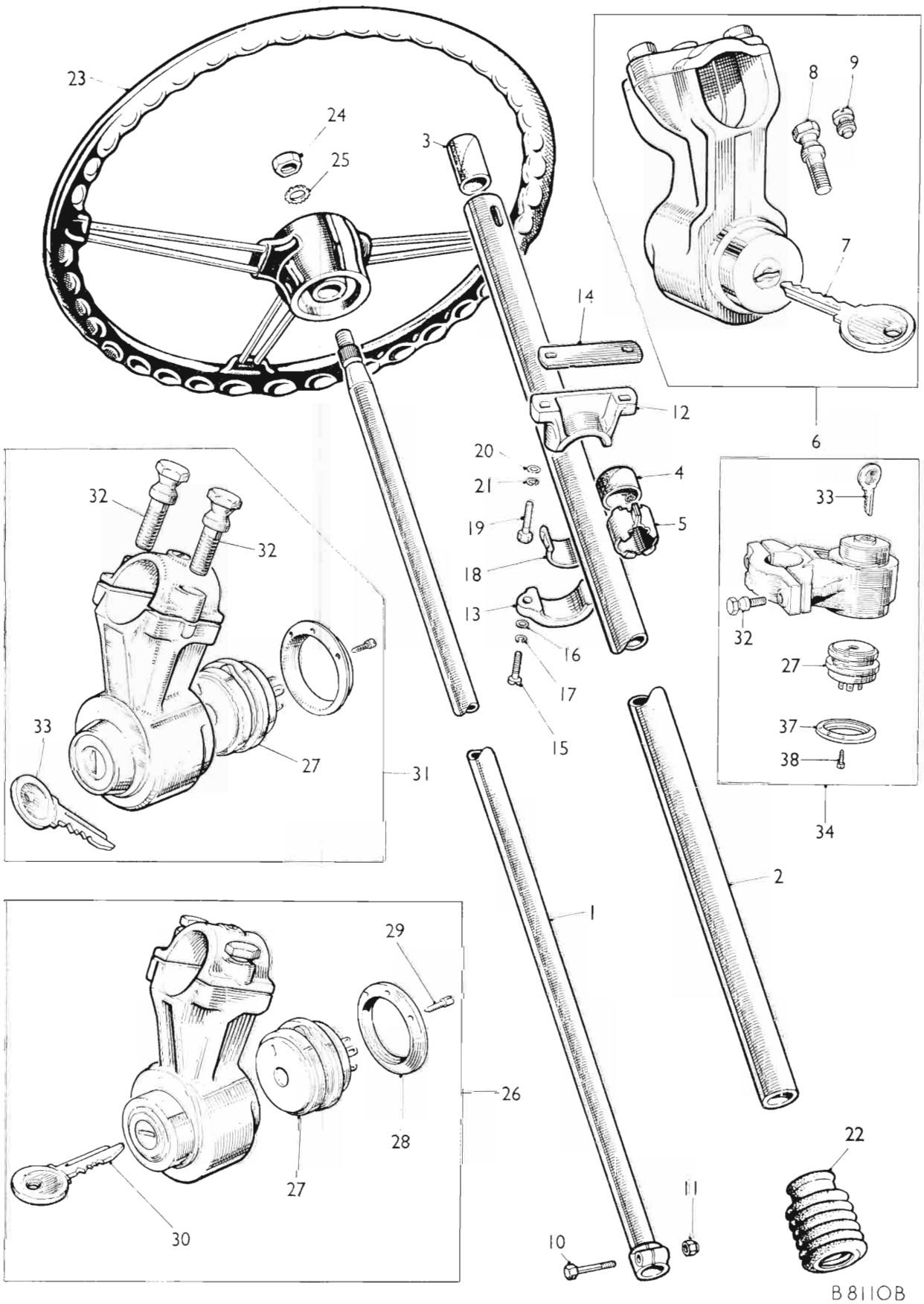
Issue 6

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
STEERING						
Rack assembly	**RHD**	ACG 6010	1	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72528	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 61165	
	RHD	BTA 1096	1	1	(C) H–AN9–72529 on	
					(C) G–AN4–61166 on	
	LHD	ACG 6009	2	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72033 USA, 72528 except USA	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440 USA, 61165 except USA	
	LHD § †	BTA 1097	2	1	(C) H–AN9–72034 USA, 72529 except USA on	
					(C) G–AN4–60441 USA, USA, 61166 except USA, on	
Housing	**RHD**	ACA 6020	3	1		
Housing	**LHD** § †	ACA 6019	4	1		
Rack	§ †	ACA 6026	5	1		
Pad—damper	§ †	ACA 5244	6	1		
Spring—pad	§ †	ACA 5248	7	1		
Housing—pad	§ †	ACA 5245	8	1		
Shim—housing—·003″ (·08 mm)	§ †	ACA 5249	9	A/R		
Shim—housing—·010″ (·25 mm)	§ †	ACA 5275	9	A/R		
Pad—secondary damper	§ †	ACA 5284	10	1		
Spring—secondary damper	§ †	ACA 5286	11	1		
Housing—secondary damper		ACA 5285	12	1		
Washer—housing	§ †	ACA 5283	13	1		
Pinion	**RHD**	ACA 6028	14	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72528	
					(C) G–AN3–25778 to 52389	
					(C) G–AN4–52390 to 61165	
	RHD	BTA 941	14A	1	(C) H–AN9–72529 on	
					(C) G–AN4–61166 on	
	LHD	ACA 6027	15	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72033 USA, 72528 except USA	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440 USA, 61165 except USA	
	LHD § †	BTA 942	15A	1	(C) H–AN9–72034 USA, 72529 except USA, on	
					(C) G–AN4–60441 USA, 61166 except USA, on	
Bearing—pinion tail	§ †	ACA 5307	16	1		
Shim—tail bearing						
·003″ (·076 mm)	§ †	ACA 5259	17	A/R		
·005″ (·127 mm)	§ †	ACA 5260	17	A/R		
·010″ (·254 mm)	§ †	ACA 5320	17	A/R		
Screw—bearing to rack housing		AJD 6155 Z	18	2		
Washer						
Spring		LWZ 204	19	2		
Thrust—pinion—top	§ †	ACA 5257	20	1		
Thrust—pinion—bottom	§ †	ACA 5258	21	1		
Seal—pinion		ACA 5261	22	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72033 USA, 72528 except USA	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440 USA, 61165 except USA	
Seal—pinion	§ †	BTA 9008	22A	1	(C) H–AN9–72034 USA, 72529 except USA, on	
					(C) G–AN4–60441 USA, 61166 except USA, on	

§ This item is subject to safety regulations **See title-page for application** † Revised Information. Issue 7


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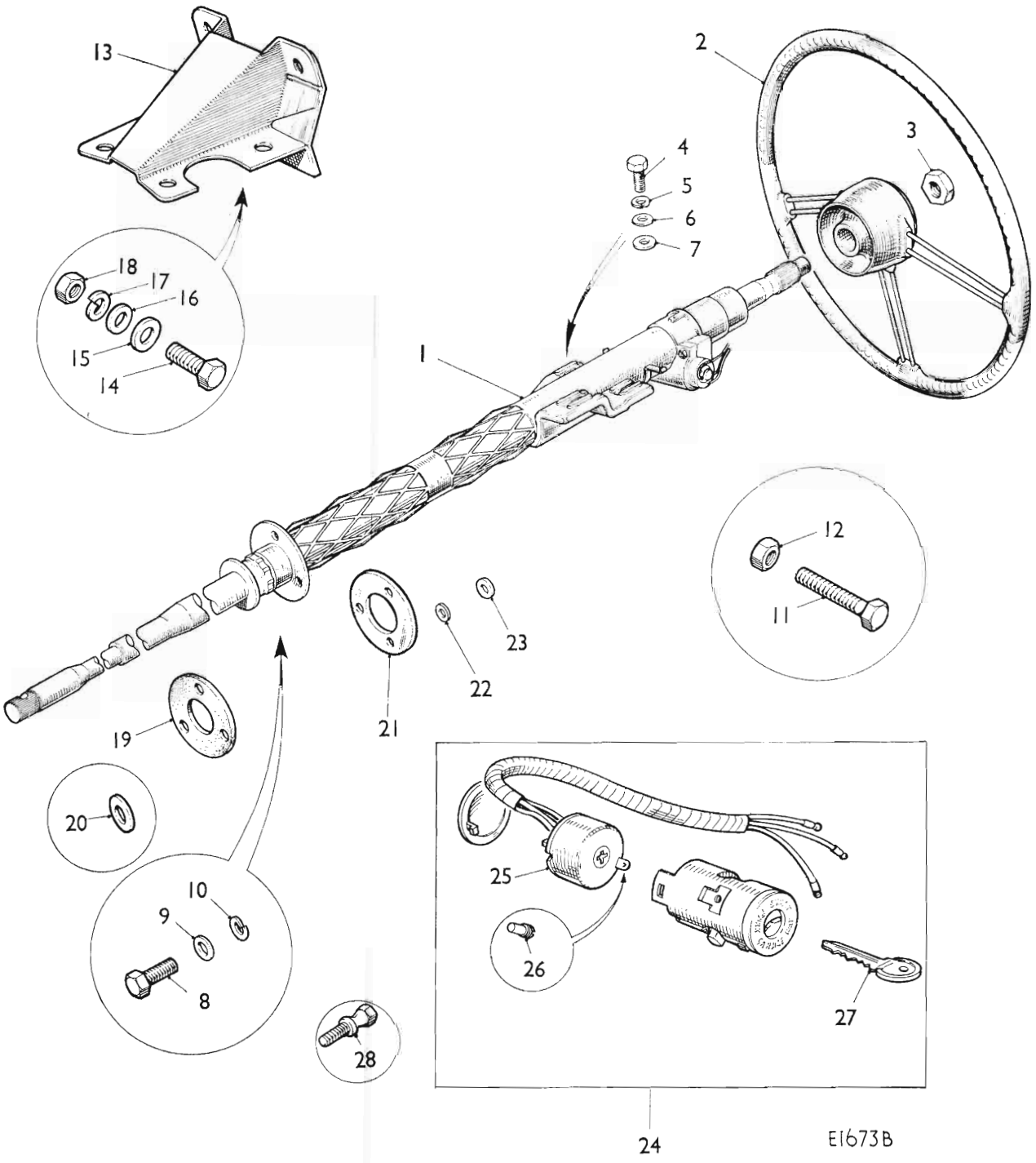
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Steering—*continued*						
	Tie-rod assembly	§ †ACA 6018	23	2		
	Tie-rod	§ †ACA 6015	24	2		
	Ball—housing female	§ †ACA 5304	25	2		
	Seat—ball	§ †ACA 5246	26	2		
	Shim					
	·002″ (·061 mm)	§ †ACA 6017	27	A/R		
	·003″ (·076 mm)	§ †ACA 5301	27	A/R		
	·005″ (·127 mm)	§ †ACA 5302	27	A/R		
	·010″ (·254 mm)	§ †ACA 5303	27	A/R		
	Ball housing—male	§ †ACA 6031	28	2		
	Socket assembly—ball—outer	8G 8452	29	2		W.S.E. use 88G 414
	Socket assembly—ball—outer	§ †88G 414	29	2		
	Boot	§ †7H 3762	30	2		
	Clip—boot to body	§ †7H 3565	31	2		
	Ring—boot to ball pin	7H 3763	32	2		
	Washer—plain	PWZ 107	33	2		
	Nut	FNZ 407	34	2		
	Washer—dished—ball socket	§ †ACH 6170	35	2		
	Washer—ball socket (fibre)	§ †ACH 6173	36	2		
	Locknut	FNZ 210	37	2		
	Washer—lock—ball housing	§ †ACA 5247	38	2		
	Seal—rack housing	§ †ACA 6029	39	2		
	Clip—inner seal	§ †BMK 924	40	2		Part No. change; was ACA 6030
	Clip—outer seal	§ †3H 2963	41	2		
	Lubricator—rack	UHN 305	42	1		
	Lubricator—ball socket	UHN 305	43	2		
	Retainer—pinion oil seal	†AHA 5496	44	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 on except N. America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64735 Canada, 52390 on except N. America	
	Bracket and cap assembly—rack mounting—RH	§ †AHA 5391	45	1		
	Bracket and cap assembly—rack mounting—LH	§ †AHA 5392	46	1		
	Bolt	HCZ 0512	47	4		
	Washer—spring	LWZ 205	48	4		
	Seating—mounting bracket—rack	§ †2A 6128	49	2		
	Packing—mounting bracket—rack					
	$\frac{1}{32}$″ (·79 mm)	AHA 8718	50	A/R		
	$\frac{3}{32}$″ (2·38 mm)	2A 6129	50	A/R		
	$\frac{5}{32}$″ (3·97 mm)	2A 6130	50	A/R		
	$\frac{7}{32}$″ (5·56 mm)	2A 6131	50	A/R		
	Screw—$\frac{3}{4}$″ (19·05 mm)	HZS 0506	51	4		
	Screw—1″ (25·4 mm)	HZS 0508	52	2		
	Washer—plain	PWZ 105	53	6		
	Washer—spring	LWZ 205	54	6		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Steering—*continued*					
Column—inner **RHD and LHD**	17H 9185	1	1		
RHD	27H 2359	1			Required when steering lock is fitted
LHD	27H 2361		1		Required when steering lock is fitted
Tube—column—outer **RHD and LHD**	17H 9184	2	1		
RHD	27H 2358		1	(C) H–AN8–38829 to 64734	
LHD	27H 2360		1	(C) H–AN9–64735 to 72033	
Bush—top (felt)	AHA 5893	3	1	USA, 64735 to ▼ Canada,	
Bush—bottom (felt)	13H 569	4	1	64735 on except N. America	
Clip—bush retaining	13H 568	5	1	(C) G–AN3–25788 to 52389	W.S.E. use 13H 2972
Lock assembly—steering column	13H 709	6	1	(C) G–AN4–52390 to 60440	Quote key or Car No.
Key	17H 2807	7	2	USA, 52390 to 64755 Canada,	Special order only
Bolt—shear	17H 2805	8	2	52390 on except N. America	
Screw—location	17H 8659	9	1		
Lock assembly (with ignition switch)	13H 2972	26	1		W.S.E. use 13H 4180
Switch	27H 6237	27	1		
Cap—switch	27H 6236	28	1		
Screw	27H 6238	29	2		
Key—cut	27H 6245	30	2		Quote key or Car No.
Lock assembly—steering (with ignition switch)	†13H 4180	31	1	(C) H–AN8–38829 to 64734	W.S.E. use 13H 4862
Switch	†27H 6237	27	1	(C) H–AN9–64735 to 72033	
Bolt—shear	†27H 9394	32	2	USA, 64735 to ▼ Canada,	
Key—cut	†27H 9391	33	2	64735 on except N. America	Quote key or Car No.
				(C) G–AN3–25788 to 52389	
				(C) G–AN4–52390 to 60440	
				USA, 52390 to 64755 Canada, 52390 to 64750, 52390 to 64750 except N. America	
Lock assembly—steering (with ignition switch)	†13H 4862	34	1		
Switch	†27H 6237	27	1		
Bolt—shear	†27H 9394	32	2	(C) H–AN9–77534 on	
Cap—switch	†27H 6236	37	1	(C) G–AN4–64751 on	
Screw	†27H 6238	38	1		
Key—cut	†27H 9391	33	2		
Bolt—column tube to pinion clamping	53K 1013	10	1		
Nut	LNZ 104	11	1		
Bracket—steering column mounting	2A 6132	12	1		
Cap—bracket—column mounting	2A 6133	13	1		
Shim—mounting bracket	2A 6144	14	A/R	(C) H–AN8–38829 to 64734	
Screw	53K 2599	15	2	(C) H–AN9–64735 to 72033	
Washer—plain	PWZ 104	16	2	USA, 64735 to ▼ Canada,	
Washer—spring	LWZ 204	17	2	64735 on except N. America	
Seating—column mounting bracket	4B 2502	18	1	(C) G–AN3–25788 to 52389	
Screw	HBZ 0408	19	2	(C) G–AN4–52390 to 60440	
Washer—plain	PWZ 104	20	2	USA, 52390 to 64755 Canada,	
Washer—spring	LWZ 204	21	2	52390 on except N. America	
Excluder—draught—outer tube to foot-well	AHA 5435	22	1		
Wheel—steering	AHA 7335	23	1		
Nut—wheel	ACH 6001	24	1		
Washer—shakeproof	6K 900	25	1		

See title-page for application

▼ Change point not available
† Revised Information. Issue 3


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Steering—*continued*					
Column—steering	§ †AHA 8496	1	1		
Wheel—steering	§ †AHA 8498	2	1		
Nut—steering wheel	§ †AHH 8561	3	1	†(C) H–AN9–72034 on USA,	
Screw	HZS 0612	4	3	▼ on Canada	
Washer—spring	LWZ 206	5	3	(C) G–AN4–61685 on USA,	
Washer—plain	PWZ 206	6	3	64756 on Canada	
Washer—packing—special	AHH 8695	7	A/R		
Screw	†HZS 0507	8	3		Correction; was HZS 0506
Washer—plain	PWZ 105	9	3	(C) H–AN9–72034 to 73239	
				(C) G–AN4–60441 to 61684	
Ring—sealing—column flange to body	AHA 8769	21	1	†(C) H–AN9–73240 on USA,	
Washer	**N. America** 53K 3159	22	3	▼ on Canada	
				(C) G–AN4–61685 on USA, 64756 on Canada	
Washer—spring	LWZ 205	10	3		
Bolt	HBZ 0616	11	3		
Nut	FNZ 106	12	3		
Bracket—support	AHA 8599	13	1		
Screw	HZS 0506	14	5	†(C) H–AN9–72034 on USA,	
Washer—plain	PWZ 206	23	5	▼ on Canada	
	PWZ 305	15	5	(C) G–AN4–60441 on USA,	
	PWZ 205	16	5	64756 on Canada	
Washer—spring	LWZ 205	17	5		
Nut	FNZ 105	18	5		
Seal—steering column to toe panel	AHA 8720	19	1		
Washer—plain	PWZ 306	20	1		
Lock assembly (with ignition switch)	§ †BHA 4715	24	1		
Switch	**USA** § †37H 4114	25	1		
Screw—switch retaining	**for** § †37H 4113	26	1	(C) H–AN9–72034 on	
Key	**Germany** †27H 9391	27	1	(C) G–AN4–60441 on	Quote key or car no.
Screw—shear head—lock to column	§ †BHA 4714	28	4		

§ This item is subject to safety regulations

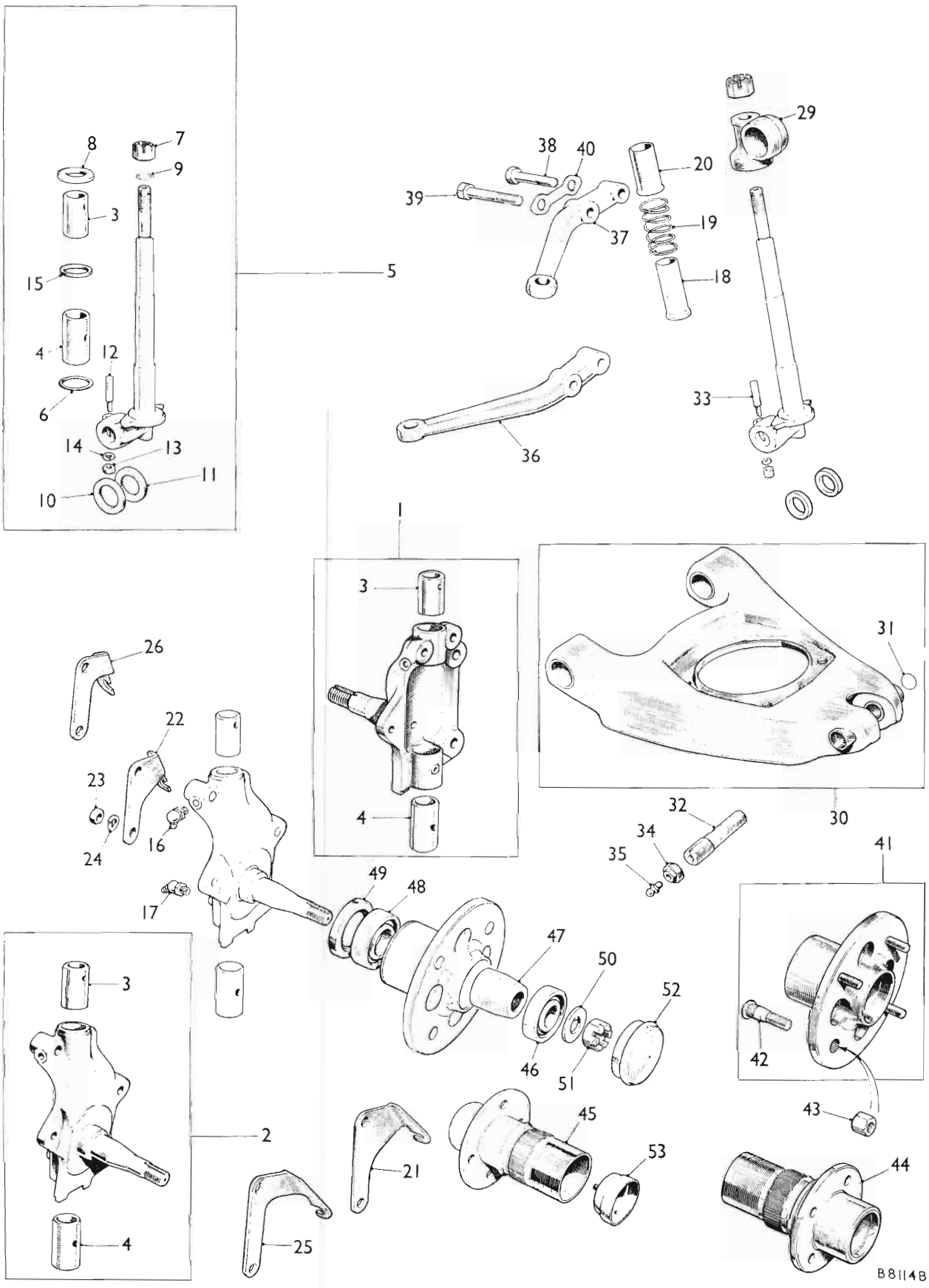
See title-page for application

▼ Change point not available
† Revised Information. Issue 3

FRONT SUSPENSION

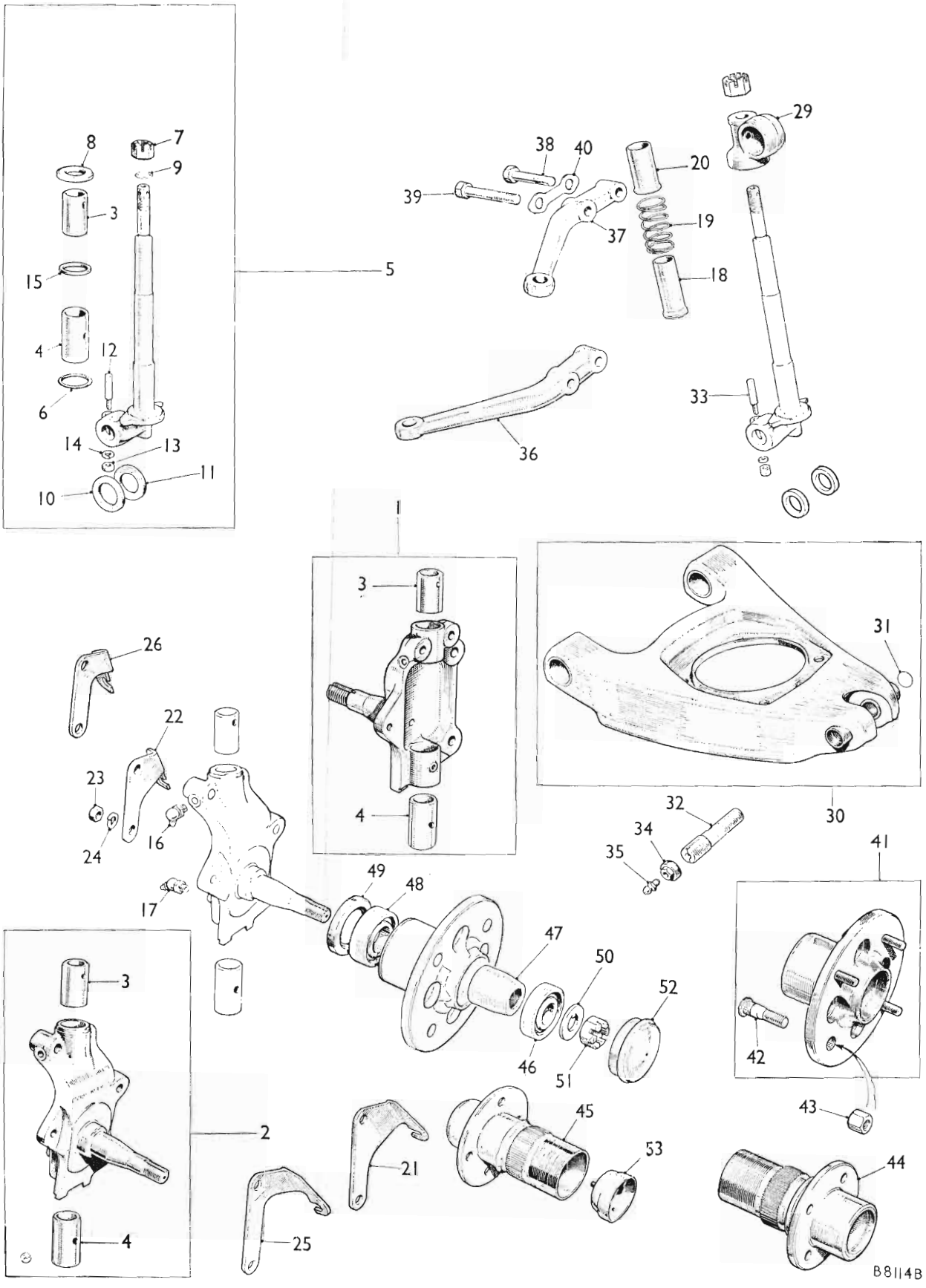
	Page	Plate
†ABSORBER—SHOCK—FRONT	MK 5	K 1
†AXLE—SWIVEL	MK 2	K 1
†BRAKE—FRONT	MK 4	K 2
†HUB	MK 2	K 1
†KIT—REPAIR	MK 2, MK 4	K 1
†LEVER—STEERING	MK 2	K 1
†LINK—LOWER	MK 2	K 1
†PIN—SWIVEL	MK 2	K 1
†SPRING—ROAD—COIL	MK 5	K 1

† Revised Information Issue 4


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Issue 5

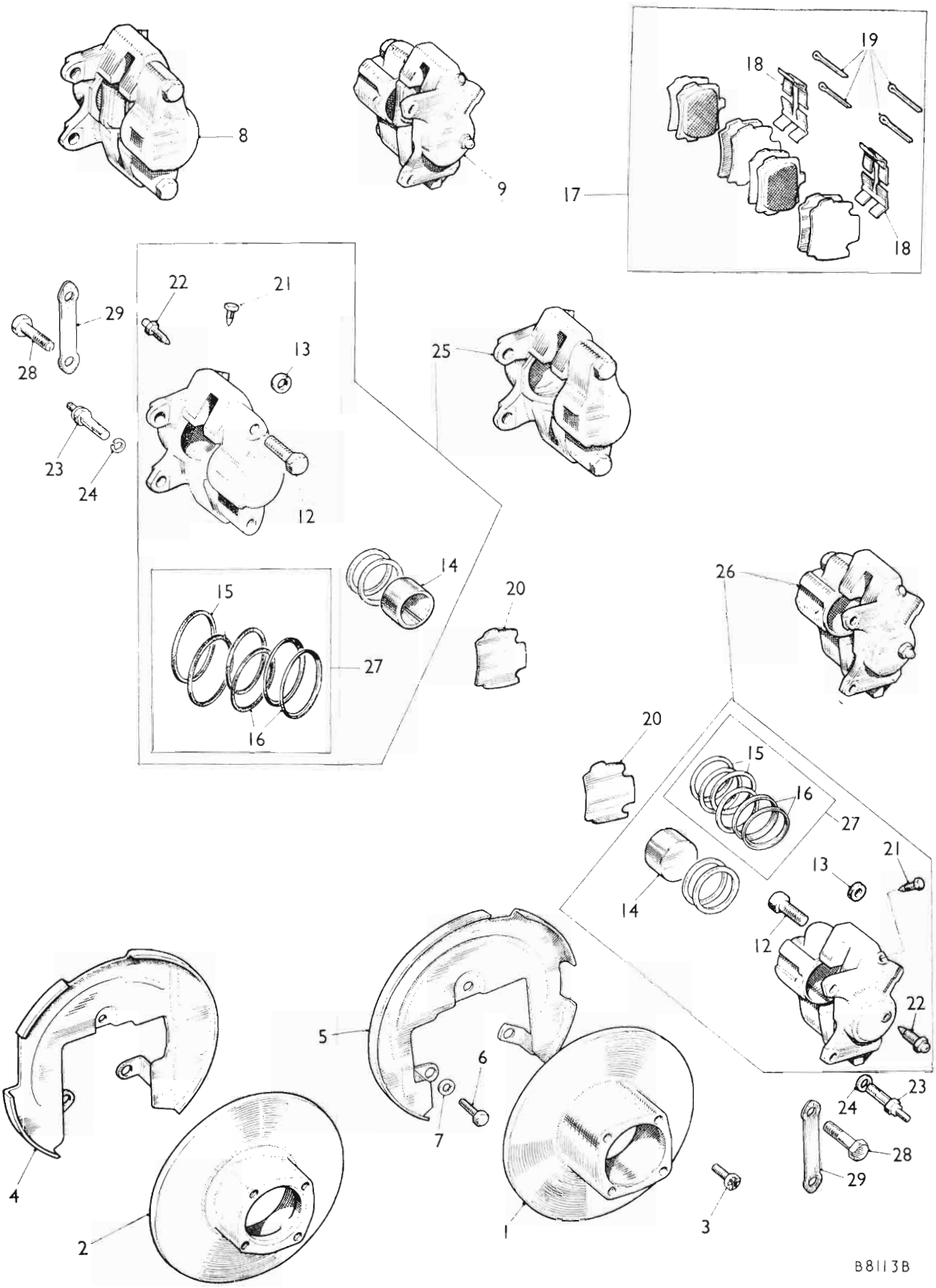
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
	FRONT SUSPENSION					
	Front suspension assembly—RH	NSP		1		
	Front suspension assembly—LH	NSP		1		
	Axle assembly—swivel					
	Right-hand	BTA 600	1	1	(C) H–AN8–38829 to 64734	W.S.E. use BTA 744
	Left-hand	BTA 601	2	1	(C) G–AN3–25788 to 52389	W.S.E. use BTA 745
	Right-hand	§ †BTA 744	1	1	(C) H–AN9–64735 on	
	Left-hand	§ †BTA 745	2	1	(C) G–AN4–52390 on	
	Bush—top	§ †BTA 382	3	2		Also included in kit 8G 4220
	Bush—bottom	ATC 4246	4	2		
	Kit—repair—swivel pin and bush	8G 4195	5	1		W.S.E. use 2 off 8G 4220
	Kit—repair—swivel pin and bush	§ †8G 4220	5	2		
	Pin—swivel	†NSP		2		Was BTA 605
	Bush—top	†BTA 382	3	2		
	Bush—bottom	§ †ATC 4246	4	2		
	Ring—sealing	§ †BTA 613	6	2		
	Nut—swivel pin	FNZ 307	7	2		
	Washer—thrust	§ †2A 4006	8	2		
	Washer—adjustment					
	·012″ (·30 mm)	§ †2A 4008	9	A/R		1 off of each included in kit 8G 4220
	·008″ (·20 mm)	§ †2A 4007	9	A/R		
	·003″ (·08 mm)	§ †2A 4168	9	A/R		
	Ring—large—fulcrum pin	§ †2A 4206	10	2		
	Ring—small—fulcrum pin	§ †2A 4205	11	2		
	Pin—cotter—fulcrum pin to swivel pin	§ *51K 1769	12	2		
	Nut—cotter pin	FNZ 103	13	2		
	Washer—spring	†LWZ 203	14	2		
	Ring—sealing—dust excluder tube	§ *BTA 607	15	2		
	Lubricator—swivel axle—top	UHN 445	16	2		
	Lubricator—swivel axle—bottom	UHN 490	17	2		
	Tube—dust excluder—bottom	§ †BTA 606	18	2		
	Spring—dust excluder	§ †6K 653	19	2		
	Tube—dust excluder—top	§ †2A 4010	20	2		
	Lockplate—brake hose—RH	BTA 442	21	1		
	Lockplate—brake hose—LH	BTA 443	22	1	(C) H–AN8–38829 to 62387	
	Nut	FNZ 105	23	4	(C) G–AN3–25788 to 50462	
	Washer—spring	LWZ 305	24	4		
	Lockplate—brake hose—RH	§ †BTA 792	25	1	(C) H–AN8–62388 to 64734	
	Lockplate—brake hose—LH	§ †BTA 793	26	1	(C) H–AN9–64735 on	
					(C) G–AN3–50463 to 52389	
					(C) G–AN4–52390 on	
	Nut	FNZ 105	23	4		
	Washer—spring	†LWZ 305	24	4		
	Trunnion—suspension link	§ †2A 4005	29	2		
	Link assembly—lower	§ †21A 153	30	2		
	Plug—blanking—fulcrum pin small bush	†51K 3424	31	2		
	Pin—fulcrum	§ †2A 4020	32	2		
	Pin—cotter—fulcrum pin to swivel pin O/S	§ †51K 2751	33	2		
	Plug—screwed—fulcrum pin large bush	§ †8G 589	34	2		
	Lubricator	UHN 400	35	2		
	Lever—steering—RH	§ *BTA 648	36	1		
	Lever—steering—LH	§ *BTA 649	37	1		
	Screw—steering lever to swivel axle—short	§ †53K 1370	38	2		
	Screw—steering lever to swivel axle—long	§ †ATA 4132	39	2		
	Washer—lock	§ †2K 5377	40	2		


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Issue 5

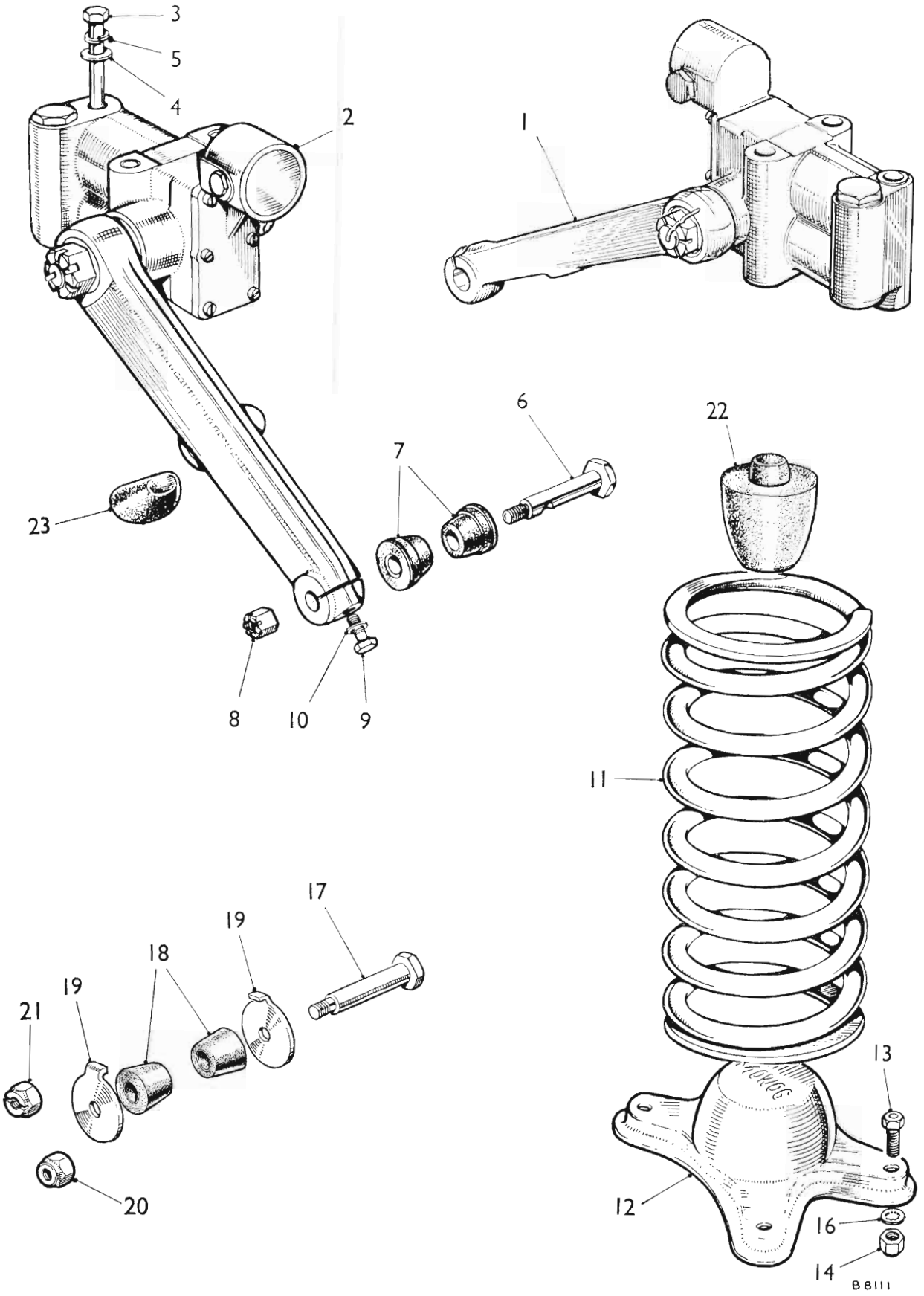
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension—*continued*						
	Hub assembly	$ †BTA 384	41	2		Disc wheels only
	Stud—wheel	$ †BTA 339	42	8		Disc wheels only
	Nut—wheel stud	$ †88G 322	43	8		Part No. change; was 2A 8012 and ATA 7499
	Nut—wheel stud—CP	†		8		For use with optional extra Rostyle wheel. For details refer to page MP 2
	Hub—RH	$ †BTA 686	44	1		Wire wheels only
	Hub—LH	$ †BTA 687	45	1		Wire wheels only
	Bearing—hub—outer	$ †2A 4148	46	2		
	Piece—distance—bearing	$ †88G 321	47	2		Part No. change; was 2A 4146 and ATA 4064
	Bearing—hub—inner	$ †2A 4299	48	2		
	Seal—oil	ACA 4000	49	2		Use BTA 1210 for this application
	Seal—oil	$ †BTA 1210	49	2		
	Washer—bearing	$ †2A 4003	50	2		
	Nut—swivel axle	51K 328	51	2		
	Cap—grease retaining	$ †2A 4067	52	2		Disc wheels only
	Cap—grease retaining	$ †BTC 392	53	2		Wire wheels only

$ This item is subject to safety regulations


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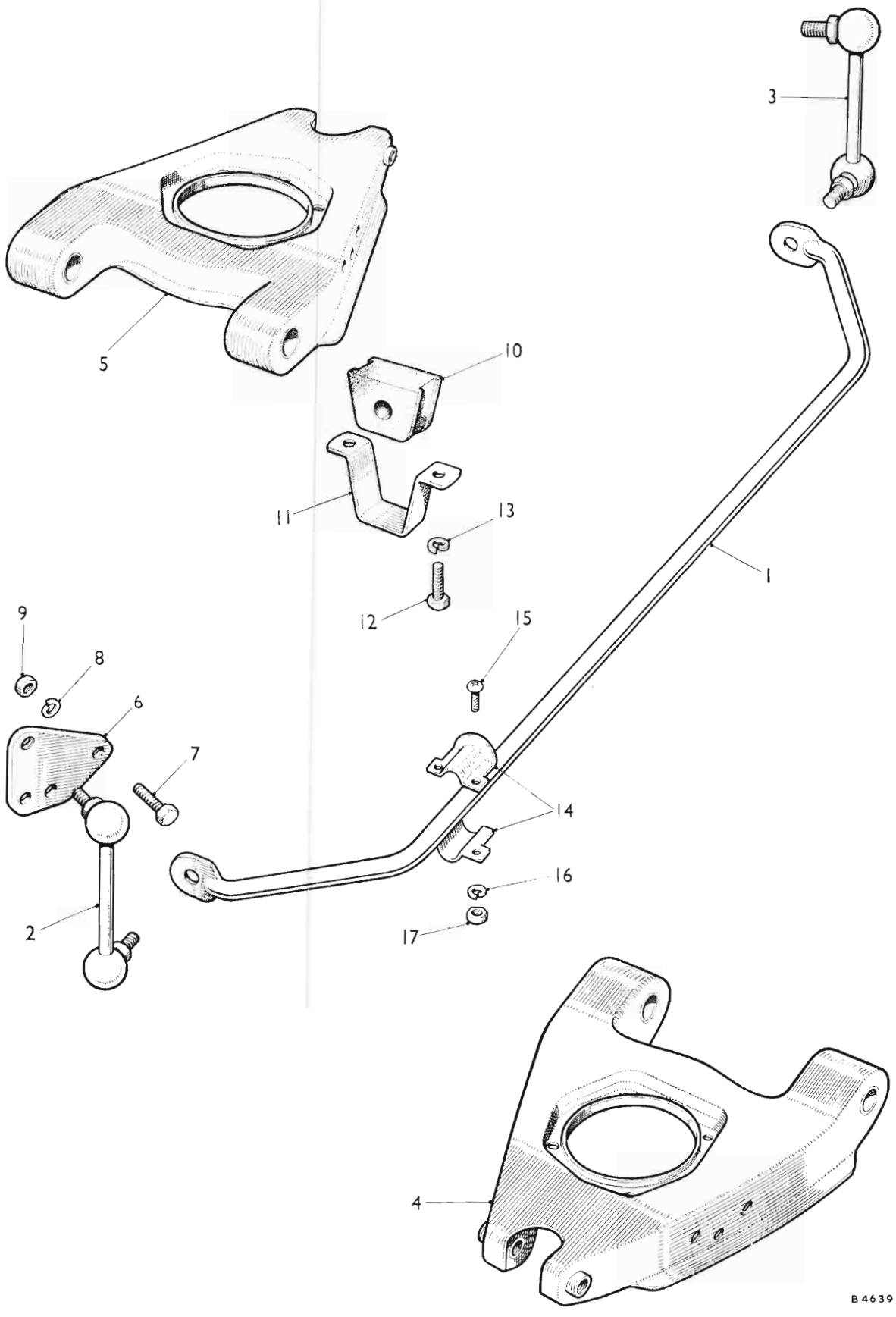
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension—*continued*					
Disc—brake	§ BTA 383	1	2		Disc wheels only
Disc—brake	§ BTA 469	2	2		Wire wheels only
Bolt—disc to hub	§ BTA 370	3	8		
Cover—dust—brake disc—RH	§ BTA 472	4	1		
Cover—dust—brake disc—LH	§ BTA 473	5	1		
Bolt	HZS 0503	6	2		
Washer—shakeproof	LWZ 505	7	2		
Unit assembly—calliper—LH	BTA 653	8	1		W.S.E. use 17H 9438 or 17H 9439 with pad 8G 8813 and shim 17H 2460
Unit assembly—calliper—RH	BTA 652	9	1		
Calliper assembly—RH	NSP		1		Was 17H 7959
Calliper assembly—LH	NSP		1		Was 17H 7958
Bolt—bridge	17H 8250	12	4		
Seal—fluid channel	§ 17H 7679	13	2		
Piston	§ 17H 7960	14	4		
Pad assembly	8G 8813	17	1 set		
Spring—pad retainer	17H 7963	18	2		
Pin—split cotter	ZPS 0524	19	4		
Shim—pad	17H 2460	20	4		
Plug	17H 7917	21	2		
Screw—bleed	3H 2428	22	2		
Unit assembly—calliper (less pads and shims)—LH	§ 17H 9438	25	1		
Unit assembly—calliper (less pads and shims)—RH	§ 17H 9439	26	1		
Calliper assembly—RH	NSP		1		
Calliper assembly—LH	NSP		1		
Bolt—bridge	§ 17H 8250	12	4		
Seal—fluid channel	17H 7679	13	2		
Piston	17H 7960	14	4		
Kit—repair—calliper unit	§ 8G 8668	27	2		
Seal—inner	§ †NSP	15	4		Was 17H 7961
Seal and retainer—dust	§ †NSP	16	4		Was 17H 7962
Pad assembly	8G 8813	17	1 set	(C) H–AN8–38829 to 64734	
				(C) G–AN3–25788 to 52389	
	18G 8208	17	1 set	(C) H–AN9–64735 on	
				(C) G–AN4–52390 on	
N. America only	§ 18G 8330	17	1 set		
Spring—pad retainer	§ 17H 7963	18	2		
Pin—split cotter	ZPS 0524	19	4		
Shim—anti-squeal	§ 17H 2460	20	4		
Bolt—calliper mounting	BTA 444	23	4	(C) H–AN8–38829 to 62387	W.S.E. use BTA 789 and BTC 114 together with 1 off lock plate RH BTA 792 or 1 off lock plate LH BTA 793
				(C) G–AN3–25788 to 50462	
Bolt—calliper mounting	§ BTA 789	28	4	(C) H–AN8–62388 to 64734	
Washer—tab	§ BTC 114	29	2	(C) H–AN9–64735 on	
				(C) G–AN3–50463 to 52389	
				(C) G–AN4–52390 on	
Washer—spring	LWZ 307	24	4		

