SERVICE PARTS LIST



AUSTIN-HEALEY SPRITE
(H-AN5)

AUSTIN-HEALEY SPRITE
(Mark II)

M.G. MIDGET
(Mark I)

Issued by

The British Motor Corporation Limited
BMC Service division
COWLEY OXFORD ENGLAND

AKD 3566

MECHANICAL SERVICE PARTS LIST

BRITISH LEYLAND
BMC SERVICE

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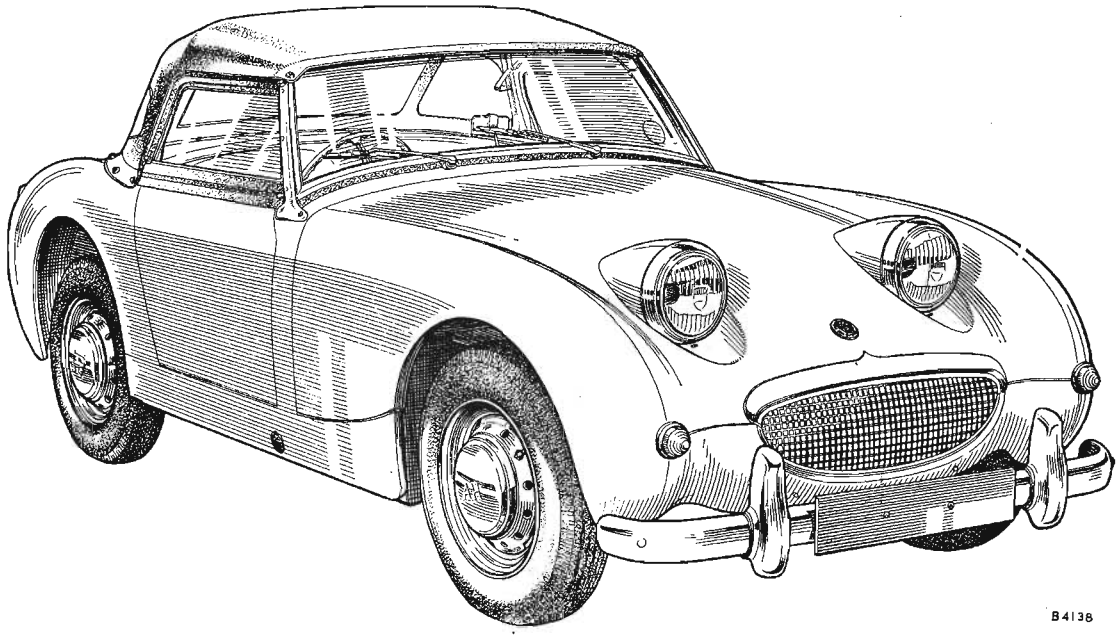
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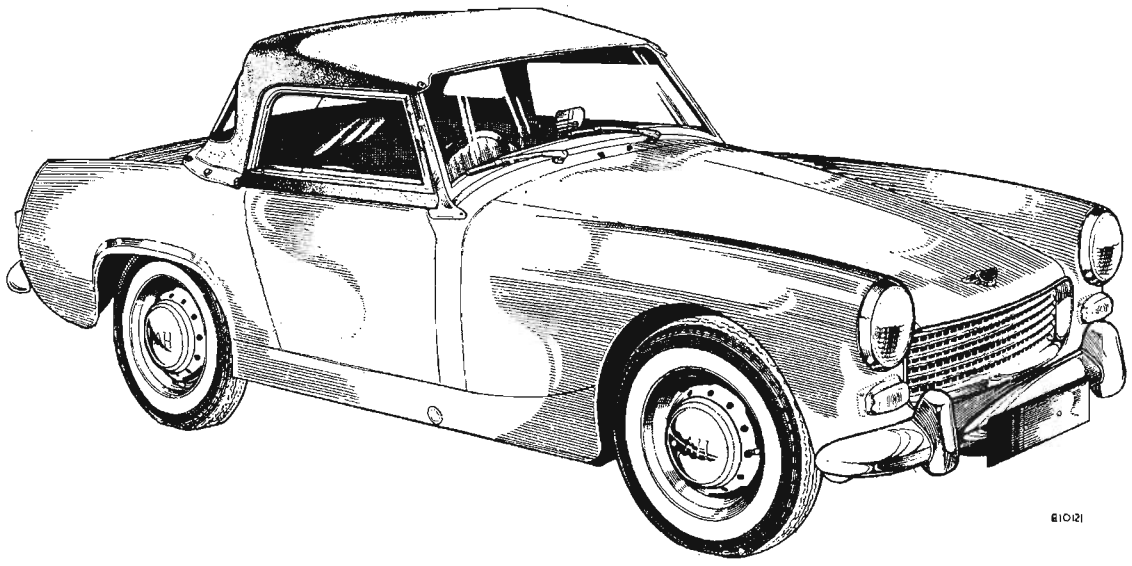
Telephone - - - - - - - - - - - Oxford 78941
Telegrams - - - - - - - - - BMCSERV. Telex. Oxford
Telex - - - - - - - - - - BMCSERV. Oxford 83145/6/7
Cables - - - - - - - - - BMCSERV. Telex. Oxford. England
Codes - - - - - - Bentley's, Bentley's Second Phrase, A.B.C. (5th and 6th Editions), Western Union and Private

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Brake Controls	MM
Electrical Equipment	MN
Instruments	MO
Road Wheels	MP
Tools	MR
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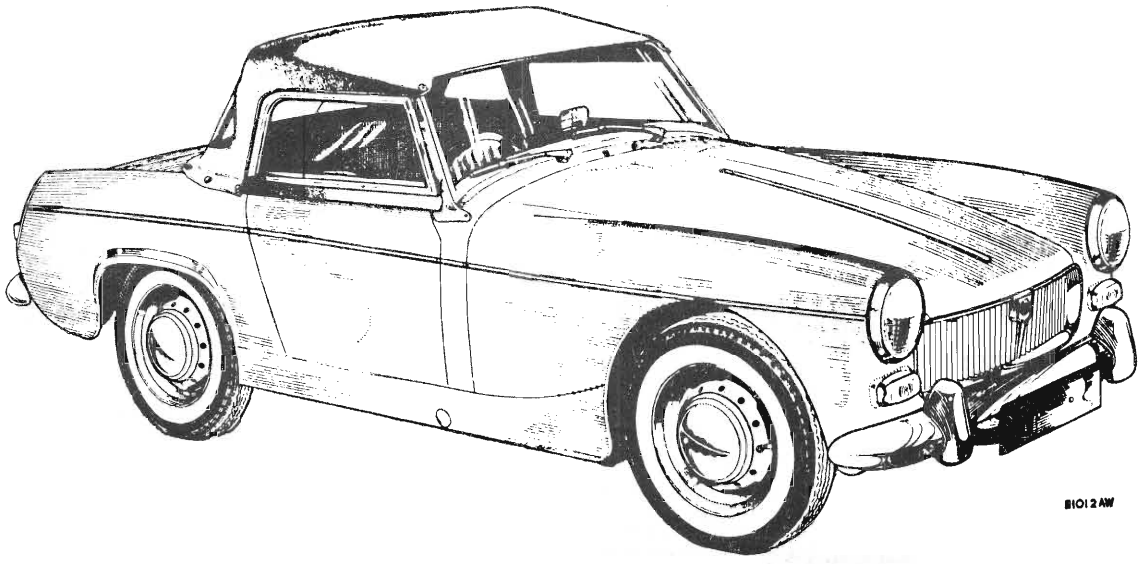
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The Austin-Healey Sprite (H-AN5)



The Austin-Healey Sprite (Mark II)



The M.G. Midget (Mark I)

EXPLANATORY

- The range of parts in this List covers all serviceable components on model/models to the standard specification. Where the part is confined to one specification this is clearly defined in the Description or Remarks column, and where the part listed is not serviced, this is indicated by the letters NSP in the Part No. column.
- This List is provided with a Group Index on the title-page, and also more detailed indexes at the beginning of each separate Section. Additionally, a Part Number Index is also provided in the preface pages.
- The Part Number Index will be issued twice yearly.
- Items comprising an assembly (or sub-assembly) are inset for easy reference. This principle is followed in all Parts Lists, typical examples being given below.

Examples:

Crankshaft assembly	AMK 2254
Plug	AMK 97
Panel assembly—rear lower	CZA 418
Angle—attachment—rear bumper	CZA 147
Bracket—rear bumper support	CZA 164

- The word 'Quantity' as shown in the heading of all text pages is intended to convey that all figures appearing in that column are quantities used on a particular application and not quantities used per vehicle.
- The assemblies and components in the plate illustrations are identified by numbers which correspond with the illustration references appearing on the facing text page in the column immediately following the Part Number. Note the use of squares, rectangles, and circles on the Illustration Plates. The square rectangle indicates an assembly which comprises all component parts shown enclosed. The components can, in turn, be supplied separately providing Illustration Numbers are shown against them. A circle embracing certain components is used to give a magnified view of the items which are too small to show up in detail if illustrated on the same scale as the other parts on the plate.
- It is essential first to identify the part against the illustration in the appropriate Section of the List, and then make use of the illustration reference number to locate the correct Part Number and official description on the adjacent page, taking into account Engine, Car, and Commission Numbers, etc.
- ABBREVIATIONS: Standard abbreviations are employed. The complete range of abbreviations covering all lists is given below.

A	**Ambulance**	**ID**	**Inside diameter**	**(RA)**	**Rear axle number**
A/R	**As required**	**I.P.T.O.**	**Independent Power Take-off**	**RH**	**Right-hand**
B	**Basic**	**J**	**Convertible**	**RHD**	**Right-hand drive**
(B)	**Body number**	**K**	**Truck**	**RHT**	**Right-hand thread**
(BP)	**Belt pulley number**	**KPH**	**Kilometres per hour**	**(RP)**	**Rear pulley number**
B.R.S.	**British Road Services**	**L**	**Hire Car**	**S**	**4-door Saloon**
C	**Chassis number**	**LC**	**Low compression**	**(S)**	**Super de-luxe**
(C)	**Car number**	**LH**	**Left-hand**	**ST**	**Soft Top**
(CB)	**Cab number**	**LHD**	**Left-hand drive**	**STD**	**Standard**
(CN)	**Commission number**	**LHT**	**Left-hand thread**	**SWB**	**Short Wheelbase**
CP	**Chrome-plated**	**LWB**	**Long wheelbase**	**2S**	**2-door Saloon**
D	**Coupé or GT**	**M**	**Limousine**	**T**	**4-seater Tourer**
(D)	**De-luxe**	**MB**	**Minibus/Omnicoach**	**T.I.B.**	**Technical Information Bulletin**
DC	**Double-coil**	**MPH**	**Miles per hour**		
D/E	**Double-ended**	**N**	**2-seater Tourer**	**U**	**Pick-up**
dia	**Diameter**	**No.**	**Number**	**UK**	**Gt. Britain and Northern Ireland**
E	**G.P.O. Engineering**	**NSP**	**Non-serviceable part**		
(E)	**Engine number**	**OD**	**Outside diameter**	**U/S**	**Undersize**
EP	**G.P.O. Planning**	**(OD)**	**Overdrive number**	**V**	**Van**
EXP	**Export**	**O/S**	**Oversize**	**W**	**Dual-purpose (wood framing)**
(FA)	**Front axle number**	**P**	**Hard Top**		
G	**G.P.O. Postal**	**pr**	**Pair**	**WB**	**Wheelbase**
(G)	**Gearbox number**	**psi**	**Pounds/square inch**	**Ws**	**Dual-purpose (all-metal)**
GP	**General Purpose Carrier**	**PSV**	**Public Service Vehicle**	**W.S.E.**	**When Stock Exhausted**
H	**Hearse**	**P.T.O.**	**Power Take-off**	**X**	**Taxi**
HC	**High compression**	**Q**	**Chassis and Cab**		
(HU)	**Hydraulic unit number**	**R**	**Chassis and Scuttle**		

EXPLANATORY—*continued*

- Amendments to this List will be effected by means of revised pages. Should it be necessary to add an additional page or pages to interrupt the existing sequence of page numbers, the added pages will be numbered as in the following examples, which illustrate what would happen if it became necessary (A) to extend the information on a text page beyond the limits of that page or (B) to add an illustration page between existing illustration pages. Use of the decimal notation avoids the necessity of re-numbering and reprinting all pages in any section after the newly introduced page.

Example (A)

Existing text pages	MA 5, MA 6, MA 7, etc.
Added text pages	MA 5·1, MA 5·2, MA 5·3
Page sequence will then read	MA 5, MA 5·1, MA 5·2, MA 5·3, MA 6, etc.

Example (B)

Existing plates	A 5, A 6, A 7, etc.
Added plates	A 5·1, A 5·2, A 5·3
Plate sequence will then read	A 5, A 5·1, A 5·2, A 5·3, A 6, etc.

- Each circulation of revised pages will be issued under a cover page. This cover page will always appear as the first page and will, in addition to indicating the circulation number, show all part numbers with their page reference that are new and additional to this List.
- Where information on a page has been revised this is shown by the inclusion of a dagger †, indicating what has been revised at that time.
- As revised pages are issued a complete index showing all the pages/plates, with their latest issue, now comprising this Service Parts List will be added to the List and retained with each circulation of revised pages.

Claims under Warranty

Claims for the replacement of material or parts under Warranty should always be submitted to the supplying Distributor or Dealer, or when this is not possible, to the nearest Distributor or Dealer, informing them of the vendor's name and address.

BMC Service Parts List Spine Labels

These have been designed with a colour code to enable users to file or find Parts Lists readily. The system is as follows:

Coloured rectangles at top of spine

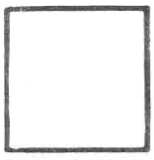


'Families' of passenger cars will always have a common colour (e.g. Lilac for the BMC Minis).

Heavy commercial vehicles will have a common colour throughout—Red.

Light commercial vehicles will have a common colour throughout—Grey.

Second coloured rectangle



This indicates what the List deals with, as under:

Red	Mechanical.	Tan	Power Unit (Diesel).
Light Blue ...	Body.	Magenta ...	C.V. Chassis.
Brown ...	Power Unit (Petrol).	Deep Yellow ...	C.V. Body and Cab.
Pink	Engines.		

Coloured circles



These indicate the franchises covered by the List. For any particular franchise the circle will always appear at the same height on the spine label. Additionally, it will be coloured as under:

Blue	Austin.	Pink	Wolseley.
White	Morris.	Maroon	Vanden Plas.
Yellow ...	M.G.	Stone	Austin Commercial.
Grey	Riley.	Green	Morris Commercial.

Title-page

For easy identification when the List is lying flat the colour of the text of the title-page repeats that on the spine label, indicating whether the List is Mechanical, Body, etc.

IMPORTANT TO OWNERS

BRITISH LEYLAND
BMC SERVICE

BMC SERVICE PARTS

Owners are strongly advised to insist on the use of BMC Genuine Parts. These may readily be identified by the label below and many are packed in characteristic cartons. They are available through any Distributor or Dealer, who can also provide details of the wide range of BMC Approved Accessories not covered by this publication.



Replacement parts that are not of genuine BMC manufacture cannot be relied upon to be of BMC specification, material, and workmanship, and therefore BMC cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

BMC reserve the right to make changes or improvements in the construction or equipment of their products at any time.

In order to ensure prompt and correct execution of your orders it is essential to quote:

1. The relative **Unit Number,** together with prefixes, suffixes, and specification reference where applicable:

   e.g.: Axle, Body, Cab, Car, Chassis, Commission, Engine, and Gearbox Numbers, etc.

2. The **Part Number** and **description** (prefix letters to Part Numbers must always be quoted).
3. The **quantity** required, bearing in mind that the quantities shown are those used in the application actually illustrated on the Parts List in question. Sometimes only minimum packaged quantities are available. These packs may well contain more parts than are required for a single job; for details of packaged quantities, see the confidential Service Parts Price List.
4. Always state the **colour** of carpets, painted items, trim items, etc.

Vehicle Identification

Serial Number Prefix Letter Code

The car number prefix comprises a series of letters and numbers, presenting in code the make, the engine type, the body type, the series, and, where applicable, left-hand drive.

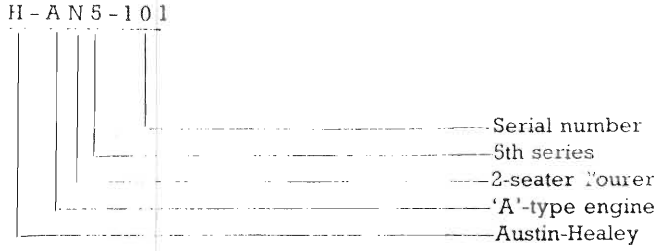
1st PREFIX LETTER—Name	2nd PREFIX LETTER—Engine type
G—M.G. H—Austin-Healey	A

3rd PREFIX LETTER—Body type

N—2-seater Tourer

4th PREFIX—Series of model	5th PREFIX (used to denote car is different to standard right-hand drive)
1—1st series (M.G.) 2—2nd series (M.G.) 5—5th series (Austin-Healey) 6—6th series (Austin-Healey) 7—7th series (Austin-Healey)	L—Left-hand drive

CODE EXAMPLE



Always quote these prefixes with Car Serial Numbers

Power Unit Identification

Serial Number Prefix Letter Code

The engine number prefix comprises a series of letters and numbers, presenting in code the cubic capacity and make, the ancillaries fitted, and the type of compression.

1st PREFIX GROUP—Cubic capacity, make, and type

1st Prefix number: 9—950 cc, 10—1098 cc
Prefix letters: C—Austin-Healey
CG—Austin-Healey and M.G.

2nd PREFIX GROUP—Gearbox and ancillaries

U—Centre gear change gearbox
Da—Close-ratio centre gear change gearbox

3rd PREFIX GROUP—Compression and serial number

H—High compression
L—Low compression
} and serial number of unit

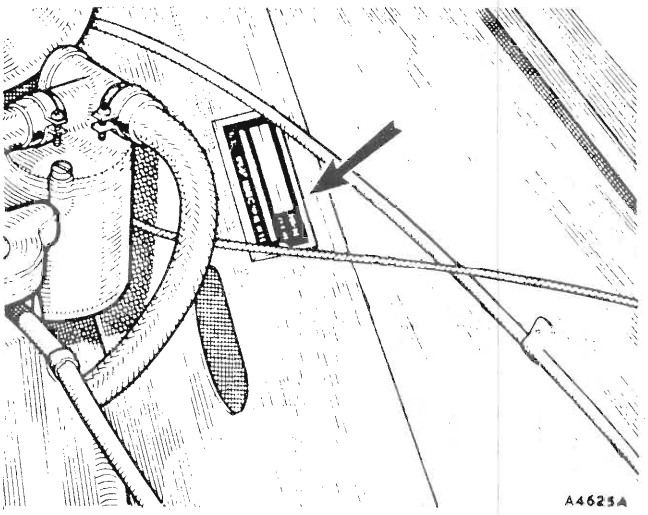
CODE EXAMPLE

9CG/Da/H101

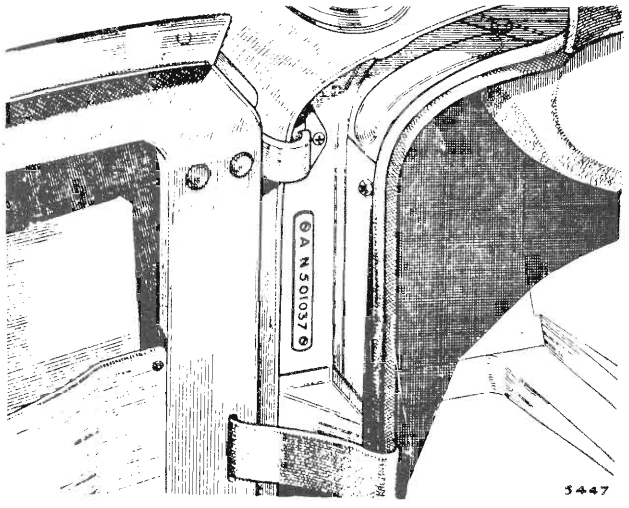
- 9CG — 950-cc Austin-Healey or M.G.
- Da — Close-ratio centre gear change gearbox
- H — High compression
- 101 — Serial number

Always quote these prefixes with Engine Serial Numbers

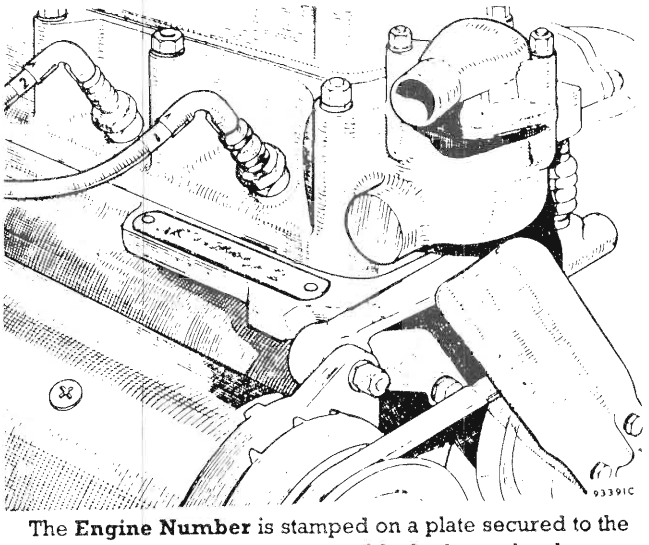
Location of Unit Numbers



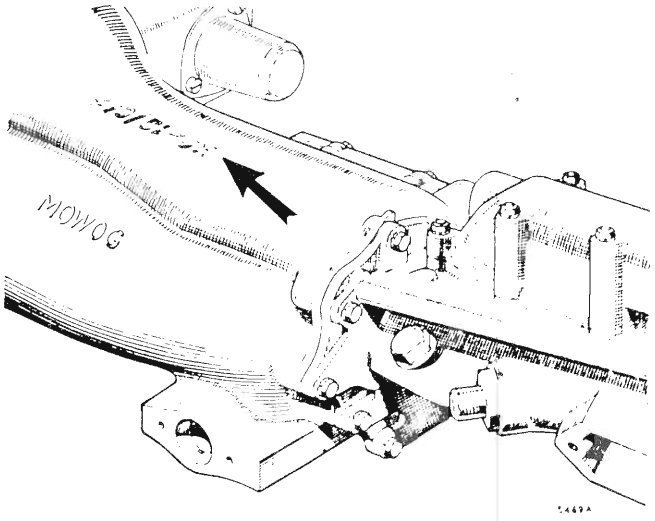
The **Car Number** is stamped on a plate secured to the left-hand inner wheel arch valance under the bonnet



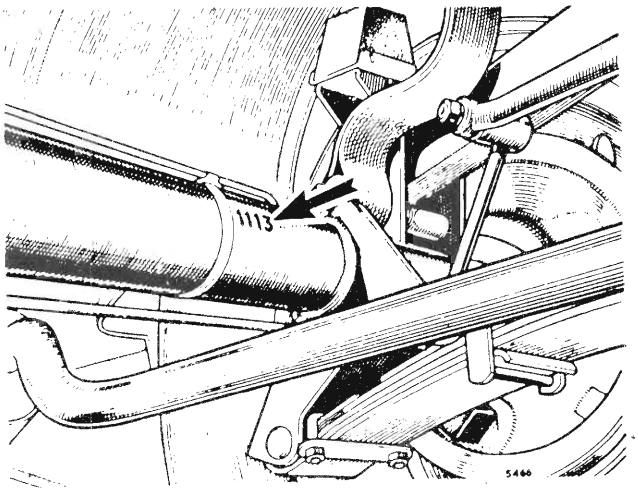
The **Body Number** is stamped on a plate secured to the left-hand front door pillar



The **Engine Number** is stamped on a plate secured to the right-hand side of the cylinder block above the dynamo



The **Gearbox Number** is stamped on the top of the gearbox casting



The **Rear Axle Number** is stamped on the front of the left-hand rear axle tube adjacent to the spring anchorage

Identification Data

AUSTIN-HEALEY

Model		Commencing	Finishing
Sprite (H-AN5)	Engine No.	9C/U/H101	9C/U/H49201
	Car No.	H-AN5-501	H-AN5-50116
Sprite (Mark II)	Engine No.	9CG/ [Da/H, Da/L] 101	9CG/ [Da/H, Da/L] 36711
		10CG/ [Da/H, Da/L] 101	10CG/ [Da/H, Da/L] 21048
	Car No.	H-AN6-101	H-AN6-24731
		H-AN7-24732	H-AN6-38828

M.G.

Model		Commencing	Finishing
Midget (Mark I)	Engine No.	9CG/ [Da/H, Da/L] 101	9CG/ [Da/H, Da/L] 36711
		10CG/ [Da/H, Da/L] 101	10CG/ [Da/H, Da/L] 21048
	Car No.	G-AN1-101	G-AN1-16183
		G-AN2-16184	G-AN2-25787

Part Number Index

The following is a complete index of parts in this List, giving the page reference of each part number

Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page	Part Number	Page
1A 1559	MA 5	2A 85	MA 35	2A 404	MD 2	2A 721	MB 3	C-2A 955 20	MF 2
1A 1559	MA 21	2A 98	MA 11	2A 494	MA 12	2A 755	MA 4	C-2A 955 30	MF 2
1A 1559	MA 35	2A 102	MA 17	2A 494	MA 26	2A 0755 10	MA 4	C-2A 955 40	MF 2
1A 1716	MA 5	2A 106	MA 16	2A 504	MD 2	2A 0755 20	MA 4	2A 956	MA 9
1A 1716	MA 21	2A 106	MA 17	2A 515	MA 8	2A 0755 30	MA 4	2A 957	MA 12
1A 1716 03	MA 5	2A 110	MA 17	2A 515	MA 23	2A 0755 40	MA 4	2A 957	MA 26
1A 1716 03	MA 21	2A 110	MA 31	2A 515	MA 37	2A 758	MA 15	2A 962	MA 12
1A 1717	MA 5	2A 110	MA 45	2A 516	MA 6	2A 758	MA 29	2A 962	MA 26
1A 1717	MA 21	2A 113	MA 16	2A 522	MA 12	2A 759	MA 5	2A 962	MA 40
1A 1717 03	MA 5	2A 113	MA 30	2A 522	MA 26	2A 759	MA 21	2A 964	MA 8
1A 1717 03	MA 21	2A 113	MA 44	2A 522	MA 40	2A 759	MA 35	2A 964	MA 37
1A 1964	MA 3	2A 113	MD 4	2A 533	MA 8	2A 770	MA 10	2A 971	MA 8
1A 1964	MA 19	2A 118	MA 10	2A 533	MA 23	2A 774	MA 14	2A 971	MA 16
1A 1964	MA 33	2A 118	MA 25	2A 533	MA 37	2A 774	MA 28	2A 1015	MA 5
1A 2093	MA 10	2A 118	MA 39	2A 535	MA 8	2A 775	MA 14	2A 1015	MA 21
1A 2093	MA 25	2A 123	MA 10	2A 535	MA 23	2A 777	MA 14	2A 1015	MA 39
1A 2093	MA 39	2A 123	MA 25	2A 535	MA 37	2A 777	MA 28	2A 2069	MD 2
1A 2149	MA 9	2A 125	MA 5	2A 536	MB 5	2A 777	MA 42	2A 2070	MD 2
1A 2156	MA 9	2A 125	MA 21	2A 544	MA 7	2A 778	MA 14	2A 2071	MD 2
1A 2156	MA 24	2A 125	MA 35	2A 545	MA 7	2A 778	MA 28	2A 2077	MA 48
1A 2156	MA 38	2A 126	MA 5	2A 550	MA 5	2A 778	MA 42	2A 2079	MA 48
1A 2199	MA 10	2A 126	MA 21	2A 552	MA 10	2A 784	MA 3	2A 2082	MC 2
1A 2203	MA 10	2A 127	MA 3	2A 571	MA 5	2A 787	MA 13	2A 2083	MC 2
1A 2206	MA 12	2A 127	MA 16	2A 601	MA 14	2A 803	MA 14	2A 2084	MC 2
1A 2206	MA 26	2A 127	MA 19	2A 601	MA 28	2A 803	MA 28	2A 2085	MN 5
1A 2206	MA 40	2A 127	MA 30	2A 601	MA 42	2A 803	MA 42	2A 2085	MN 6
1A 4744	MK 2	2A 127	MA 33	2A 608 10	MA 7	2A 805	MA 9	2A 2086	MA 49
		2A 128	MA 15	2A 0608 10	MA 7	2A 813	MA 12	2A 2088	MD 2
2A 6	MA 7	2A 128	MA 29	2A 612	MA 6	2A 816	MA 3	2A 2089	MA 47
2A 9	MA 7	2A 139	MA 6	2A 612	MA 22	2A 817	MA 3	2A 2091	MA 47
2A 9	MA 16	2A 139	MA 22	2A 612	MA 36	2A 819	MA 12	2A 2092	MA 47
2A 10	MA 7	2A 139	MA 36	2A 639	MA 7	2A 819	MA 26	2A 2181	MM 4
2A 11	MA 7	2A 150	MA 9	2A 639	MA 23	2A 835	MD 5	2A 3006	MF 7
2A 11	MA 23	2A 150	MA 24	2A 640	MA 7	2A 836	MD 5	2A 3006	MF 8
2A 11	MA 37	2A 150	MA 38	2A 640	MA 37	2A 837	MA 4	2A 3006	MF 9
2A 12	MA 7	2A 179	MA 44	2A 654	MA 5	2A 837	MA 20	2A 3007	MF 8
2A 12	MA 23	2A 180	MA 7	2A 654	MA 21	2A 0837 02	MA 4	2A 3007	MF 9
2A 12	MA 37	2A 180	MA 23	2A 656	MA 5	2A 0837 02	MA 20	2A 3019	MF 8
2A 13	MA 6	2A 180	MA 37	2A 656	MA 21	2A 0837 04	MA 4	2A 3019	MF 9
2A 13	MA 8	2A 237	MA 47	2A 659	MA 5	2A 0837 04	MA 20	2A 3021	MF 8
2A 13	MA 22	2A 242	MA 9	2A 659	MA 21	2A 0837 06	MA 4	2A 3021	MF 9
2A 13	MA 36	2A 242	MA 24	2A 660	MA 5	2A 0837 06	MA 20	2A 3023	MF 4
2A 0013 10	MA 6	2A 242	MA 38	2A 660	MA 21	2A 847	MA 6	2A 3023	MF 10
2A 0013 10	MA 22	2A 243	MA 9	2A 660	MA 23	2A 847	MA 22	2A 3023	MF 15
2A 0013 10	MA 36	2A 243	MA 14	2A 660	MA 35	2A 847	MA 36	2A 3024	MF 4
2A 0013 20	MA 6	2A 243	MA 24	2A 664	MA 14	2A 848	MD 5	2A 3024	MF 10
2A 0013 20	MA 22	2A 243	MA 28	2A 664	MA 28	2A 849	MD 5	2A 3024	MF 15
2A 0013	MA 36	2A 243	MA 38	2A 664	MA 42	2A 850	MA 19	2A 3025	MF 4
2A 14	MA 6	2A 243	MA 42	2A 665	MA 14	2A 877	MA 7	2A 3025	MF 10
2A 14	MA 22	2A 253	MA 3	2A 665	MA 28	2A 879	MA 7	2A 3025	MF 15
2A 14	MA 36	2A 258	MA 8	2A 667	MA 16	2A 879	MA 16	2A 3026	MF 4
2A 15	MA 23	2A 258	MA 23	2A 667	MA 30	2A 879	MA 23	2A 3026	MF 10
2A 16	MA 8	2A 258	MA 37	2A 668	MA 12	2A 879	MA 30	2A 3026	MF 15
2A 16	MA 23	2A 269	MA 12	2A 668	MA 26	2A 879	MA 37	2A 3027	MF 4
2A 16	MA 37	2A 269	MA 26	2A 668	MA 40	2A 879	MA 44	2A 3027	MF 10
2A 18	MA 23	2A 269	MA 40	2A 672	MA 12	2A 880	MA 7	2A 3027	MF 15
2A 18	MA 37	2A 280	MA 11	2A 677	MA 44	2A 935	MA 8	2A 3028	MF 8
2A 21	MA 8	2A 280	MA 16	2A 686	MA 4	2A 937	MA 10	2A 3028	MF 9
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2A 21	MA 37	2A 280	MA 30	2A 0686 20	MA 4	2A 937	MA 39	2A 3034	MF 4
2A 22	MA 8	2A 280	MA 40	2A 0686 30	MA 4	2A 939	MA 10	2A 3035	MF 4
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2A 23	MA 8	2A 280	MF 3	2A 687	MA 4	2A 939	MA 39	2A 3035	MF 10
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2A 31	MA 30	2A 294	MA 26	2A 0687 20	MA 4	2A 940	MA 21	2A 3035	MF 15
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2A 53	MA 19	2A 299	MA 35	2A 700	MA 13	C 2A 946 20	MF 2	2A 3045	MF 5
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LNZ 105	MA 47
LNZ 105	MG 2
LNZ 106	ML 2
LNZ 108	MH 6
LNZ 204	MN 17
LNZ 205	MA 15
LNZ 205	MA 29
LNZ 205	MA 43
LNZ 205	MA 47
LNZ 205	MD 5
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LNZ 205	MK 5
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LNZ 206	MA 15
LNZ 206	MA 29
LNZ 206	MA 43
LNZ 206	MK 5
LNZ 206	ML 2
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LWN 305	MA 46
LWN 305	ME 3
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LWN 404	MF 14
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LWZ 203	MM 4
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MPS 4804	MM 6
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PCR 0609	MN 23
PCR 0709	MO 3
PCR 0709	MO 5
PCR 1007	MN 23
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PFS 510	MN 10
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PWN 106	MA 41
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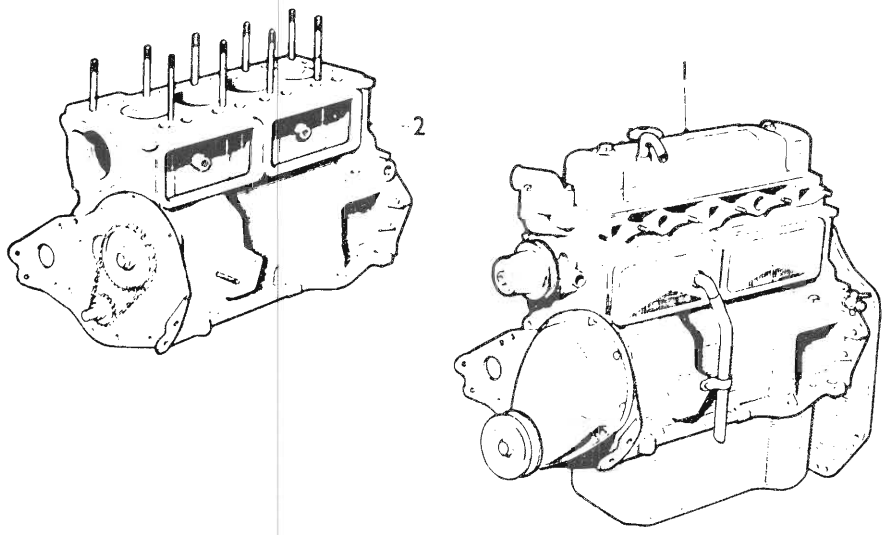
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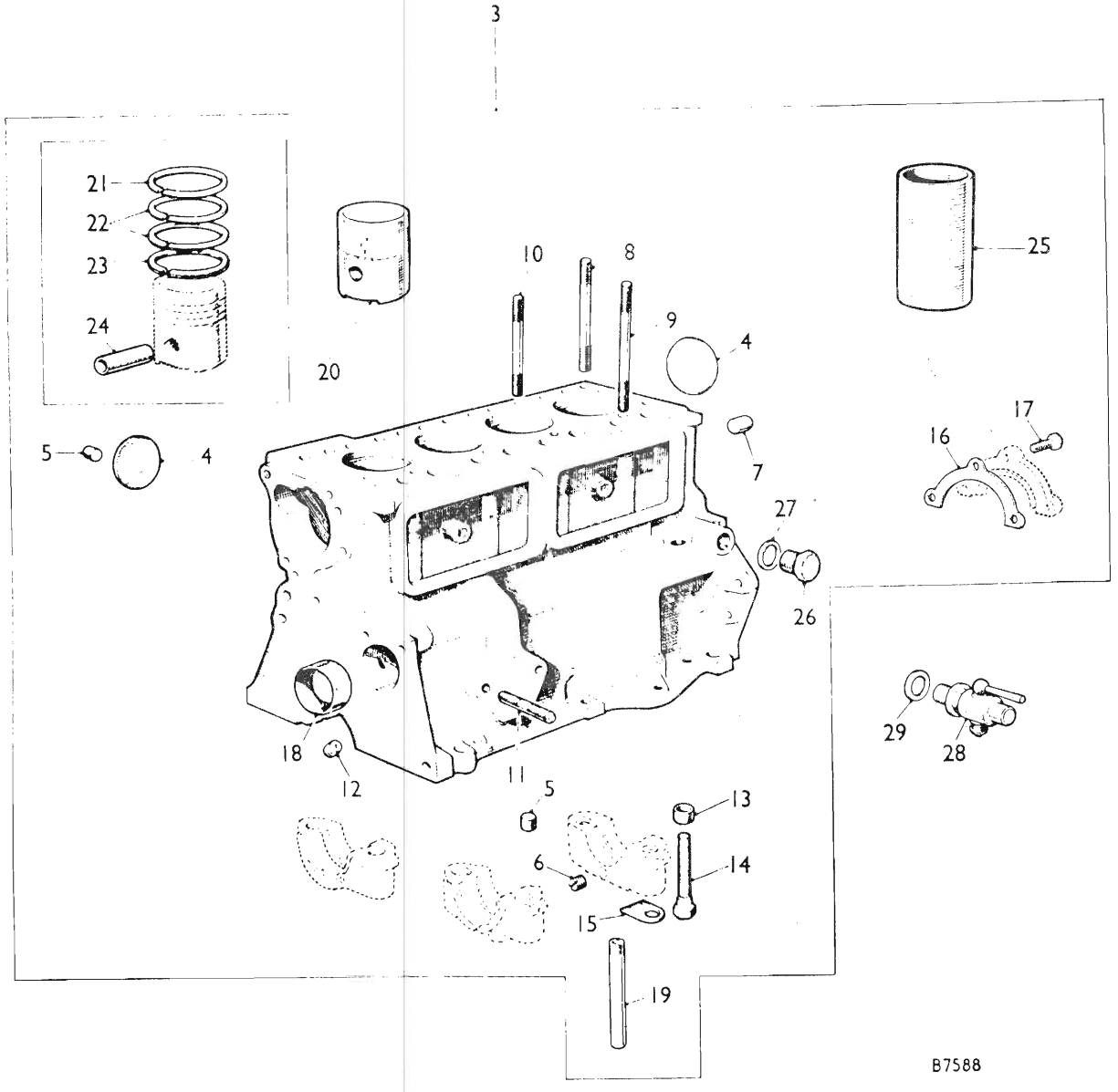
ENGINE

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950-cc 9C ENGINE

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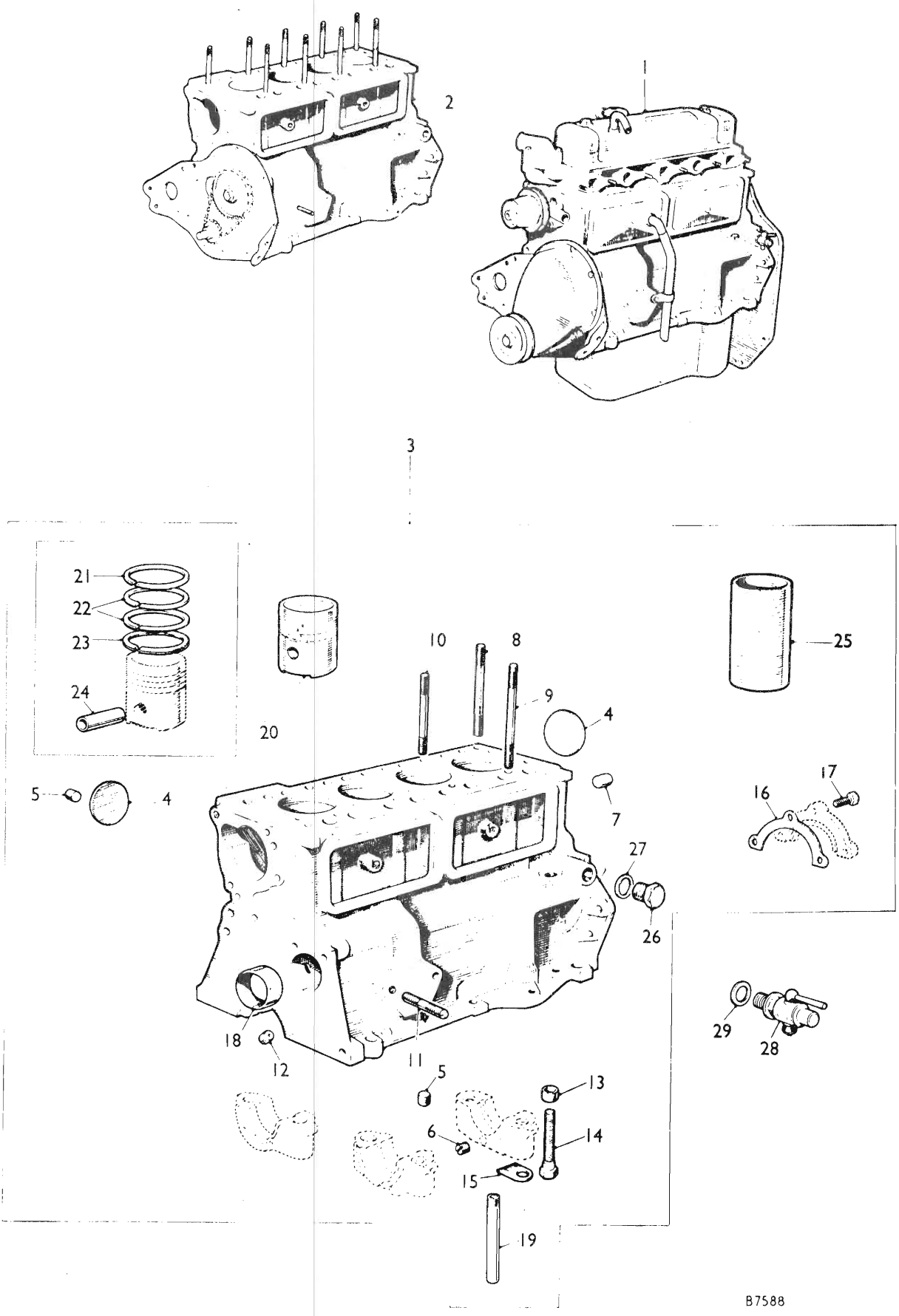

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE					
9C ENGINE UNIT					
Engine unit—stripped	8G 10	1	1		
Engine unit—half	*28G 85	2	1		W.S.E. use 28G 137
Engine unit—half	28G 137	2	1		
Block assembly—cylinder	*28G 84	3	1		W.S.E. use 28G 85
Block assembly—cylinder	*28G 138	3	1		W.S.E. use 28G 137
Plug					
Welch	2K 8169	4	4		
Oil release valve passage	2K 1345	5	2		
Rear main bearing cap screwed	2K 4608	6	1	(E) 9C U H101 to H1168	
Oil gallery	2K 8623	7	2		W.S.E. use 12H 1734
Oil gallery	12H 1734	7	2		
Stud					
Cylinder head	51K 254	8	1		Use 51K 256 for this application
Cylinder head long	51K 255	9	4		
Cylinder head short	51K 256	10	4 5		Quantity increased at ▼
Fuel pump	53K 525	11	2		
Cap—main bearing					
Front	NSP		1		
Centre	NSP		1		
Rear	NSP		1		
Restrictor camshaft bearing oil feed	1A 1964	12	1		
Dowel main bearing cap	2A 54	13	6		
Screw main bearing cap	2A 53	14	6		
Washer lock	6K 927	15	6		
Cover crankcase rear	NSP		1		
Gasket cover rear	2A 127	16	1		
Screw cover rear	53K 1045	17	3		Use 53K 1028 for this application
Screw cover rear	53K 1028	17	3		
Liner camshaft front	2A 42	18	1		
Pipe drain rear main bearing cap	2A 253	19	1		
Liner cylinder block	2A 784	25	1		For Service purposes only
Plug drain	2K 4993	26	1		
Washer	6K 638	27	1		
Tap drain	2A 816	28	1	(E) 9C U H101 to H16358	W.S.E. use 37H 576 — For Service purposes only
	2A 817	28	1		
	37H 576	28	1	(E) 9C U H16359 on	
Washer	*2K 4954	29	1	(E) 9C U H101 to H16358 — Alternatives	
Washer	*2K 4975	29	1	(E) 9C U H16359 on	

See title-page for application

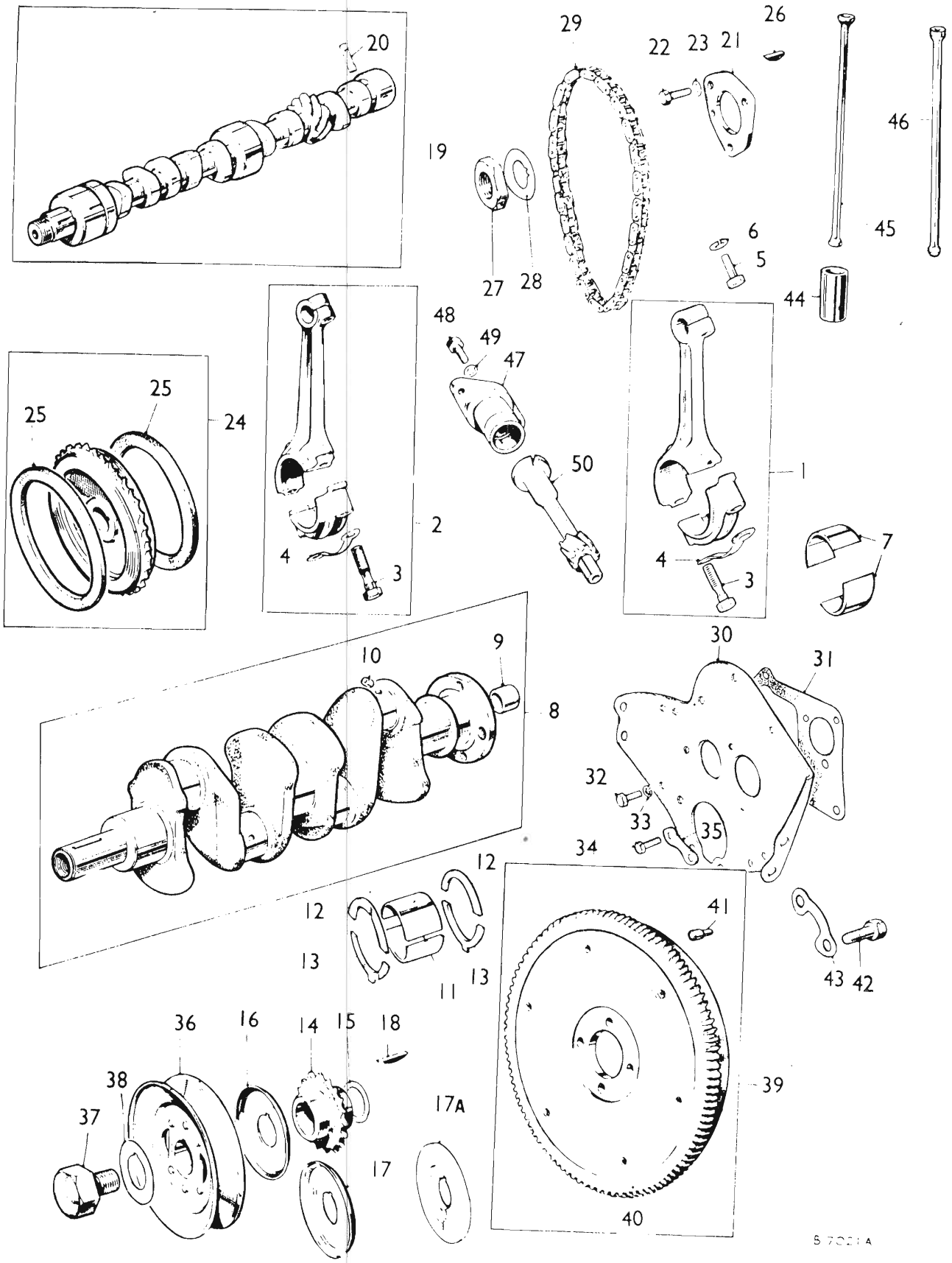
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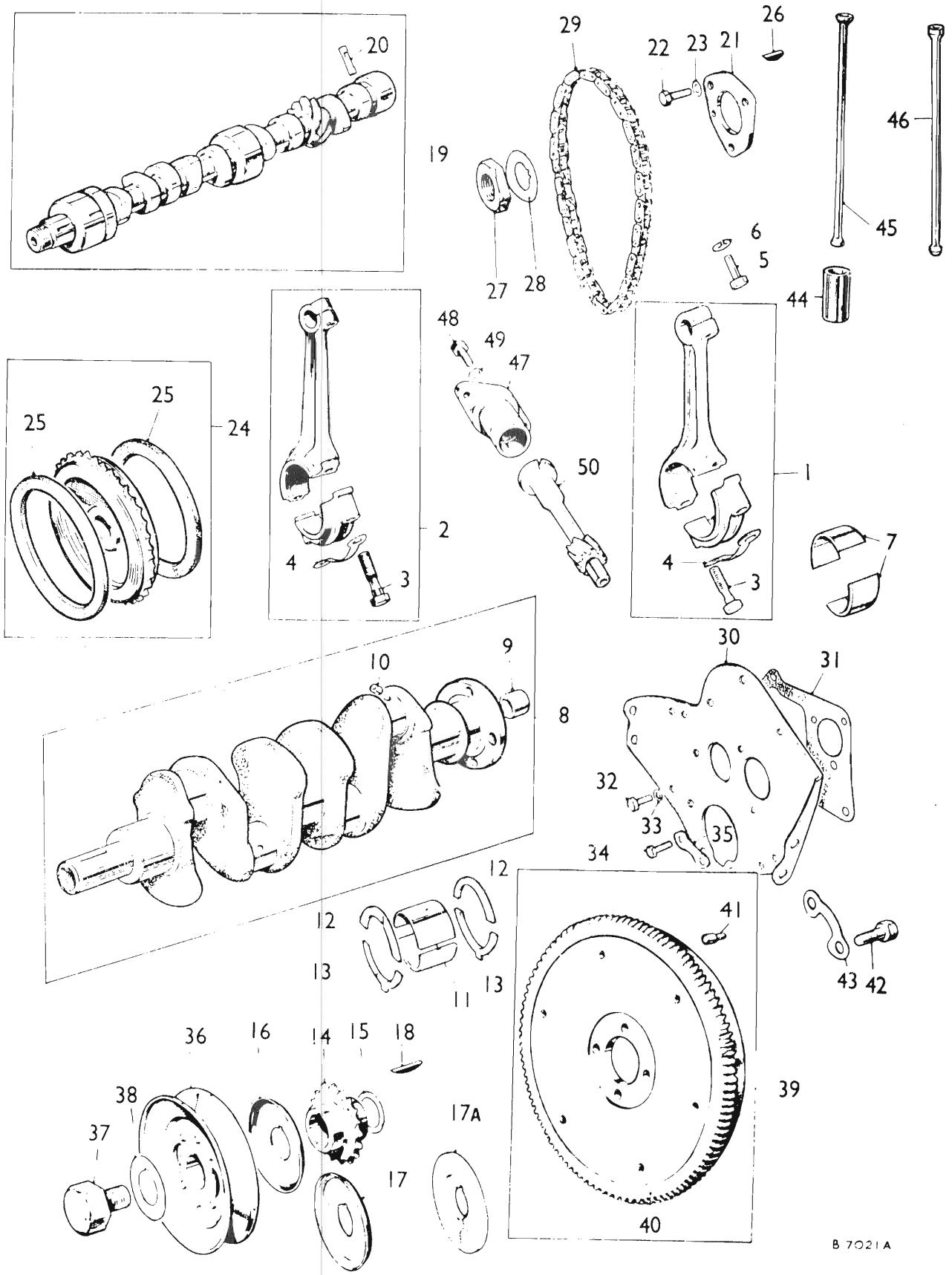
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine (cont'd)					
Piston assembly—Grade 3					
Standard	8G 0687 03	20	4		
·010″ (·254 mm) O/S	8G 0687 13	20	4		
·020″ (·508 mm) O/S	†8G 0687 23	20	4		W.S.E. use 12A 0145 23
·030″ (·762 mm) O/S	†8G 0687 33	20	4		W.S.E. use 12A 0145 33
·040″ (1·016 mm) O/S	†8G 0687 43	20	4		W.S.E. use 12A 0145 43
Piston assembly—Grade 6					
Standard	8G 0687 06	20	4		
·010″ (·254 mm) O/S	†8G 0687 16	20	4		W.S.E. use 12A 0145 16
·020″ (·508 mm) O/S	8G 0687 26	20	4		
·030″ (·762 mm) O/S	8G 0687 36	20	4		
·040″ (1·016 mm) O/S	8G 0687 46	20	4		
Ring—piston—top					
Standard	2A 755	21	4		
·010″ (·254 mm) O/S	2A 0755 10	21	4		
·020″ (·508 mm) O/S	2A 0755 20	21	4		
·030″ (·762 mm) O/S	2A 0755 30	21	4		
·040″ (1·016 mm) O/S	2A 0755 40	21	4	(E) 9C/U 11101 to ▼	
Ring—piston—2nd and 3rd					
Standard	2A 686	22	8		
·010″ (·254 mm) O/S	2A 0686 10	22	8		
·020″ (·508 mm) O/S	2A 0686 20	22	8		
·030″ (·762 mm) O/S	2A 0686 30	22	8		
·040″ (1·016 mm) O/S	2A 0686 40	22	8		
Ring—piston—scraper					
Standard	†2A 687	23	4		
·010″ (·254 mm) O/S	†2A 0687 10	23	4		
·020″ (·508 mm) O/S	†2A 0687 20	23	4		
·030″ (·762 mm) O/S	†2A 0687 30	23	4		W.S.E. use 12A 121 and oversizes
·040″ (1·016 mm) O/S	†2A 0687 40	23	4		
Ring—piston—scraper					
Standard	†12A 121	23	4		
·010″ (·254 mm) O/S	†12A 0121 10	23	4		
·020″ (·508 mm) O/S	†12A 0121 20	23	4		
·030″ (·762 mm) O/S	†12A 0121 30	23	4		
·040″ (1·016 mm) O/S	†12A 0121 40	23	4		
Pin—gudgeon					
Standard	2A 837	24	4		
·002″ (·0508 mm) O/S	2A 0837 02	24	4		
·004″ (·1016 mm) O/S	2A 0837 04	24	4		
·006″ (·1524 mm) O/S	2A 0837 06	24	4		
Piston assembly—Grade 3					
Standard	12A 0145 03	20	4		
·010″ (·254 mm) O/S	12A 0145 13	20	4		
·020″ (·508 mm) O/S	12A 0145 23	20	4		
·030″ (·762 mm) O/S	12A 0145 33	20	4		
·040″ (1·016 mm) O/S	12A 0145 43	20	4		
Piston assembly—Grade 6					
Standard	12A 0145 06	20	4		
·010″ (·254 mm) O/S	12A 0145 16	20	4		
·020″ (·508 mm) O/S	12A 0145 26	20	4		
·030″ (·762 mm) O/S	12A 0145 36	20	4		
·040″ (1·016 mm) O/S	12A 0145 46	20	4		
Ring—piston—top					
Standard	12A 66	21	4		
·010″ (·254 mm) O/S	12A 0066 10	21	4	(E) 9C/U ▼ on	
·020″ (·508 mm) O/S	12A 0066 20	21	4		
·030″ (·762 mm) O/S	12A 0066 30	21	4		
·040″ (1·016 mm) O/S	12A 0066 40	21	4		
Ring—piston—2nd and 3rd					
Standard	12A 67		8		
·010″ (·254 mm) O/S	12A 0067 10	22			
·020″ (·508 mm) O/S	12A 0067 20	22	8		
·030″ (·762 mm) O/S	12A 0067 30	22	8		
·040″ (1·016 mm) O/S	12A 0067 40	22	8		
Ring—piston—scraper					
Standard	12A 68	23	4		
·010″ (·254 mm) O/S	12A 0068 10	23	4		
·020″ (·508 mm) O/S	12A 0068 20	23	4		
·030″ (·762 mm) O/S	12A 0068 30	23	4		
·040″ (1·016 mm) O/S	12A 0068 40	23	4		
Pin—gudgeon					
Standard	2A 837	24	4		
·002″ (·0508 mm) O/S	2A 0837 02	24	4		
·004″ (·1016 mm) O/S	2A 0837 04	24	4		
·006″ (·1524 mm) O/S	2A 0837 06	24	4		