§ This item is subject to safety regulations **See title-page for application** † Revised Information. Issue 6


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension—*continued*					
Absorber—shock—RH	§ †2A 4172	1	1		
Absorber—shock—LH	§ †2A 4174	2	1		
Screw—shock absorber to frame	53K 1364	3	6		
Washer—plain	PWZ 106	4	6		
Washer—spring	LWZ 306	5	6		
Pin—fulcrum—shock absorber to trunnion	§ †2A 4028	6	2		
Bearing	§ †88G 274	7	4		Part No. change; was 2A 4027 and 2A 4163
Nut—fulcrum pin	FNZ 306	8	2		
Bolt—clamping—fulcrum pin to shock absorber arm	§ †53K 1389	9	2		
Washer—shakeproof	LWN 405	10	2		
Spring—road—coil	2A 4214	11	2	(C) H–AN8–38829 to 58380 N. America, 60259 except N. America (C) G–AN3–25788 to 46041 N. America, 47826 except N. America	
Spring—road—coil	§ †AHA 8003	11	2	(C) H–AN8–58381 N. America, 60260 except N. America to 64734 (C) H–AN9–64735 on (C) G–AN3–46042 N. America, 47527 except N. America to 52389 (C) G–AN4–52390 on	
Seat—spring	§ †21A 137	12	2		
Bolt—spring seat to lower link	§ †53K 1368	13	8		
Nut	LNZ 205	14	8		] Alternatives
Nut	LNZ 105	15	8		
Washer—shakeproof	LWN 405	16	8		
Pin—fulcrum—lower link to frame	§ †2A 4272	17	4		
Bearing—lower link	§ †8G 621	18	8		
Washer—special—fulcrum pin	§ †2A 4024	19	4		
Nut—fulcrum pin	LNZ 206	20	4		] Alternatives
Nut—fulcrum pin	LNZ 106	21	4		
Buffer—suspension	AHA 6378	22	2		
Buffer—rebound	2A 4082	23	2		

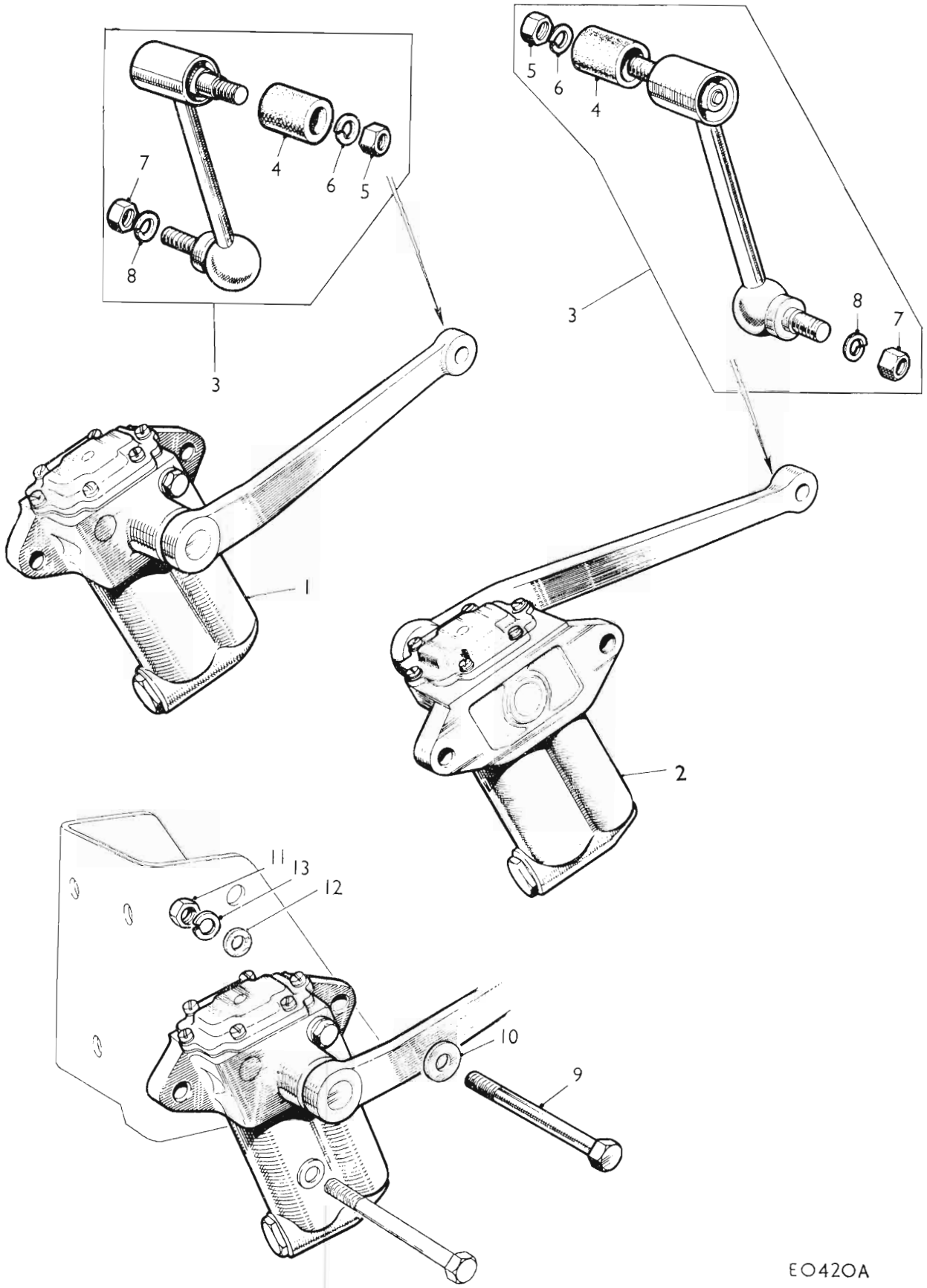
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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ANTI-ROLL BAR (Optional Extra)					
Bar—anti-roll	$ †AHA 7013	1	1		
Link					
Anti-roll bar—RH	$ †AHA 7011	2	1		
Anti-roll bar—LH	$ †AHA 7012	3	1		
Lower—RH	$ †AHA 7029	4	1		
Lower—LH	$ †AHA 7050	5	1		
Bracket—anti-roll bar link	$ †AHA 7028	6	2		
Screw—bracket to lower link	HZS 0506	7	6		
Washer—spring	LWZ 205	8	6		
Nut	FNZ 105	9	6		
Bearing—anti-roll bar	$ †AHH 6541	10	2		
Strap—bearing	$ †JB 7356	11	2		
Screw—strap to frame	HZS 0505	12	4		
Washer spring	LWZ 205	13	4		
Stop—end	$ †AHH 6546	14	4		
Screw—clamping end stop	PMZ 0307	15	4		
Washer—spring	LWZ 203	16	4		
Nut	FNZ 103	17	4		

SHOCK ABSORBERS

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	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
	SHOCK ABSORBERS					
	Absorber—shock—front					For details see page MK 3
	Absorber assembly—shock—rear					
	Right-hand	AHA 7336	1	1	(C) G–AN4–52390 to 58163	
	Left-hand	AHA 7337	1	1	(C) H–AN9–64735 to 70307	
	Right-hand	†NSP	1	1	(C) H–AN9–70308 to 74768 (C) G–AN4–58164 to 63079	Was AHA 8499. W.S.E. use 37H 3619 together with 1 off link 17H 9275
	Left-hand	†NSP	1	1		Was AHA 8500. W.S.E. use 37H 3620 together with 1 off link 17H 9275
	Right-hand	$ †AHA 7336	1	1	(C) H–AN9–74769 on	
	Left-hand	$ †AHA 7337	1	1	(C) G–AN4–63080 on	
	Absorber—shock—rear (less link)—RH	†37H 3619	1	1	(C) H–AN9–70308 to 74768	
	Absorber—shock—rear (less link)—LH	†37H 3620	2	1	(C) G–AN4–58164 to 63079	
	Link assembly	$ †17H 9275	3	2		
	Bush—link—top (rubber)	$ †97H 222	4	2		
	Nut	FNZ 507	5	2		
	Washer—spring	LWZ 307	6	2		
	Nut	FNZ 508	7	2		
	Washer—spring	LWZ 308	8	2		
	Bolt	HZS 0612	9	4		
	Washer—plain	PWZ 206	10	4		
	Nut	LNZ 206	11	4		
	Washer—plain	PWZ 106	12	4		
	Washer—spring	LWZ 206	13	4		

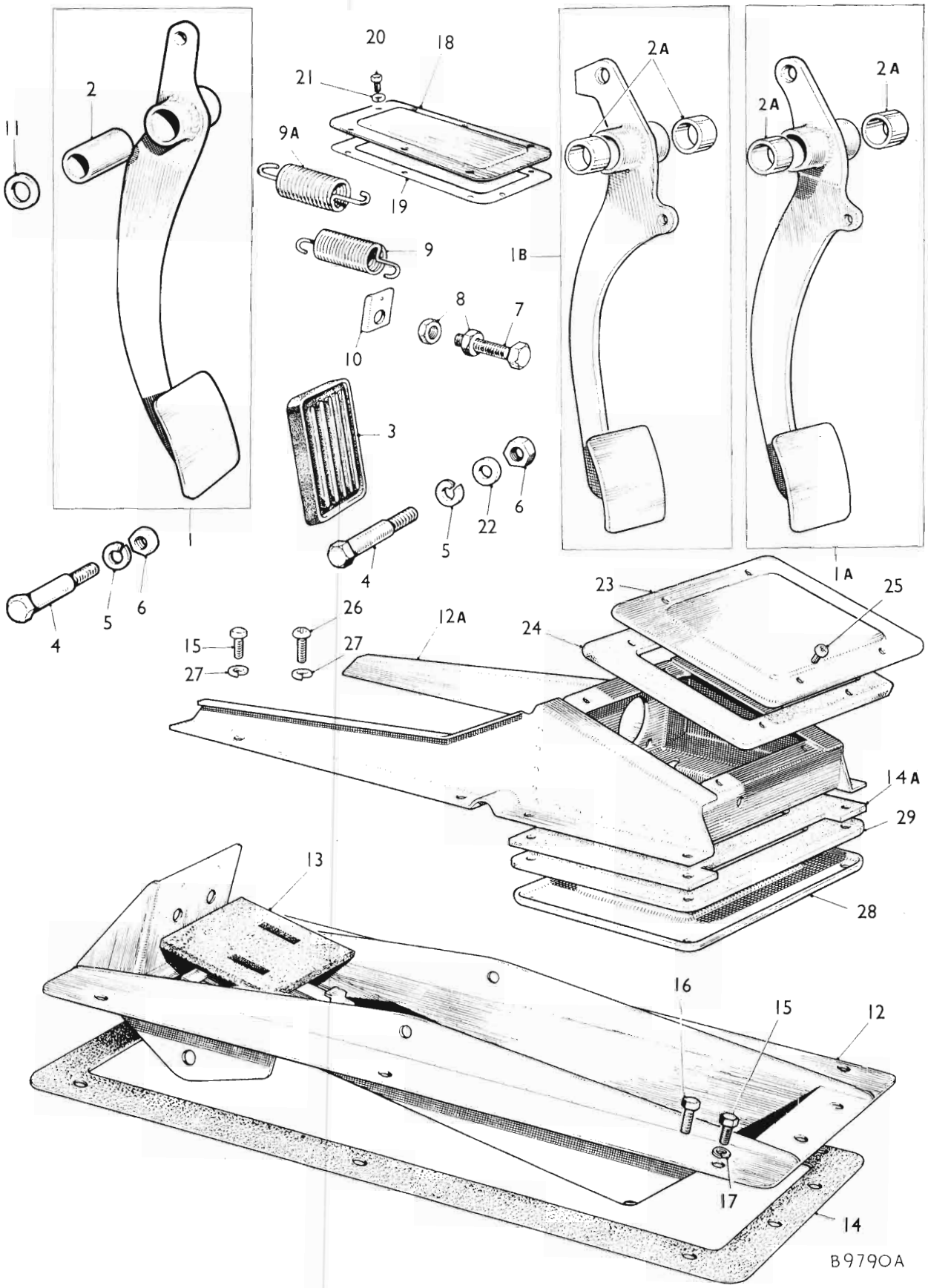
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BRAKE CONTROLS

	Page	Plate
CROSS RODS—BRAKE	MM 6	M 4
†CYLINDER AND SUPPLY TANK—MASTER	MM 3, MM 3·1	M 2, M 3
HAND BRAKE	MM 6	M 4
HOSES—BRAKE	MM 4	M 3
PEDAL—BRAKE	MM 2	M 1
†PIPES—BRAKE	MM 4, MM 5·1	M 3, M 3·2
†SWITCH—STOP LIGHT	MM 5, MM 5·1	M 3, M 3·2

MM

† Revised Information. Issue 5


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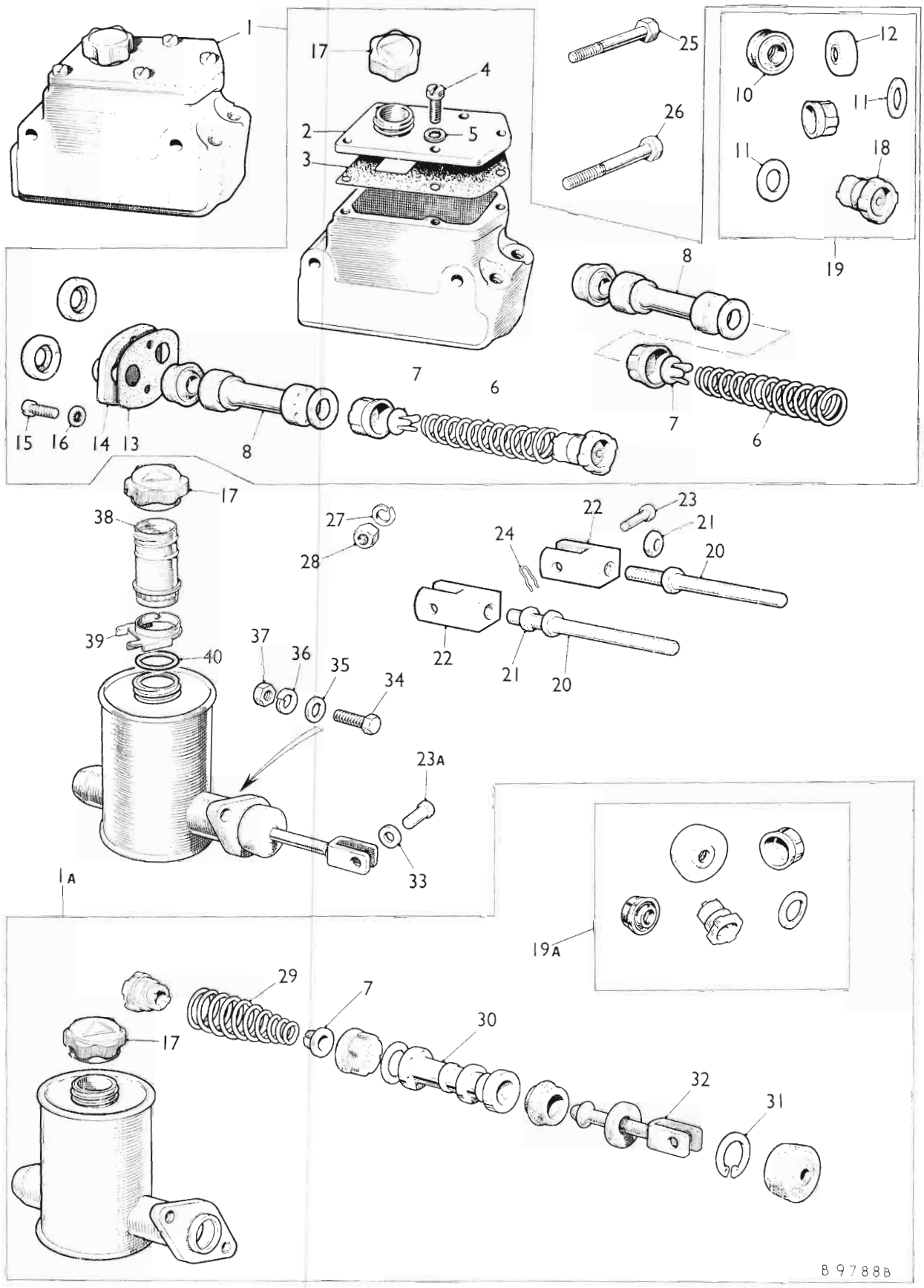
Issue 4

BRAKE CONTROLS

BRAKE PEDAL

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Pedal assembly—brake		AHA 6407	1	1		
Bush		2A 5564	2	1		
Pad—pedal (rubber)		AHA 5326	3	1		
Bolt—brake and clutch pedal		2A 5568	4	1		
Washer—spring		LWZ 205	5	1		
Nut		FNZ 105	6	1		
Screw		HZS 0408	7	1		
Locknut		FNZ 204	8	2		
Spring—pedal return		2A 5574	9	1		
Retainer		2A 5573	10	1	(C) H–AN8–38829 to 64734	
Washer—distance		2A 5565	11	1	(C) G–AN3–25788 to 52389	
Box—pedal		2A 5538	12	1		
Excluder—draught		2A 5572	13	1		
Washer—joint		AHA 6366	14	1		
Screw		HZS 0405	15	9		
Screw		HZS 0408	16	1		
Washer—spring		LWZ 304	17	10		
Plate—blanking—foot-well		2A 5589	18	1		
Washer—joint		AHA 6366	19	1		
Screw		HZS 0405	29	8		
Washer—spring		LWZ 304	21	8		
Pedal assembly—brake		AHA 8070	1A	1	†(C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 on except North America	
Bush		LBS 0810	2A	2	(C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 on except North America	
Pedal assembly—brake	**N. America**	§†AHA 8069	1B	1	†(C) H–AN9–72034 on USA, ▼ on Canada	
Bush		LBS 0810	2A	2	(C) G–AN4–60441 on USA, 64756 on Canada	
Pad—pedal (rubber)		AHA 5326	3	1		
Bolt—brake and clutch pedal		§ AHA 8075	4	1		
Washer—spring		LWZ 206	5	1	(C) H–AN9–64735 on	
Washer—plain		PWZ 108	22	1	(C) G–AN4–52390 on	
Nut		FNZ 506	6	1		
Spring—pedal return		§ AAA 1628	9A	1		
Box—pedal		AHA 8065	12A	1	(C) H–AN9–64735 to 72033 USA, 64735 on except USA (C) G–AN4–52390 to 60440 USA, 52390 on except USA	W.S.E. use AHA 8408
Box—pedal	**N. America**	*AHA 8408	12A	1	(C) H–AN9–72034 on (C) G–AN4–60441 on	
Cover		AHA 8074	23	1		
Seal		AHA 8073	24	1		
Screw		AHA 8076	25	4		
Washer—joint		AHA 8072	14A	1		
Screw		HZS 0405	15	6	(C) H–AN9–64735 on	
Screw		PMZ 0410	26	2	(C) G–AN4–52390 on	
Washer—spring		LWZ 205	27	8		
Plate—blanking		AHA 8145	28	1		
Seal		AHA 8146	29	1		
Screw		HZS 0405	20	4		
Washer—spring		LWZ 205	21	4		

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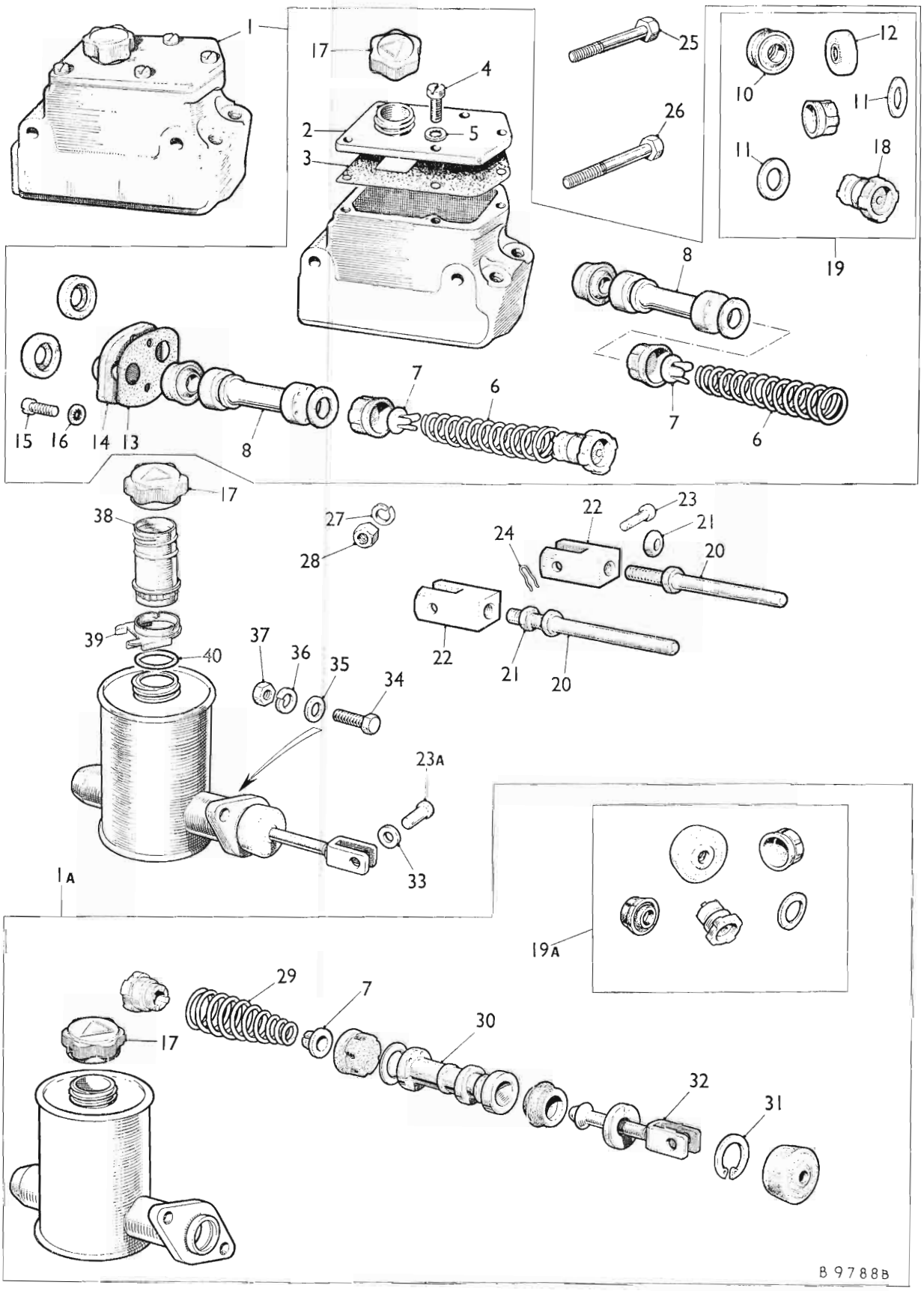
Issue 6

Brake Controls—*continued*

BRAKE MASTER CYLINDER

† Finished for USA vehicles at (C) H–AN9–72033 and (C) G–AN4–60440. For details of USA brake master cylinder after the above (C) refer to page MM 3·1

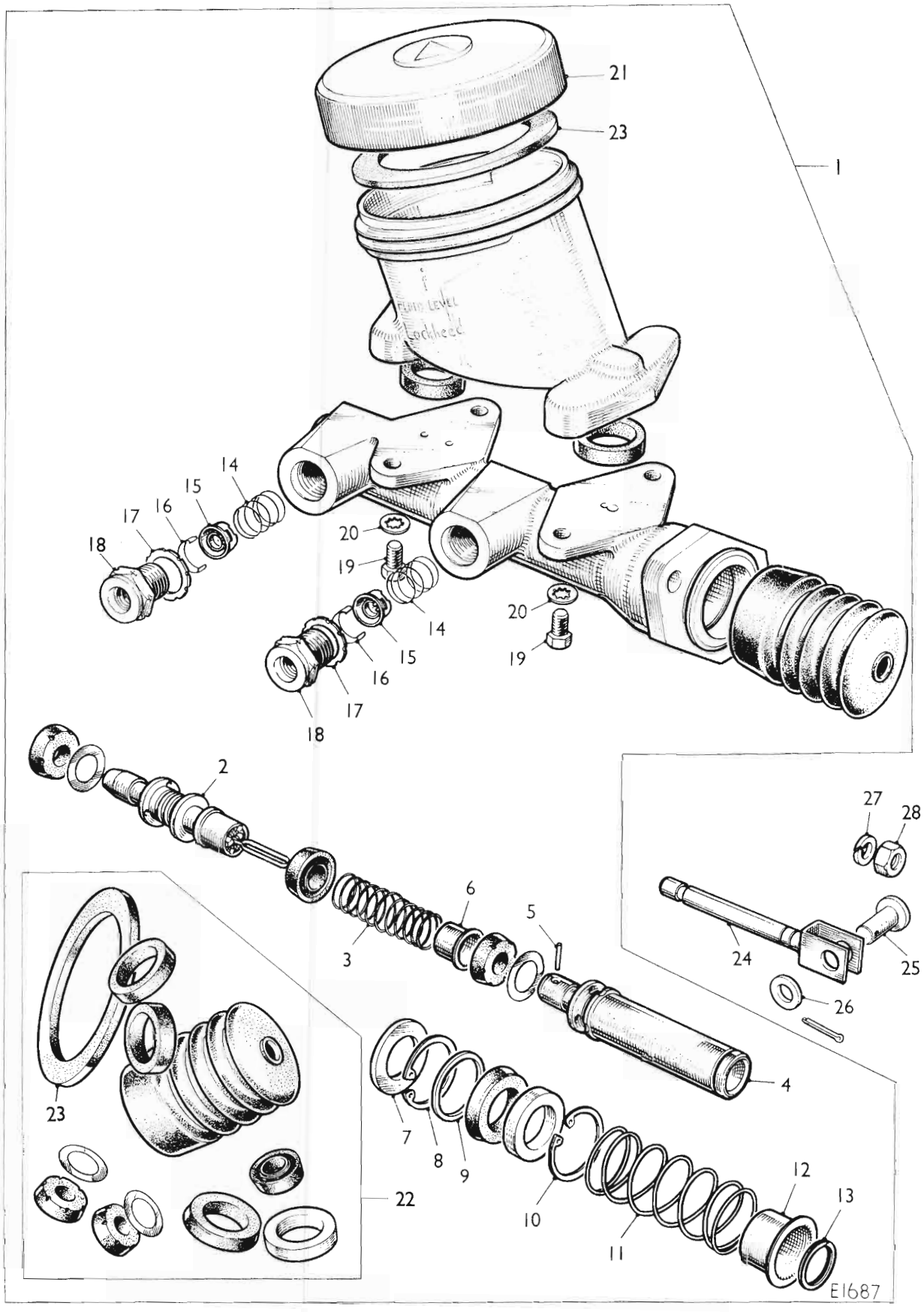
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Cylinder and supply tank assembly—master	BHA 4365	1	1		
Cover	17H 3721	2	1		
Gasket—cover	AJH 5086	3	1		
Screw—cover to body	AAA 4758	4	5		
Washer—shakeproof	LWZ 404	5	5		
Spring—piston return	17H 7981	6	2		
Retainer—return spring	17H 7554	7	2		
Piston	17H 3687	8	2		
Gasket—boot fixing plate	AAA 4757	13	1		
Plate—boot fixing	AAA 4756	14	1		
Screw—plate to body	AAA 4758	15	2		
Washer—shakeproof	LWZ 404	16	2		
Cap—filler	17H 6861	17	1	(C) H–AN8–38829 to 64734	
Kit—repair—master cylinder	8G 8766	19	1	(C) G–AN3–25788 to 52389	
Cup—primary	NSP	9	2		Was 17H 7122
Cup—secondary	17H 7123	10	2		
Washer—primary cup to piston	17H 7984	11	2		
Boot—push-rod	AJH 5084	12	2		
Valve	17H 7629	18	1		
Push-rod—master cylinder	AHA 6409	20	2		
Locknut	FNZ 205	21	2		
Fork end—push-rod	2A 5576	22	2		
Pin—clevis—fork end to pedal	2A 5575	23	2		
Circlip—pin	1B 3498	24	2		
Bolt	HBZ 0624	25	1		
Bolt	HBZ 0626	26	1		
Washer—spring	LWZ 206	27	2		
Nut	FNZ 106	28	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*					
Brake Master Cylinder—*continued*					
Finished for N. American vehicles at (C) H-AN9-72033 USA, ▼ Canada, and (C) G-AN4-60440 USA, 64755 Canada. For details of the brake master cylinder after the above (C) refer to page MM 3·1					
Cylinder and supply tank—brake master	BHA 4613	1A	1	(C) H-AN9-64735 to 68227 Benelux and France, 72963 except Benelux and France (C) G-AN4-52390 to 55034 Benelux and France, 61673 except Benelux and France	
Cylinder and supply tank—brake master	BHA 4659	1A	1	(C) H-AN9-68228 Benelux and France, 72964 except Benelux and France on (C) G-AN4-55035 Benelux and France, 61674 except Benelux and France on	
Spring—piston return	27H 7751	29	1		
Retainer—spring	17H 7554	7	1		
Piston	17H 7860	30	1		
Circlip	17H 7560	31	1		
Push-rod	27H 8459	32	1		
Cap—filler	17H 6861	17	1		
Kit—repair—master cylinder	8G 8258	19A	1		
Valve—trap	NSP		1		
Cup—main	NSP		1	(C) H-AN9-64735 on	
Washer—piston	NSP		1	(C) G-AN4-52390 on	
Cup—secondary	NSP		1		
Boot	NSP		1		
Pin—clevis	CLZ 0513	23A	1		
Washer—plain	PWZ 105	33	1		
Screw	HZS 0507	34	1		
Washer—plain	PWZ 105	35	1		
Washer—spring	LWZ 205	36	1		
Nut	FNZ 505	37	1		
Tank—fluid (plastic)	BHA 4661	38	1	(C) H-AN9-68228 Benelux and France, 72964 except Benelux and France on (C) G-AN4-55035 Benelux and France, 61674 except Benelux and France on	
Clip—locking	BHA 4660	39	1		
Seal	BHA 4662	40	1		

See title-page for application

▼ Change point not available
† Revised Information. Issue 2


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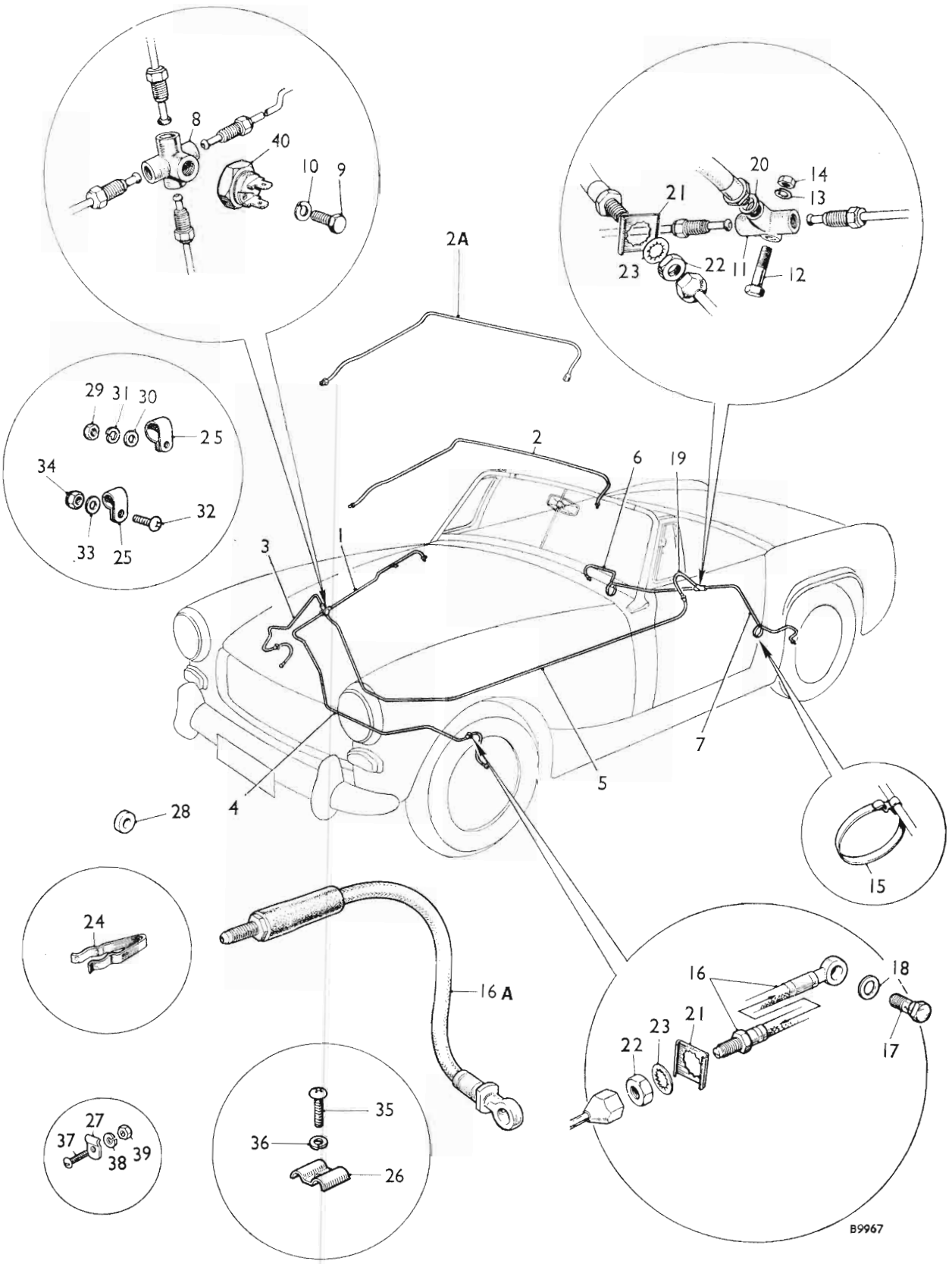
Brake Controls—*continued*

BRAKE MASTER CYLINDER
NORTH AMERICA

Commenced for N. American vehicles at (C) H-AN9-72034 USA, ▼ Canada, and G-AN4-60441 USA, 64756 Canada. For details of the N. American brake master cylinder prior to the above (C) refer to page MM 3

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Cylinder and supply tank assembly—brake master (less push-rod)	$	†37H 2760	1	1		
Piston—secondary	$	†37H 2762	2	1		
Spring—piston	$	†37H 2763	3	1		
Piston—primary	$	†27H 8441	4	1		
Pin—link—piston	$	†27H 8442	5	1		
Retainer	$	†27H 8443	6	1		
Washer—stop	$	†27H 8444	7	1		
Circlip	$	†27H 8445	8	1		
Washer—cup	$	†27H 8446	9	1		
Circlip—bearing		27H 8445	10	1		
Spring—primary piston	$	†37H 2764	11	1		
Retainer	$	†27H 8449	12	1		
Ring—securing	$	†27H 8450	13	1		
Spring—trap valve	$	†27H 8452	14	2		
Body—trap valve	$	†27H 8453	15	2		
Clip—trap valve	$	†27H 8454	16	2		
Gasket—adaptor	$	†11D 5070	17	2		
Adaptor—outlet	$	†27H 8456	18	2		
Bolt—fluid tank	$	†7H 7520	19	4		
Washer		LWN 404	20	4		
Cap—filler	$	†37H 2173	21	1		
Kit—repair—master cylinder	$	†18G 8366	22	1		
Cup—main		NSP		2		
Washer—piston		NSP		2		
Cup—main		NSP		1		
Cup—secondary		NSP		1		
Bearing		NSP		1		
Boot		NSP		1		
'O' ring		NSP		2		
Seal—filler cap	$	†37H 2172	23	1		
Push-rod	$	†37H 2761	24	1		
Pin—clevis		CLZ 0513	25	1		
Washer—plain		PWZ 105	26	1		
Washer—spring		LWZ 205	27	1		
Nut		†FNZ 505	28	1		Correction; was FNZ 0505

$ This item is subject to safety regulations

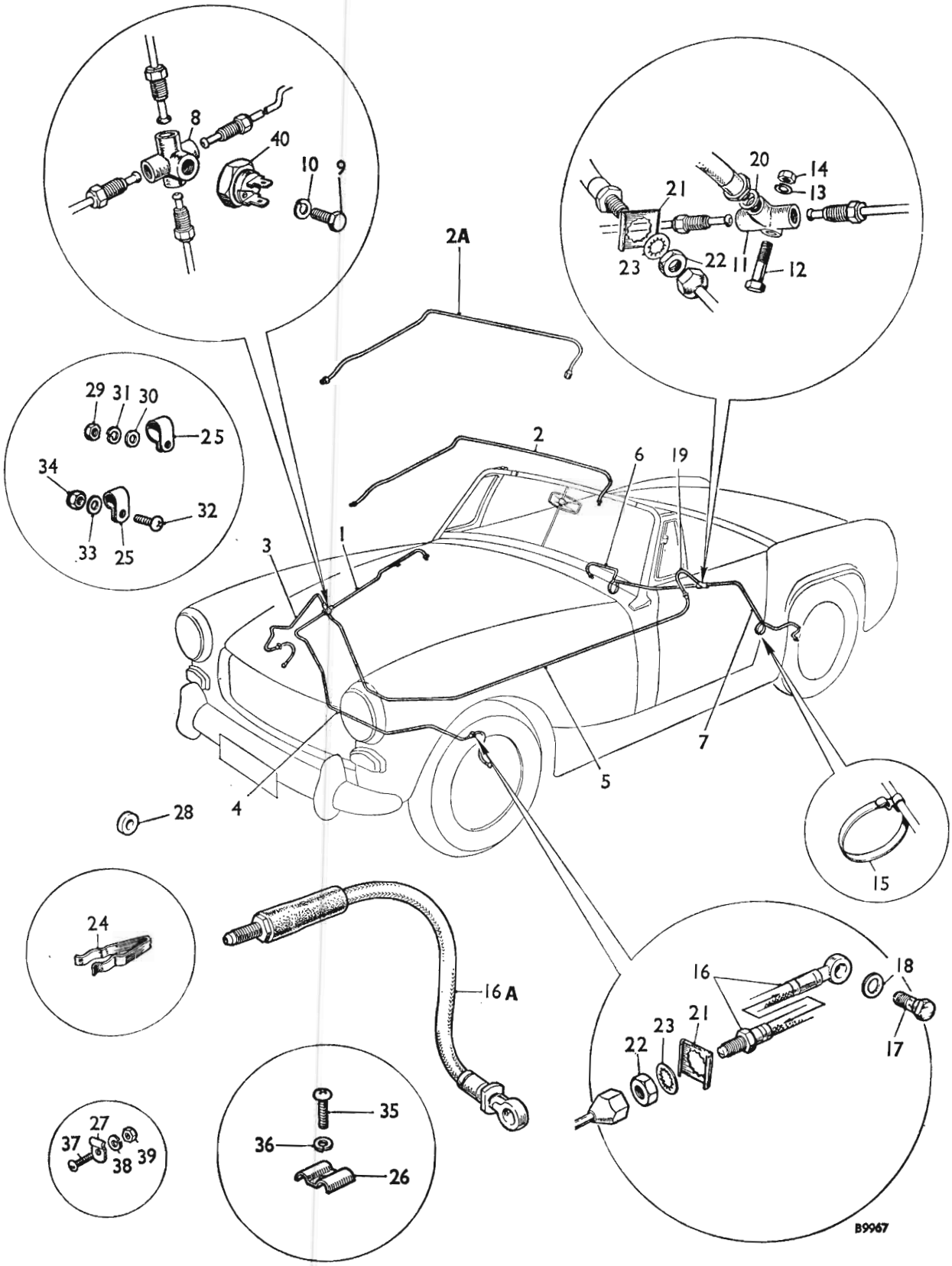

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*					
BRAKE PIPES					
Finished for N. American vehicles at (C) H–AN9–72033 USA, ▼ Canada and (C) G–AN4–60440 USA, 64755 Canada. For details of N. American brake pipes after the above (C) refer to page MM 5-1—*continued*					
Pipe					
Master cylinder to 4-way connection—28″ (71·12 cm) long **RHD**	2A 5605	1	1		
Master cylinder to 4-way connection—64″ (162·56 cm) long **LHD**	AHA 5507	2	1	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Master cylinder to 4-way connection—62″ (157·48 (cm) long	2A 2183	2A	1	(C) H–AN9–64735 on (C) G–AN4–52390 on	
4-way connection to RH front brake hose—14″ (35·56 cm) long	2A 5607	3	1		Use 2A 5606 for this application
4-way connection to RH front brake hose—14″ (35·56 cm) long	2A 5606	4	1		
4-way connection to LH front brake hose—47″ (119·38 cm) long	2A 5609	4	1		
4-way connection to rear brake hose—74″ (187·96 cm) long	2A 5611	5	1		
3-way connection to RH rear brake—22″ (55·88 cm) long	AHA 6482	6	1		
3-way connection to LH rear brake—30″ (76·20 cm) long	ACB 9162	7	1		
Connection—4-way	17H 7108	8	1		
Bolt	HBZ 0408	9	1		
Washer—spring	LWZ 204	10	1		
Connection—3-way	3H 2424	11	1		
Bolt	HBZ 0410	12	1		
Washer—spring	LWZ 204	13	1		
Nut	FNZ 104	14	1		
Strap—pipe to rear axle	ACA 5375	15	2		
Hose—front brake	BHA 4311	16	2	(C) H–AN8–38829 to 55138 (C) G–AN3–25788 to 42159	
Not N. America	BHA 4543	16A	2	(C) H–AN8–55139 to 64734 (C) H–AN9–64735 to ▼ (C) G–AN3–42160 to 52389 (C) G–AN4–52390 to ▼	
Not N. America	†BHA 4860	16A	2	(C) H–AN9–G–AN4– ▼ on	
N. America	AHA 8781	16A	2		
Bolt—banjo	11D 5264	17	2		
Gasket—bolt	3H 550	18	2		
Hose—rear brake					
Not N. America	†BCA 4031	19	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to ▼ (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to ▼	
Not N. America	†BHA 4858	19	1	(C) H–AN9, G–AN4– ▼ on	
N. America	†AHH 8925	19	1		
Gasket—hose	3H 2287	20	3		
Plate—locking—hose	1G 9198	21	3		
Nut	FNZ 106	22	3		
Washer—shakeproof	LWN 406	23	3		

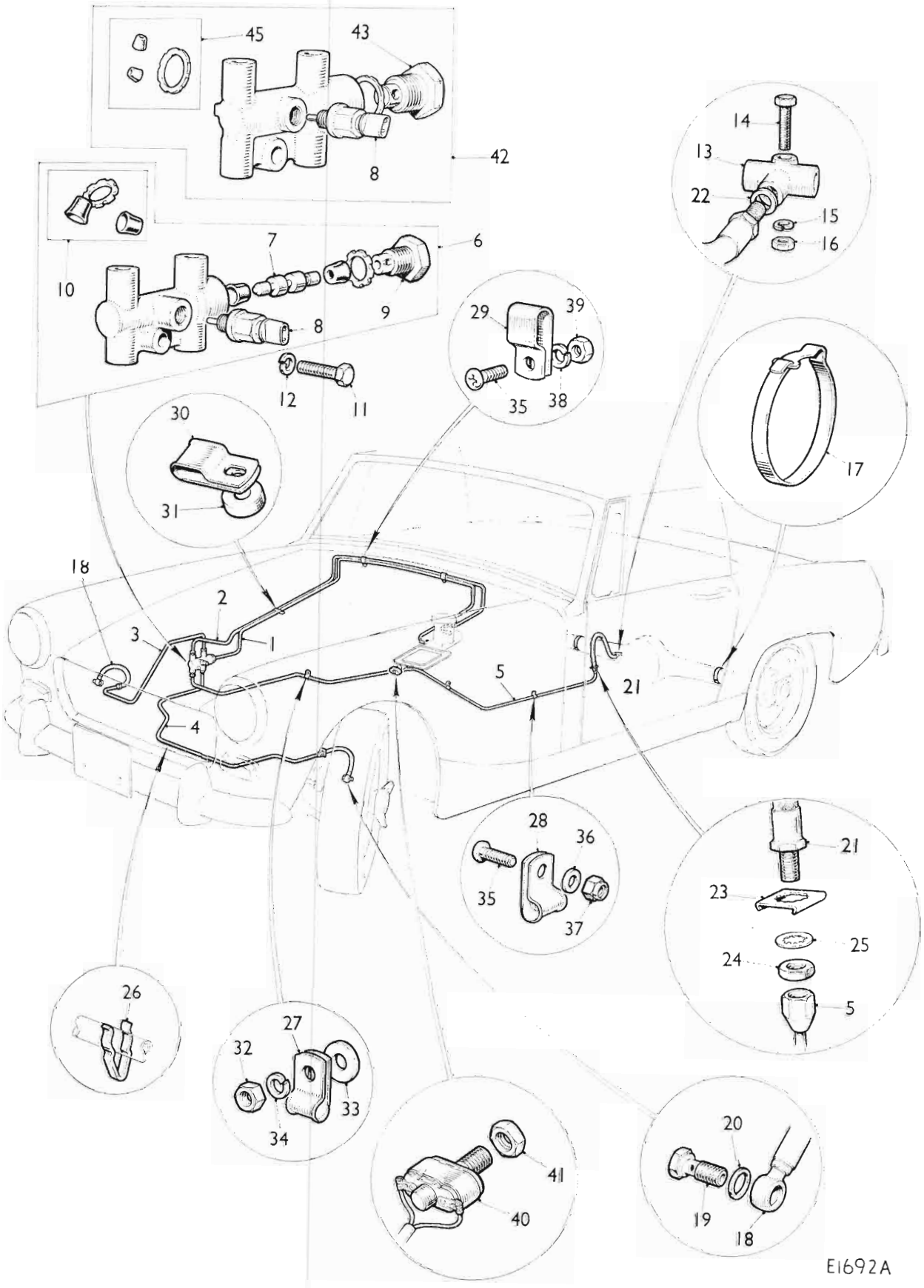
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See title-page for application

† Revised Information. Issue 5


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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*						
Brake Pipes—*continued*						
† **Finished for N. American vehicles at (C) H-AN9-72033 USA, ▼ Canada, and (C) G-AN4-60440 USA, 65755 Canada. For details of N. American brake pipes after the above (C) refer to page MM 5·1**						
Clip						
Brake pipe to frame		6K 35	24	5/2		Quantity reduced at (C) H-AN8-42120 Germany, 38829 except Germany, (C) G-AN3-28812 Germany, 25788 except Germany
Brake pipe to bulkhead		PCR 0309	25	1	(C) H-AN8-38829 to 64734 Germany, 42120 to 64734 except Germany (C) H-AN9-64735 on (C) G-AN3-25788 to 52389 Germany, 28812 to 52389 except Germany (C) G-AN4-52390 on	
Brake pipe to tunnel		PCR 0307	25	2		
Brake pipe to foot well		PCR 0307		1		
Brake pipe to body under carpet fastener		PCR 0305		1		
Brake and clutch pipe to foot well	**RHD**	2H 400	26	1		
Brake and clutch pipe to dash		CHR 0307	27	4/2		Quantity reduced at (C) H-AN8-39685, (C) G-AN3-26642
Brake and clutch pipe to cover-plate bolt	**LHD**	PCR 0311	25	3	(C) H-AN8-38829 to 39684 (C) G-AN3-25788 to 26641	
Brake pipe to cover-plate bolt		PCR 0309	25	1	(C) H-AN8-39685 to 64734 (C) G-AN3-26642 to 52389	
Spacer—pipe to cover plate bolt		AHH 6247	28	1	(C) H-AN9-64735 on (C) G-AN4-52390 on	
Stiffnut		LNZ 102		1		
Nut		FNZ 104	29	1	(C) H-AN8-38829 to 64734 Germany, 42120 to 64734 except Germany (C) H-AN9-64735 on (C) G-AN3-25788 to 53289 Germany, 28812 to 52389 except Germany (C) G-AN4-52390 on	
Washer—plain		PWZ 104	30	1		
Washer—spring		LWZ 204	31	1		
Screw		PMZ 0307	32	3		
Washer—plain		PWZ 103	33	3		
Locknut		LNZ 203	34	3		
Screw	**RHD**	PMZ 0305	35	1		
Washer—spring		LWZ 203	36	1		
Screw	**LHD**	PMZ 0305	37	4/2		Quantities reduced at (C) H-AN8-39685, (C) G-AN3-26642
Washer—spring		LWZ 203	38	4/2		
Nut		FNZ 103	39	4/2		
Switch—stop light		13H 1731	40	1		


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Brake Controls—*continued*

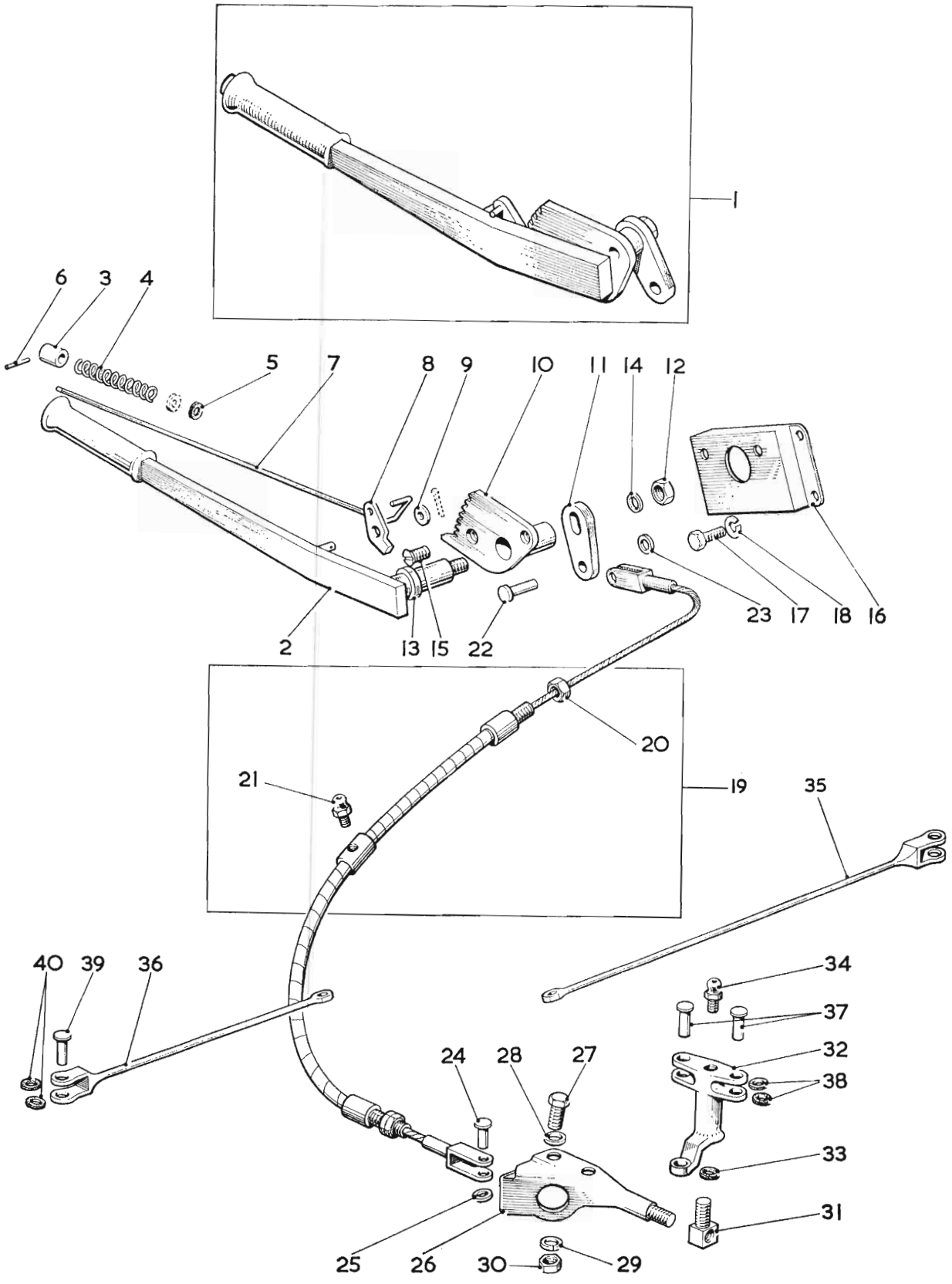
BRAKE PIPES (NORTH AMERICA)
Commenced for N. American vehicles at (C) H–AN9–72034 USA, ▼ Canada, and (C) G–AN4–60441 USA, 64756 Canada. For details of N. American brake pipes prior to the above (C) refer to pages MM 4 and MM 5

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Pipe					
Master cylinder to pressure switch —front—66″ (167·64 cm) long	$ AHA 8552	1	1		
Master cylinder to pressure switch —rear—69″ (175·26 cm) long	$ 13H 1265	2	1		
Pressure switch to front brake hose—RH—16″ (40·64 cm) long	$ AHA 8510	3	1		
Pressure switch to front brake hose—LH—48″ (121·92 cm) long	$ AHA 8551	4	1		
Pressure switch to rear brake hose —76″ (193·04 cm) long	$ 13H 1292	5	1		
Switch assembly—pressure failure	BHA 4668	6	1	(C) H–AN9–72034 to 74489 (C) G–AN4–60441 to 62412	
Switch assembly—pressure failure	$ 13H 4956	6	1	(C) H–AN9–74490 to 80646 USA, ▼ to 80646 Canada (C) G–AN4–62413 to 69550 USA, 64756 to 69550 Canada	
Piston	37H 2540	7	1		
Switch	37H 2541	8	1	(C) H–AN9–72034 to 74489 (C) G–AN4–60441 to 62412	
Switch	$ 37H 3340	8	1	(C) H–AN9–74490 to 80646 USA, ▼ to 80646 Canada (C) G–AN4–62413 to 69550 USA, 64756 to 69550 Canada	
Cap—end	37H 2542	9	1		
Kit repair	$ 18G 8353	10	1		
Seal—piston	NSP		2		
Gasket—end cap (copper)	NSP		1		
Switch assembly—pressure failure	$ †13H 5905	42	1		
Body	†NSP		1		
Cap end	†37H 4652	43	1		
Switch	$ †37H 3340	8	1	(C) H–AN9–80647 on	
Kit repair	$ †18G 8700	45	1 set	(C) G–AN4–69551 on	
Piston	†NSP		1		
Seal—piston	†NSP		2		
Gasket—end cap	†NSP		1		
Bolt	HBZ 0408	11	1		
Washer—spring	LWZ 204	12	1		
Connection—3-way	$ 3H 2424	13	1		
Bolt	HBZ 0410	14	1		
Washer—spring	LWZ 204	15	1		
Nut	FNZ 104	16	1		
Strap—pipe to rear axle	ACA 5375	17	2		
Hose—front brake	†AHA 8781	18	2	(C) H–AN9–72034 to ▼ USA, ▼ to ▼ Canada (C) G–AN4–60441 to ▼ USA, 64756 to ▼ Canada	
Hose—front brake	†BHA 4860	18	2	(C) H–AN9, G–AN4 ▼ on	
Bolt—banjo	11D 5264	19	2		
Gasket—bolt	3H 550	20	2		
Hose—rear brake	†AHH 8925	21	1	(C) H–AN9–72034 to ▼ USA, ▼ to ▼ Canada (C) G–AN4–60441 to ▼ USA, 64756 to ▼ Canada	
Hose—rear—brake	†BHA 4858	21	1	(C) H–AN9, B–AN4 ▼ on	
Gasket—hose	3H 2287	22	3		
Plate—locking—hose	1G 9198	23	3		
Nut	FNZ 106	24	3		
Washer—shakeproof	LWN 406	25	3		
Clip					
Brake pipe to frame	6K 35	26	2		
Brake pipe to bulkhead	PCR 0309	27	1		
Brake pipe to tunnel	PCR 0307	28	2		
Brake and clutch pipe to dash	AHH 7259	29	2		
Brake pipe to cover plate bolt	AHA 8683	30	1		
Spacer—pipe to cover plate bolt	AHH 6247	31	1		
Nut	FNZ 104	32	1		
Washer—plain	PWZ 104	33	1		
Washer—spring	LWZ 204	34	1		
Screw	PMZ 0307	35	2		
Washer—plain	PWZ 103	36	2		
Locknut	LNZ 203	37	2		
Washer—spring	LWZ 203	38	2		
Nut	FNZ 103	39	2		
Switch—stop light	$ BHA 4675	40	1		
Nut	FNZ 206	41	1		

$ This item is subject to safety regulations

See title-page for application

▼ Change point not available
† Revised Information. Issue 3


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*					
HAND BRAKE LEVER AND LINKAGE					
Hand brake assembly	§ AHA 6406	1	1		
Handle	17H 2095	2	1		W.S.E. use AHA 6406
Plunger—thumb	§ 7H 5948	3	1		
Spring—plunger	§ 7H 5950	4	1		
Washer—plunger (rubber)	§ 7H 5951	5	1		
Pin—plunger	§ MPS 4304	6	1		
Rod—pawl	§ 17H 2093	7	1		
Pawl	§ 7H 5946	8	1		
Washer—anti-rattle	AWZ 104	9	1		
Ratchet and tube	§ 7H 5947	10	1		
Link—main spindle	§ 7H 5949	11	1		
Nut—main spindle	FNZ 106	12	1		
Washer—anti-rattle—main spindle	§ 17H 2091	13	1		
Washer—shakeproof—main spindle	LWZ 406	14	1		
Screw—hand brake to bracket	1B 8859	15	2		W.S.E. use 88G 295
Screw—hand brake to bracket	§ 88G 295	15	2		
Bracket—hand brake mounting	§ 2A 7291	16	1		
Screw	HZS 0505	17	3		
Washer—spring	LWZ 205	18	3		
Cable assembly—hand brake	§ 2A 7308	19	1		
Locknut—cable	§ 1B 7364	20	3		
Lubricator—cable	UHN 105	21	1		
Pin—clevis	CLZ 0515	22	1		
Washer—plain	PWZ 105	23	1		
Pin—clevis	CLZ 0414	24	1		
Washer—plain	PWZ 104	25	1		
Support—balance lever	§ ATA 7320	26	1		
Screw—support to axle	HZS 0506	27	2		
Washer—plain	PWZ 105	28	2		
Washer—spring	LWZ 305	29	2		
Nut	FNZ 105	30	2		
Carrier—balance lever	§ 2A 7058	31	1		
Lever—balance	§ 2A 7057	32	1		
Washer—balance lever (felt)	2K 5820	33	1		
Lubricator—balance lever	UHN 490	34	1		
Cross-rod					
Right-hand	§ BTA 498	35	1		Disc wheels
Left-hand	§ BTA 497	36	1		Disc wheels
Right-hand	§ †BTA 495	35	1	Correction; was BTA 494	Wire wheels
Left-hand	§ †BTA 494	36	1	Correction; was BTA 495	Wire wheels
Pin—cross-rod to balance lever	CLZ 0314	37	2		
Washer—pin (felt)	6K 690	38	4		
Pin—cross-rod to brake	§ 2K 6930	39	2		
Washer—pin (felt)	2K 5291	40	4		

§ This item is subject to safety regulations

See title-page for application

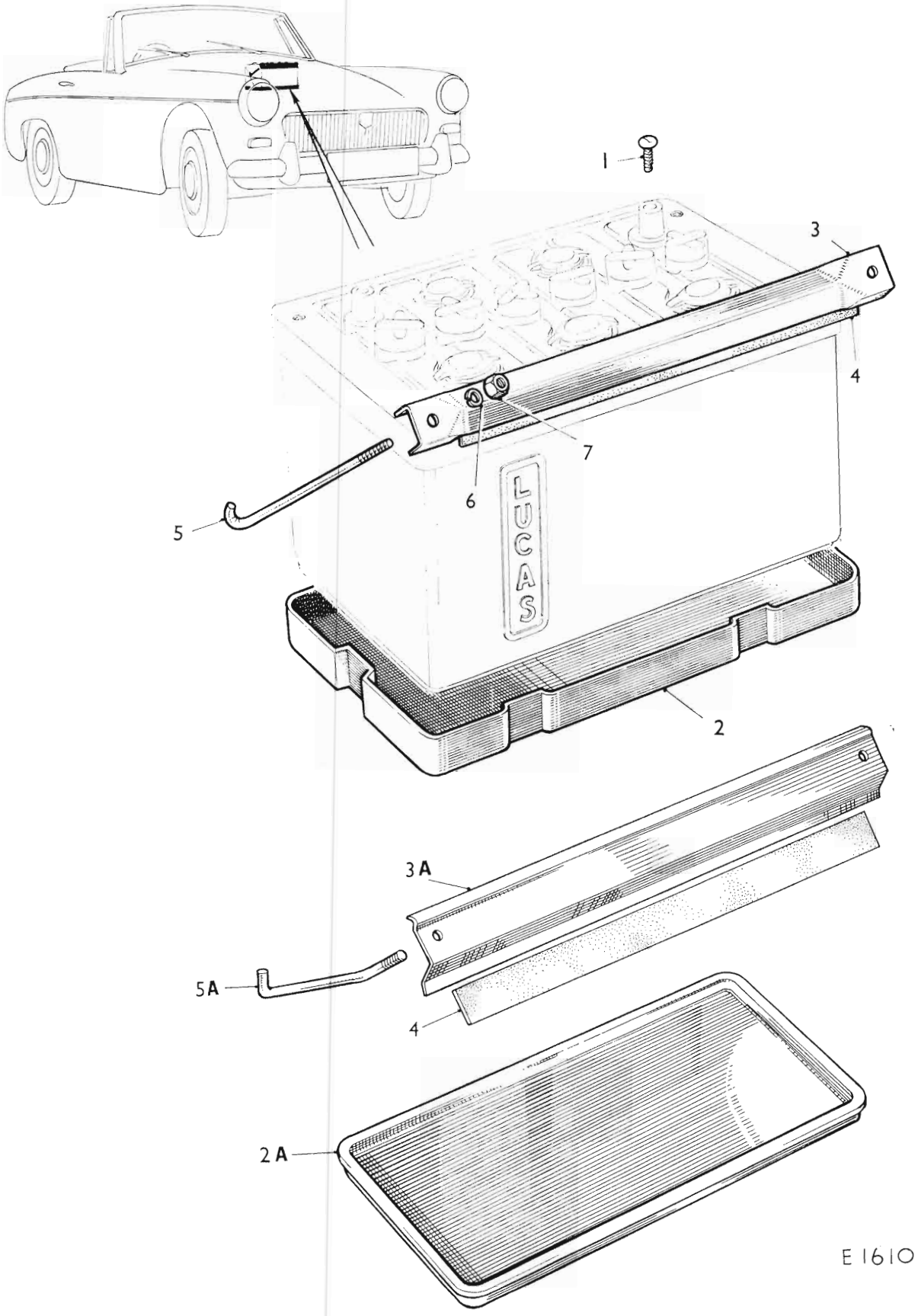
† Revised Information. Issue 5

ELECTRICAL EQUIPMENT

	Page	Plate
†BATTERY	MN 2	N 1
†BLADE ASSEMBLY—WINDSCREEN WIPER	MN 13, MN 13·1	N 8, N 9
†CABLE ASSEMBLY—BODY HARNESS	MN 14·1	N 10
†CABLE ASSEMBLY—HORN TO HORN HARNESS ...	MN 14·1	N 10
†CABLE ASSEMBLY—MAIN HARNESS...	MN 14	N 10
†CABLE ASSEMBLY—NUMBER-PLATE LAMP ...	MN 14·1	N 10
†CASING—OUTER—WINDSCREEN WIPER	MN 13, MN 13·1	N 8, N 9
†CONTROL BOX ASSEMBLY	MN 5·2	N 4
†COWLING	MN 4, MN 5·1	N 3, N 3·1
†DYNAMO ASSEMBLY	MN 2·1	N 1·1
†FUSEBOX ASSEMBLY	MN 5·2	N 4
†HEADLAMP ASSEMBLY	MN 6, MN 7, MN 8, MN 9, MN 9·1	N 4·1, N 4·2, N 4·3, N 4·4
†HORN ASSEMBLY	MN 12	N 7
†HORN-PUSH ASSEMBLY	MN 12	N 7
†LAMP ASSEMBLY—FOG	MN 10	N 5
†LAMP ASSEMBLY—NUMBER-PLATE	MN 11	N 6
†LAMP ASSEMBLY—REVERSE	MN 11	N 6
†LAMP ASSEMBLY—SIDE AND FLASHER	MN 10	N 5
†LAMP ASSEMBLY—STOP/TAIL/FLASHER AND REFLEX	MN 11	N 6
†MOTOR ASSEMBLY—WINDSCREEN WIPER ...	MN 13, MN 13·1	N 8, N 9
†SLIP-RING ASSEMBLY—HORN-PUSH	MN 12	N 7
†STARTER ASSEMBLY	MN 2·1	N 1·1
†SWITCHES	MN 3, MN 4, MN 5·1	N 2, N 3, N 3·1
†UNIT ASSEMBLY—LIGHT	MN 8, MN 9	N 4·2, N 4·3
†UNIT—FLASHER	MN 5, MN 5·1	N 3, N 3·1
†WHEELBOX ASSEMBLY—WINDSCREEN WIPER ...	MN 13, MN 13·1	N 8, N 9

MN

† Revised Information. Issue 5

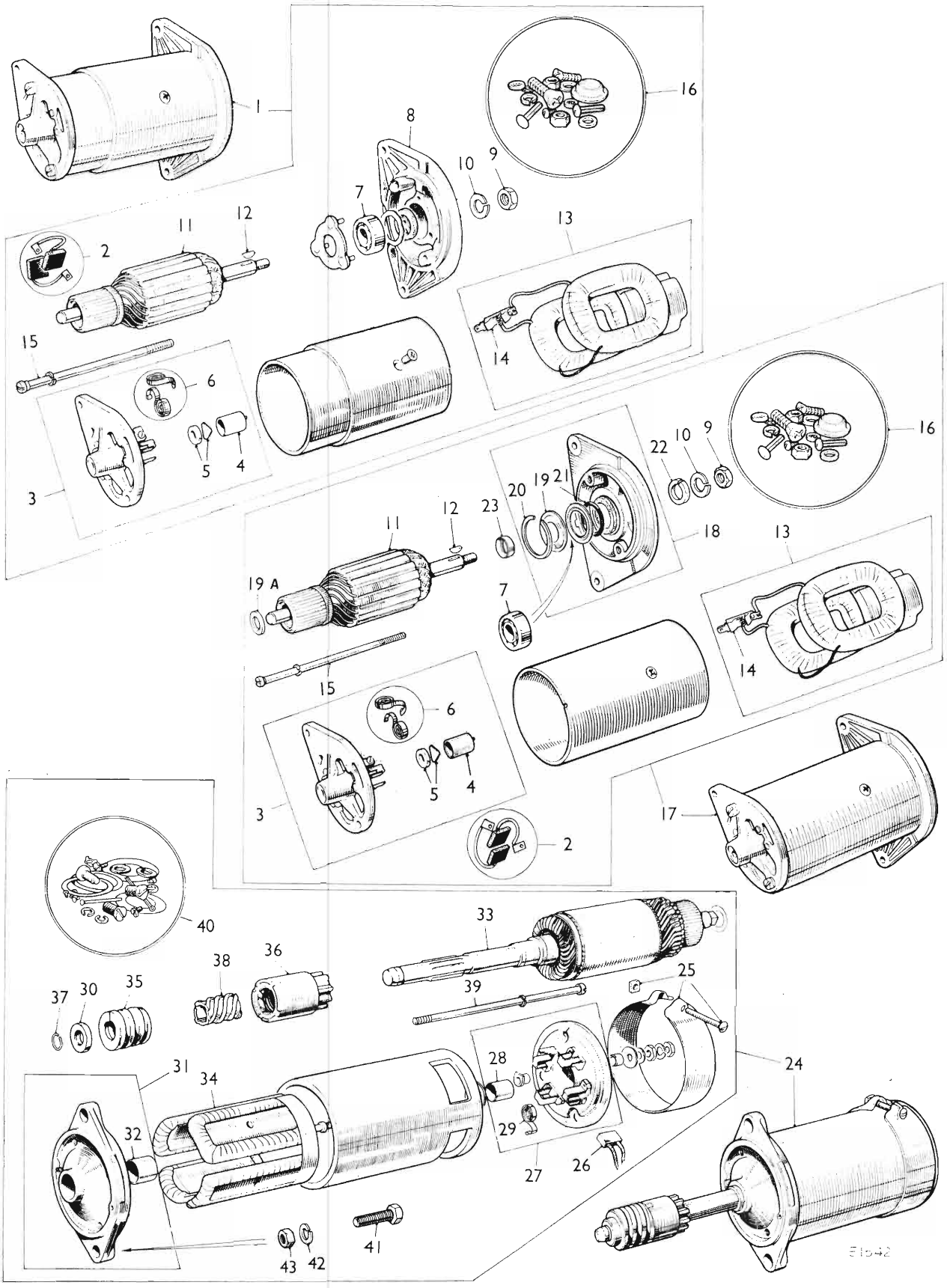

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ELECTRICAL EQUIPMENT

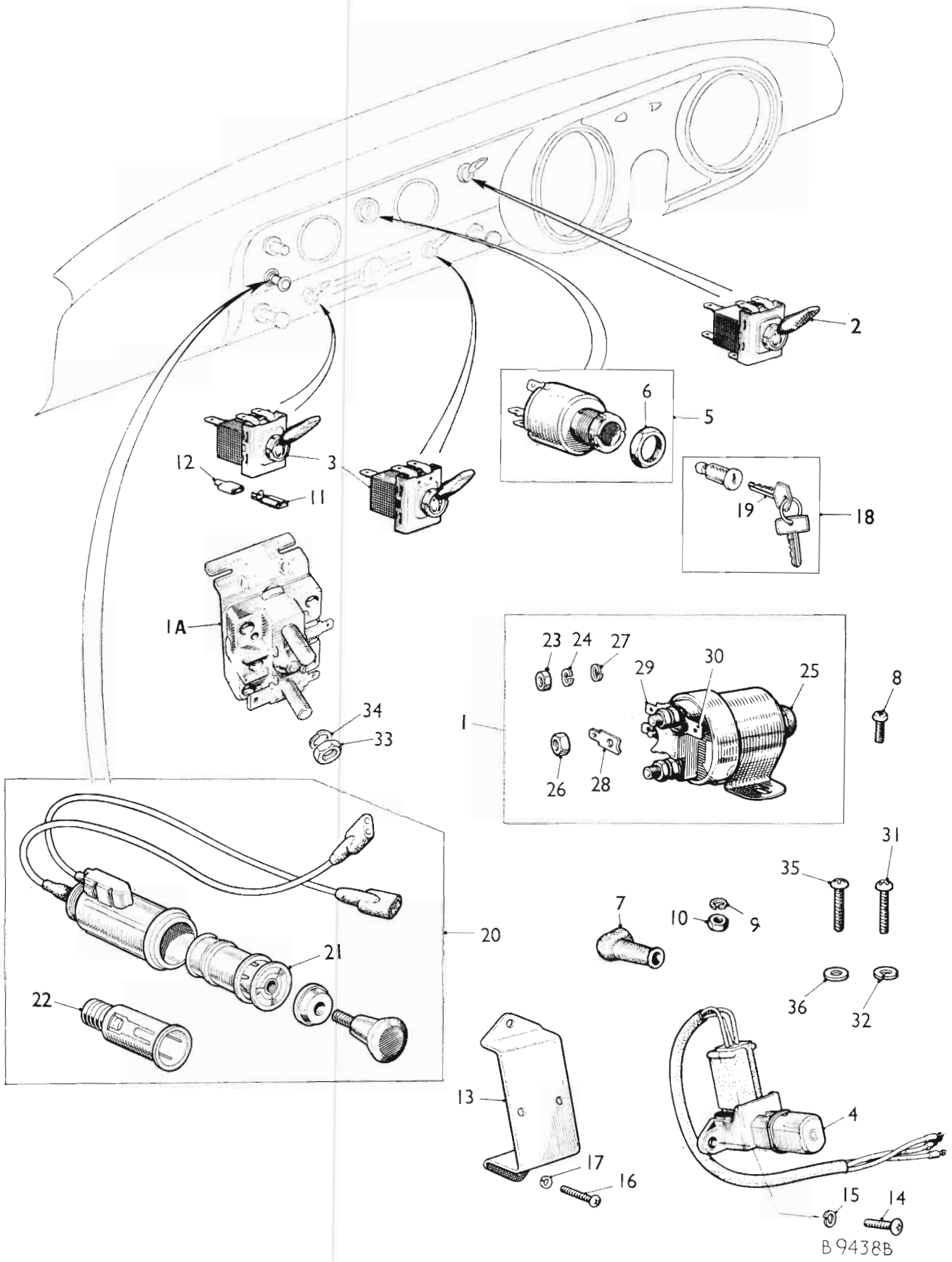
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BATTERY

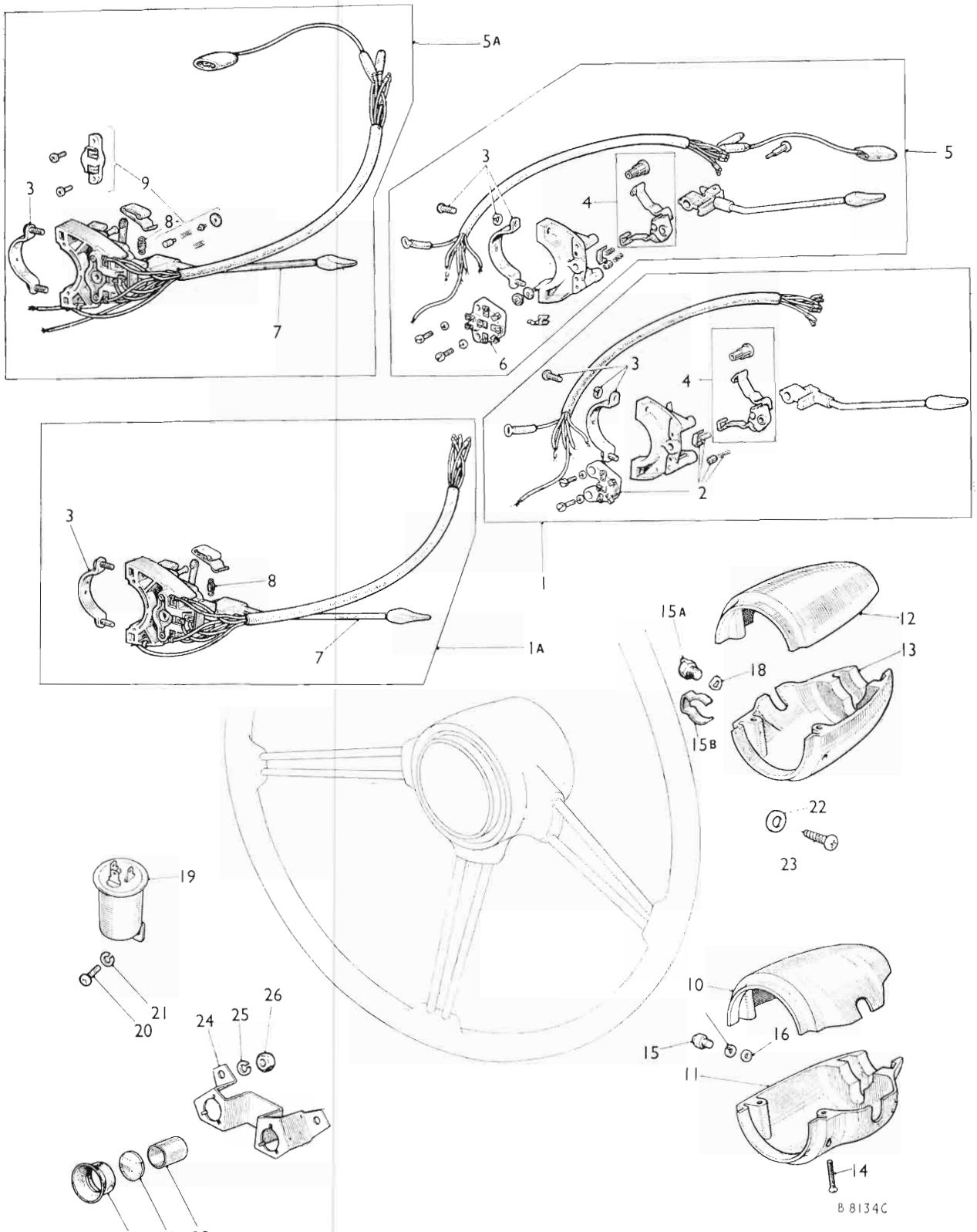
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Battery	NSP		1		
Screw—terminal	2K 8645	1	2		
Tray—battery	†AHA 6305	2	1	(C) H–AN8–38829 to 64734	
Bar—battery fixing	†AHA 6934	3	1	(C) H–AN9–64735 to 72040	
Packing—bar to battery	†14G 7532	4	1	(C) G–AN3–25788 to 52389	W.S.E. use 27H 4149
Packing—bar to battery	†27H 4149	4	A/R	(C) G–AN4–52390 to 60459	Supplied in multiples of feet
Rod—battery fixing	†AHA 6935	5	2		W.S.E. use AHA 7769
Rod—battery fixing	†AHA 7769	5	2		
Tray—battery	†ACA 9673	2A	1		
Bar—battery	†34G 2065	3A	1	(C) H–AN9–72041 on	
Packing—bar to battery	†24A 1230	4	1	(C) G–AN4–60460 on	
Rod—battery	†AHA 8674	5A	1		
Washer—spring	LWZ 204	6	2		
Nut	FNZ 104	7	2		


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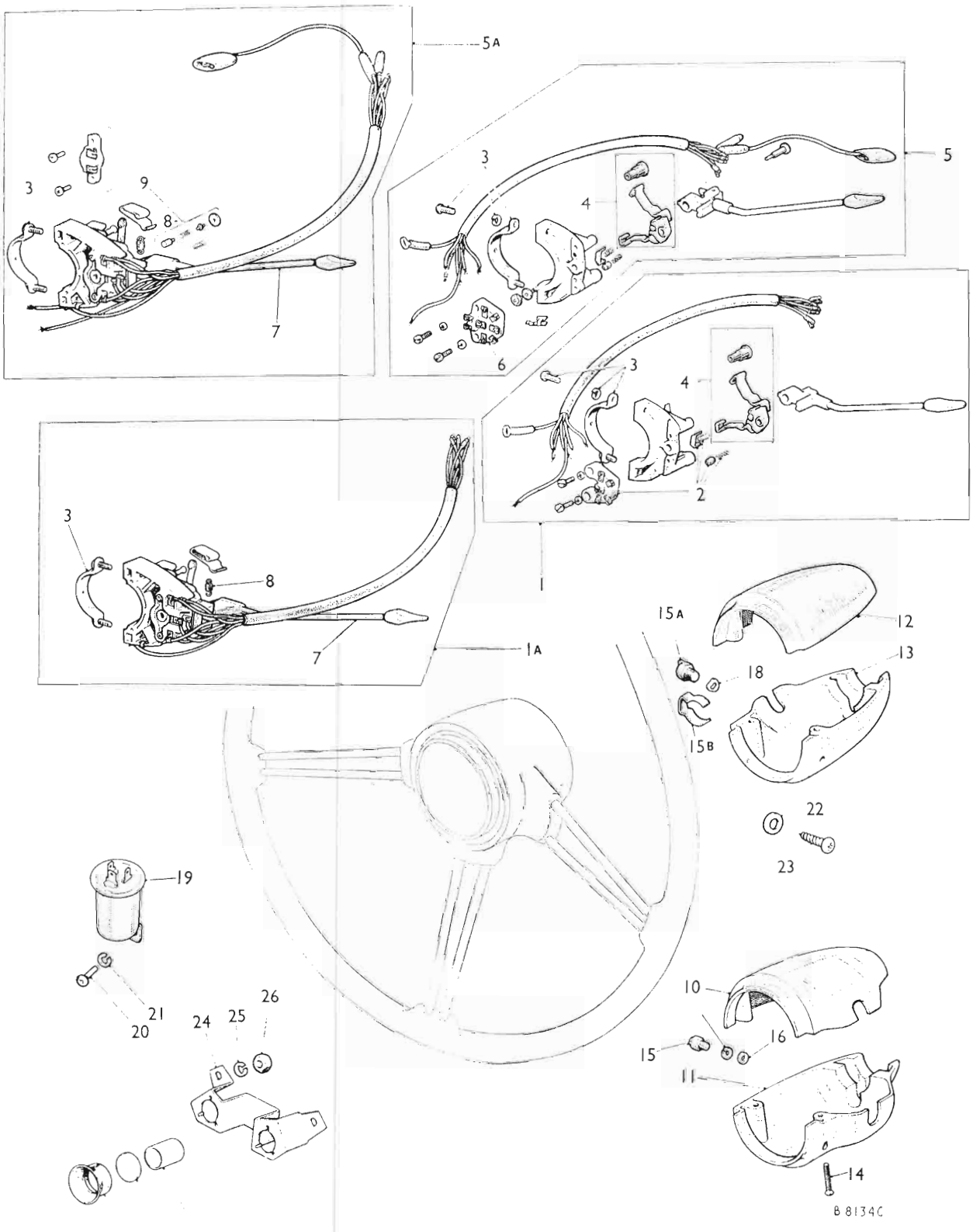
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
DYNAMO (POSITIVE EARTH ELECTRICAL SYSTEM)					
Dynamo assembly 10CC, 12CC	13H 826	1	1		
Brush	47H 5388	2	1 set		
Bracket assembly—commutator end	17H 6821	3	1		
Bush	7H 5390	4	1		
Oiler	47H 5394	5	1		
Spring—brush tension	47H 5389	6	1 set		
Bearing—drive end	97H 626	7	1		
Bracket—drive end	17H 6822	8	1		
Nut—shaft	FNN 207	9	1		
Washer—spring	LWZ 207	10	1		
Armature	17H 6823	11	1		W.S.E. use 27H 3574
Armature	27H 3574	11	1		
Key—armature	WKN 404	12	1		
Coil assembly—field	57H 5341	13	1 set		
Terminal	57H 5084	14	1 set		
Bolt—bracket fixing	17H 5217	15	2		
Sundry parts	57H 5085	16	1 set		
DYNAMO (NEGATIVE EARTH ELECTRICAL SYSTEM)					
Dynamo assembly 12CD, 12CE	13H 4813	17	1		W.S.E. use 13H 826. See T.I.B. 1B 90 for repolarization instructions
Brush	47H 5388	2	1 set		
Bracket assembly—commutator end	17H 6821	3	1		
Bush	7H 5390	4	1		
Oiler	47H 5394	5	1		
Spring—brush tension	47H 5389	6	1 set		
Bearing—drive end	97H 626	7	1		
Bracket—drive end	37H 3348	18	1		
Plate—bearing retainer	27H 3831	19	1		
Circlip	37H 1878	20	1		
'O' ring—oil seal (rubber)	27H 3832	21	1		
Collar—drive end bearing	27H 3548	22	1		
Retainer—bearing ring	27H 3798	23	1		
Armature	27H 3574	11	1		
Washer—thrust—commutator end	27H 3799	19A	1		
Key	WKN 404	12	1		
Nut—shaft	FNN 207	9	1		
Washer—spring	LWN 207	10	1		
Coil—field	57H 5341	13	1 set		
Terminal	57H 5084	14	1		
Bolt—through-fixing	17H 5217	15	2		
Sundry parts	57H 5085	16	1 set		
STARTER					
Starter assembly	13H 559	24	1		
Band—cover	7H 5038	25	1		
Brush	7H 5040	26	1 set		
Bracket assembly—commutator end	47H 5339	27	1		W.S.E. use 27H 6768
Bracket assembly—commutator end	27H 6768	27	1		
Bush	47H 5340	28	1		
Spring—brush tension	47H 5341	29	1 set		
Cap—shaft	*67H 5008	30	1		W.S.E. use 27H 3755
Cap—shaft	*27H 3755	30	1		
Bracket assembly—drive end	67H 5014	31	1		
Brush	47H 5346	32	1		
Armature	67H 5012	33	1		
Coil—field	7H 5051	34	1 set		
Spring—main	7H 5045	35	1		
Pinion and barrel	67H 5010	36	1		
Ring—spring and pinion retaining	7H 6887	37	1		
Sleeve—screwed	67H 5013	38	1		
Bolt—bracket fixing	17H 5444	39	2		
Sundry parts	7H 5156	40	1 set		
Bolt—starter to rear mounting plate	HBZ 0614	41	2		
Washer—spring	LWZ 306	42	2		
Nut	FNZ 106	43	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
SWITCHES					
Finished for N. American vehicles at (C) H–AN9–72033 USA, ▼ Canada, and (C) G–AN4–60440 USA, 64755 Canada. For details of N. American switches after the above (C) refer to page MN 5·1					
Switch					
Lighting and fog lamp	BCA 4294	2	2		
Panel light and windscreen wiper	BHA 4237	3	2		
Headlamp dipper	BHA 4438	4	1		W.S.E. use 37H 2099
Headlamp dipper	37H 1366	4	1		W.S.E. use 37H 2099
Headlamp dipper	37H 2099	4	1		
Switch assembly—ignition	13H 337	5	1		
Nut—locking	47H 5481	6	1		
Switch assembly—starter solenoid	†BCA 4501	1	1		W.S.E. use BMK 1727
Nut	AJD 8019 Z	23	2		
Washer—spring	LWZ 203	24	2		
Cap (rubber)	27H 5576	25	1		
Nut—contact screw	†47H 5204	26	4	(C) H–AN8–38829 to 64734	W.S.E. use 13H 4485
Washer—spring	LWZ 205	27	4	(C) H–AN9–64735 to 71623	
Connector—Lucar				(C) G–AN3–25788 to 52389	
Starter push	47H 5160	28	1	(C) G–AN4–52390 to 59607	
Fuse box	47H 5158	29	1		
Control box	21K 9068	30	1		
Screw	PMZ 0306	31	2		
Washer—spring	LWZ 203	32	2		
Switch—starter solenoid	BMK 1727	1A	1		
Nut	13H 4485	33	2	(C) H–AN9–71624 on	
Washer—spring	13H 4486	34	2	(C) G–AN4–59608 on	
Screw	PMZ 0308	35	2		
Washer—plain	PWZ 103	36	2		
Bootee—terminal insulating—starter switch	8G 548	7	2		
Screw	PMZ 0308	8	2		
Washer—spring	LWZ 203	9	2		
Nut	FNZ 103	10	2		
Connector—socket—panel light switch	47H 5496	11	1		Required when cigar-lighter is not fitted
Insulator—connector	5L 286	12	1		Required when cigar-lighter is not fitted
Bracket—dipper switch	AHA 5516	13	1		
Screw	PMZ 0310	14	2		
Washer—spring	LWZ 203	15	2		
Screw **RHD**	PMZ 0416	16	2		
Screw **LHD**	PMZ 0408	16	2		
Washer—spring	LWZ 204	17	2		
Barrel assembly—lock—ignition switch	2H 4185	18	1		W.S.E. use 24G 1345 — Required when steering lock is not fitted
Barrel assembly—lock—ignition switch	24G 1345	18	1		Required when steering lock is not fitted
Key	ANK 4646	19	2		Required when steering lock is not fitted
Cigar-lighter assembly	AHH 7010	20	1		Optional extra
Heating unit	27H 9735	21	1		Optional extra
Receptacle	27H 8309	22	1		Optional extra