▼ Change point not available
† Revised Information. Issue 2

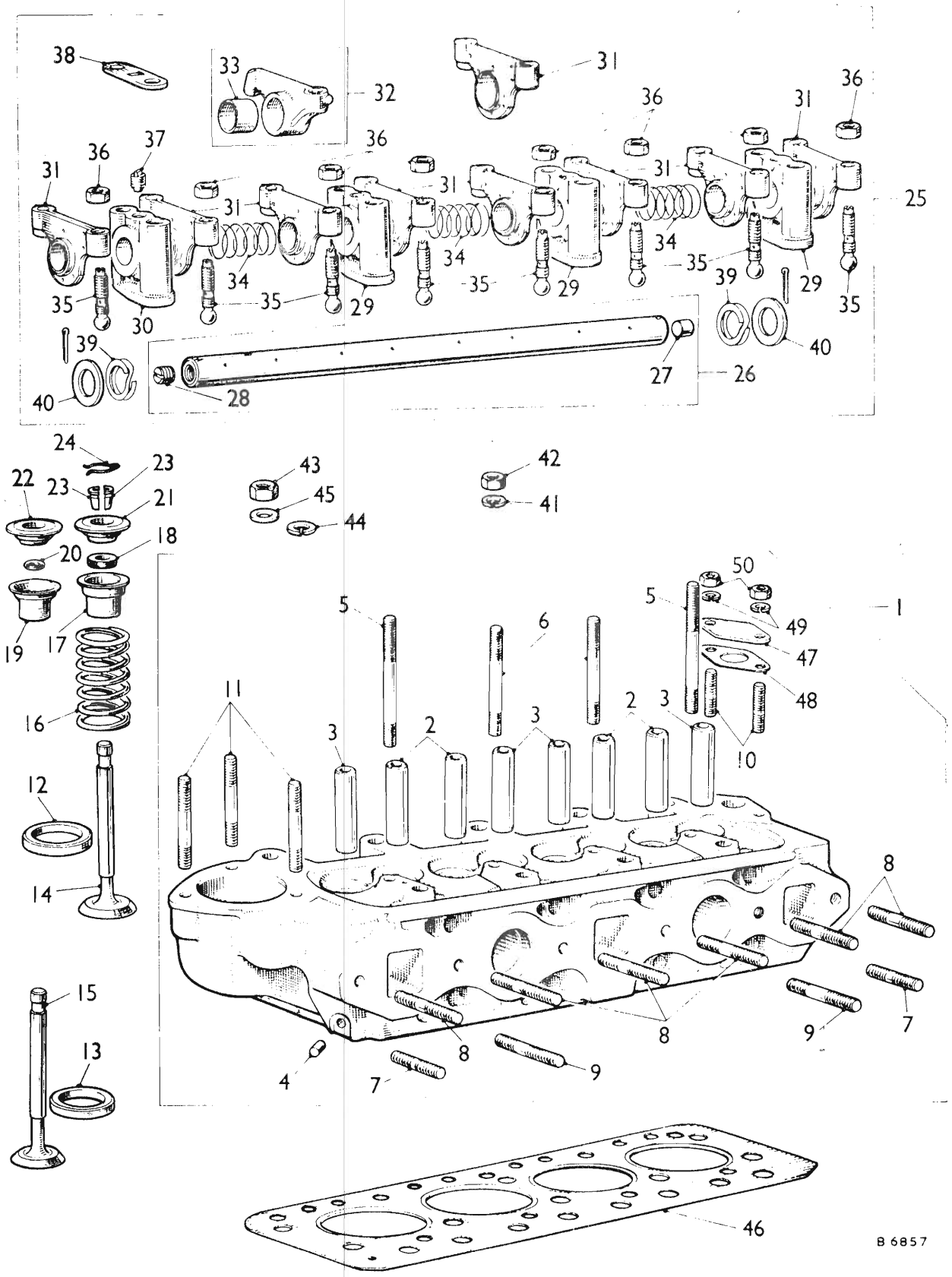
See title-page for application


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine—*continued*					
Rod assembly—connecting cylinders Nos. 1 and 3	2A 656	1	2		
Rod assembly—connecting cylinders Nos. 2 and 4	2A 654	2	2		
Screw—connecting rod cap	2A 659	3	8		
Washer—lock	2A 660	4	4		
Screw—clamping	51K 1382	5	4		
Washer—spring	LWN 305	6	4		
Bearing—connecting rod					
Standard	8G 2198	7	1 set		
·010″ (·254 mm) U/S	8G 2198 10	7	1 set		
·020″ (·508 mm) U/S	8G 2198 20	7	1 set		
·030″ (·762 mm) U/S	8G 2198 30	7	1 set		
·040″ (1·016 mm) U/S	8G 2198 40	7	1 set		
CRANKSHAFT AND GEAR					
Crankshaft assembly	88G 225	8	1		Part No. changed; was 2A 828 and 2A 830
Crankshaft (with bearings)	28G 95		1		UK market Exchange Unit Scheme only
Bush—1st motion shaft	1A 1559	9	1		
Restrictor—oil	1G 1167	10	4		
Bearing—main					
Standard	8G 2222	11	1 set		
·010″ (·254 mm) U/S	8G 2222 10	11	1 set		
·020″ (·508 mm) U/S	8G 2222 20	11	1 set		
·030″ (·762 mm) U/S	8G 2222 30	11	1 set		
·040″ (1·016 mm) U/S	8G 2222 40	11	1 set		
Washer—thrust					
Upper—standard	1A 1716	12	2		
Upper—·003″ (·076 mm) O/S	1A 1716 03	12	2		
Lower—standard	1A 1717	13	2		
Lower—·003″	1A 1717 03	13	2		
Gear—crankshaft	8G 725	14	1		
Washer—packing	6K 628	15	1		
Thrower—oil—front	2A 77	16	1	(E) 9C U H101 to H137646	
	2A 1015	17	1	(E) 9C U H137647 on	For service with front covers 2A 937 and 12A 723
	12A 1148	17A	1		For service with front cover 12G 791
Key—gear and crankshaft	6K 836	18	1		
CAMSHAFT					
Camshaft (with driving pin—oil pump)	2A 297	19	1		] Alternatives; use 8G 712 for this application
	2A 571	19	1		
	8G 712	19	1		
Pin—driving—oil pump	2A 299	20	1		
Plate—locating	2A 84	21	1		
Screw	HNS 0406	22	3		
Washer—shakeproof	LWN 404	23	3		
Gear assembly—camshaft	2A 85	24	1		
Ring—tensioner	8G 549	25	2		
Key—gear	WKN 505	26	1		
Nut—gear	6K 629	27	1		
Washer—lock	2A 759	28	1		
Chain—camshaft drive	3H 2127	29	1		
FRONT MOUNTING PLATE					
Plate—engine mounting—front	2A 125	30	1		
Gasket—mounting plate	2A 126	31	1		W.S.E. use 12G 619
Gasket—mounting plate	12G 619	31	1		
Screw	HZS 0505	32	2		
Washer—spring	LWZ 305	33	2		
Screw—mounting plate to bearing cap	53K 2016	34	2		
Plate—locking	6K 831	35	1		
CRANKSHAFT PULLEY					
Pulley—crankshaft	2A 550	36	1		W.S.E. use 2A 940
Pulley—crankshaft	2A 940	36	1		
Bolt—crankshaft pulley	AEA 312	27	1		
Washer—lock	1G 1319	38	1		

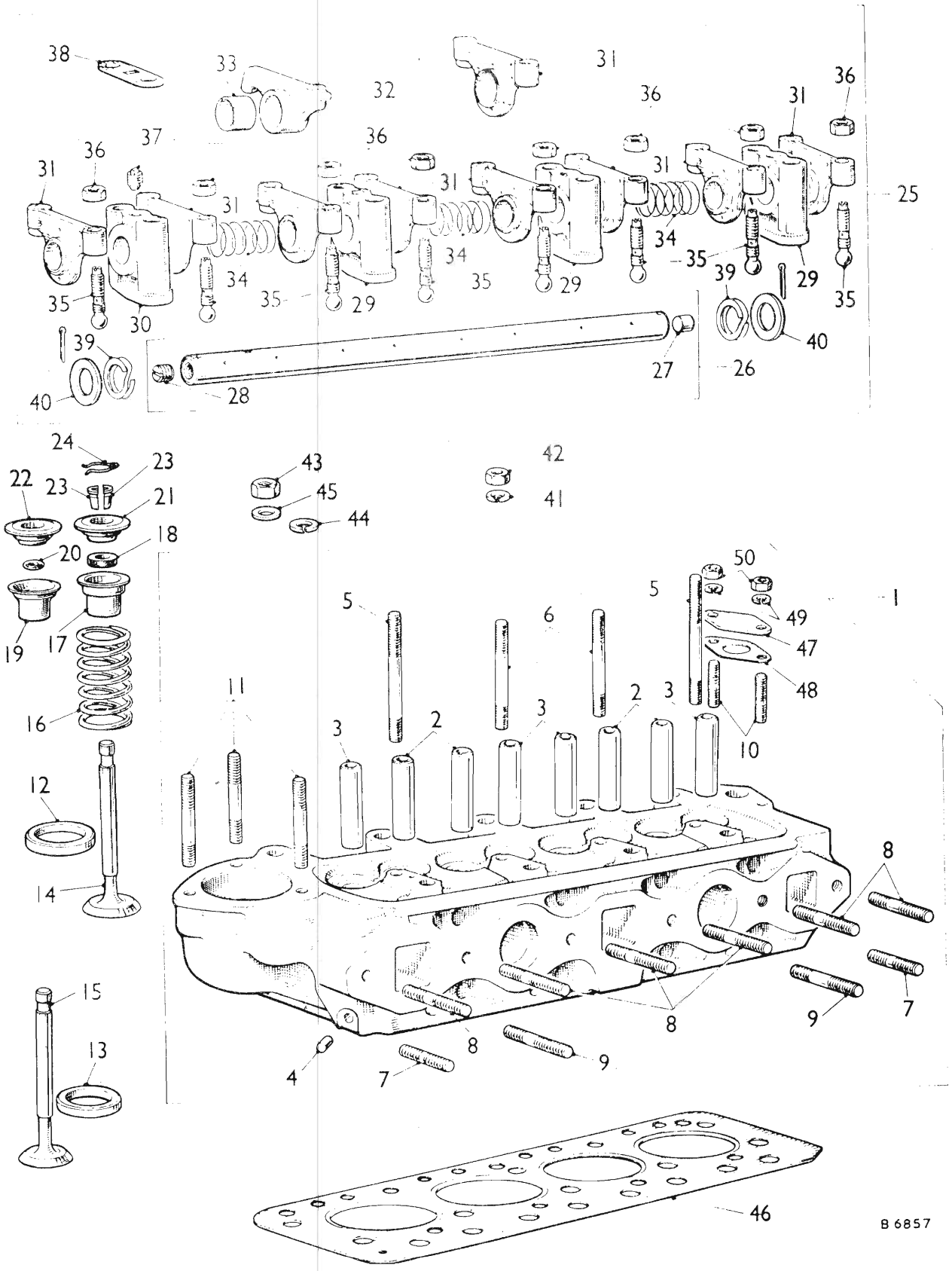

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *continued*					
FLYWHEEL					
Flywheel assembly	*2A 516	39	1	(E) 9C U H101 to H4833	W.S.E. use 88G 227
Gear ring starter	*2A 378	40	1		W.S.E. use AEA 596
Dowel clutch to flywheel	1G 2984	41	2		
Flywheel assembly	88G 227	39	1	(E) 9C U H4834 on	Part No. change; was 12A 182 or AEA 594
Gear ring starter	*12A 183	40	1		W.S.E. use AEA 596
Gear ring starter	*AEA 596	40	1		
Dowel clutch to flywheel	1G 2984	41	2		
Screw flywheel to crankshaft	6K 630	42	4		
Washer lock	2K 7816	43	2		
TAPPETS AND PUSH-RODS					
Tappet					
Standard	2A 13	44	8		
·010" (·254 mm) O/S	2A 0013 10	44	8		
·020" (·508 mm) O/S	2A 0013 20	44	8		
Push-rod	2A 14	45	8		Alternative in sets
	12A 250	45	8		
	*12A 747	45	8		
DISTRIBUTOR HOUSING AND SPINDLE					
Housing distributor	*2A 612	47	1		W.S.E. use 12A 1136 together with 13H 2792 'O' ring
Housing distributor	12A 1136	47	1		
'O' ring seal	13H 2792		1		
Screw	HZS 0406	48	1		
Washer shakeproof	LWN 404	49	1		
Spindle distributor driving	*2A 139	50	1		Alternatives. W.S.E. use 1G 2062
	*2A 847	50	1		
	1G 2062	50	1		

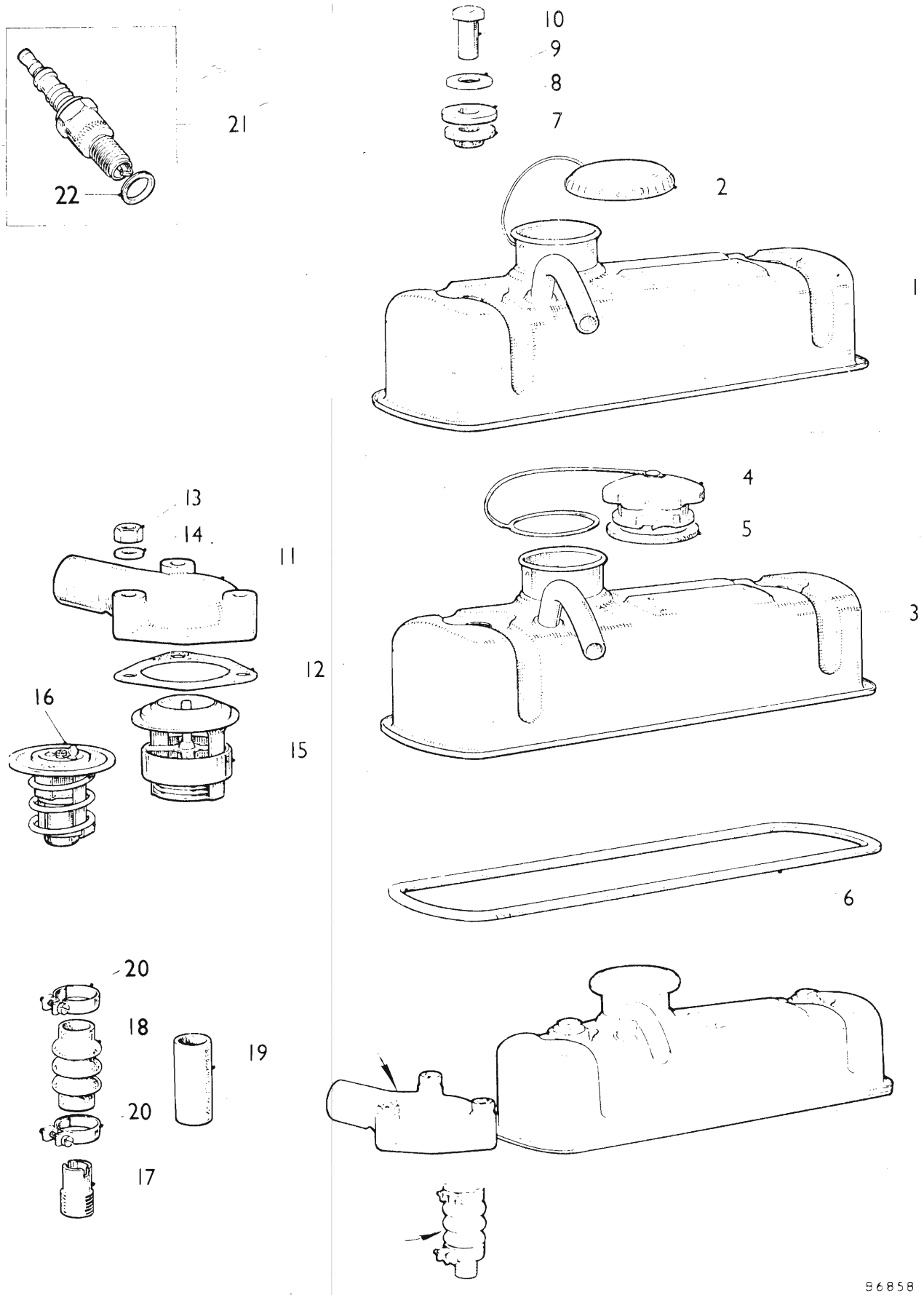

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *continued*					
CYLINDER HEAD DETAILS					
Head assembly—cylinder	NSP		1		Was 280 86
Head—cylinder (with guides, plugs, and studs)	280 161	1	1		
Guide—valve					
Inlet standard	2A 608	2	4		
Inlet ·010″ (·254 mm) O/S	*2A 0608 10	2	1		
Exhaust standard	2A 608	3	4		
Exhaust ·010″ (·254 mm) O/S	*2A 0608 10	3	4		
Plug oil hole	*6K 808	4	1		W.S.E. use 2K 1345
Plug oil hole	*2K 1345	4	1		
Stud					
Rocker bracket long	51K 885	5	2		
Rocker bracket short	51K 554	6	2	(E) 9C/U H101 to H39894	
Rocker bracket short	CHS 0522	6	2	(E) 9C/U H39895 to H41829	
Rocker bracket short	51K 1473	6	2	(E) 9C/U H41830 on	
Exhaust manifold long	*FHS 2513	9	2		W.S.E. use FHS 2513
Exhaust manifold long	*FHS 2513	9	2	(E) 9C/U H101 to H39894	Use 6 off 53K 487 for this application
Exhaust manifold medium	*53K 487	8	2		
Exhaust manifold short	*53K 486	7	2		
Exhaust manifold medium	*53K 487	8	6	(E) 9C/U H39895 on	
Cover plate	53K 402	10	2		
Water outlet elbow	53K 550	11	3		
Plate cover heater tap facing	2A 180	47	1		
Gasket plate	*88G 221	48	1		Part No. changed; was 2A 179 and 12A 32
Washer spring	LWN 304	49	2		
Nut	FNZ 104	50	2		
Insert—valve seat					
Inlet standard	2A 639	12	4		Alternatives. Inserts must be all standard or all oversize, not mixed
Inlet $\frac{1}{16}$″ (1·58 mm) O/S	AEA 762	12	4		
Exhaust standard	2A 640	13	4		Alternatives. Inserts must be all standard or all oversize, not mixed
Exhaust $\frac{1}{16}$″ (1·58 mm) O/S	AEA 763	13	4		
Valve					
Inlet	2A 6	14	4	(E) 9C/U H101 to H13396	
Exhaust	AEA 327	15	4		
Inlet	2A 877	14	4	(E) 9C/U H13397 on	
Exhaust	*AEA 358	15	4	(E) 9C/U H13397 to H36899	W.S.E. use AEA 400
Exhaust	AEA 434	15	4	(E) 9C/U H36900 on	Use AEA 400 for this application
Exhaust	AEA 400	15	4		
Spring valve	AEA 311	16	8		
Shroud valve guide	2A 544	17	8	(E) 9C/U H101 to H13396	
Seal oil valve	2A 9	18	8		
Shroud valve guide	2A 545	19	8	(E) 9C/U H13397 on	
Ring valve packing (rubber)	2A 879	20	8		
Cup valve spring	2A 10	21	8	(E) 9C/U H101 to H13396	
Cup valve spring	2A 880	22	8	(E) 9C/U H13397 on	
Cotter valve	2A 11	23	16		
Circlip valve cotter	2A 12	24	8		

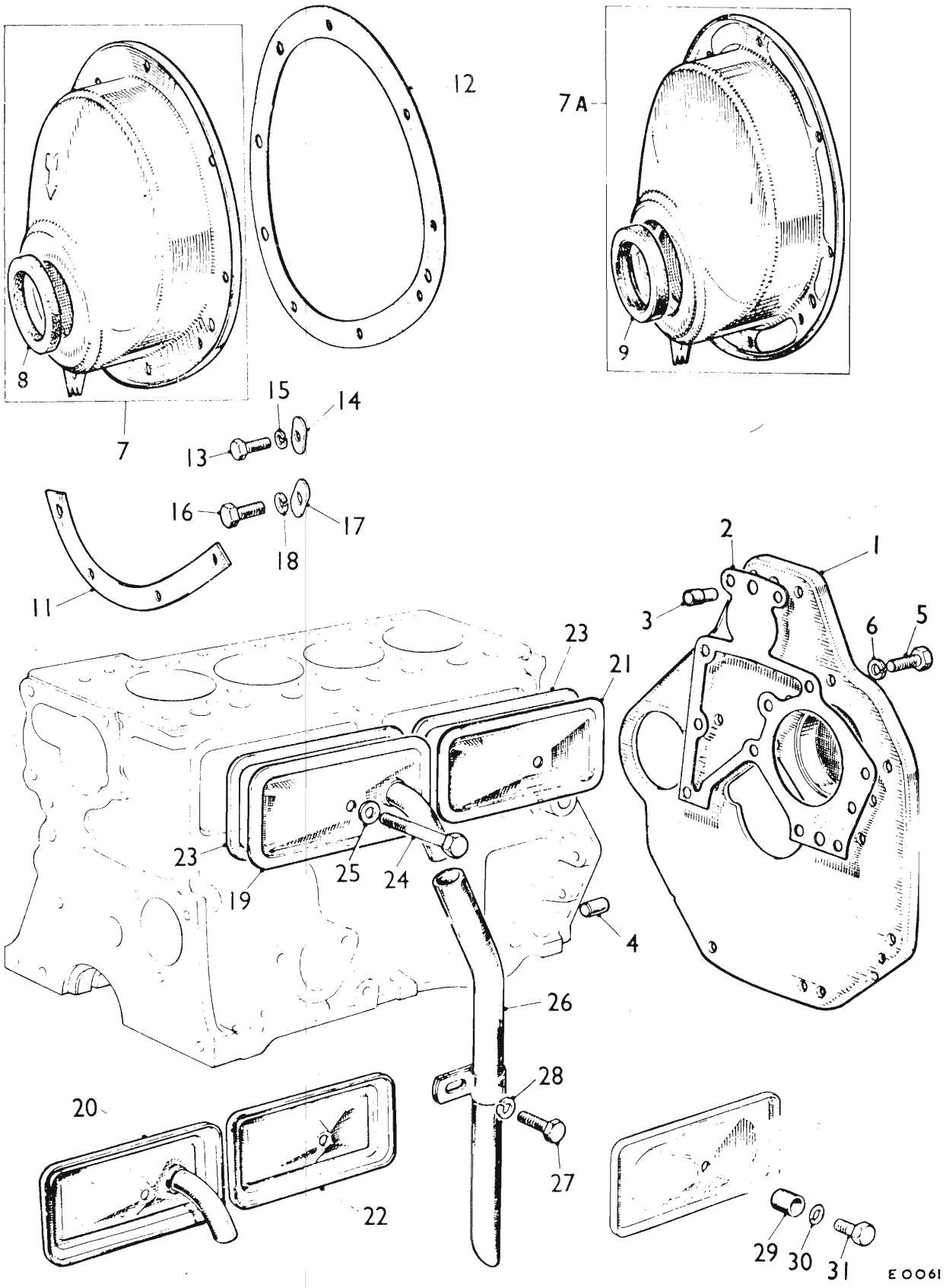
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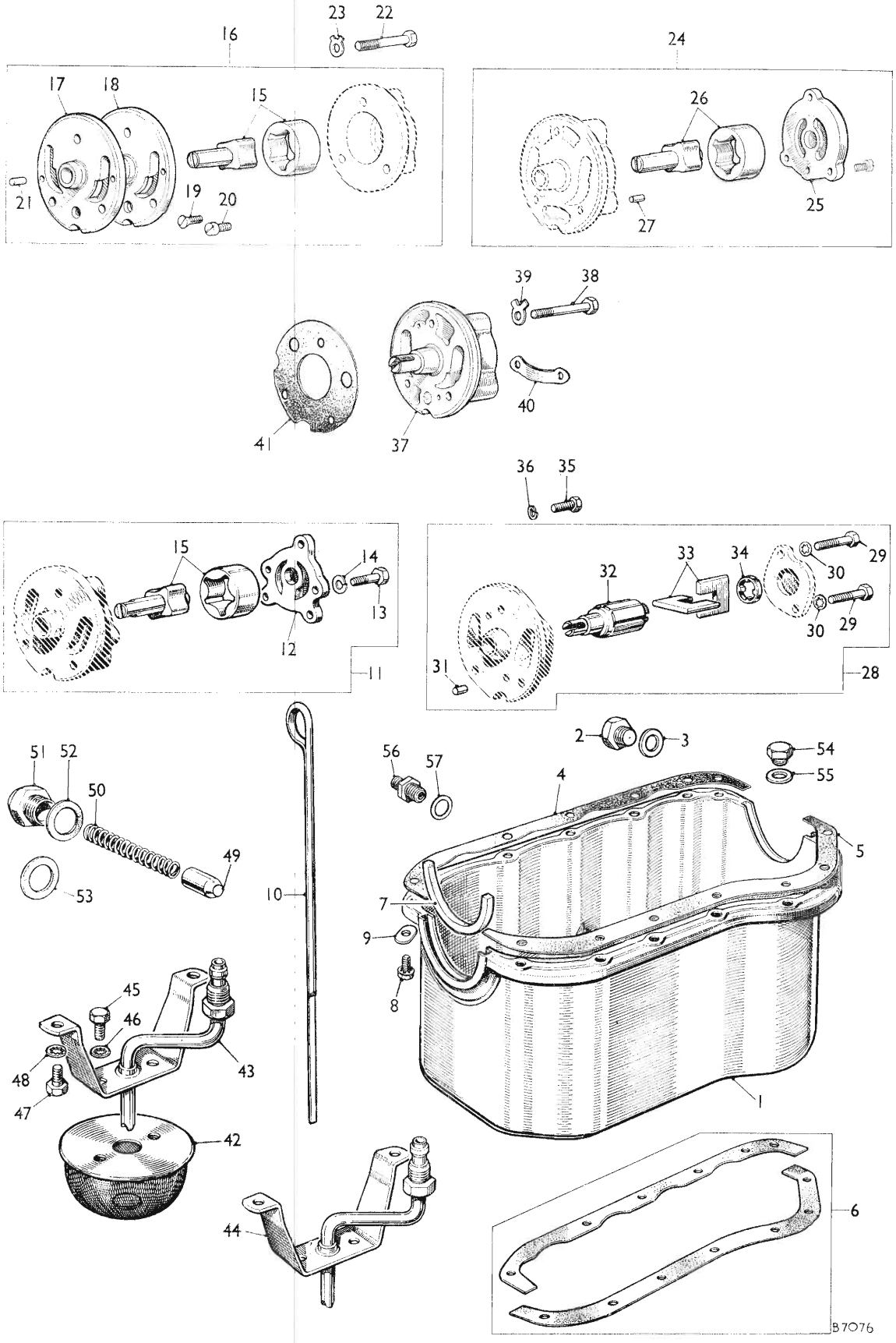
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *contd.*					
Shaft assembly—valve rocker	*NSP	25	1		Was 2A 15
Shaft—valve rocker—plugged	2A 16	26	1		
Plug	6K 878	27	1		
Plug	2K 4608	28	1		
Bracket—rocker shaft					
Plain	*2A 23	29	3		W.S.E. use 12G 1110
Plain	*12G 1110	29	3		
Tapped	*2A 22	30	1		W.S.E. use 12G 1109
Tapped	*12G 1109	30	1		
Rocker valve bushed	2A 964	31	8		] Alternatives; interchangeable in sets only
Rocker valve—bushed	2A 533	32	8		
Bush valve rocker	2A 21	33	8		
Rivet	5C 2436		8		
Spring rocker spacing	6K 556	34	3		
Screw tappet adjusting	*2A 535	35	8		
Screw tappet adjusting	12A 1215	35	8		W.S.E. use 12A 1115
Locknut	6K 654	36	8		
Screw rocker shaft locating	2A 258	37	1		
Plate—rocker shaft bracket	2A 515	38	4		
Washer—spring	2A 13	39	2		
Washer	6K 555	40	2		
Washer spring	LWN 205	41	4		
Nut	FNN 105	42	4		
	*53K 371	43	9		
	51K 371	43	9		W.S.E. use 51K 371
Washer—spring	LWN 205	44	1		
Washer—plain	PWN 106	45	5		
Gasket cylinder head	*2A 689	46	1	(E) 9C/U/H101 to H1167	] W.S.E. use 12G 293
	*2A 935	46	1	(E) 9C/U/H1168 to H16732	
	*2A 971	46	1	(E) 9C/U/H16733 on	
	*12G 293	46	1		


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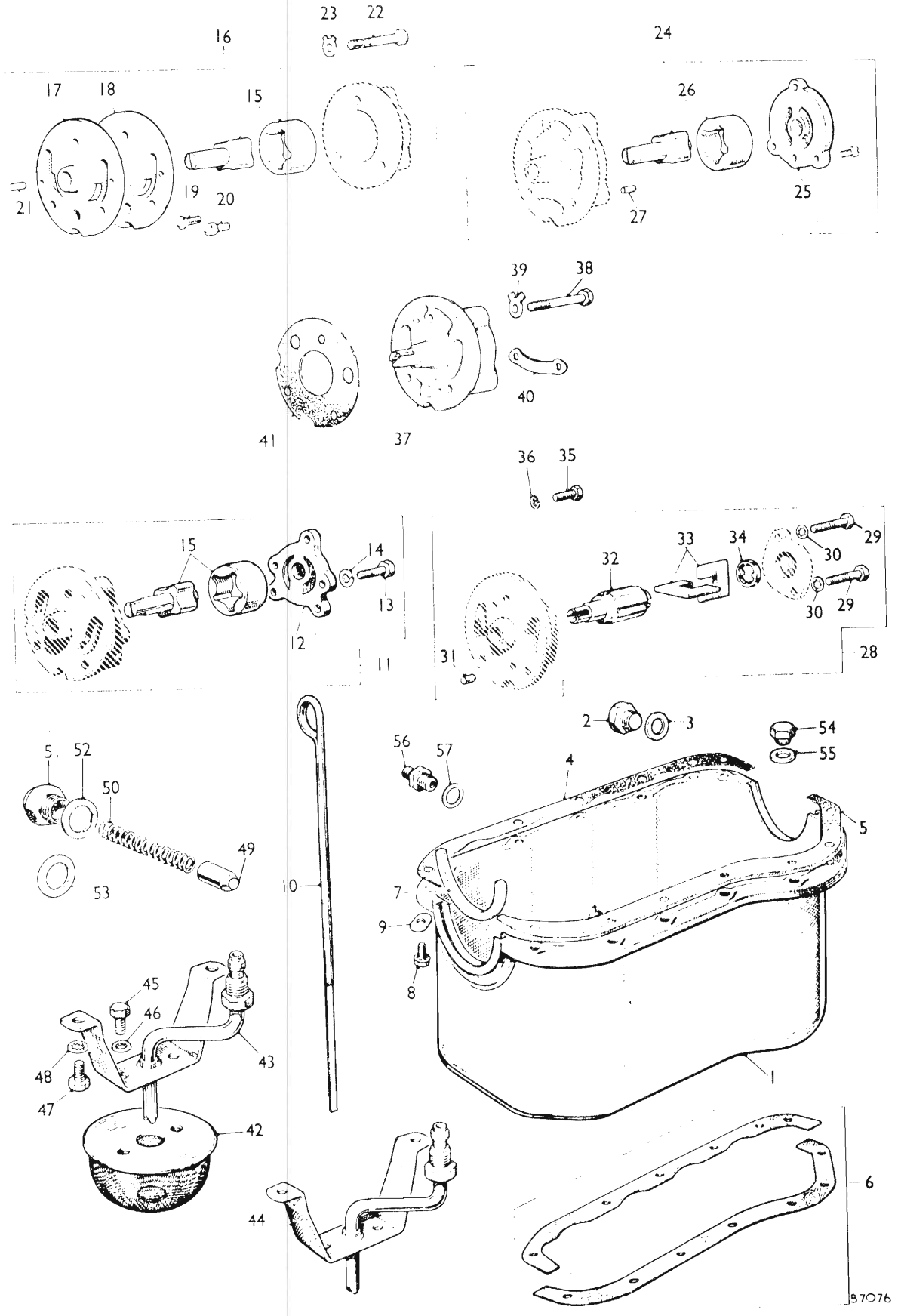
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine —*continued*					
VALVE ROCKER COVER AND OIL FILLER					
Cover—valve rocker (with cap)	AEA 330	1	1		Use 12A 501 for this application
Cap—oil filler	8G 612	2	1		Use 12A 402 for this application
Cover—valve rocker (with cap)	12A 501	3	1		
Cap—oil filler	12A 402	4	1		
Washer—oil filler cap	12A 403	5	1		
Gasket—valve rocker cover	*2A 805	6	1		W.S.E. use 12A 14
	*2A 956	6	1		
	12A 14	6	1		
Bush—rocker cover (rubber)	*2K 8568	7	2		W.S.E. use 12A 1358
Bush—rocker cover (rubber)	*12A 1358	7	2		
Piece—distance—rocker cover nut	HB 2925	8	2		
Washer—rocker cover nut	1A 2156	9	2		
Nut—valve rocker cover	2A 150	10	2		
WATER OUTLET ELBOW AND THERMOSTAT					
Elbow—water outlet	AEA 306	11	1		
Gasket—water outlet elbow	1A 2149	12	1		Use 12G 330 for this application
Gasket—water outlet elbow	12G 330	12	1		
Nut	FNZ 105	13	3		
Washer—plain	PWZ 105	14	3		
Thermostat					
Bellows-type 73° C (163° F)	*11G 291	15	1		W.S.E. use 13H 3727 — Hot climates
Bellows-type 73° C (163° F)	*11K 399	15	1		
Wax-type 74° C (165° F)	*13H 1412	16	1		
Wax-type 74° C (165° F)	*13H 2526	16	1		
Wax-type 74° C (165° F)	*13H 3584	16	1		
Wax-type 74° C (165° F)	*13H 3727	16	1		
Wax-type 82° C (180° F)	*13H 2317	16	1		W.S.E. use 13H 4070 — Temperate climates
Wax-type 82° C (180° F)	*13H 3585	16	1		
Wax-type 82° C (180° F)	*13H 4070	16	1		
Wax-type 88° C (190° F)	*13H 2316	16	1		W.S.E. use 13H 3586 — Cold climates
Wax-type 88° C (190° F)	*13H 3586	16	1		
Adaptor—by-pass	2A 243	17	1		
Connection—by-pass (rubber)	2A 242	18	1		Use 12A 1093 for this application
Connection—by-pass (rubber)	12A 1093	19	1		
Clip—connection	3H 2963	20	2		
SPARKING PLUGS					
Plug—sparking (N5)	3H 2006	21	1		
Plug—sparking (XN8)	2A 375	21	1		For use when short-wave radio is fitted
Gasket	2K 5211	22	1		


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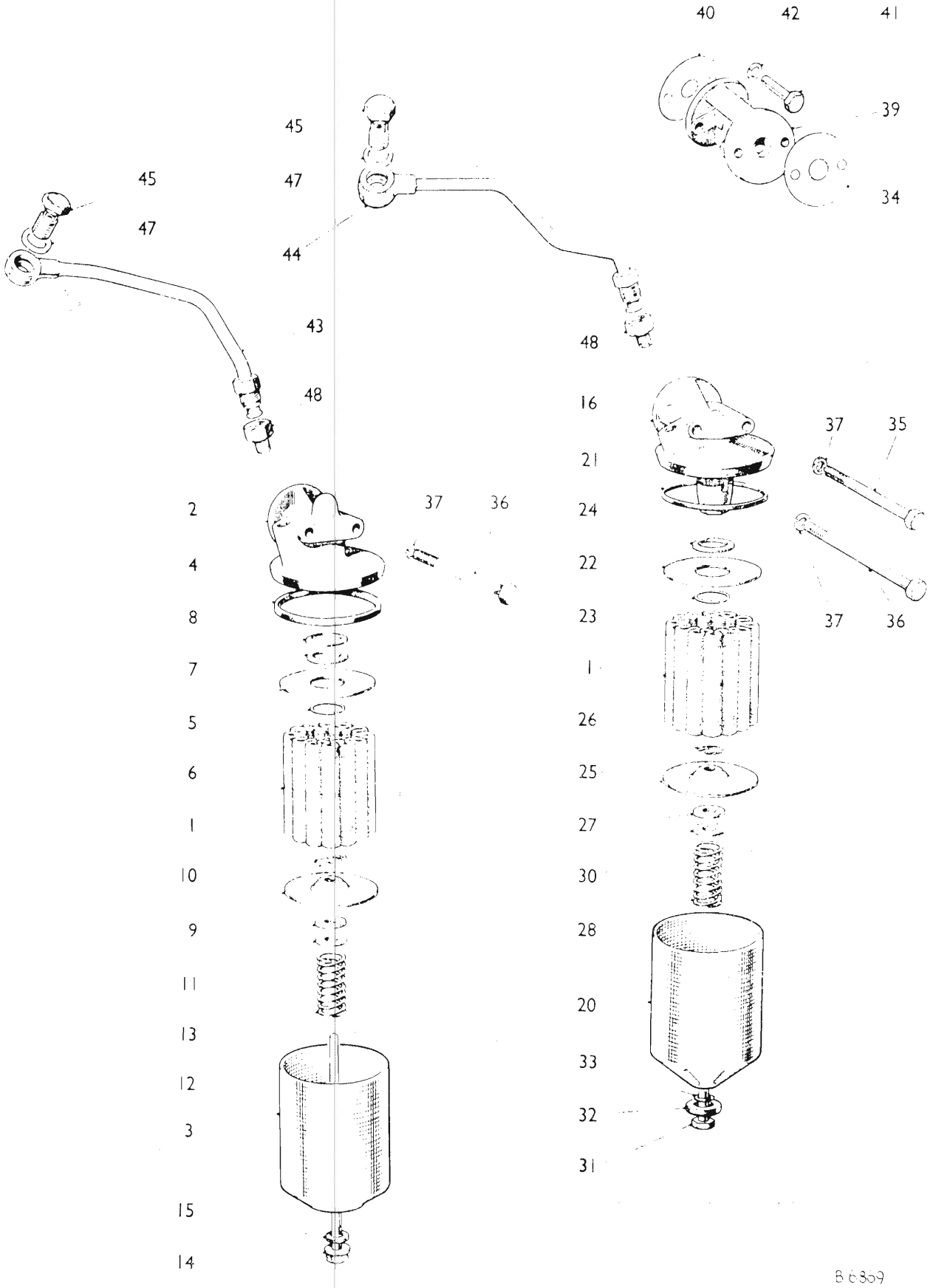
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine—*continued*					
REAR MOUNTING PLATE					
Plate—engine mounting—rear	88G 226	1	1		Part No. change; was 2A 300 and 2A 569
Gasket	2A 123	2	1		Use 12A 22 for this application
Gasket	12A 22	2	1		
Dowel—top	1K 52	3	1		
Dowel—bottom	1G 752	4	1		
Screw	HZS 0505	5	7		
Washer—spring	LWZ 305	6	7		
CYLINDER FRONT AND SIDE COVERS					
Cover—front	†2A 552	7	1	(E) 9C/U/H101 to H37646	W.S.E. use 12G 791 together with oil thrower 12A 1148 on page MA 5
	†2A 937	7	1	(E) 9C/U/H37647 on	
(With stiffener)	†12A 723	7	1		
(With timing pointer)	†12G 791	7A	1		W.S.E. use 12A 1419
	†12A 1419	7A	1		
Ring (felt)	2K 7140	8	1		For use with 2A 552
Seal—oil	†2A 939	9	1		W.S.E. use 13H 4061 — For use with covers 2A 937, 12A 723 and 12G 791
Seal—oil	†13H 4061	9	1		
Stiffener—front cover	12A 666	11	1		For use with 2A 552, 2A 937
Gasket	1A 2093	12	1		Use 12A 956 for this application
Gasket	12A 956	12	1		
Screw	HZS 0403	13	6		
Washer—plain	2K 5197	14	6/3		
Washer—spring	LWN 204	15	6		
Screw	HZS 0505	16	4		
Washer—plain	2K 7440	17	6/3		
Washer—spring	LWZ 305	18	4		
Cover—cylinder side					
Front (with elbow)	1A 2199	19	1		Use 12H 948 for this application
Front (with elbow)	12H 155	19	1		
Front (with elbow)	12H 948	20	1		
Rear	†2A 770	21	1		W.S.E. use 12A 1170 together with 1 off each joint 12A 1175, bush 12A 1176, cup 12A 1177, and screw HZS 0509
Rear	†13H 152	21	1		
Rear	†12H 941	22	1		
Rear	12A 1170	32	1		
Gasket	†1A 2203	23	2		W.S.E. use 12A 1139
	†12A 24	23	2		
	12A 1139	23	2		For service with side covers 1A 2199, 12H 155, 2A 770, 12H 948, 12H 152, and 12H 941
Screw—cover to crankcase	HBZ 0515	24	2		
Washer (fibre)	2K 4958	25	2		
Gasket	12A 1175	23	1		For service with side cover 12A 1170
Bush (rubber)	12A 1176	29	1		
Washer—cup	12A 1177	30	1		
Screw—cover to crankcase	HZS 0509	31	1		
Pipe—vent—lower (with clip)	2A 118	26	1		
Screw	HZS 0505	27	1		
Washer—spring	LWZ 205	28	1		


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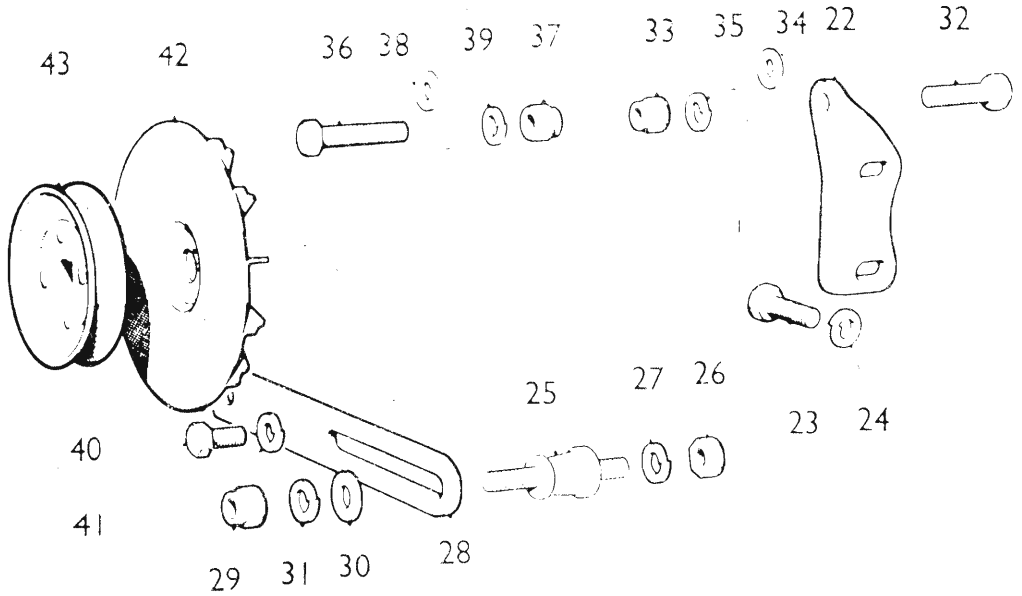
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *continued*					
SUMP AND DIPPER ROD					
Sump—oil	*2A 704	1	1		W.S.E. use 12G 173
Sump—oil	12G 173	1	1		
Plug—drain	88G 257	2	1		Part No. changed; was 2F 1249 and 2A 380
Washer	6K 638	3	1		
Gasket—sump to crankcase					
Right-hand	*2A 711	4	1		W.S.E. use 8G 731
Right-hand	*12A 20	4	1		
Left-hand	*2A 98	5	1		
Left-hand	*12A 19	5	1		
	*8G 716	6	1 set		
	*8G 722	6	1 set		
	*8G 731	6	1 set		
Seal—oil—main bearing cap	2A 280	7	2		
Screw—sump to crankcase (with washer)	6K 639	8	14		
Washer—plain	2K 5197	9	14		
Rod—oil dipper	2A 291	10	1		

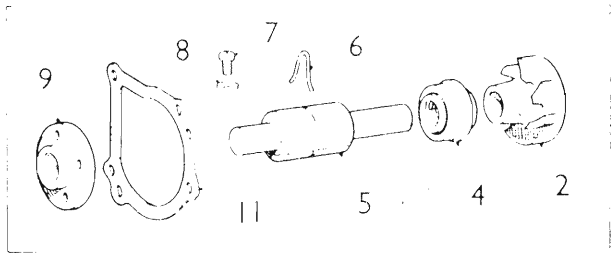

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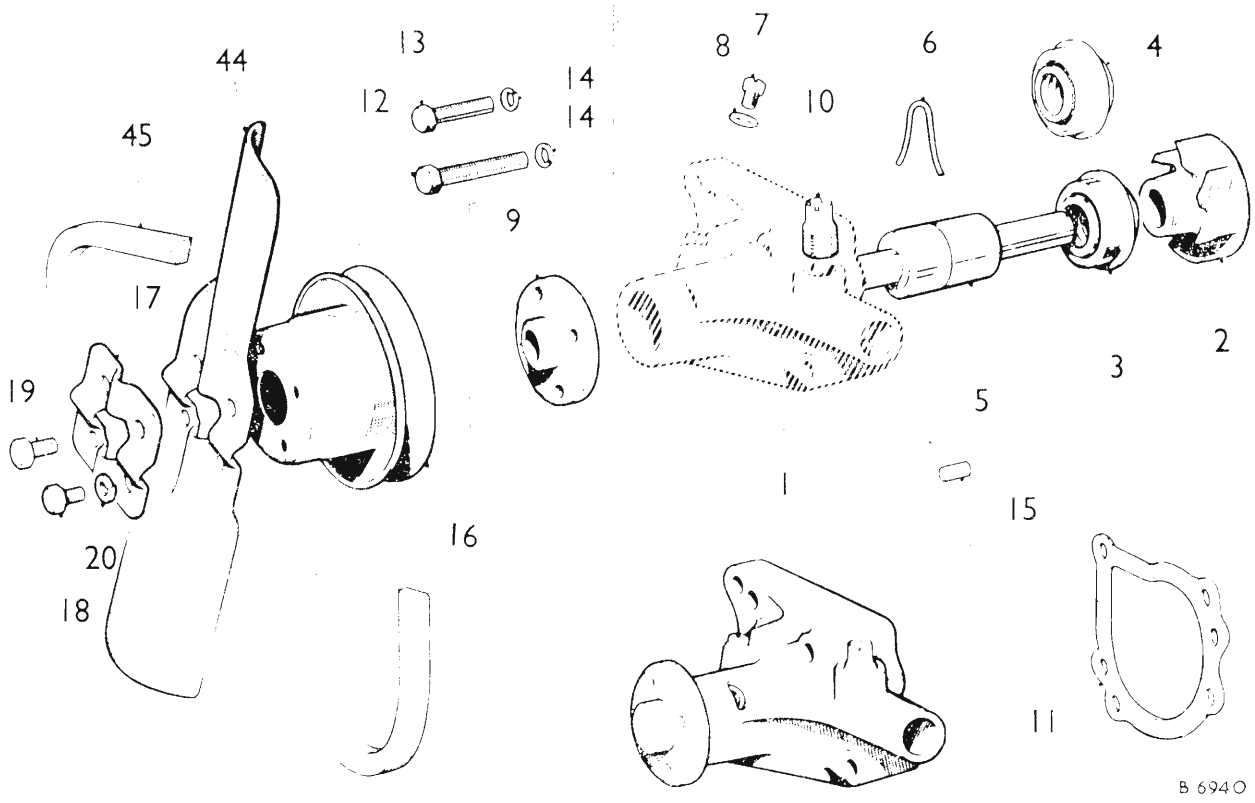
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *continued*					
OIL PUMP—PIPE—STRAINER—RELEASE VALVE—PRESSURE UNION					
Pump—oil (Hobourn)	*2A 341	11	1		W.S.E. use 12A 303
Body	NSP		1		
Cover	*7H 1650	12	1		Correction: was 17H 1650
Screw—cover to body	HZS 0406	13	2		
Washer—spring	LWN 204	14	2		
Shaft—driving (with rotors)	17H 1965	15	1		
Pump—oil (Hobourn)	*2A 962	16	1		Alternative to 12G 793
Body	NSP		1		
Cover (countersunk holes)	17H 1963	17	1		
Cover (plain hole)	17H 6427	18	1		
Shaft driving (with rotors)	17H 1965	15	1		
Screw—countersunk	AJD 4205 Z	19	1		
Screw—cheese-head	AJD 3204 Z	20	1		
Dowel	17H 1964	21	2		
Screw	HBN 0414	22	3		
Washer—lock	2A 339	23	1		
Pump—oil (Hobourn)	12A 303	24	1		Alternative to 12G 50. W.S.E. use 2A 962
Body	NSP		1		
Cover	37H 863	25	1		
Shaft—driving (with rotor)	37H 861	21	1		
Dowel	37H 864	27	1		
Screw	AJD 3204 Z	18	1		
Pump—oil (Burman)	*2A 819		1		W.S.E. use 12A 303 or 12G 50
Body and cover	NSP		1		
Screw	HBN 0411	29	2		
Washer—shakeproof	LWN 404	30	2		
Dowel	7H 6813	31	2		
Rotor	7H 6810	32	1		
Vane—rotor	7H 6807	33	2		
Sleeve—rotor	7H 6808	34	1		
Screw	HBZ 0405	35	3		
Washer—spring	LWN 304	36	1		
Pump—oil (Concentric)	*2A 813	37	1		
	*12A 107	37	1		W.S.E. use 12G 793
	*12A 198	37	1		
	*12G 50	37	1		
	*12G 793	37	1		Alternative to 2A 962
Screw	HBN 0414	38	3		
Washer—lock	2A 339	39	1		
Plate—lock—mounting screw	2A 522	40	1		
Gasket—pump to crankcase	*2A 494	41	1		W.S.E. use 12G 69
Gasket	*12G 69	41	1		W.S.E. use 88G 411
	*88G 411	41	1		
Strainer—oil	2A 668	42	1		
Pipe—suction (with oil strainer bracket)	*2A 672	43	1	(E) 9C/U/H101 to H272	W.S.E. use 2A 957
Pipe—suction (with oil strainer bracket)	2A 957	44	1	(E) 9C/U/H273 on	
Screw	HNS 0404	45	2		
Washer—shakeproof	LWN 404	46	2		
Screw	HNS 0404	47	2		
Washer—shakeproof	LWN 404	48	2		
Valve—oil release	*1G 1452	49	1		W.S.E. use 12H 865
Valve—oil release	12H 865	49	1		
Spring—valve	6K 853	50	1		
Nut—cap—valve	1A 2206	51	1		
Washer—fibre	2K 4982	52	1		Use 6K 431 for this application
Washer—copper	6K 431	53	1		
Plug—oil priming	2K 4994	54	1		
Washer—fibre	6K 464	55	1		
Union—oil pressure	2A 269	56	1		
Washer—fibre	2K 4956	57	1		