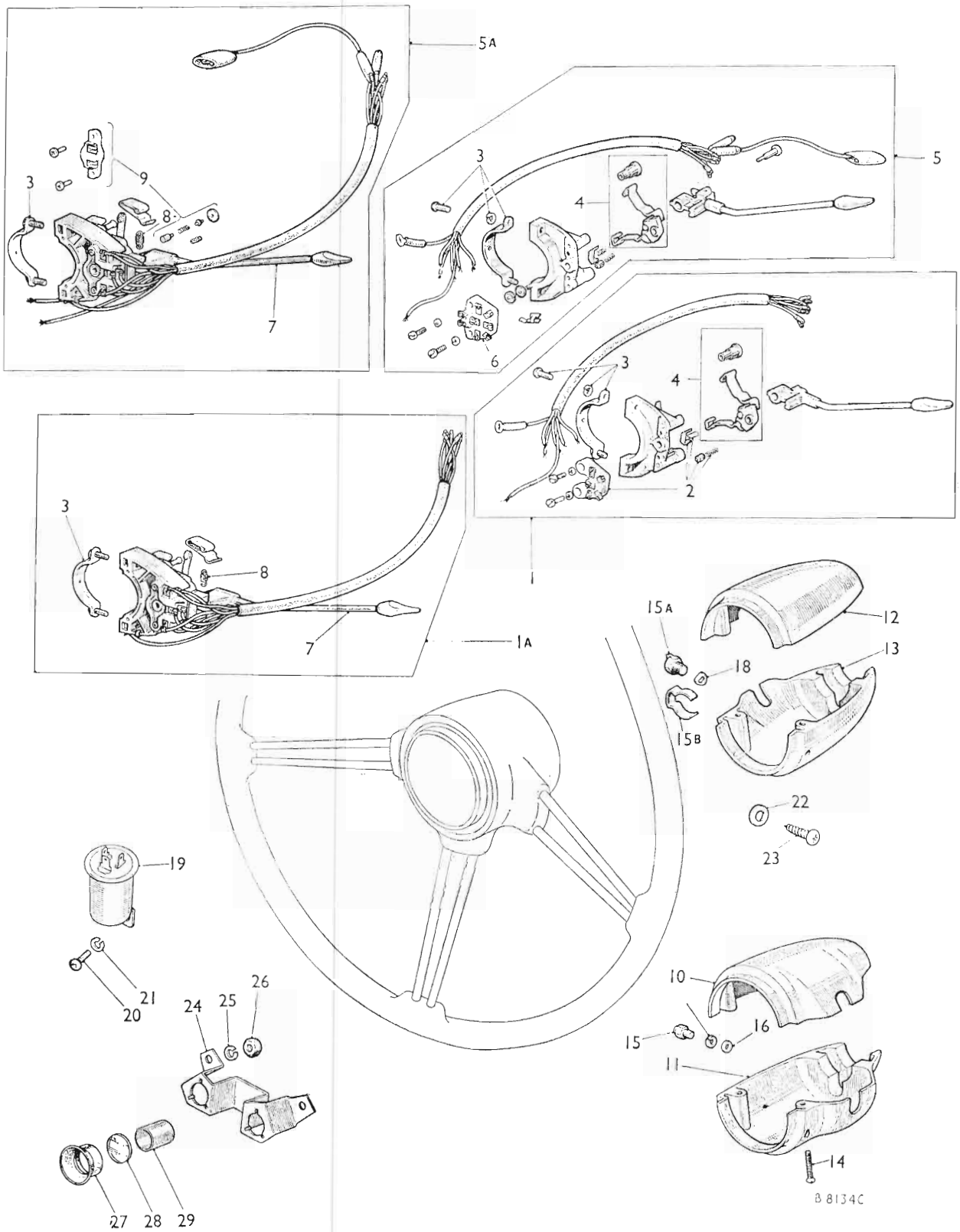

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Switches—Finished for N. American vehicles at (C) H–AN9–72033 USA, ▼ Canada, and (C) G–AN4–60440 USA, 64755 Canada. For details of N. American switches after the above (C) refer to page MN 5·1—*continued*					
Switch assembly—direction indicator	AHA 7762	1	1		W.S.E. use BHA 4535
Contact	67H 5021	2	1		
Clip—switch to column (with screws and washers	47H 5211	3	1		
Kit—spring and bush	18G 8279	4	1		See T.I.B. 1B 16
Spring—action	NSP		1		Was 27H 4682
Bush—pivot	NSP		1	(C) H–AN8–38829 to 56902	Was 27H 4681
Switch assembly—direction indicator and headlamp flashers	AHA 7778	5	1	(C) G–AN3–25788 to 44164	Optional extra
Contact	27H 3606	6	1		Optional extra
Clip—switch to column (with screws and washers)	47H 5211	3	1		Optional extra
Kit—spring and bush	18G 8279	4	1		See T.I.B. 1B 16 Optional extra
Spring—action	NSP		1		Was 27H 4682 Optional extra
Bush—pivot	NSP		1		Was 27H 4681 Optional extra
Switch assembly—direction indicator	BHA 4535	1A	1	(C) H–AN8–56903 to 63477	When supplying prior to change point, supply in addition 1 off stud AHA 7522 and 2 off washer BHA 4540
				(C) G–AN3–44165 to 51533	
Switch assembly—direction indicator	BHA 4627	1A	1	(C) H–AN8–63478 to 64734	
				(C) H–AN9–64735 on	
				(C) G–AN3–51534 to 52389	
				(C) G–AN4–52390	
Clip—fixing	47H 5211	3	1	(C) H–AN8–56903 to 64734	
Lever	27H 6787	7	1	(C) H–AN9–64735 on	
Spring—pawl	27H 5386	8	2	(C) G–AN3–44165 to 52389	Was 27H 6791
Spring—action	NSP		2	(C) G–AN4–52390 on	


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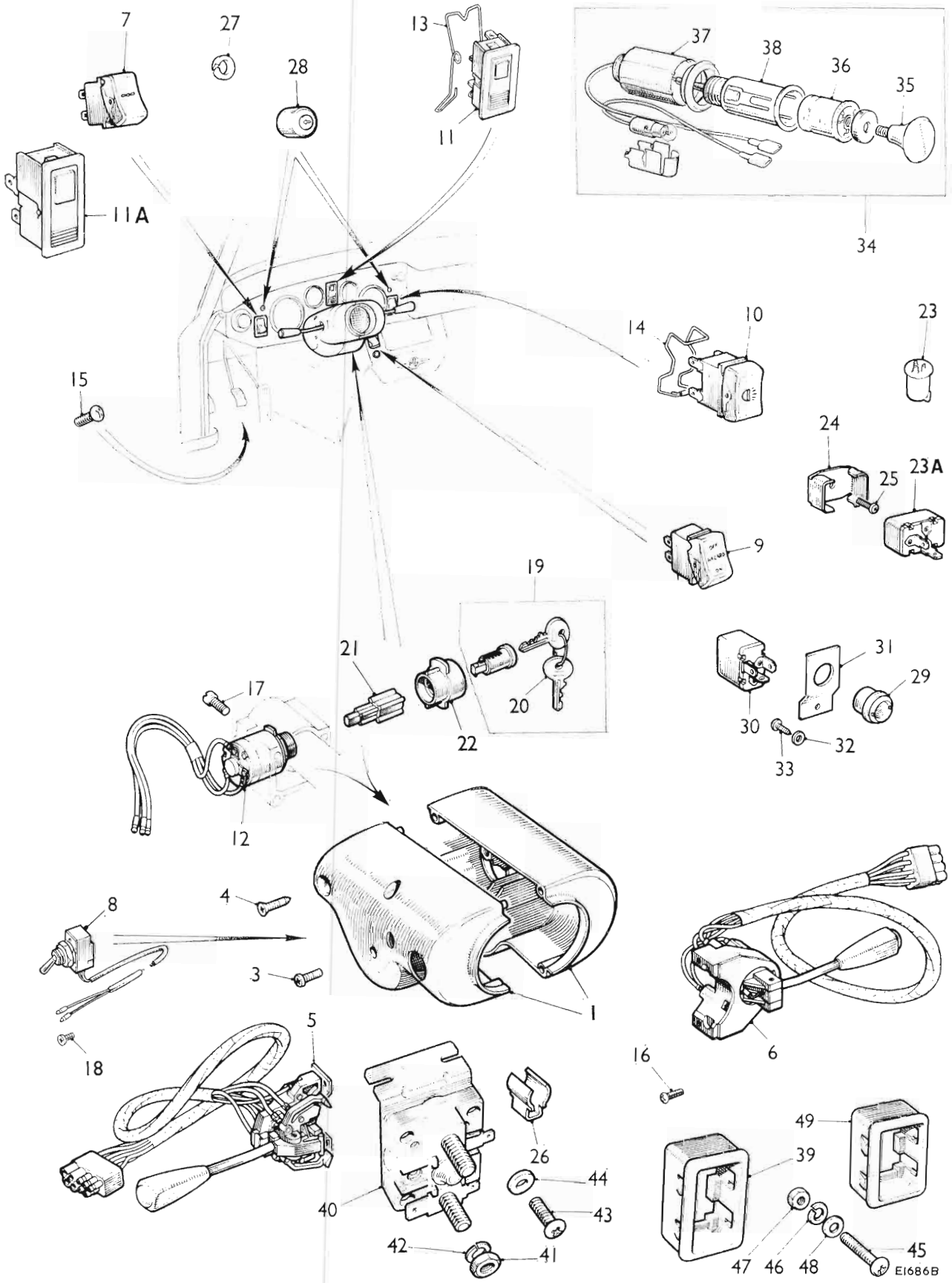
Issue 6

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*						
Switches—Finished for N. American vehicles at (C) H–AN9–72033 USA, ▼ Canada, and (C) G–AN4–60440 USA, 64755 Canada. For details of N. American switches after the above (C) refer to page MN 5·1—*continued*						
Switch assembly—direction indicator and headlamp flasher		BHA 4524	5A	1	(C) H–AN8–56903 to 63825	
					(C) G–AN3–44165 to 51720	
Switch assembly—direction indicator and headlamp flasher		BHA 4628	5A	1	(C) H–AN8–63825 to 64734	
					(C) H–AN9–64735 on	
					(C) G–AN3–51721 to 52389	Optional extra
					(C) G–AN3–52390 on	
Clip—fixing		47H 5211	3	1	(C) H–AN8–56903 to 64734	
Lever		27H 6787	7	1	(C) H–AN9–64735 on	
Spring—pawl		27H 5386	8	2	(C) G–AN3–44165 to 52389	
Spring—action		NSP		2	(C) G–AN4–52390 on	Was 27H 6791
Contact set—headlamp flasher		27H 6790	9	1		
Cowling—indicator switch						
Top		AHH 6314	10	1	(C) H–AN8–38829 to 46677	
Bottom	**RHD**	†AHH 6316	11	1	(C) G–AN3–25788 to 33498	W.S.E. use AHA 6967
Top		AHH 6966	10	1	(C) H–AN8–46677 to 64734	
Bottom		AHH 6967	11	1	(C) H–AN9–64735 on	
					(C) G–AN3–33499 to 52389	
					(C) G–AN4–52390 on	
Top		AHH 6315	12	1	(C) H–AN8–38829 to 42626	
Bottom	**LHD**	AHH 6317	13	1	(C) G–AN3–25788 to 29552	
Top		†AHH 6968	12	1	(C) H–AN8–42627 to 64734	W.S.E. use 18G 8388
Bottom		AHH 6969	13	1	(C) H–AN9–64735 on	
					(C) G–AN3–29553 to 52389	
					(C) G–AN4–52390 on	
Top	**RHD**	AHH 6966	10	1	(C) H–AN8–38829 to 46677	For use when optional extra indicator switch is fitted
Bottom		AHH 6967	11	1	(C) G–AN3–25788 to 33498	
Top		AHH 6968	12	1	(C) H–AN8–38829 to 42656	
Bottom	**LHD**	AHH 6969	13	1	(C) G–AN3–25788 to 29552	
Top and bottom		†18G 8388		1 pr		
Screw		RMP 0214	14	4		
Stud—trip—indicator switch		AHH 7269	15	1	(C) H–AN8–38829 to 56902	
Washer—plain		PWZ 103	16	1	(C) G–AN3–25788 to 44164	
Washer—spring		LWZ 203	17	1		
Stud—flasher trip		AHH 7522	15A	1	(C) H–AN8–56903 to 64734	
Washer—crinkle		BHA 4540	18	2	(C) H–AN9–64735 to 72528	
					(C) G–AN3–44165 to 52389	
					(C) G–AN4–52390 to 61165	
Striker—direction indicator trip		AHA 8752	15B	1	(C) H–AN9–72529 on	
					(C) G–AN4–61166 on	


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Issue 6

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Switches—Finished for N. American vehicles at (C) H–AN9–72033 USA, ▼ Canada, and (C) G–AN4–60440 USA, 64755 Canada. For details of N. American switches after the above (C) refer to page MN 5·1—*continued*					
Unit—flasher	13H 110	19	1	(C) H–AN8–38829 to 50191 Germany, 64734 except Germany	
				(C) H–AN9–64735 to 72040	
				(C) G–AN3–25788 to 38969 Germany, 52389 except Germany	
				(C) G–AN4–52390 to 60460	
Germany	13H 2639	19	1	(C) H–AN8–50192 to 64734	Use 13H 110 for this application
				(C) H–AN9–64735 on	
				(C) G–AN3–38970 to 52389	
				(C) G–AN4–52390 on	
	BMK 1736	19	1	(C) H–AN9–72041 on	
				(C) G–AN4–60460 on	
Screw	PMZ 0408	20	1	(C) H–AN8–38829 to 64734	
Washer	LWZ 204	21	1	(C) H–AN9–64735 to 72040	
				(C) G–AN3–25788 to 52389	
				(C) G–AN4–52390 to 60459	
Clip—flasher unit	BHA 4780	22	1	(C) H–AN9–72041 on	
Screw	†AHH 8842	23	1	(C) G–AN4–60460 on	W.S.E. use PTZ 1004
Screw	†PTZ 1004	23	1		
Bracket—bulb holder—flasher warning light	AHA 7742	24	1		
Washer—spring	LWZ 203	25	2		
Nut	FNZ 103	26	2		
Shield—flasher warning light	AHH 6332	27	2		
Window—flasher warning light	AHH 6334	28	2		
Tube—flasher warning light	AHH 6333	29	2		


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Electrical Equipment—*continued*

SWITCHES (NORTH AMERICA)

Commenced for N. American vehicles at (C) H-AN9-72034 USA, ▼ Canada, and (C) G-AN4-60441 USA, 64756 Canada. For details of N. American switches prior to the above (C) refer to pages MN 3, MN 3·1, MN 4, and MN 5

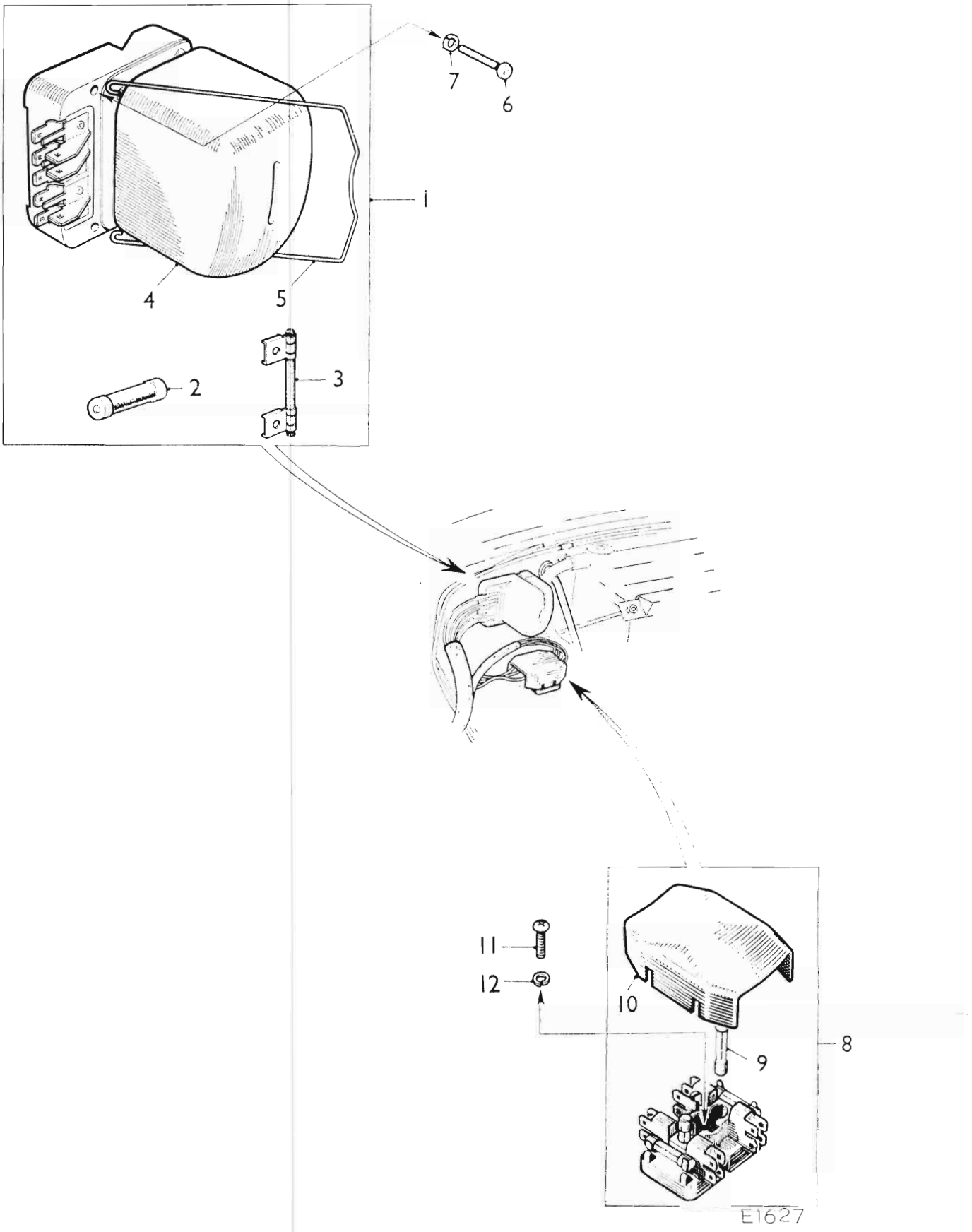
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Cowl—switch—RH	AHA 8675		1		W.S.E. use 18G 8547
Cowl—switch—LH	AHA 8676		1		W.S.E. use 18G 8547
Cowl—switch	$ 18G 8547	1	1 pr		
Screw—cowl	PMZ 0316	3	2		
Screw	ZPT 1003	4	2		
Switch					
Direction indicator, horn, and headlamp flasher	BHA 4696	5	1		
Windscreen wiper	$ BHA 4697	6	1		
Heater	$ BHA 4831	7	1		Part No. change; was 37H 2932
Panel light	$ BHA 4805	8	1		
Hazard warning	$ 37H 2679	9	1		
Lighting	$ 37H 2675	10	1		
Brake check light	$ †BHA 4742	11	1	(C) H-AN9-72034 to 77591, G-AN4-60441 to 66226	
Brake check light	†BHA 4933	11A	1	(C) H-AN9-77592- on G-AN4-66227- on	
Ignition	BHA 4732	12	1		
Bezel—switch	BHA 4832	39	2		For use with switches BHA 4831 and 37H 2679
Bezel—switch	†37H 4495	49	1		For use with switch 37H 2675
Clip—spring—brake check light switch	AHH 8920	13	1		
Clip—spring—switch	AHH 8921	14	2		
Switch—starter solenoid	BMK 1727	40	1		
Nut	13H 4485	41	2		
Washer—spring	13H 4486	42	2		
Screw	PMZ 0308	43	2		
Washer—plain	PWZ 103	44	2		
Screw					
Blanking holes to dip switch	PMZ 0406	15	2		
Clamp to column wiper switch	AHH 8895	16	2		
Ignition switch	AHH 8781	17	3		
Panel light switch to cowl	RMZ 0204	18	2		
Barrel assembly—lock—ignition switch	24G 1345	19	1		Required when steering lock is not fitted
Key	ANK 4646	20	2		Required when steering lock is not fitted
Extension—spindle	BHA 4803	21	1		
Housing—lock	BHA 4802	22	1		
Unit—flasher	13H 110	23	1	(C) H-AN9-72034 to 72040 (C) G-AN4-60441 to 60459	
Unit—flasher	$ BMK 1736	23A	1	(C) H-AN9-72041 on USA, ▼ on Canada (C) G-AN4-60460 on USA, 64756 on Canada	
Clip—unit to panel	BHA 4780	24	1		
Screw	AHH 8842	25	1		
Striker—trafficator	$ AHH 8722	26	1		
Washer—spring	LWZ 204	27	2		
Window—flasher warning light	BHA 4791	28	2		
Lamp—hazard warning	$ BHA 4804	29	1		
Unit—hazard warning	$ 13H 4666	30	1		
Bracket—hazard warning	†AHH 8889	31	1	(C) H-AN9-72034 to ▼ USA, ▼ to ▼ Canada (C) G-AN4-60441 to ▼ USA, 64756 to ▼ Canada	
Screw	†PTZ 603	33	1		
Screw—unit to console	†PMP 0206	45	1	(C) H-AN9- ▼ on (C) G-AN4- ▼ on	
Washer—spring	†LWZ 202	46	1		
Nut	†CNZ 102	47	1		
Washer—plain	PWZ 102	48			
Cigar-lighter assembly	BHA 4765	34	1		
Knob	37H 2503	35	1		
Unit—heating	27H 9735	36	1		
Clamp—shell	37H 2505	37	1		
Receptacle	27H 8309	38	1		

$ This item is subject to safety regulations

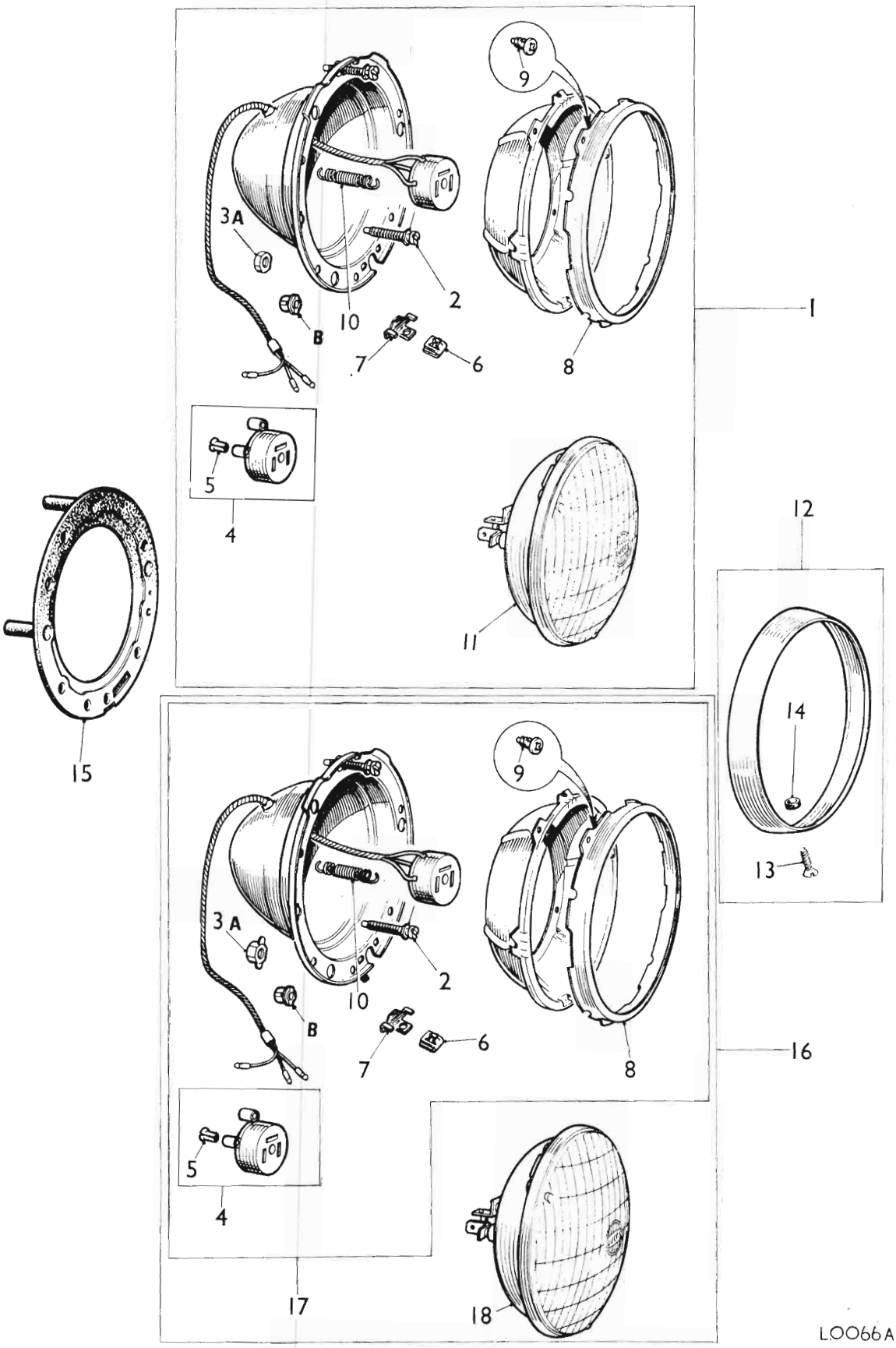
See title-page for application

▼ Change point not available

† Revised Information. Issue 4

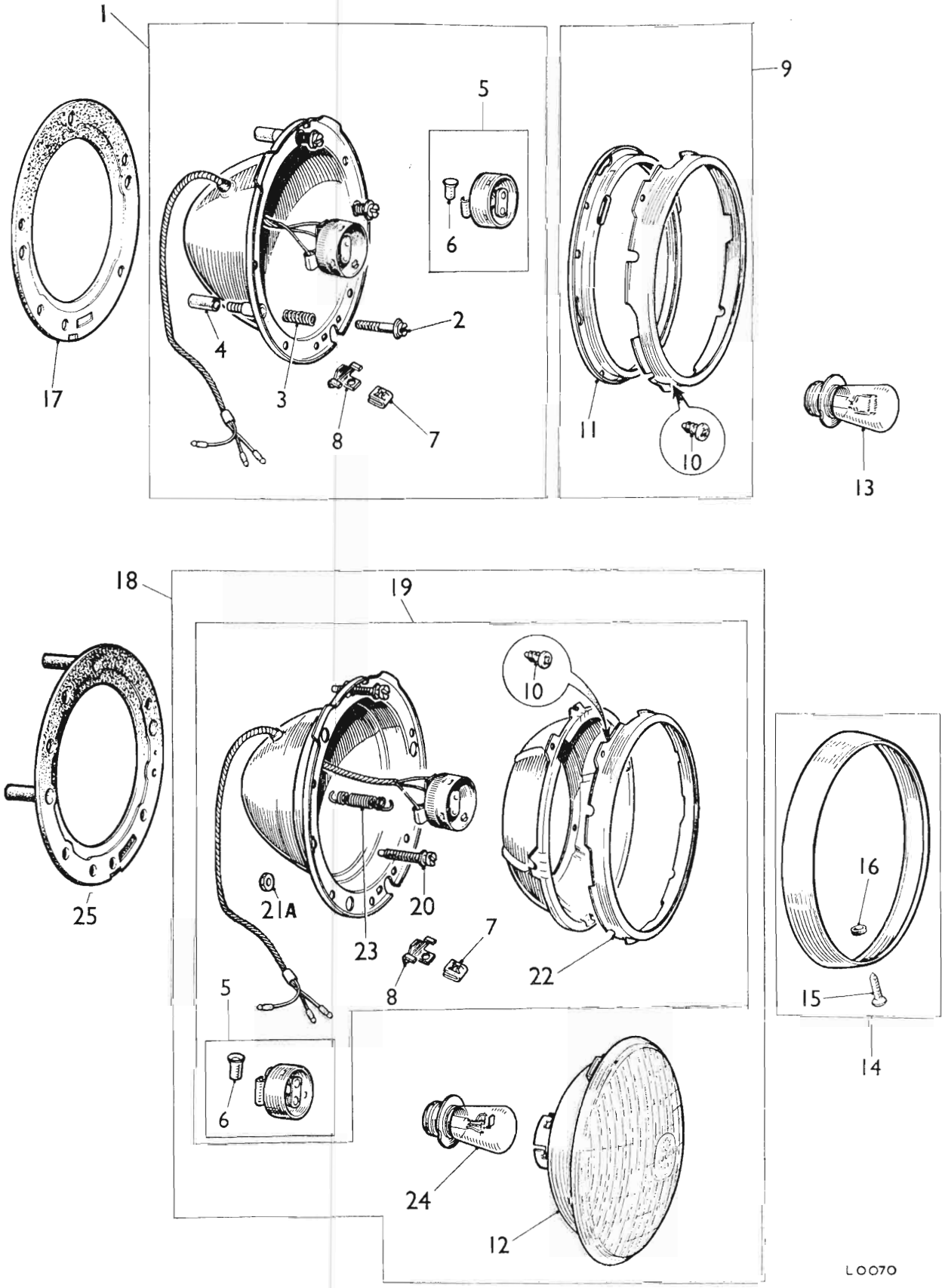

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
CONTROL BOX AND FUSE BOX					
Control box assembly	†BCA 4308	1	1		
Resistance (63 ohms)—carbon type	†7H 5066	2	1		] See Austin Service Journal A/326
Resistance (60 ohms)—wire wound	†47H 5589	3	1		] See Austin Service Journal A/326
Cover	†7H 5522	4	1		
Clip—cover	†7H 5128	5	1		
Screw	†PMZ 0320	6	2		
Washer—spring	†LWZ 203	7	2		
Fusebox assembly	†13H 252	8	1		
Fuse (35-amp)	†7H 5067	9	4		
Cover	†47H 5212	10	1		
Screw	†PMZ 0310	11	1		
Washer—spring	†LWZ 203	12	1		


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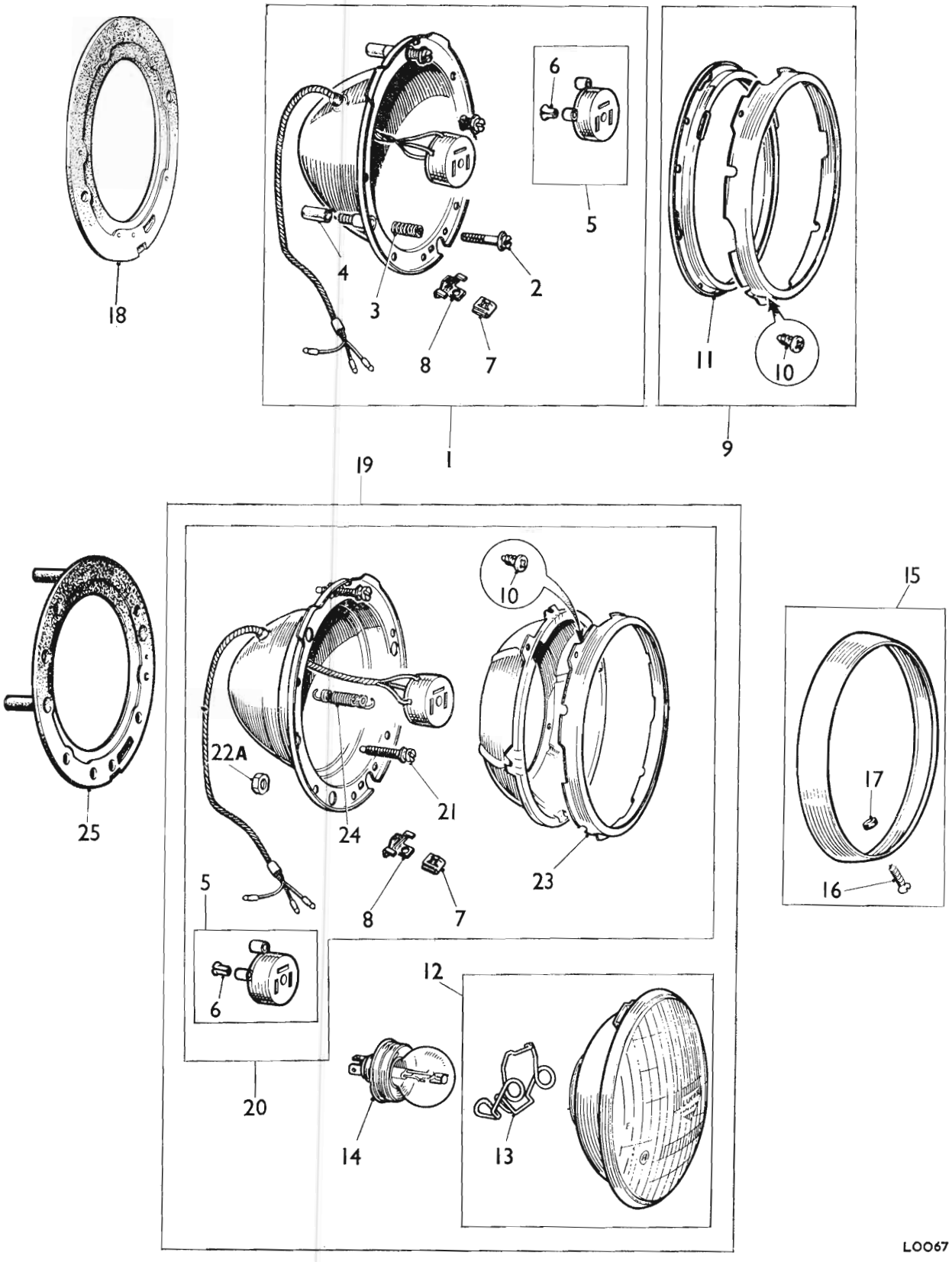
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
LAMPS—ROAD					
Headlamp—complete—left dip—Mk. X	13H 579		2		W.S.E. use 27H 8499 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Headlamp assembly	27H 8499	1	2		
Screw—trimmer	67H 5025	2	4		
Nut—trimmer screw	27H 6482	3A	4		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6		Part No. change; was 7H 5582 and 37H 5271
RHD					
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	57H 5292	8	2		W.S.E. use 27H 3338
Plate—light unit retaining	27H 3338	8	2		
Screw	PJZ 602	2	6		
Spring—unit seating rim	67H 5026	10	2		
Unit—light	13H 496	11	2		
Rim assembly	17H 5143	12	2		
Screw	AJA 5081	13	2		
Washer (rubber)	21G 9057	14	2		
Gasket (rubber)	57H 5456	15	2		
Headlamp assembly—Mk. X	27H 8207	16	2		
Body assembly	67H 5024	17	2		W.S.E. use 27H 8207
Screw—trimmer	67H 5025	2	4		
Nut—trimmer screw	27H 6482	3A	4		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6		Part No. change; was 7H 5582 and 37H 5271
North America					
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	27H 3338	8	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	67H 5026	10	2		
Unit—light	†17H 9472	18	2		
Rim assembly	17H 5143	12	2		
Screw	AJA 5081	13	2		
Washer (rubber)	21G 9057	14	2		
Gasket (rubber)	57H 5456	15	2		

See T.I.B. 1B 45 F18 for identification of Mk. VI and Mk. X headlamps


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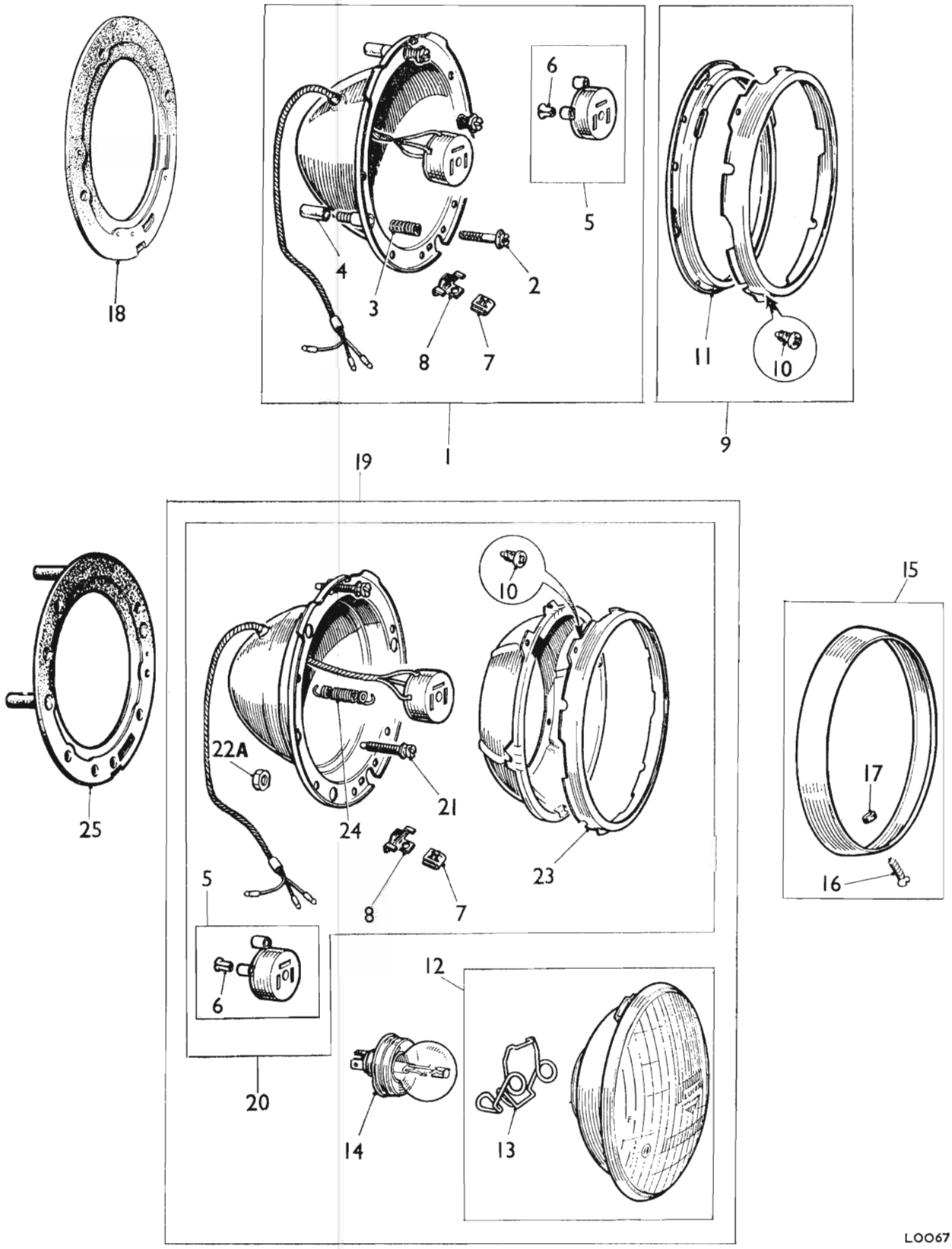
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road—*continued*					
Headlamp—complete—right dip —Mk. VI	NSP				
Body assembly	†7H 6838	1	2		Not available; use 27H 8206 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Screw—trimmer	†17H 5394	2	6		
Spring—trimmer screw	†17H 5231	3	6		
Sleeve—sealing	†27H 5253	4	6		
Adaptor (with cable)	†37H 5588		2		Not available; use 17H 5306
	†27H 2333		2		
Adaptor assembly	†17H 5306	5	2	(C) H–AN8–38829 to ▼	
Sleeve—terminal	†27H 6713	6	6	(C) G–AN3–25788 to ▼	Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	†27H 5354	7	2		
Bracket—rim fixing screw	†37H 5190	8	2		
Plate assembly—light unit retaining	†17H 5205	9	2		
Screw	**LHD** †PJZ 602	10	6		
Rim—light unit retaining	**except** †17H 5395	11	2		
Unit—light	**Europe** †17H 5375	12	2		
Bulb	**and** †BFS 355	13	2		
Rim assembly	**North** †17H 5143	14	2		
Screw	**America** †AJA 5081	15	2		
Washer (rubber)	†21G 9057	16	2		
Gasket (rubber)	†57H 5457	17	2		
Headlamp assembly—right dip—Mk. X	†27H 8206	18	2		
Body assembly	†27H 5979	19	2		Not available; use 27H 8206
Screw—trimmer	†67H 5025	20	4		
Nut—trimmer screw	†27H 6482	21A	4		
Adaptor (with cable)	†27H 2333		2		Not available; use 17H 5306
Adaptor assembly	†17H 5306	5	2		
Sleeve—terminal	†27H 6713	6	6		
Nut—rim fixing screw	†27H 5354	7	2	(C) H–AN8– ▼ to 64734	
Bracket—rim fixing screw	†37H 5190	8	2	(C) G–AN3– ▼ to 52389	
Plate—light unit retaining	†27H 3338	22	2	(C) H–AN9–64735 on	
Screw	†PJZ 602	10	6	(C) G–AN4–52390 on	
Spring—unit seating rim	†67H 5026	23	2		
Unit—light	†17H 5375	12	2		
Bulb	†BFS 415	24	2		
Rim assembly	†17H 5143	14	2		
Screw	†AJA 5081	15	2		
Washer (rubber)	†21G 9057	16	2		
Gasket (rubber)	†57H 5456	25	2		
Screw—headlamp to wing	†PMZ 0310	26	8		
Washer—spring	†LWZ 203	27	8		
Nut	†FNZ 103	28	8		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps