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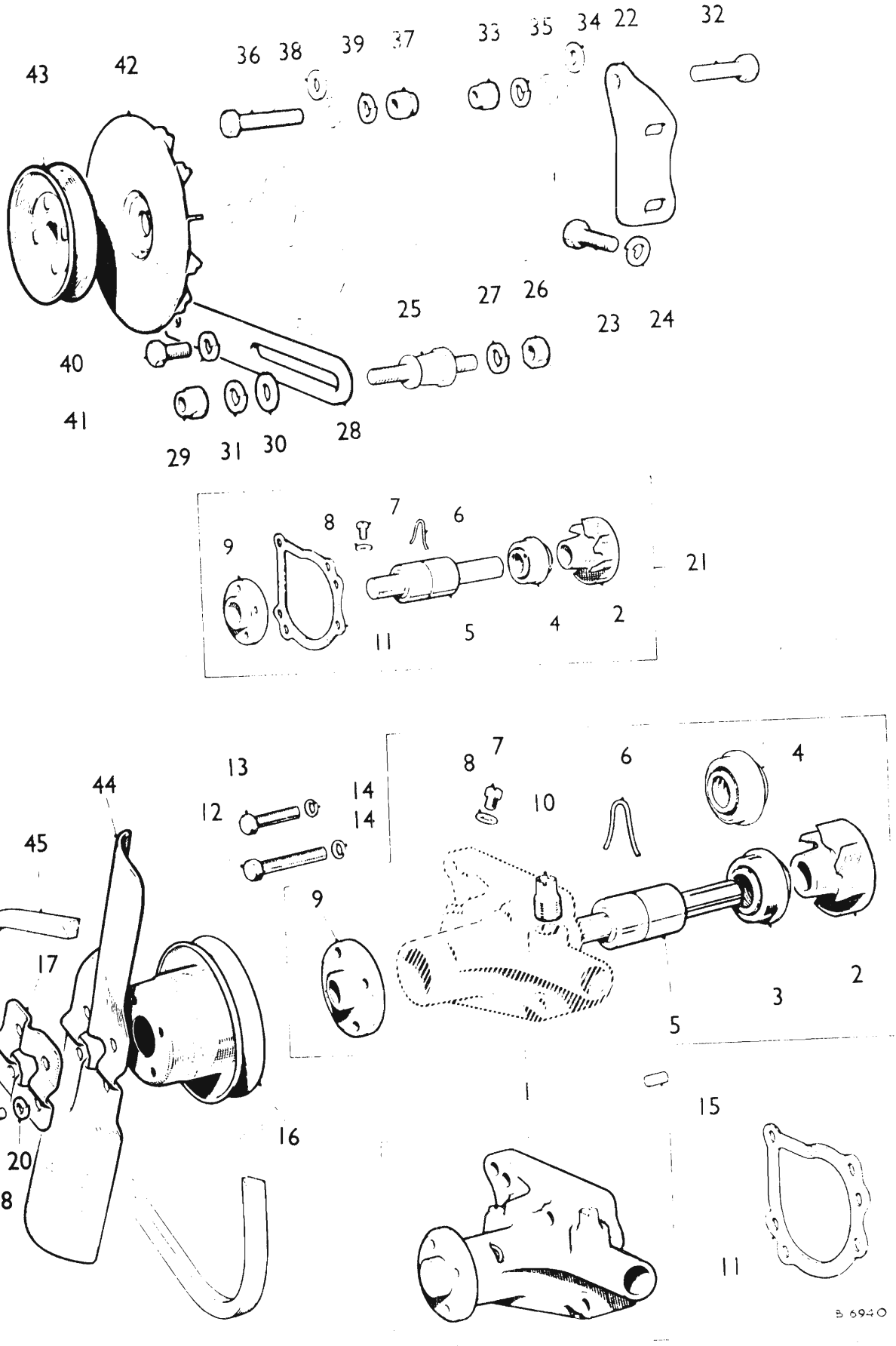
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine *continued*					
Filter—oil (Tecalemit)	*NSP		1		Alternative to Purolator filter
Element	8G 684	1	1		
Head	17H 945	2	1		
Sump	*17H 944	3	1		W.S.E. use 37H 436
Sump	37H 436	3	1		
Seal—sump to head	*17H 4	4	1		W.S.E. use 13H 998
Seal—sump to head	*13H 998	4	1		
Plate—element clamp	7H 147	5	1		
Circlip—plate to head	2A 700	6	1		
Washer—clamp plate (felt)	7H 1756	7	1		
Washer—dished—clamp plate	7H 1761	8	1		
Plate—pressure	17H 942	9	1		
Circlip—plate to centre bolt	7H 1840	10	1		W.S.E. use 17H 2877
Circlip—plate to centre bolt	17H 2877	10	1		
Washer—pressure plate (felt)	7H 1758	11	1		
Spring—pressure plate	7H 1764	12	1		
Washer—spring	7H 1765	13	1		
Bolt—centre	17H 943	14	1		
Seal—bolt to sump	7H 1759	15	1		
Filter—oil (Purolator)	*NSP		1		Alternative to Tecalemit filter
Element	8G 684	1	1		
Head assembly	17H 1170	16	1		
Ball	BLS 112	17	1		
Spring—ball	*37H 859	18	1		W.S.E. use 17H 1170
Seat—ball	*37H 860	19	1		
Sump	17H 1169	20	1		
Seal—sump to head	*17H 1168	21	1		W.S.E. use 12A 1591
	*27H 1983	21	1		
	*13H 3249	21	1		
	*12A 1591	21	1		
Plate—clamping	17H 1150	22	1		
Circlip—clamp plate to head	17H 1167	23	1		
Gasket—clamp plate to head	17H 1152	24	1		
Plate—pressure	17H 1148	25	1		
Circlip—plate to centre bolt	*17H 1476	26	1		W.S.E. use 27H 2573
Circlip—plate to centre bolt	27H 2573	26	1		
Seal—pressure plate	7H 28	27	1		
Spring—pressure plate	7H 25	28	1		
Washer—spring	*7H 7553	29	1		W.S.E. use PWN 106
Washer—spring	PWN 106	30	1		
Bolt—centre	17H 1174	31	1		
Collar—centre bolt	17H 1172	32	1		
Seal—'O' section collar to sump	17H 1173	33	1		
Gasket—oil filter to adaptor	*2A 703	34	1		W.S.E. use 88G 402
Gasket—oil filter to adaptor	88G 402	34	1		Part No. change; was 12G 148
Bolt	HCZ 0628	35	2		For use with AEA 305
Bolt	HCZ 0630	36	2		For use with AEA 657
Washer—spring	LWZ 206	37	2		
Adaptor—oil filter	*AEA 305	38	1		W.S.E. use AEA 657 together with 2 off bolt HCZ 0630 and 1 off pipe AEA 658
Adaptor—oil filter	AEA 657	39	1		
Gasket—adaptor to crankcase	*2A 703	40	1		W.S.E. use 88G 402
Gasket—adaptor to crankcase	88G 402	40	1		Part No. change; was 12G 148
Screw—adaptor to crankcase	*NCS 0608	41	2		
Washer—spring	LWN 206	42	2		
Pipe—oil filter to crankcase	*AEA 313	43	1		W.S.E. use AEA 658 together with 1 off adaptor AEA 657 and 2 off bolt HCZ 0630
Pipe—oil filter to crankcase	AEA 658	44	1		
Screw—banjo union	2A 715	45	1		
Washer (copper)	*2A 787	46	2		W.S.E. use AED 172
Washer (copper)	AED 172	47	2		
Connection	*TCN 206	48	1		Use AEA 678 for this application
Connection	*AEA 678	48	1		


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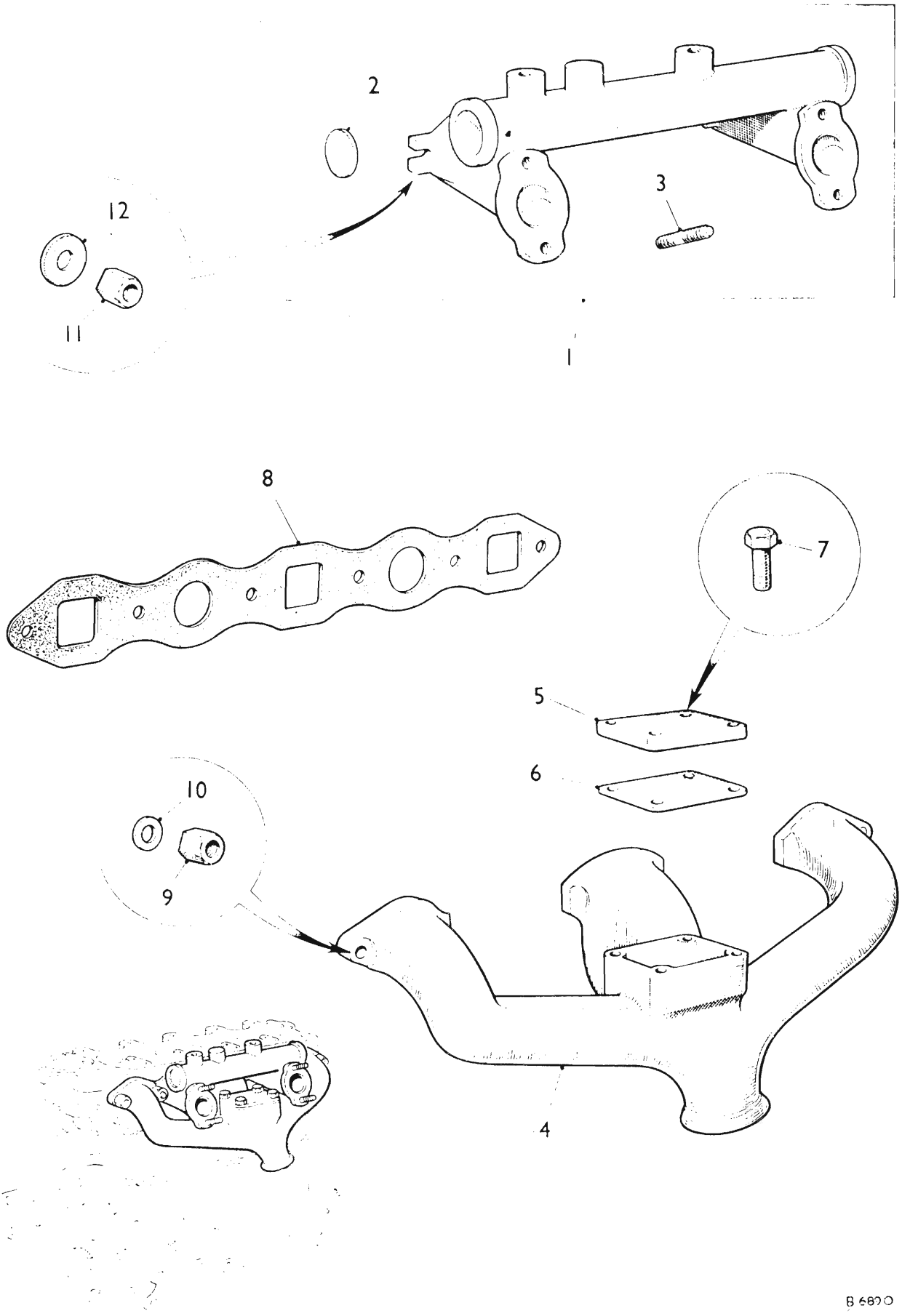

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine					
WATER PUMP AND FAN PULLEY					
Pump assembly—water					
	†2A 775	1	1		W.S.E. use 12A 1332
	2A 774	1	1		
	†12G 120	1	1		W.S.E. use 12G 1284
	†12A 1332	1	1		
	†12G 1284	1	1		
Body	NSP		1		
Vane	2A 664	2	1		
Seal	†8G 697	3	1		W.S.E. use 13H 591
	†8G 698	3	1		
	13H 591	3	1		For use with 2A 775 and 2A 774
	†13H 772	4	1		For use with 12G 120. W.S.E. use 8G 446.
	8G 446	4	1		
Bearing (with spindle)	†2A 777	5	1		W.S.E. use 12A 1328
	†12A 1328	5	1		W.S.E. use 12A 1389
	†12A 1389	1	1		
Wire—bearing locating	2A 778	6	1		For use with water pumps 2A 774, 2A 775, 12G 120, and 12A 1332
Screw—lubricating point	53K 1433	7	1		
Washer (fibre)	2K 4974	8	1		
Hub—pulley	2A 665	9	1		Use 8G 733 for this application
Hub—pulley	8G 733	9	1		
Adaptor—by-pass	2A 243	10	1		
Gasket—pump to crankcase	8G 215	11	1		Part No. change; was 2A 667 or 12A 31
Screw	HZS 0515	12	2		
Screw	HZS 0510	13	2		
Washer—spring	LWN 305	14	4		
Dowel—water pump	2K 6124	15	2		
Pulley—fan and water pump	2A 601	16	1		
Stiffener—fan blade	2A 803	17	1		
Screw	HZS 0405	18	4	(E) 9C/U/H101 to H358	
Screw	HZS 0406	19	4	(E) 9C/U/H359 on	
Washer—spring	LWZ 204	20	4		
Kit—water pump repair	†8G 2312	21	1		W.S.E. use 8G 2361
	†8G 2361	21	1		W.S.E. use 8G 2570
	†8G 2570	21	1		
Gasket	8G 215	11	1		
Vane	2A 664	2	1		
Seal	8G 446	4	1		
Bearing (with spindle)	12A 1328	5	1		
Wire—bearing locating	2A 778	6	1		
Screw—lubricating point	53K 1433	7	1		
Washer (fibre)	2K 4974	8	1		
Hub—pulley	8G 733	9	1		


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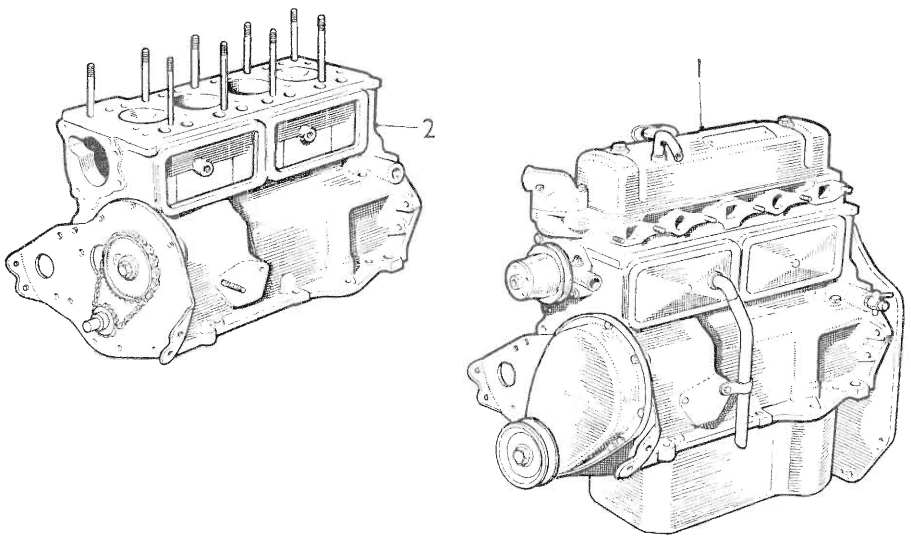
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine—*continued*					
DYNAMO MOUNTING					
Bracket—dynamo—rear	†2A 758	22	1		W.S.E. use 12A 526
Bracket—dynamo—rear	12A 526	22	1		
Screw	HZS 0507	23	2		
Washer—spring	LWZ 305	24	2		
Pillar—dynamo adjusting link	2A 128	25	1		
Nut	FNZ 106	26	1		
Washer—spring	LWZ 306	27	1		
Link—dynamo adjusting	AEA 325	28	1		
Nut	LNZ 206	29	1		
Washer—plain	PWN 106	30	1		
Washer—spring	LWZ 306	31	1		
Bolt	HZS 0509	32	1		
Nut	LNZ 205	33	1		
Washer—plain	PWZ 305	34	1		
Washer—spring	†2K 5319	35	1		W.S.E. use LWN 305
Washer—spring	LWN 305	35	1		
Bolt	HBZ 0513	36	1		
Nut	LNZ 205	37	1		
Washer—plain	PWZ 305	38	1		
Washer—spring	LWZ 305	39	1		
Screw—adjusting link to dynamo	†3H 2098	40	1		W.S.E. use ZCS 0505
Screw—adjusting link to dynamo	†ZCS 0505	40	1		
Washer—spring	LWZ 305	41	1		
Fan—dynamo	1G 1783	42	1		
Pulley	1H 998	43	1		
FAN AND FAN BELT					
Blade—fan	AEA 301	44	1/2		Quantity increased at (E) 9C/H359
Belt—fan—wedge-type	†1G 2716	45	1		W.S.E. use 13H 923
	†AEA 849	45	1		
	13H 923	45	1		

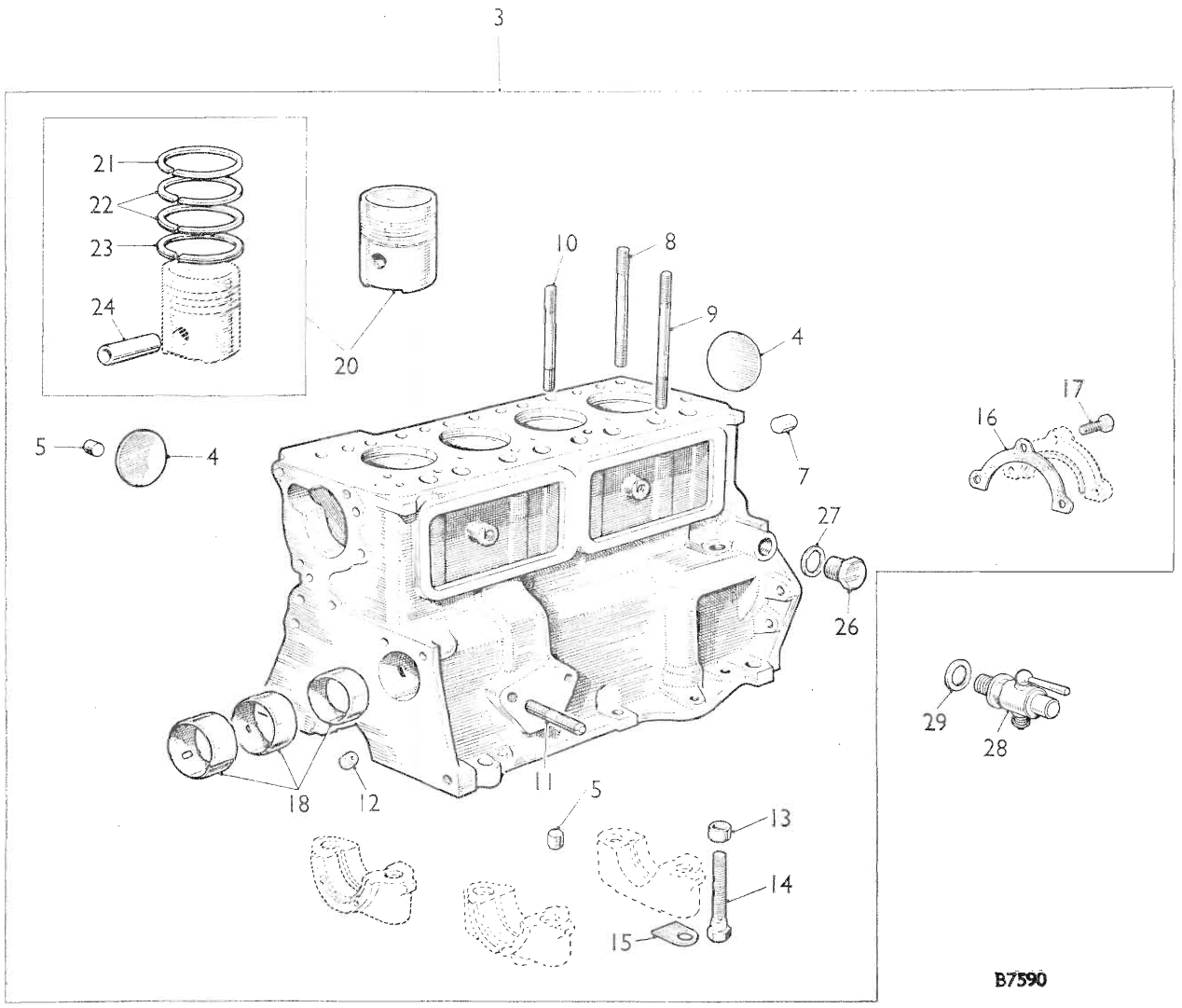
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Engine—*continued*					
ENGINE SERVICE KITS					
Set—gasket—engine decarbonizing	8G 2200		1		] W.S.E. use 8G 2318
	8G 2268		1		
	8G 2318		1		
Gasket					
Cylinder head	†12G 293		1		
Manifold	*AEG 184		1		
Water outlet elbow	12G 330		1		
Rocker cover	12A 14		1		
Cover plate	†88G 221		1		
Thermostat	1G 1365		1		
Carburetter	3H 2687		6		
Carburetter backing	†37H 632		2		] Not required for this application
Carburetter hot spot	†2A 106		1		
Carburetter	1G 2624		6		
Air cleaner	†12H 862		2		Not required for this application
Set—gasket—supplementary	8G 2232				Use with 8G 2318 for complete engine overhaul
Gasket					
Front mounting plate	†12G 619		1		
Cylinder front cover	12A 956		1		
Cylinder side cover	†12A 1139		2		
Oil pump	†88G 411		1		
Sump	8G 731		1		
Water pump	†88G 215		1		
Petrol pump	2A 113		1		
Rear mounting plate	12A 22		1		
Crankcase rear cover	2A 127		1		
Oil filter to adaptor and adaptor to crankcase	†88G 402		2		
Seal—oil—main bearing cap	2A 280		2		
Washer					
Oil priming plug	6K 464		1		
Sump drain plug	6K 638		1		
Drain tap	2K 4954		1		] Alternatives
Drain tap	*2K 4975		1		


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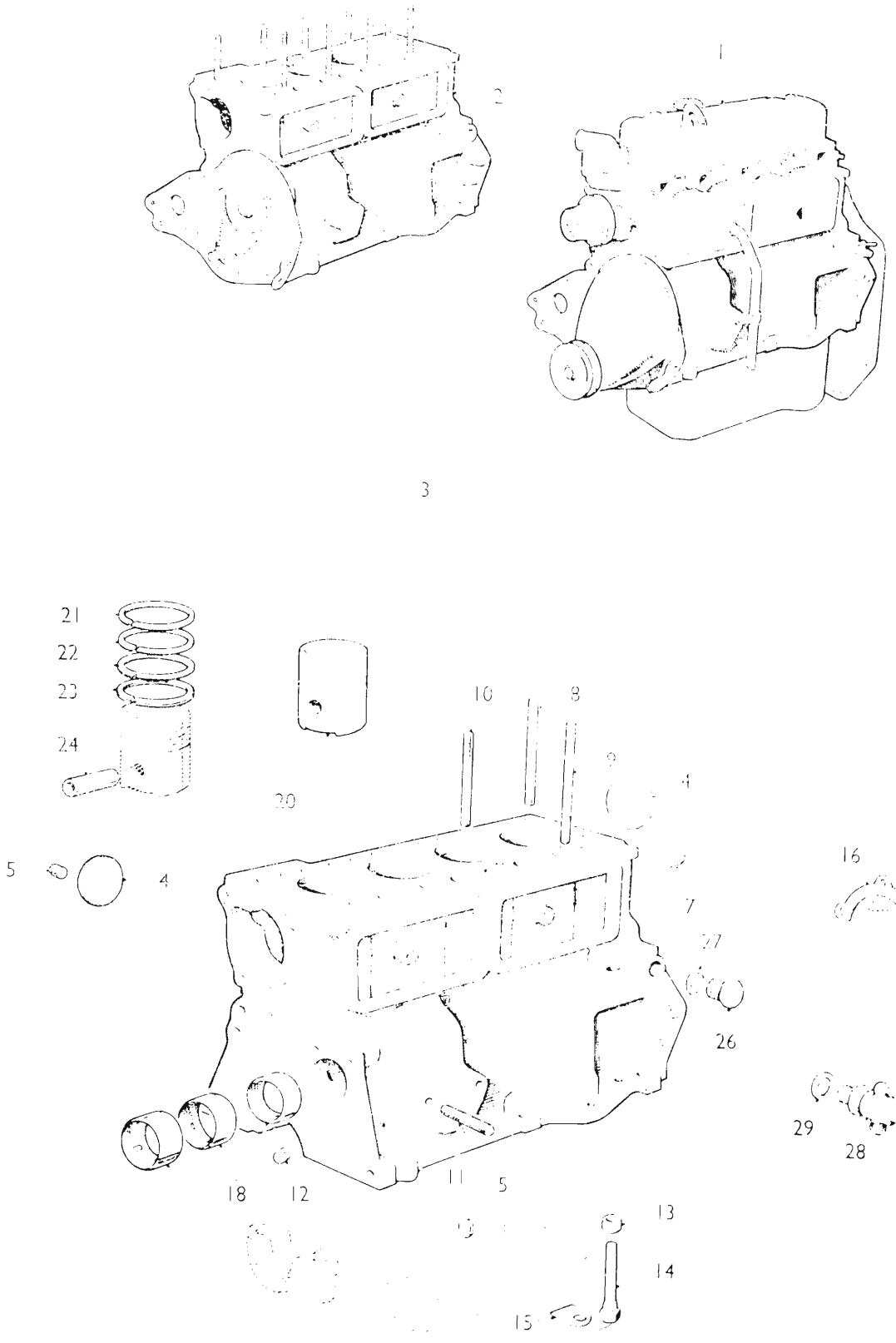
950-cc 9CG ENGINE

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CRANKSHAFT	MA 21	A 11
CYLINDER HEAD	MA 23	A 12
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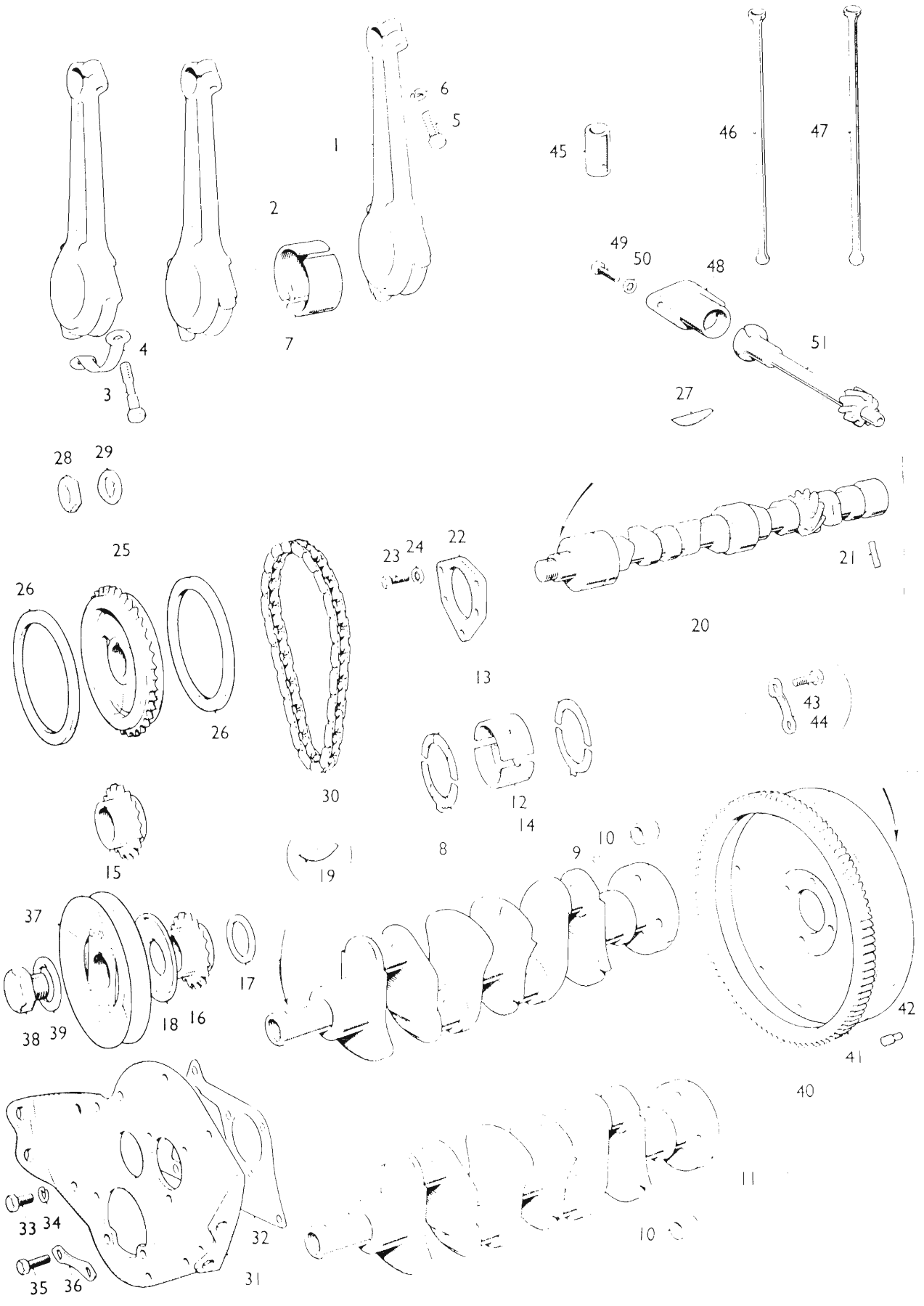

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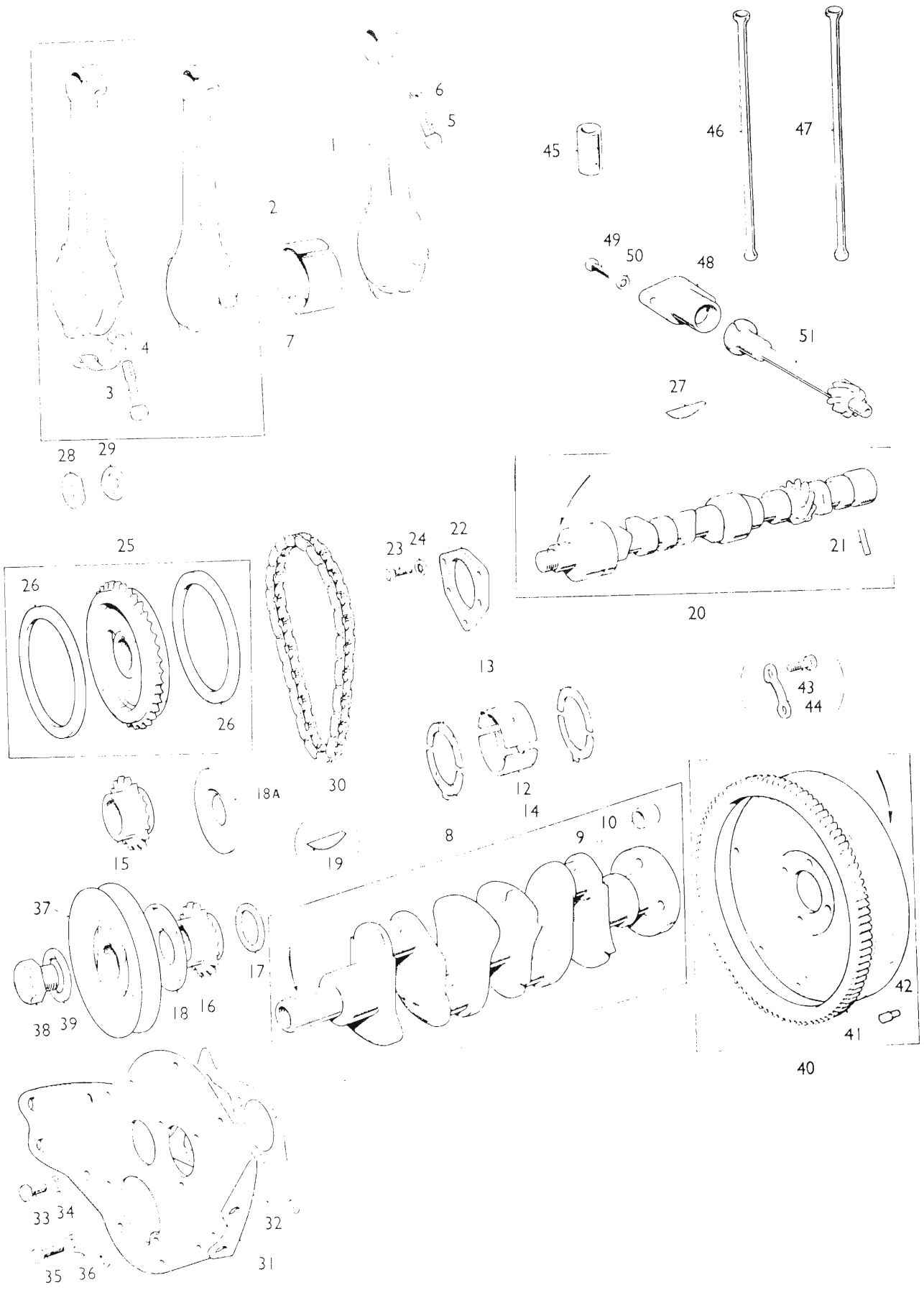
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE						
9CG ENGINE UNIT						
Engine unit—stripped	**HC**	8G 16	1	1		
Engine unit—stripped	**LC**	8G 17	1	1		
Engine unit—half	**HC**	28G 130	2	1		
Engine unit—half	**LC**	28G 140	2	1		
Block assembly—cylinder	**HC**	28G 131	3	1		
Block assembly—cylinder	**LC**	28G 139	3	1		
Plug						
Welch		2K 8169	4	4		
Oil release valve passage		2K 1345	5	2		
Oil gallery		2K 8623	7	2		
Oil gallery		*2K 8623	7	1		W.S.L. use 12H 1734
Oil gallery		12H 1734	7	1		
Stud						
Cylinder head		51K 254	8	1		Use 51K 256 for this application
Cylinder head long		51K 255	9	4		
Cylinder head short		51K 256	10	5, 4		
Fuel pump		53K 525	11	2		
Cap—main bearing						
Front		NSP		1		
Centre		NSP		1		
Rear		NSP		1		
Restrictor camshaft bearing oil feed		LA 1964	12	1		
Screw main bearing cap		2A 53	14	6		
Washer lock		6K 927	15	6		
Dowel main bearing cap		2A 54	13	6		
Cover crankcase rear		NSP		1		
Gasket		2A 127	16	1		
Screw		53K 1028	17	3		
Liner camshaft bearings		28G 133	18	1 set		
Plug drain		2K 4993	26	1		
Washer		6K 638	27	1		
Tap drain		3H 576	28	1		] For service purposes only
Washer		2K 4975	29	1		


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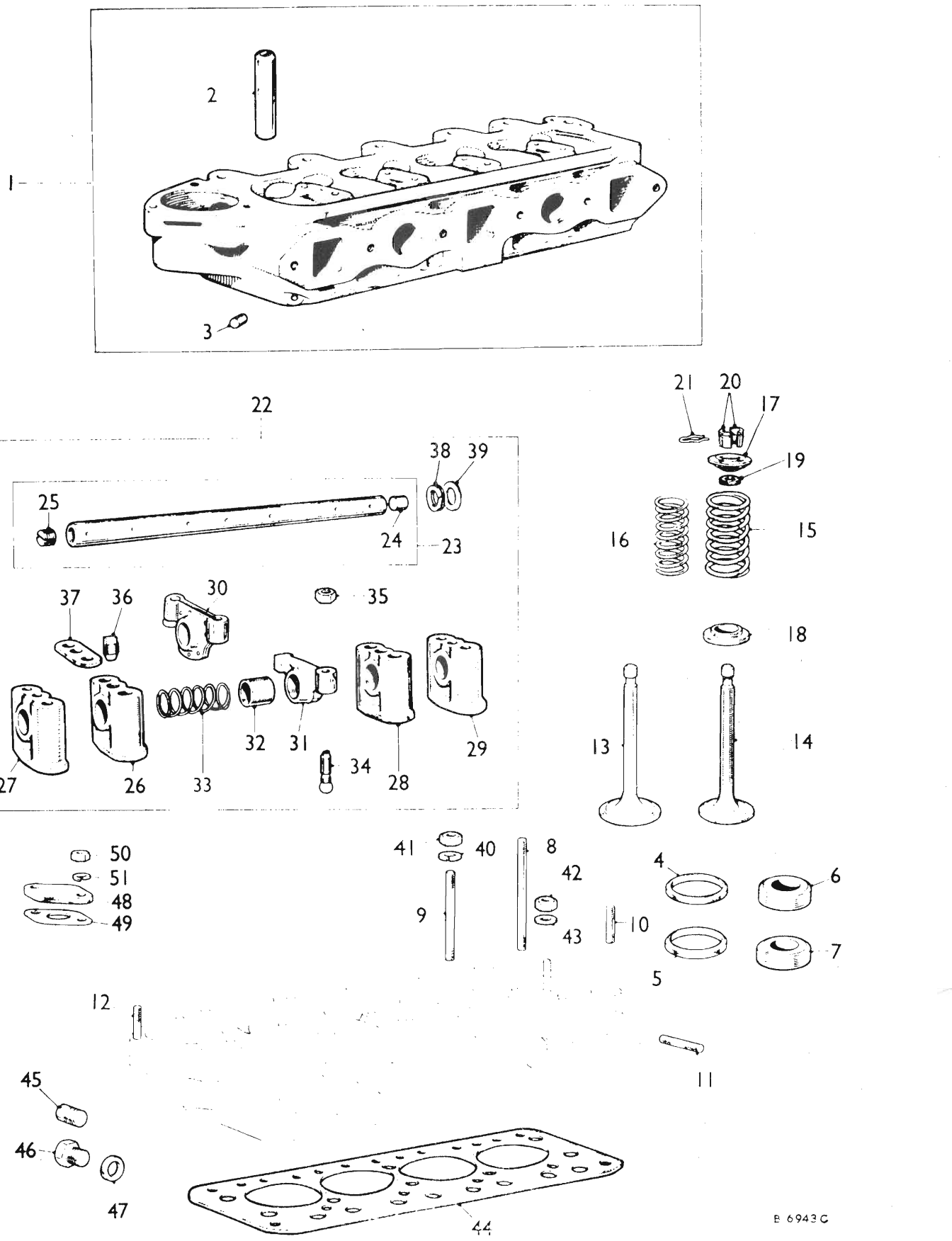
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine *continued*						
Piston assembly—Grade 3						
Standard		†12 A 0187 03	20	4		
·010″ (·254 mm) O/S		†12 A 0187 13	20	4		
·020″ (·508 mm) O/S		†12 A 0187 23	20	4		
·030″ (·762 mm) O/S		†12 A 0187 33	20	4		
·040″ (1·016 mm) O/S		†12 A 0187 43	20	4		
Piston assembly—Grade 6	**HC**					
Standard		†12 A 0187 06	20	4		
·010″ (·254 mm) O/S		†12 A 0187 16	20	4		
·020″ (·508 mm) O/S		†12 A 0187 26	20	4		
·030″ (·762 mm) O/S		†12 A 0187 36	20	4		
·040″ (1·016 mm) O/S		†12 A 0187 46	20	4		
Piston assembly—Grade 3						
Standard		†12 A 0280 03	20	4		
·010″ (·254 mm) O/S		†12 A 0280 13	20	4		
·020″ (·508 mm) O/S		†12 A 0280 23	20	4		
·030″ (·762 mm) O/S		†12 A 0280 33	20	4		
·040″ (1·016 mm) O/S		†12 A 0280 43	20	4		
Piston assembly—Grade 6	**LC**					
Standard		†12 A 0280 06	20	4		
·010″ (·254 mm) O/S		†12 A 0280 16	20	4		
·020″ (·508 mm) O/S		†12 A 0280 26	20	4		
·030″ (·762 mm) O/S		†12 A 0280 36	20	4		
·040″ (1·016 mm) O/S		†12 A 0280 46	20	4		
Ring—piston—top						
Standard		†12 A 66	21	4		
·010″ (·254 mm) O/S		†12 A 0066 10	21	4		
·020″ (·508 mm) O/S		†12 A 0066 20	21	4		
·030″ (·762 mm) O/S		†12 A 0066 30	21	4		
·040″ (1·016 mm) O/S		†12 A 0066 40	21	4		
Ring—piston—2nd and 3rd						
Standard		†12 A 67	22	8		
·010″ (·254 mm) O/S		†12 A 0067 10	22	8		
·020″ (·508 mm) O/S		†12 A 0067 20	22	8		
·030″ (·762 mm) O/S		†12 A 0067 30	22	8		
·040″ (1·016 mm) O/S		†12 A 0067 40	22	8		
Ring—piston—scraper						
Standard		†12 A 68	23	4		
·010″ (·254 mm) O/S		†12 A 0068 10	23	4		
·020″ (·508 mm) O/S		†12 A 0068 20	23	4		
·030″ (·762 mm) O/S		†12 A 0068 30	23	4		
·040″ (1·016 mm) O/S		†12 A 0068 40	23	4		
Pin—gudgeon						
Standard		†2 A 837	24	4		
·002″ (·0508 mm) O/S		†2 A 0837 02	24	4		
·004″ (·1016 mm) O/S		†2 A 0837 04	24	4		
·006″ (·1524 mm) O/S		†2 A 0837 06	24	4		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9GG Engine *continued*					
Rod—connecting—Nos. 1 and 3 cylinders	2A 656	1	2		
Rod—connecting—Nos. 2 and 4 cylinders	2A 654	2	2		
Screw—cap	2A 659	3	8		
Washer—lock	2A 660	4	4		
Screw	5HK 1382	5	4		
Washer—spring	LWN 305	6	4		
Bearing—big-end—connecting rod					
Standard	8G 2198	7	1 set		
·010″ (·254 mm) U/S	8G 2198 10	7	1 set		
·020″ (·508 mm) U/S	8G 2198 20	7	1 set		
·030″ (·762 mm) U/S	8G 2198 30	7	1 set		
·040″ (1·016 mm) U/S	8G 2198 40	7	1 set		
CRANKSHAFT AND GEAR					
Crankshaft	8BG 225	8	1		Part No. change; was 2A 828 and 2A 830
Crankshaft (with bearings)	28G 95		1		UK market Exchange Unit Scheme only
Bush—1st motion shaft	1A 1559	10	1		
Restrictor—oil	1G 1167	9	1		For use with 2A 828 only
Bearing—main					
Standard	8G 2222	12	1 set		
·010″ (·254 mm) U/S	8G 2222 10	12	1 set		
·020″ (·508 mm) U/S	8G 2222 20	12	1 set		
·030″ (·762 mm) U/S	8G 2222 30	12	1 set		
·040″ (1·016 mm) U/S	8G 2222 40	12	1 set		
Washer—thrust					
Upper—standard	1A 1716	13	2		
Upper—·003″ (·076 mm) O/S	1A 1716 03	13	2		
Lower—standard	1A 1717	14	2		
Lower—·003″ (·076 mm) O/S	1A 1717 03	14	2		
Gear—crankshaft	8G 725	15	1	(E) 9CG Da H101 to H15092	
Gear—crankshaft	AEA 538	16	1	(E) 9CG Da H15093 on	
Washer—packing	6K 628	17	1		
Thrower—oil—front	2A 1015	18	1		For service with front cover 2A 937
Thrower—oil—front	12A 1148	18A	1		For service with front cover 12G 791
Key—gear and crankshaft	6K 836	19	1		
CAMSHAFT					
Camshaft (with oil pump driving pin)	AEA 630	20	1		
Pin—oil pump driving	2A 299	21	1		
Plate—locating	2A 84	22	1		
Screw	HNS 0406	23	3		
Washer—shakeproof	LWN 404	24	3		
Gear—camshaft (with tensioner rings)	†2A 85	25	1		Correction; was 8A 85
Ring—tensioner	8G 549	26	2		
Key	WKN 505	27	1		
Nut	6K 629	28	1		
Washer—lock	2A 759	29	1		
Chain—camshaft drive	3H 2127	30	1		
FRONT MOUNTING PLATE					
Plate—engine mounting—front	2A 125	31	1		
Gasket—plate to crankcase	2A 126	32	1		
Gasket—plate to crankcase	12G 619	32	1		W.S.E. use 12G 619
Screw	HZS 0505	33	2		
Washer—spring	LWZ 305	34	2		
Screw	5HK 2016	35	2		
Plate—lock	6K 831	36	1		
CRANKSHAFT PULLEY					
Pulley—crankshaft	2A 940	37	1		
Bolt—pulley retaining	AEA 312	38	1		
Washer—lock	1G 1319	39	1		


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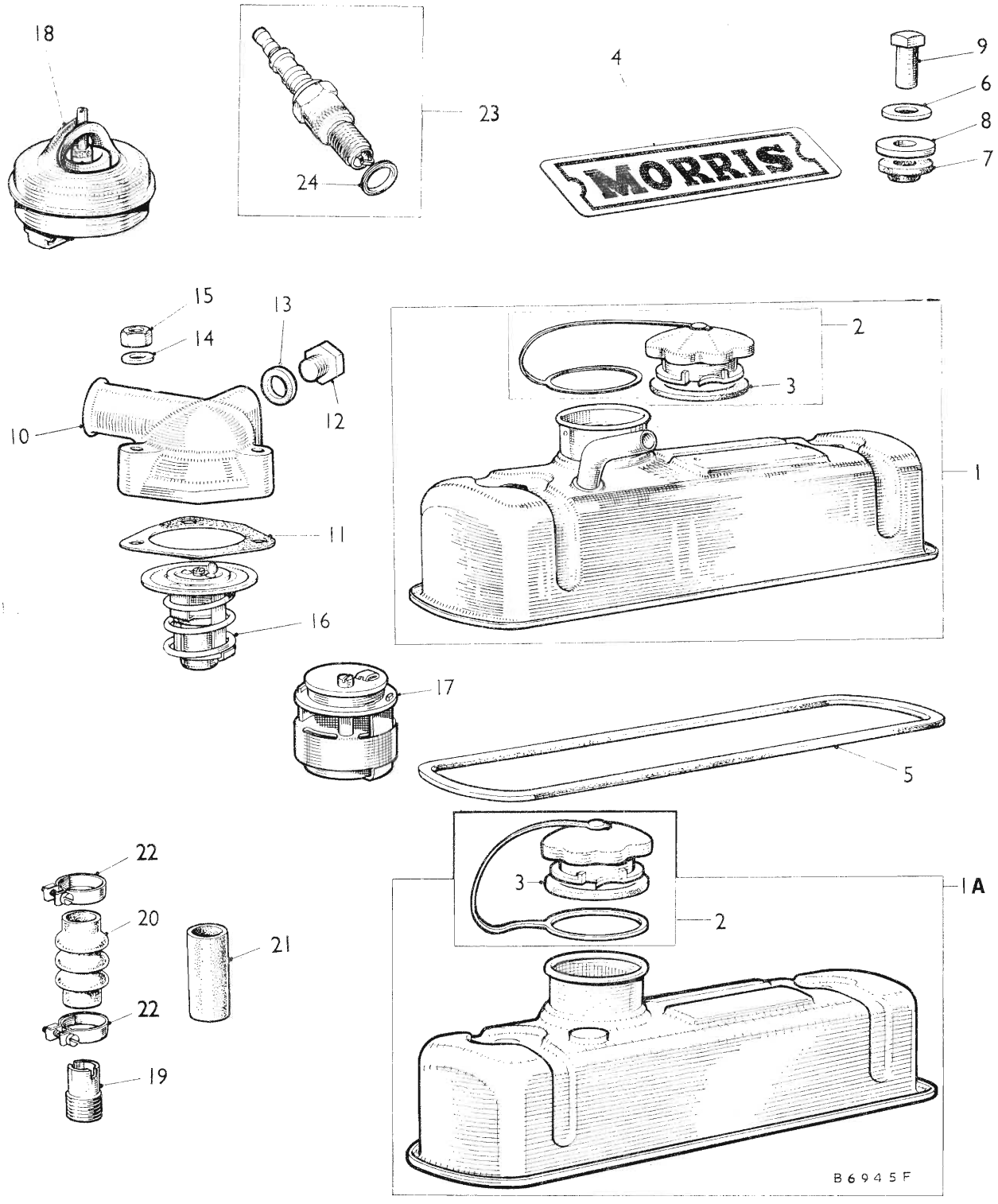
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine *continued*					
FLYWHEEL					
Flywheel assembly	8SG 227	10	1		Part No. change; was 12A 182 or AEA 594
Gear ring starter	†12A 183	11	1		W.S.E. use AEA 596
Gear ring –starter	†AEA 596	11	1		
Dowel –clutch to flywheel	1G 2984	12	2		
Screw –flywheel to crankshaft	6K 630	13	4		
Washer –lock	2K 7816	14	2		
TAPPETS AND PUSH-RODS					
Tappet					
Standard	2A 13	15	8		
·010″ (·254 mm) O/S	2A 0013 10	15	8		
·020″ (·508 mm) O/S	2A 0013 20	15	8		
Push-rod	†12A 189	16	8		W.S.E. use 2A 14, 12A 250, or 12A 747
	2A 14	16	8		Alternatives in sets
	12A 250	16	8		Alternatives in sets
	†12A 747	16	8		Alternatives in sets
DISTRIBUTOR HOUSING AND SPINDLE					
Housing –distributor	†2A 612	18	1		W.S.E. use 12A 1136 together with 'O' ring 1311 2792
Housing – distributor	12A 1136	18	1		
'O' ring –seal	1311 2792		1		
Screw	HZS 0406	19	1		
Washer –shakeproof	LWN 404	20	1		
Spindle –distributor driving	†2A 139	21	1		Alternatives. W.S.E. use 1G 2062 for this application
	†2A 847	22	1		Alternatives. W.S.E. use 1G 2062 for this application
	1G 2062	23	1		Alternatives. W.S.E. use 1G 2062 for this application