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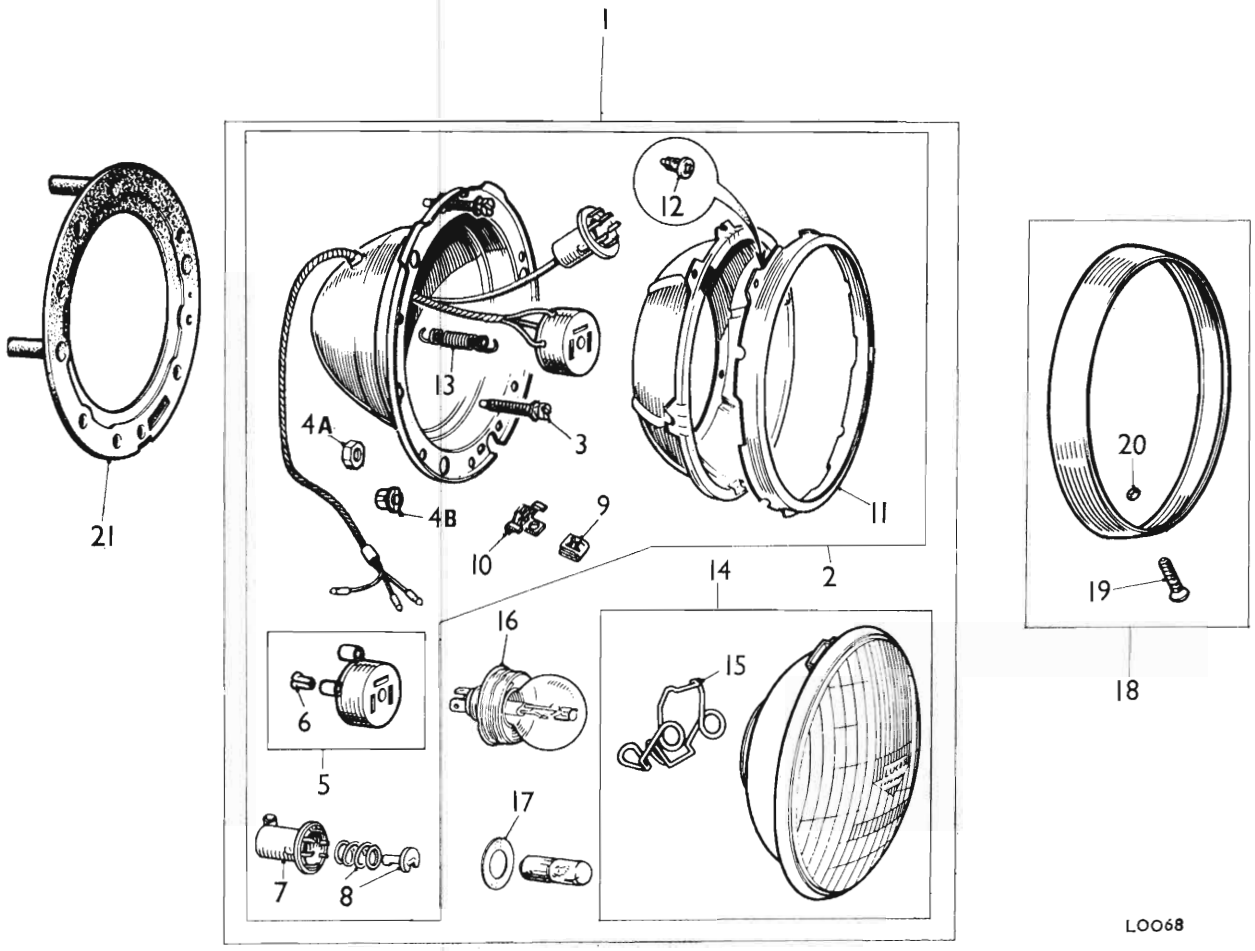
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*						
Lamps—Road—*continued*						
Headlamp—complete—vertical dip						
—Mk. VI		†NSP		2		
Body assembly		†67H 5028	1	2		W.S.E. use 27H 8204 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Screw—trimmer		†17H 5394	2	6		
Spring—trimmer screw		†17H 5231	3	6		
Sleeve—sealing		†27H 5253	4	6		
Adaptor (with cable)		†BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly		†47H 5126	5	2		
Sleeve—terminal		†27H 6713	6	6	(C) H–AN8–38829 to 50191 Germany, 64734 except Germany	Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw		†27H 5354	7	2		
Bracket—rim fixing screw		†37H 5190	8	2	(C) G–AN3–25788 to 38969 Germany, 52389 except Germany	
Plate assembly—light unit retaining		†17H 5205	9	2		
Screw		†PJZ 602	10	6		
Rim—light unit seating		†17H 5395	11	2		
Unit assembly—light		†47H 5124	12	2		W.S.E. use 27H 4146
Unit assembly—light	**Europe**	†27H 4146	12	2		
Spring—bulb retaining	**except**	†47H 5125	13	2		
Bulb	**France**	†BFS 410	14	2		
Rim assembly		†17H 5143	15	2		
Screw		†AJA 5081	16	2		
Washer (rubber)		†21G 9057	17	2		
Gasket (rubber)		†57H 5457	18	2		
Headlamp assembly—vertical dip						
—Mk. X		†27H 8204	19	2		
Body assembly		†67H 5024	20	2		W.S.E. use 27H 8204
Screw—trimmer		†67H 5025	21	4		
Nut—trimmer screw		†27H 6482	22A	4		
Adaptor (with cable)		†BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly		†47H 5126	5	2		
Sleeve—terminal		†27H 6713	6	6		
Nut—rim fixing screw		†27H 5354	7	2		
Bracket—rim fixing screw		†37H 5190	8	2	(C) H–AN9–64785 on	
Plate—light unit retaining		†27H 3338	23	2	(C) G–AN4–52390 on	
Screw		†PJZ 602	10	6		
Spring—unit seating rim		†67H 5026	24	2		
Unit assembly—light		†27H 4146	12	2		
Spring—bulb retaining		†47H 5125	13	2		
Bulb		†BFS 410	14	2		
Rim assembly		†17H 5143	15	2		
Screw		†AJA 5081	16	2		
Washer (rubber)		†21G 9057	17	2		
Gasket (rubber)		†57H 5456	25	2		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road—*continued*					
Headlamp—complete—vertical dip —Mk. VI	NSP		2		
Body assembly	†67H 5028	1	2		Correction; was 67G 5028 W.S.E. use 27H 8205 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	7	2	(C) H–AN8–88829 to ▼	
Bracket—rim fixing screw	37H 5190	8	2	(C) G–AN3–25788 to ▼	
Plate assembly—light unit retaining	17H 5205	9	2		
Screw	PJZ 602	10	2		
Rim—light unit seating	17H 5395	11	6		
Unit assembly—light	47H 5124	12	2		W.S.E. use 27H 4146
Unit assembly—light	27H 4146	12	2		
Spring—bulb retaining	47H 5125	13	2		
Bulb	BFS 411	14	2		
Rim assembly	**France** 17H 5143	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	57H 5457	18	2		
Headlamp assembly—vertical dip—Mk. X	27H 8205	19	2		W.S.E. use 37H 1368
Headlamp assembly—vertical dip—Mk. X	37H 1368	19	2		
Body assembly	67H 5024	20	2		W.S.E. use 27H 8205
Screw—trimmer	67H 5025	21	4		
Nut—trimmer screw	27H 6482	22A	4		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2	(C) H–AN8–▼ to 64734	
Bracket—rim fixing screw	37H 5190	8	2	(C) G–AN8–▼ to 52389	
Plate—light unit retaining	27H 3338	23	2	(C) H–AN9–64735 on	
Screw	PJZ 602	10	6	(C) G–AN4–52390 on	
Spring—unit seating	67H 5026	24	2		
Unit assembly—light	27H 4146	12	2		
Spring—bulb retaining	47H 5125	13	2		
Bulb	BFS 411	14	2		
Rim assembly	17H 5143	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	57H 5456	25	2		

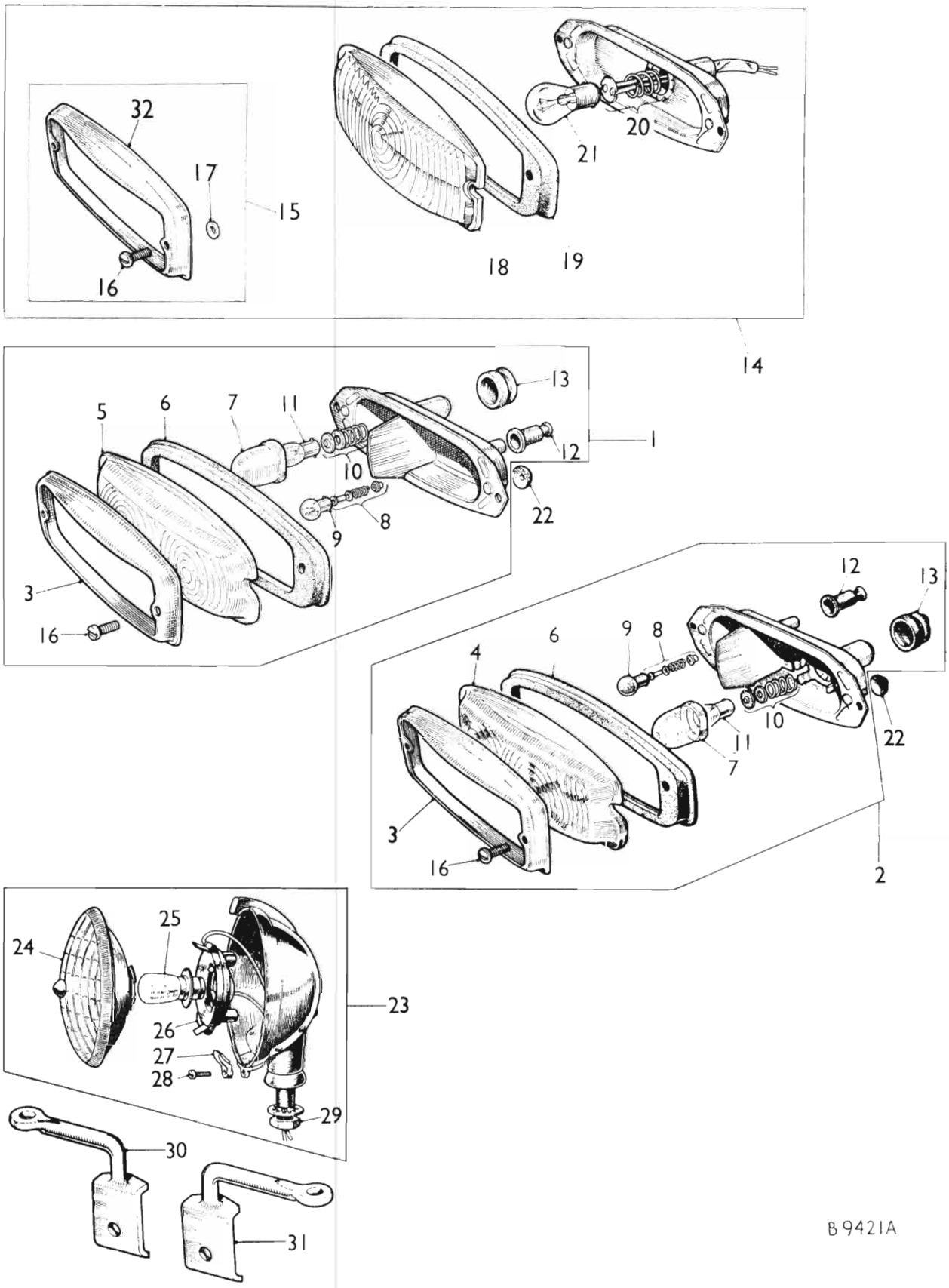
See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps


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Electrical Equipment—*continued*
Lamps—Road—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp assembly—vertical dip —Mk. X	27H 8210	1	2		
Body assembly	†27H 5920	2	2		W.S.E. use 27H 8210
Screw—trimmer	67H 5025	3	4		
Nut—trimmer screw	27H 6482	4A	4		For use with body 27H 5980
Retainer—trimmer screw	27H 7824	4B	4		For use with headlamp 27H 8210
Adaptor (with cable)	†27H 5976		2		W.S.E. use 47H 5126 together with 1 off holder 27H 5977 and 1 off interior 7H 5536
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	2		Part No. change; was 7H 5582 and 37H 5271
Holder—pilot bulb	**West** 27H 5977	7	2	(C) H–AN8–50192 to 64734	
Interior—holder	**Germany** 7H 5536	8	2	(C) G–AN3–38970 to 52389	
Nut—rim fixing screw	27H 5354	9	2	(C) H–AN9–64735 on	
Bracket—rim fixing screw	37H 5190	10	2	(C) G–AN4–52390 on	
Plate—light unit retaining	27H 3338	11	2		
Screw	PJZ 602	12	6		
Spring—unit seating rim	67H 5026	13	2		
Unit assembly—light	27H 5978	14	2		
Spring—bulb retaining	47H 5125	15	2		
Bulb—main	BFS 410	16	2		
Bulb—pilot	NSP		2		
Ring — seating — pilot bulb holder	47H 5353	17	2		
Rim assembly	17H 5143	18	2		
Screw	AJA 5081	19	2		
Washer (rubber)	21G 9057	20	2		
Gasket (rubber)	57H 5456	21	2		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps

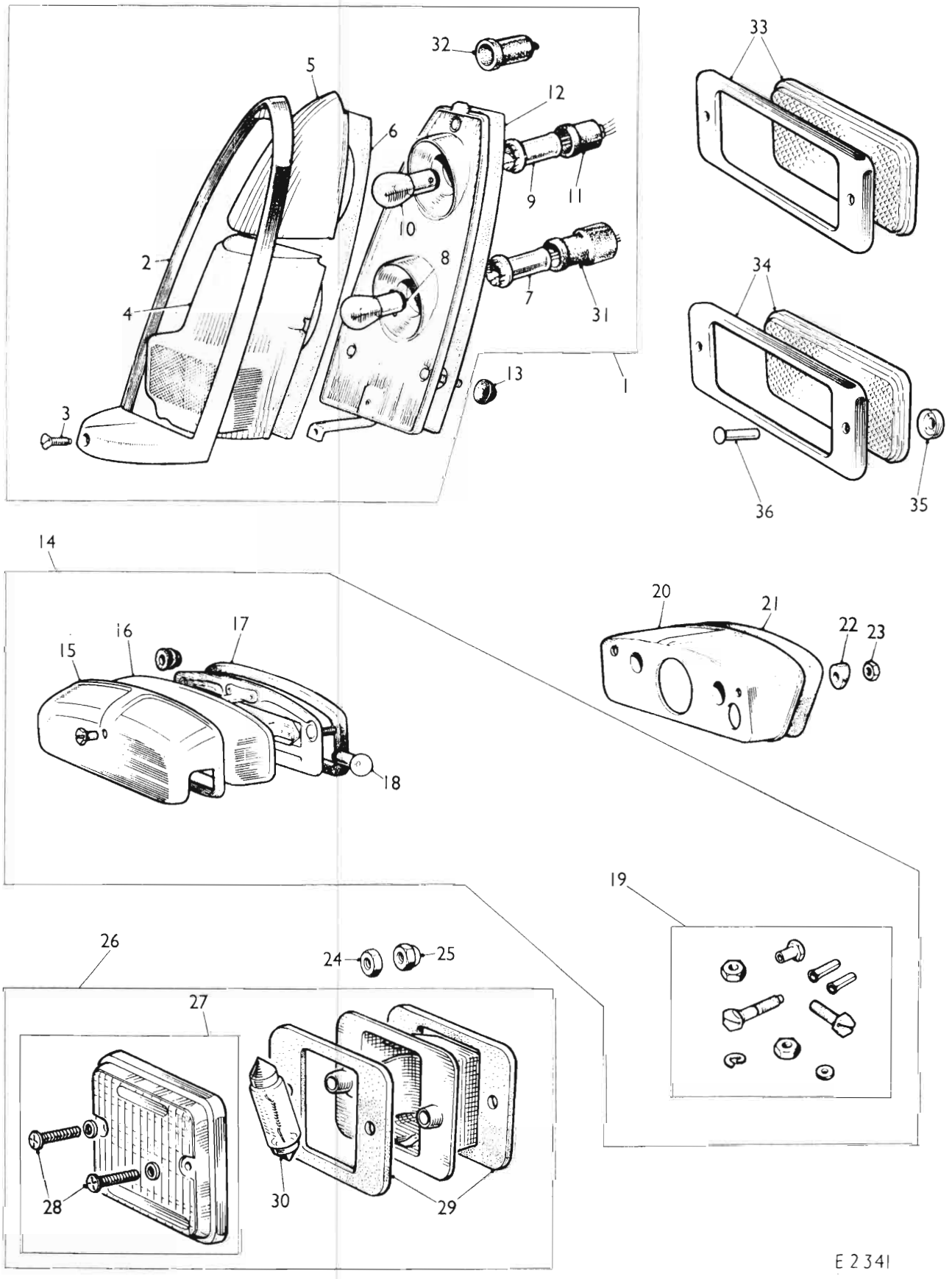

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*						
Lamps—Road—*continued*						
Lamp assembly—side and flasher—Amber flasher—RH		13H 429	1	1		
Lamp assembly—side and flasher—Amber flasher—LH		13H 428	2	1		
Rim		57H 5155	3	2	(C) H–AN8–38829 to 50191	
Lens—RH		57H 5158	4	1	Germany	
Lens—LH		57H 5159	5	1	(C) H–AN8–38829 to 64734	
Gasket—lens seating		57H 5157	6	2	except Germany	
Shield—flasher bulb—Amber		57H 5156	7	2	(C) H–AN9–64735 on	
Interior—bulb holder—sidelamp		7H 5536	8	2	(C) G–AN3–25788 to 38969	
Bulb—sidelamp		†BFS 222	9	2	Germany	W.S.E. use BFS 989
Bulb—sidelamp		†BFS 989	9	2	(C) G–AN3–25788 to 52389	W.S.E. use 17H 5400
Screw		37H 5410	16	4	except Germany	
Screw		17H 5400	16	4	(C) G–AN4–52390 on	
Interior—bulb holder—flasher lamp		37H 5452	10	2		
Bulb—flasher		BFS 382	11	2		
Grommet—sidelamp cable		37H 5294	12	2		
Grommet—flasher lamp cable		17H 5216	13	2		
Lamp assembly—flasher—Amber flasher		BHA 4487	14	2		
Rim assembly		57H 5308	15	2		
Rim		57H 5155	32	2	(C) H–AN8–50192 to 64734	
Screw	**West**	17H 5400	16	4	(C) H–AN9–64735 on	
Washer	**Germany**	21G 9057	17	4	(C) G–AN3–38970 to 52389	
Lens	$	†27H 6243	18	2	(C) G–AN4–52390 on	
Gasket—lens seating		57H 5157	19	2		
Interior—bulb holder		37H 5459	20	2		
Bulb		NSP		2		
Lamp assembly—side and flasher—White flasher		BHA 4204	14	2	(C) H–AN8–38829 to 64734	
Rim assembly		57H 5308	15	2	(C) H–AN9–64735 to 72033	
Screw		57H 5306	16	4	USA, 64735 to ▼ Canada,	W.S.E. use AJD 1245 C
Screw	**Not UK**	AJD 1245 C	16	4	64735 on except North	
Washer		21G 9057	17	4	America	
Lens		57H 5307	18	2	(C) G–AN3–25788 to 52389	
Gasket—lens seating		57H 5157	19	2	(C) G–AN4–52390 to 60440	
Interior—bulb holder		37H 5459	20	2	USA, 52390 to 64735 Canada,	
Bulb		BFS 380	21	2	52390 on except North America	
Lamp assembly—side and flasher—Amber flasher	$	†BHA 4748	14	2		
Rim assembly		57H 5308	15	2		
Rim	**N.**	57H 5155	32	2	†(C) H–AN9–72034 on USA	
Screw	**America**	17H 5400	16	4	▼ on Canada	
Washer		21G 9057	17	4	(C) G–AN4–60441 on USA	
Lens	$	†27H 6243	18	2	64756 on Candaa	
Gasket—lens seating		57H 5157	19	2		
Interior—bulb holder		37H 5459	20	2		
Bulb		BFS 380	21	2		
Nut—earthing—lamp to wing		2A 9156	22	4		
Lamp assembly—fog	$	†ADH 785	23	2		
Unit—light		ACG 5179	24	2		
Bulb		BFS 323	25	2		
Adaptor		ACG 5180	26	2		W.S.E. use 57H 5336
Adaptor		57H 5336	26	2		Optional extra
Catch—rim		AJH 5057	27	2		
Screw—catch		17H 5400	28	2		
Nut—lamp spigot		17H 5401	29	2		W.S.E. use 27H 6767
Nut—lamp spigot		27H 6767	29	2		
Bracket—fog lamp mounting—RH		AHA 6368	30	1		
Bracket—fog lamp mounting—LH		AHA 6369	31	1		

$ This item is subject to safety regulations

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▼ Change point not available
† Revised Information. Issue 5


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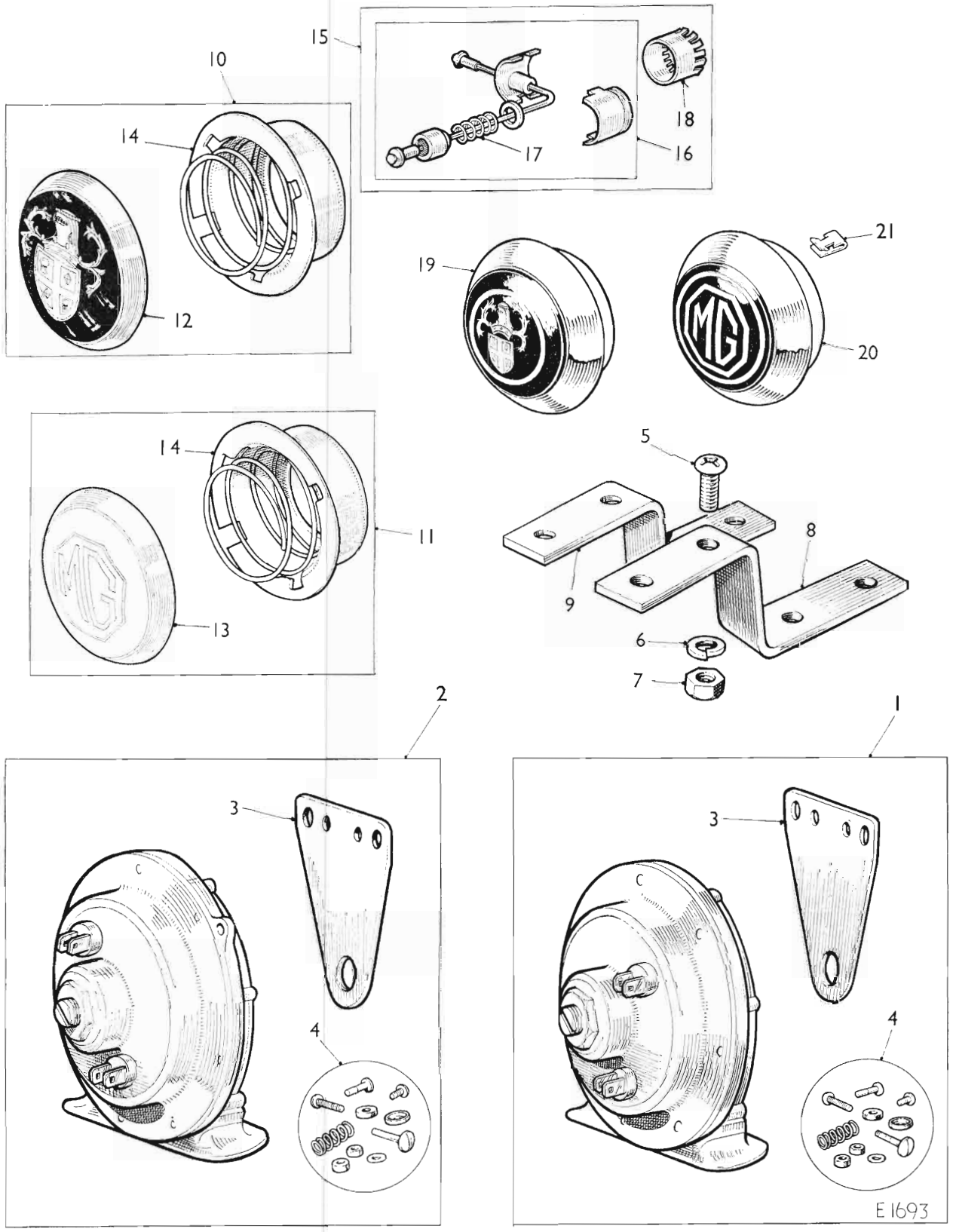
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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*						
Lamps—Road—*continued*						
Lamp assembly—stop/tail/flasher and reflex—Amber flasher	**Except N. America and West Germany**	BHA 4175	1	2		
Lamp assembly—stop/tail/flasher and reflex—Red flasher	**N. America** §	†BHA 4176	1	2		
Rim		57H 5355	2	2	(C) H–AN8–38829 to 50191	
Screw		17H 5425	3	2	Germany	W.S.E. use RMP 0308
Screw		RMP 0308	3	2	(C) H–AN8–38829 to 64734	
Lens					except Germany	
Stop/tail		57H 5357	4	2	(C) H–AN9–64735 on	
Flasher—Amber	**Except N. America**	57H 5354	5	2	(C) G–AN3–25788 to 38969	
Flasher—Red	**N. America** §	†57H 5359	5	2	Germany	
Gasket—lens seating		57H 5356	6	2	(C) G–AN3–25788 to 52389	
Interior—bulb holder—stop/tail		37H 5459	7	2	except Germany	
Bulb—stop/tail		BFS 380	8	2	(C) G–AN4–52390 on	
Interior—bulb holder—flasher		37H 5452	9	2	(C) G–AN4–52390 on	
Bulb—flasher		BFS 382	10	2		
Grommet—cable		37H 5525	11	4		
Gasket—lamp seating		57H 5358	12	2		
Lamp assembly—stop/tail/flasher/and reflex—Amber flasher		BHA 4488	1	2		
Rim		57H 5355	2	2		
Screw—rim fixing		RMP 0308	3	2		
Lens—stop/tail		57H 5357	4	2		
Lens—flasher		57H 5354	5	2		
Gasket—lens seating		57H 5356	6	2		
Interior—bulb holder—stop/tail	**West**	37H 5459	7	2	(C) H–AN8–50192 to 64734	
Bulb—stop/tail	**Germany**	NSP		2	(C) H–AN8–64735 on	
Interior—bulb holder—flasher		37H 5452	9	2	(C) G–AN3–38970 to 52389	Was 13H 2755
Bulb—flasher		NSP		2	(C) G–AN3–52390 on	
Grommet—stop/tail—lamp cable		57H 5496	31	2		Was 13H 2754
Grommet—flasher—lamp cable		57H 5465	32	2		
Gasket—lamp seating		57H 5358	12	2		
Nut—earthing—lamp to body		BHA 4242	13	6		
Lamp assembly—number-plate	§	†BHA 4153	14	1	(C) H–AN8–38829 to 50191	
Cover		7H 5185	15	1	Germany	
Lens		57H 5128	16	1	(C) H–AN8–38829 to 64734	
Gasket—lens seating	**Except**	57H 5368	17	1	except Germany	
Bulb	**West**	BFS 989	18	2	(C) H–AN9–64735 on	
Sundry parts	**Germany**	7H 5123	19	1 set	(C) G–AN3–25788 to 38969	
Plinth—number-plate lamp		AHA 5809	20	1	Germany	
Seal—plinth to body		AHA 5806	21	1	(C) G–AN3–25788 to 52389	
Washer—packing—plinth to body		AHA 5805	22	2	except Germany	
Locknut		LNZ 204	23	2	(C) G–AN4–52390 on	
Lamp assembly—number-plate		BHA 4494	14	2		
Cover		7H 5185	15	2		
Lens		7H 5121	16	2	(C) H–AN8–50192 to 64734	W.S.E. use 57H 5128
Lens	**West** §	†57H 5128	16	2	(C) H–AN9–64735 on	
Gasket—lens seating	**Germany**	57H 5368	17	2	(C) G–AN3–38970 to 52389	
Bulb		NSP		2	(C) G–AN4–52390 on	Was 13H 2756
Sundry parts		7H 5123	19	2 sets		
Nut		AJD 8052 C	24	4		
Nut—dome		6K 9777	25	4		
Lamp assembly—reverse	§	†BHA 4620	26	2		
Lens assembly	**Except** §	†37H 1760	27	2		
Screw—lens fixing	**France**	27H 8811	28	4		
Gasket—lens seating		37H 1759	29	2		
Bulb		BFS 273	30	2		Part No. change; was
					(C) H–AN9–70268 on	27H 8814
Lamp assembly—reverse		BHA 4621	26	2	(C) G–AN4–58112 on	
Lens assembly		37H 2261	27	2		W.S.E. use 37H 3400
Lens assembly	**France**	37H 3400	27	2		
Screw—lens fixing		27H 8811	28	4		
Gasket—lens seating		37H 1759	29	2		
Bulb		37H 1547	30	2		
Reflector—reflex—amber—front bumper		†13H 4689	33	2	(C) H–AN9– ▼ on	
Reflector—reflex—Red—rear bumper	**N. America**	†BCA 4568	34	2	(C) G–AN4– ▼ on	
Push-on-fix		†BHA 4843	35	8		
Rivet		†AHH 8783	36	8		

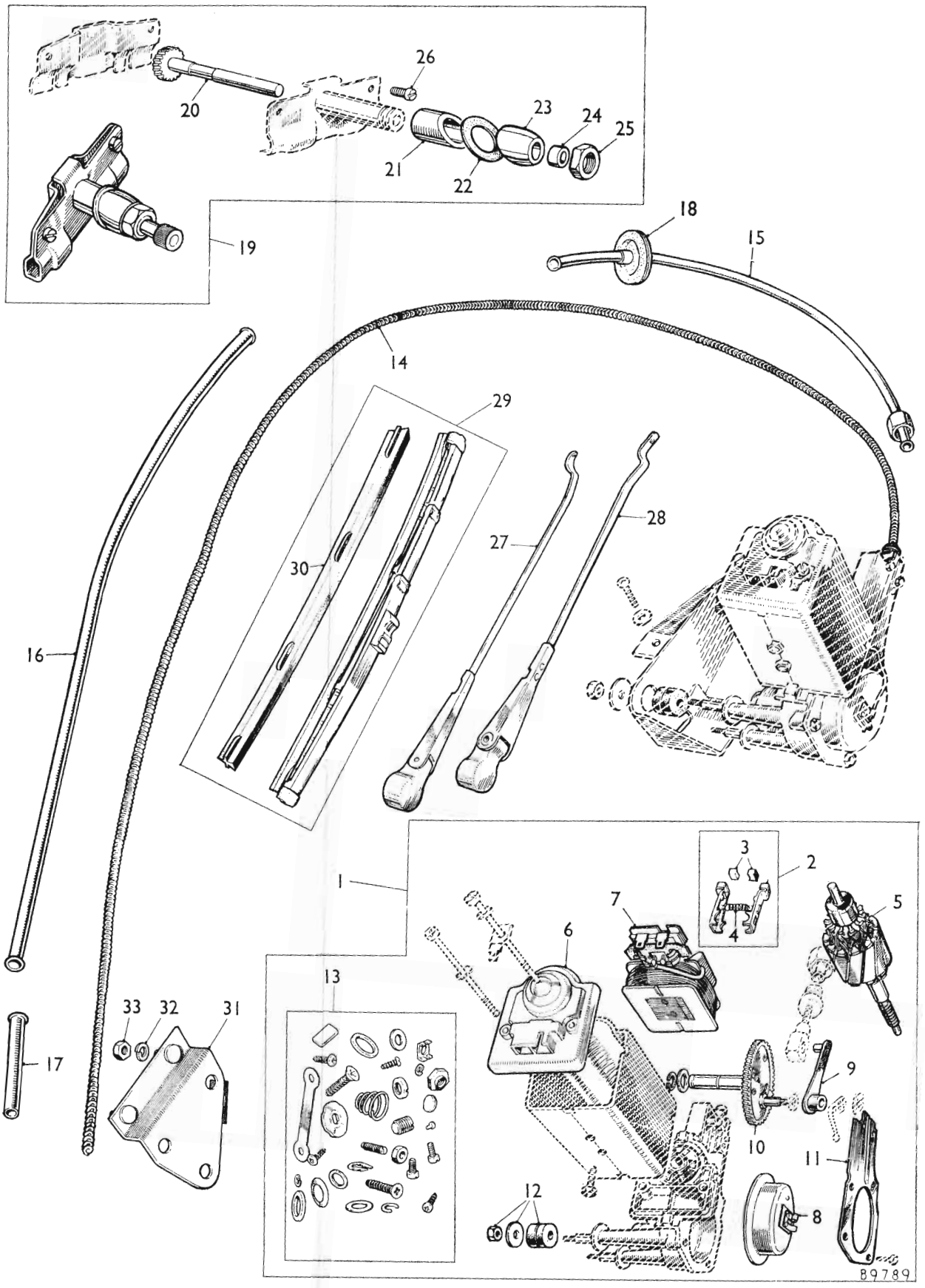
§This item is subject to safety regulations

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▼ Change point not available
† Revised Information. Issue 5


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
HORN AND CONTROLS					
Horn assembly					
High note	BHA 4444	1	1		W.S.E. use BHA 4515
High note	BHA 4515	1	1		
Low note	BHA 4445	2	1		Optional extra. W.S.E. use BHA 4514
Low note	BHA 4514	2	1		
High note **Sweden**	BHA 4670	1	1	(C) H–AN9–69049 on	
Low note **Sweden**	BHA 4671	2	1	(C) G–AN4–56715 on	
Bracket	57H 5309	3	1/2		Quantities increased when twin horns are fitted
Sundry parts	57H 5310	4	1/2 sets		Quantities increased when twin horns are fitted
Screw	PMZ 0410	5	2/4		Quantities increased when twin horns are fitted
Washer—spring	LWZ 204	6	2/4		Quantities increased when twin horns are fitted
Nut	FNZ 104	7	2/4		Quantities increased when twin horns are fitted
Bracket—horn mounting—RH	AHA 6657	8	1		
Bracket—horn mounting—LH	AHA 6658	9	1		For use when twin horns are fitted
Horn-push assembly **Sprite**	BHA 4441	10	1	†(C) H–AN8–38829 to 64734	
Horn-push assembly **Midget**	BHA 4442	11	1	(C) H–AN9–64735 to 72033	
Cover and motif **Sprite**	NSP	12	1	USA, 64735 to ▼ Canada,	Was 27H 2304
Cover and motif **Midget**	NSP	13	1	64735 on except N. America	Was 27H 2306
Cup—retaining	NSP	14	1	(C) G–AN3–25788 to 52389	Was 27H 2305
Slip-ring assembly	BHA 4443	15	1	(C) G–AN4–52390 to 60440	W.S.E. use 27H 3387
Rotor assembly—top and bottom (with cable)	27H 3387	16	1	USA, 52390 to 64755 Canada, 52390 on except N. America	
Spring	7H 6902	17	1		
Slip-ring	27H 5401	18	1		
Housing—motif **Sprite**	†AHA 8525	19	1	†(C) H–AN9–72034 on USA,	
Housing—motif **Midget** **N. America**	†AHH 8682	20	1	▼ on Canada	
Clip—motif housing **N. America**	†57H 5423	21	3	(C) G–AN4–60441 on USA, 64756 on Canada	


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Electrical Equipment—*continued*

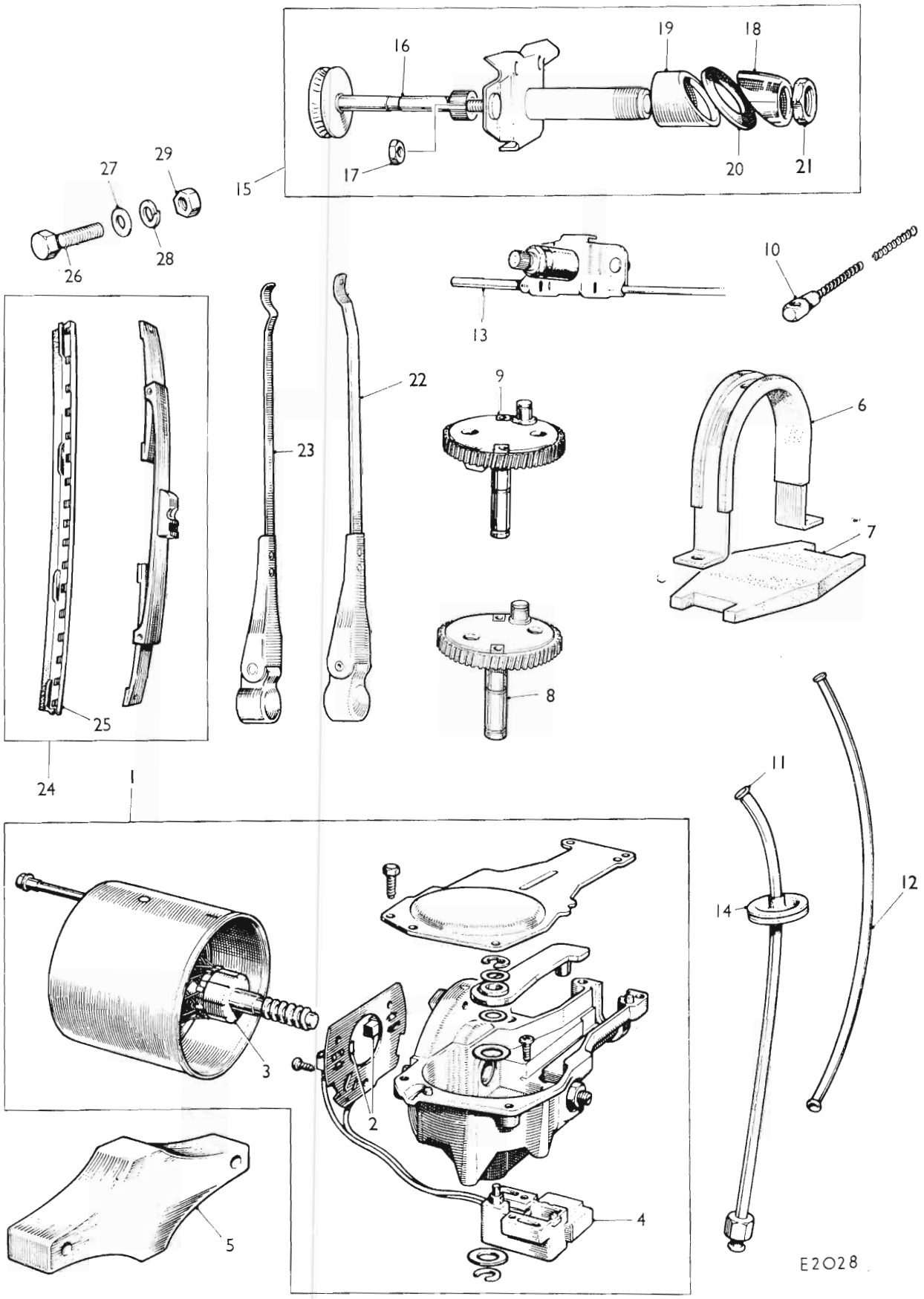
WINDSCREEN WIPERS

Finished for USA vehicles at (C) H–AN9–72033 and (C) G–AN4–60440. For details of USA windscreen wipers after the above (C) refer to page MN 13·1

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Motor assembly—windscreen wiper		57H 5555	1	1		W.S.E. use 27H 3542
Motor assembly—windscreen wiper		27H 3542	1	1		
Brush gear assembly		17H 5396	2	1		For use with 57H 5555
Brush		7H 5130	3	1 set		
Spring—brush		27H 5309	4	1		
Brush gear assembly		27H 4463	2	1		For use with 27H 3542
Brush		27H 4464	3	1 set		
Spring—brush		27H 5309	4	1		
Armature		27H 5374	5	1	(C) H–AN8–38829 to 64734	
Cover—armature (with bearing)		7H 5991	6	1	(C) H–AN9–64735 to 72040	
Coil—field		57H 5294	7	1	(C) G–AN3–25788 to 52389	
Switch—parking		57H 5559	8	1	(C) G–AN4–52390 to 60459	
Rod—connecting		17H 2458	9	1		
Shaft and gear		57H 5589	10	1		
Cover—gearbox		27H 9070	11	1		
Fixing parts		17H 5431	12	3 sets		
Sundry parts		17H 5441	13	1 set		Use 17H 5449 for this application
Sundry parts		17H 5449	13	1		
Cross-head and rack		37H 5169	14	1		
Casing—outer						
Motor to wheelbox		14A 4801	15	1	(C) H–AN8–38829 to 64734	
					(C) G–AN3–25788 to 52389	
Motor to wheelbox		BHA 4618	15	1	(C) H–AN9–64735 to 72040	
					(C) G–AN4–52390 to 60459	
Wheelbox to wheelbox		14A 4802	16	1		
Wheelbox extension		14G 3722	17	1		
Grommet—casing through dash		8D 5768	18	1		
Wheelbox assembly		BHA 4151	19	2		
Spindle and gear		AJH 5079	20	2		
Bush—rear		AHH 5414	21	2	(C) H–AN8–38829 to 64734	
Washer (rubber)		ADC 560	22	2	(C) H–AN9–64735 to 72040	
Bush—front		ADB 826	23	2	(C) G–AN3–25788 to 52389	
Tube—spindle (rubber)		ANK 3458	24	2	(C) G–AN4–52390 to 60459	
Nut		ANK 3459	25	2		
Screw		AJD 3202 Z	26	4		
Arm—wiper	**RHD**	13H 66	27	2		
Arm—wiper	**LHD**	13H 68	28	2		
Blade assembly—wiper		17H 5512	29	2		
Rubber		27H 9162	30	2		
Bracket—motor		AHA 8154	31	1	(C) H–AN9–64735 to 72040	
Washer—spring		LWZ 204	32	3	(C) G–AN4–52390 to 60459	
Nut		FNZ 104	33	3		

See title-page for application

† Revised Information. Issue 4

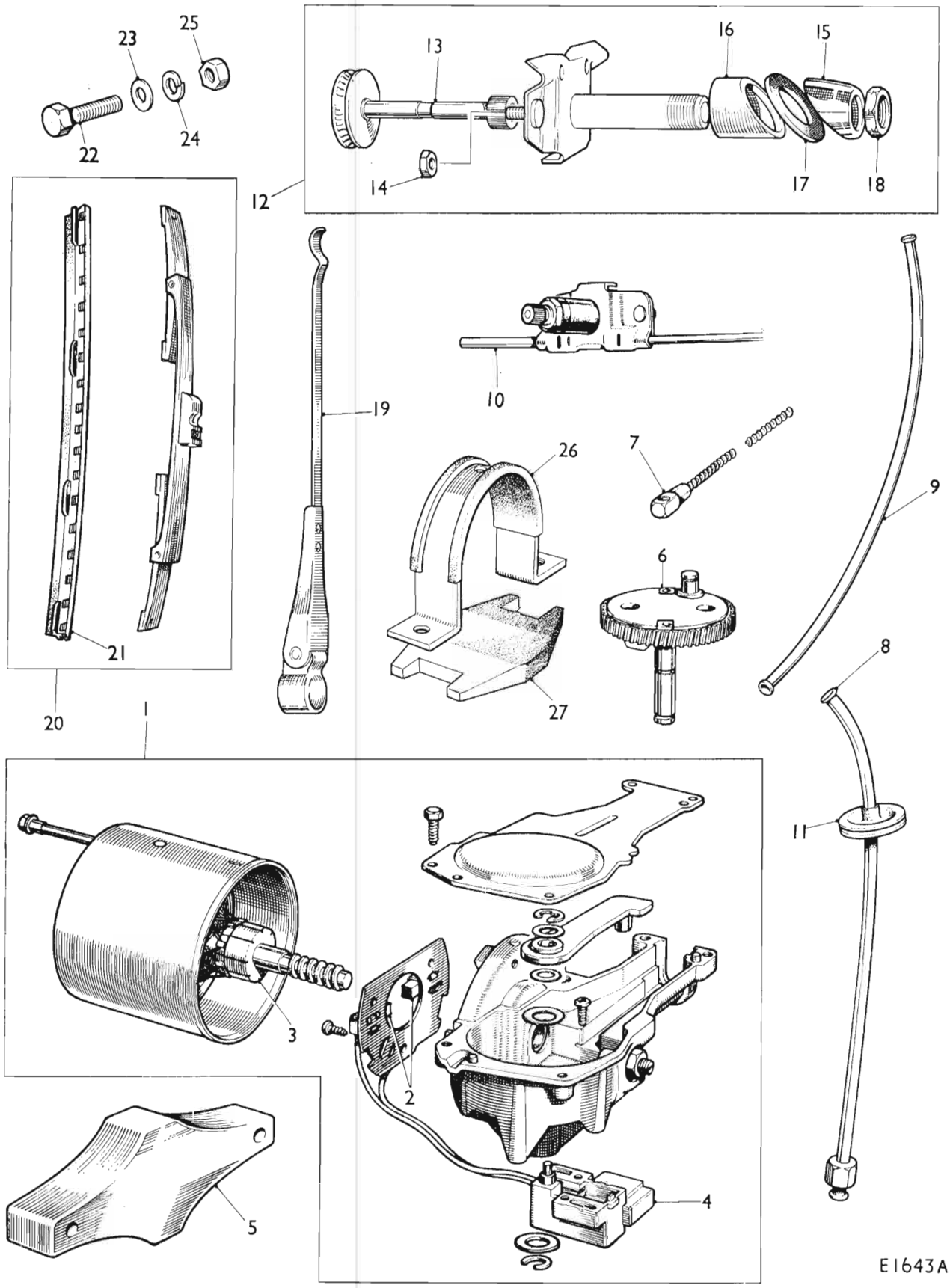

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Windscreen Wipers—*continued*					
Motor assembly—windscreen wiper (less gear)	†37H 2732	1	1		
Brush	†37H 2733	2	1 set		
Armature	†37H 2735	3	1		
Switch—parking	†37H 2734	4	1		
Packing—wiper motor	†AHH 8766	5	1		
Strap—wiper motor	†BHA 4790	6	1		
Pad	†13H 4718	7	1		
Gear—wiper motor **RHD**	†37H 3796	8	1		
Gear—wiper motor **LHD except USA**	†37H 3067	9	1		
Rack—38 $\frac{5}{32}$″ (96·85 cm) long	†37H 5208	10	1	(C) H–AN9–72041 to ▼ Canada, 72041 on except N. America	
Casing—outer					
Motor to wheelbox	†BHA 4618	11	1	(C) G–AN4–60460 to 64755	
Wheelbox to wheelbox	†AHA 8696	12	1	Canada, 60460 on except	
Wheelbox extension	†14G 3722	13	1	N. America	
Grommet—casing through dash	†8D 5768	14	2		
Wheelbox assembly	†BHA 4774	15	2		
Spindle and gear	†27H 2330	16	1		
Nut—cover fixing	†FNZ 103	17	2		
Bush—front	†ADB 826	18	1		
Bush—rear	†AHH 5414	19	1		
Washer (rubber)—front bush §	†ADC 560	20	1		
Nut	†17H 8769	21	1		
Arm—windscreen wiper					
RHD	†BHA 4776	22	2	(C) H–AN9–72041 to ▼ Canada, 72041 to 77590 except N. America (C) G–AN4–60460 to 64655 Canada, 60460 to 66225 except N. America	
LHD except USA	†BHA 4778	23	2		
RHD	†BHA 4894	22	2	(C) H–AN9–77591 on	
LHD except N. America	†BHA 4893	23	2	(C) G–AN4–66226 on	
Blade assembly—windscreen wiper	†BHA 4779	24	2	(C) H–AN9–72041 to ▼ Canada, 72041 to 77590 except N. America (C) G–AN4–60460 to 64655 Canada, 60460 to 66225 except N. America	
Rubber	†27H 9162	25	1		
Blade assembly—windscreen wiper	†BHA 4892	24	2	(C) H–AN9–77591 on	
Rubber	†37H 4161	25	1	(C) G–AN4–66226 on	
Screw	†HBZ 0411	26	2	(C) H–AN9–72041 to ▼ Canada, 72041 on except N. America (C) G–AN4–60460 to 64755 Canada, 60460 on except N. America	
Washer—plain	†PWZ 204	27	2		
Washer—spring	†LWZ 204	28	2		
Nut	†FNZ 104	29	2		