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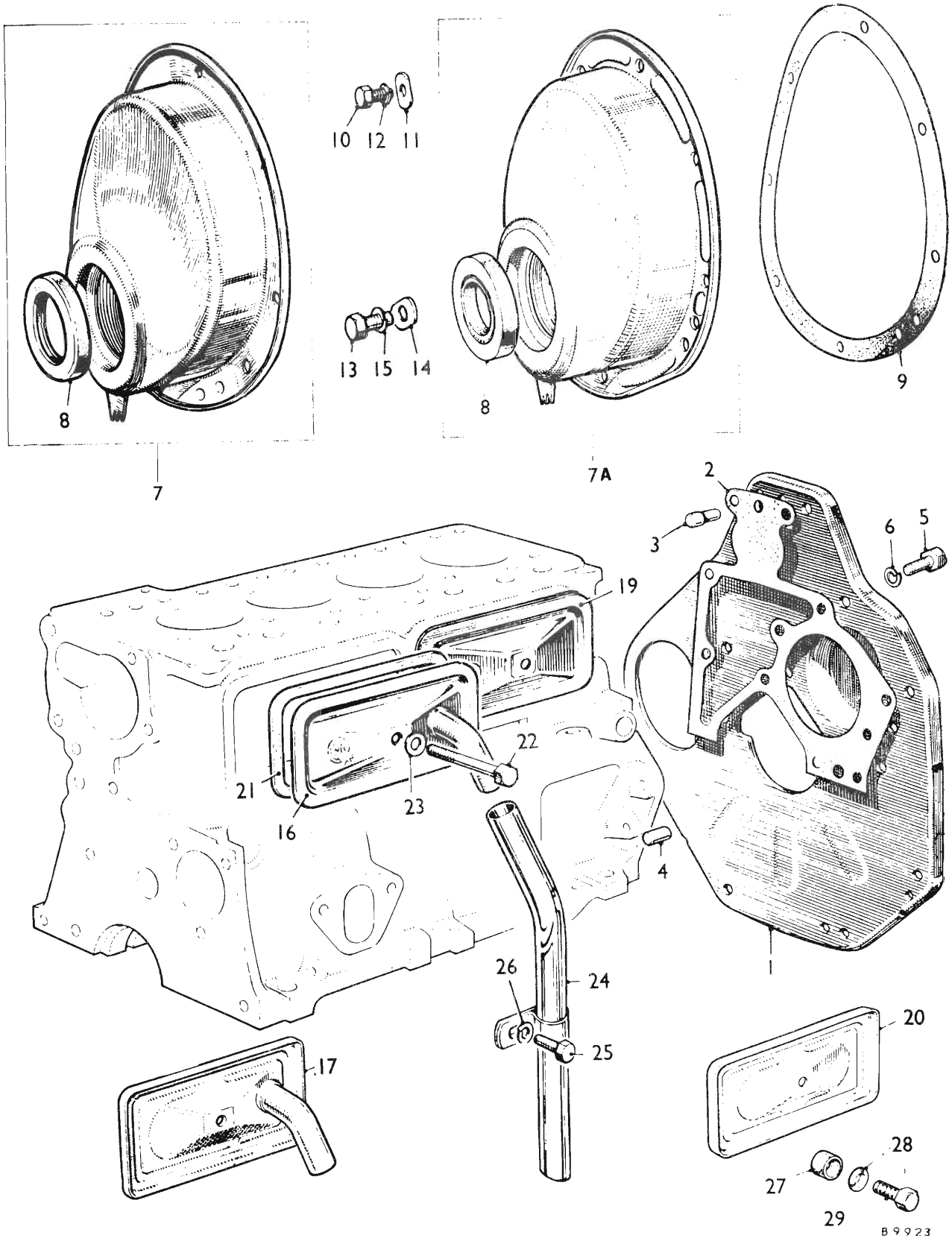
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine—*continued*					
CYLINDER HEAD DETAILS					
Cylinder head assembly	NSP		1		Was 28G 132
Cylinder head (with guides and plugs)	12A 184	1	1		
Guide—inlet and exhaust valve	12A 186	2	8		
Plug—oil hole	†6K 808	3	1		W.S.E. use 2K 1345
Plug—oil hole	†2K 1345	3	1		
Insert—valve seat					
Inlet—standard	2A 639	4	4		For service purposes only
Inlet—$\frac{1}{16}$″ (1·58 mm) O/S	AEA 762	5	4		
Exhaust—standard	2A 660	6	4		
Exhaust—$\frac{1}{16}$″ (1·58 mm) O/S	AEA 763	7	4		
Stud					
Rocker bracket—long	51K 885	8	2		
Rocker bracket—short	51K 1473	9	2		
Cover plate	53K 402	10	2		
Inlet and exhaust manifold	53K 487	11	6		
Water outlet elbow	53K 530	12	3		
Plate—cover—heater tap facing	2A 180	48	1		
Gasket—cover plate	88G 221	49	1		Part No. change; was 2A 179 and 12A 32
Nut	FNN 104	50	2		
Washer—spring	LWN 304	51	2		
Valve					
Inlet	AEA 574	13	4		
Exhaust	AEA 434	14	4		Use AEA 400 for this application
Exhaust	AEA 400	14	4		
Spring—valve—outer	AEA 311	15	8		
Spring—valve—inner	AEA 401	16	8		
Collar—valve spring—top	AEA 402	17	8		
Cup—valve spring—bottom	AEA 403	18	8		
Ring—valve packing (rubber)	2A 879	19	8		
Cotter—valve	2A 11	20	16		
Circlip—valve cotter	2A 12	21	8		
Shaft assembly—valve rocker	2A 15	22	1	See (1) foot of page	Use AEA 90 for this application
Shaft assembly—valve rocker	AEA 90	22	1	See (2) foot of page	
Shaft—valve rocker—plugged	2A 16	23	1		
Plug—plain	6K 878	24	1		
Plug—screwed	2K 4608	25	1		
Bracket—rocker shaft					
Tapped	2A 22	26	1		Use 12A 210 for this application
Tapped	†12A 210	27	1		W.S.E. use 12G 1109
Tapped	†12G 1109	27	1		
Plain	2A 23	28	3		Use 12A 211 for this application
Plain	†12A 211	29	3		W.S.E. use 12G 1110
Plain	†12G 1110	29	3		
Rocker—valve—bushed	2H 964	23	8		Alternatives; interchangeable in sets only
Rocker—valve—bushed	2A 533	31	8		
Bush—valve rocker	2A 21	32	8		
Spring—rocker spacing	6K 556	33	3		
Screw—tappet adjusting	†2A 535	34	8		W.S.E. use 12A 1215
Screw—tappet adjusting	12A 1215	34	8		
Locknut—screw	6K 654	35	8		
Screw—rocker shaft locating	2A 258	36	1		
Plate—rocker shaft bracket	2A 515	37	4		
Washer—spring—rocker shaft	2A 18	38	2		
Washer—plain—rocker shaft	6K 555	39	2		
Washer—spring	LWN 205	40	4		
Nut	FNN 105	41	4		
Nut—cylinder head stud	51K 371	42	9		
Washer—cylinder head stud	PWN 106	43	5		
Gasket—cylinder head	12A 190	44	1		Use 12G 293 for this application
Gasket—cylinder head	12G 293	44	1		
Plug—thermal transmitter boss	AEC 997	45	1		Use ADP 210 for this application
Plug—thermal transmitter boss	ADP 210	46	1		
Washer—plug	1B 3664	47	1		

CHANGE POINTS

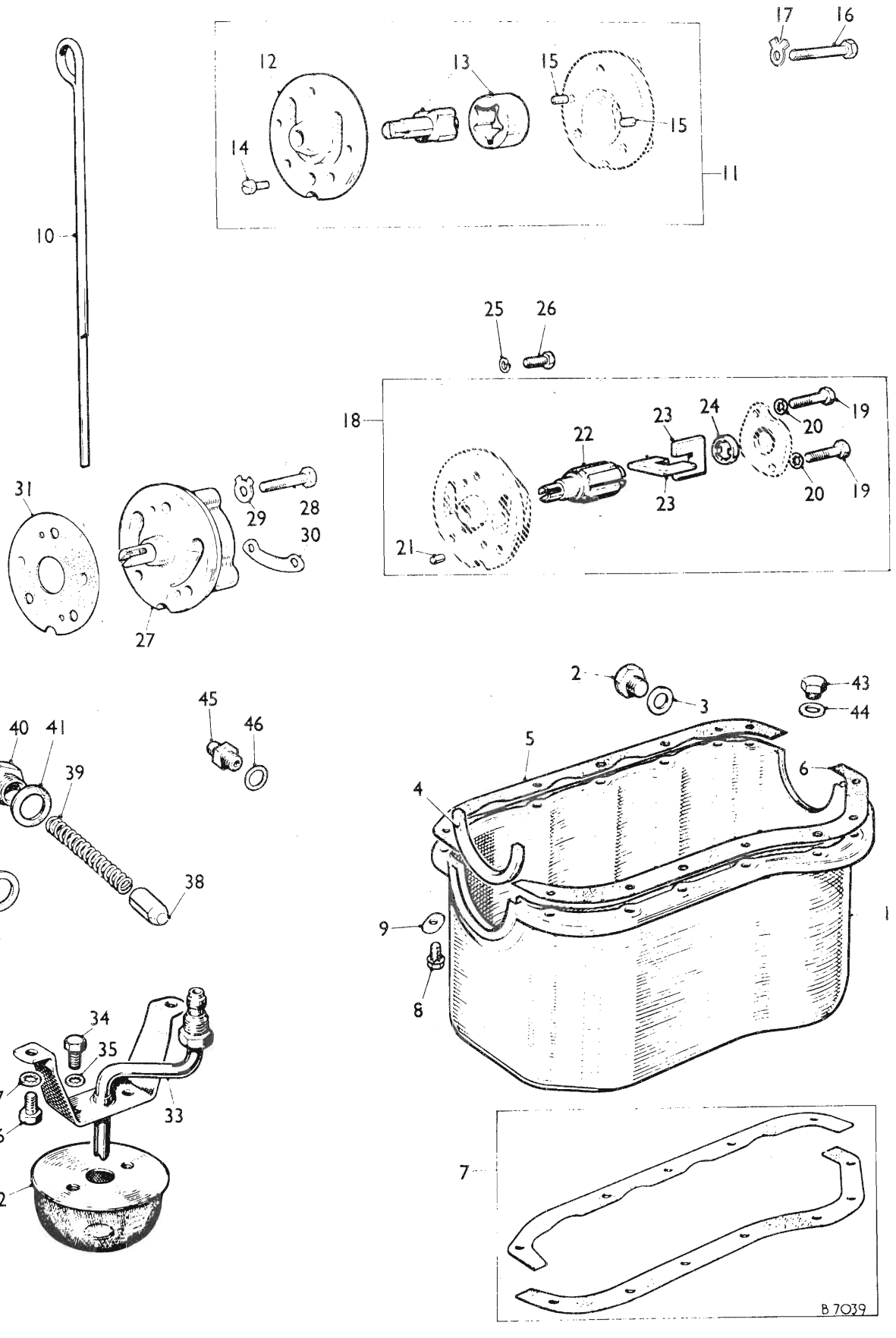
(1) (E) 9CG/Da/101 to H12255 and L10995
(2) (E) 9CG/Da/H12256 on and L10996 on


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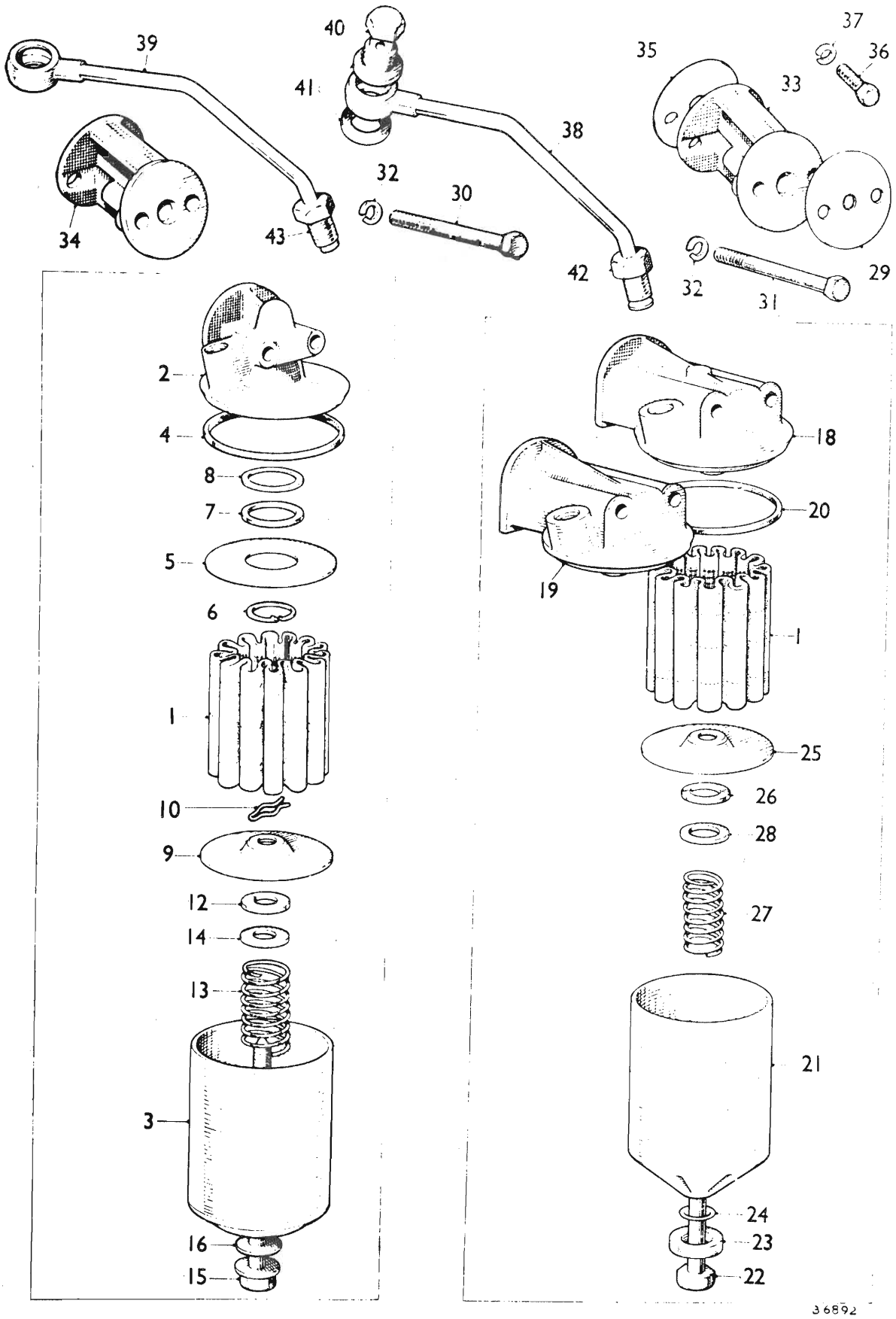
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine *continued*					
VALVE ROCKER COVER AND OIL FILLER					
Cover—valve rocker	AEA 601	1	1		Use 12A 501 for this application
Cover—valve rocker	12A 501	1A	1		
Cap and cable—oil filler	8G 612	2	1		Use 12A 402 for this application
Cap and strap—oil filler	12A 402	3	1		
Washer—oil filler cap	12A 403	25	1		
Bush (rubber)	*2K 8568	4	2		W.S.E. use 12A 1358
Bush (rubber)	*12A 1358	4	2		
Nut	2A 150	5	2		
Piece—distance	1B 2925	6	2		
Washer—cap	1A 2156	7	2		
Washer—joint	12A 14	8	1		
WATER OUTLET ELBOW THERMOSTAT, AND COVER PLATE					
Elbow—water outlet	AEA 306	9	1		
Gasket	12A 29	10	1		Use 12G 330 for this application
Gasket	12G 330	10	1		
Nut	FNZ 105	11	3		
Washer—spring	LWZ 205	12	3		
Thermostat					
Bellows-type—73° C (163° F)	*11G 291	13	1		W.S.E. use 13H 3727 — Hot climates
Bellows-type—73° C (163° F)	†11K 399	13	1		
Wax-type—74° C (165° F)	*13H 1412	14	1		
Wax-type—74° C (165° F)	*13H 2526	14	1		
Wax-type—74° C (165° F)	†13H 3584	14	1		
Wax-type—74° C (165° F)	†13H 3727	14	1		
Wax-type—82° C (180° F)	†13H 2317	14	1		W.S.E. use 13H 4070 — Temperate climates
Wax-type—82° C (180° F)	†13H 3585	14	1		
Wax-type—82° C (180° F)	†13H 4070	14	1		
Wax-type—88° C (190° F)	†13H 2316	14	1		W.S.E. use 13H 3586 — Cold climates
Wax-type—88° C (190° F)	†13H 3586	14	1		
Adaptor—by-pass	2A 243	15	1		
Connection—by-pass (rubber)	2A 242	16	1		Use 12A 1093 for this application
Connection—by-pass (rubber)	12A 1093	17	1		
Clip—connection	3H 2963	18	2		
SPARKING PLUGS					
Plug—sparking (N5)	3H 2006	23	4		
Plug—sparking (XN8)	2A 375	23	4		For use when short-wave radio is fitted
Gasket	2K 5211	24	4		


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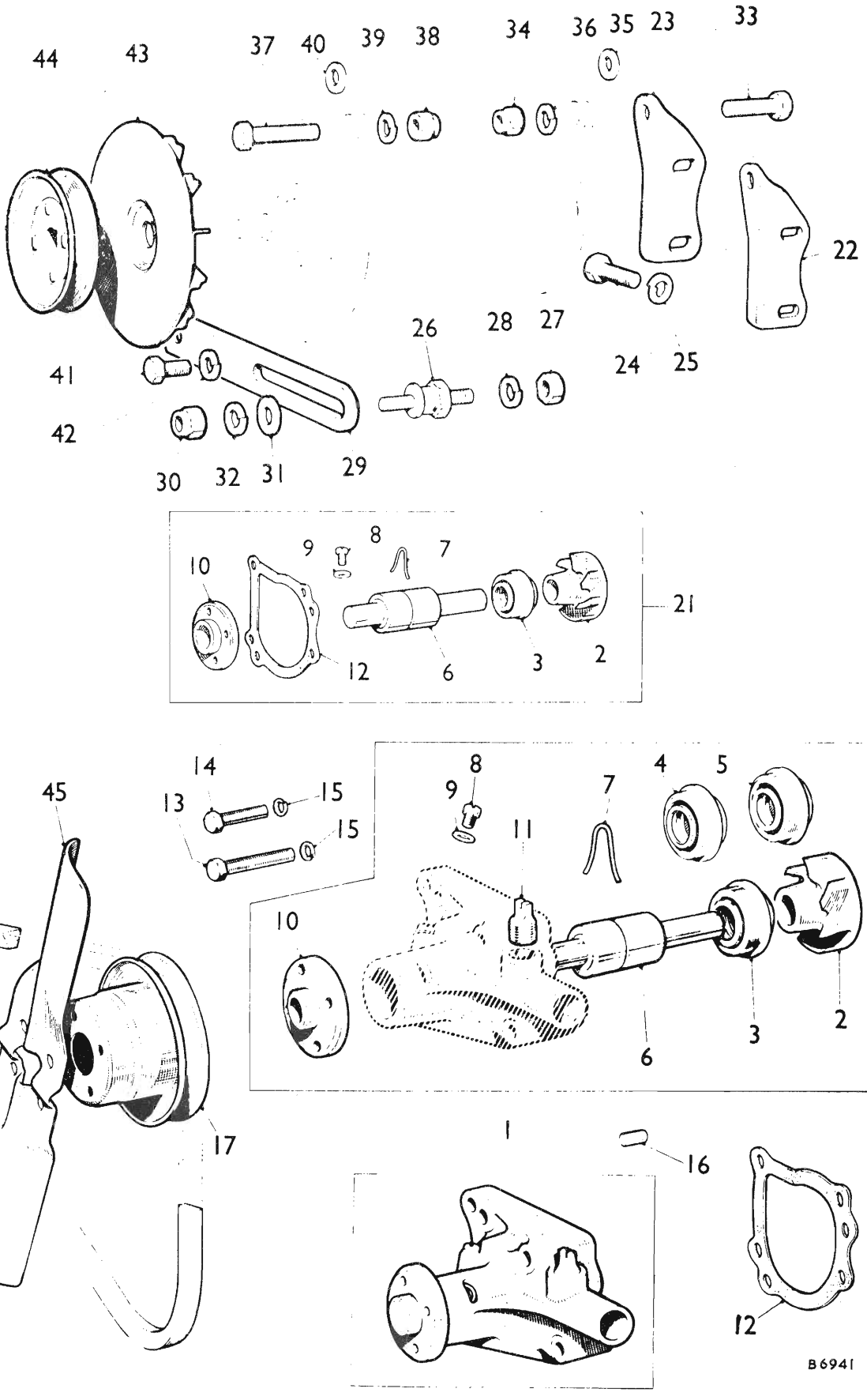
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine *continued*					
REAR MOUNTING PLATE					
Plate engine mounting rear	88G 226	1	1		Part No. change; was 2A 300 and 2A 569
Gasket	†2A 123	2	1		W.S.E. use 12A 22
Gasket	12A 22	2	1		
Dowel—top	1K 52	3	1		
Dowel—bottom	1G 752	4	1		
Screw	HZS 0505	5	7		
Washer spring	LWZ 305	6	7		
CYLINDER FRONT AND SIDE COVERS					
Cover—front	†2A 937	7	1		W.S.E. use 12G 791 together with oil thrower 12A 1148 on page MA 21
	†12G 791	7A	1		W.S.E. use 12A 1419
	†12A 1419	7A	1		
Seal oil	†2A 939	8	1		W.S.E. use 13H 4061
Seal oil	†13H 4061	8	1		
Gasket	1A 2093	9	1		Use 12A 956 for this application
Gasket	12A 956	9	1		
Screw	HZS 0403	10	6		
Washer plain	2K 5197	11	6		
Washer—spring	LWN 204	12	6		
Screw	HZS 0505	13	4		
Washer plain	2K 7440	14	4		
Washer spring	LWZ 305	15	4		
Cover—cylinder side					
Front (with vent pipe)	12H 155	16	1		W.S.E. use 12H 948
Front (with vent pipe)	12H 948	17	1		
Rear	12H 152	19	1		W.S.E. use 12A 1170 together with 1 off each joint 12A 1175, bush 12A 1176, cup 12A 1177, and screw HZS 0509
Rear	12H 941	19	1		
Rear	12A 1170	20	1		
Gasket	†12A 24	21	2		W.S.E. use 12A 1139
Gasket	12A 1139	21	2		For service with side covers 12H 155, 12H 948, 12H 152, and 12H 941
Screw cover to crankcase	HBZ 0515	22	2		
Washer (fibre)	2K 4958	23	2		
Washer joint	12A 1175	21	1		For service with side cover 12A 1170
Bush (rubber)	12A 1176	27	1		
Washer cup	12A 1177	28	1		
Screw—cover to crankcase	HZS 0509	29	1		
Pipe—vent—lower	2A 118	24	1		
Screw	HZS 0505	25	1		
Washer spring	LWZ 205	26	1		


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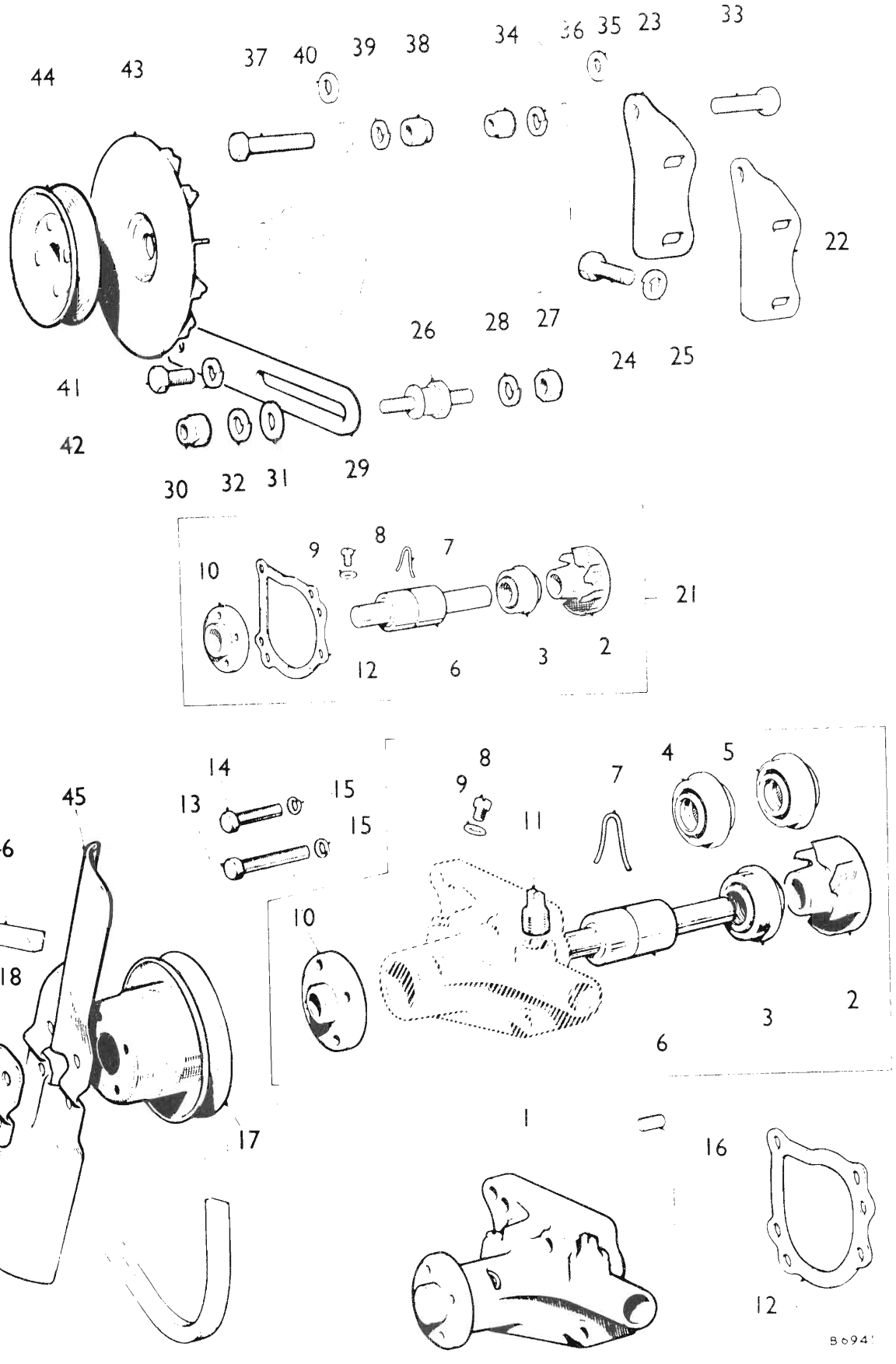
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine – *continued*					
SUMP AND DIPPER ROD					
Sump—oil	†2A 704	1	1		W.S.E. use 12G 173
Sump—oil	12G 173	1	1		
Plug—drain—sump	88G 257	2	1		Part No. change; was 2A 380 and 2F 4249
Washer (copper)	6K 638	3	1		
Seal—oil—main bearing cap	2A 280	4	2		
Gasket—sump to crankcase					
Right-hand	†12A 20	5	1		W.S.E. use 8G 731
Left-hand	†12A 19	6	1		
	†8G 716	7	1 set		
	†8G 722	7	1 set		
	†8G 731	7	1 set		
Screw (with captive washer)	6K 639	8	14		
Washer	2K 5197	9	14		
Rod—oil dipper	2A 294	10	1		
OIL PUMP, STRAINER, AND RELEASE VALVE					
Pump—oil (Hobourn)	†2A 962	11	1		Alternative to 12G 793
Body	NSP		1		
Cover	17H 6427	12	1		
Shaft—driving (with rotors)	17H 1965	13	1		
Screw	AJD 3204 Z	14	1		
Dowel	17H 1964	15	2		
Screw	HBN 0414	16	3		
Washer—lock	2A 339	17	1		
Pump—oil (Burman)	†2A 819	18	1		W.S.E. use 2A 962 or 12G 50
Body and cover	NSP		1		
Screw	HBN 0411	19	2		
Washer—shakeproof	LWN 404	20	2	(E) 9CG/Da/H101 to H15258 and L101 to L14245	
Dowel	7H 6813	21	2		
Rotor	7H 6810	22	1		
Vane—rotor	7H 6807	23	2		
Sleeve—rotor	7H 6808	24	1		
Screw	HZS 0405	25	3		
Washer—spring	LWN 304	26	1		
Pump—oil (Concentric)	†12A 107	27	1		W.S.E. use 12G 793
	†12A 198	27	1		
	†12G 50	27	1		
	†12G 793	27	1		Alternative to 2A 962
Screw	HBN 0414	28	3		
Washer—lock	2A 339	29	1		
Plate—lock	2A 522	30	1		
Gasket	†2A 494	31	1		W.S.E. use 12G 69
Gasket	†12G 69	31	1		W.S.E. use 88G 411
Gasket	†88G 411	31	1		
Strainer—oil	2A 668	32	1		
Pipe—suction (with bracket)	2A 957	33	1		
Screw—bracket to oil strainer	HNS 0404	34	2		
Washer—shakeproof	LWN 404	35	2		
Screw	HNS 0404	36	2		
Washer—shakeproof	LWN 404	37	2		
Valve—oil release	†1G 1452	38	1		W.S.E. use 12H 865
Valve—oil release	12H 865	38	1		
Spring—oil release valve	6K 853	39	1		
Nut—cap	1A 2206	40	1		
Washer (fibre)	2K 4982	41	2		Use 1 off 6K 431 for this application
Washer (copper)	6K 431	42	1		
Plug—oil priming	2K 4994	43	1		
Washer—plug (copper)	6K 464	44	1		
Union—oil pressure	2A 269	45	1		
Washer—union (fibre)	2K 4956	46	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine —*continued*					
OIL FILTER					
Filter—oil (Tecalemit)	NSP		1		Alternative to Purolator filter
Element	8G 684	1	1		
Head	17H 945	2	1		
Sump	37H 436	3	1		
Seal—sump to head	†17H 4	4	1		W.S.E. use 13H 998
Seal—sump to head	†13H 998	4	1		
Plate—element clamp	7H 147	5	1		
Circlip—plate to head	2A 700	6	1		
Washer—clamp plate (felt)	7H 1756	7	1		
Washer—dished—clamp plate	7H 1761	8	1	Finished at (C) 3807	
Plate—pressure	17H 942	9	1		
Circlip—plate to centre bolt	†7H 1840	10	1		W.S.E. use 17H 2877
Circlip—plate to centre bolt	17H 2877	11	1		
Washer—pressure plate (felt)	7H 1758	12	1		
Spring—pressure plate	7H 1764	13	1		
Washer—spring	7H 1765	14	1		
Bolt—centre	17H 943	15	1		
Seal—bolt to sump	7H 1759	16	1		
Filter—oil (Purolator)	NSP		1		Alternative to Tecalemit filter
Element	8G 684	17	1		
Head assembly	37H 690	18	1		Use 17H 9463 for this application
	17H 9463	19	1		
Plate—clamping	NSP		1		
Seal—sump to head	†27H 1983	20	1		W.S.E. use 12A 1591
	†13H 3249	20	1		
	†12A 1591	20	1		
Sump	17H 1169	21	1		
Bolt—centre	37H 689	22	1		
Collar—centre bolt	17H 1172	23	1		
Seal—centre bolt collar	17H 1173	24	1		
Plate—pressure	17H 1148	25	1		
Seal—pressure plate	7H 28	26	1		
Spring—pressure plate	7H 25	27	1		
Washer—pressure plate spring	7H 7553	28	1		
Gasket—oil filter to adaptor	88G 205	29	1		Part No. change; was 12A 143, 12A 394, and 12G 148. Use 88G 402 for this application
Gasket—filter to adaptor	88G 402	29	1		
Bolt	HCZ 0628	30	2	(E) 9CG/Da/H101 to H5066	
Bolt	HCZ 0630	31	2	(E) 9CG/Da/H5067 on	
Washer—spring	LWZ 206	32	2		
Adaptor—oil filter	†AEA 305	33	1	(E) 9CG/Da/H101 to H5066	W.S.E. use AEA 657 together with 2 off bolt HCZ 0630 and 1 off pipe AEA 658
Adaptor—oil filter	AEA 657	34	1	(E) 9CG/Da/H5067 on	
Gasket—adaptor to crankcase	88G 205	35	1		Part No. change; was 12A 143, 12A 394, and 12G 148. Use 88G 402 for this application
Gasket—adaptor to crankcase	88G 402	35	1		
Screw	NCS 0608	36	2		
Washer—spring	LWN 206	37	2		
Pipe—oil	†AEA 313	38	1	(E) 9CG/Da/H101 to H5066	W.S.E. use AEA 658 together with 2 off bolt HCZ 0630 and 1 off adaptor AEA 657
Pipe—oil	AEA 658	39	1	(E) 9CG/Da/H5067 on	
Screw—banjo union	2A 715	40	1		
Washer (copper)	AED 172	41	2		
Connection	TCN 206	42	1		Use AEA 678 for this application
Connection	AEA 678	43	1		

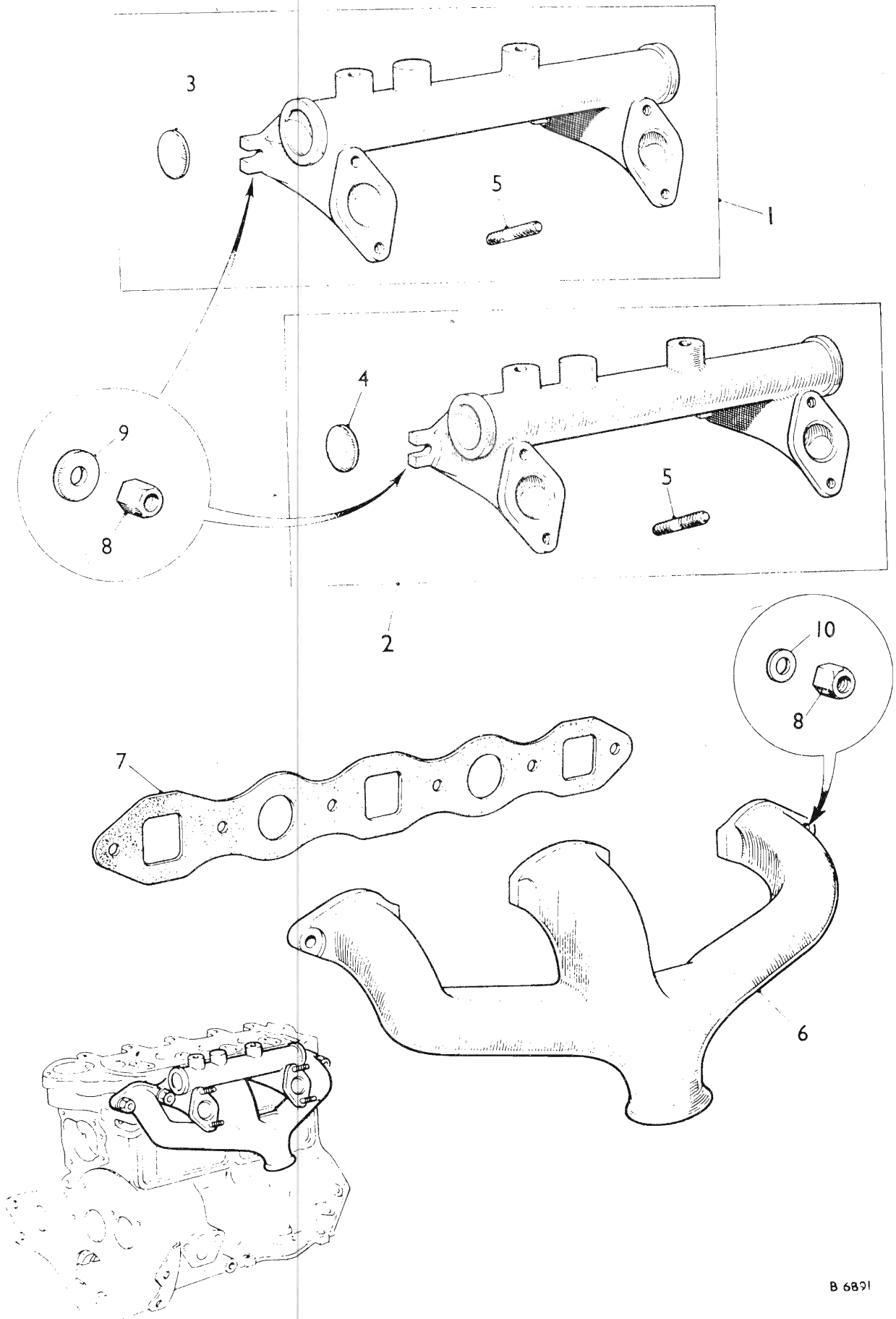

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine					
WATER PUMP AND FAN PULLEY					
Pump assembly—water	*2A 774	1	1	(E. 9CG Da/H101 to H32735 and L101 to L26632	W.S.E. use 12G 120
	*12G 120	1	1	(E. 9CG Da/H32735 on and L26633 on	W.S.E. use 12A 1332
	*12A 1332	1	1		W.S.E. use 12G 1284
	*12G 1284	1	1		
Body	NSP		1		
Vane	2A 664	2	1		
Seal	*8G 698	3	1		W.S.E. use 13H 591
	*8G 697	3	1		
	13H 591	4	1		For use with 2A 774
	*13H 772	5	1		For use with 12G 120. W.S.E. use 8BG 446
	8BG 446	5	1		
Bearing (with spindle)	*2A 777	6	1		W.S.E. use 12A 1328
	*12A 1328	6	1		W.S.E. use 12A 1389
	*12A 1389	6	1		
Wire—bearing locating	*2A 778	7	1		For use with water pumps 2A 774, 12G 120 and 12A 1332
Screw—lubricating point	*53K 1433	8	1		
Washer (fibre)	2K 4974	9	1		
Hub—pulley	2A 665	10	1		Use 8G 733 for this application
Hub—pulley	8G 733	10	1		
Adaptor—by-pass	2A 243	11	1		
Gasket	8BG 215	12	1		Part No. change; was 2A 667 and 12A 31
Screw—long	HZS 0515	13	2		
Screw—short	HZS 0510	14	2		
Washer—spring	LWN 305	15	1		
Dowel	2K 6124	16	2		
Pulley—fan and water pump	2A 601	17	1		
Stiffener—fan blade	2A 803	18	1		
Screw	HZS 0406	19	4		
Washer—spring	LWN 204	20	4		
Kit—repair—water pump	*8G 2361	21	1		Part No. change; was 8G 2312. W.S.E. use 8G 2570
Kit—repair—water pump	*8G 2570	21	1		
Vane	2A 664	2	1		
Seal	8BG 446	3	1		
Bearing (with spindle)	12A 1328	6	1		
Wire—bearing locating	2A 778	7	1		
Screw—lubricating point	53K 1433	8	1		
Washer (fibre)	2K 4974	9	1		
Hub—pulley	8G 733	10	1		
Gasket—pump body to crank	8BG 215	12	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine—*continued*					
DYNAMO MOUNTING					
Bracket—dynamo—rear	†2A 758	22	1		W.S.E. use 12A 526
Bracket—dynamo—rear	12A 526	23	1		
Screw	HZS 0507	24	2		
Washer—spring	LWZ 305	25	2		
Pillar—dynamo adjusting link	2A 128	26	1		
Nut	FNZ 106	27	1		
Washer—spring	LWZ 306	28	1		
Link—dynamo adjusting	AEA 325	29	1		
Nut	†LNZ 206	30	1		
Washer—plain	PWN 106	31	1		
Washer—spring	LWZ 306	32	1		
Bolt	HZS 0509	33	1		Use HZS 0510 for this application
Bolt	HZS 0510	33	1		
Nut	LNZ 205	34	1		
Washer					
Plain	PWZ 305	35	1		
Spring	†2K 5319	36	1		W.S.E. use LWN 305
Spring	LWN 305	36	1		
Bolt	HBZ 0513	37	1		Use HZS 0514 for this application
Bolt	HZS 0514	37	1		
Nut	LNZ 204	38	1		
Washer—spring	LWZ 305	39	1		
Washer—plain	PWZ 305	40	1		
Screw—adjusting link to dynamo	†3H 2098	41	1		W.S.E. use ZCS 0505
Screw—adjusting link to dynamo	ZCS 0505	41	1		
Washer—spring	LWZ 305	42	1		
Fan—dynamo	†1G 1783	43	1		W.S.E. use AEC 82
Fan—dynamo	AEC 82	43	1		
Pulley—dynamo	1H 998	44	1		
FAN AND FAN BELT					
Blade—fan	AEA 301	45	2		
Belt—fan—wedge-type	†AEA 849	46	1	Fitted up to change over to AEJ 63	W.S.E. use 13H 1329
	†AEJ 63	46	1	(E) 9CG/Da/H22851 and L15656 on	
	13H 1329	46	1		

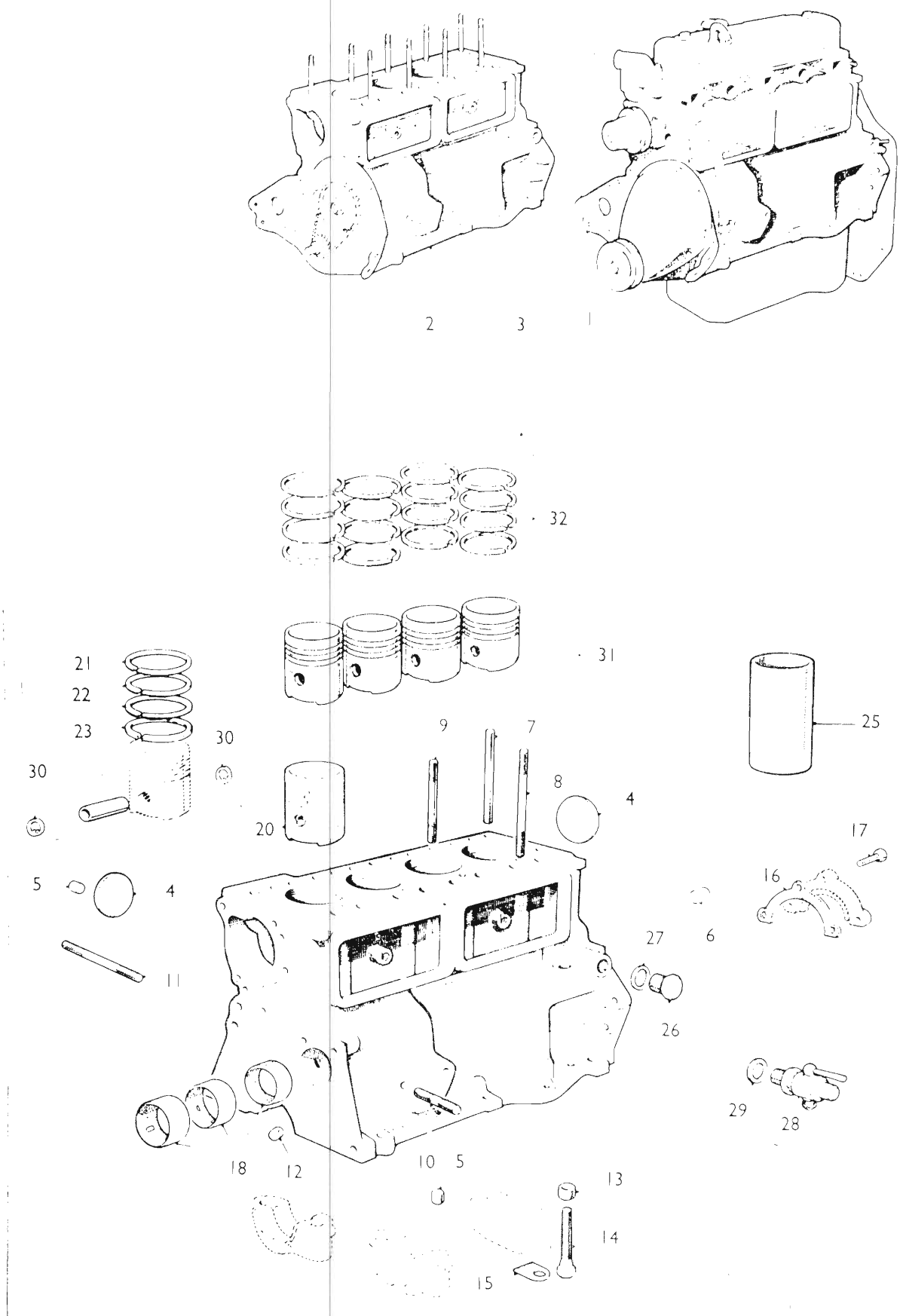
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine *continued*					
ENGINE SERVICE KITS					
Set—gasket—engine decarbonizing	8G 2320		1		] W.S.L. nos. 8G 2402
Set—gasket—engine decarbonizing	8G 2402		1		
Gasket					
Cylinder head	12G 293		1		
Manifold	*AE6 181		1		
Water outlet elbow	†12G 330		1		
Rocker cover	12A 14		1		
Cover plate	†88G 221		1		
Carburetter	1G 2624		6		
Air cleaner	*12H 862		2		
Ring—valve packing	2A 879		8		
Set—gasket—supplementary	8G 2232		1		Use with 8G 2402 for complete engine overhaul
Gasket					
Front mounting plate	12G 619		1		
Cylinder front cover	12A 956		1		
Cylinder side cover	12A 1139		2		
Oil pump	†88G 411		1		
Sump	*8G 731		1		
Water pump	†88G 215		1		
Petrol pump	2A 113		1		
Rear mounting plate	12A 22		1		
Crankcase rear cover	2A 127		1		
Oil filter to crankcase	*88G 402		2		
Seal—oil—main bearing cap	2A 280		2		
Washer					
Oil priming plug	6K 464		1		
Sump drain plug	6K 638		1		
Drain tap	2K 4954		1		] Alternatives
Drain tap	*2K 4975		1		


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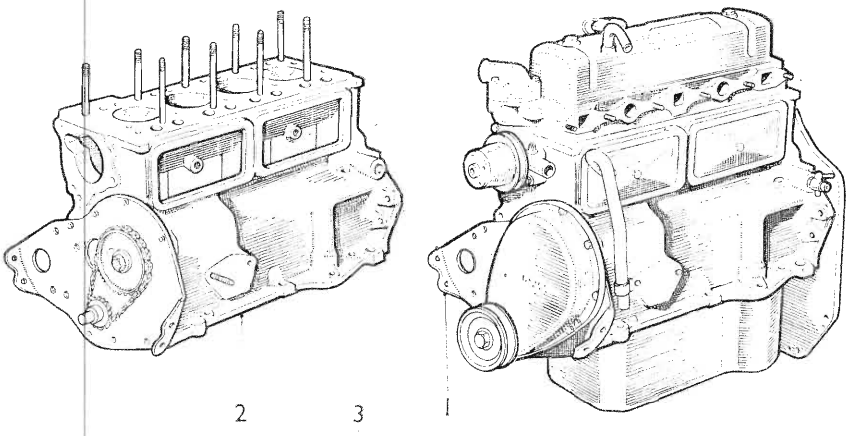
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Engine—*continued*					
INLET AND EXHAUST MANIFOLDS					
Manifold—inlet (with plug and studs)	†AEA 576	1	1	(E) 9CG/Da/H101 to H3169	W.S.E. use AEA **633**
Manifold—inlet (with plug and studs)	AEA 633	2	1	(E) 9CG/Da/H3170 on	
Plug—inlet manifold	2K 8159	3	2	(E) 9CG/Da/H101 to H3169	
Plug—inlet manifold	AEA 635	4	2	(E) 9CG/Da/H3170 on	
Stud—carburetter to manifold	CHS **2620**	5	4		
Manifold—exhaust	12A **191**	6	1		
Gasket—inlet and exhaust manifold	12A **192**	7	1		Use 12G **300** for this application
Gasket—inlet and exhaust manifold	12G **300**	7	1		
Nut—inlet and exhaust manifold stud	BNN **105**	8	6		
Washer—clamping	2A **110**	9	4		
Washer	PWN **105**	10	2		

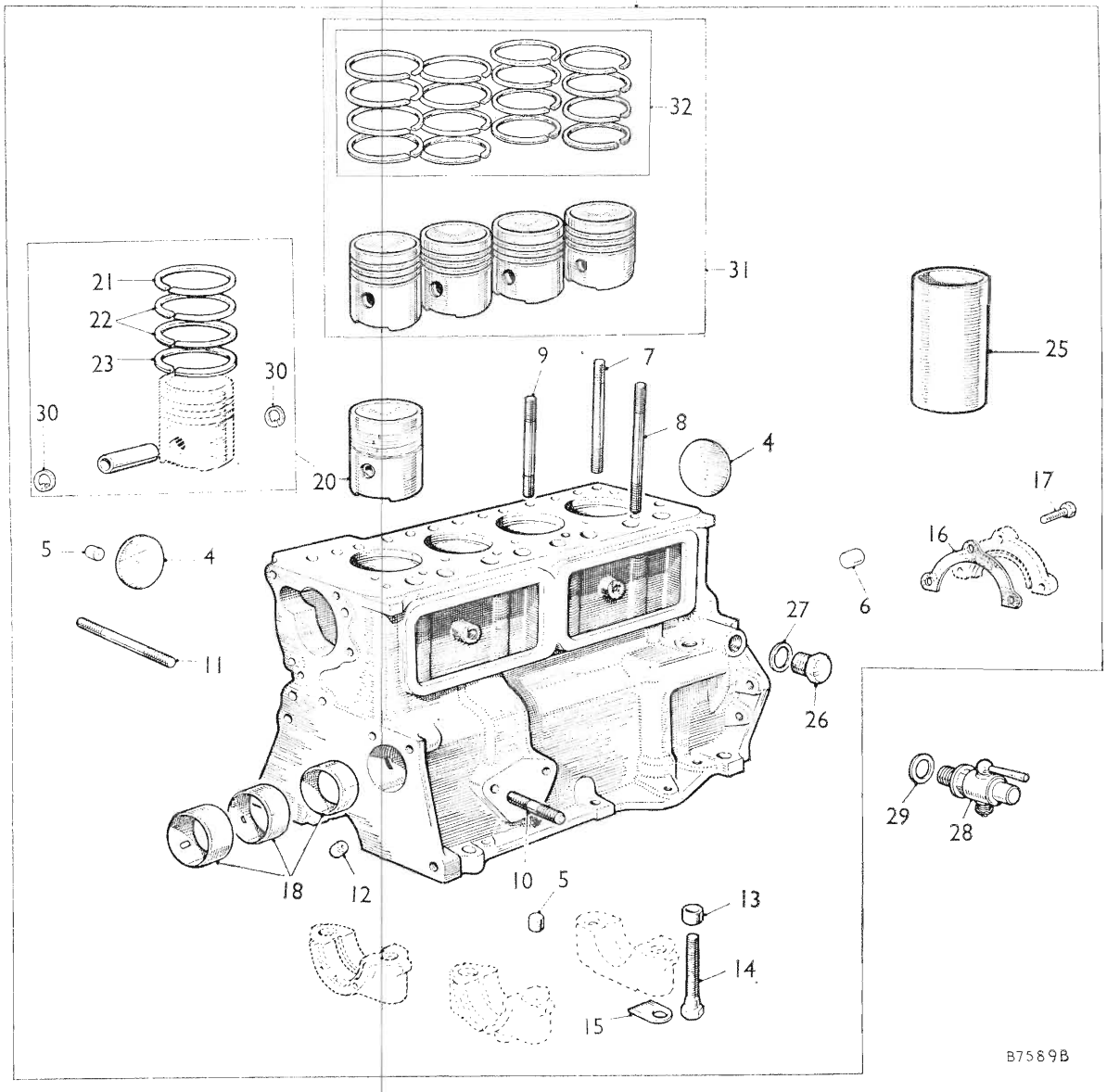
1098-cc 10CG ENGINE

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COVERS—CYLINDER	MA 39	A 23
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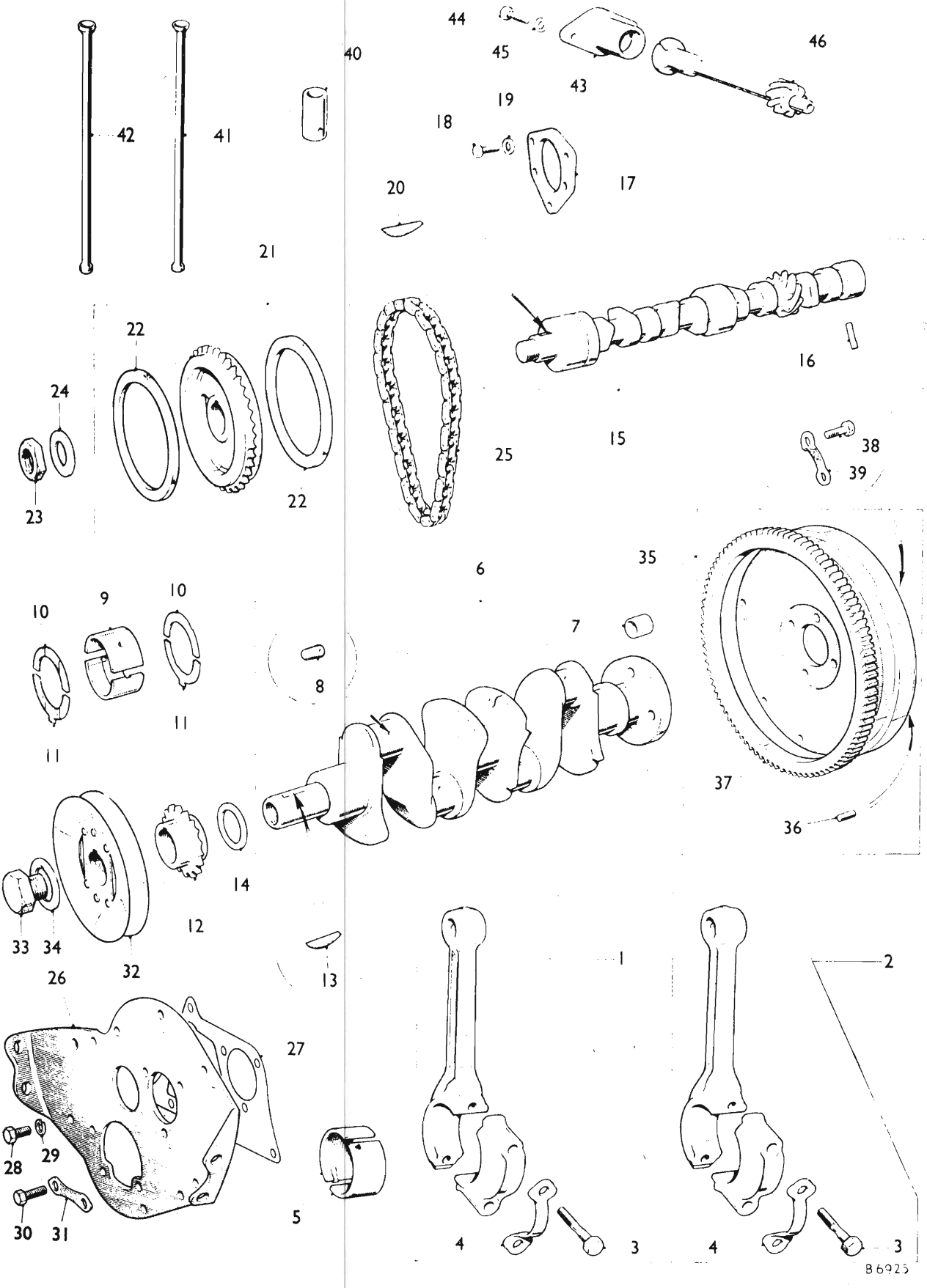
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE						
10CG ENGINE UNIT						
Engine unit—stripped	**HC**	8G 124	1	1	(E) 10CG/Da/H101 to H14877	
	LC	8G 125	1	1		
Modified head	**HC**	8G 135	1	1	(E) 10CG/Da/H14878 on	
Modified head	**LC**	8G 136	1	1		
Engine unit—half	**HC**	38G 310	2	1		
Engine unit—half	**LC**	38G 311	2	1		
Block assembly—cylinder	**HC**	†38G 306	3	1		W.S.E. use 38G 336
	LC	†38G 307	3	1		W.S.E. use 38G 337
	HC	38G 336	3	1		
	LC	37G 337	3	1		
Plug						
Welch		2K 8169	4	4		
Oil release valve passage		2K 1345	5	2		
Oil gallery		†2K 8623	6	2		W.S.E. use 12H 1734
Oil gallery		12H 1734	6	2		
Stud						
Cylinder head—medium		51K 254	7	1		Use 51K 256 for this application
Cylinder head—long		51K 255	8	4		
Cylinder head—short		51K 256	9	5		
Petrol pump		53K 525	10	2		
Oil filter		53K 524	11	2		
Restrictor—camshaft oil feed		1A 1964	12	1		
Cap—main bearing						
Front		NSP		1		
Centre		NSP		1		
Rear		NSP		1		
Dowel—main bearing cap		2A 54	13	6		
Screw—main bearing cap		2A 53	14	6		
Washer—lock—main bearing cap		6K 927	15	6		
Cover—crankcase—rear		NSP		1		
Gasket		2A 127	16	1		
Screw		53K 1028	17	1		
Liner—camshaft bearing		28G 133	18	1 set		
Plug—drain		2K 4993	26	1		
Washer		6K 638	27	1		
Tap—drain		3H 576	28	1		For service purposes only
Washer		2K 4975	29	1		
Liner—cylinder block		†12G 164	25	1		