§ This item is subject to safety regulations

See title-page for application

▼ Change point not available
† Revised Information. Issue 3


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Electrical Equipment—*continued*

WINDSCREEN WIPERS (NORTH AMERICA)

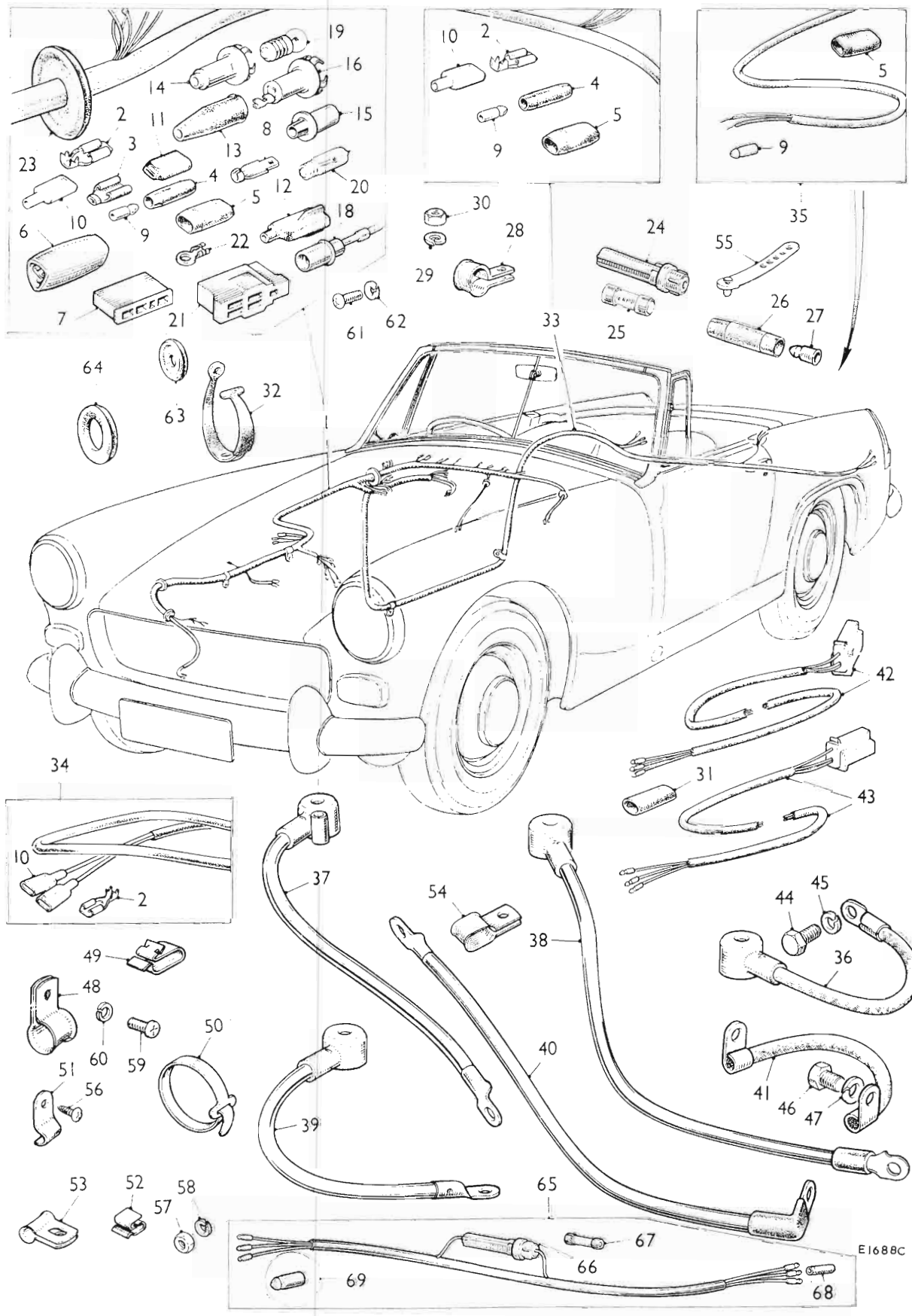
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Motor assembly—windscreen wiper (less gear)	37H 2732	1	1		
Brush	37H 2733	2	1 set		
Armature	37H 2735	3	1	(C) H–AN9 72034 on USA,	
Switch—parking	37H 2734	4	1	▼ on Canada	
Ferrule—casing retaining	37H 3694		1	(C) G–AN4–60441 on USA,	
Packing—wiper motor	AHH 8766	5	1	64756 on Canada	
Strap—wiper motor	BHA 4790	26	1		
Pad	13H 4718	27	1		
Gear—wiper motor	†37H 3067	6	1	(C) H–AN9–72034 to 77590	
Rack—32 $\frac{29}{32}$″ (82·62 cm) long	†37H 5169	7	1	USA, ▼ to 77590 Canada	
Casing—outer				(C) G–AN4–60441 to 66225	
Motor to wheelbox	†BHA 4618	8	1	USA, 64756 to 66225 Canada	
Wheelbox to wheelbox	†AHA 8696	9	1		
Wheelbox extension	14G 3722	10	1	(C) H–AN9–72034 on USA,	
Grommet—casing through dash	8D 5768	11	1	▼ on Canada	
				(C) G–AN4–60441 on USA, 64756 on Canada	
Gear—wiper motor	†37H 3045	6	1	(C) H–AN9–77591 on	
Rack—55 $\frac{13}{32}$″ (140·73 cm) long	†37H 5429	7	1	(C) G–AN4–66226 on	
Wheelbox assembly	†BHA 4774	12	2/3		
Spindle and gear	†27H 2330	13	2/3	(C) H–AN9–72034 on USA,	Quantity increased at (C) H–AN9–77591 (C) G–AN4–66226
Nut—cover fixing	†FNZ 103	14	4/6	▼ on Canada	
Bush—front	†ADB 826	15	2/3	(C) G–AN4–60441 on USA,	
Bush—rear	†AHH 5414	16	2/3	64756 on Canada	
Washer—front bush (rubber)	§ †ADC 560	17	2/3		
Nut—wheelbox	†17H 8769	18	2/3		
Arm—windscreen wiper	†BHA 4778	19	2	(C) H–AN9–72034 to 77590	
Blade assembly—windscreen wiper	†BHA 4779	20	2	USA, ▼ to 77590 Canada	
Rubber (with backing plate)	†27H 9162	21	2	(C) G–AN4–60441 to 66225 USA, 64756 to 66225 Canada	
Arm—windscreen wiper	†BHA 4893	19	3	(C) H–AN9–77591 on	
Blade assembly—windscreen wiper	†BHA 4892	20	3	(C) G–AN4–66226 on	
Rubber	†37H 4161	21	3		
Screw	HBZ 0411	22	2	(C) H–AN9–72034 on USA,	
Washer—plain	PWZ 204	23	2	▼ on Canada	
Washer—spring	LWZ 204	24	2	(C) G–AN4–60441 on USA, 64756 on Canada	
Nut	FNZ 104	25	2	(C) H–AN9–72034 to ▼ USA, ▼ to ▼ Canada	
				(C) G–AN4–60441 to ▼ USA, 64656 to ▼ Canada	

§ This item is subject to safety regulations

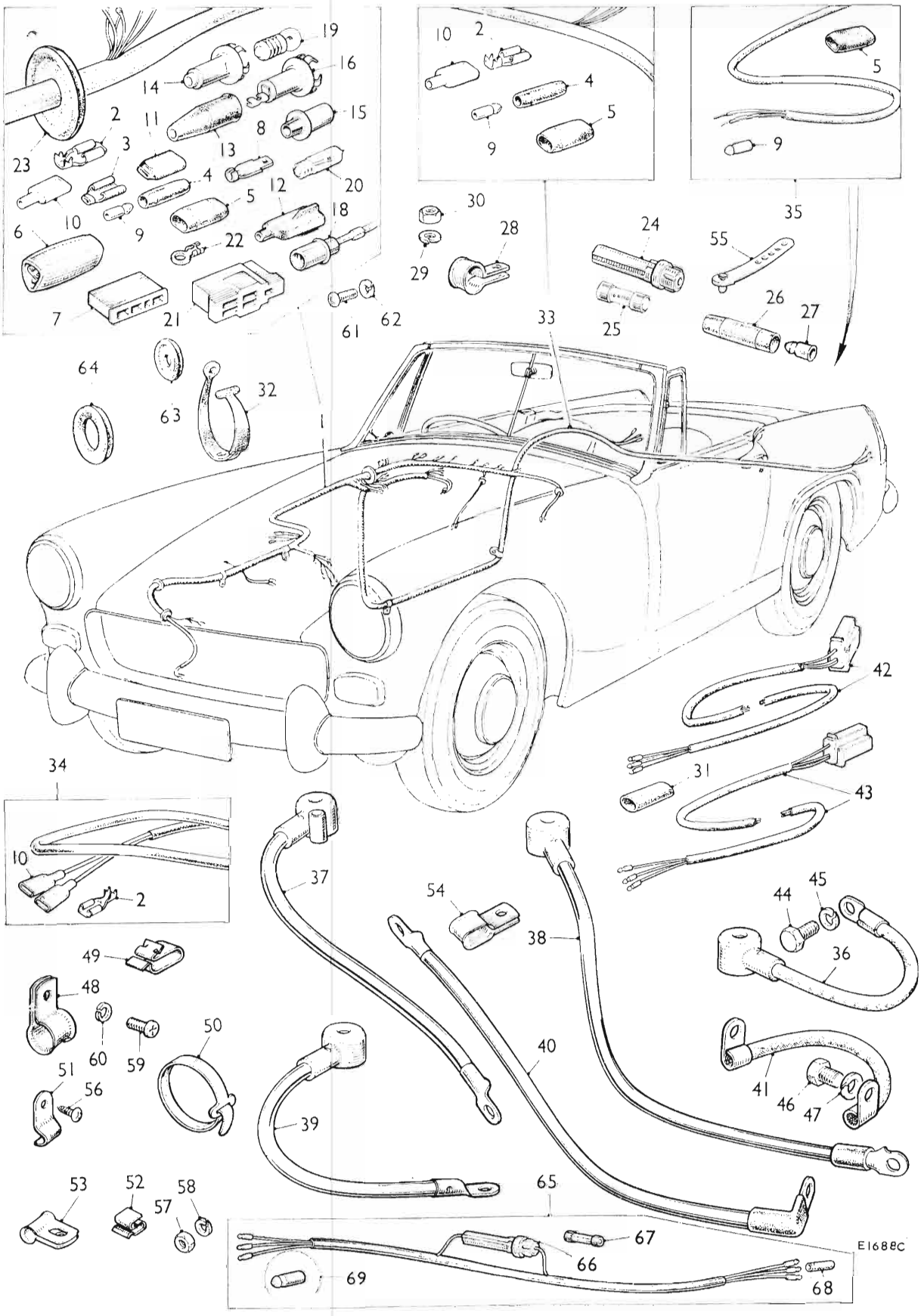
See title-page for application

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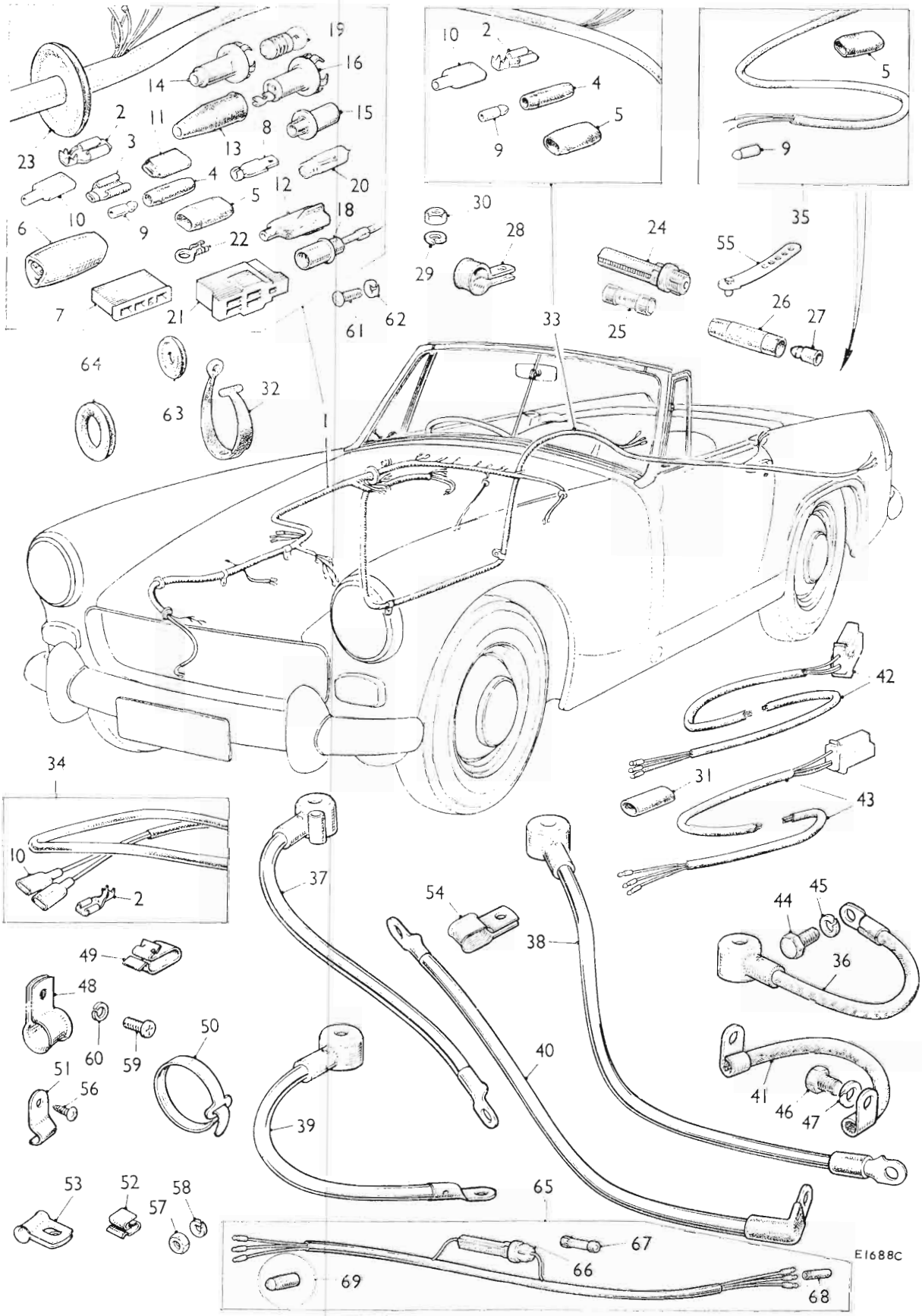
† Revised Information. Issue 4


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
WIRING CABLES, CONNECTIONS, AND BULB HOLDERS					
Cable assembly—main harness	AHA 7636	1	1	(C) H–AN8–38829 to 40020	W.S.E. use AHA 7780
				(C) G–AN3–25788 to 27194	
	AHA 7780	1	1	(C) H–AN8–40021 to 64734	
				(C) G–AN3–27195 to 52389	
	AHA 8156	1	1	(C) H–AN9–64735 to 70267	
				(C) G–AN4–52390 to 58111	
	AHA 8422	1	1	(C) H–AN9–70268 to 72033 USA, 72040 except USA	
				(C) G–AN4–58112 to 60440 USA, 60459 except USA	
Except N. America	AHA 8694	1	1	(C) H–AN9–72041 to ▼ Canada, 72041 on except Canada	
				(C) G–AN4–60460 to 64755 Canada, 60460 on except Canada	
N. America	†AHA 8692	1	1	(C) H–AN9–72034 to 77590 USA, ▼ to 77590 Canada	
				(C) G–AN4–60441 to 66225 USA, 64756 to 66225 Canada	
N. America	†AHA 8953	1	1	(C) H–AN9–77591 on	
				(C) G–AN4–66226 on	
Connector					
Socket—single (35-amp)	47H 5419	2	A/R		
Socket—single (17·5-amp)	47H 5496	2	A/R		
Socket—double (17·5-amp)	47H 5499	3	A/R		
Snap—single—2-way	2H 3406	4	A/R		
Snap—single—4-way	2H 2617	5	A/R		
Snap—single—6-way	BHA 4460	6	A/R		
Blade	BMK 1398	7	A/R		
Blade (6-amp)	BHA 4552	8	A/R		For use with main harness AHA 8692
Plug—snap connector	2H 2704	9	A/R		
Sleeve					
Insulator—35-amp connector	5L 289	10	A/R		
Insulator—17·5-amp connector	5L 286	10	A/R		
Insulator—17·5-amp double connector	5L 287	11	A/R		
Insulator	27H 8849	12	A/R		] For use with main harness AHA 8692
Insulator (14-amp)	BMK 449	12	A/R		]
Bulb holder	ACG 5185	13	A/R		
Bulb holder (screw type)					
Speedometer, tachometer, direction indicator, fuel gauge and temperature illumination	37H 5181	14	A/R		
Oil gauge, fuel gauge, temperature gauge, tachometer, speedometer illumination, main beam and ignition warning lamp	13H 1927	15	A/R		
Direction indicator	47H 5166	16	A/R		W.S.E. use 13H 1923
Direction indicator	13H 1923	16	A/R		
Bulb holder — oil filter warning light (bayonet type)	17H 2103	15	A/R		
Bulb holder — ignition and main beam warning light (bayonet type)	17H 8808	18	A/R		
Bulb (screw type)	BFS 987	19	A/R		
Bulb (bayonet type)	BFS 281	20	A/R		
Socket—moulded—5-way	BMK 1409	21	A/R		For use with main harness AHA 8694
Eyelet					
$\frac{3}{16}$″	17H 5287	22	A/R		
$\frac{1}{4}$″	2H 466	22	A/R		
$\frac{1}{4}$″ earthing	2H 4528	22	A/R		
Grommet	2H 2065	23	A/R		
Grommet	5L 489	23	A/R		For use with main harness AHA 8953


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Wiring Cables, Connections, and Bulb Holders—*continued*					
Holder—fuse	27H 3588	24	2		
Fuse—10-amp.	27H 5903	25	2	(C) H–AN9–72034 on USA,	
Connector—snap **N.**	2H 3406	26	2	▼ on Canada	
Plug **America**	2H 2704	27	4	(C) G–AN4–60460 on USA	
Clip	PCR 0709	28	2	64756 on Canada	
Washer—spring	LWZ 204	29	1		
Nut	FNZ 104	30	1		
Sleeve—dip switch cable wiring clip **LHD**	5L 64	31	6		
Strap—cable	ACH 8979	32	1/2		Quantity increased when optional extra indicator switch is fitted
Cable assembly—body harness	AHA 7637	33	1	(C) H–AN8–38829 to 64734	
				(C) H–AN9–64735 to 70267	
				(C) G–AN3–25788 to 52389	
				(C) G–AN4–52390 to 58111	
Cable assembly—body harness	AHA 8421	33	1	(C) H–AN9–70268 on	
				(C) G–AN4–58112 on	
Connector					
Snap—single	2H 3406	4	A/R		
Snap—double	2H 2617	5	A/R		
Socket—single (14-amp)	47H 5496	2	2		
Nipple—snap connector	2H 2704	9	A/R		
Insulator—socket connector	5L 286	10	2		
Cable assembly—horn to horn harness	AHA 6396	34	1		For use when twin horns are fitted
Connector—socket—single (14-amp)	47H 5496	2	4		
Insulator—connector	5L 286	10	4		
Cable assembly—number-plate lamp harness **West Germany**	AHA 7895	35	1	(C) H–AN8–50192 to 64734	
Connector	2H 2617	5	1	(C) H–AN9–64735 on	
Nipple	2H 2704	9	A/R	(C) G–AN3–38970 to 52389	
				(C) G–AN4–52390 on	
Cable					
Battery positive to earth	1B 2802	36	1	(C) H–AN8–38829 to 64734	
Battery negative to starter switch	BHA 4257	37	1	(C) H–AN9–64735 to 72040	
				(C) G–AN3–25788 to 52389	
				(C) G–AN4–52390 to 60459	
Battery positive to solenoid	AHB 8288	38	1	(C) H–AN9–72041 on	
Battery negative to earth	AHA 8697	39	1	(C) G–AN4–60460 on	
Starter switch to starter	AHA 7776	40	1		
Engine to earth	2K 6167	41	1		
Dipper switch **RHD**	AHA 7771	42	1		
Dipper switch **LHD Except N. America**	AHA 7772	43	1		
Screw	HZS 0504	44	1		
Washer—spring	LWZ 305	45	1		
Screw	HZS 0605	46	1		
Washer—spring	LWZ 306	47	1		
Harness extension assembly—cigar lighter	†AHA 9199	65	1		
Holder—fuse—in line **N.**	†27H 3588	66	1	(C) H–AN9, G–AN4– ▼ on	Optional extra
Fuse—25-amp **America**	†2H 4755	67	1		
Connector—snap—single	†2H 3406	68	3		
Nipple	†2H 2704	69	6		

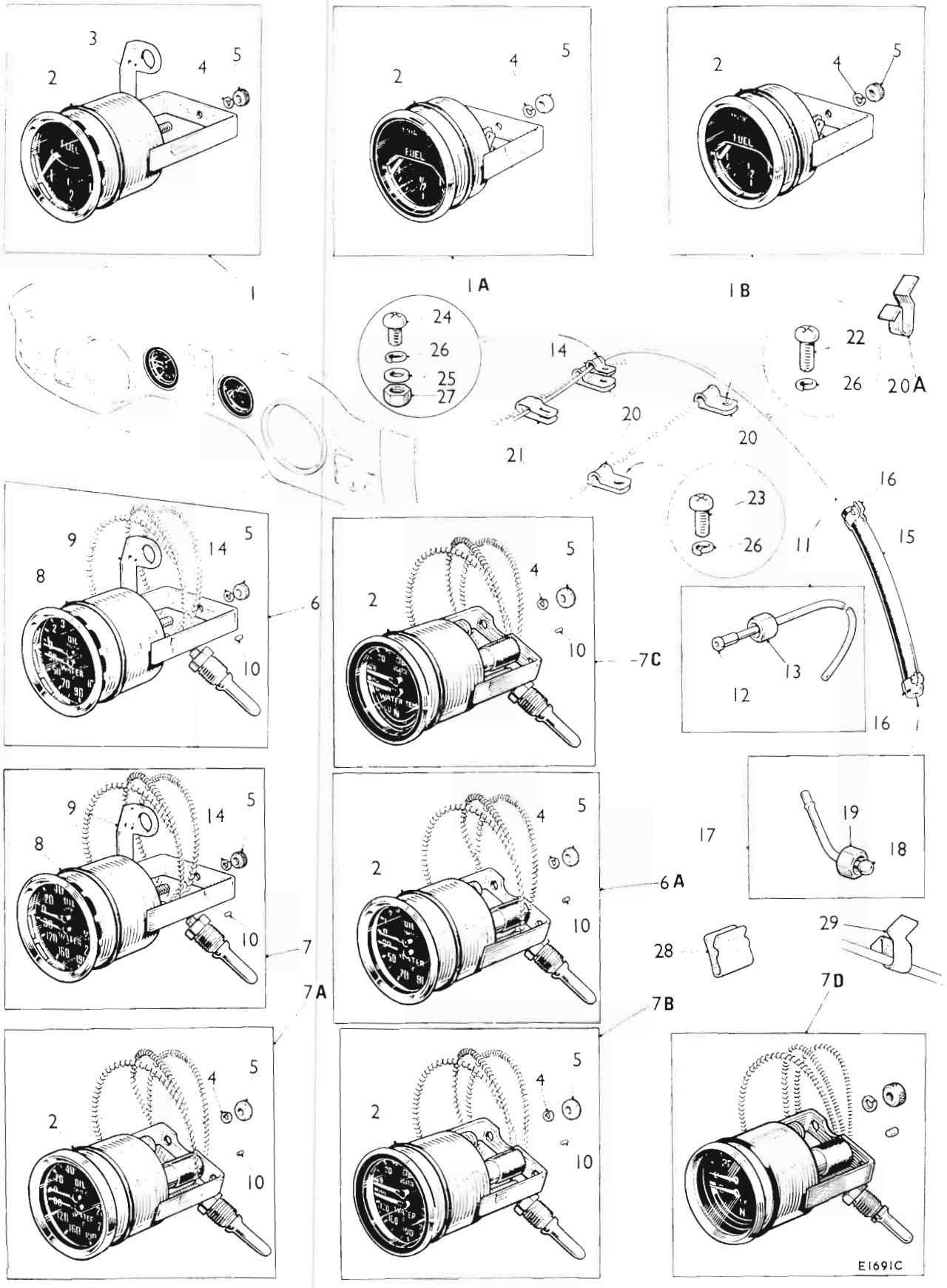

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Wiring Cables, Connections, and Bulb Holders—*continued*					
Clip					
Harness to foot-well	†PCR 1009	48	1	(C) H–AN8–38829 to 64734	
				(C) G–AN3–25788 to 52389	
Harness to wheel arch	†PCR 0607	48	1		
Harness to bonnet locking platform	†BHA 4232	49	1		
Harness to bonnet locking platform	†BHA 4233	49	2		
Headlamp and sidelamp harness	†PCR 0607	48	2		
Cables to column	†AHH 7108	50	1/2		Quantity increased when steering lock is fitted
Harness to sill	†CHR 0405	51	2		
Harness to tail lamp fixing stud	†PCR 0507	48	2		
Fuel pump and tank unit cables to tank	†BHA 4130	52	4		
Fuel pump cables to tank bolt	†PCR 0411	53	1		
Negative cable to foot-well	†PCR 0807	48	1	(C) H–AN8–38829 to 64734	
				(C) G–AN3–25788 to 52389	
Negative cable and capilliary to foot well	†AHH 6690	54	1	(C) H–AN9–64735 on	
				(C) G–AN4–52390 on	
Number-plate lamp harness **West Germany**	†BHA 4225	55	2	(C) H–AN8–50192 to 64734	
				(C) H–AN9–64735 on	
				(C) G–AN3–38970 to 52389	
				(C) G–AN4–52390 on	
Screw	†PTZ 603	56	2		
Nut	†FNZ 103	57	2		
Washer—spring	†LWZ 203	58	2		
Screw	†PMZ 0308	59	1		
Washer—spring	†LWZ 203	60	1		
Screw—harness—earth to dash	†PMZ 0412	61	1		
Washer—spring	†LWZ 204	62	1		
Grommet					
Harness through dash	†RFN 305	63	1		
Harness through baffle	†RFN 110	64	2		
Harness through mudshield	†RFR 110	64	1		
Harness through foot-well	†RFN 305	63	1		
Wiper motor cable through dash	†RFN 305	63	1		
Tank unit cable through rear floor	†RFN 303	63	1		
Number-plate lamp cable	†RFN 303	63	2		
Number-plate lamp cable **West Germany**	†RFN 104	63	2	(C) H–AN8–50192 to 64734	
				(C) H–AN9–64735 on	
				(C) G–AN3–38970 to 52389	
				(C) G–AN4–52390 on	

INSTRUMENTS

	Page	Plate
†BODY—WARNING LIGHT	MO 5	O
†CABLE ASSEMBLY—SPEEDOMETER	MO 4	O
†GAUGE ASSEMBLY—FUEL	MO 2	O 1
†GAUGE ASSEMBLY—OIL PRESSURE AND TEMPERATURE	MO 2	O 1
†PIPE—OIL GAUGE	MO 3	O
†SPEEDOMETER ASSEMBLY	MO 4	O
†TACHOMETER ASSEMBLY	MO 5	O

† Revised Information. Issue 5


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Issue 8

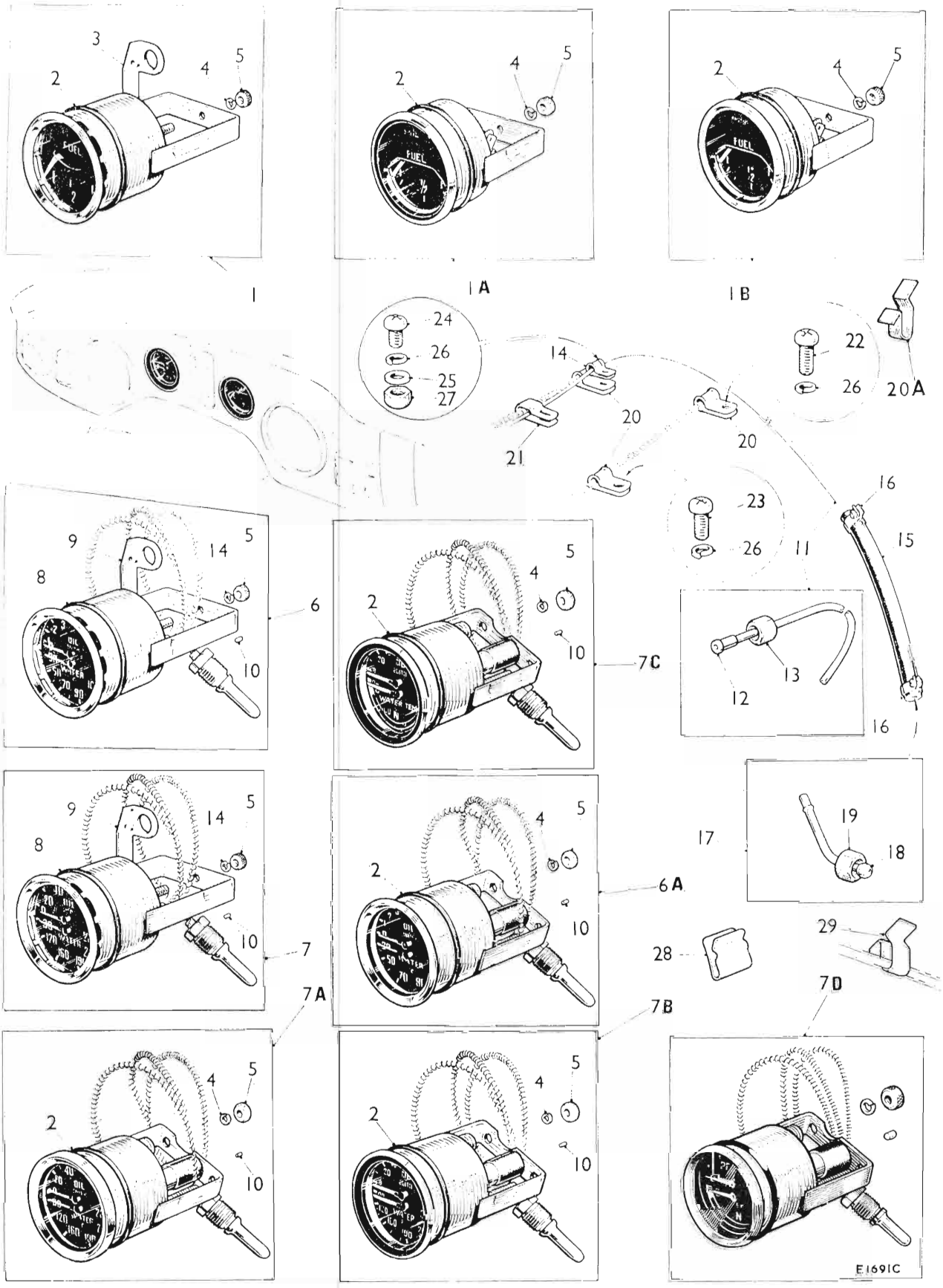
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
INSTRUMENTS					
Gauge assembly—fuel	BHA 4381	1	1	(C) H–AN8–38829 to 64734	
Ring (rubber)	17H 1642	2	1	(C) H–AN9–64735 to 72033	
Strap—fixing (with lamp holder)	AJH 5185	3	1	USA, 72040 except USA	
Washer—spring	LWZ 302	4	1	(C) G–AN3–25788 to 52389	
Nut—thumb	17H 932	5	1	(C) G–AN4–52390 to 60440 USA, 60459 except USA	
Gauge assembly—fuel	§†BHA 4685	1A	1	(C) H–AN9–72034 on USA, ▼ on Canada	
Ring (rubber) **N. America**	†AJH 5184	2	1		
Washer—spring **N. America**	†LWZ 302	4	1	(C) G–AN4–60441 on USA, 64756 on Canada	
Nut—thumb **N. America**	†17H 932	5	1		
Gauge assembly—fuel	†BHA 4736	1B	1	(C) H–AN9–72041 to ▼ Canada, 72041 on except Canada	
Ring (rubber) **Except N. America**	†AJH 5184	2	1		
Washer—spring **Except N. America**	†LWZ 302	4	1	(C) G–AN4–60460 to 64755	
Nut—thumb **Except N. America**	†17H 932	5	1	Canada 60460 on except Canada	
Gauge assembly—oil pressure and water temperature					
Centigrade	BHA 4452	6	1		W.S.E. use BHA 1587
Centigrade	BHA 4587	6	1	(C) H–AN8–38829 to 64734	
Fahrenheit	BHA 4451	7	1	(C) H–AN9–64735 to 72033	W.S.E. use BHA 4586
Fahrenheit	BHA 4586	7	1	USA, 72040 except USA	
Ring (rubber)	27H 972	8	1	(C) G–AN3–25788 to 52389	
Strap—fixing (with lamp holder)	27H 2299	9	1	(C) G–AN4–52390 to 60440	
Washer—spring	LWZ 309	14	2	USA, 60459 except USA	
Nut—thumb	17H 932	5	2		
Restrictor	27H 7877	10	1		
Gauge assembly—oil pressure and water temperature					
Centigrade	†BHA 4764	6A	1	(C) H–AN9–72041 to ▼ Canada, 72041 to 76708 except Canada	
Fahrenheit **Except N. America**	†BHA 4737	7A	1	(C) G–AN4–60460 to 64755 Canada, 60460 to 65928 except Canada	
Fahrenheit **N. America**	†BHA 4691	7B	1	(C) H–AN9–72034 to 73553 (C) G–AN4–60441 to 62048	
Fahrenheit **N. America**	§†BHA 4824	7C	1	(C) H–AN9–73554 on (C) G–AN4–62049 on	
Ring (rubber)	AJH 5184	2	1	(C) H–AN9–72041 except USA, 72034 USA on	
Washer—spring	LWZ 302	4	2		
Nut—thumb	17H 932	5	2	(C) G–AN4–60460 except USA, 60441 USA on	
Restrictor	27H 7877	10	1		
Gauge—oil pressure and water temperature —H–N–C **Except N. America**	†BHA 4900	7D	1	(C) H–AN9–76709 on (C) G–AN4–65929 on	

§ This item is subject to safety regulations

See title-page for application

▼ Change point not available

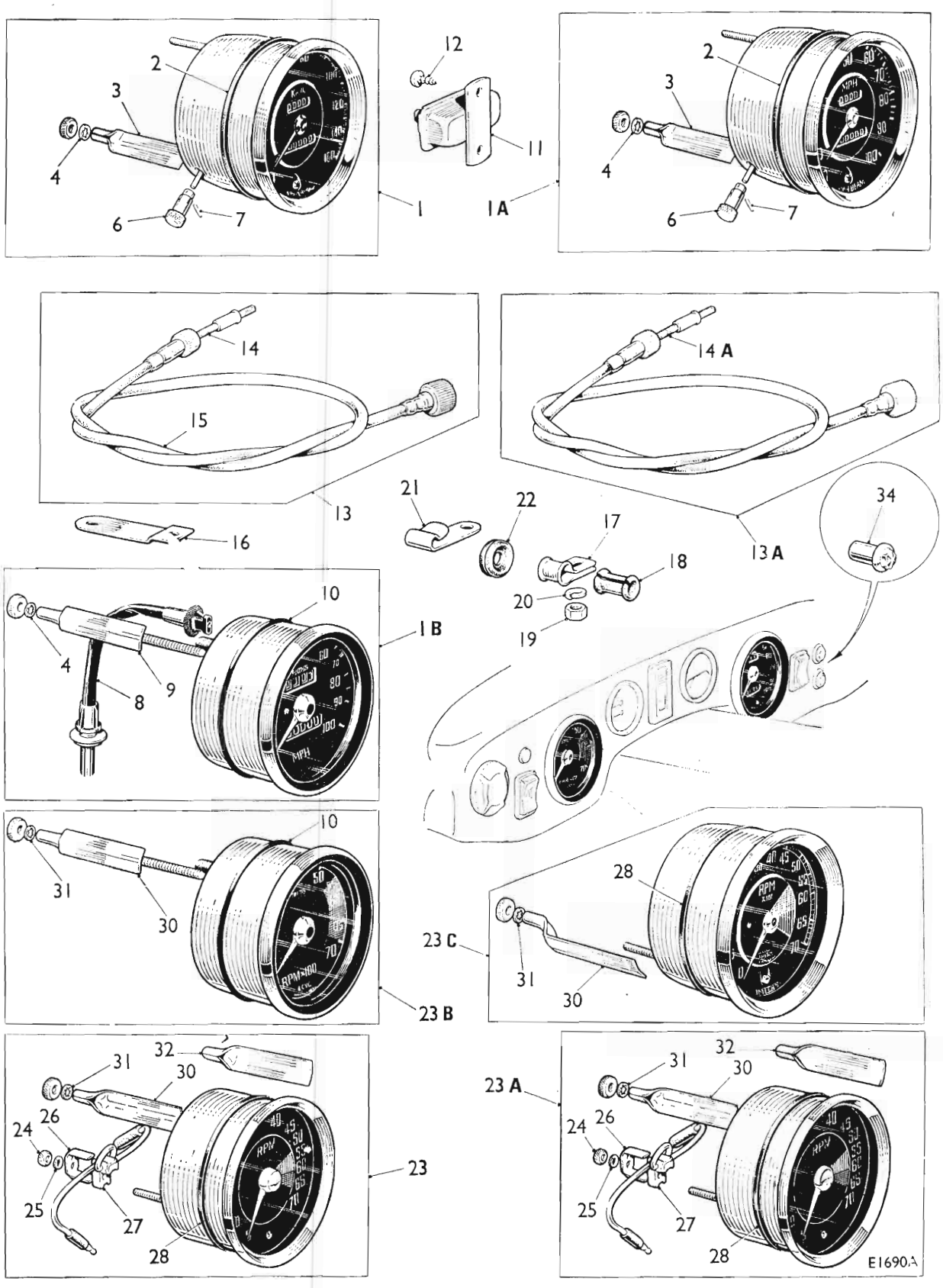
† Revised Information. Issue 9


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments—*continued*					
Pipe assembly—gauge to flexible pipe	†2A 5635	11	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 except North America to 77590 (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66225 except North America	
Pipe assembly—gauge to flexible pipe N. America	AHA 8756	11	1	(C) H–AN9–72034 on USA, ▼on Canada (C) G–AN4–60441 on USA 64756 on Canada	
Union	51K 2824	12	1		
Nut	11B 2037	13	1		
Clip—pipe to foot-well	PCR 0207	14	1		
Pipe—flexible	AHA 6331	15	1		
Clip—flexible pipe	88G 308	16	2		Part No. change; was 3H 688
Pipe assembly—flexible pipe to engine	AHA 6392	17	1		
Nipple	ACA 5422	18	1		
Nut	ACA 5421	19	1		
Clip—thermometer capillary	†PCR 0307	20	4/2	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except North America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66225 except North America	Quantity reduced at (C) H–AN9–64735, (C) G–AN4–52390
Clip—thermometer capillary to air manifold **N. America**	BHA 4820	20A	2	(C) H–AN9–72034 on USA, ▼ on Canada (C) G–AN4–60441 on USA 64756 on Canada	
Clip—thermometer capillary to retainer **Except N. America**	†11G 2013	28	1	(C) H–AN9–77591 on (C) G–AN4–66226 on	
Clip—thermometer capillary to vacuum pipe **Except N. America**	†BHA 4130	29	1		
Clip—thermometer capillary and heat control cable	AHH 7259	21	2	(C) H–AN9–64735 on (C) G–AN4–52390 on	
Screw					
Clip to wheel arch—front	PMZ 0310	22	1		
Clip to wheel arch—rear	PMZ 0308	23	1		
Clip to foot-well	PMZ 0306	24	1		
Clip to foot-well	PMZ 0307	24	1		
Washer—plain	PWZ 103	25	1		
Washer—spring	LWZ 203	26	3		
Nut	ANZ 103	27	2		