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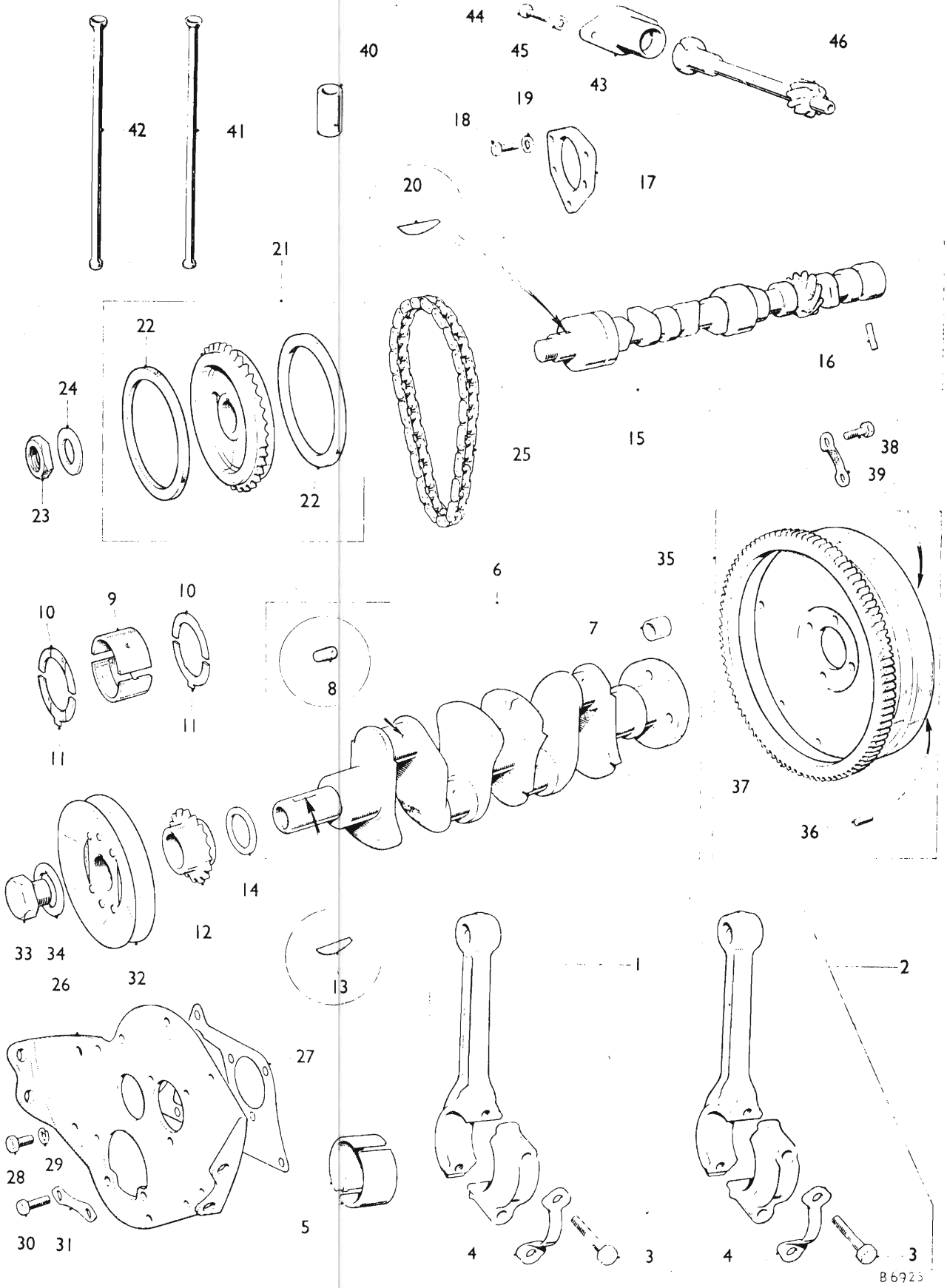
DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine—*continued*						
Piston and connecting rod assembly		NSP				Piston and connecting rods are no longer supplied as assemblies; Service Bulletin GN/157 refers
Piston assembly—Grade 3						
Standard	HC	†12G 0306 03	20	4		W.S.E. use piston assembly —engine set 8G **2441 03** with oversizes
·010″ (·254 mm) O/S	HC	†12G 0306 13	20	4		
·020″ (·508 mm) O/S	HC	†12G 0306 23	20	4		
Standard	LC	†12G 0303 03	20	4		W.S.E. use piston assembly —engine set 8G **2443 03** with oversizes
·010″ (·254 mm) O/S	LC	†12G 0303 13	20	4		
·020″ (·508 mm) O/S	LC	†12G 0303 23	20	4		
Piston assembly—Grade 6						
Standard	HC	†12G 0306 06	20	4		W.S.E. use piston assembly —engine set 8G **2441 06** with oversizes
·010″ (·254 mm) O/S	HC	†12G 0306 16	20	4		
·020″ (·508 mm) O/S	HC	†12G 0306 26	20	4		
Standard	LC	†12G 0303 06	20	4		W.S.E. use piston assembly —engine set 8G **2443 06** with oversizes
·010″ (·254 mm) O/S	LC	†12G 0303 16	20	4		
·020″ (·508 mm) O/S	LC	†12G 0303 26	20	4		
Piston assembly—engine set—Grade 3						
Standard	HC	†8G 2441 02	31	1 set		
·010″ (·254 mm) O/S	HC	†8G 2441 13	31	1 set		
·020″ (·508 mm) O/S	HC	†8G 2441 23	31	1 set		
Standard	LC	†8G 2443 03	31	1 set		
·010″ (·254 mm) O/S	LC	†8G 2443 13	31	1 set		
·020″ (·508 mm) O/S	LC	†8G 2443 23	31	1 set		
Piston assembly—engine set—Grade 6						
Standard	HC	†8G 2441 06	31	1 set		
·010″ (·254 mm)	HC	†8G 2441 16	31	1 set		
·020″ (·508 mm)	HC	†8G 2441 26	31	1 set		
Standard	LC	†8G 2443 06	31	1 set		
·010″ (·254 mm)	LC	†8G 2443 16	31	1 set		
·020″ (·508 mm)	LC	†8G 2443 26	31	1 set		
Ring—piston						
Top—standard		†12G 55	21	4		W.S.E. use ring—piston —engine set 8G **745** with oversizes
·010″ (·254 mm) O/S		†12G 0055 10	21	4		
·020″ (·508 mm) O/S		†12G 0055 20	21	4		
2nd and 3rd—standard		†12G 56	22	8		
·010″ (·254 mm) O/S		†12G 0056 10	22	8		
·020″ (·508 mm) O/S		†12G 0056 20	22	8		
Scraper—standard		†12G 57	23	4		
·010″ (·254 mm) O/S		†12G 0057 10	23	4		
·020″ (·508 mm) O/S		†12G 0057 20	23	4		
Scraper—standard		†12G 270	23	4		
·010″ (·254 mm) O/S		†12G 0270 10	23	4		
·020″ (·508 mm) O/S		†12G 0270 20	23	4		
Ring—piston—engine set						
Standard		†8G 745	32	1 set		
·010″ (·254 mm) O/S		†8G 0745 10	32	1 set		
·020″ (·508 mm) O/S		†8G 0745 20	32	1 set		
Pin—gudgeon		NSP		4		
Circlip—gudgeon pin		CCN 210	30	8		


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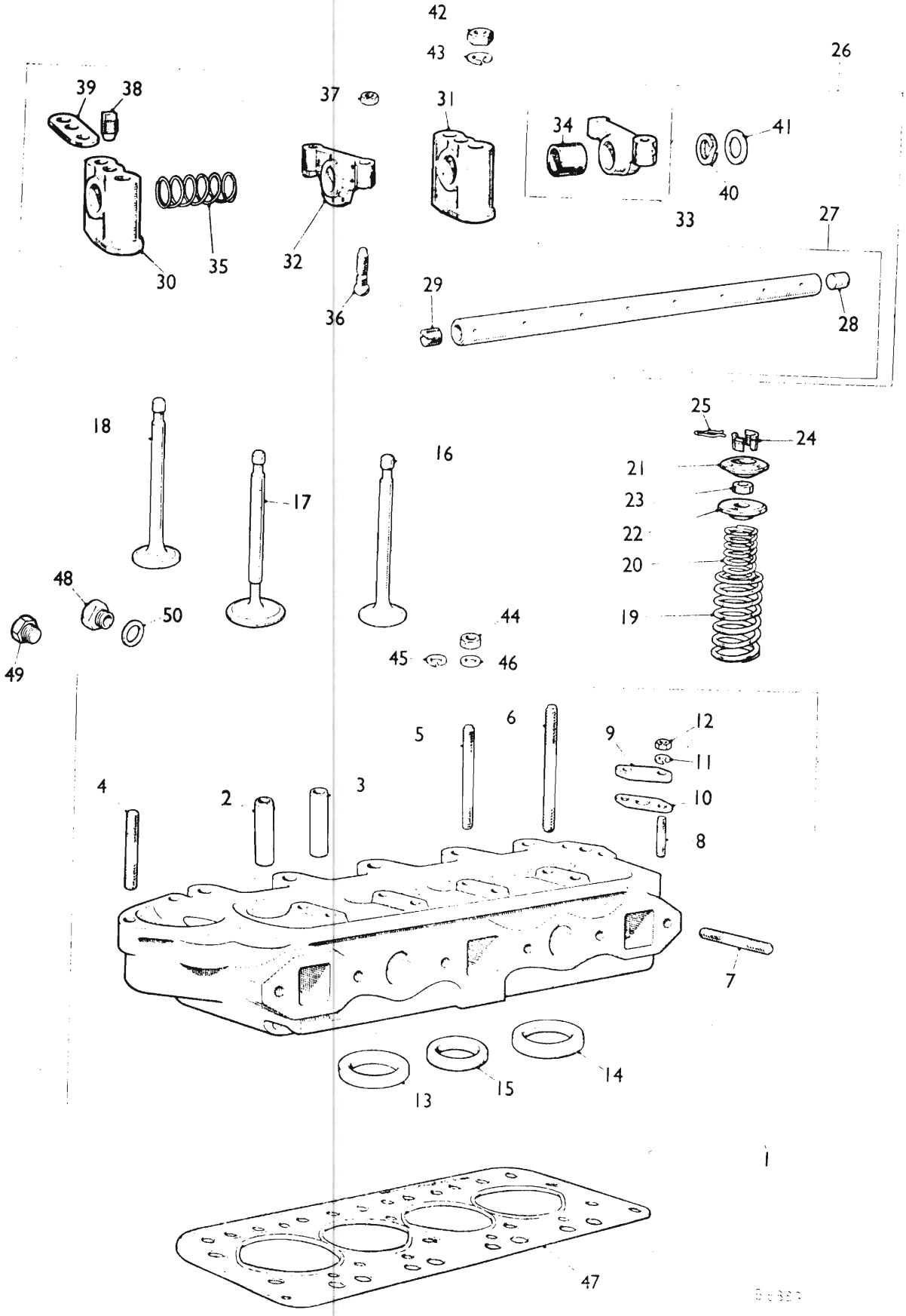
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine—*continued*					
CONNECTING RODS AND BEARINGS					
Rod—connecting—Nos. 1 and 3 cylinders	12G 126	1	2		
Rod—connecting—Nos. 2 and 4 cylinders	12G 123	2	2		
Screw—connecting rod cap	12G 93	3	8		
Washer—lock-screw	2A 660	4	4		
Bush—connecting rod	NSP		4		
Bearing—connecting rod					
Standard	8G 2198	5	1 set		
·010″ (·254 mm) U/S	8G 2198 10	5	1 set		
·020″ (·508 mm) U/S	8G 2198 20	5	1 set		
·030″ (·762 mm) U/S	8G 2198 30	5	1 set		
·040″ (1·016 mm) U/S	8G 2198 40	5	1 set		
CRANKSHAFT AND GEAR					
Crankshaft	88G 202	6	1		Part No. change; was 12G 178 and 12G 246
Bush—1st motion shaft	1A 1559	7	1		
Restrictor—oil	1G 1167	8	1		
Crankshaft—reground (with bearings)	38G 319		1		UK market Exchange Unit Scheme only
Bearing—main					
Standard	8G 2332	9	1 set		
·010″ (·254 mm) U/S	8G 2332 10	9	1 set		
·020″ (·508 mm) U/S	8G 2332 20	9	1 set		
·030″ (·762 mm) U/S	8G 2332 30	9	1 set		
·040″ (1·016 mm) U/S	8G 2332 40	9	1 set		
Washer—thrust					
Upper	8G 2422	10	2		Part No. change; was 12A 208
Upper—·003″ (·076 mm) O/S	8G 2422 03	10	2		Part No. change; was 12A 0206 03
Upper—·030″ (·762 mm) O/S	8G 2422 30	10	2		
Lower	8G 2423	11	2		Part No. change; was 12A 209
Lower—·003″ (·076 mm) O/S	8G 2423 03	11	2		Part No. change; was 12A 6209 03
Lower—·030″ (·762 mm) O/S	8G 2423 30	11	2		
Gear—crankshaft	AEA 538	12	1		
Key	6K 836	13	1		
Washer—packing	6K 628	14	1 or A/R		
CAMSHAFT AND GEAR					
Camshaft	†12G 165	15	1		] Alternatives
Camshaft	†AEA 630	15	1		
Pin—oil pump driving	2A 299	16	1		
Plate—camshaft locating	2A 84	17	1		
Screw	HNS 0406	18	8		
Washer	LWN 404	19	3		
Key	WKN 505	20	1		
Gear—camshaft	2A 85	21	1		
Ring—tensioner	8G 549	22	2		
Nut	6K 629	23	1		
Washer—lock	2A 759	24	1		
Chain—camshaft drive	3H 2127	25	1		
FRONT MOUNTING PLATE					
Plate—engine mounting—front	2A 125	25	1		Use 12G 312 together with pillar—dynamo adjusting link 12G 314 for this application
Plate—engine mounting—front	12G 312	26	1		Use together with pillar dynamo adjusting link 12G 314
Gasket—plate to crankcase	12A 413	27	1		
Screw	HZS 0505	28	2		
Washer—spring	LWZ 305	29	2		
Screw—plate to bearing cap	53K 2016	30	2		
Plate—locking—plate to bearing cap screw	6K 831	31	1		
CRANKSHAFT PULLEY					
Pulley—crankshaft	2A 940	32	1		
Bolt—pulley retaining	AEA 312	33	1		
Washer—lock—starting nut	1G 1319	34	1		

See title-page for application

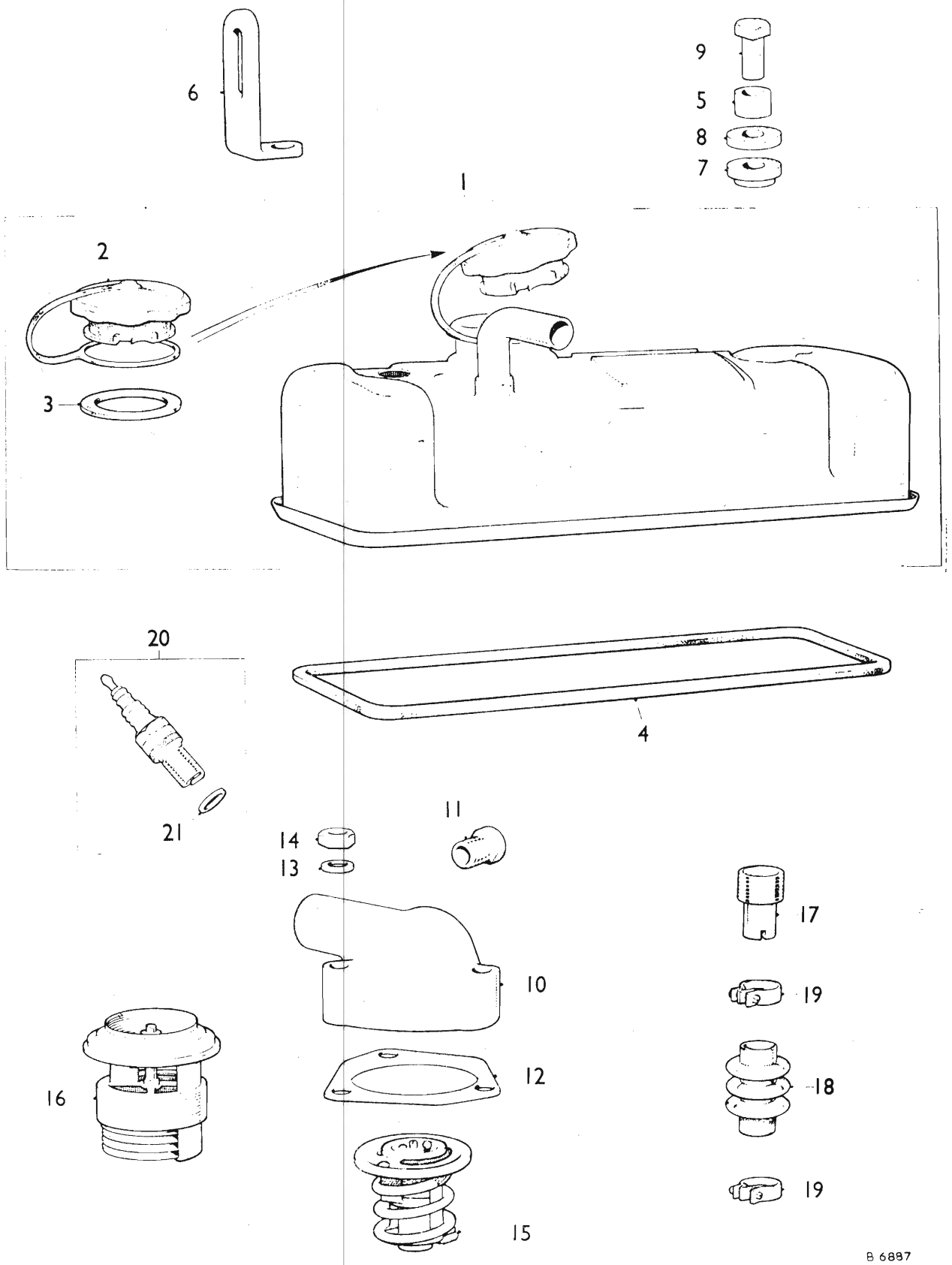
† Revised Information. Issue 3


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*					
FLYWHEEL					
Flywheel assembly	12G 180	35	1		
Dowel—flywheel to clutch	1G 2984	36	2		
Gear—ring—starter	12G 290	37	1		
Screw	6K 630	38	4		
Washer—lock	2K 7816	39	2		
TAPPETS AND PUSH-RODS					
Tappet					
Standard	2A 13	40	8		
·010″ (·254 mm) O/S	2A 0013 10	40	8		
·020″ (·508 mm) O/S	2A 0013 20	40	8		
Push-rod	2A 14	41	8		] Alternatives in sets
	12A 250	41	8		
	12A 747	42	8		
DISTRIBUTOR HOUSING AND SPINDLE					
Housing—distributor	†2A 612	43	1		W.S.E. use **12A 1136** together with 'O' ring **13H 2792**
Housing—distributor	12A 1136	43	1		
'O' ring—seal	13H 2792		1		
Screw	HZS 0406	44	1		
Washer—shakeproof	LWN 404	45	1		
Spindle—distributor driving	†2A 139	46	1		] Alternatives. W.S.E. use **1G 2062**
	†2A 847	46	1		
	†1G 2062	46	1		

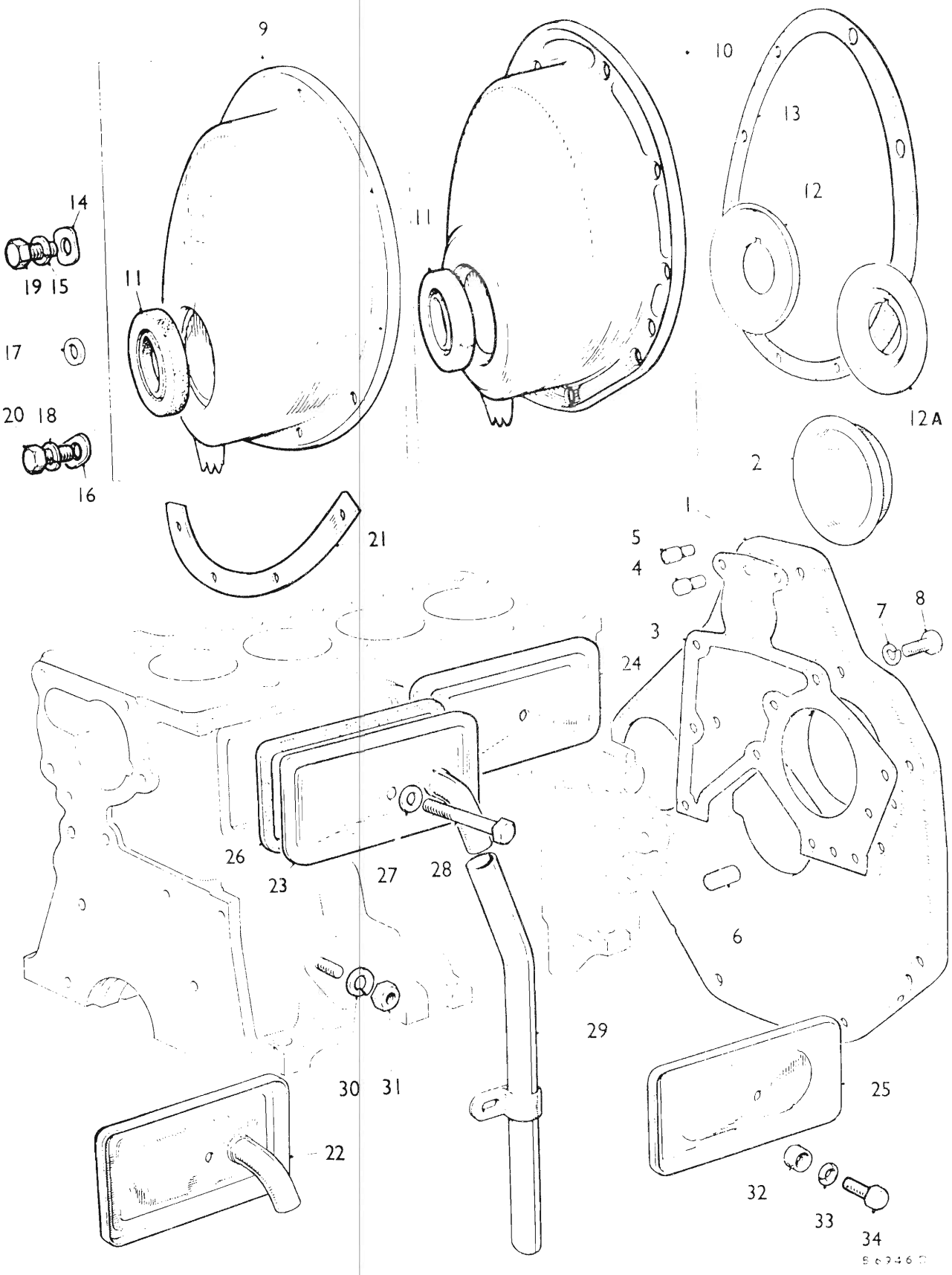

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine—*continued*					
CYLINDER HEAD DETAILS					
Head assembly—cylinder	NSP		1		
Head—cylinder (with guides, plugs, and studs)	28G 191	1	1	(E) 10CG/Da/H101 to 14877	
Head—cylinder (with guides, plugs, and studs)	28G 222	1	1	(E) 10CG/Da/H14878 on	
Guide					
Inlet—standard	12A 186	2	4		
Inlet—·010″ (·254 mm) O/S	12A 0186 10	2	4		
Exhaust—standard	12A 186	3	4		
Exhaust—·010″ (·254 mm) O/S	12A 0186 10	3	4		
Plug—oil hole	†6K 808		1		W.S.E. use 2K 1345
Plug—oil hole	†2K 1345		1		
Stud					
Water outlet elbow	CHS 2515	4	3		
Rocker bracket—short	51K 1473	5	2		
Rocker bracket—long	51K 885	6	2		
Inlet and exhaust manifold	53K 487	7	6		
Cover plate or heater control tap	53K 402	8	2		
Plate—cover—heater tap facing	2A 180	9	1		
Gasket	88G 221	10	1		Part No. change; was 2A 179 and 12A 32
Washer—spring	LWN 304	11	2		
Nut	FNN 104	12	2		
Insert—valve seat					
Inlet	12G 267	13	4	(E) 10CG/Da/H101 to 14877	For service purposes only. Inserts to be all standard or all oversize, not mixed
Inlet	12G 721	14	4	(E) 10CG/Da/H14878 on	
Exhaust	2A 640	15	4		
Exhaust—$\frac{1}{16}$″ (1·58 mm) O/S	AEA 763	15	4		
Valve					
Inlet	12G 209	16	4	(E) 10CG/Da/H101 to 14877	
Inlet	12G 296	17	4	(E) 10CG/Da/H14878 on	
Exhaust	AEA 400	18	4		
Spring—valve—outer	AEA 311	19	8		
Spring—valve—inner	AEA 401	20	8		
Collar—valve spring—top	AEA 402	21	8		
Cup—valve spring—bottom	AEA 403	22	8		
Ring—valve packing	2A 879	23	8		
Cotter—valve—halves	2A 11	24	8 prs		
Circlip—valve cotters	2A 12	25	8		
Shaft assembly—valve rocker	AEA 90	26	1		
Shaft—valve rocker—plugged	2A 16	27	1		
Plug—plain	6K 878	28	1		
Plug—screwed	2K 4608	29	1		
Bracket—rocker shaft					
Plain	†12A 211	31	3		W.S.E. use 12G 1110
Plain	†12G 1110	31	3		
Tapped	†12A 210	30	1		W.S.E. use 12G 1109
Tapped	†12G 1109	30	1		
Rocker—valve—bushed (pressed steel)	2A 964	32	8		Alternatives; interchangeable in sets
Rocker—valve—bushed	2A 533	33	8		
Bush—valve rocker	2A 21	34	8		
Spring—valve rocker spacing	6K 556	35	3		
Screw—tappet adjusting	2A 535	36	8		W.S.E. use 12A 1215
Screw—tappet adjusting	12A 1215	36	8		
Nut—lock	6K 654	37	8		
Screw—rocker shaft locating	2A 258	38	1		
Plate—rocker shaft bracket	2A 515	39	4		
Washer—spring—rocker shaft	2A 18	40	2		
Washer—plain—rocker shaft	6K 555	41	2		
Nut—rocker cover stud	FNN 105	42	4		
Washer—spring	LWN 205	43	4		
Nut—cylinder head stud	51K 371	44	9		
Washer—spring—cylinder head nut	LWN 205	45	4		
Washer—plain—cylinder head nut	PWN 106	46	5		Use 8 off PWN 106 together with 1 off plate 2A 515 for this application
Gasket—cylinder head	†12A 190	47	1		W.S.E. use 12G 293
Gasket—cylinder head	†12G 293	47	1		Correction; was 12G 293
Plug—thermal transmitter boss	AEC 997	48	1		Use ADP 210 together with 1 off washer HB 3664 for this application
Plug—thermal transmitter boss	ADP 210	49	1		
Washer	HB 3664	50	1		



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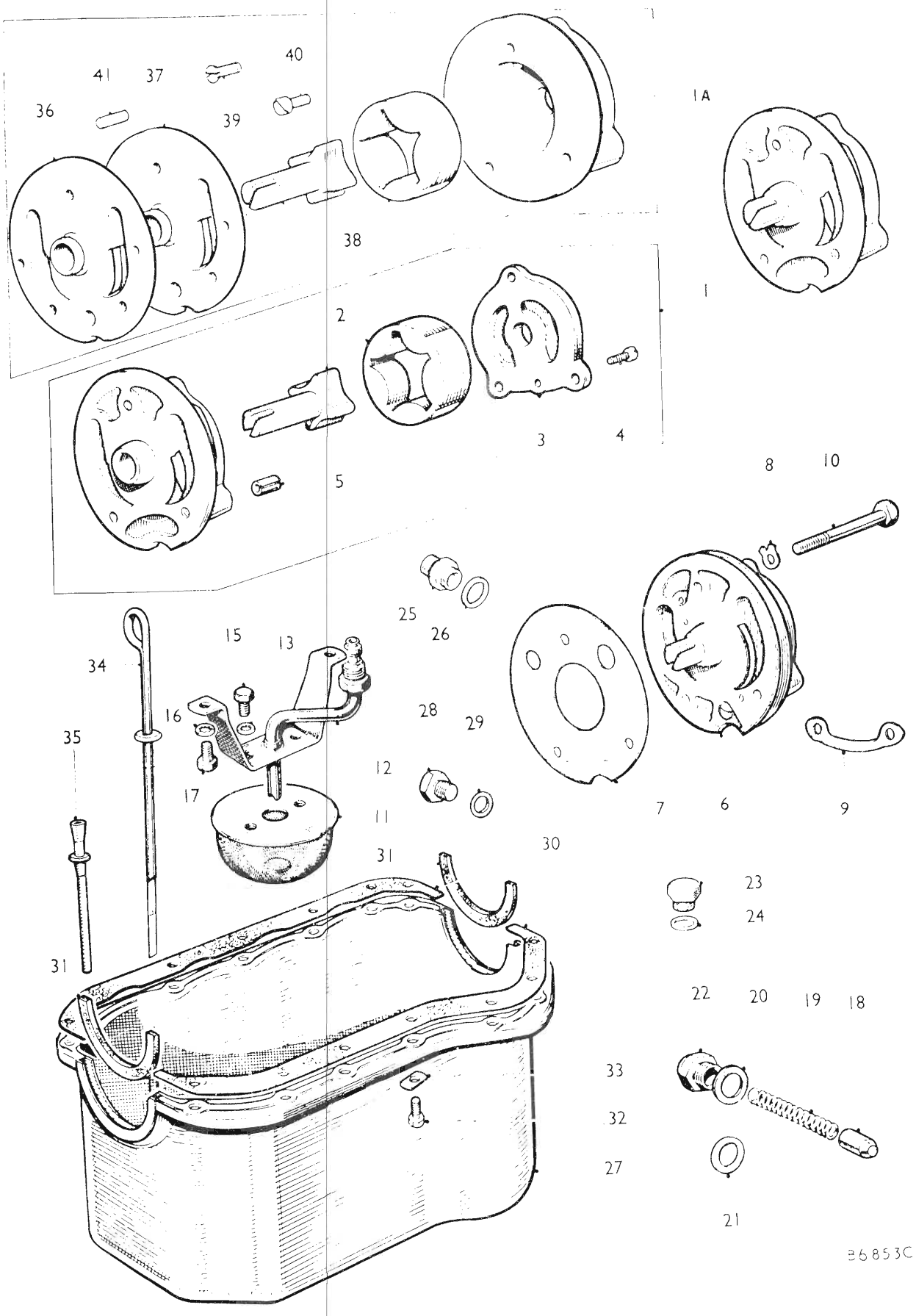
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*						
VALVE ROCKER COVER AND OIL FILLER						
Cover—valve rocker assembly		12A 501	1	1		
Cap assembly—oil filler		12A 402	2	1		
	Washer—oil filler cap (rubber)	12A 403	3	1		
	Gasket—valve rocker cover	12A 14	4	1		
	Piece—distance—valve rocker cover and cap nut	1B 2925	5	2		
	Bracket—engine sling	2A 329	6	2		Slave items. Replace with 2 off piece—distance 1B 2925
	Bush—valve rocker cover (rubber)	†2K 8568	7	2		W.S.E. use 12A 1358
	Bush—valve rocker cover (rubber)	*12A 1358	7	2		
	Washer—cup—cap nut	1A 2156	8	2		
	Nut—cap	2A 150	9	2		
WATER OUTLET ELBOW AND THERMOSTAT						
	Elbow—water outlet	12G 243	10	1		
	Plug—thermal transmitter tapping	ADP 210	11	1		
	Gasket—elbow to cylinder head	*12G 114	12	1		W.S.E. use 12G 330
	Gasket—elbow to cylinder head	12G 330	12	1		
	Washer—plain	PWZ 104	13	3		
	Nut	FNZ 105	14	3		
Thermostat						
	Wax-type—74° C. (165° F.)	*13H 1452	15	1	W.S.E. use 13H 3727	Hot Climates
	Wax-type—74° C. (165° F.)	†13H 2526	15	1		
	Wax-type—74° C. (165° F.)	*13H 3584	15	1		
	Wax-type—74° C. (165° F.)	†13H 3727	15	1		
	Bellows-type—82° C. (180° F.)	*11G 214	16	1	W.S.E. use 13H 4070	Temperate climates
	Bellows-type—82° C. (180° F.)	†11G 292	16	1		
	Wax-type—82° C. (180° F.)	*13H 630	15	1		
	Wax-type—82° C. (180° F.)	†13H 957	15	1		
	Wax-type—82° C. (180° F.)	†13H 3585	15	1		
	Wax-type—82° C. (180° F.)	†13H 4070	15	1		
	Wax-type—88° C. (190° F.)	†13H 956	15	1	W.S.E. use 13H 3586	Cold climates
	Wax-type—88° C. (190° F.)	†13H 3586	15	1		
	Adaptor—by-pass	2A 243	17	1		
	Connection—by-pass (rubber)	2A 242	18	1		
	Clip—by-pass connection	3H 2963	19	2		
SPARKING PLUGS						
Plug—sparking (N5)		3H 2006	20	4		
	Gasket—sparking plug	11G 145	21	4	Alternatives	
	Gasket—sparking plug	2K 5211	21	4		


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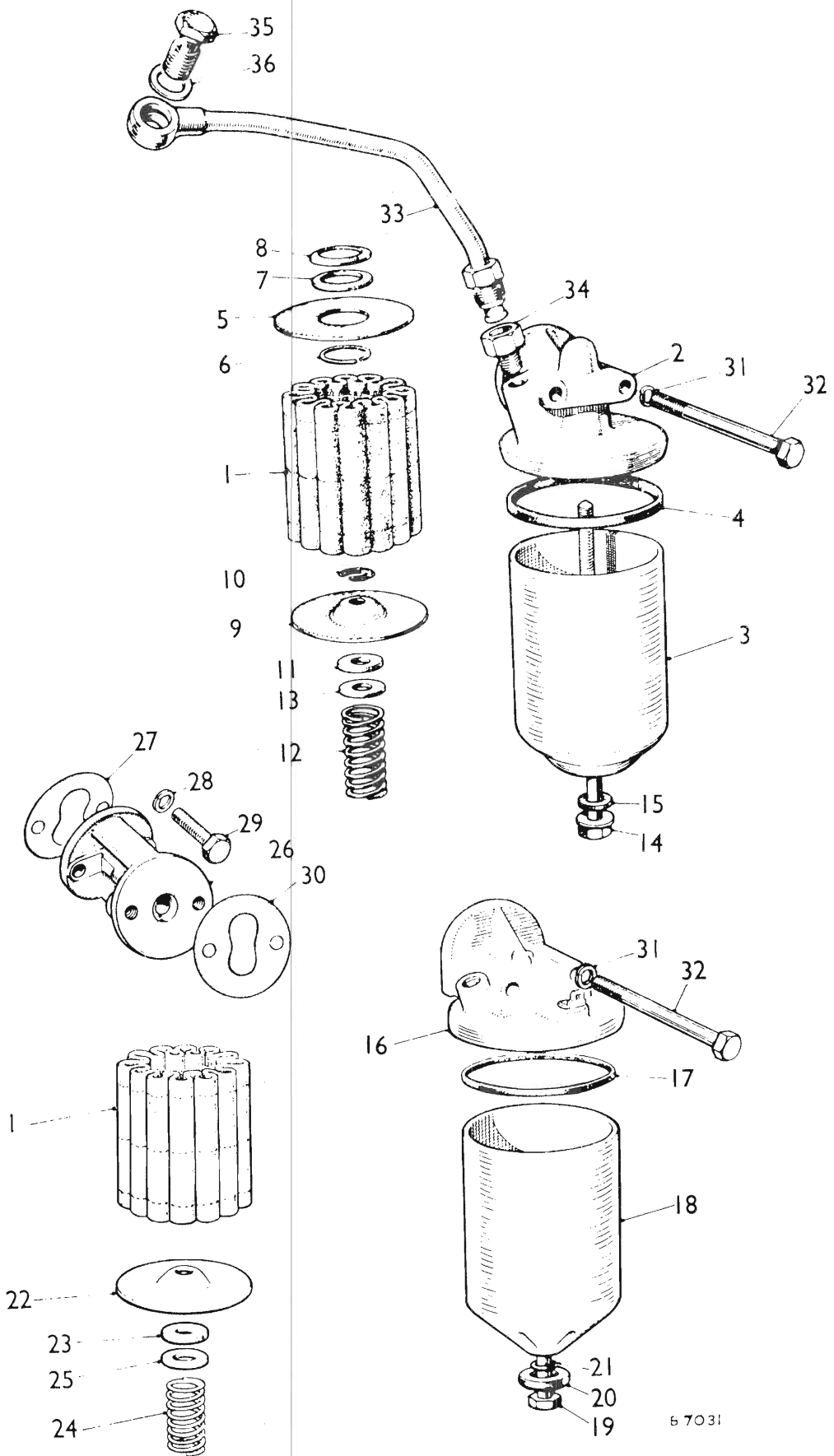
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *—continued*					
REAR MOUNTING PLATE					
Plate—rear—engine mounting	12G 275	1	1		
Cover—oil pump	12G 276	2	1		
Gasket—plate to crankcase	12A 22	3	1		
Dowel—mounting plate					
Top	*12G 278	4	1		W.S.E. use 12G 422
Top	12G 422	5	1		
Bottom	1G 752	6	1		
Washer—spring	LWZ 305	7	7		
Screw	HZS 0505	8	7		
CYLINDER FRONT AND SIDE COVERS					
Cover—front	*12A 937	9	1		W.S.E. use 12G 791 together with oil thrower 12A 1148
(With stiffener)	12A 723	9	1		
(With timing pointer)	*12G 791	10	1		W.S.E. use 12A 1419
	†12A 1419	10	1		
Seal—oil	*2A 939	11	1		W.S.E. use 13H 4061
Seal—oil	†13H 4061	11	1		
Thrower—oil—crankshaft	2A 1015	12	1		For service with front covers 2A 937, 12A 723
Thrower—oil—crankshaft	12A 1148	12A	1		For service with front cover 12G 791
Gasket—front cover	*1A 2093	13	1		W.S.E. use 12A 956
Gasket—front cover	*12A 956	13	1		
Washer					
Plain	2K 5197	14	3		Use PWZ 104 for this application
Plain	PWZ 104	14	3		
Spring	LWN 204	15	3		
Plain	2K 7440	16	3		Use PWZ 105 for this application
Plain	PWZ 105	17	3		
Spring	LWZ 305	18	3		
Screw	HZS 0403	19	3		
Screw	HZS 0505	20	3		
Stiffener—front cover	12A 666	21	1		For use with 2A 937
Cover—cylinder side					
Front (with vent pipe)	*12G 152	23	1		W.S.E. use 12H 948
Front (with vent pipe)	12H 948	22	1		
Rear	*12H 152	24	1		W.S.E. use 12A 1170 together with 1 off each joint 12A 1173, bush 12A 1176, cup 12A 1177, and screw HZS 0509
Rear	*12H 941	24	1		
Rear	12A 1170	25	1		
Gasket	*12A 24	26	2		W.S.E. use 12A 1139
Gasket	12A 1139	26	2		For service with side covers 12G 152, 12H 948, 12H 152, and 12H 941
Screw—cover to crankcase	HBZ 0515	28	2		
Washer (fibre)	2K 4958	27	2		
Gasket	12A 1175	26	1		
Bush (rubber)	12A 1176	32	1		
Washer—cup	12A 1177	33	1		
Screw—cover to crankcase	HZS 0509	34	1		
Pipe—vent—lower	2A 118	29	1		
Washer—spring	LWZ 305	30	1		
Nut	FNZ 105	31	1		

See title-page for application

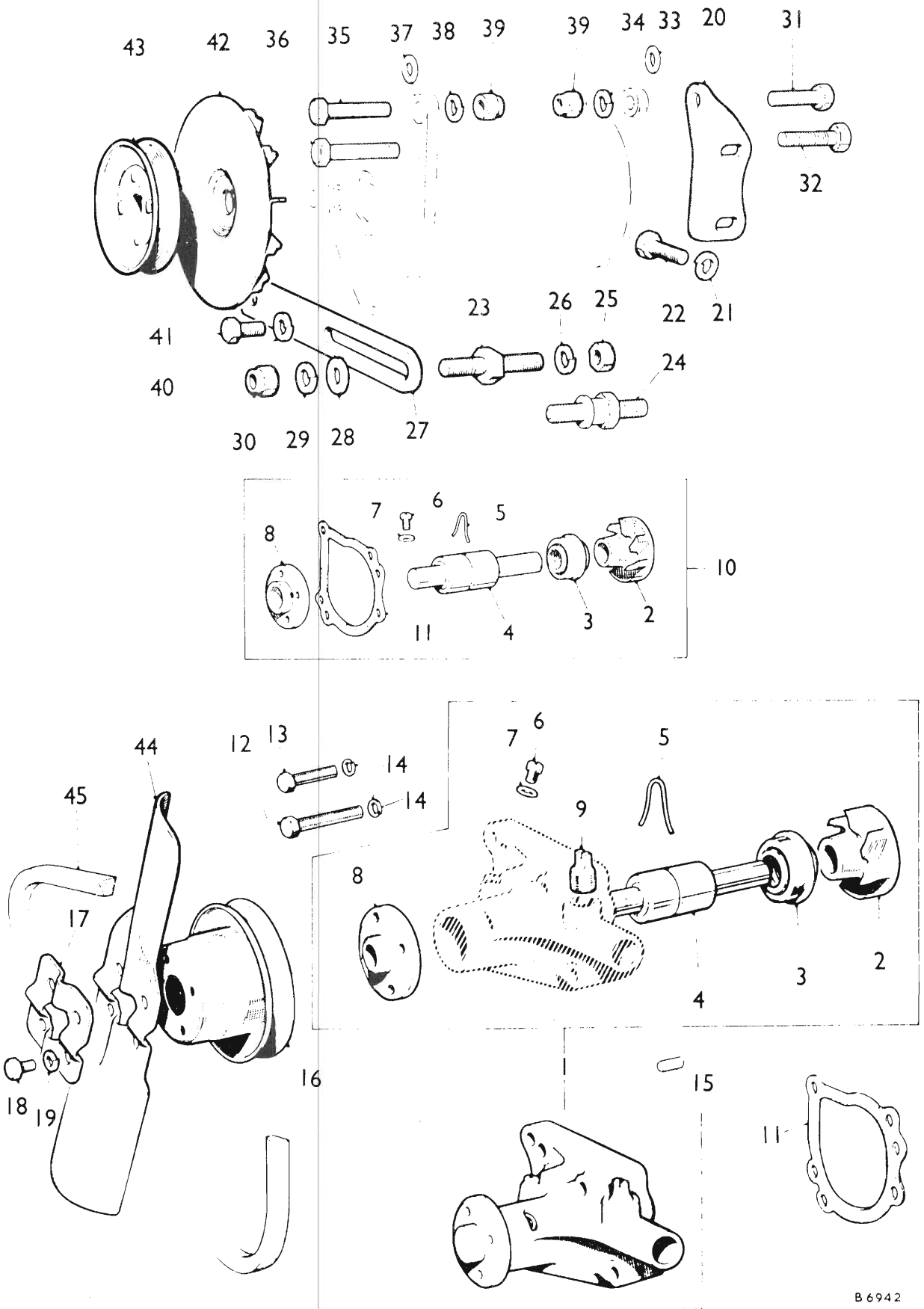
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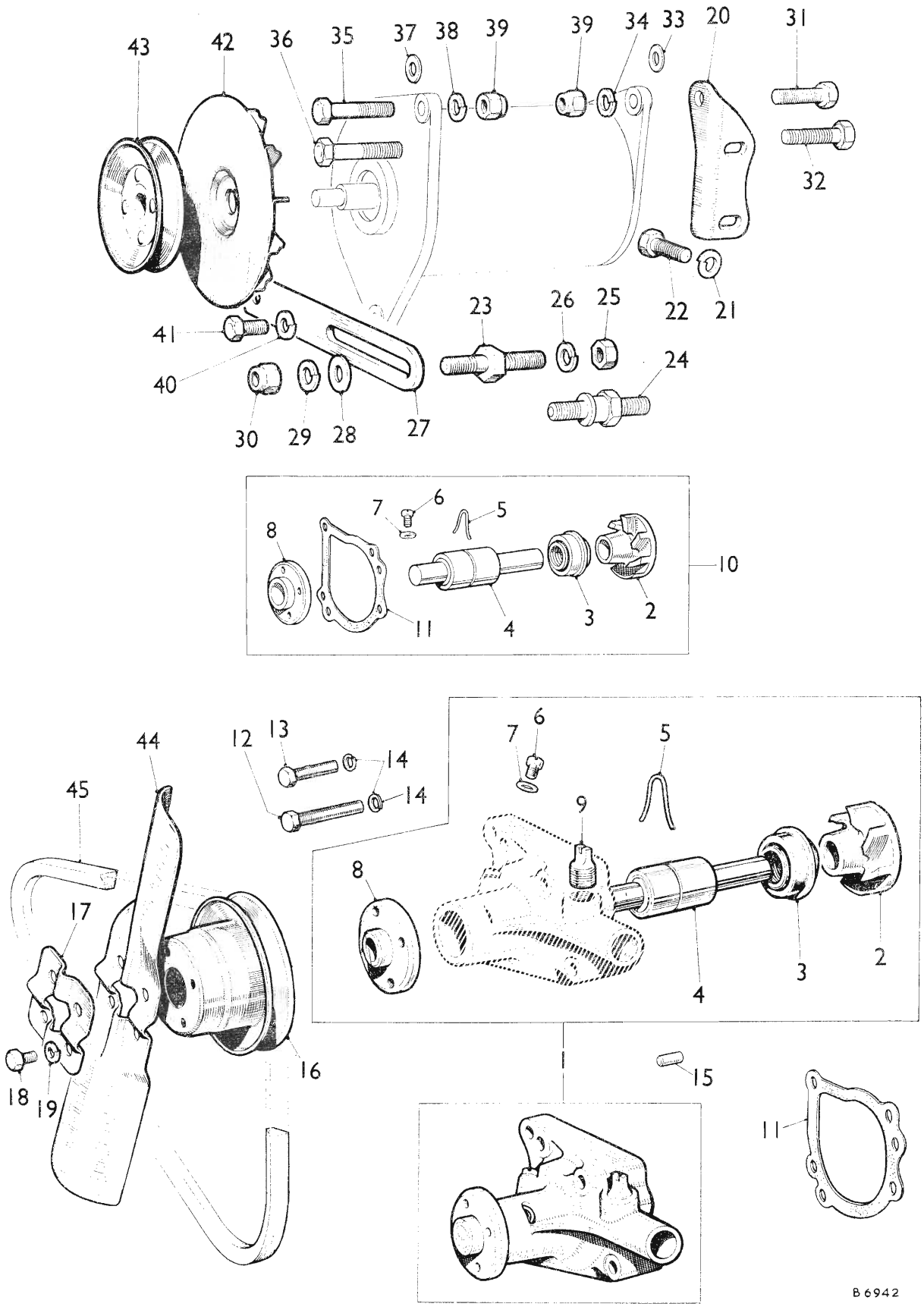
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*					
OIL PUMPS, STRAINER, AND RELEASE VALVE					
Pump—oil (Hobourn-Eaton)	*12A 303	1	1		Alternative to 12G 50. W.S.E. use 2A 962
Shaft and outer rotor	3711 861	2	1		
Body	NSP		1		
Cover	3711 863	3	1		
Screw	AJD 3204 Z	4	1		
Dowel—spring	*3711 864	5	2		
Pump—oil (Hobourn-Eaton)	*2A 962	1A	1		Alternative to 12G 793
Body	NSP				
Cover (countersunk holes)	*1711 1963	36	1		
Cover (plain holes)	*1711 6427	37	1		
Shaft—driving (with rotors)	*1711 1965	38	1		
Screw—countersunk	AJD 4205 Z	39	1		
Screw—cheese-head	AJD 3204 Z	40	1		
Dowel	1711 1964	41	2		
Pump—oil (Concentric)	12G 50	6	1		W.S.E. use 12G 793
Pump—oil (Concentric)	*12G 793	6	1		Alternative to 12A 962
Gasket	12G 69	7	1		Use 88G 411 for this application
Gasket	88G 411	7	1		
Washer—lock—oil pump screw	2A 339	8	1		
Plate—locking—oil pump screw	2A 522	9	1		
Screw	HBN 0414	10	3		
Strainer—oil	2A 668	11	1		
Pipe—oil suction (with strainer bracket)	12A 451	12	1		
Washer—shake-proof	LWN 404	13	2		
Screw	HNS 0404	15	2		
Washer—shakeproof	LWN 404	16	2		
Screw	HNS 0404	17	2		
Valve—oil release	*1G 1452	18	1		W.S.E. use 12H 865
Valve—oil release	12H 865	18	1		
Spring—oil release	6K 853	19	1		
Washer	2K 4982	20	2		Use 6K 431 for this application
Washer (copper)	6K 431	21	1		
Nut—cap—oil release valve	1A 2206	22	1		
Plug—oil priming	2K 4994	23	1		
Washer—oil priming plug	6K 464	24	1		
Union—oil pressure	2A 269	25	1		
Washer—oil pressure union	2K 4956	26	1		
OIL SUMP AND DIPPER ROD					
Sump—oil	12G 173	27	1		
Plug—drain	88G 257	28	1		
Washer—sump drain plug (copper)	6K 638	29	1		
Gasket—sump to crankcase	8G 731	30	1		
Seal—oil—main bearing cap	2A 280	31	2		
Screw (with captive washer)	6K 639	32	14		
Washer—screw	2K 5197	33	14		
Rod—oil dipper	12G 175	34	1		
Tube—oil dipper rod	12G 107	35	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*					
OIL FILTER					
Filter—oil (Tecalemit)	NSP		1		Alternative to Purolator filter
Element	8G 684	1	1		
Head	17H 945	2	1		
Sump	37H 436	3	1		
Seal—sump to head	*17H 4	4	1		W.S.E. use 13H 998
Seal—sump to head	*13H 998	4	1		
Plate—element clamp	7H 147	5	1		
Circlip—plate to head	2A 700	6	1		
Washer—clamp plate (felt)	7H 1756	7	1		
Washer—dished—clamp plate	7H 1761	8	1		
Plate—pressure	17H 942	9	1		
Circlip—plate to centre bolt	7H 1840	10	1		
Washer—pressure plate (felt)	7H 1758	11	1		
Spring—pressure plate	7H 1764	12	1		
Washer—pressure plate spring	7H 1765	13	1		
Bolt—centre	17H 943	14	1		
Seal—bolt to sump	7H 1759	15	1		
Filter—oil (Purolator)	NSP				Alternative to Tecalemit filter
Element	8G 684	1	1		
Head assembly (with switch)	*27H 3496	16	1		W.S.E. use 37H 1528
	*27H 6503	16	1		
	*37H 1528	16	1		
Plate—clamping	NSP		1		
Ball—relief valve	NSP		1		
Seal—sump to head	*27H 1983	17	1		W.S.E. use 12A 1591
	*13H 3249	17	1		
	*12A 1591	17	1		
Sump	17H 1169	18	1		
Bolt—centre	37H 689	19	1		
Collar—centre bolt	17H 1172	20	1		
Seal—centre bolt	17H 1173	21	1		
Plate—pressure	17H 1148	22	1		
Seal—pressure plate	7H 28	23	1		
Spring—pressure plate	7H 25	24	1		
Washer	PWN 106	25	1		
Adaptor—oil filter	AEA 657	26	1		
Gasket—adaptor to crankcase	*12G 148	27	1		W.S.E. use 88G 402
Gasket—adaptor to crankcase	*88G 402	27	1		
Washer—spring	LWZ 206	28	1		
Screw—adaptor to crankcase	NCS 0608	29	2		
Gasket—filter to adaptor	*12A 394	30	1		Alternatives. W.S.E. use 12G 148
	*12A 143	30	1		
	*12G 148	30	1		W.S.E. use 88G 402
	*88G 402	30	1		
Washer—spring	LWZ 206	31			
Bolt	HCZ 0630	32	2		
Pipe—oil	AEA 658	33	1		
Connection—flared-type	AEA 678	34	1		
Screw—banjo union	2A 715	35	2		
Washer—banjo union screw (copper)	AEP 172	36	1		

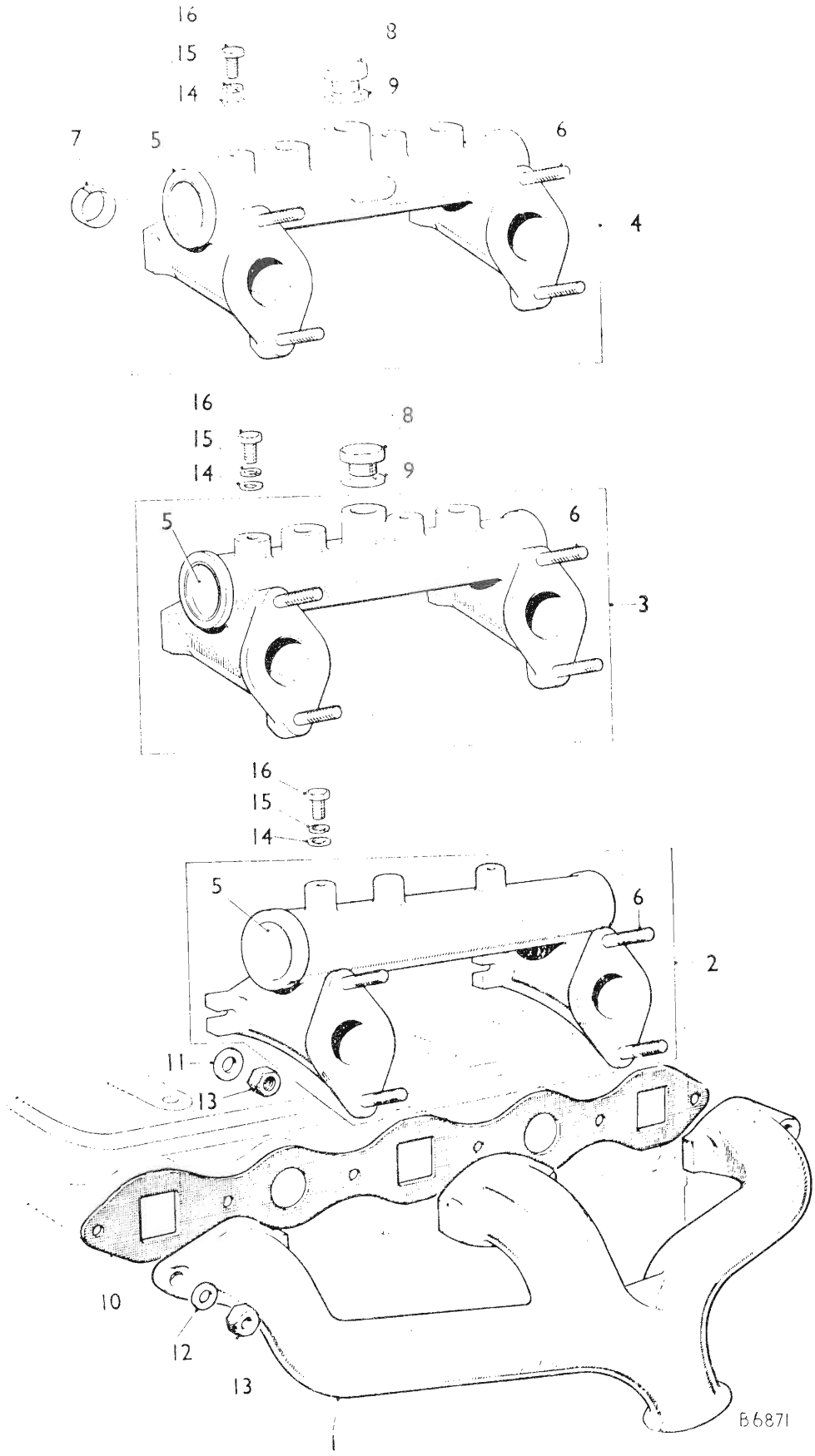

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine—*continued*					
WATER PUMP AND FAN PULLEY					
Pump assembly—water	†12G 120	1	1		W.S.E. use 12A 1332
	†12A 1332	1	1		W.S.E. use 12G 1284
	†12G 1284	1	1		
Body	NSP		1		
Vane	2A 664	2	1		
Seal	13H 772	3	1		Use 88G 446 for this application
Seal	88G 446	3	1		
Bearing (with spindle)	2A 777	4	1		W.S.E. use 12A 1328
	†12A 1328	4	1		W.S.E. use 12A 1389
	†12A 1389	4	1		
Wire—bearing locating	†2A 778	5	1		For use with water pumps 12G 120 and 12A 1332
Screw—lubricating point	†53K 1433	6	1		
Washer (fibre)	2K 4974	7	1		
Hub—pulley	8G 733	8	1		
Adaptor—by-pass	2A 243	9	1		
Kit—water pump repair	†8G 2361	10	1		W.S.E. use 8G 2570
Kit—water pump repair	†8G 2570	10	1		
Vane	2A 664	2	1		
Seal	88G 446	3	1		
Bearing (with spindle)	†12A 1328	4	1		
Wire—bearing locating	2A 778	5	1		
Screw—lubricating point	53K 1433	6	1		
Washer (fibre)	2K 4974	7	1		
Hub—pulley	8G 733	8	1		
Gasket	88G 215	9			
Gasket	88G 215	11	1		Part No. change; was 2A 667 and 12A 31
Screw	HZS 0515	12	2		
Screw	HZS 0510	13	2		
Washer—spring	LWN 305	14	4		
Dowel—water pump	2K 6124	15	2		
Pulley—fan and water pump	2A 601	16	1		
Stiffener—fan blade	2A 803	17	1		
Screw	HZS 0406	18	4		
Washer—spring	LWZ 204	19	4		

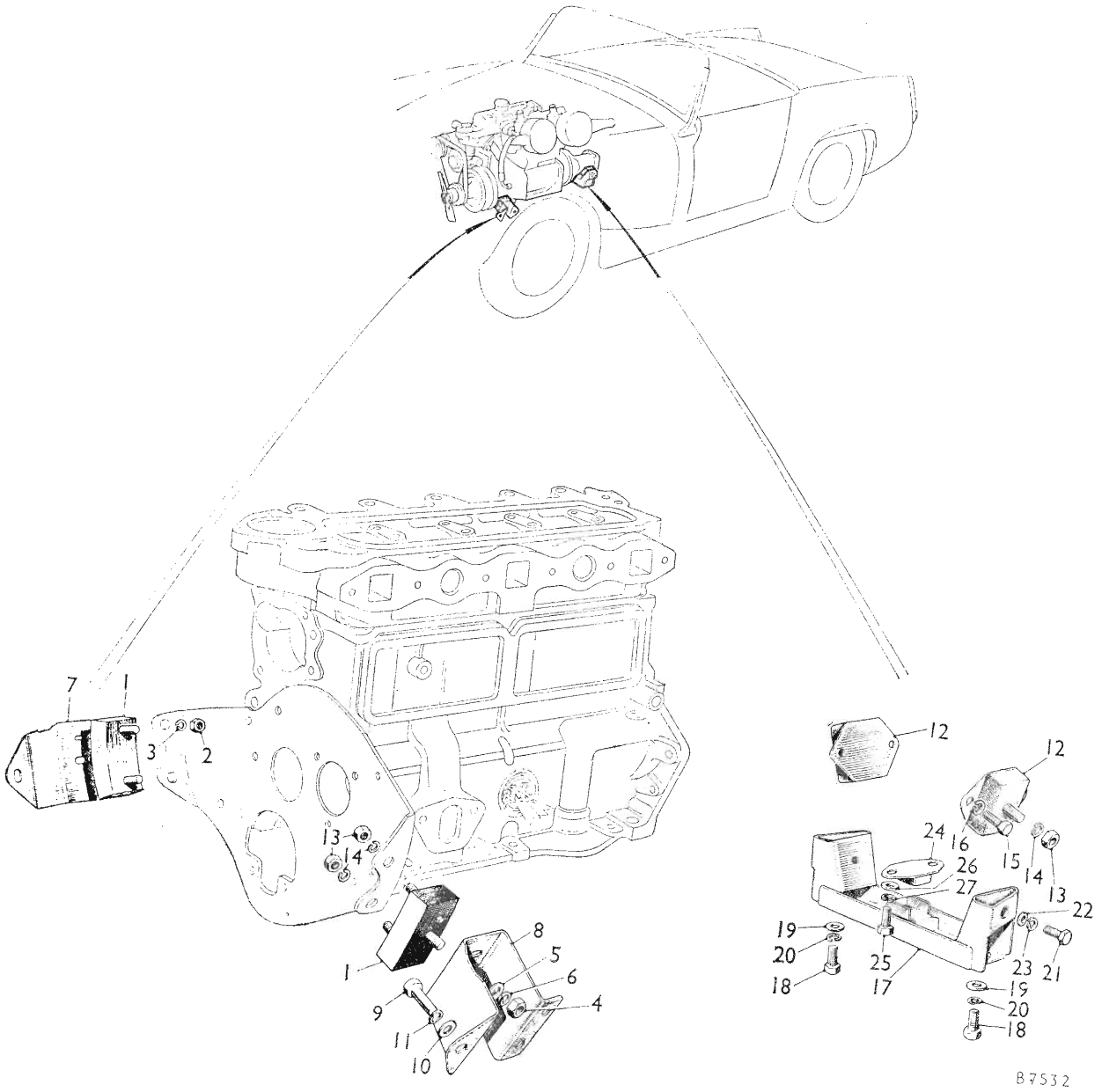

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine—*continued*					
DYNAMO MOUNTING AND PULLEY					
Bracket—dynamo—rear	12A 526	20	1		
Washer—spring	LWZ 305	21	2		
Screw	HZS 0507	22	2		
Pillar—dynamo adjusting link	AEA 643	23	1	(E) 10CG/Da/H101 to H2571	
	12G 289	24	1	(E) 10CG/Da/H2572 on	
	12G 314	24	1		For service with **12**G 312
Washer—spring	LWZ 306	25	1		
Nut	FNZ 105	26	1		
Link—dynamo adjusting	AEA 679	27	1		
Washer—plain	1B 8806	28	1		
Washer—spring	LWZ 306	29	1		
Nut	†LNZ 206	30	1		Correction; was LHZ 206
Screw	HZS 0509	31	1	(E) 10CG/Da/H101 to 2571	
Screw	HZS 0510	32	1	(E) 10CG/Da/H2572 on	
Washer—plain	PWZ 305	33	1		
Washer—spring	LWN 305	34	1		
Bolt	HBZ 0513	35	1	(E) 10CG/Da/H101 to 2571	
Bolt	HBZ 0515	36	1	(E) 10CG/Da/H2578 on	
Washer—plain	PWZ 305	37			
Washer—spring	LWZ 305	38	1		
Nut	LNZ 205	39	1		
Washer—spring	LWZ 305	40	1		
Screw	ZCS 0505	41	1		
Fan—dynamo	17D 11	42	1		
Pulley—dynamo	1H 998	43	1		
FAN AND FAN BELT					
Blade—fan	AEA 301	44	1		
Belt—fan (wedge-type)	†AEJ 63	45	1	(E) 10CG/Da/H101 to H17772	W.S.E. use 13H 1329
Belt—fan (wedge-type)	13H 1329	45	1	(E) 10CG/Da/H17773 on	

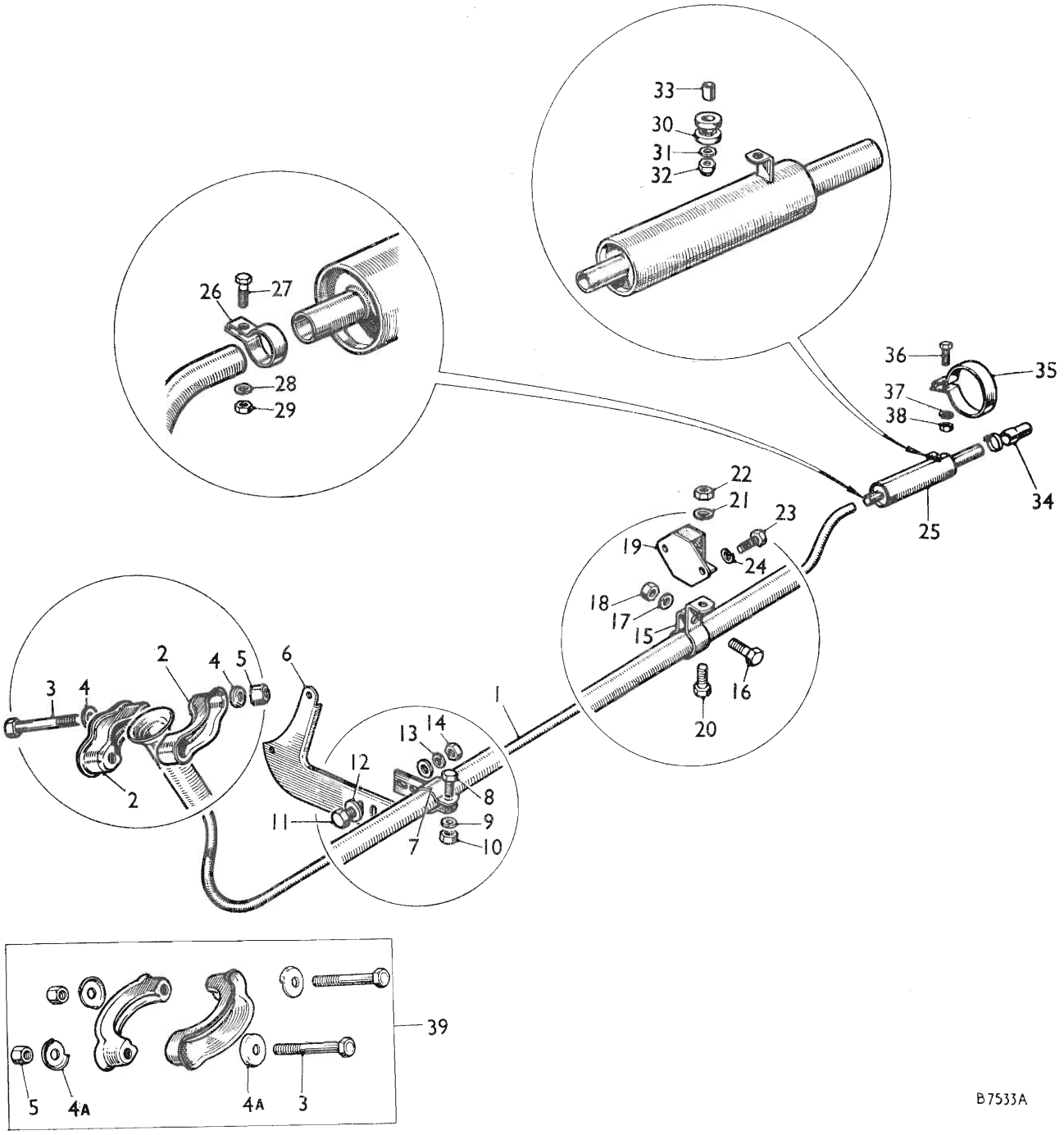
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*					
ENGINE SERVICE KITS					
Set—gasket—engine decarbonizing	8G 2402		1		
Gasket					
Cylinder head	12G 293		1		
Manifold	†AEG 181		1		
Water outlet elbow	12G 330		1		
Rocker cover	12A 14		1		
Cover plate	†8BG 221		1		
Carburetter	1G 2624		6		
Air cleaner	†12H 862		2		
Ring -valve packing	2A 879		8		
Set—gasket—supplementary	8G 2232		1		Use with 8G 2402 for complete engine overhaul
Gasket					
Front mounting plate	12G 619		1		
Cylinder front cover	12A 956		1		
Cylinder side cover	12A 1139		2		
Oil pump	†8BG 411		1		
Sump	8G 731		1		
Water pump	8BG 215		1		
Petrol pump	2A 113		1		
Rear mounting plate	12A 22		1		
Crankcase rear cover	2A 127		1		
Oil filter to crankcase	†8BG 402		2		
Seal oil main bearing cap	2A 280		2		
Washer					
Oil priming plug	6K 464		1		
Sump drain plug	6K 638		1		
Drain tap	2K 4954		1		] Alternatives
Drain tap	†2K 1975		1		] Alternatives


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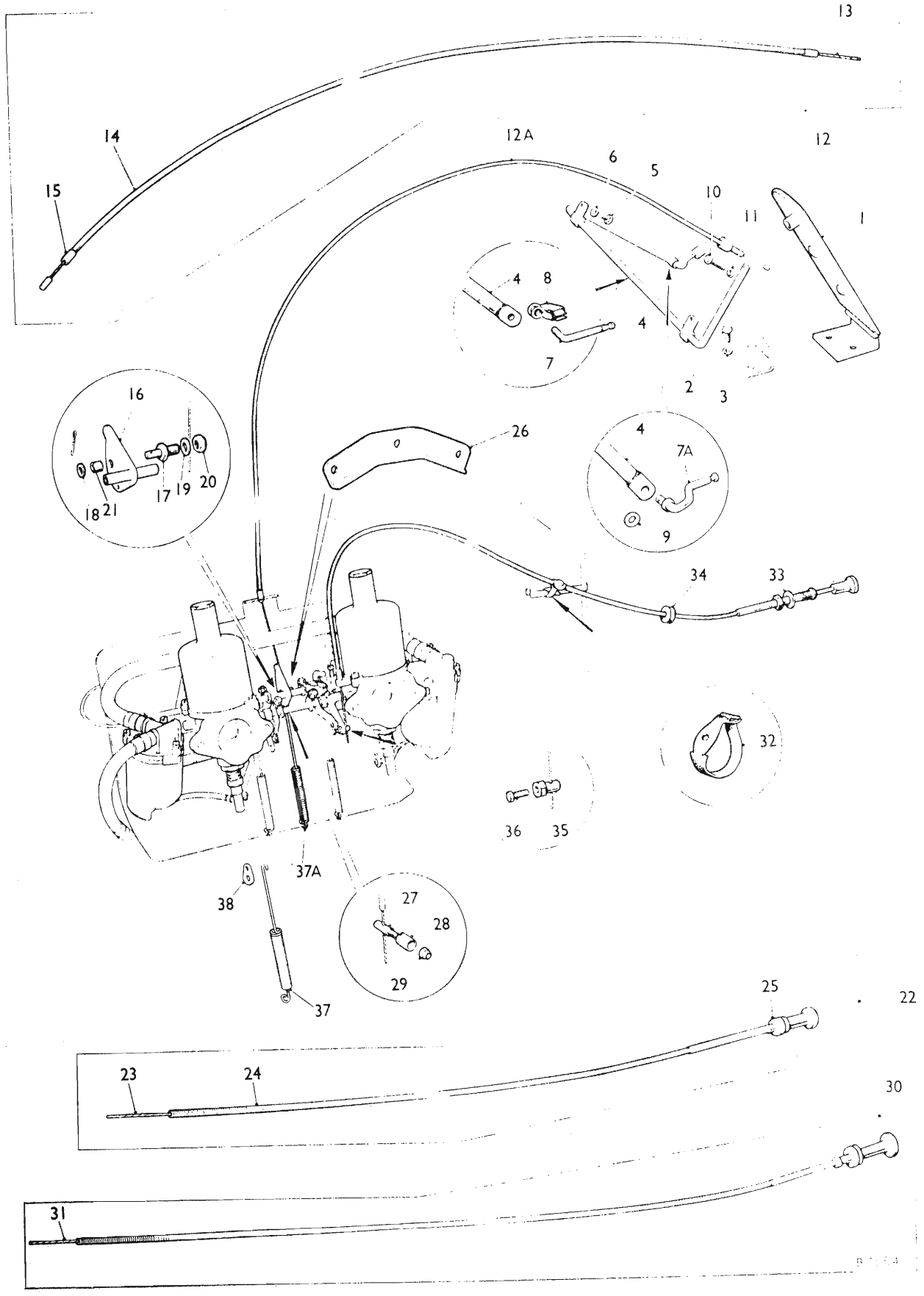
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Engine *continued*					
INLET AND EXHAUST MANIFOLDS					
Manifold					
Exhaust	12 A 191	1	1		
Inlet (with plug and studs)	†AEA 633	2	1	(E) 10CG/101 to 18627	W.S.E. use 12G 583
Inlet (with plug and studs)	†12G 301	3	1	(E) 10CG/H18628 on	W.S.E. use 12G 583
Inlet (with plug and studs)	12G 583	4	1		Use together with 1 off plug ADP 210 and washer HB 3664
Plug - inlet manifold	AEA 635	5	2		
Stud - carburetter to inlet manifold	CHS 2620	6	4		
Ferrule - inlet port	12G 297	7	2	(E) 10CG/H18628 on	
Plug - inlet manifold	ADP 210	8	1		For use when 12G 583 replaces 12G 301
Washer - plug - inlet manifold	HB 3664	9	1		For use when 12G 583 replaces 12G 301
Gasket - manifold to cylinder head	†12A 192	10	1		W.S.E. use 12G 300
Gasket - manifold to cylinder head	12G 300	10	1		
Washer - clamping	2A 110	11	4		
Washer - plain	PWZ 105	12	2		
Nut	BNN 105	13	6		
Washer - plain	PWZ 104	14	2		
Washer - spring	LWZ 204	15	2		
Screw	ZCS 0404	16	2		


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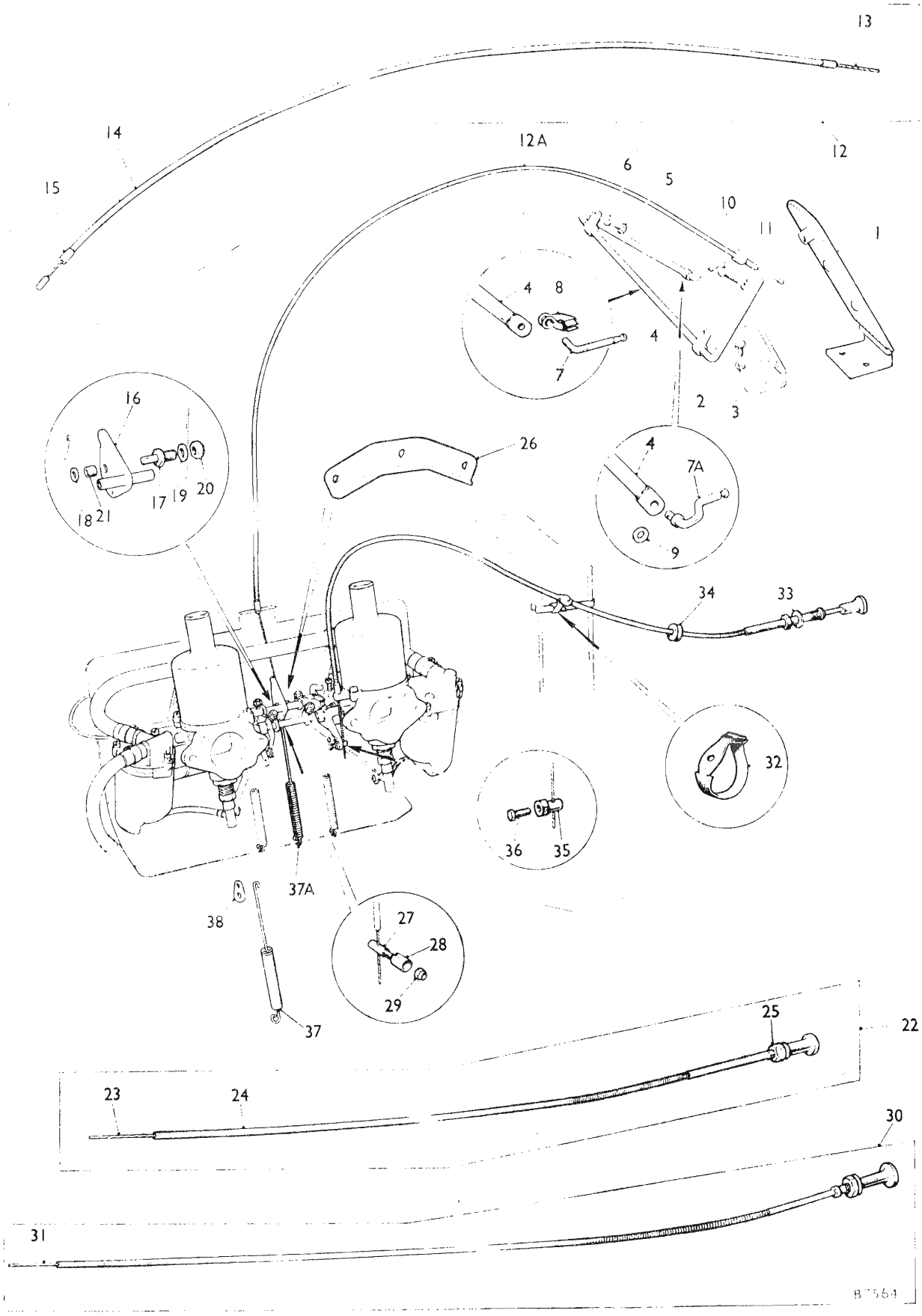
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ENGINE MOUNTING					
Mounting—front	2A 305	1	2	(E) 9C U H101 to 15304	Use AHA 5484 for this application
Mounting—front	AHA 5484	1	2	(E) 9C U H15305 to 49201 (E) 9CG Da H101 to 36711 (E) 10CG Da/H101 on	
Nut	FNZ 105	2	4		
Washer—spring	LWZ 305	3	4		
Nut	FNZ 106	4	2		
Washer—plain	PWZ 106	5	2		
Washer—spring	LWZ 306	6	2		
Bracket—mounting—RH	2A 5570	7	1		
Bracket—mounting—LH	2A 5571	8	1		
Screw	HZS 0505	9	5		
Screw	HZS 0506	9	1		
Washer					
Plain	PWZ 105	10	6		
Spring	2K 5319	11	6		W.S.E. use LWN 305
Spring	LWN 305	11	6		
Mounting—rear	2A 5422	12	2		
Nut	FNZ 106	13	2		
Washer—spring	LWZ 206	14	2		
Screw	ZCS 0506	15	4		Part No. change; was 53K 154
Washer—spring	LWZ 205	16	4		
Plate—rear mounting support	2A 5552	17	1		
Bolt	HBZ 0626	18	2		
Washer—plain	PWZ 106	19	2		
Washer—spring	LWZ 206	20	2		
Screw	HZS 0506	21	2		
Washer—plain	PWZ 205	22	2		
Washer—spring	LWZ 205	23	2		
Rubber—tie—rear mounting	2A 5420	24	1		
Screw	ZCS 0506	25	2		Part No. change; was 53K 154
Washer—plain	PWZ 105	26	2		
Washer—spring	LWZ 205	27	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
EXHAUST SYSTEM					
Pipe exhaust	2A 2089	1	1	(C) H AN5 501 to 5476 (less 5137, 5287, and 5288)	
	AHA 5360	1	1	(C) H AN5 5477 to 50116 (plus 5137, 5287, and 5288)	
				(C) H AN6 101 to 24731	
				(C) H AN7 24732 on	
				(C) G AN1 101 to 16183	
				(C) G AN2 16184 on	
Europe	AHA 5688	1	1	(C) H AN6 101 to 24731	
				(C) H AN7 24732 on	
				(C) G AN1 101 to 16183	
				(C) G AN2 16184 on	
Clamp pipe to manifold	*2A 237	2	2		
Kit—exhaust clamp	*18G 8581	39	1		W.S.E. use 18G 8581
Clamp exhaust	*NSP		2		
Bolt	*HBZ 0518	40	2		
Washer	*3FH 3800	41	2		
Nut	*BNN 105	42	2		
Screw	HZS 0518	3	2		
Washer plain	2K 5806	4	4		
Nut	AHH 5171	5	2		
Bracket pipe mounting	AHA 5238	6	1	(C) H AN5 501 to 5476 (less 5137, 5287, and 5288)	
Bracket pipe mounting	AHA 5361	6	1	(C) H AN5 5477 to 50116 (plus 5137, 5287, and 5288)	
				(C) H AN6 101 to 24731	
				(C) H AN7 24732 on	
				(C) G AN1 101 to 16183	
				(C) G AN2 16184 on	
Clip pipe	AHA 5239	7	1		
Screw	HZS 0508	8	1		
Washer spring	LWZ 205	9	1		
Nut	FNZ 105	10	1		
Screw	HZS 0506	11	2		
Washer plain	PWZ 105	12	2		
Washer spring	LWZ 205	13	2		
Nut	FNZ 105	14	2		
Clip pipe support rear	2A 2091	15	1		
Screw	HZS 0407	16	1		
Washer spring	LWZ 204	17	1		
Nut	FNZ 104	18	1		
Mounting pipe (rubber)	3H 3076	19	1		
Screw	HZS 0505	20	1		
Washer spring	LWZ 205	21	1		
Nut	FNZ 105	22	1		
Screw	HZS 0505	23	1		
Washer spring	LWZ 205	24	1		
Silencer	88G 292	25	1	(C) H AN5 501 to 50116	Part No. change; was 2A 2090 and ARA 79
	ARA 134	25	1	(C) H AN6 101 to 24731	
Europe	ARA 116	25	1	(C) H AN7 24732 on	
				(C) G AN1 101 to 16183	
				(C) G AN2 16184 on	
Clip silencer to pipe	AHA 5354	26	1		
Screw	HZS 0508	27	1		
Washer spring	LWZ 205	28	1		
Nut	FNZ 105	29	1		
Bush silencer support (rubber)	2A 2092	30	2		
Washer plain	PWZ 205	31	2	(C) H AN5 501 to 50116	
Locknut	LNZ 205	32	1		
Bush silencer support (rubber)	AHA 5689	30	2		
Spacer bush	AHA 5690	33	1		
Washer plain	PWZ 205	31	1		
Locknut	LNZ 105	32	1	(C) H AN6 101 to 24731	Alternatives
Locknut	LNZ 205	32	1	(C) H AN7 24732 on	Alternatives
Extension tail pipe	AHA 6172	34	1	(C) G AN1 101 to 16183	
Clip extension	AHA 6173	35	1	(C) G AN2 16184	
Screw	HZS 0507	36	1		
Washer spring	LWZ 205	37	1		
Nut	FNZ 105	38	1		


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DESCRIPTION	Part No.	Illus No.	Quantity	Change Point	REMARKS
ENGINE CONTROLS					
Pedal accelerator	HG 2034	1	1	(C) H–AN5 501 to 50116	
				(C) H–AN6 101 to 10719	
				(C) G–AN1 101–6020	
Pedal accelerator	AHA 6253	1	1	(C) H–AN6 10720 to 24731	
				(C) H–AN7 24732 on	
				(C) G–AN1 6021 to 16183	
				(C) G–AN2 16184 on	
Screw	HZS 0404	2	2		
Washer—spring	LWZ 204	3	2		
Lever pedal	2A 2077	4	1		
Screw	HZS 0407	5	2		
Washer—spring	LWZ 204	6	2		
Link pedal	2A 2079	7	1	(C) H–AN5 501 to 50116	
				(C) H–AN6 101 to 10719	
				(C) G–AN1 101 to 6020	
Link pedal	AHA 6255	7A	1	(C) H–AN6 10720 to 24731	
				(C) H–AN7 24732 on	
				(C) G–AN1 6021 to 16183	
				(C) G–AN2 16184 on	
Clip link to lever	1311 72	8	1	(C) H–AN5 501 to 50116	
				(C) H–AN6 101 to 10719	
				(C) G–AN1 101 to 6020	
Washer plain	PWZ 104	9	1	(C) H–AN6 10720 to 24731	
				(C) H–AN7 24732 on	
				(C) G–AN1 6021 to 16183	
				(C) G–AN2 16184 on	
Screw pedal lever stop	HZS 0407	10	1		
Locknut	ENZ 204	11	1		
Cable assembly—accelerator control	21G 5077	12	1		W.S.E. use AAA 1768
Cable assembly—accelerator control	AAA 1768	12	1		
Cable inner	21G 5078	13	1	(C) H–AN5 501 to 50116	
Cable outer	* ACA 5322	14	1		W.S.E. use AAA 1768
Ferrule cable	88G 349	15	2		Part No. change was ACA 5416
Cable accelerator control	AHA 5746	12A	1	(C) H–AN6 101 to 24731	
Lever throttle	AEA 597	16	1	(C) H–AN7 24732 on	
				(C) G–AN1 101 to 16183	
				(C) G–AN2 16184 on	
Pin cable to lever	ACC 5062	17	1		
Washer plain	PWZ 203	18	1		
Washer plain	PWZ 104	19	1		
Nut	ENZ 104	20	1		
Piece distance	AEA 606	21	3	(C) H–AN6 101 to 24731	W.S.E. use AJD 7032
Piece distance	AJD 7032	21	3	(C) H–AN7 24732 on	
				(C) G–AN1 101 to 16183	
				(C) G–AN2 16184 on	


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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Engine Controls—*continued*						
Cable assembly—mixture control		†2A 2086	22	1		
Cable—inner		97H 2074	23	1		
Cable—outer		97H 2075	24	1		
Nut		†97H 2076	25	1		W.S.E. use FNZ 206
Nut		FNZ 206	25	1	(C) H–AN5–501 to 50116	
Bracket—control to carburetter		2A 850	26	1		
Trunnion—control to bracket		11B 542	27	1		
Piece—distance		11B 543	28	1		
Locknut—trunnion		53K 1392	29	1		
Cable assembly—mixture control	**RHD**	†AHA 5676	30	1	(C) H–AN6–101 to 24731	
Cable—inner	**RHD**	27H 3363	31	1	(C) H–AN7–24732 on	
Cable assembly—mixture control	**LHD**	†AHA 6203	30	1	(C) G–AN1–101 to 16183	
Cable—inner	**LHD**	27H 3364	31	1	(C) G–AN2–16184 on	
Strap—cable to heater clip		ACH 8979	32	1		
Washer—plain		PWZ 106	33	1		
Grommet		RFN 303	34	1		
Trunnion—cable		1B 2697	35	1	(C) H–AN5–501 to 50116	
		ACH 9042	35	1	(C) H–AN6–101 to 12437	
					(C) G–AN1–101 to 7703	
		AHA 6367	35	1	(C) H–AN6–12438 to 24731	
					(C) H–AN7–24732 on	
					(C) G–AN1–7704 to 16183	
					(C) G–AN2–16184 on	
Screw—trunnion		53K 1023	36	1	(C) H–AN5–501 to 50116	
		†ACA 5453	36	1	(C) H–AN6–101 to 24731	W.S.E. use 53K 3503
		†53K 3503	36	1	(C) H–AN7–24732 on	
					(C) G–AN1–101 to 16183	
					(C) G–AN2–16184 on	
Spring—return						
Accelerator cable		ACH 8393	37	1	(C) H–AN5–501 to 11030	
Accelerator cable		AHA 5454	37	1	(C) H–AN5–11031 to 50116	
Accelerator and choke cable		AEA 602	37A	3	(C) H–AN6–101 to 24731	
					(C) H–AN7–24732 on	
					(C) G–AN1–101 to 16183	
					(C) G–AN2–16184 on	
Bracket—return spring		AAA 649	38	1	(C) H–AN5–11031 to 50116	

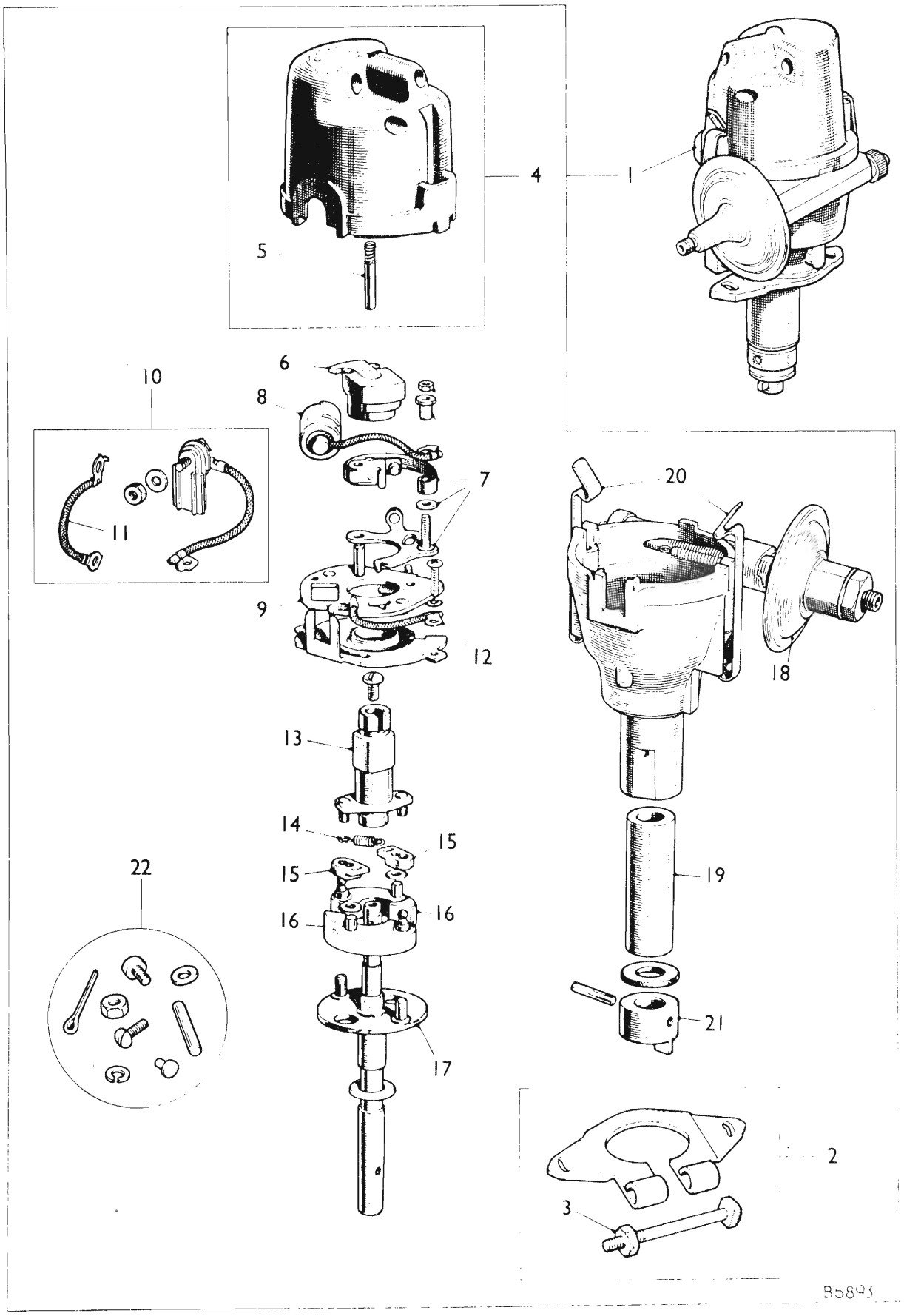
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IGNITION EQUIPMENT

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950-cc	9C/U/H	MB 2 to MB 5
950-cc	9CG/Da/H	MB 6 to MB 8
1098-cc	10CG/Da/H	MB 9 to MB 11

950-cc 9C/U/H IGNITION EQUIPMENT

	Page	*Plate*
DISTRIBUTOR	MB 3-MB 4	B 1, B 2
VACUUM IGNITION CONTROL PIPE—IGNITION COIL IGNITION CABLES	MB 5	B 3

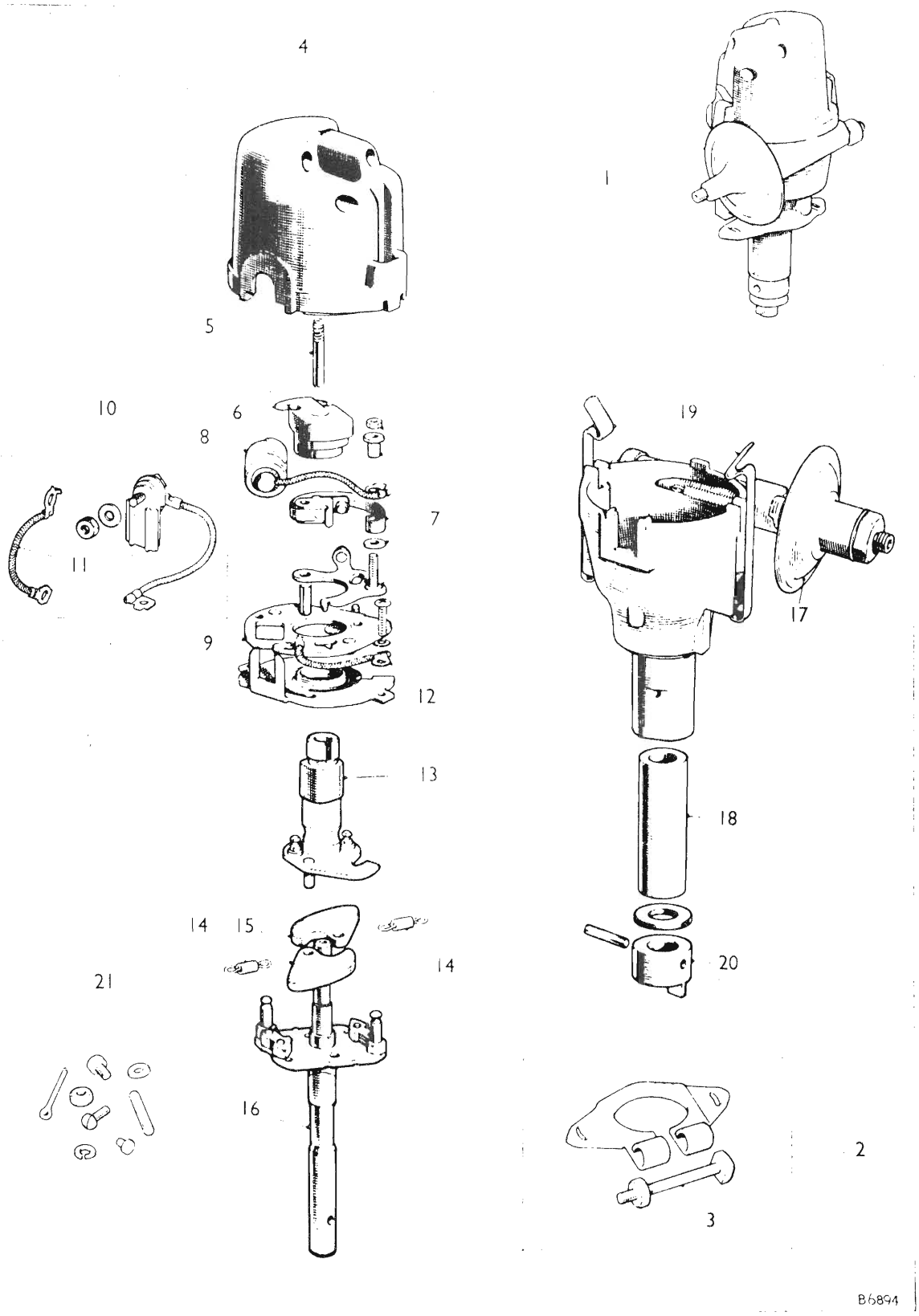

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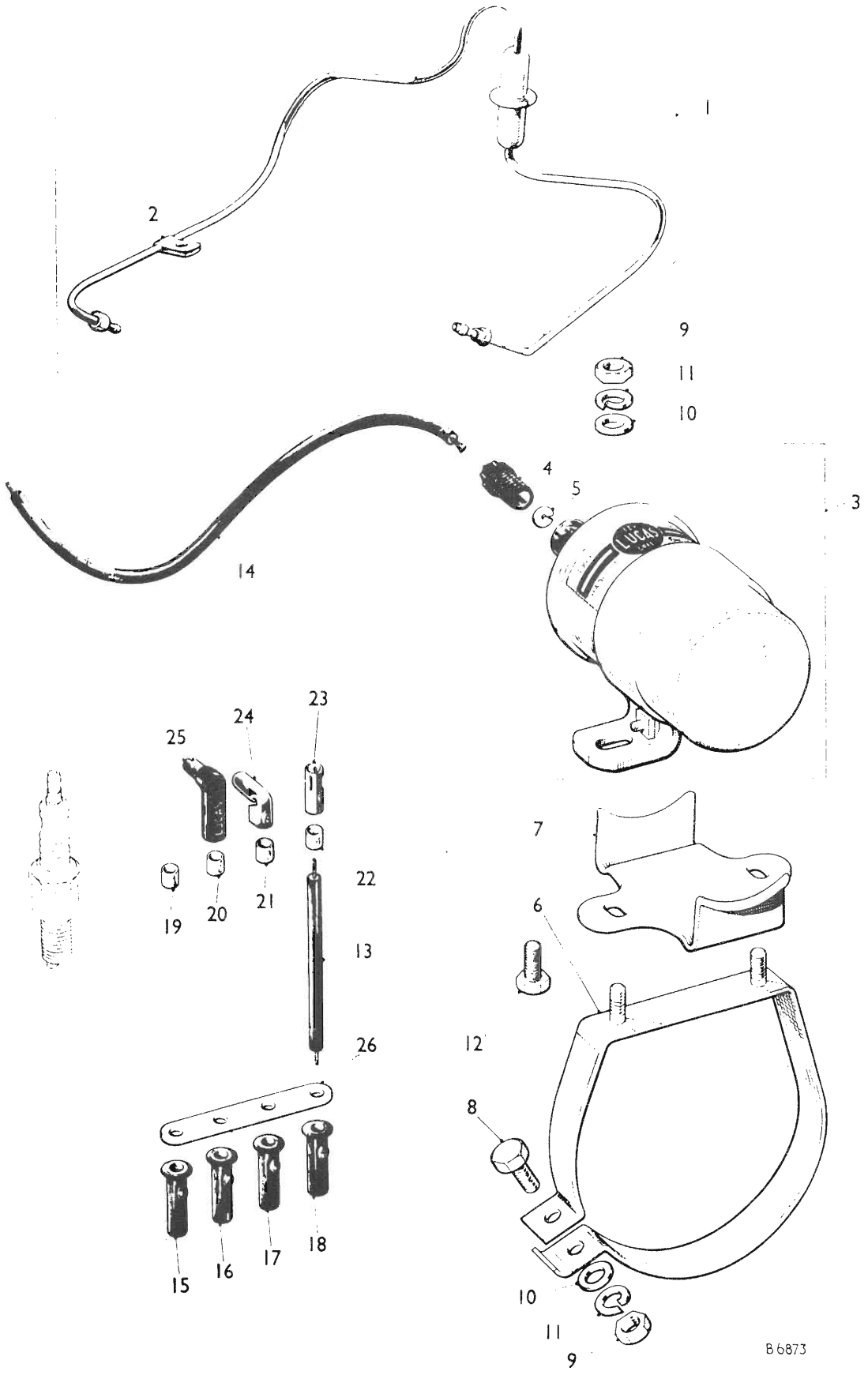
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DISTRIBUTOR

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Distributor	*2A 721	1	1		W.S.E. use 12A 419. See page MB 4
Plate assembly—clamping	3H 2138	2	1		
Screw—clamping plate	*NSP	3	1		
Cover	*17H 5422	4	1		Was 37H 5063
	57H 5477	4	1		W.S.E. use 57H 5477
Brush and spring	17H 5065	5	1		
Arm—rotor	7H 5086	6	1		
Contact	17H 5423	7	1 set		
Condenser	*17H 5421	8	1		
Condenser	47H 5250	8	1		W.S.E. use 47H 5250
Plate—contact breaker base	17H 5469	9	1		
Terminal—low tension (with bush and lead)	37H 5409	10	1		
Lead—low tension	17H 5532	11	1		
Lead—earth	17H 5531	12	1		
Cam	17H 5066	13	1		
Spring—automatic advance	†37H 5440	14	1 set		
Spring—automatic advance	27H 5519	14	1 set		W.S.E. use 27H 5519
Toggle	17H 5069	15	2		
Weight	17H 5095	16	2		
Shaft and action plate	37H 5439	17	1		
Unit—vacuum (with actuating arm)	†37H 5438	18	1		
Unit—vacuum (with actuating arm)	47H 5520	18	1		W.S.E. use 47H 5520
Bushing	17H 5071	19	1		
Clip—cap retaining	17H 5064	20	2		
Dog—driving	17H 5118	21	1		
Sundry parts	17H 5106	22	1 set		


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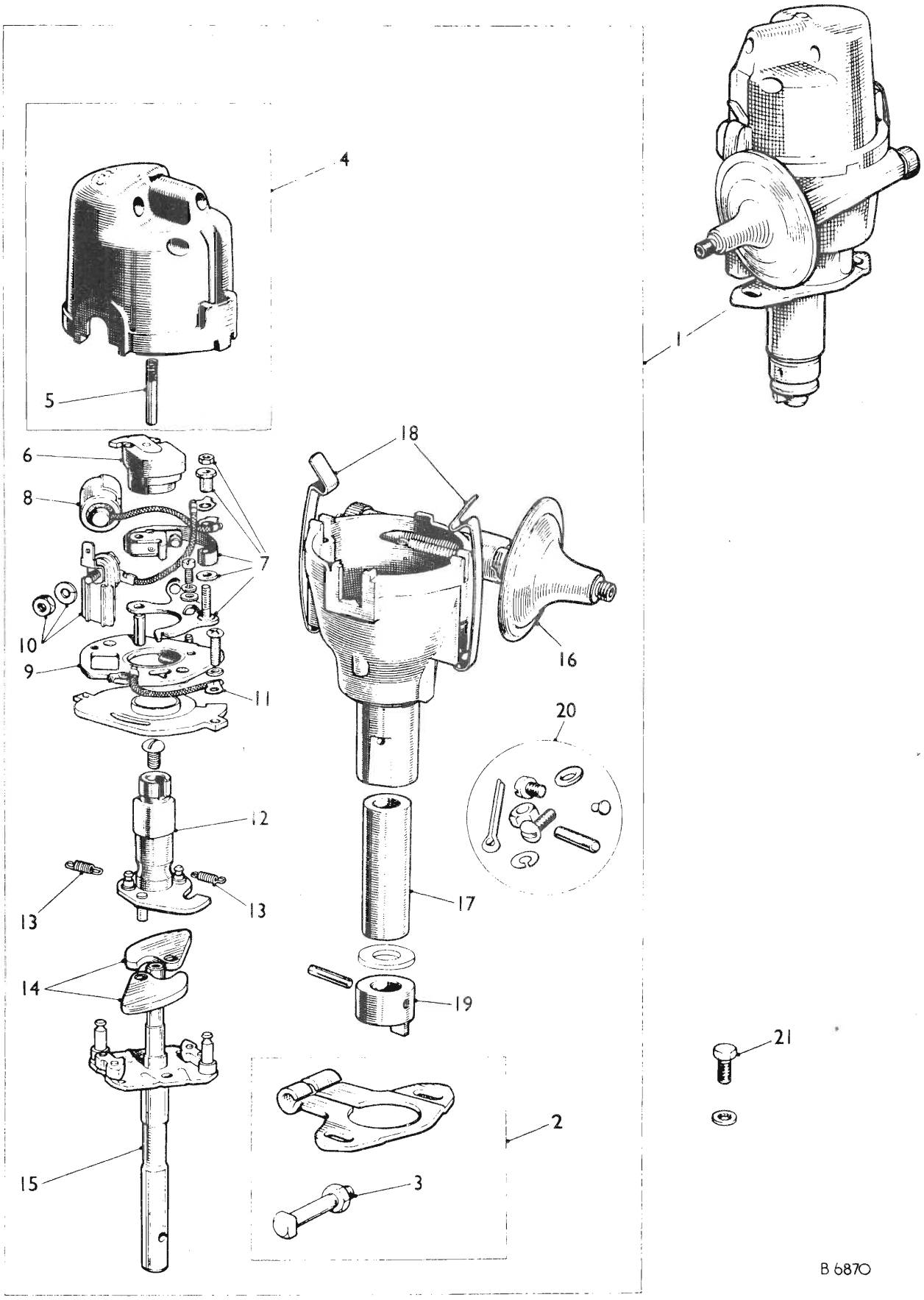
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Ignition Equipment *continued*					
Distributor	*12A 165	1	1		W.S.E. use 12A 419
Plate assembly—clamping	3H 2138	2	1		
Screw—clamping plate	*NSP	3	1		
Cover	*17H 5422	4	1		Was 37H 50.
Cover	*57H 5477	4	1		W.S.E. use 57H 5477
Brush and spring	17H 5065	5	1		
Arm—rotor	7H 5086	6	1		
Contact	17H 5423	7	1 set		
Condenser	47H 5250	8	1		
Plate—contact breaker base	17H 5469	9	1		
Terminal—low tension (with bush and lead)	37H 5409	10	1		
Lead—low tension	17H 5532	11	1		
Lead—earth	17H 5531	12	1		
Cam	57H 5184	13	1		
Spring—automatic advance	57H 5185	14	1 set		
Weight	57H 5049	15	2		
Shaft and action plate	57H 5050	16	1		
Unit—vacuum (with actuating arm)	47H 5520	17	1		
Bushing	47H 5164	18	1		
Clip—cap retaining	3H 5445	19	2		
Dog—driving	47H 5249	20	1		
Sundry parts	17H 5106	21	1 set		
Distributor	12A 419	1	1		
Plate assembly—clamping	3H 2138	2	1		
Screw—clamping plate	*NSP	3	1		
Cover	57H 5477	4	1		Was 37H 5063
Brush and spring	17H 5065	5	1		
Arm—rotor	7H 5086	6	1		
Contact	17H 5423	7	1 set		
Condenser	47H 5250	8	1		
Plate—contact breaker base	17H 5469	9	1		
Terminal—low tension (with bush and lead)	17H 2639	10	1		
Lead—low tension	17H 5532	11	1		
Lead—earth	17H 5531	12	1		
Cam	57H 5184	13	1		
Spring—automatic advance	57H 5185	14	1 set		
Weight	57H 5420	15	2		
Shaft and action plate	57H 5050	16	1		
Unit—vacuum	47H 5520	17	1		
Bush—body bearing	47H 5164	18	1		
Clip—cover retaining	3H 5445	19	2		
Dog—driving	47H 5249	20	1		
Sundry parts	17H 5106	21	1 set		
Screw—distributor to housing	*6K 639	22	2		W.S.E. use 2 off screw HZS 0404 together with 2 off washer LWZ 404
Screw—distributor to housing	*HZS 0404	22	2		
Washer	*LWZ 404		2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Ignition Equipment—*continued*					
VACUUM CONTROL PIPE					
Pipe—vacuum control	†AEA 346	1	1	Fitted up to change over to AEA 447	W.S.E. use AEA 447
Pipe—vacuum control	AEA 447	1	1	(E) 9C/U/H32663 on	
Clip	†1B 2121	2	1		W.S.E. use ACH 9009
Clip	ACH 9009	2	1		
IGNITION COIL					
Coil—ignition	†2A 536	3	1		W.S.E. use 17H 9171
	†17H 9171	3	1		W.S.E. use 37H 2883
	†37H 2883	3	1		
Terminal—high tension	3H 2695	4	1		
Washer—spring	3H 2696	5	1		
Bracket—coil to dynamo	88G 203	6	1		Part No. change; was 1H 1070 and 1H 1302
Plate—coil—steady	11G 221	7	1		
Bolt	HZS 0406	8	1	(E) 9C/U/H101 to H11888	
Nut	FNZ 104	9	3		
Washer—plain	PWN 204	10	3		
Washer—spring	LWN 304	11	3		
Screw	HZS 0405	12	2		
Nut	FNZ 104	9	2	(E) 9C/U/H11889 on	
Washer—plain	PWZ 204	10	2		
Washer—spring	LWZ 204	11	2		
IGNITION CABLES					
Cable—ignition	AAA 5981	13	A/R		Supplied in 100′ (30·4 m) rolls
No. 1—12″ (30·48 cm)			1		
No. 2—11″ (27·94 cm)			1		
No. 3—8½″ (21·59 cm)			1		
No. 4—9⅝″ (24·44 cm)			1		
Cable—coil to distributor—9⅝″ (24·44 cm)	AAA 5981	14	1		
Ferrule—cable					
No. 1	3H 1655	15	1		
No. 2	3H 1656	16	1	(E) 9C/U/H101 to H4795	
No. 3	3H 1657	17	1		
No. 4	3H 1658	18	1		
Sleeve—identification—plug lead					
No. 1	2H 4243	19	1		
No. 2	2H 4244	20	1	(E) 9C/U/H4796 on	
No. 3	2H 4245	21	1		
No. 4	2H 4246	22	1		
Connector—sparking plug	8G 616	23	4	(E) 9C/U/H101 to H4795	
Connector—sparking plug	13H 184	24	4	(E) 9C/U/H4796 on	
Suppressor—sparking plug	3H 1422	25	4	(E) 9C/U/H25484 on	
Spacer—4-way—HT cables	1G 2673	26	1		
Terminal—ignition cable	8G 2565		1 set		