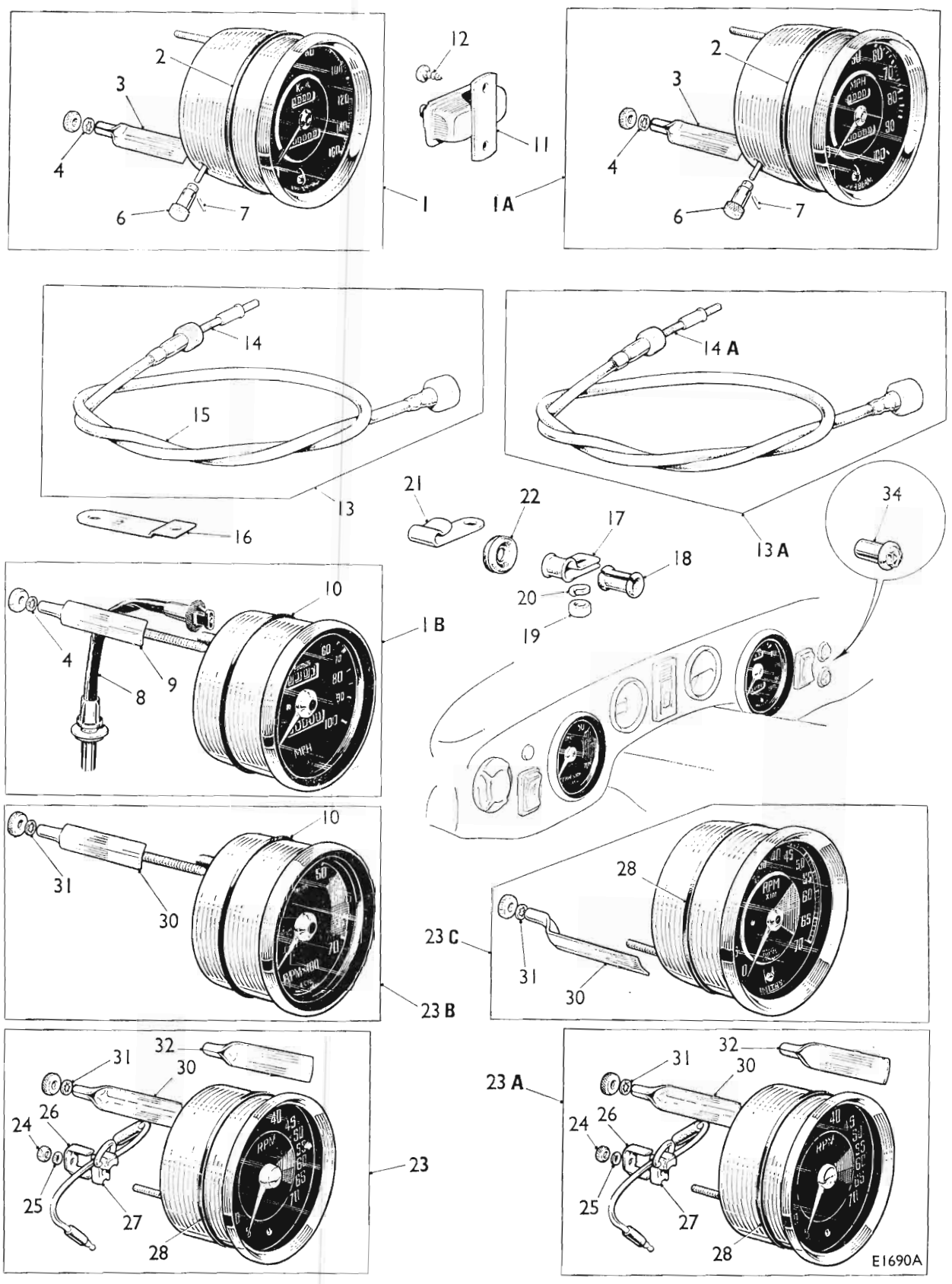
See title-page for application

▼ Change point not available
† Revised Information. Issue 5


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Issue 2

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments—*continued*						
Speedometer assembly						
KPH (SN6142/02)	**West Germany**	†BHA 4634	1A	1	(C) H–AN8–38829 to 64734	For vehicles fitted with 145–13 tyres
MPH (SN6142/04)		†BHA 4652	1	1	(C) H–AN9–64735 to 77590	
KPH (SN6142/03)		†BHA 4635	1A	1	(C) G–AN3–25788 to 52389	For vehicles fitted with 520—13 tyres
MPH (SN6142/05)		†BHA 4653	1	1	(C) G–AN4–52390 to 66225	
KPH (SN6142/01)		†BHA 4437	1A	1		
MPH (SN6142/00)		†BHA 4436	1	1	(C) H–AN8–38829 to 64734	
					(C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 to 77590 except N. America	
					(C) G–AN3–25788 to 52389	
					(C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 to 66225 except N. America	
MPH (SN6142/06)		†BHA 4844	1	1		
KPH (SN6142/07	**Except Germany**	†BHA 4845	1A	1	(C) H–AN9–77591 on (C) G–AN4–66226 on	
KPH (SN6142/08)	**Germany only**	†BHA 4846	1A	1		
Ring (rubber)		AJH 5178	2	1	(C) H–AN8–38829 to 64734	
Strap—fixing		17H 3744	3	2	(C) H–AN9–64735 to 72033	
Washer—shakeproof		2K 1369	4	2	USA, 64735 to ▼ Canada,	
Nut—thumb		NSP		2	64735 on except N. America	Was 17H 1304
Trip—stem		37H 613	6	1	(C) G–AN3–25788 to 52389	
Pin—dowel		17H 3745	7	1	(C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 on except N. America	
Speedometer assembly (SN5226/06) MPH		†BHA 4689	1B	1	(C) H–AN9–72034 to ▼ USA, ▼ to 77590 Canada (C) G–AN4–60441 to ▼ USA, 64756 to 66225 Canada	
Speedometer assembly (SN5226/09) MPH	**N. America**	†BHA 4863	1B	1	(C) H–AN9–77591 on (C) G–AN4–66226 on	
Control—remote		BHA 4771	8		(C) H–AN9–72034 on USA, ▼ on Canada (C) G–AN4–60441 on USA, 64756 on Canada	
Clamp—fixing		17H 1339	9			
Ring (rubber)		17H 2105	10			
Washer—shakeproof		2K 1369	4			
Nut—thumb		NSP				Was 17H 1304
Stabilizer—voltage		BHA 4602	11	1	(C) H–AN9–72041 on (C) G–AN4–60460 on	
Screw		PTZ 803	12	1		
Cable assembly—speedometer—5′ 2″ (157·48 cm)		1H 9049	13	1	(C) H–AN8–38829 to 64734 (C) G–AN3–25788 to 52389	
Cable—inner		17H 844	14	1		
Cable—outer	**RHD**	17H 1496	15	1		W.S.E. use 1H 9049
Cable assembly—speedometer—5′ 6″ (167·64 cm)		1G 9138	13	1	(C) H–AN9–64735 on (C) G–AN4–52390 on	
Cable—inner		17H 756	14	1		
Cable assembly — speedometer —4′ 6″ (137·16 cm) long	**LHD**	1H 9047	13	1	(C) H–AN8–38829 to 64734 (C) H–AN9–64735 to 72033 USA, 64735 to ▼ Canada, 64735 on except N. America (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to 60440 USA, 52390 to 64755 Canada, 52390 on except N. America	
Cable—inner	**Except N. America**	17H 843	14	1		
Cable—outer		17H 1669	15	1		
Cable assembly — speedometer —3′ 11″ (119·38 cm) long		BHA 4738	13A	1	(C) H–AN9–72034 on USA, ▼ on Canada (C) G–AN4–60441 on USA, 64756 on Canada	
Cable—inner	**N. America**	37H 2777	14A	1		
Bracket—remote trip flex		AHA 8755	16	1		
Clip—cable to bulkhead		PCR 0709	17	1		
Sleeve—clip (rubber)		ACH 8529	18	1		
Nut	**RHD**	FNZ 104	19	1		
Washer—spring		LWZ 204	20	1		
Clip—cable to clutch housing		1B 9132	21	1		
Grommet—cable through foot-well		RFN 305	22	1		


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Issue 2

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments—*continued*						
Tachometer assembly		BHA 4380	23	1	(C) H-AN8-38829 to 64734	
					(C) G-AN3-25788 to 52389	
Tachometer assembly		BHA 4639	23A	1	(C) H-AN8-38829 to 64734	
Nut—thumb (small)		27H 8213	24	1	(C) H-AN9-64735 to 72033	
Washer		27H 8214	25	1	USA, 72040 except USA	
Core (metal)		27H 8215	26	1	(C) G-AN3-25788 to 52389	
Loop—sleeve (nylon)		13H 784	27	1	(C) G-AN4-52390 to 60440	
Ring (rubber)		AJH 5178	28	1	USA, 60459 except USA	
Nut—thumb		†NSP	29	2		Was 17H 1304
Strap fixing		17H 3744	30	2	(C) H-AN8-38829 to 64734	
Washer—shakeproof		LWZ 402	31	2	(C) G-AN3-25788 to 52389	
Clamp—fixing		17H 1662	32	1	(C) H-AN9-64735 to 72033	
Washer—shakeproof		2K 1369	31	1	USA, 72040 except USA	
					(C) G-AN4-52390 to 60440	
					USA, 60459 except USA	
Tachometer assembly (RV1 1419/01)		§ †37H 4318	23A	1		
Tachometer assembly (RV1 1433/01		§ BHA 4690	23B	1	(C) H-AN9-72034 on USA, ▼ on Canada	
Ring (rubber)	**N. America**	17H 2105	10	1	(C) G-AN4-60441 on USA, 64756 on Canada	
Clamp—fixing		17H 3744	30	2		
Washer—shakeproof		2K 1369	31	2		
Nut—thumb		NSP	29	2		Was 17H 1304
Tachometer assembly (RV1 2418/01)		†37H 4321	23B	1		
Tachometer assembly (RV1 2430/01)	**Except**	BHA 4710	23C	1	(C) H-AN9-72041 to ▼ Canada, 72041 on except	
Ring (rubber)	**N. America**	AJH 5178	28	1	N. America	
Clamp—fixing		17H 3744	30	2	(C) G-AN4-60460 to 64755	
Washer shakeproof		2K 1369	31	2	Canada, 60460 on except	
Nut—thumb		†NSP	29	2	N. America	Was 17H 1304
Body—oil filter warning light		BCA 4780	34	1	(C) H-AN8-40021 on	
					(C) G-AN3-27195 on	
Body—ignition warning light —Red		§ BCA 4780	34	1	(C) H-AN9-72034 on USA, ▼ on Canada	
Body—main beam warning light—Blue	**N. America**	§ 27H 8052	34	1	(C) G-AN4-60441 on USA, 64756 on Canada	

§ This item is subject to safety regulations

See title-page for application

▼ Change point not available

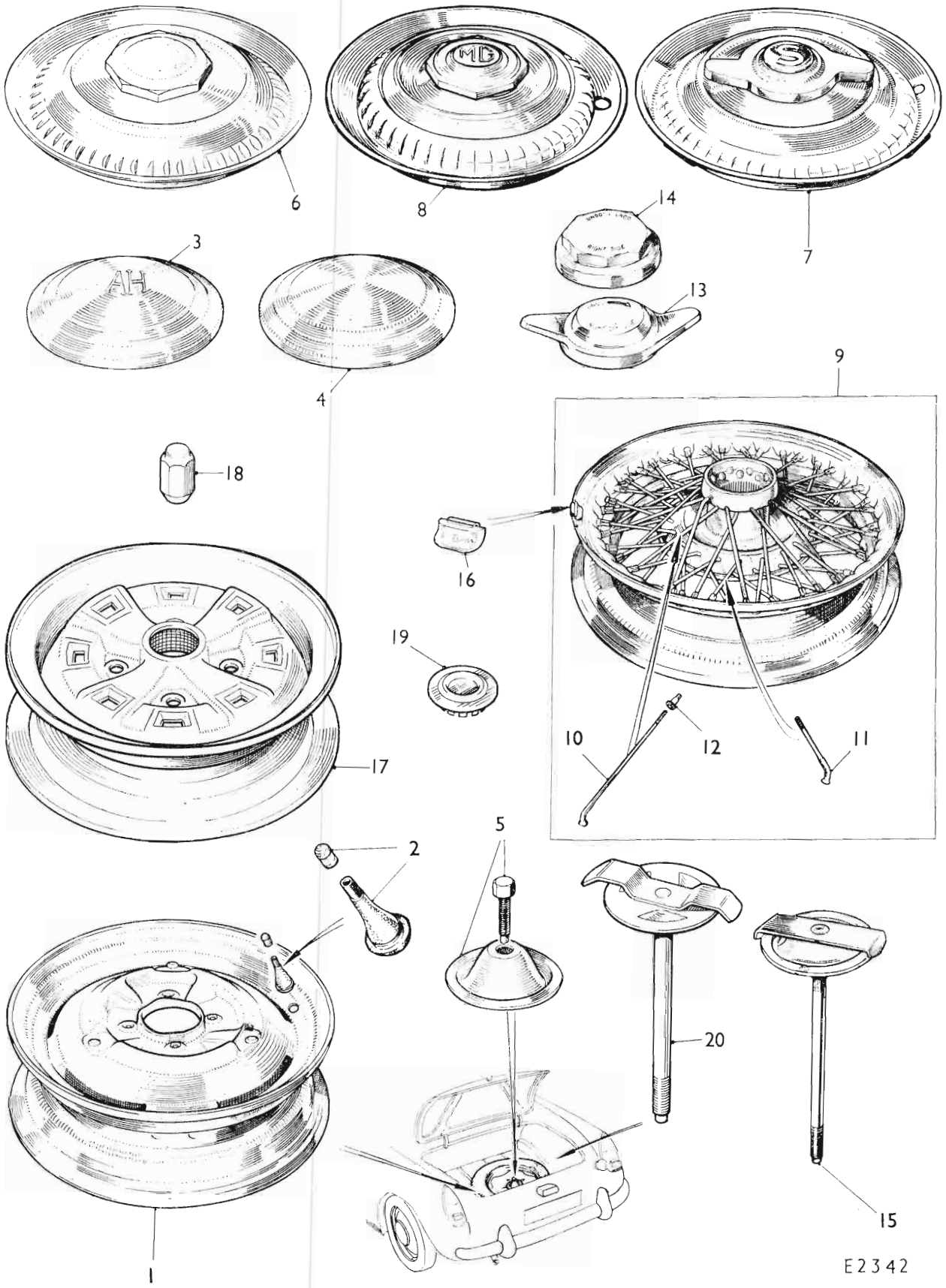
† Revised Information. Issue 3

ROAD WHEELS

	Page	Plate
†CAPS—HUB	MP 2	P 1
†DISCS—LOUVRED	MP 2	P 1
†WEIGHTS—WHEEL BALANCE...	MP 2	P 1
†WHEELS	MP 2	P 1

MP

† Revised Information. Issue 3



Issue 3

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ROAD WHEELS					
Wheel—disc	§ †AHA 6455	1	5		
Valve—tyre	13H 412	2	5		Disc wheels
Cap—hub **Sprite**	2A 8055	3	4		Disc wheels
Cap—hub **Midget**	AHA 5660	4	4		Disc wheels
Clamp—spare wheel	24A 1032	5	1		Disc wheels
Disc—louvred—wheel					
Right-hand **Sprite**	BHA 4163	6	2		Disc wheels
Left-hand **Sprite**	BHA 4164	6	2		Disc wheels
With centre motif 'S'—RH **Sprite**	BHA 4258	7	2		Disc wheels
With centre motif 'S'—LH **Sprite**	BHA 4259	7	2		Disc wheels
Right-hand **Midget**	BHA 4253	8	2		Disc wheels
Left-hand **Midget**	BHA 4254	8	2		Disc wheels
Wheel assembly—wire	§ †AHA 6377	9	5		
Spoke—long	17H 3613	10	100		Wire wheels
Spoke—short	17H 3984	11	200		Wire wheels
Nipple—spoke	7H 1709	12	300		Wire wheels
Cap—hub					Wire wheels
Right-hand	†AHA 7373	13	2	(C) H–AN8–38829 to 64734	Wire wheels
Left-hand	†AHA 7374	13	2	(C) H–AN9–64735 to ▼ (C) G–AN3–25788 to 52389 (C) G–AN4–52390 to ▼	Wire wheels
Right-hand	†AHA 7375	14	2	(C) H–AN8–38829 to 64734	Wire wheels
Left-hand	†AHA 7376	14	2	(C) H–AN9–64735 on not UK, ▼ on UK (C) G–AN3–25788 to 52389 (C) G–AN4–52390 on not UK, ▼ on UK	Wire wheels
Clamp—spare wheel	AHA 6664	15	1		Wire wheels
Wheel (Rostyle)	§ †AHA 8892	11	5		Optional extra
Nut—wheel stud—CP	†AHA 8785	18	16	(C) H–AN9–▼ on (C) G–AN4–▼ on	For use with optional extra Rostyle wheel
Trim—wheel	†AHA 8950	19	4		For use with optional extra Rostyle wheel
Clamp—spare wheel	†AHA 8914	20	1		For use with optional extra Rostyle wheel
Weight—wheel balance					Optional extra
½ oz. (14·17 gm)	1B 8036	16	A/R		W.S.E. use AKF 1446
½ oz. (14·17 gm)	AKF 1446	16	A/R		
1 oz. (28·35 gm)	1B 8037	16	A/R		W.S.E. use AKF 1447
1 oz. (28·35 gm)	AKF 1447	16	A/R		
1½ oz. (42·52 gm)	1B 8038	16	A/R		W.S.E. use AKF 1448
1½ oz. (42·52 gm)	AKF 1448	16	A/R		
2 oz. (56·70 gm)	1B 8039	16	A/R		W.S.E. use AKF 1449
2 oz. (56·70 gm)	AKF 1449	16	A/R		
2½ oz. (70·87 gm)	AKF 1450	16	A/R		
3 oz. (85·05 gm)	AKF 1451	16	A/R		

§ This item is subject to safety regulations

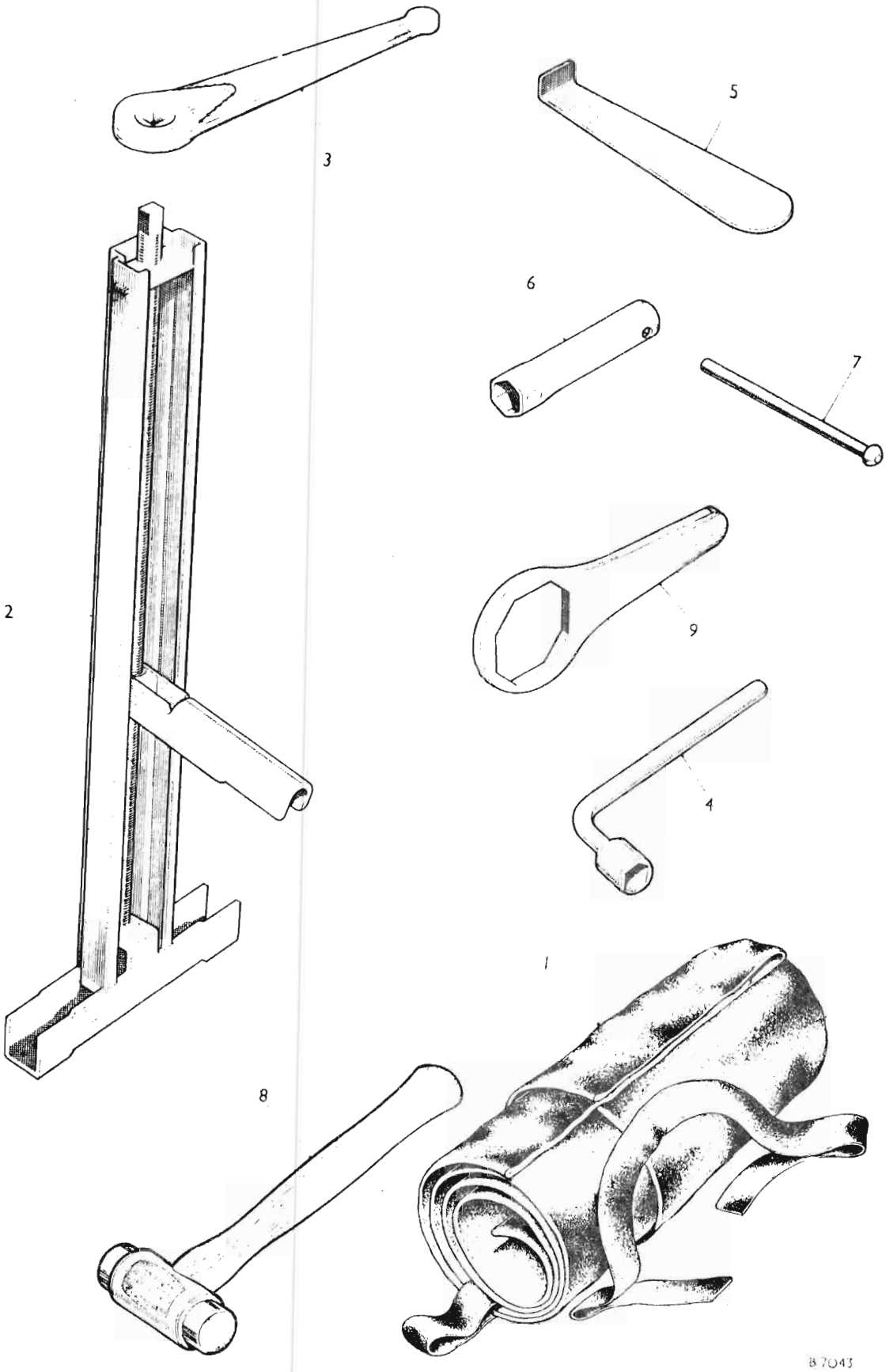
See title-page for application

▼ Change point not available
† Revised Information. Issue 4

TOOLS

MR

† Revised Information



To face page MR 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
TOOLS					
TOOL KIT					
Bag—tool	AHA 5506	1	1		
Jack	BHA 4368	2	1		
Spanner—ratchet—jack	†BHA 4367	3	1		W.S.E. use ACA 9932
Spanner—ratchet—jack	ACA 9932	3	1		
Brace—wheel	2A 5626	3	1		
Lever—hub cap removal	†ACA 5432	5	1	W.S.E. use 11H 1686	Disc wheels
	†11H 1051	5	1	W.S.E. use 11H 1686	Disc wheels
	†11H 1686	5	1		Disc wheels
Spanner—box—sparking plug	1B 8995	6	1		
Tommy-bar—box spanner	ACA 5216	7	1		
Hammer—hub cap	88G 329	8	1	Part No. change; was 11B 5166	Wire wheels
Spanner—hub cap **Not UK**	AHH 5839	9	1		Wire wheels

†BODY DETAILS

FOR BODY DETAILS APPLICABLE TO THESE MODELS REFERENCE SHOULD BE MADE TO THE FOLLOWING PUBLICATIONS:

BODY SERVICE PARTS LIST AKD 3514

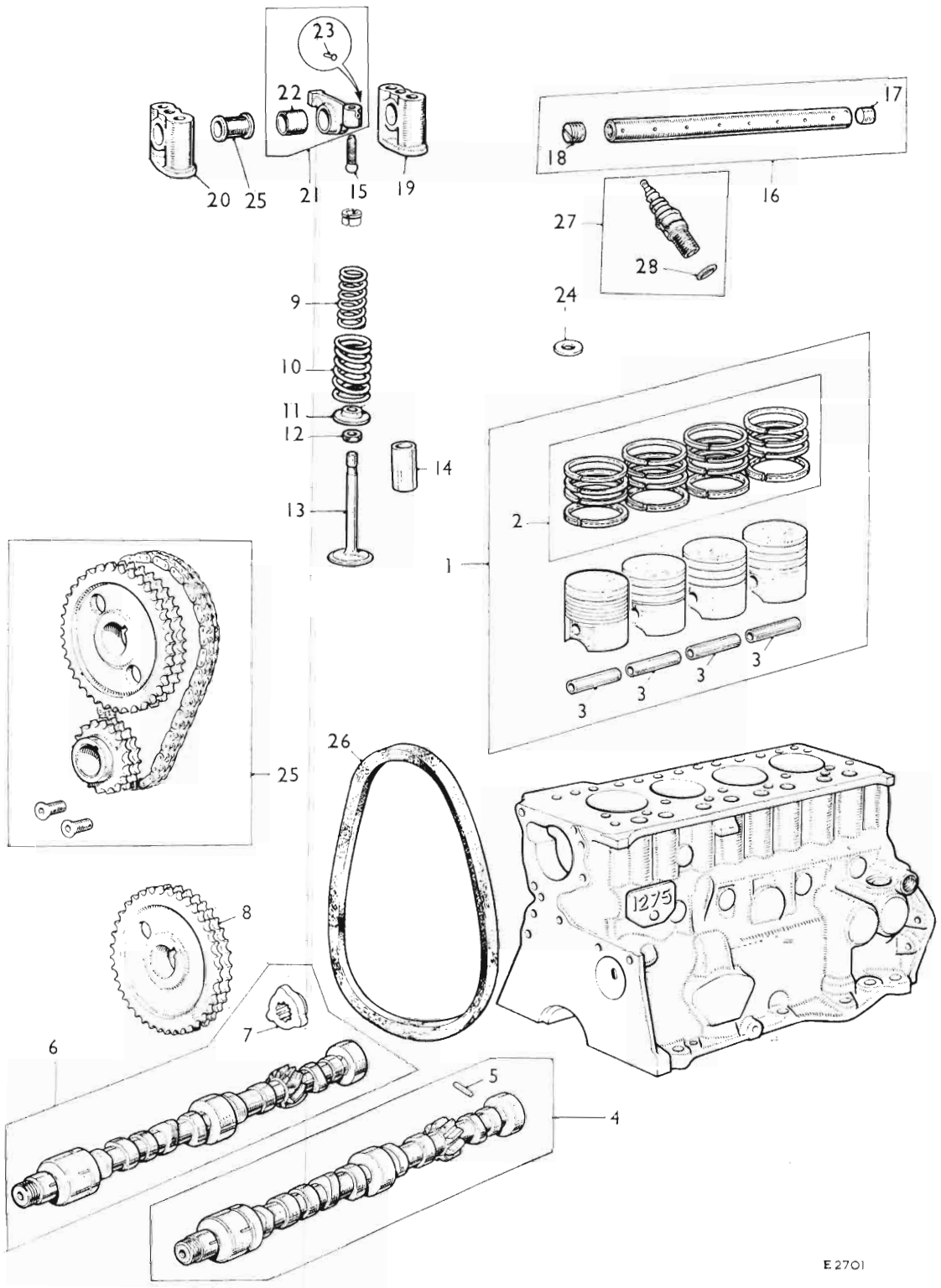
† Revised Information

SPECIAL TUNING PARTS

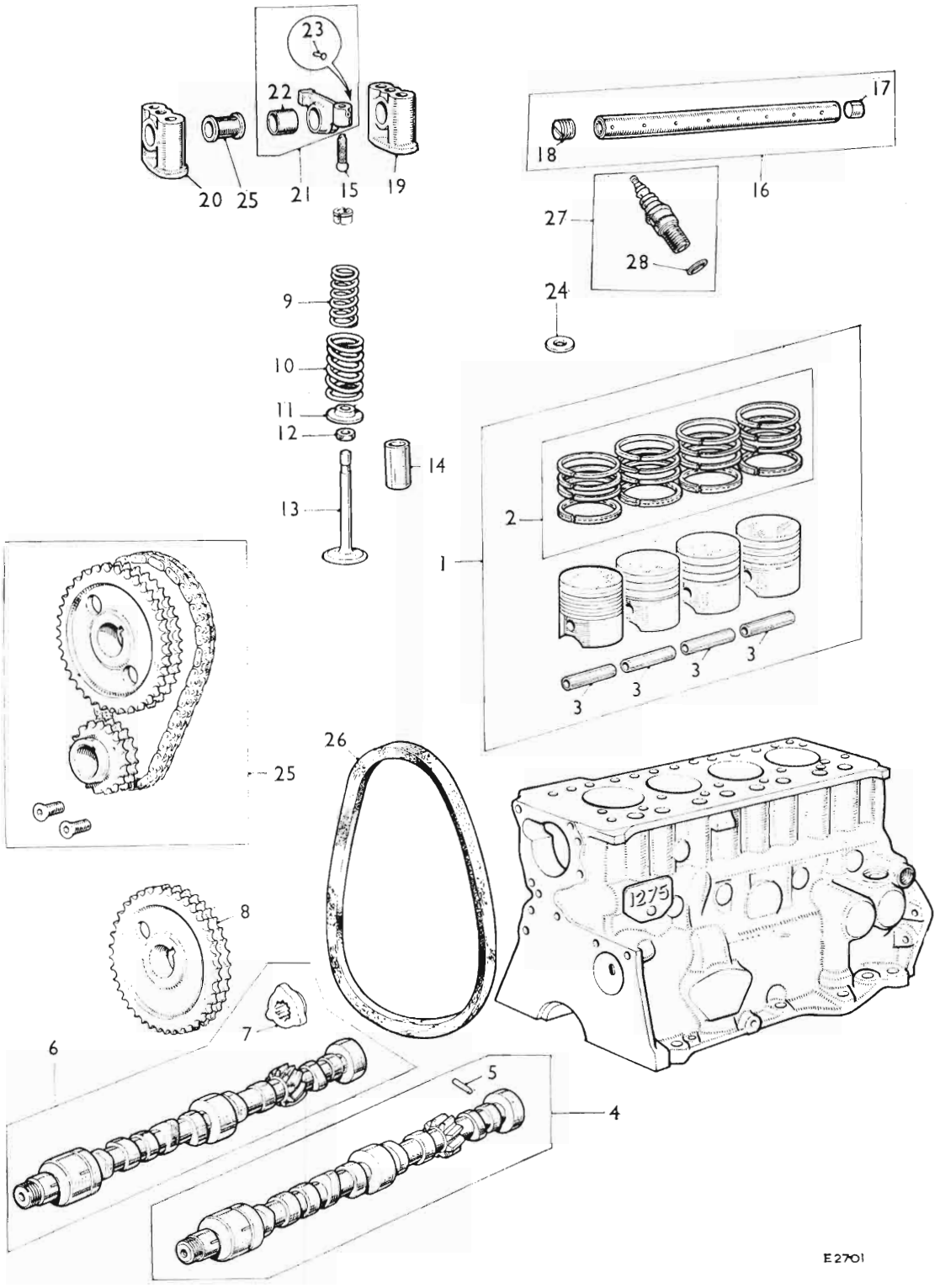
SPRITE/MIDGET

	Page	*Plate*
BELT—FAN	MT 3	T 1
BODY	MT 13	T 8
BRAKES	MT 13	T 8
CAMSHAFT	MT 3	T 1
CARBURETTER	MT 7-MT 11	T 5, T 6, T 7
CLUTCH	MT 5	T 3
COOLER—OIL	MT 4	T 2
DIFFERENTIAL	MT 5	T 3
DISTRIBUTOR	MT 6	T 4
GASKETS	MT 4	T 2
GEAR—CAMSHAFT	MT 3	T 1
GEARBOX	MT 5	T 3
LITERATURE	MT 13	T 8
MANIFOLD	MT 4	T 2
PISTON	MT 2	T 1
PLUG—SPARKING	MT 3	T 1
ROAD WHEELS	MT 13	T 8
SHAFT—AXLE	MT 5	T 3
SUMP	MT 4	T 2
SUSPENSION	MT 12	T 8
VALVE GEAR	MT 3	T 1

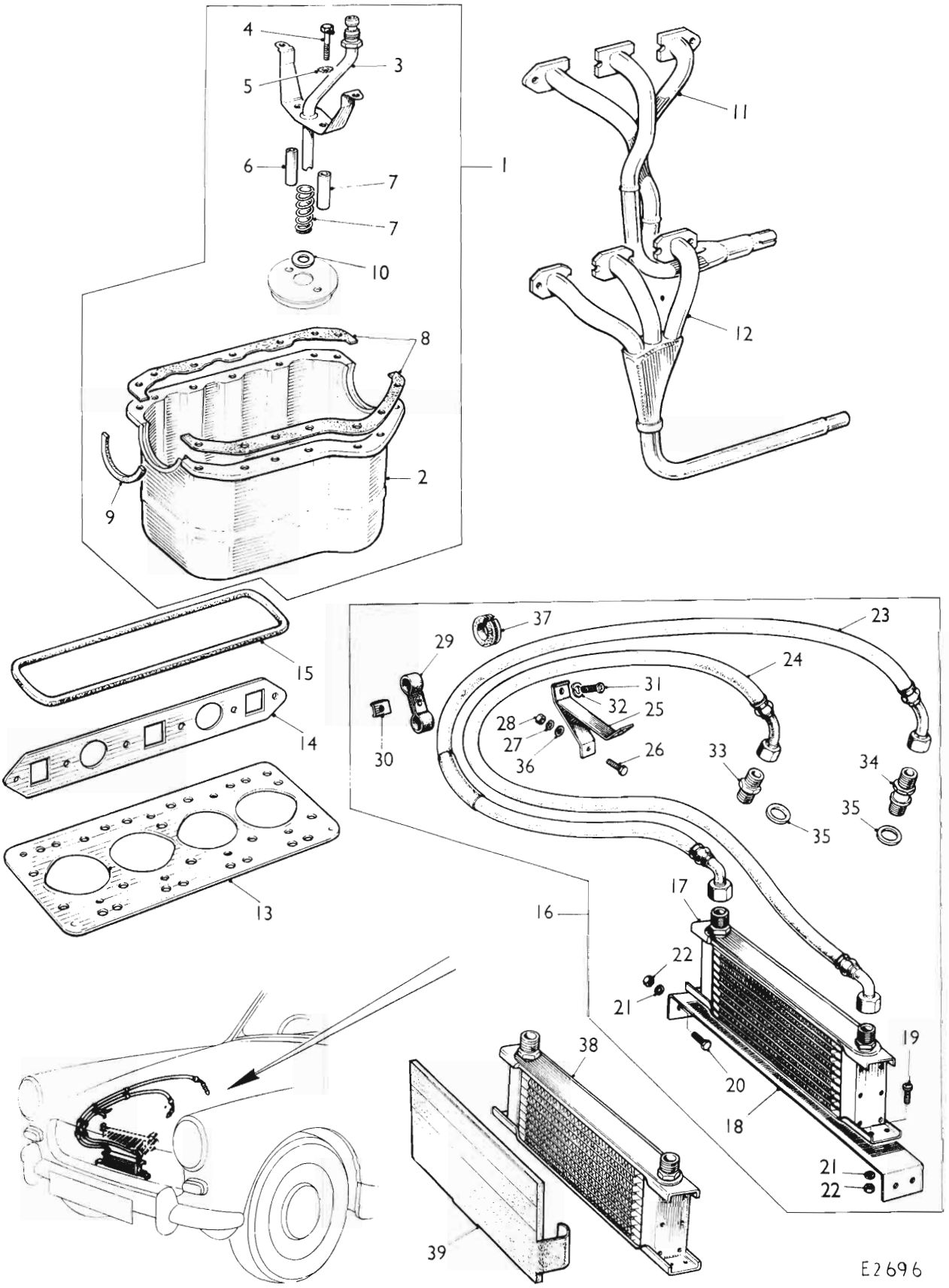
ALL PARTS HAVING THE PREFIX LETTER 'C' IN FRONT OF THE PART No. (EXAMPLE: C-22G 210) MUST BE ORDERED DIRECT FROM BLMC SPECIAL TUNING DEPT., ABINGDON-ON-THAMES, BERKSHIRE


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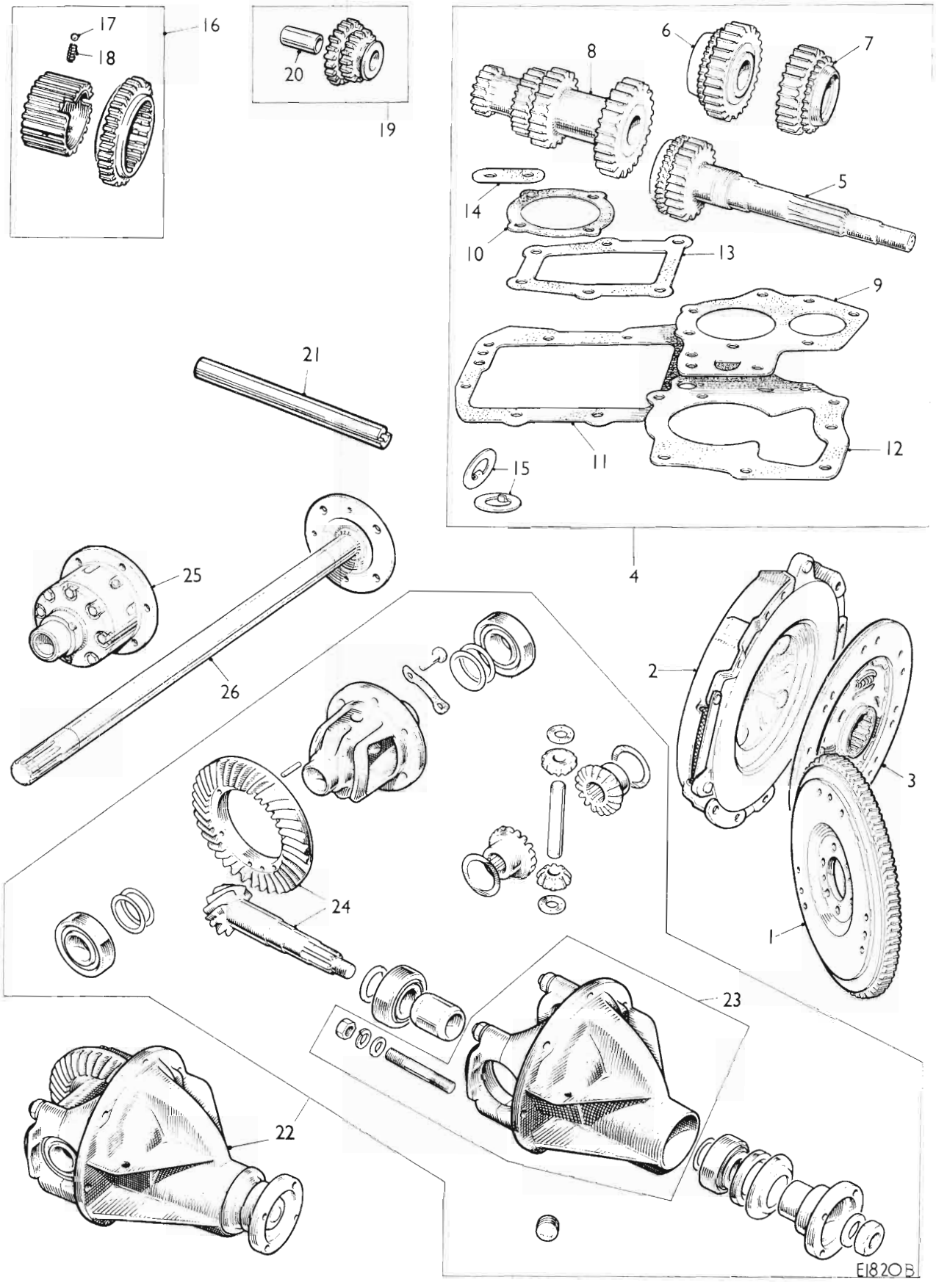
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
SPECIAL TUNING					
ENGINE					
Piston assembly—engine set—grade 3 (9·75 : 1 compression ratio)					
Standard	†8G 2434 03	1	1 set		
·010″ (·254 mm) O/S	†8G 2434 13	1	1 set		
·020″ (·508 mm) O/S	†8G 2434 23	1	1 set		
Piston assembly—engine set—grade 6 (9·75 : 1 compression ratio)					
Standard	†8G 2434 06	1	1 set		
·010″ (·254 mm) O/S	†8G 2434 16	1	1 set		
·020″ (·508 mm) O/S	†8G 2434 26	1	1 set		
Ring—piston—engine set					
Standard	†8G 2433	2	1 set		
·010″ (·254 mm) O/S	†8G 2433 10	2	1 set		
·020″ (·508 mm) O/S	†8G 2433 20	2	1 set		
Pin—gudgeon	†AEG 189	3	4		
Piston assembly—engine set—grade 3 (12 : 1 compression ratio)					
Standard	†8G 2432 03	1	1 set		
·010″ (·254 mm) O/S	†8G 2432 13	1	1 set		
·020″ (·508 mm) O/S	†8G 2432 23	1	1 set		
Piston assembly—engine set—grade 6 (12 : 1 compression ratio)					
Standard	†8G 2432 06	1	1 set		
·010″ (·254 mm) O/S	†8G 2432 16	1	1 set		
·020″ (·508 mm) O/S	†8G 2432 26	1	1 set		
Ring—piston—engine set					
Standard	†8G 2433	2	1 set		
·010″ (·254 mm) O/S	†8G 2433 10	2	1 set		
·020″ (·508 mm) O/S	†8G 2433 20	2	1 set		
Pin—gudgeon	†AEG 189	3	4		


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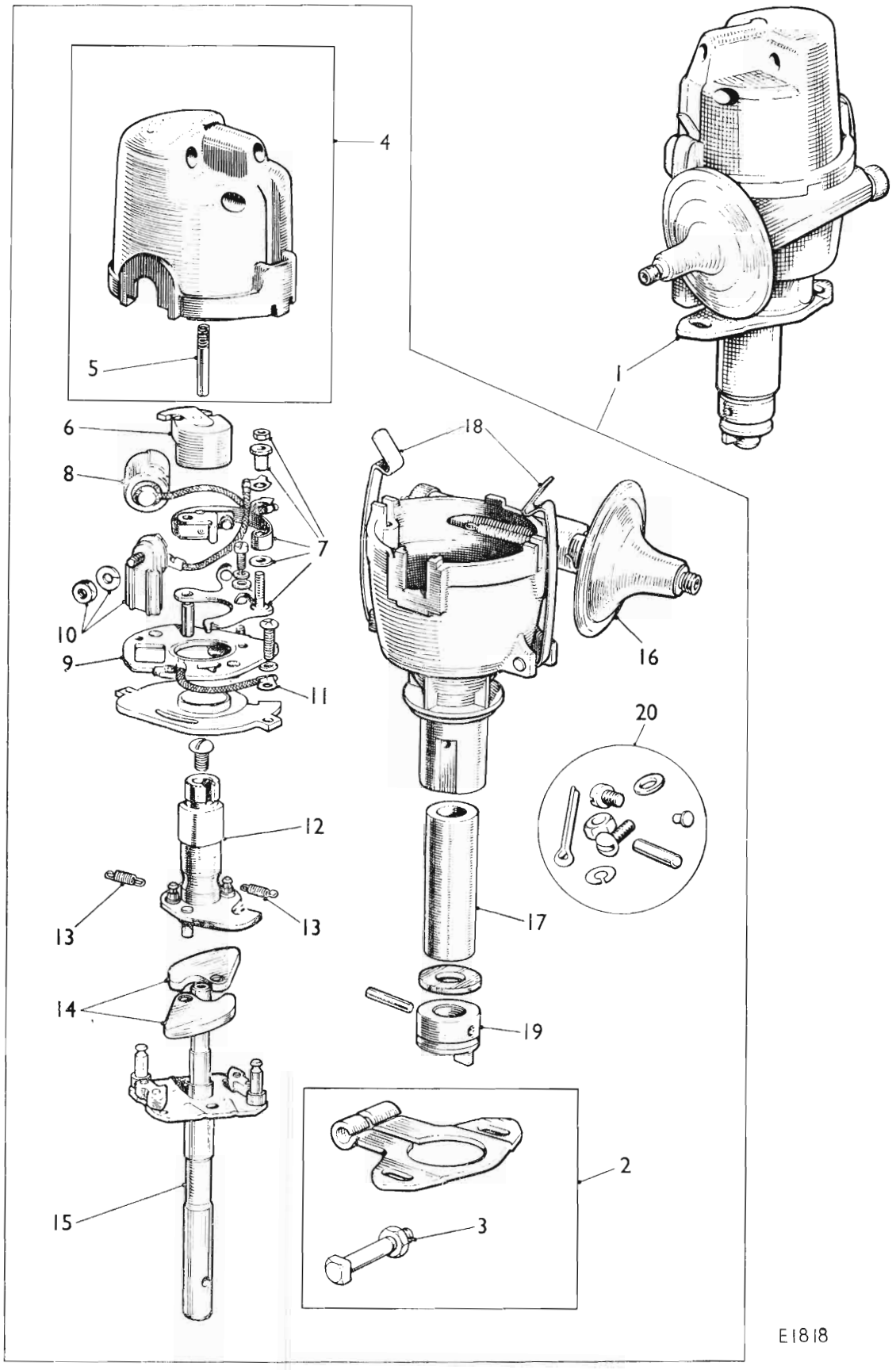
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*						
CAMSHAFT AND GEAR						
Camshaft						
Tuning		†88G 229	4	1		Was 2A 948
Competition	**1098-cc**	†C–AEA 731	4	1		
Racing		†C–AEA 648	4	1		
Pin—driving—oil pump		†2A 299	5	1		
Camshaft						
Road use		†C–AEG 567	6	1		
Rally		†C–AEG 542	6	1		
Racing	**1275-cc**	†C–AEG 529	6	1		
Flange—driving—oil pump		†12G 729	7	1		
Gear—camshaft (lightened)		†C–AEG 578	8	1		
VALVE AND VALVE GEAR						
Spring—valve						
Inner (140 lb)		†AEA 768	9	8		
Outer (140 lb)	**10CC**	†AEA 767	10	8		
Inner (165 lb)		†C–AEA 494	9	8		
Outer (165 lb)		†C–AEA 524	10	8		
Cup—bottom		†AEA 653	11	8		
Spring—valve—inner		†AEA 652	9	8		
Spring—valve—outer		†C–AEA 524	10	8		
Collar—locating	**1275-cc**	†AEA 654	12	8		
Valve—inlet—1·406″ (35·7 mm) diameter		†C–AEG 544	13	4		
Valve—inlet (competition)		†C–AEG 569	13	4		
Tappet—lightened		†C–AEG 579	14	8		
Screw—tappet adjusting		†C–AEA 692	15	8		
Shaft—valve rocker (strengthened)		†AEG 399	16	1		Fitted as standard parts from (E) 12CC/Da/H16597
Plug—plain		†6K 878	17	1		
Plug—screwed		†2K 4608	18	1		
Bracket—rocker shaft						
Plain		†12G 1926	19	2	Use with shaft AEG 399	
With oil hole		†12G 1926	20	1		
Tapped		†12G 1927	20	1		
Rocker—valve (forged)	**10CC**	†AEG 425	21	8		
Bush		2A 21	22	8		
Rivet		5C 2436	23	8		
Washer—cylinder head nut		12H 2178	24	5		
Kit—chain timing (Duplex)	**10CC**	†C–AJJ 3325	25	1		
FAN BELT						
Belt—fan (short)		†C–AEA 539	26	1		Use with standard water pump pulley 2A 601 when running without dynamo
SPARKING PLUG						
Plug—sparking						
N64Y (rally and road use)		†C–37H 4208	27	4		
N57R		†C–27H 5982	27	4		
N62R	Racing	†C–37H 2149	27	4		
N60Y		†C–37H 2148	27	4		
Gasket—plug		†88G 219	28	4		