950-cc 9CG/Da/H IGNITION EQUIPMENT

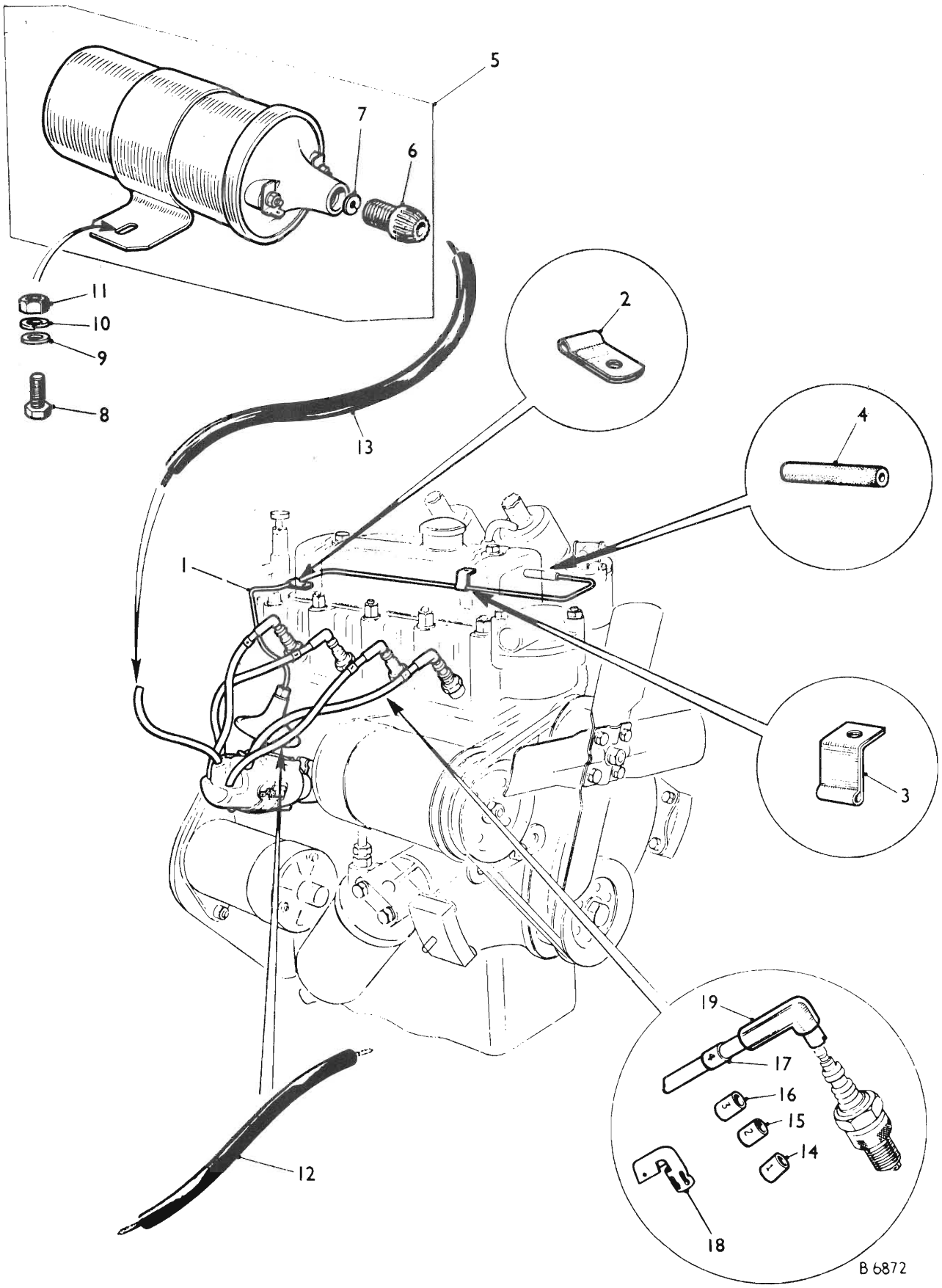
	Page	*Plate*
DISTRIBUTOR	MB 7	B 4
VACUUM IGNITION CONTROL PIPE—IGNITION COIL—IGNITION CABLES	MB 8	B 5


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
IGNITION EQUIPMENT					
9CG					
DISTRIBUTOR					
Distributor	AEJ 48	1	1	See (1) foot of page	
Distributor	AEJ 78	1	1	See (2) foot of page	
Plate assembly—clamping	3H 2138	2	1		
Screw—clamping plate	†NSP	3	1		Was 37H 5063
Cover	†17H 5422	4	1	See (1) foot of page	W.S.E. use 57H 5477
Cover	57H 5477	4	1	See (2) foot of page	
Brush and spring	17H 5065	5	1		
Arm—rotor	7H 5086	6	1		
Contact	17H 5423	7	1 set		
Condenser	47H 5250	8	1		
Plate—contact breaker base	17H 5469	9	1		
Terminal (with bush and lead)	57H 5346	10	1	See (1) foot of page	
Terminal (with bush and lead)	57H 5478	10		See (2) foot of page	
Lead—earth	17H 5531	11	1		
Cam	57H 5362	12	1		
Spring—automatic advance	57H 5363	13	1		
Weight	57H 5049	14	2	See (1) foot of page	
Weight	57H 5420	14	2	See (2) foot of page	
Shaft and action plate	57H 5050	15	1		
Unit—vacuum	47H 5520	16	1		
Bush—body bearing	47H 5164	17	1		
Clip—cover retaining	37H 5445	18	2		
Dog—driving	47H 5249	19	1		
Sundry parts	17H 5106	20	1 set		
Screw—distributor to housing	†6K 639	21	2		W.S.E. use 2 off screw HZS 0404 together with 2 off washer LWZ 404
Screw—distributor to housing	†HZS 0404	21	2		
Washer	†LWZ 404		2		

CHANGE POINTS

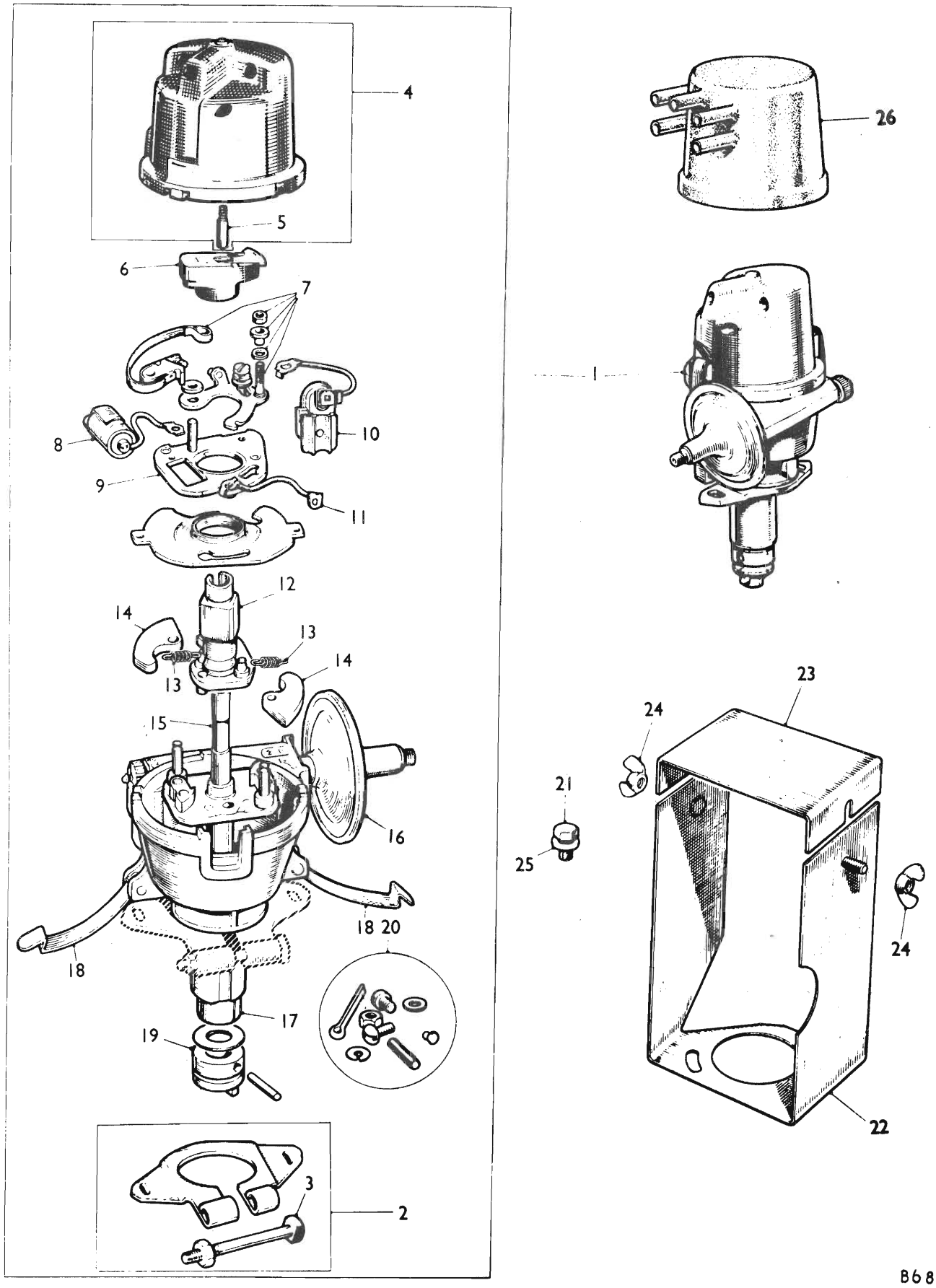
(1) 9CG/Da/101 to H27444 and L16948
(2) 9CG/Da/H27445 on and L16949 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Ignition Equipment—*continued*					
VACUUM CONTROL PIPE					
Pipe—vacuum control	AEA 579	1	1	(E) 9CG/Da/101 to H8984 (less H8690 to H8700) and L1042	
Pipe—vacuum control	†AEA 663	1	1	(E) 9CG/Da/H8985 on (plus H8690 to H8700) and L1043 on	W.S.E. use AEA 579
Clip—pipe to inlet manifold	AEA 581	2	1		
Clip—pipe to cylinder head	ACH 9009	3	1		
Connection—pipe to carburetter (rubber)	ACH 9041	4	1		
IGNITION COIL					
Coil—ignition	BMK 356	5	1		Use 17H 8100 for this application
	†17H 8100	5	1		W.S.E. use 37H 2883
	†37H 2883	5	1		
Terminal—high tension	3H 2695	6	1		
Washer—spring	3H 2696	7	1		
Screw	HZS 0405	8	2		
Washer—plain	PWZ 204	9	2		
Washer—spring	LWZ 204	10	2		
Nut	FNZ 104	11	2		
IGNITION CABLES					
Cable—ignition	AAA 5981	12	A/R		Supplied in 100′ (30·4 m) rolls
No. 1—12″ (30·48 cm)			1	(E) 9CG/Da/101 to H8984 (less H8690 to H8700) and L1042	
No. 2—11″ (27·94 cm)			1		
No. 3—8½″ (21·59 cm)			1		
No. 4—9⅝″ (24·44 cm)			1		
No. 1—14″ (35·56 cm)			1	(E) 9CG/Da/H8985 on (plus H8690 to H8700) and L1043 on	
No. 2—14″ (35·56 cm)			1		
No. 3—10″ (25·4 cm)			1		
No. 4—9½″ (24·44 cm)			1		
Cable—coil to distributor—9⅝″ (24·44 cm)	AAA 5981	13	1		
Sleeve—identification—plug lead					
No. 1	2H 4243	14	1		
No. 2	2H 4244	15	1		
No. 3	2H 4245	16	1		
No. 4	2H 4246	17	1		
Connector—sparking plug	13H 184	18	4		
Suppressor—sparking plug **RHD**	3H 1422	19	4		
Terminal—ignition cable	8G 2565		1 set		

1098-cc 10CG/Da/H IGNITION EQUIPMENT

	Page	Plate
DISTRIBUTOR	MB 10	B 6
VACUUM IGNITION CONTROL PIPE—IGNITION COIL—IGNITION CABLES	MB 11	B 7


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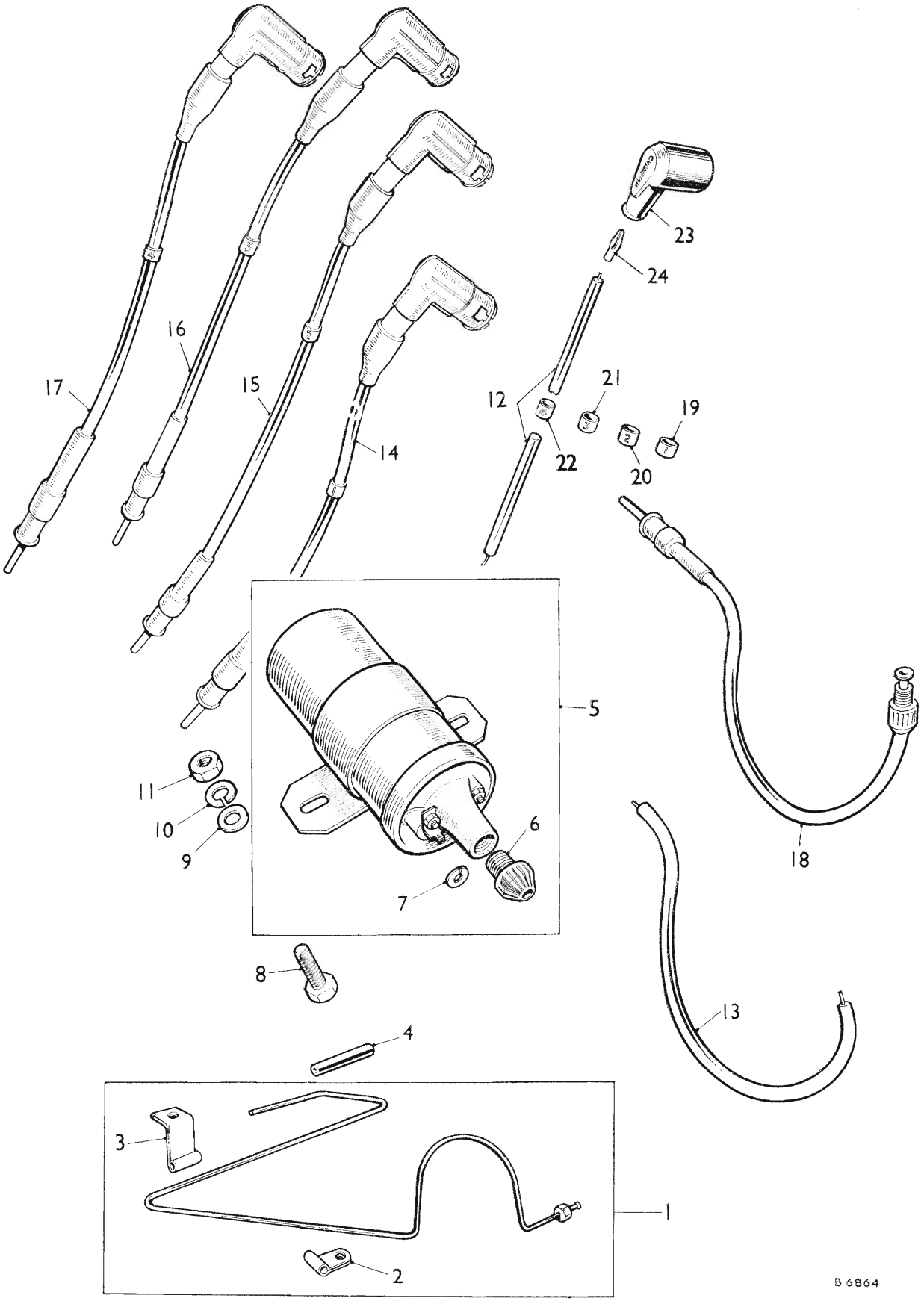
IGNITION EQUIPMENT

10CG

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
DISTRIBUTOR						
Distributor assembly		†12G 233	1	1	Fitted up to change over to 12G 437	W.S.E. use 12G 695
		12G 437	1	1	(E) 10CG/Da/▼ on	W.S.E. use 12G 695
		12G 695	1	1		
Plate—clamping		3H 2138	2	1		
Screw		†NSP	3	1		Was 37H 5063
Cover—moulded		57H 5477	4	1		
Brush and spring		17H 5065	5	1		
Arm—rotor		†7H 5086	6	1		Correction; was 7H 5208
Contact		17H 5423	7	1 set		
Condenser		47H 5250	8	1		
Plate—contact breaker base		17H 5469	9	1		
Terminal—bush and lead		57H 5478	10	1		
Lead—earth		17H 5531	11	1		
Cam		17H 6626	12	1		
Spring—automatic advance		17H 6657	13	1 set		
Weight		57H 5420	14	2		
Shaft and action plate		17H 9416	15	1		
Unit—vacuum		17H 6656	16	1		
Bushing—body bearing		47H 5164	17	1		
Clip—retaining cover		37H 5445	18	2		
Dog—driving		47H 5249	19	1		
Sundry parts		17H 5106	20	1 set		
Screw—distributor to housing		†6K 639	21	2		W.S.E. use 2 off HZS 0404 together with 2 off washer LWZ 404
Screw—distributor to housing		†HZS 0404	21	2		
Washer		†LWZ 404	25	2		
Body—suppression screen	**France**	12G 335	22	1		
Cover	**France**	12G 337	23	1		
Nut—wing	**France**	WNZ 103	24	2		
Cover—waterproof	**Canada**	†8G 726	26	1		

▼ Change point not available

† Revised Information. Issue 3

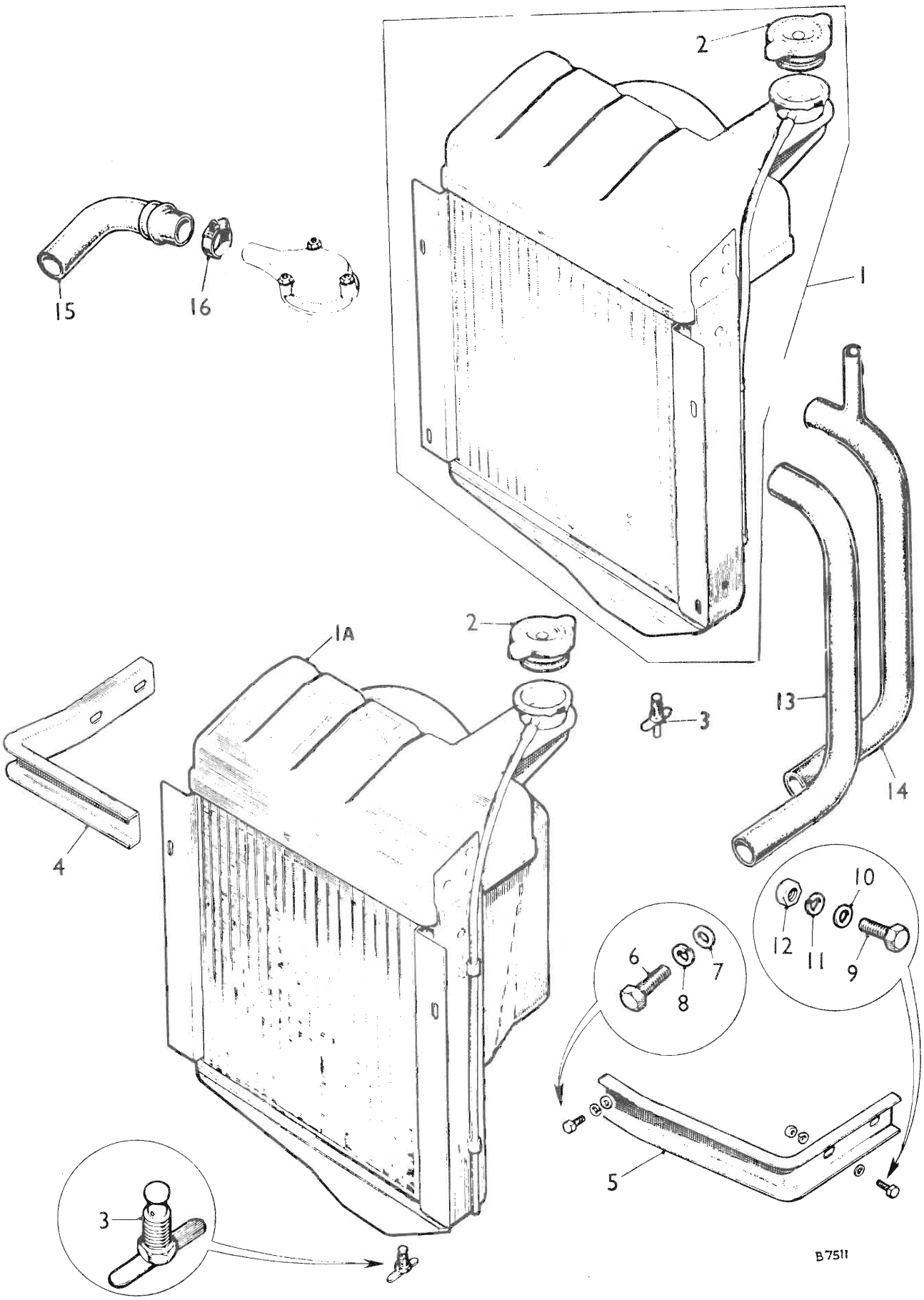

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Ignition Equipment—*continued*					
VACUUM CONTROL PIPE					
Pipe—vacuum control	†AEA 663	1	1	(E) 10CG/Da/H101 to 10969	W.S.E. use AEA 579
Pipe—vacuum control	AEA 579	1	1	(E) 10CG/Da/H10970 on	
Clip—pipe to manifold	AEA 581	2	1		
Clip—pipe to cylinder head	ACH 9009	3	1		
Connection—pipe to carburetter (rubber)	ACH 9041	4	1		
IGNITION COIL					
Coil—ignition	†17H 8100	5	1		W.S.E. use 37H 2883
Terminal—high tension	3H 2695	6	1		
Washer—spring	3H 2696	7	1		
Coil—ignition	†37H 2883	5	1		
Screw	HZS 0405	8	2		
Washer—plain	PWZ 204	9	2		
Washer—spring	LWZ 204	10	2		
Nut	FNZ 104	11	2		
IGNITION CABLES					
Cable—ignition	AAA 5981	12	A/R		Supplied in 100′ (30·4 m) rolls
No. 1—12″ (30·48 cm)			1		
No. 2—11″ (27·94 cm)			1		
No. 3—8½″ (21·59 cm)			1		
No. 4—9⅝″ (24·44 cm)			1		
Cable—coil to distributor—9⅝″ (24·44 cm)	AAA 5981	13	1		
Cable—ignition (with connectors)					
No. 1—12″ (30·48 cm)	12G 346	14	1		
No. 2—12″ (30·48 cm)	12G 347	15	1		
No. 3—9½″ (24·13 cm)	**France** 12G 348	16	1		
No. 4—9½″ (24·13 cm)	12G 349	17	1		
Cable—coil to distributor (with connector)—10½″ (26·27 cm)	12G 350	18	1		
Sleeve—identification					
No. 1	2H 4243	19	1		
No. 2	2H 4244	20	1		
No. 3	2H 4245	21	1		
No. 4	2H 4246	22	1		
Connector—sparking plug	8G 576	23	4		
Clip—cable end	7H 6894	24	4		
Terminal—ignition cable	†8G 2565		1 set		

MC

RADIATOR AND FITTINGS

	Page	Plate
HOSES—WATER	MC 1	C 1
RADIATOR	MC 1	C 1



TO FACE PAGE MC 2

RADIATOR AND FITTINGS

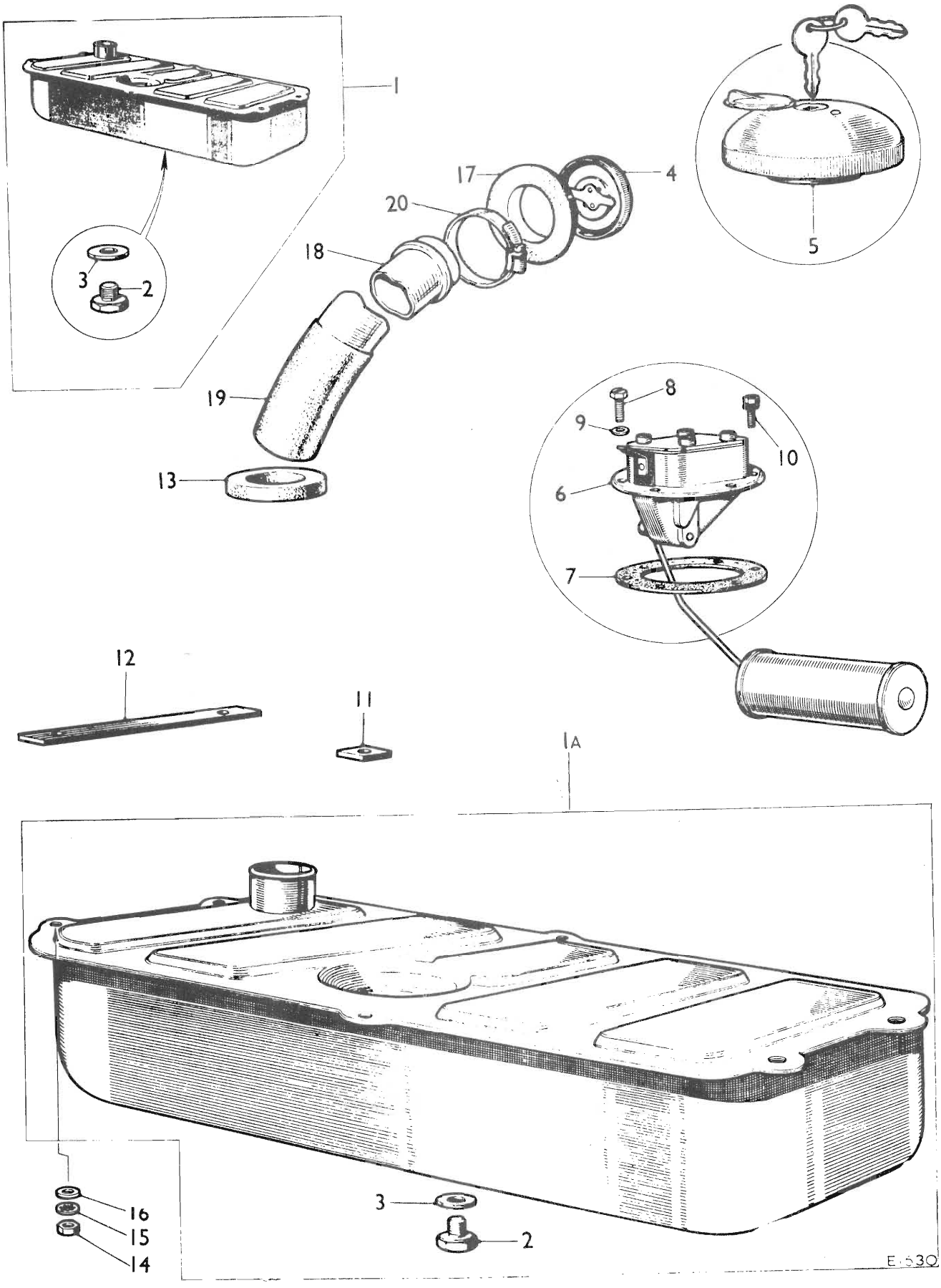
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Radiator assembly	†ARA 73	1	1	(C) H–AN5–501 to 6888	W.S.E. use ARA 92
Cap—filler	†ARH 1039	2	1		W.S.E. use ARH 1662
Radiator	†ARA 92	1A	1	(C) H–AN5–6889 to 50116	W.S.E. use ARA 241
Radiator	ARA 241	1A	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Cap—filler	†ARH 1039	2	1	(C) H–AN5–6889 to 35054	W.S.E. use ARH 1662
	†ARH 1542	2	1	(C) H–AN5–35005 to 50116	
	†ARH 1662	2	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Tap—drain	88G 291	3	1		Part No. change; was 3H 2724 and 13H 82
Bracket—radiator mounting—RH	2A 5591	4	1		
Bracket—radiator mounting—LH	2A 5592	5	1		
Screw	HZS 0405	6	4/3		Quantity reduced when windscreen washer is fitted
Washer—plain	PWZ 204	7	4/3		
Washer—spring	LWZ 204	8	4/3		
Screw	HZS 0406	9	4		
Washer—plain	PWZ 104	10	4		
Washer—spring	LWZ 304	11	4		
Nut	FNZ 104	12	4	(C) H–AN5–501 to 50116	
Hose					
Radiator to pump	†2A 2083	13	1		W.S.E. use AHA 7983 — When heater is not fitted
Radiator to pump	AHA 7983	13	1		
Radiator to pump	†2A 2084	14	1		W.S.E. use AHA 7984 — When heater is fitted
Radiator to pump	AHA 7984	14	1		
Radiator to outlet elbow	†2A 2082	15	1		W.S.E. use AHA 7911
Radiator to outlet elbow	†AHA 7911	15	1		W.S.E. use AHA 7981
Radiator to outlet elbow	†AHA 7981	15	1		
Clip	†8G 550	16	1		W.S.E. use HCS 0913
Clip	HCS 0913	16	1		

FUEL SYSTEM

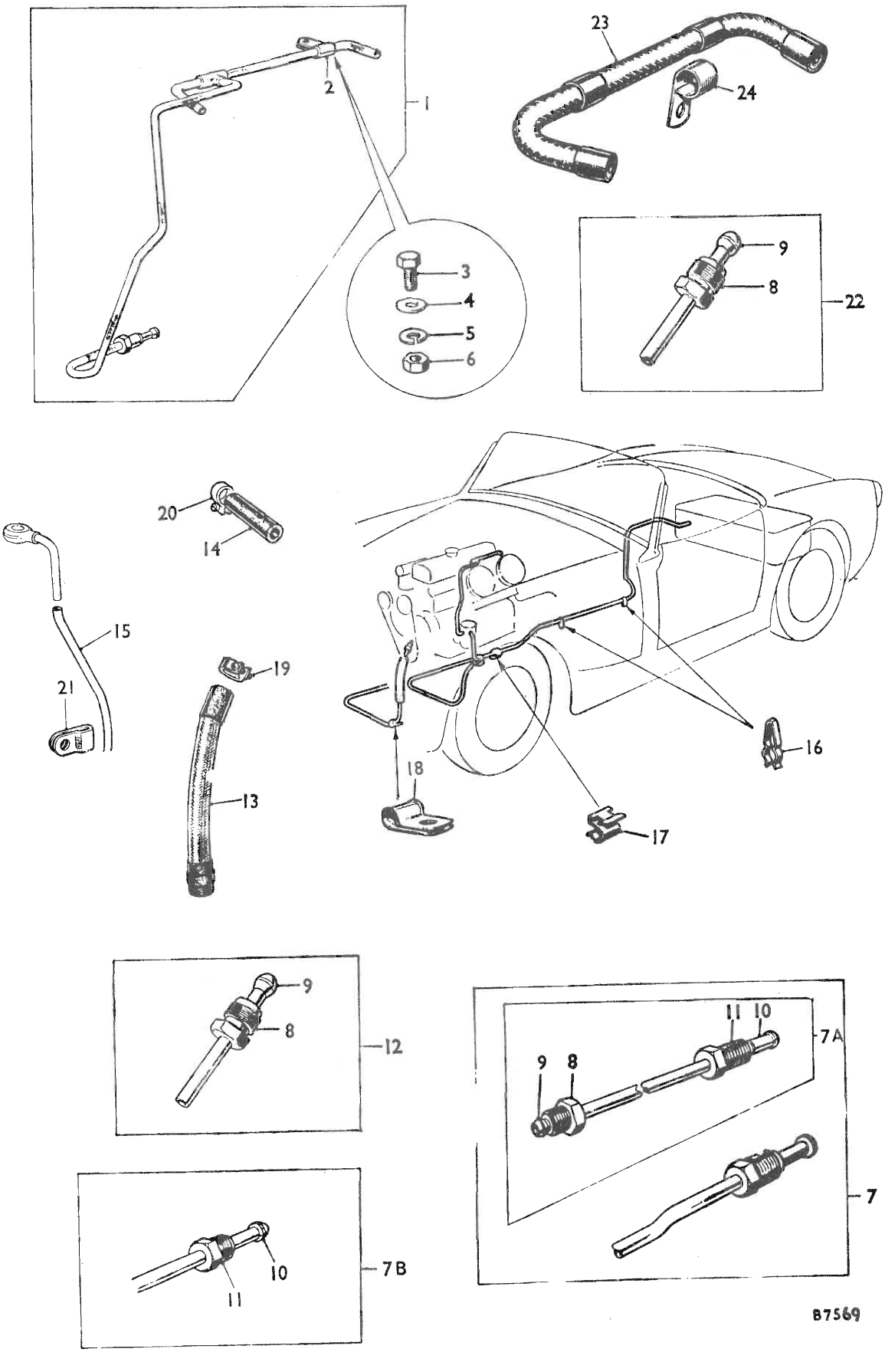
	Page	Plate
CLEANER—AIR	MD 5	D 4
PIPES—FUEL	MD 3	D 2
PUMP—FUEL	MD 4	D 3
SHIELD—HEAT	MD 5	D 4
TANK—FUEL	MD 2	D 1

MD

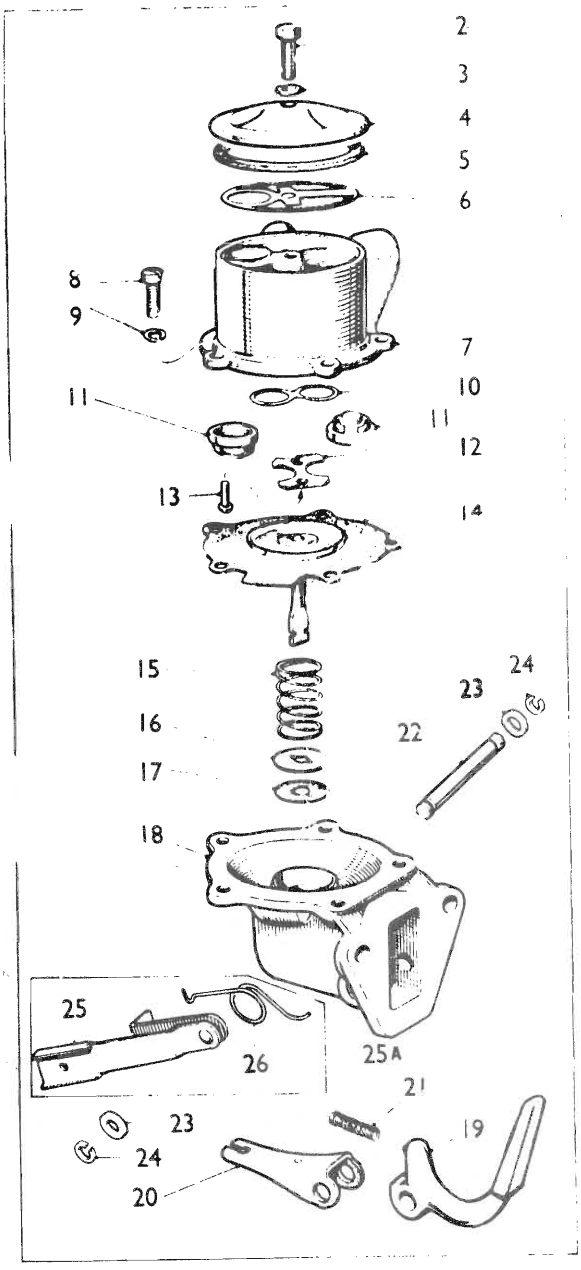
FOR CARBURETTER DETAILS USE THE 'S.U. CARBURETTER SERVICE PARTS LIST', PART NUMBER AKD 5036.

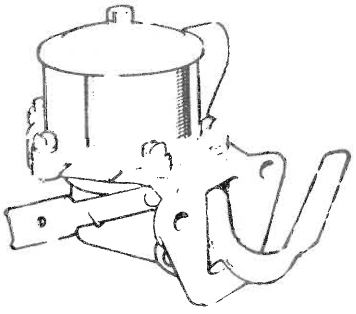

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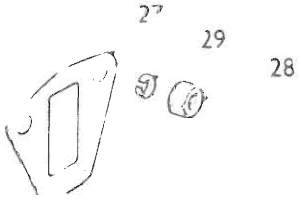
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
FUEL SYSTEM					
FUEL TANK					
Tank assembly—fuel (with filler tube)	ARA 77	1	1	(C) H–AN5–501 to 50116	
Tank assembly—fuel	ARA 114	1A	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Plug—drain	ARH 672	2	1		
Washer—plug	†ARA 949	3	1		] W.S.E. use ARA 967
	†ARH 673	3	1		
	ARA 967	3	1		
Cap assembly—filler	8G 654	4	1		
Seal—filler cap	2TH 3573		1		
Cap—filler (locking)	2A 504	5	1		Optional extra. W.S.E. use AKE 1439
Cap—filler (locking)	AKF 1439	5	1		
Unit—fuel gauge	2A 404	6	1	(C) H–AN5–501 to 50116	
Unit—fuel gauge	21A 168	6	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Washer—joint	2H 1082	7	1		
Screw	53K 165	8	6	] (C) H–AN5–501 to 50116	
Washer	2A 2088	9	6		
Screw—unit to tank (with washer)	ARG 923	10	6	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Washer—small—tank mounting	2A 2070	11	1		
Washer—large—tank mounting	2A 2071	12	1		
Ring—sealing—tank to floor	2A 2069	13	1		
Nut	FNZ 105	14	6		
Washer—shakeproof	LWN 405	15	6		
Washer—plain	PWZ 105	16	6		
Collar—tank filler (rubber)	ALH 2459	17	1	(C) H–AN5–501 to 11759	Use AHA 5445 for this application
Grommet—tank filler	AHA 5445	17	1	(C) H–AN5–11760 to 50116	
				(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Tube—filler	AHA 5662	18	1	] (C) H–AN6–101 to 24731	
Hose—filler tube neck (rubber)	AHA 5663	19	1	(C) H–AN7–24732 on	
Clip—hose	8G 505	20	2	(C) G–AN1–101 to 16183	W.S.E. use HCS 1622
Clip	HCS 1622	20	2	] (C) G–AN2–16184 on	

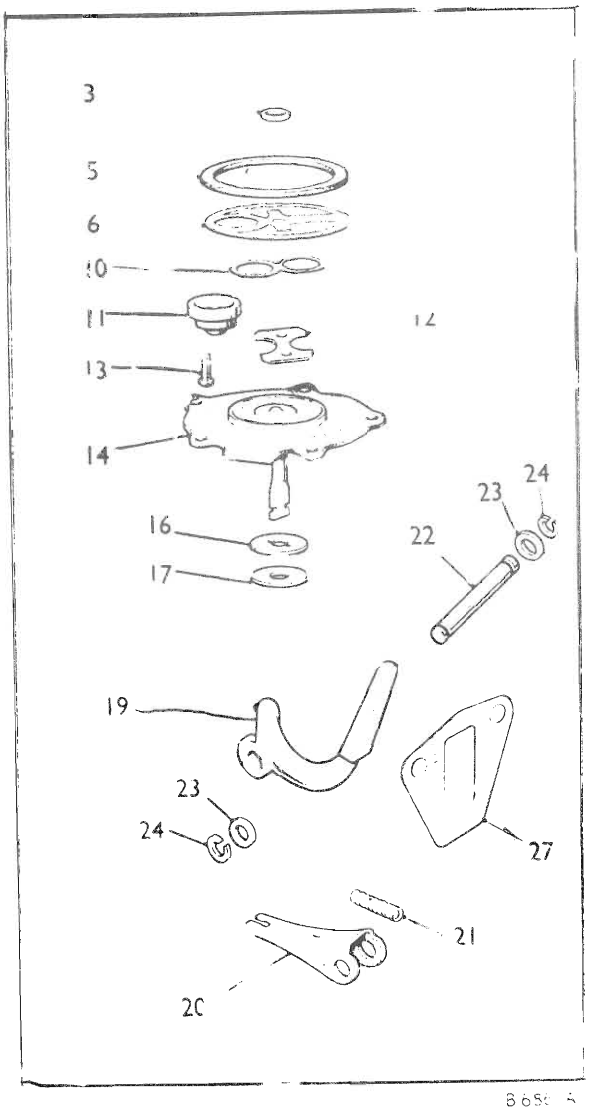

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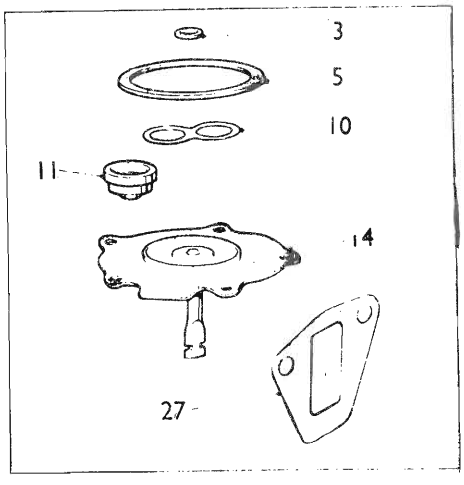
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System - *continued*						
	FUEL PIPES (SPRITE H-AN5)					
Pipe assembly—pump outlet		AEA 342	1	1	(E) 9C/U/H101 to 18479	W.S.E. use AEA 393
Pipe assembly—pump outlet		AEA 393	1	1	(E) 9C/U/H18480 on	
Clip		PCR 0409	2	2/1		Quantity reduced at (E) 9C/U/H18480
Screw		ZCS 0404	3	2	(E) 9C/U/H101 to 18479	
Screw		HZS 0404	3	1	(E) 9C/U/H18480 on	
Washer—plain		PWZ 104	4	2/1		Quantity reduced at (E) 9C/U/H18480
Washer—spring		LWZ 204	5	2/1		
Nut		FNZ 104	6	1	(E) 9C/U/H18480 on	
Pipe assembly—tank to pump		2A 5638	7	1	(C) H-AN5 501 to 15400	Use AHA 5469 for this application
Pipe assembly—tank to pump		AHA 5469	7A	1	(C) H-AN5 15401 to 41015	W.S.E. use AHA 5536 together with 1 off pipe BRT 2413, 1 off pipe AHA 5535, 1 off clip PCR 0411, and 2 off clip ACH 5854
Nut		6K 648	8	2/1	(C) H-AN5 501 to 41015	Quantity reduced at (C) H-AN5-15401
Olive		6K 685	9	2/1		
Nipple (tank end)		ACA 5129	10	1	(C) H-AN5 15401 to 41015	
Nut (tank end)		ACA 5128	11	1		
Pipe assembly—tank to flexible pipe		AHA 5536	7B	1		
Nipple		ACA 5129	10	1		
Nut		ACA 5128	11	1	(C) H-AN5 41016 on	
Pipe assembly—flexible pipe to pump		AHA 5535	12	1		
Nut		6K 648	8	1		
Olive		6K 685	9	1		
Pipe						
	Flexible	BRT 2413	13	1	(C) H-AN5-41016 on	Part No. change; was 21A 206
	Pump outlet pipe to carburetter	AEA 338	14	2	(E) 9C/U/H101 to 35640	
	Pump outlet pipe to carburetter	AEC 992	14	2	(E) 9C/U/H35641 on	
	Overflow (nylon)	AEC 985	15	2	(E) 9C/U/H28914 on	
Clip						
	Pipe to underframe	6K 35	16	2		
	Pipe to underframe	†17H 9525	17	3		W.S.E. use 17H 9603
	Pipe to underframe	†17H 9603	17	3		
	Pipe to LH engine mounting bracket	PCR 0411	18	1	(C) H-AN5-41016 on	
	Flexible pipe	ACH 5854	19	2		
	Pipe to pump outlet pipe and carburetter	AEA 443	20	4	(E) 9C/U/H23012 to 35640	W.S.E. use HCS 0304
	Pipe to pump outlet pipe and carburetter	HCZ 0304	20	4		
	Pipe to pump outlet pipe and carburetter	AEC 2003	20	4	(E) 9C/U/H35641 on	
	Overflow pipe	AEH 550	21	1	(E) 9C/U/H1551 to 28913	
	FUEL PIPES (SPRITE Mk. II AND MIDGET)					
Pipe assembly—tank to flexible pipe		AHA 5536	7B	1		
Nipple		ACA 5129	10	1		
Nut		ACA 5128	11	1		
Pipe assembly—flexible pipe to pump		AHA 5535	12	1		
Nut		6K 648	8	1		
Olive		6K 685	9	1		
Pipe assembly—pump outlet		AEA 582	22	1		
Nut		6K 648	8	1		
Olive		6K 685	9	1		
Pipe—flexible						
	Main pipe to pump inlet pipe	BRT 2413	13	1		Part No. change; was 21A 206
	Pump outlet pipe to carburetter	1H 2181	14	1		W.S.E. use 11H 127
	Pump outlet pipe to carburetter	11H 127	14	1		
	Carburetter to carburetter	AEA 538	23	1		
Clip						
	Pipe to underframe	6K 35	16	2		
	Pipe to underframe	†17H 9525	17	3		W.S.E. use 17H 9603
	Pipe to underframe	†17H 9603	17	3		
	Pipe to LH engine mounting bracket	PCR 0411	18	1		
	Flexible pipe	ACH 5854	19	6		
	Flexible pipe support	AEA 589	24	2		W.S.E. use 12H 1001
	Flexible pipe support	12H 1001	24	2		


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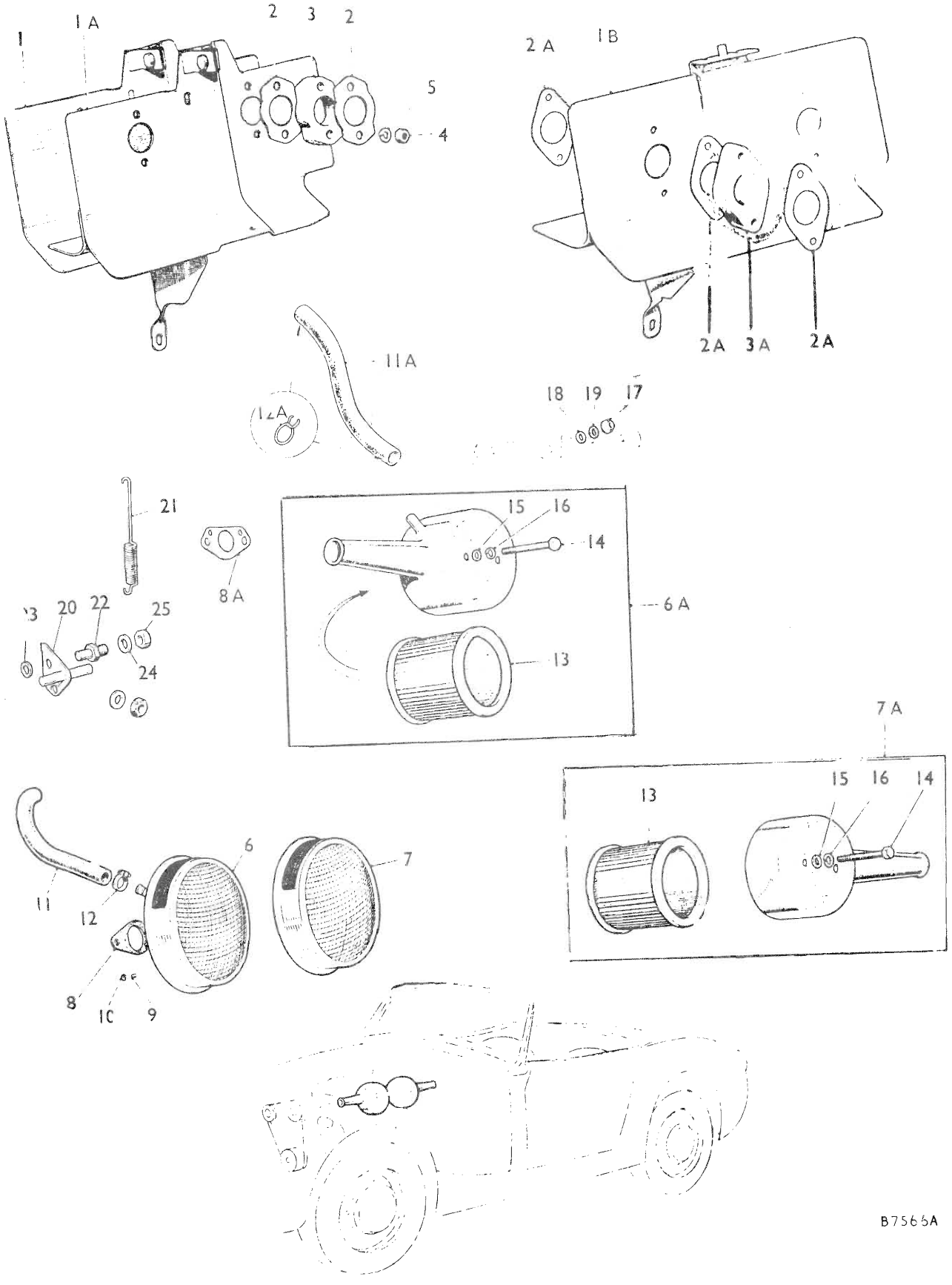

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System—*continued*					
FUEL PUMP					
Pump—fuel	17H 98	1	1		
Screw—cover fixing	7H 1390	2	1		
Washer	*7H 1384	3	1		W.S.E. use 2K 4961
Washer	+2K 4961	3	1		
Cover—filter	7H 1381	4	1		
Gasket	17H 856	6	1		
Gauze—filter	7H 1382	6	1		
Casting—upper	*27H 1170	7	1		W.S.E. use 27H 6542
Casting—upper (cover and valve)	27H 6542	7	1		
Screw	7H 1391	8	5		
Washer—lock	LWN 303	9	5		
Gasket—valve	*7H 816	10	1		W.S.E. use 2 off 37H 1255
Gasket—valve	37H 1255	10	2		
Valve	+7H 1561	11	2		W.S.E. use 27H 4568
Valve	27H 4568	11	2		
Retainer	7H 1670	12	1		] For service with 27H 1170
Screw	7H 1483	13	2		
Diaphragm	7H 1379	14	1		
Spring	7H 1392	15	1		
Washer—oil seal (metal)	17H 860	16	1		
Washer—oil seal (fabric)	17H 861	17	1		
Body—pump	7H 1679	18	1		
Arm—rocker	7H 1387	19	1		
Link	7H 1386	20	1		
Spring	7H 1393	21	1		
Pin	7H 813	22	1		
Washer—plain	7H 1389	23	2		
Clip	7H 1388	24	2		
Set—primer parts	*17H 3619	25A	1		
Lever—priming	+7H 1667	25	1		W.S.E. use 17H 3619
Spring	7H 1666	26	1		
Gasket—fuel pump mounting	2A 113	27	1		
Nut	12A 1	28	2		
Washer—spring	LWN 205	29	2		
Kit—fuel pump repair—primary	8G 2205	30	1		
Gasket					
Cover—screw	+2K 4961	3	1		
Filter cover	17H 856	5	1		
Valve	*37H 1255	10	2		
Fuel pump mounting	2A 113	27	1		
Valve	+27H 4568	11	2		
Diaphragm	*37H 1821	14	1		
Kit—fuel pump repair—major	8G 2206	31	1		
Gasket					
Cover screw	*2K 4961	3	1		
Filter cover	17H 856	5	1		
Filter	7H 1382	6	1		
Valve	+37H 1255	10	1		
Fuel pump mounting	2A 113	27	1		
Valve	+27H 4568	11	1		
Diaphragm	*37H 1821	14	1		
Retainer—valve	7H 1670	12	1		
Screw—retainer	7H 1483	13	2		
Washer—oil seal (metal)	17H 860	16	1		
Washer—oil seal (fabric)	17H 861	17	1		
Arm—rocker	7H 1387	18	1		
Link	7H 1386	20	1		
Spring	7H 1393	21	1		
Pin	7H 813	22	1		
Washer—plain	7H 1389	23	2		
Clip	7H 1388	24	2		