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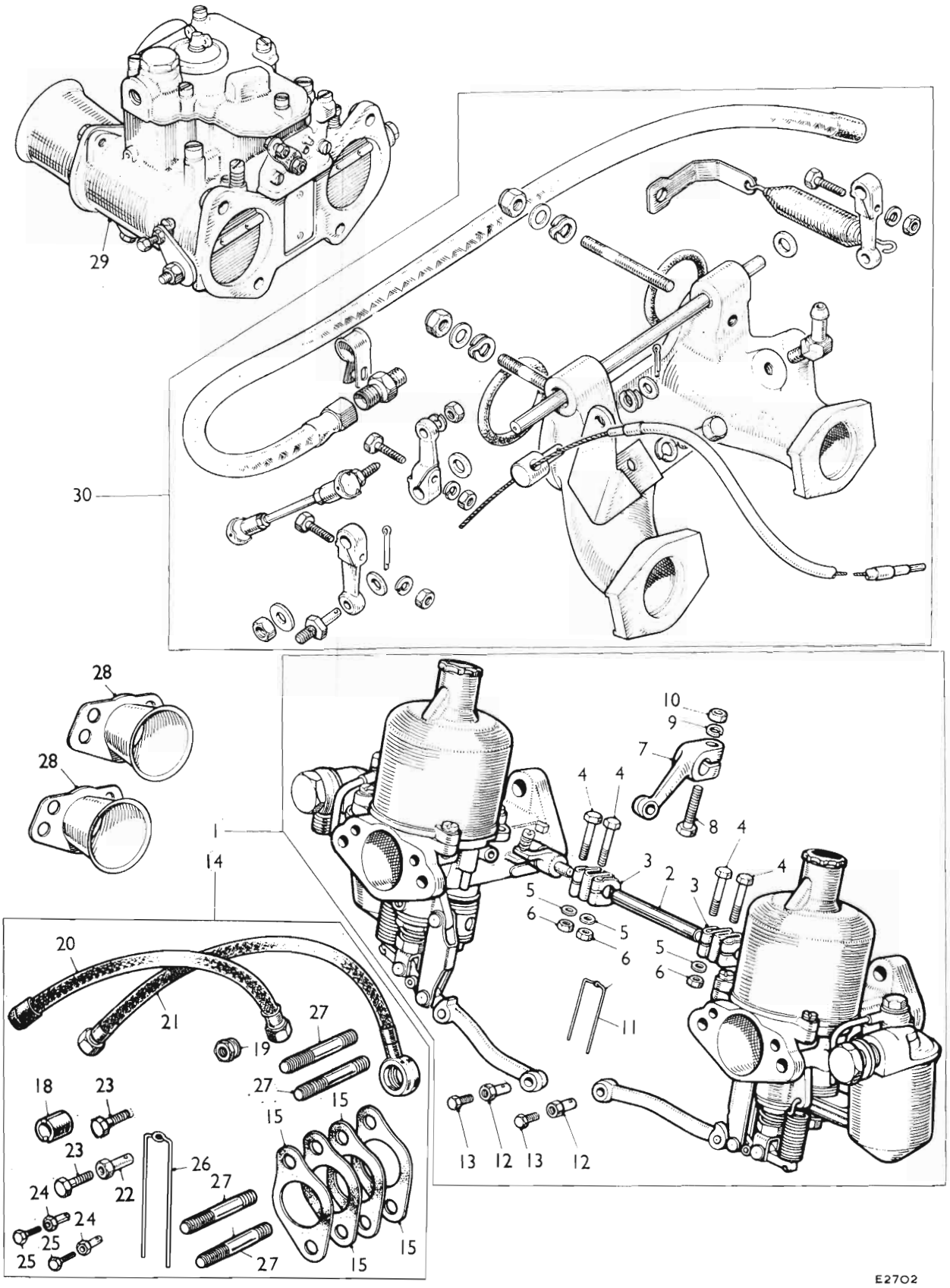
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*						
SUMP						
Kit—sump (deep)	**1275-cc**	†C–AJJ 3324	1	1		For 1098-cc engines use C–AJJ 3324 A
Sump		†C–AHT 12	2	1		
Pipe—oil suction		†C–AHT 14	3	1		
Bolt—bracket to strainer		†HBZ 0414	4	2		
Washer—lock		†LWN 504	5	2		
Piece—distance		†AHH 6162	6	2		
Spring		†6K 871	7	1		
Gasket		†8G 731	8	1		
Seal—oil		†2A 280	9	2		
Washer—plain		†2K 6804	10	1		
MANIFOLD						
Manifold—exhaust (large bore)		†C–AHT 11	11	1		
Manifold		†C–AHA 5448	12	1		
GASKETS						
Gasket						
Cylinder head	**1098-cc**	†C–AEA 647	13	1		
Manifold	**1098-cc**	†C–AEA 411	14	1		
Rocker cover	**1098-cc**	†C–AEA 511	15	1		
Cylinder head	**1275-cc**	†C–AHT 188	13	1		
OIL COOLER						
Kit—oil cooler	**1275-cc**	†C–AJJ 3323	16	1		
Cooler—oil		†ARH 186	17	1		
Bracket—support		†AHA 8386	18	1		
Screw—bracket to cooler		†PMZ 0408	19	4		
Screw—bracket to chassis		†HZS 0404	20	4		
Washer—spring		†LWZ 204	21	8		
Nut		†FNZ 104	22	8		
Pipe—cooler to crankcase		†AHA 8385	23	1		
Pipe—cooler to filter		†AHA 8384	24	1		
Bracket—pipe clip assembly		†AHA 7914	25	1		
Screw		†HZS 0404	26	2		
Washer—spring		†LWZ 204	27	2		
Nut		†FNZ 104	28	2		
Strap		†AHH 6865	29	2		
Plate—clamp		†AHA 8390	30	2		
Screw		†HZS 0404	31	2		
Washer—spring		†LWZ 203	32	2		
Adaptor—crankcase		†AHA 6424	33	1		
Adaptor—filter		†AHA 6423	34	1		
Washer—adaptor		†AED 172	35	1		
Washer—plain		†PWZ 104	36	2		
Grommet		†AHA 8401	37	4		
Cooler—oil		†ARO 9809	38	1		Alternative to ARH 186 for racing
Cover—oil cooler		†C–AHT 181	39	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
FLYWHEEL—CLUTCH					
Flywheel (lightened) **1275-cc**	†C–AHT 70	1	1		
Cover assembly **10CC**	†C–BHA 4448	2	1		
Plate—driven **10CC**	†C–BHA 4449	3	1		
Cover—assembly **1275-cc**	†C–AEG 546	2	1		
Plate—driven **1275-cc**	†C–AEG 547	3	1		
GEARBOX					
Gear set—close ratio—straight-cut	†C–AJJ 3319	4	1		Not available; for reference purposes only gear set. C–AJJ 3319 can also be used on gearboxes fitted to 1098-cc engines prior to change point (i.e. 10CC prefix) provided 1st speed wheel and synchronizer 22G 326 and reverse wheel 22G 240 are fitted
Shaft—1st motion	†C–AEG 3138	5	1		
Gear—2nd speed	†C–AEG 3139	6	1		
Gear—3rd speed	†C–AEG 3140	7	1		
Laygear	†C–22G 306	8	1	(E) 10CC/Da/H4643 on (E) 10CC/Da/L2357 on (E) 12CC/Da/H101 on (E) 12CD/Da/H101 on (E) 12CE/Da/H101 on	
Gasket					
Front cover	†22G 165	9	1		
Cover—change speed tower	†2A 3341	10	1		
Side cover	†2A 3286	11	1		
Extension to gearbox	†22A 481	12	1		
Casing to extension—front	†2A 3344	13	1		
Casing to extension—rear	†2A 3345	14	1		
Washer—lock—shaft	†2A 3035	15	2		
1st—speed wheel—2nd speed synchronizer assembly	†22G 326	16	1		Use with close ratio gear set C–AJJ 3319 Standard for (E) 12CC/Da/H101
Wheel—1st speed	*NSP		1		
Synchronizer—2nd speed	*NSP		1		
Ball	†BLS 107	17	3		
Spring	†22G 317	18	3		
Wheel—reverse	†22G 240	19	1		
Bush	†2A 3282	20	1		
Layshaft	†22G 673	21	1		
FINAL DRIVE AND AXLE SHAFT					
Differential assembly	*NSP	22	1		
Carrier	*BTA 549	23	1		
Crown wheel and pinion					
3·727 : 1 ratio	†BTA 535	24	1		Alternatives
4·555 : 1 ratio	†C–BTA 816	24	1		Alternatives
3·9 : 1 ratio	†BTA 1223	24	1		Standard parts
4·22 : 1 ratio	†BTA 539	24	1		Standard parts
Differential—limited slip	†C–BTA 1226	25	1		
Shaft—axle—heavy duty (disc wheels)	†C–BTA 940	26	2		

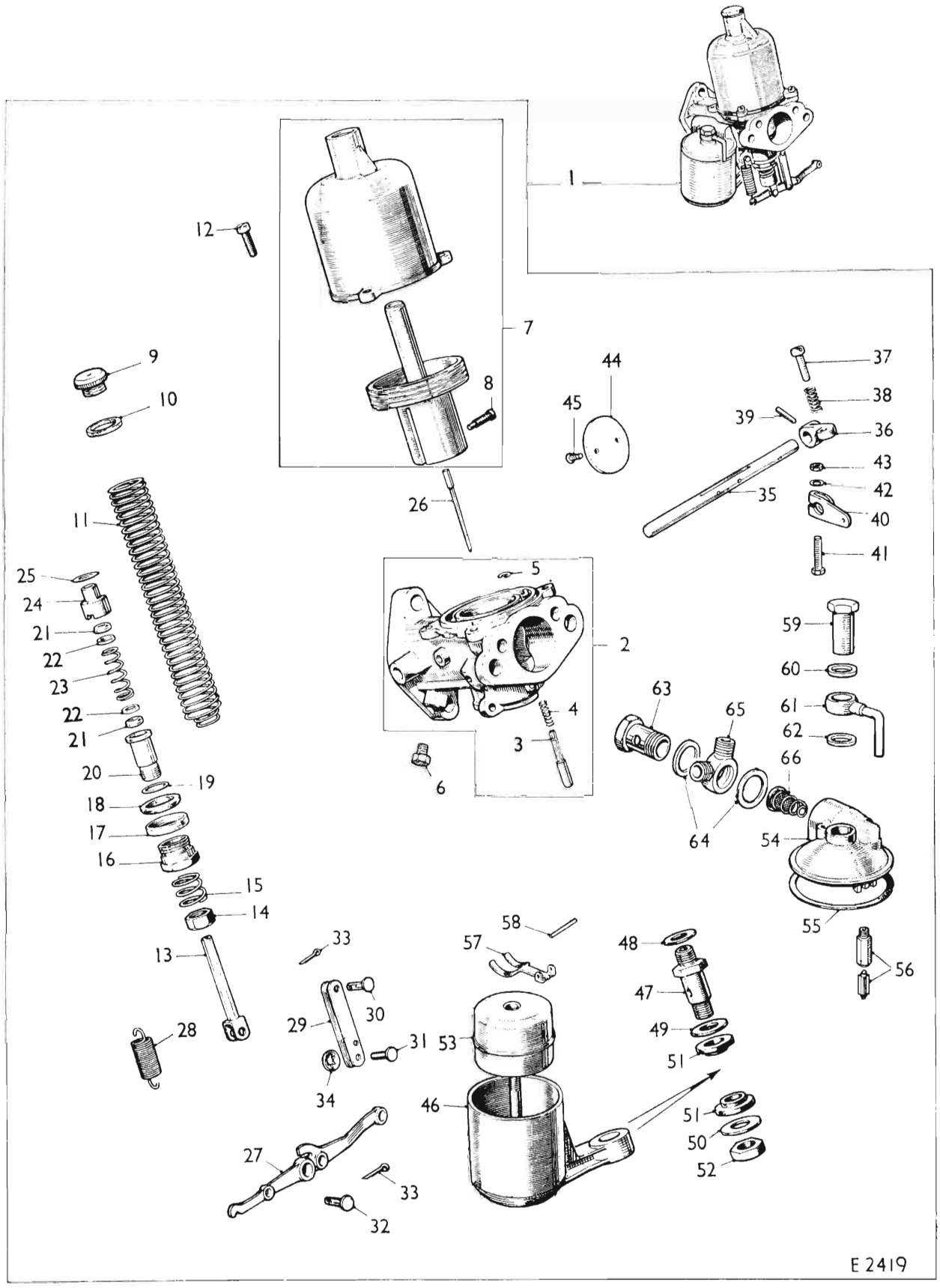

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
DISTRIBUTOR					
Distributor	†C–27H 7766	1	1		For use with competition camshafts
Plate—clamping	†3H 2138	2	1		
Screw (with nut)	†NSP	3	1		
Cover	†57H 5477	4	1		
Brush and spring	†17H 5065	5	1 set		
Arm—rotor	†7H 5086	6	1		
Contacts	†17H 5423	7	1 set		
Condenser	†47H 5250	8	1		
Plate—contact breaker base	†17H 5469	9	1		
Terminal—bush and lead	†57H 5478	10	1		
Lead—earth	†17H 5531	11	1		
Cam	†NSP	12	1		
Spring—automatic advance	†C–27H 8022	13	1 set		
Weight	†57H 5420	14	2		
Shaft and action plate	†57H 5050	15	1		
Vacuum unit	†47H 5555	16	1		
Bushing—body bearing	†47H 5164	17	1		
Clip—cover retaining	†37H 5445	18	2		
Dog—driving	†47H 5249	19	1		
Sundry parts	†17H 5106	20	1 set		

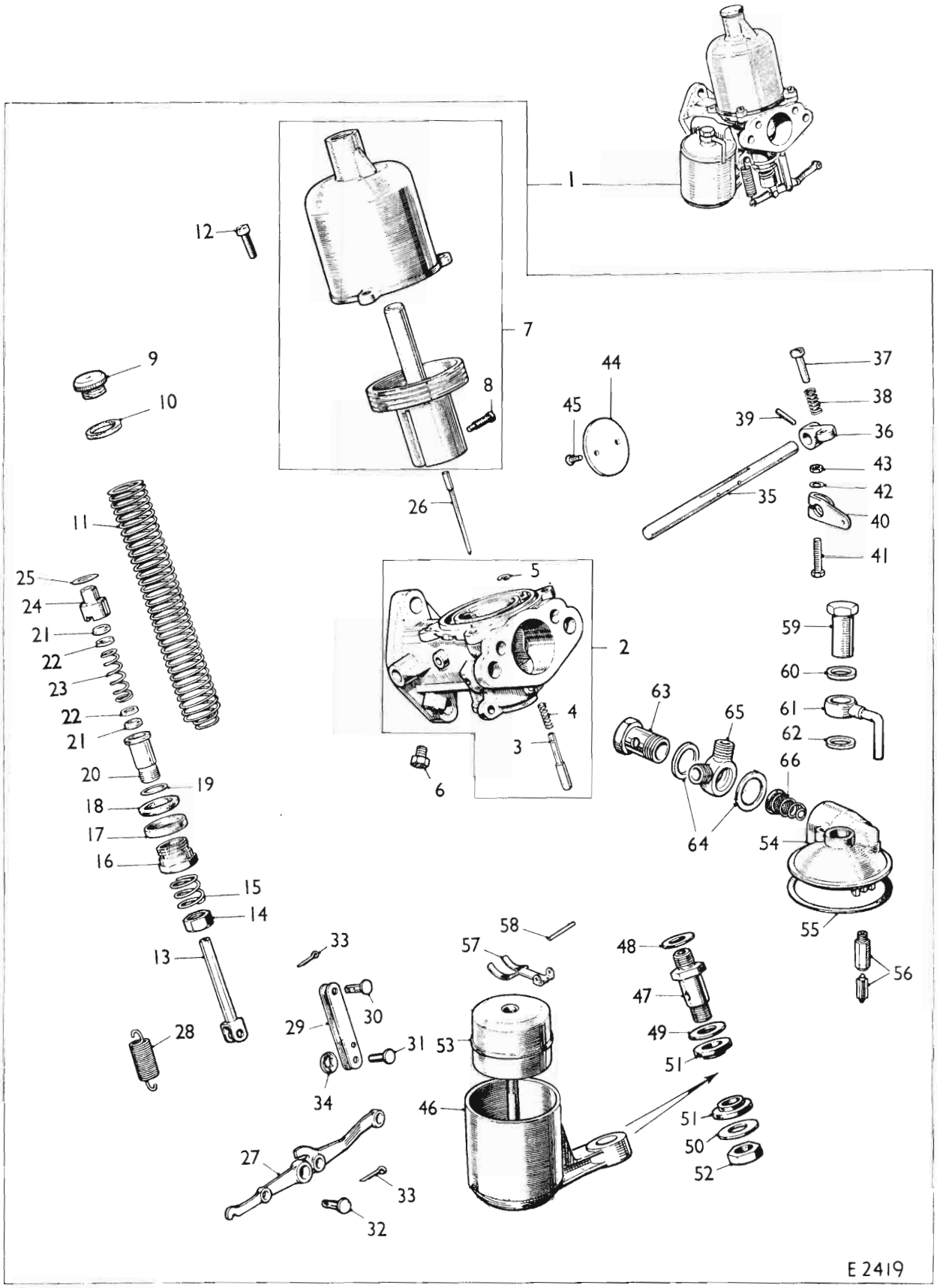

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Special Tuning—*continued*

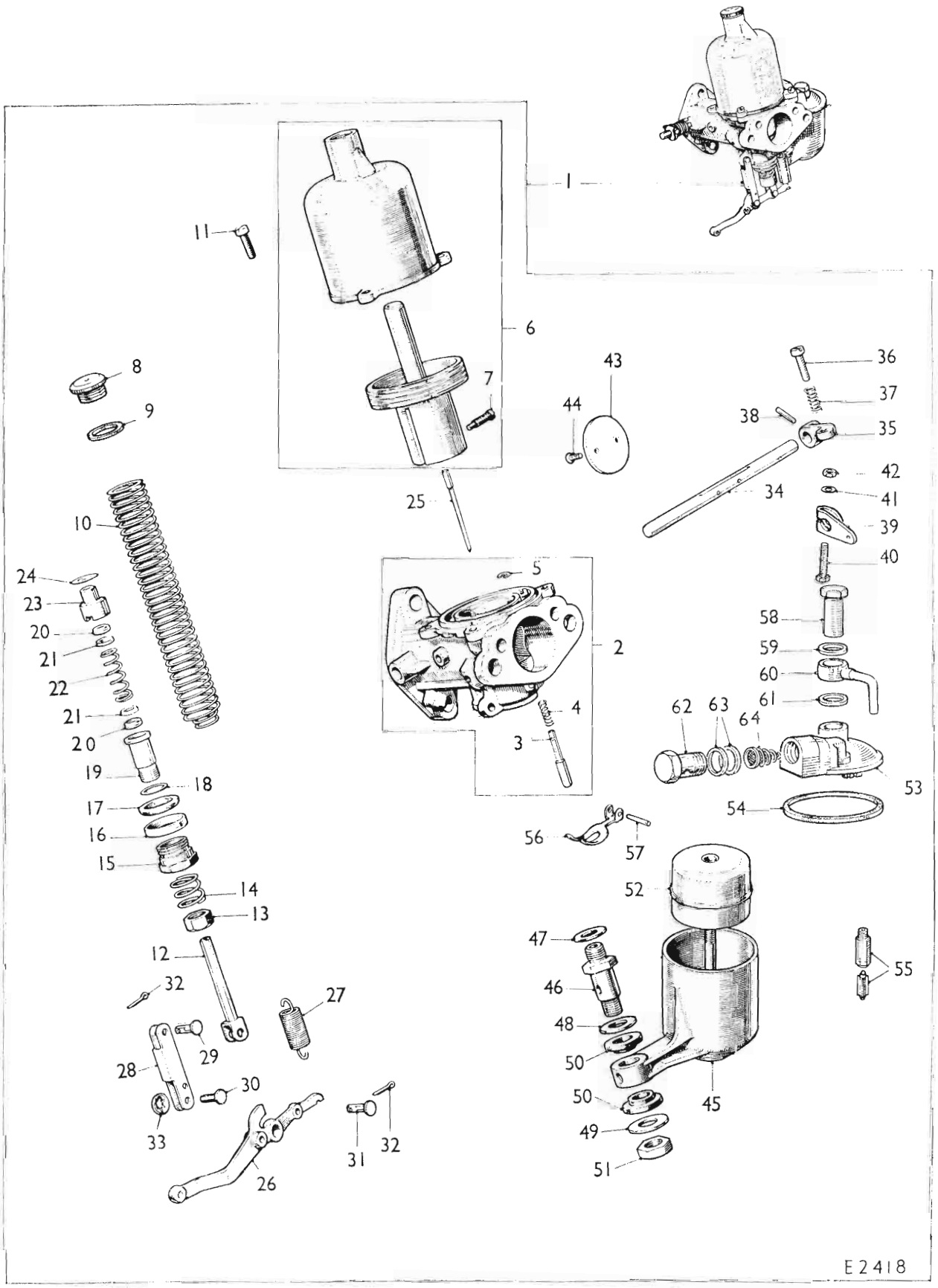
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
CARBURETTER					
Carburetter installation	†C–AUD 194	1	1 pr		(1½" twin)
Rod—throttle connecting	†AUC 2402	2	1		
Coupling—rod	†AUC 4334	3	2		
Bolt—coupling	†AUC 2669	4	4		
Washer—plain	†AUC 4612	5	4		
Nut—bolt	†AJD 8014 Z	6	4		
Lever—throttle	†AUC 4454	7	1		
Bolt—lever	†AJD 1042	8	1		
Washer—spring	†LWZ 303	9	1		
Nut—bolt	†AJD 8012 Z	10	1		
Stirrup—jet levers	†AUC 1025	11	1		
Pin—stirrup	†AUC 5058	12	2		
Screw—pin	†AUC 5047	13	2		
Kit—installation—carburetter	†C–AJJ 3334	14	1		
Gasket	†AEH 551	15	4		
Piece—distance—pin	†11B 543	18	1		
Nut—lock	†53K 1392	19	1		
Pipe—petrol—connecting	†ACH 8977	20	1		
Pipe—petrol—feed	†AHB 9059	21	1		
Trunnion	†1B 2697	22	1		
Bolt	†53K 1023	23	2		
Trunnion	†AUC 5058	24	2		
Screw	†AUC 5047	25	2		
Stirrup	†AUC 1025	26	1		
Stud	†CHS 2614	27	4		
Trumpet—flared (glass fibre)	†C–AHT 10	28	2		] Alternatives
Trumpet—flared (steel)	†C–AEA 485	28	2		] Alternatives
Carburetter (Weber 45 DCOE 13)	†C–AHT 143	29	1		
Kit—installation (Weber carburetter)	†C–AJJ 3360	30	1		


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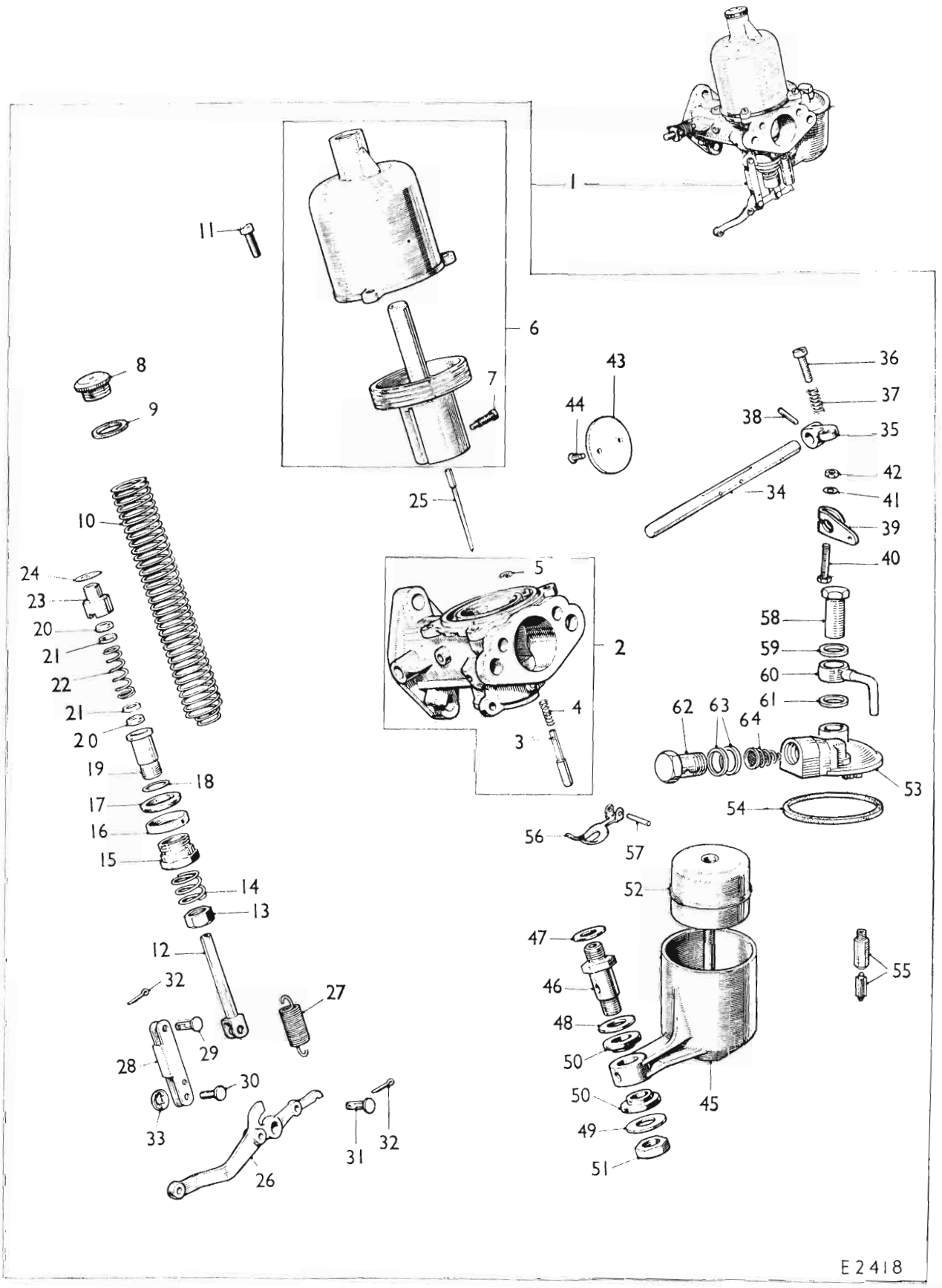
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Carburetter—assembly—front	†C–AUC 9353	1	1		
Body assembly	†AUD 9047	2	1		
Pin—piston lifting	†AUC 1249	3	1		
Spring—pin	†AUC 1151	4	1		
Circlip—pin	†AUC 1250	5	1		
Plug—auto ignition	†AUC 1289	6	1		
Chamber and piston assembly	†AUD 9500	7	1		
Screw—needle locking	†AUC 2057	8	1		
Washer (fibre)	†AUC 4900	10	1		
Spring—piston—blue	†AUC 4587	11	1		
Screw—chamber to body	†AUC 2175	12	3		
Jet	†AUC 8182	13	1		
Nut—adjusting	†AUC 2121	14	1		
Spring—adjusting nut	†AUC 2114	15	1		
Nut—gland sealing	†AUC 3232	16	1		
Ring—sealing (aluminium)	†AUC 2117	17	1		
Ring—sealing (cork)	†AUC 2118	18	1		
Washer—bottom bearing (copper)	†AUC 3233	19	1		
Bearing—bottom	†AUC 3231	20	1		
Washer—gland (cork)	†AUC 2120	21	2		
Washer—gland (brass)	†AUC 2119	22	2		
Spring—gland	†AUC 1158	23			
Bearing—top	†AUC 3230	24	1		
Washer—top bearing (copper)	†AUC 2122	25	1		
Needle—jet					
Rich					
Standard (No. 6)	†AUD 1005	26	1		
Weak					
Lever—jet	†AUC 4045	27	1		
Spring—jet lever return	†AUC 4667	28	1		
Link—jet lever	†AUC 4719	29	1		
Pin					
Link to body	†AUC 2381	30	1		
Link to lever	†AUC 5009	31	1		
Lever to jet	†AUC 2381	32	1		
Split	†CPS 0204	33	2		
Washer—Starlock	†AUC 5004	34	1		
Spindle—throttle	†AUC 3212	35	1		
Lever—throttle stop	†AUC 2199	36	1		
Screw—adjusting	†AUC 2521	37	1		
Spring—screw	†AUC 2451	38	1		
Pin—taper	†AUC 2106	39	1		
Lever—return spring	†AUC 8209	40	1		
Bolt—lever	†AJD 1042	41	1		
Washer—plain	†AUC 8396	42	1		
Nut—bolt	†AJD 8012 Z	43	1		
Disc—throttle	†AUC 3116	44	1		
Screw—disc	†AUC 1358	45	2		
Chamber—float	†AUC 3496	46	1		
Pillar—banjo	†AUC 1387	47			
Washer					
Plain—pillar	†AUC 1384	48	1		
Inner—(steel)	†AUC 1389	49	1		
Outer—(steel)	†AUC 1388	50	1		
Grommet (rubber)	†AUC 1534	51	2		
Locknut—pillar	†AJD 8206 Z	52	1		
Float	†AUC 1123	53	1		


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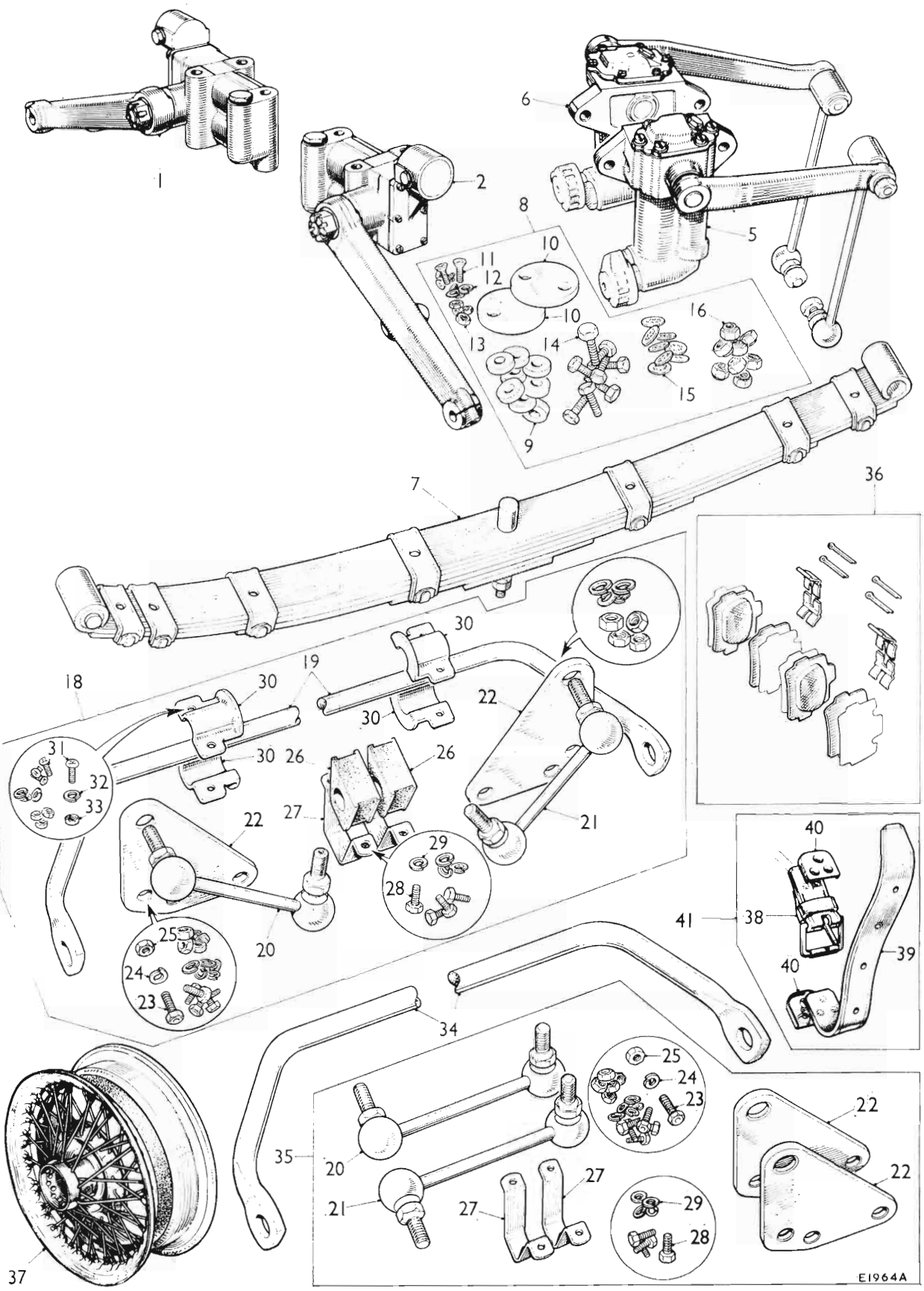
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Lid—float-chamber	†AUD 2283	54	1		
Gasket—lid	†AUC 1147	55	1		
Needle and seat	†AUD 9096	56	1		
Lever—hinged	†AUD 2285	57	1		
Pin—hinge	†AUC 1152	58	1		
Nut—cap	†AUC 1867	59	1		
Washer (aluminium)	†AUC 1557	60	1		
Pipe—air vent and overflow	†AUC 3200	61	1		
Washer (fibre)	†AUC 1928	62	1		
Bolt—banjo	†AUC 2698	63	1		
Washer (fibre)	†AUC 2141	64	2		
Banjo—double	†AUC 1832	65	1		
Filter	†AUC 2139	66	1		


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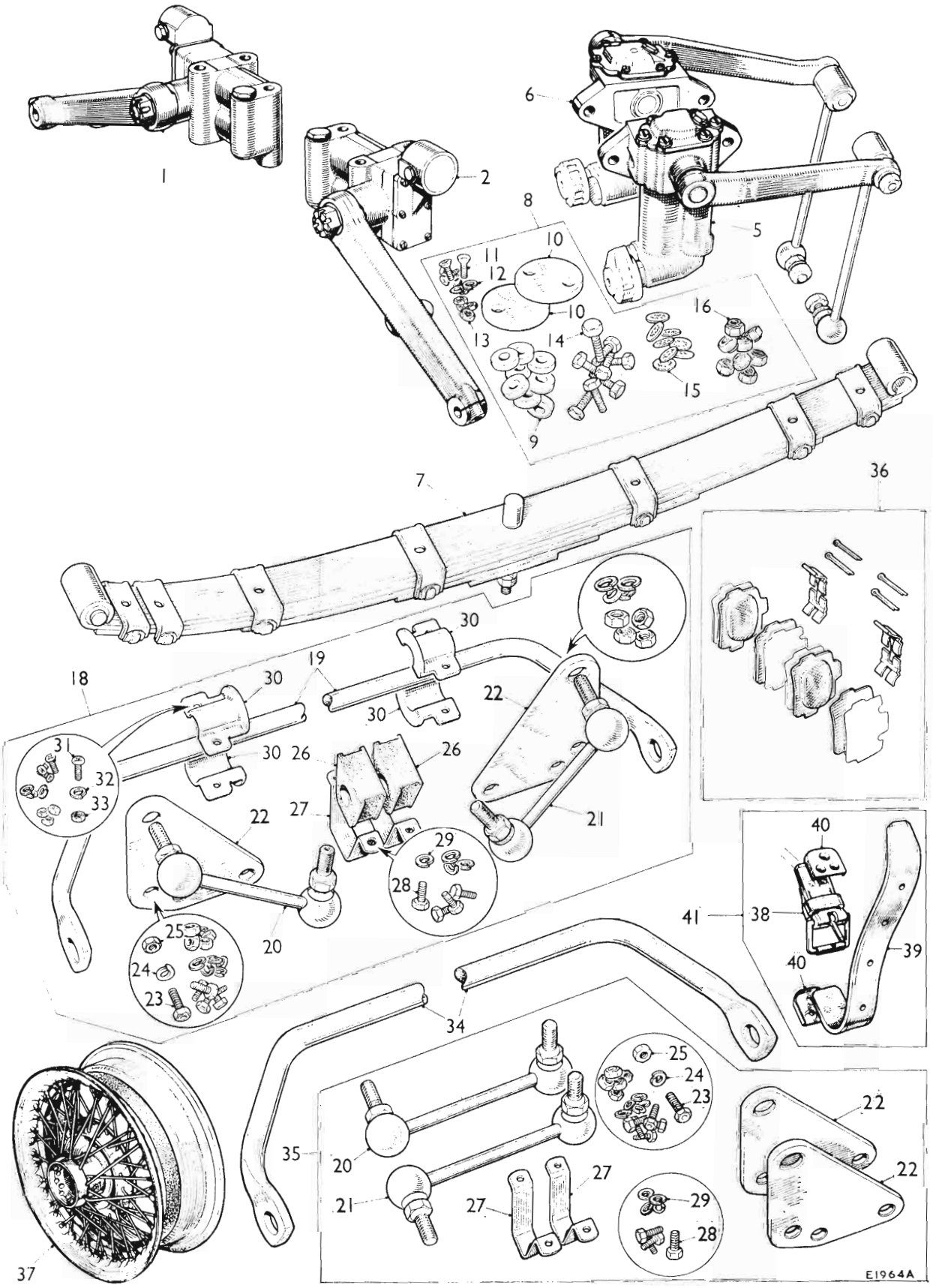
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Carburetter assembly—rear	†C–AUC 9354	1	1		
Body assembly	†AUD 9024	2	1		
Pin—piston lifting	†AUC 1249	3	1		
Spring—pin	†AUC 1151	4	1		
Circlip—pin	†AUC 1250	5	1		
Chamber and piston assembly	†AUD 9500	6	1		
Screw—needle locking	†AUC 2057	7	1		
Washer (fibre)	†AUC 4900	9	1		
Spring—piston—Blue	†AUC 4587	10	1		
Screw—chamber to body	†AUC 2175	11	3		
Jet	†AUC 8182	12	1		
Nut—adjusting	†AUC 2121	13	1		
Spring—adjusting nut	†AUC 2114	14	1		
Nut—gland sealing	†AUC 3232	15	1		
Ring—sealing (aluminium)	†AUC 2117	16	1		
Ring—sealing (cork)	†AUC 2118	17	1		
Washer—bottom bearing (copper)	†AUC 3233	18	1		
Bearing—bottom	†AUC 3231	19	1		
Washer—gland (cork)	†AUC 2120	20	2		
Washer—gland (brass)	†AUC 2119	21	2		
Spring—gland	†AUC 1158	22	1		
Bearing—top	†AUC 3230	23	1		
Washer—top bearing (copper)	†AUC 2122	24	1		
Needle—jet					
Rich					
Standard (No. 6)	†AUD 1005	25	1		
Weak					
Lever—jet	†AUC 4045	26	1		
Spring—jet lever return	†AUC 4667	27	1		
Link—jet lever	†AUC 4719	28	1		
Pin					
Link to body	†AUC 2381	29	1		
Link to lever	†AUC 5009	30	1		
Lever to jet	†AUC 2381	31	1		
Split	†CPS 0204	32	2		
Washer—Starlock	†AUC 5004	33	1		
Spindle—throttle	†AUC 3513	34	1		
Lever—throttle stop	†AUC 2199	35	1		
Screw—adjusting	†AUC 2521	36	1		
Spring—screw	†AUC 2451	37	1		
Pin—taper	†AUC 2106	38	1		
Lever—return spring	†AUC 8209	39	1		
Bolt—lever	†AJD 1042	40	1		
Washer—plain	†AUC 8396	41	1		
Nut—bolt	†AJD 8012 Z	42	1		
Disc—throttle	†AUC 3116	43	1		
Screw—disc	†AUC 1358	44	2		
Chamber—float	†AUC 3495	45	1		
Pillar—banjo	†AUC 1387	46	1		
Washer					
Plain—pillar	†AUC 1384	47	1		
Inner (steel)	†AUC 1389	48	1		
Outer (steel)	†AUC 1388	49	1		
Grommet (rubber)	†AUC 1534	50	2		
Locknut—pillar	†AJD 8206 Z	51	1		
Float	†AUC 1123	52	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Lid—float-chamber	†AUD 2284	53	1		
Gasket—lid	†AUC 1147	54	1		
Needle and seat	†AUD 9096	55	1		
Lever—hinged	†AUD 2285	56	1		
Pin—hinge	†AUC 1152	57	1		
Nut—cap	†AUC 1867	58	1		
Washer (aluminium)	†AUC 1557	59	1		
Pipe—air vent and overflow	†AUC 3200	60	1		
Washer (fibre)	†AUC 1928	61	1		
Bolt—banjo	†AUC 2698	62	1		
Washer (fibre)	†AUC 2141	63	2		
Filter	†AUC 2139	64	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
SUSPENSION					
Absorber—shock—competition					
Front—RH	†C–AHA 6451	1	1		
Front—LH	†C–AHA 6452	2	1		
Rear—RH (adjustable)	†C–AHA 7906	5	1		
Rear—LH (adjustable)	†C–AHA 7907	6	1		
Spring—rear road—lowered semi-elliptic	†C–AHA 8272	7	2		
Kit—front suspension—lowering	†C–AJJ 3322	8	1		
Piece—distance	†C–AHA 8277	9	8		
Plate—bump stop	†C–AHA 8278	10	2		
Screw	†CMZ 0210	11	4		
Washer—spring	†LWZ 203	12	4		
Nut	†ANZ 103	13	4		
Bolt	†53K 1369	14	8		
Washer	†LWZ 405	15	8		
Nut	†LNZ 205	16	8		
Kit—anti-roll bar (with $\frac{9}{16}$″ (14·3 mm) dia bar)	†C–AJJ 3314	18	1		
Bar—anti-roll	†AHA 7013	19	1		
Link—anti-roll bar—RH	†AHA 7011	20	1		
Link—anti-roll bar—LH	†AHA 7012	21	1		
Bracket—link	†AHA 7028	22	2		
Screw—bracket to lower link	†HZS 0506	23	6		
Washer—spring	†LWZ 205	24	6		
Nut	†FNZ 105	25	6		
Bearing—anti-roll bar	†AHH 6541	26	2		
Strap—bearing	†1B 7356	27	2		
Screw—strap to frame	†HZS 0505	28	4		
Washer—spring	†LWZ 205	29	4		
Stop—end	†AHH 6546	30	4		
Screw—clamping—end top	†PMZ 0307	31	4		
Washer—spring	†LWZ 203	32	4		
Nut	†FNZ 103	33	4		
Bar—anti-roll—$\frac{5}{8}$″ (15·9 mm) dia	†C–AHT 56	34	1		
Bar—anti-roll—$\frac{11}{16}$″ (17·5 mm) dia	†C–AHT 57	34	1		
Kit—installation—anti-roll bar	†C–AJJ 3356	35	1		
Link—anti-roll bar—RH	†AHA 7011	20	1		
Link—anti-roll bar—LH	†AHA 7012	21	1		
Bracket—link	†AHA 7028	22	2		
Screw—bracket to lower link	†HZS 0506	23	6		
Washer—spring	†LWZ 205	24	6		
Nut—screw	†FNZ 105	25	6		
Strap—bearing	†1B 7356	27	2		
Screw—strap to frame	†HZS 0506	28	4		
Washer—spring	†LWZ 205	29	4		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
BRAKES					
Set—brake pad (disc brakes only)	†C–AHT 16	36	1		
ROAD WHEELS					
Wheel—wire (60-spoke)	†G–AHA 7573	37	5		
BODY					
Strap—bonnet securing	†C–AJJ 3381	41	1		
Buckle—half	†C–AHH 5518	38	1		
Tongue—half	†C–AHH 5519	39	1		
Retainer	†C–AHH 5517	40	2		
LITERATURE					
Special Tuning booklet					
1098-cc	†C–AKD 5097		1		
1275-cc	†C–AKD 5098		1		
Special Tuning Data Sheet set	†C–AJJ 3333		1		
Binder for Special Tuning sheets	†C–AKD 5061		1		
Divider set for binder	†C–AKD 5093		1		
Special Tuning emblems	†C–AKD 5125		1 pr		
Workshop Manual	†AKD 4021 A		1		