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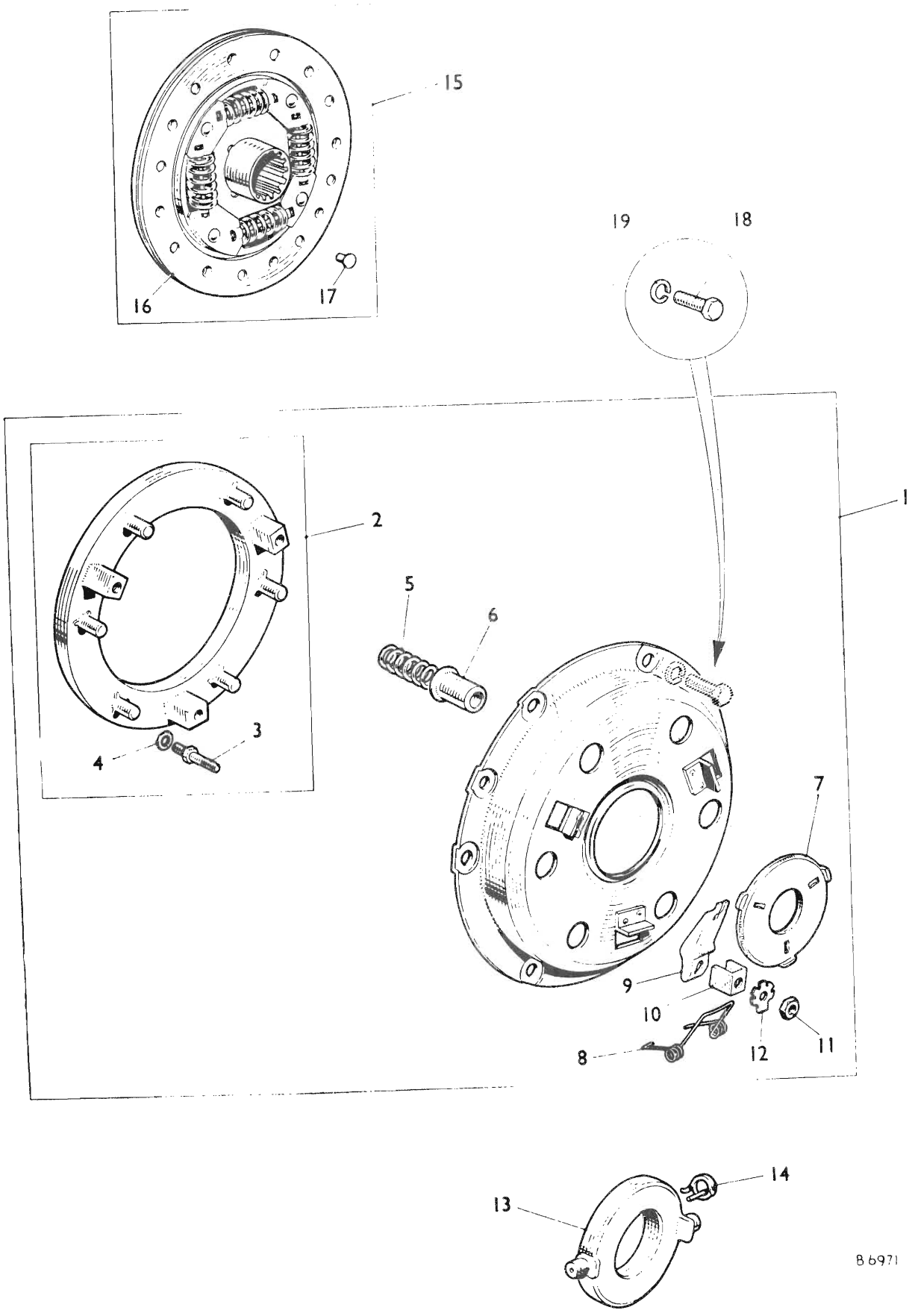
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Fuel System—*continued*					
HEAT SHIELD					
Shield—heat	†AEA 339	1	1	(E) 9C/U/H101 to 17364	W.S.E. use AEA 395
Shield—heat	AEA 395	1A	1	(E) 9C/U/H17365 to 49201	
Gasket—carburetter and heat shield	3H 2687	2	6		
Piece—distance—insulating	3H 2686	3	1	(C) H–AN5–501 to 50116	
Nut—carburetter stud	FNZ 104	4	2		
Washer—spring	LWZ 204	5	2		
Shield—heat	AEA 592	1B	1	(C) H–AN6–101 to 24731	
Gasket—carburetter and heat shield	1G 2624	2A	6	(C) H–AN7–24732 on	
Piece—distance—insulating	AEA 586	3A	1	(C) G–AN1–101 to 16183	
Nut—carburetter stud	†FNZ 206	4	2	(C) G–AN2–16184 on	Correction; was FNZ 106
Washer—spring	†PWZ 106	5	2		Correction; was LWZ 206
Lever—throttle	AEA 597	20	1		
Spring—throttle return	AEA 602	21	2		
Spring—throttle cable return	AEA 602	21	1		
Pin—clamp—throttle cable	ACC 5062	22	1		
Piece—distance—clamp pins	AEA 606	23	1		
Washer—plain	PWZ 104	24	1		
Nut	FNZ 104	25	1		
Pipe—carburetter overflow (Nylon)	†AEC 985		2		
AIR CLEANER					
Cleaner—air					
Front	†2A 835	6	1		W.S.E. use 2A 848 (Alternatives)
Front	2A 848	6	1		
Rear	†2A 836	7	1		W.S.E. use 2A 849 (Alternatives)
Rear	2A 849	7	1	(C) H–AN5–501 to 50116	
Gasket—cleaner to carburetter	ACA 5071	8	2		
Screw	HZS 0506	9	4		
Washer—spring	LWZ 305	10	4		
Hose—cleaner to rocker cover	1H 529	11	1		
Clip—hose	†8G 531	12	2		W.S.E. use HCS 0507
Clip—hose	HCS 0507	12	2		
Cleaner assembly—air—front	AHA 5873	6A	1		
Cleaner assembly—air—rear	AHA 5874	7A	1		
Element	37H 732	13	2		
Bolt—air cleaner	HCZ 0536	14	4		
Washer—plain	PWZ 105	15	4	(C) H–AN6–101 to 24731	
Washer—spring	LWZ 205	16	4	(C) H–AN7–24732 on	
Gasket—cleaner to carburetter	ACA 8014	8A	2	(C) G–AN1–101 to 16183	
Nut—Nyloc	LNZ 205	17	1	(C) G–AN2–16184 on	
Washer—plain	PWZ 205	18	1		
Washer—spring	LWZ 205	19	1		
Hose—cleaner to rocker cover	AHA 5930	11A	1		
Clip—hose	ACA 5290	12A	2		

CLUTCH AND CONTROLS

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950-cc	9CG/U/H	ME 3
1098-cc	10CG/U/H	ME 4

950-cc 9C/U/H CLUTCH AND CONTROLS

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CLUTCH CYLINDER	ME 8	E 3
CLUTCH PEDAL AND LINKAGE	ME 8	E 3


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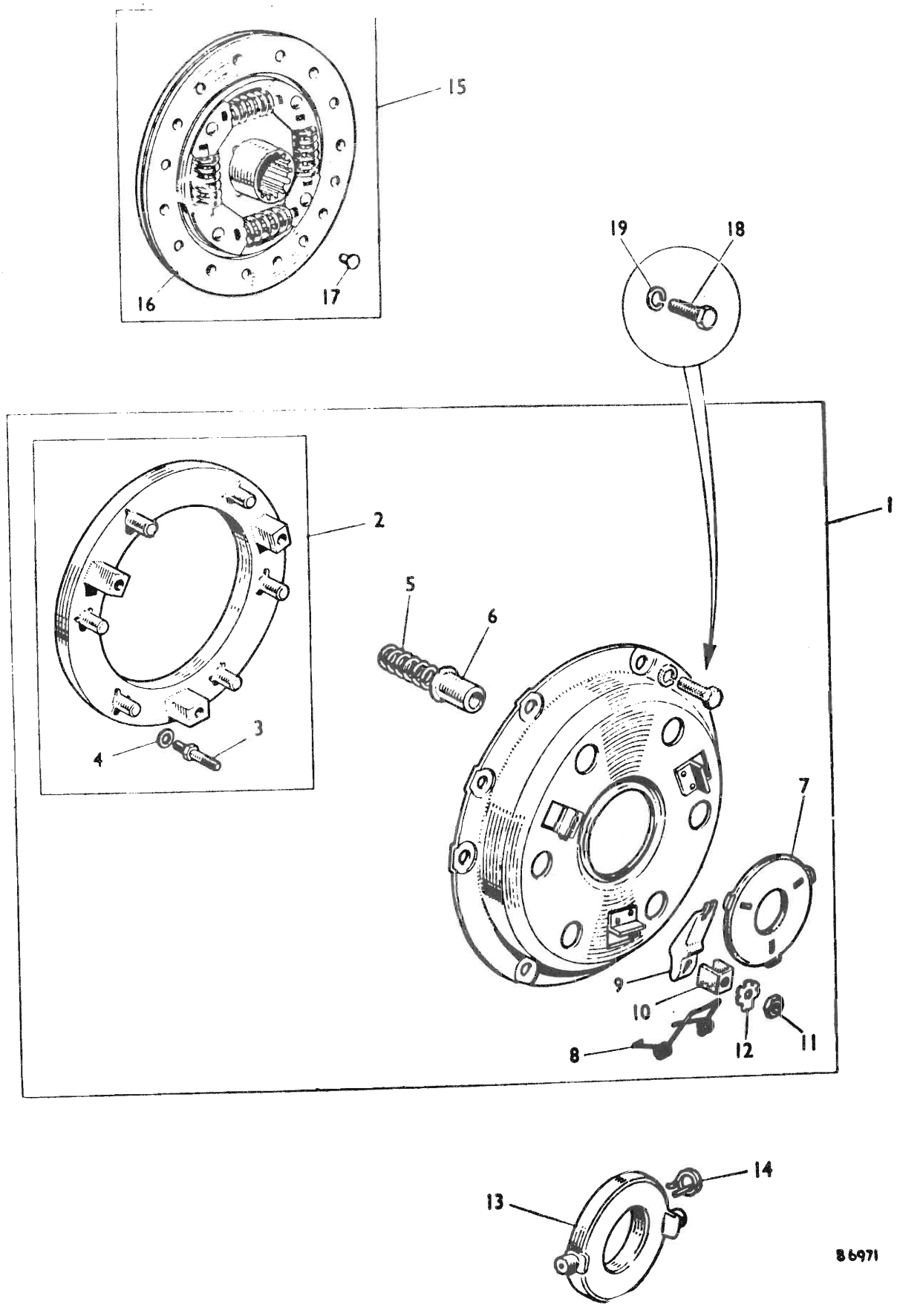
CLUTCH AND CONTROLS

9C CLUTCH

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Cover assembly	AEA 355	1	1		
Plate—pressure (with studs)	7H 3036	2	1		
Stud—pressure plate	7H 3028	3	3		
Washer—shakeproof	LWN 405	4	3		
Springs—thrust—Yellow and Dark Green	27H 3101	5	6		
Cup—thrust spring	7H 3221	6	6		
Plate—thrust	27H 3177	7	1		
Retainer—thrust plate	7H 3025	8	3		
Lever—release	7H 3029	9	3		
Plate—bearing—release lever	7H 3181	10	3		
Nut—pressure plate stud	7H 3031	11	3		
Washer—tab—nut	7H 3222	12	3		
Bearing and cup assembly—release	7H 3166	13	1		
Ring (carbon)	NSP		1		Was X 31404
Spring—release bearing retaining	7H 3185	14	2		
Plate assembly—driven	27H 3102	15	1		Use 27H 3231 for this application
Plate assembly—driven	27H 3231	15	1		
Linings and rivets—friction plate	8G 8345	16	1 set		Part No. change; was 27H 3103
Rivet	7H 3004	17	18		
Screw—clutch to flywheel	51K 2036	18	6		Use HZS 0506 for this application
Screw—clutch to flywheel	HZS 0506	18	6		
Washer—spring	†2K 5319	19	6		W.S.E. use LWN 305
Washer—spring	†LWN 305	19	6		

950-cc 9CG/U/H CLUTCH AND CONTROLS

	Page	Plate
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CLUTCH CYLINDER	ME 8	E 3
CLUTCH PEDAL AND LINKAGE	ME 8	E 3



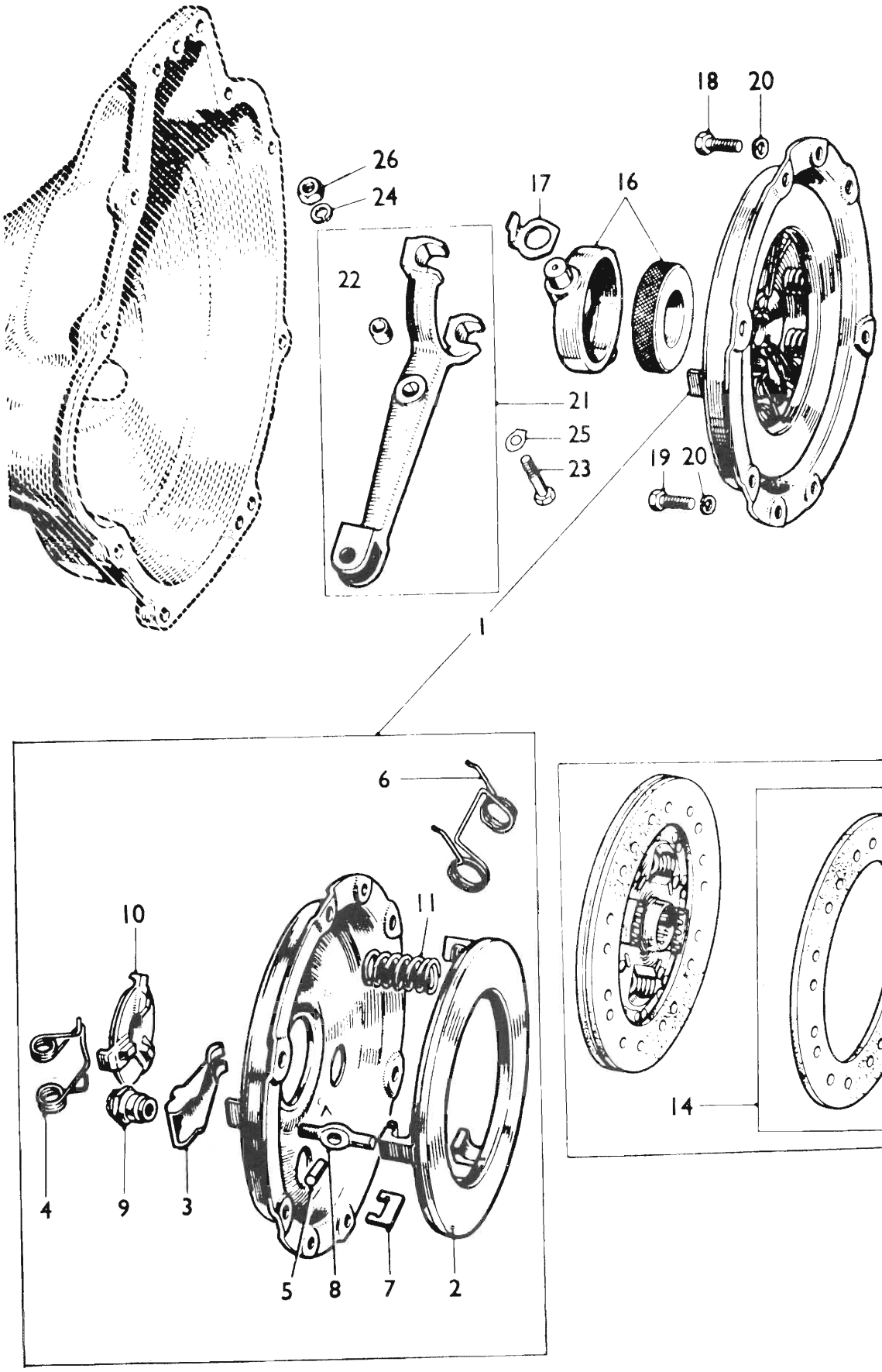
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Clutch and Controls—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG CLUTCH					
Cover assembly	AEA 355	1	1	(E) 9CG/Da/H101 to H2139	
Cover assembly	22A 218	1	1	(E) 9CG/Da/H2140 on	
Plate—pressure	7H 3036	2	1	(E) 9CG/Da/H101 to H2139	
Plate—pressure	27H 3275	2	1	(E) 9CG/Da/H2140 on	
Stud—pressure plate	†7H 3028	3	3		W.S.E. use 27H 3276
Stud—pressure plate	27H 3276	3	3		
Washer—shakeproof	LWN 405	4	3		
Spring—thrust—Yellow and Dark Green	27H 3101	5	6		
Cup—thrust—spring	7H 3221	6	6		
Plate—thrust	27H 3177	7	1		
Retainer—thrust plate	7H 3025	8	3		
Lever—release	7H 3029	9	3		
Plate—bearing—release lever	7H 3181	10	3		
Nut—pressure plate stud	7H 3031	11	3		
Washer—tab—nut	7H 3222	12	3		
Bearing and cap—release	7H 3166	13	1		
Spring—release bearing retaining	7H 3185	14	2		
Plate assembly—driven	27H 3231	15	1		
Lining and rivets	8G 8345	16	1 set		
Rivet	7H 3004	17	18		
Screw—clutch to flywheel	†51K 2036	18	6		Use HZS 0506 for this application
Screw—clutch to flywheel	†HZS 0506	18	6		
Washer—spring	†2K 5319	19	6		W.S.E. use LWN 305
Washer—spring	LWN 305	19	6		

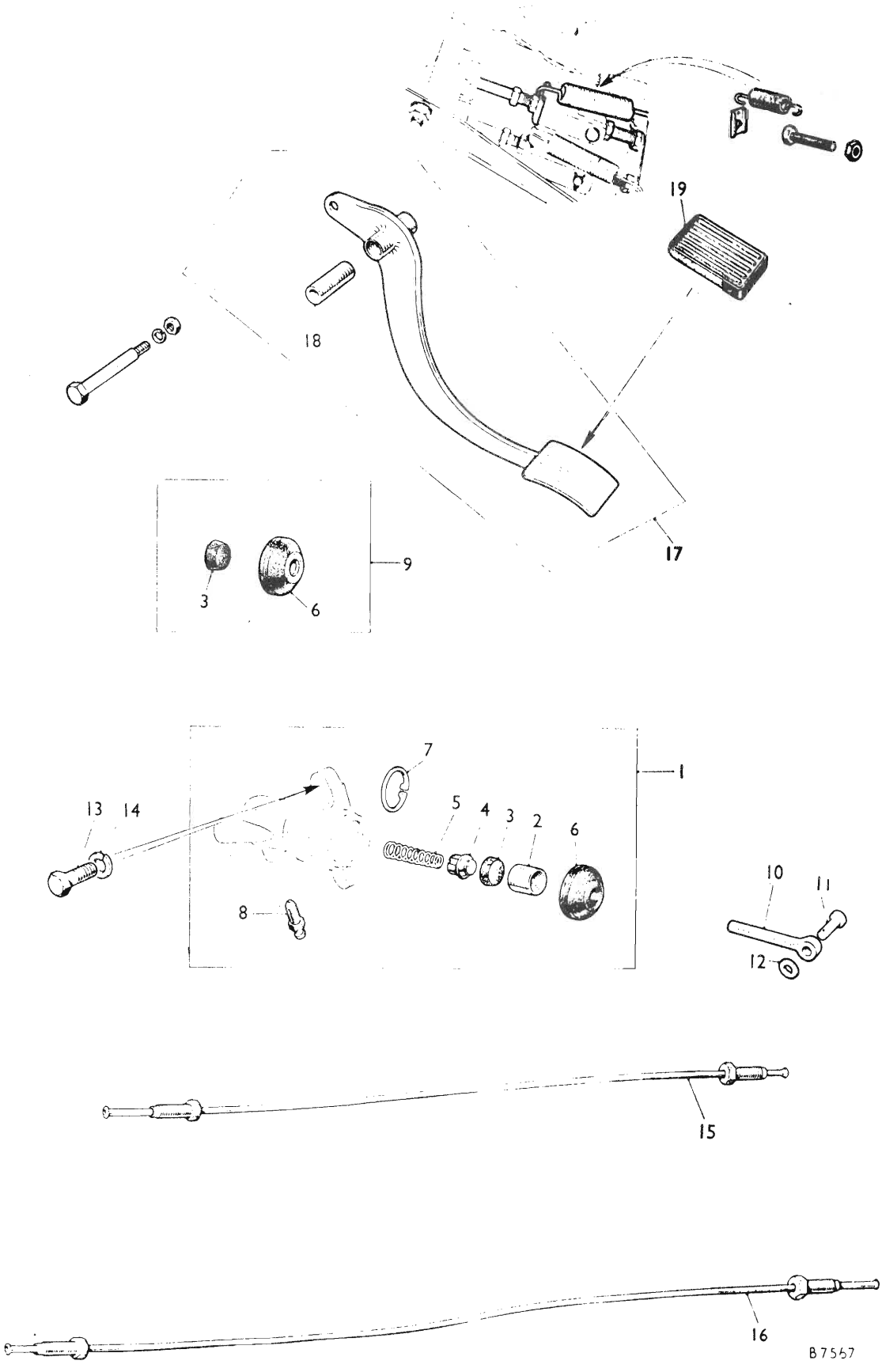
1098-cc 10CG/Da/H CLUTCH AND CONTROLS

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CLUTCH PEDAL AND LINKAGE	ME 8	E 3
CLUTCH WITHDRAWAL LEVER	ME 7	E 2


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Clutch and Controls—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG CLUTCH					
Cover assembly—clutch	13H 815	1	1	(E) 10CG/Da/H101 to H10344	
Cover assembly—clutch	13H 988	1	1	(E) 10CG/Da/H10345 on	
Cover	NSP				
Plate—pressure	7H 3057	2	1		
Lever—release	7H 3209	3	3		
Retainer—lever	7H 3009	4	3		
Pin—lever	7H 3061	5	3		
Spring—anti-rattle	7H 3008	6	3		
Strut—release lever	7H 3060	7	3		
Eyebolt	7H 3207	8	3		
Nut—eyebolt	17H 2721	9	3		
Plate—release lever	7H 3043	10	1		
Spring—pressure plate—Yellow	*2H 4927	11	6	(E) 10CG/Da/H101 to H10344 Correction; was 12H 4927	
Spring—pressure plate—Red	13H 989	11	6	(E) 10CG/Da/H10345 on	
Plate assembly—driven	*12G 200	12	1		W.S.E. use 13H 3741
	*13H 1501	12	1		
	13H 3741	12	1		
Lining and rivets	8G 8347	14	1 set		
Rivet	7H 3078	15	20		
Bearing assembly—release	17H 3719	16	1		
Bearing	NSP		1		
Retainer—bearing to clutch fork	13H 783	17	1		
Screw—clutch to flywheel	51K 2036	18	6		Use HZS 0506 for this application
Screw—clutch to flywheel	HZS 0506	19	6		
Washer—spring	LWN 305	20	6		
CLUTCH WITHDRAWAL LEVER					
Lever—clutch withdrawal	22G 168	21	1		
Bush	2A 3006	22	1		
Bolt	2A 3289	23	1		
Washer—spring	LWN 305	24	1		
Washer—lock	2K 5813	25	1		
Nut	FNZ 105	26	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Clutch and Controls—*continued*					
CLUTCH CYLINDER					
Cylinder assembly—clutch operating	13H 80	1	1	(C) H–AN5–501 to 6695	
	13H 135	1	1	(C) H–AN5–6696 to 50116	Not available; use 22A 233
				(E) 9CG/Da/H101 to 2139	
	22A 233	1	1	(E) 9CG/Da/H2140 to 36711	
				(E) 10CG/Da/H101 on	
Body	NSP		1		
Piston	17H 7539	2	1	(E) 9C/U/H101 to 49201	Not available; use 17H 7841
				(E) 9CG/Da/H101 to 2139	
Piston	17H 7841	2	1	(E) 9CG/Da/H2140 to 36711	
				(E) 10CG/Da/H101 on	
Cup—piston	7H 7923	3	1	(E) 9C/U/H101 to 49201	Not available; use 17H 7868
				(E) 9CG/Da/H101 to 2139	
Cup—piston	17H 7868	3	1	(E) 9CG/Da/H2140 to 36711	
				(E) 10CG/Da/H101 on	
Filler—cup	17H 7540	4	1		
Spring—filler	17H 7541	5	1		Not available; use 17H 7580
Spring—filler	17H 7580	5	1		
Boot	17H 7268	6	1		
Circlip	CCN 214	7	1	(C) H–AN5–501 to 6695	Part No. change; was 17H 7266
Circlip	AAA 81	7	1	(C) H–AN5–6696 to 50116	Part No. change; was 37831
				(E) 9CG/Da/H101 to 36711	
				(E) 10CG/Da/H101 on	
Screw—bleeder	3H 2428	8	1		
Kit—cylinder repair	8G 8146	9	1		Not available; use 8G 8446
Cup—piston	7H 7923	3	1		
Boot	17H 7268	6	1		
Kit—cylinder repair	8G 8446	9	1		
Cup—piston	17H 7868	3	1		
Boot	17H 7268	6	1		
Push-rod	13H 21	10	1		
Pin—clevis	CLZ 0517	11	1		
Washer—plain	PWZ 105	12	1		
Bolt	53K 152	13	2		
Washer—spring	LWZ 305	14	2		
Pipe—master cylinder to operating cylinder					
RHD	2A 5615	15	1		For fixing details see page MM 8
LHD	2A 5617	16	1	(C) H–AN5–501 to 50116	
LHD	AHA 5508	16	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
CLUTCH PEDAL AND LINKAGE					
Pedal assembly—clutch	2A 5566	17	1	(C) H–AN5–501 to 4995	Not available; use AHA 5431
	AHA 5431	17	1	(C) H–AN5–4996 to 50116	Not available; use AHA 6408
				(C) H–AN6–101 to 20092	
				(C) G–AN1–101 to 13403	
	AHA 6408	17	1	(C) H–AN6–20093 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–13404 to 16183	
				(C) G–AN2–16184 on	
Bush	2A 5564	18	1		
Pad—pedal (rubber)	AHA 5326	19	1		
Screw—pedal adjustment	HZS 0408	20	1		
Locknut—screw	FNZ 204	21	1		
Spring—pedal return	2A 5574	22	1		
Retainer—spring	2A 5573	23	1		
Bolt—clutch and brake pedal					See page MM 1
Washer—spring					
Nut					
Push-rod—master cylinder					
Locknut—push-rod					
Fork end—push-rod					
Pin—clevis—fork end to pedal					
Circlip—pin					

GEARBOX

	Pages
9C/U/H101 to H49201	MF 2 to MF 7
9CG/Da/H101 to H36711	MF 8 to MF 12
10CG/Da/101 to H21048 and L17082	MF 13 to MF 17

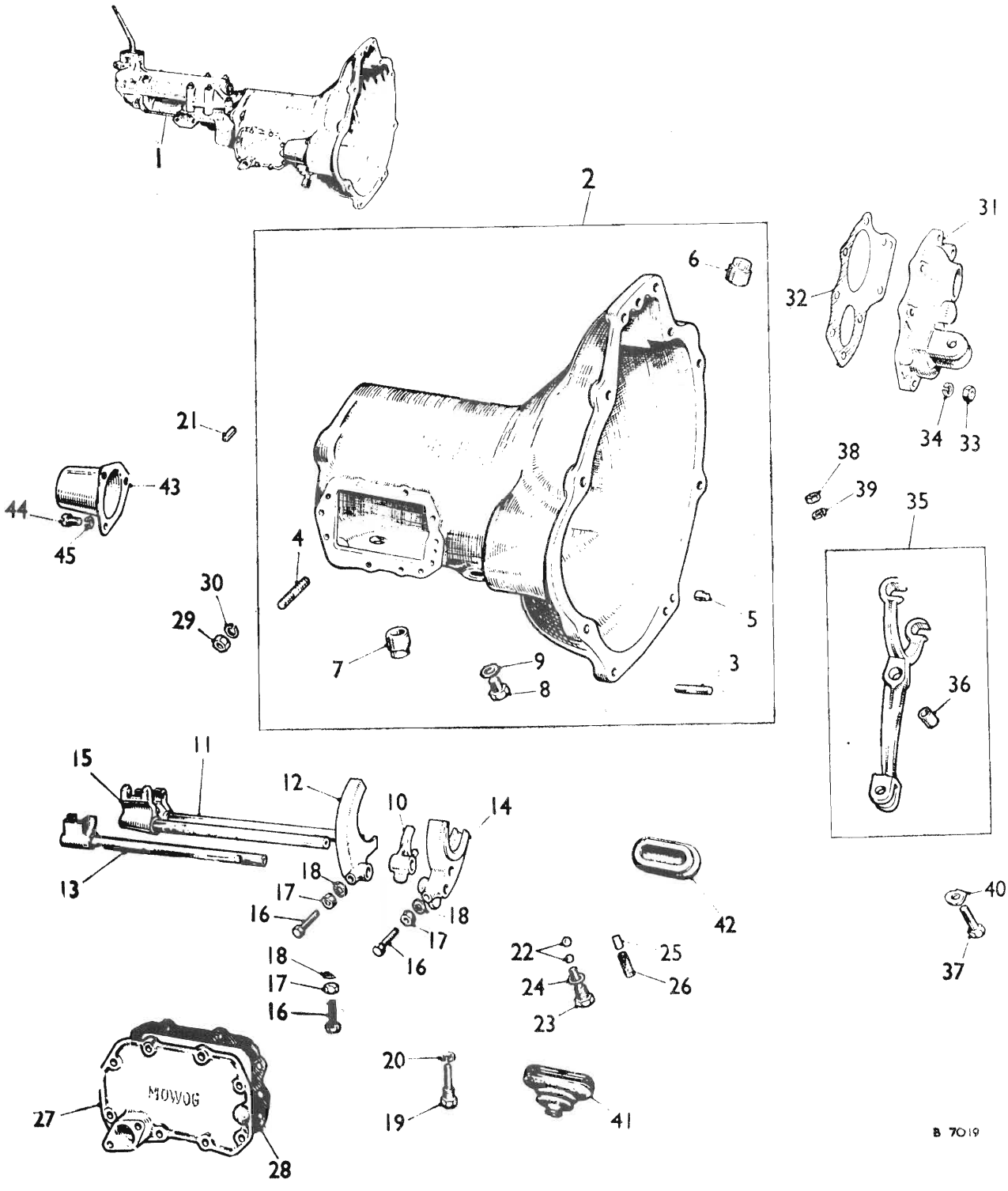
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	Page	Plate
CASE ASSEMBLY...	MF 3	F 1
CONTROL—REMOTE	MF 6	F 3
COVERS—SIDE AND FRONT	MF 3	F 1
EXTENSION—GEARBOX	MF 6	F 3
GEARBOX ASSEMBLY	MF 3	F 1
GEARS—2nd AND 3rd SPEED	MF 5	F 2
†LAYGEAR—LAYSHAFT	MF 5	F 2
LEVER—CHANGE SPEED	MF 7	F 3
PINION—SPEEDOMETER	MF 6	F 3
RODS—FORK	MF 3	F 1
SELECTORS	MF 6	F 3
SHAFTS—1st AND 3rd MOTION	MF 4	F 2
SYNCHRONIZERS	MF 4	F 2
WHEEL—REVERSE	MF 5	F 2

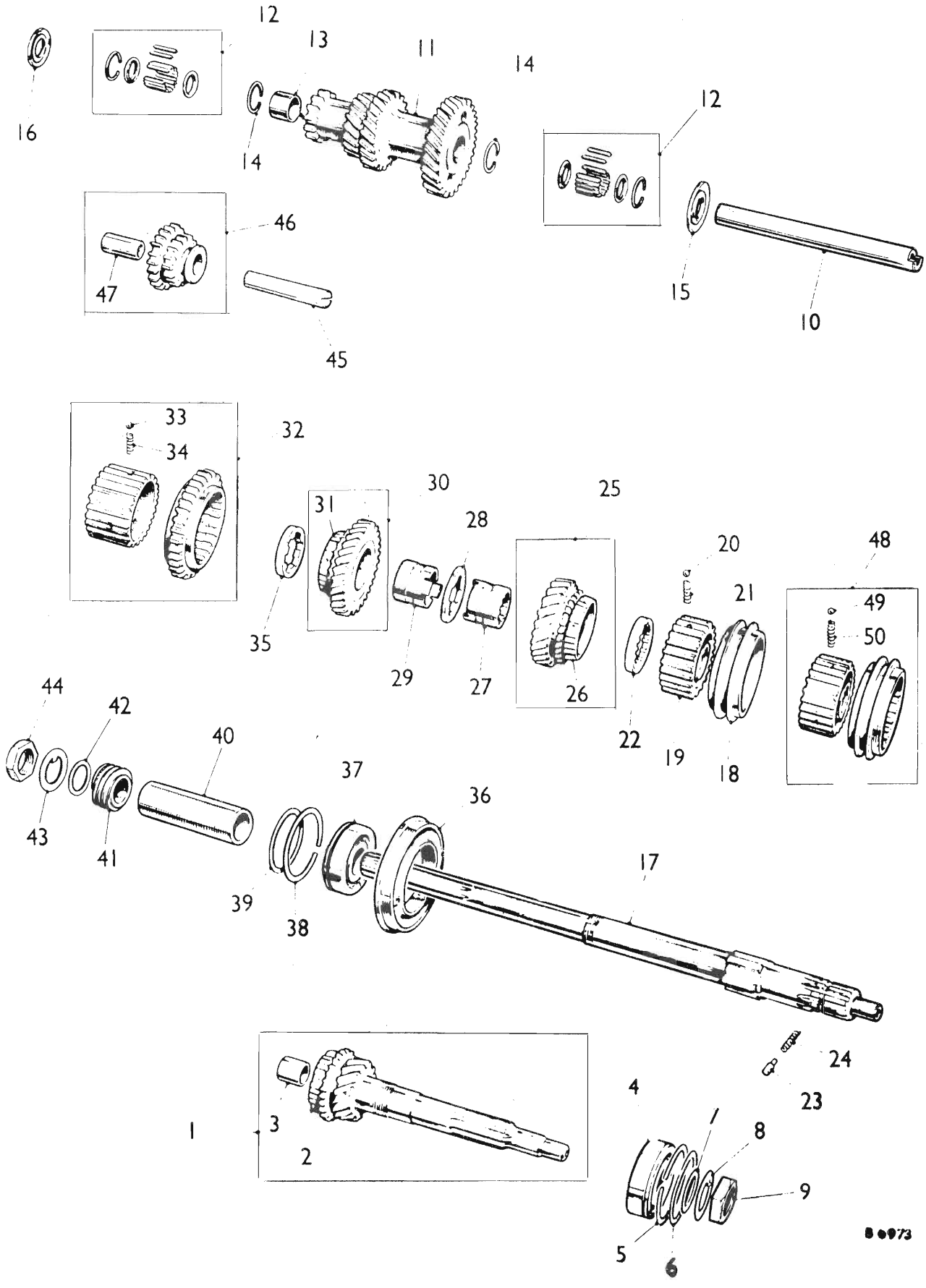
† Revised Information. **Issue 2**


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9C GEARBOX

* Cones are machine-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox assembly	†2A 3413	1	1		W.S.E. use 28G 111
Gearbox assembly	†28G 111	1	1		
Case assembly	28G 87	2	1		
Stud—front cover	53K 463	3	7		
Stud—side cover	53K 463	4	8		
Dowel	1G 752	5	1		
Plug—filler	2K 5830	6	1		
Plug—drain	2K 5830	7	1		
Plug—reverse plunger spring	6K 643	8	1		
Washer—plug	2K 4956	9	1		
Fork—reverse	2A 3284	10	1		
Rod—reverse fork	†2A 3357	11	1	(G) 101 to 1145	W.S.E. use 22A 198
Rod—reverse fork	22A 198	11	1	(G) 1146 on	
Fork—1st and 2nd speed	2A 3019	12	1		
Rod—1st and 2nd speed fork	2A 3305	13	1		
Fork—3rd and 4th speed	2A 3021	14	1		
Rod—3rd and 4th speed fork	2A 3347	15	1		
Screw—fork locating	2A 3141	16	3		
Nut	†51K 1671	17	3		W.S.E. use FNN 504
Washer—shakeproof	LWN 404	18	3		Part No. change; was 2K 8607 and LWN 604
Screw—locking—reverse shaft	2A 3028	19	1		
Washer—spring	LWN 204	20	1		
Plunger—interlock	2A 3110	21	1		
Ball—interlock	BLS 110	22	2		
Plug—interlock ball hole	2A 3253	23	1		
Washer—plug	2K 4956	24	1		
Plunger—fork rods	2A 3108	25	3		
Spring—plunger	†2K 4909	26	3		W.S.E. use 22A 75
Spring—plunger	22A 75	26	3		
Cover—side	88G 214	27	1		Part No. change; was 2A 3285 and 22A 170
Gasket—side cover	2A 3286	28	1		
Nut	FNZ 104	29	8		
Washer—spring	LWN 204	30	8		
Cover—front	2A 3087	31	1		
Gasket	2A 3007	32	1		
Nut	FNZ 104	33	7		
Washer—spring	LWN 304	34	7		
Lever—clutch withdrawal	2A 3406	35	1		
Bush	2A 3006	36	1		
Bolt—clutch withdrawal lever	2A 3289	37	1		
Nut	FNZ 105	38	1		
Washer—spring	LWN 305	39	1		
Washer—lock	2K 5813	40	1		
Cover—dust—clutch withdrawal lever	2A 3084	41	1	Fitted up to change over to 1G 3667	
Cover—dust—clutch withdrawal lever	1G 3667	41	1	(E) 9C/U/H320 on	
Cover—dust—bell housing	2A 3076	42	1		
Cover—starter pinion	1B 3346	43	1		
Screw	53K 1435	44	3		
Washer—spring	LWN 204	45	3		

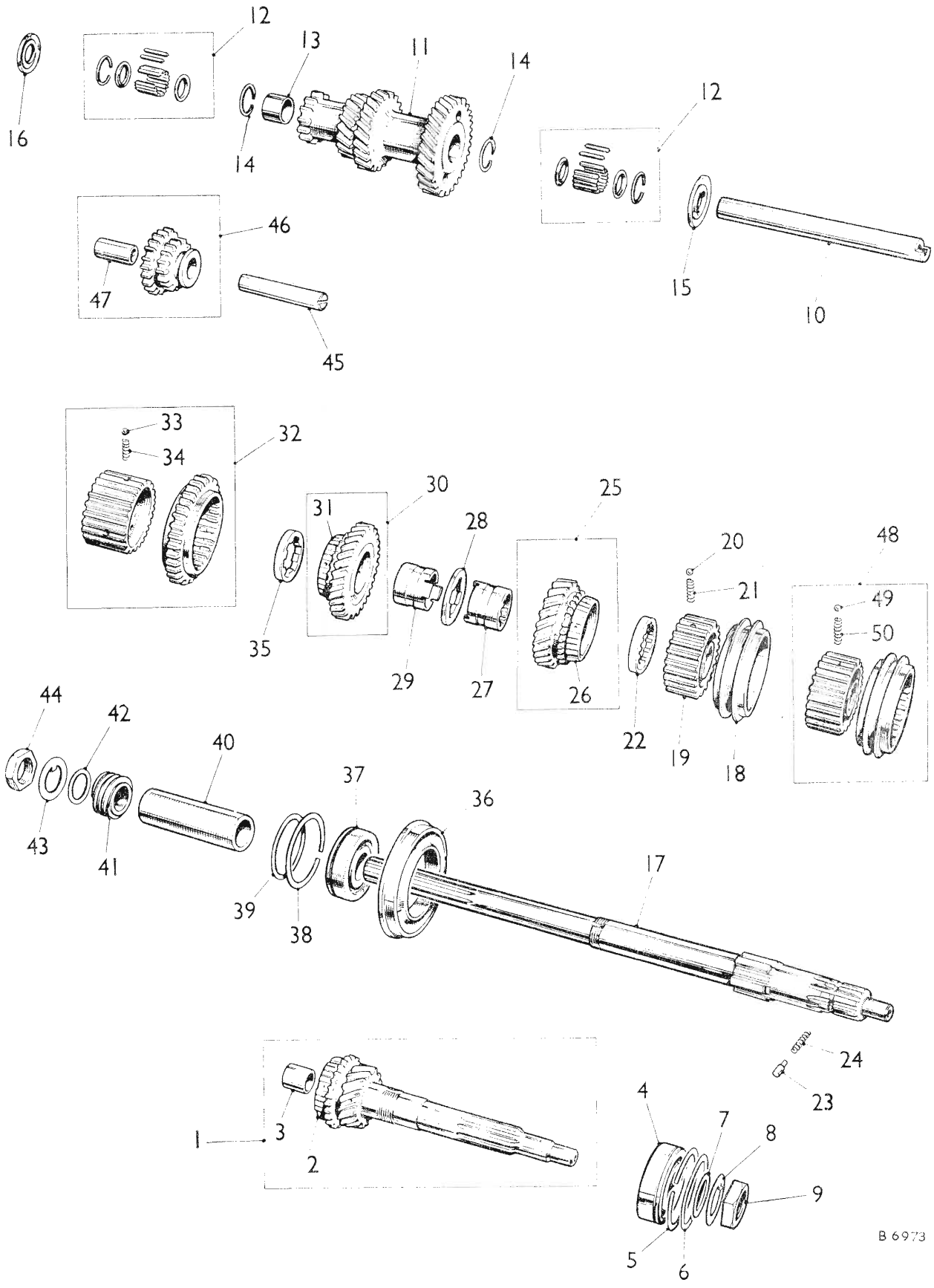

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS

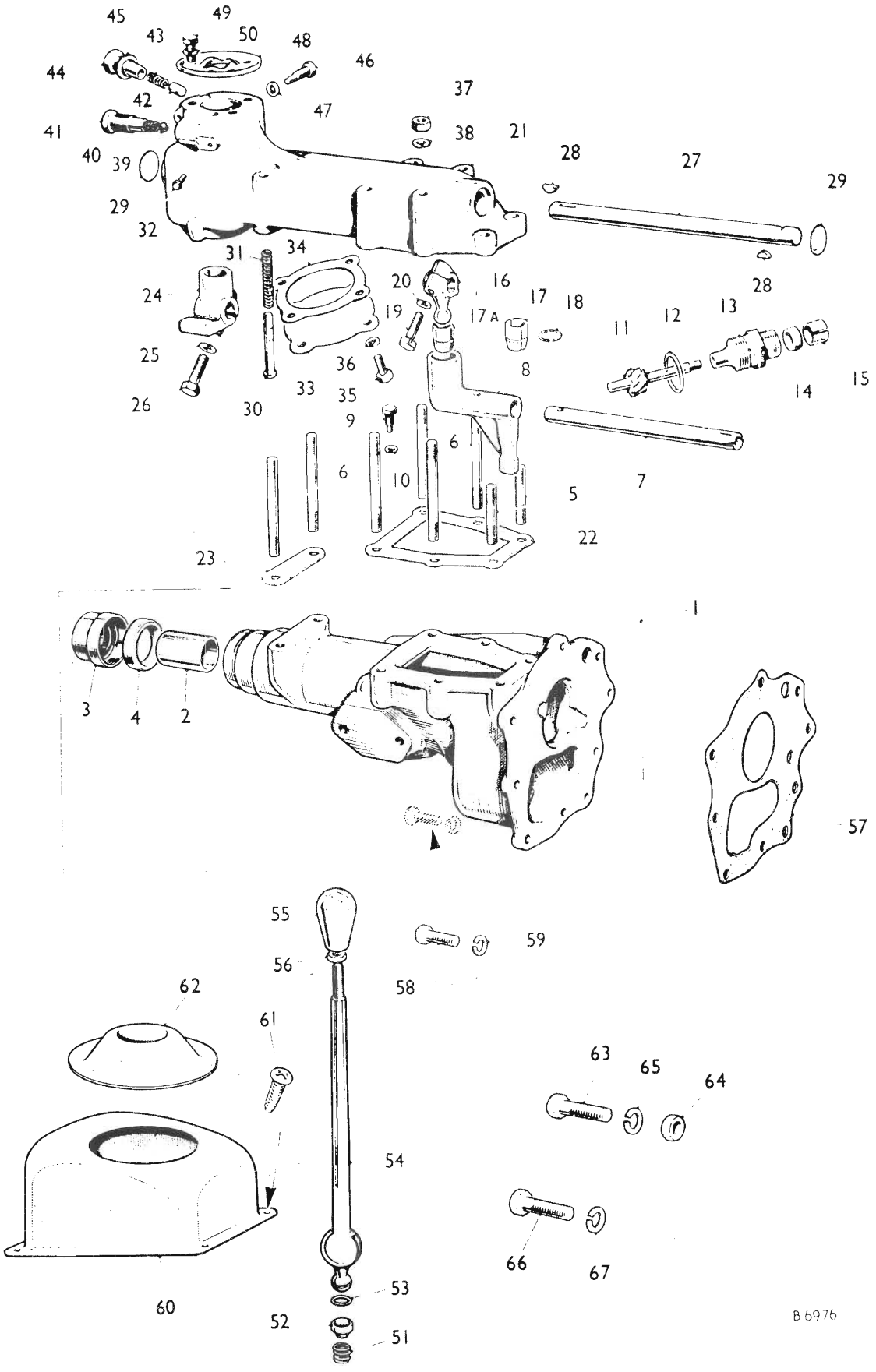
9C Gearbox—*continued*

* Cones are machine-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)

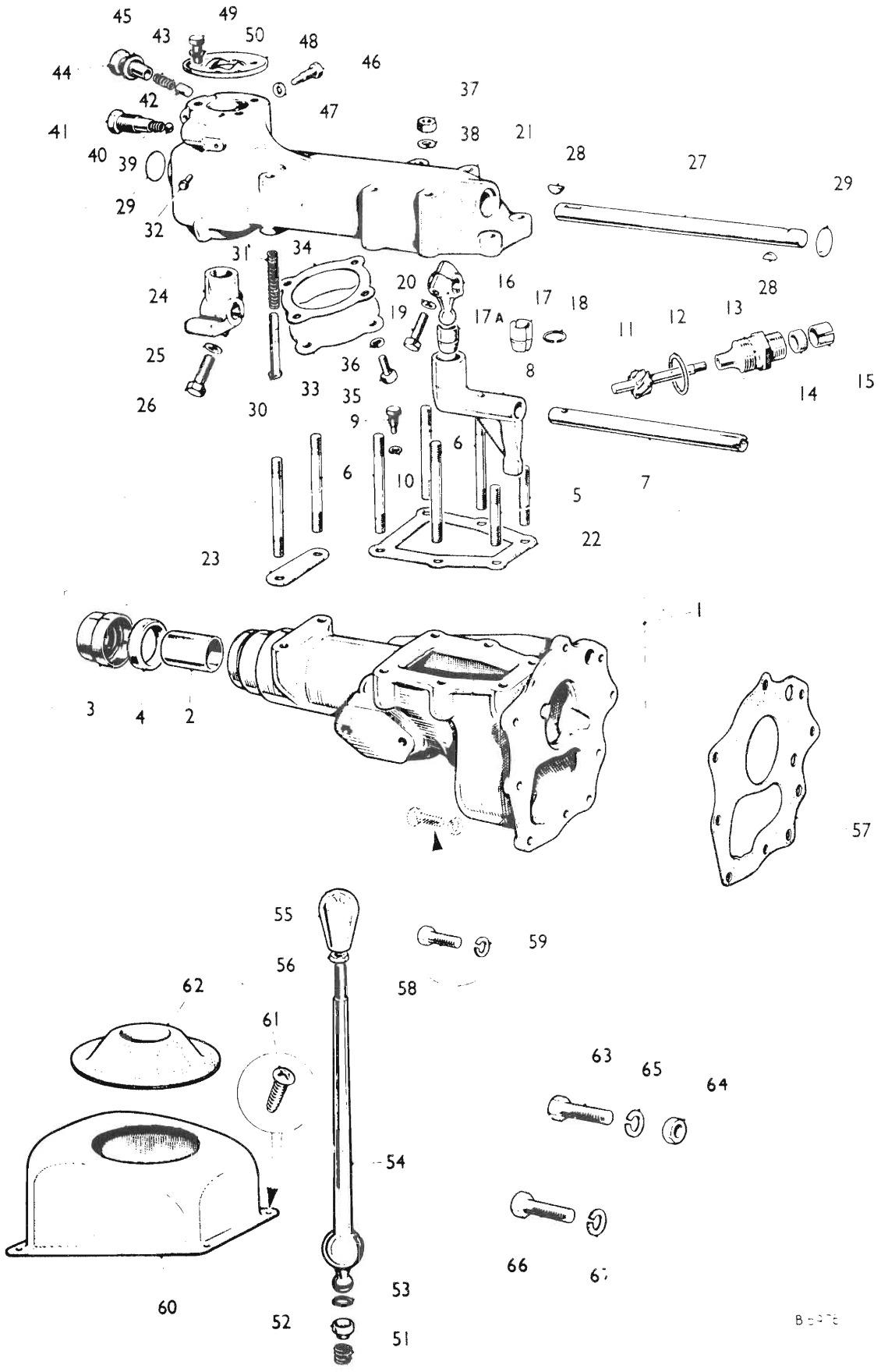
Shaft—1st motion (with cone)	†2A 3359	1	1		W.S.E. use 22A 141
Shaft—1st motion (with cone)	22A 141	1	1		
* Cone—synchronizing	†2A 3147	2	1		W.S.E. use 22A 138
* Cone—synchronizing	22A 138	2	1		
Bush—3rd motion shaft	2A 3034	3	1		
Washer—packing—bearing					
·004″ (·1016 mm)	2K 8737	6	A/R		Alternative sizes
·006″ (·1524 mm)	2K 8738	6	A/R		
·010″ (·254 mm)	2K 8739	6	A/R		
Washer—plain—shaft	6K 559	7	1		
Washer—lock—shaft	2A 3035	8	1		
Nut	2K 6677	9	1		
Layshaft	8G 664	10	1		
Laygear	†2A 3358	11	1		Alternatives. W.S.E. use 22A 287
	†22A 203	11	1		
	22A 287	11	1		
Bearing—needle roller	88G 396	12	2		Part No. change; was 3H 2113
Piece—distance	†2A 3168	13	1		W.S.E. use 22G 277
Piece—distance	22G 277	13	1		
Ring—spring	2A 3366	14	2		W.S.E. use 22G 278
Ring—spring	22G 278	14	2		
Washer—thrust					
Front	2A 3023	15	1		
Rear — ·123 to ·124″ (3·12 to 3·14 mm)	2A 3024	16	1		Alternative sizes
Rear — ·125 to ·126″ (3·17 to 3·20 mm)	2A 3025	16	1		
Rear — ·127 to ·128″ (3·22 to 3·25 mm)	2A 3026	16	1		
Rear — ·130 to ·131″ (3·30 to 3·32 mm)	2A 3027	16	1		
Shaft—3rd motion	†2A 3224	17	1		W.S.E. use 22A 213
Shaft—3rd motion	22A 213	17	1		
Sleeve—3rd and 4th speed coupling	†2A 3145	18	1		W.S.E. use synchronizer assembly 2A 3226
Synchronizer—3rd and 4th speed	2A 3220	19	1	(G) 101 to 945	
Ball—synchronizer	BLS 107	20	3		
Spring—synchronizer ball	2A 3142	21	3		
Synchronizer assembly—3rd and 4th speed	2A 3226	48	1	(G) 946 on	
Ball—synchronizer	BLS 107	49	3		
Spring—synchronizer ball	2A 3142	50	3		
Washer—thrust—front					
·212 to ·213″ (5·38 to 5·41 mm)	22A 550	22	1		Alternative sizes
·214 to ·215″ (5·43 to 5·46 mm)	†2A 3217	22	1		W.S.E. use 22A 536
	†22A 525	22	1		
	22A 536	22	1		
·216 to ·217″ (5·48 to 5·51 mm)	†2A 3218	22	1		W.S.E. use 22A 537
	†22A 526	22	1		
	22A 537	22	1		
·218 to ·219″ (5·53 to 5·56 mm)	†2A 3219	22	1		W.S.E. use 22A 538
	†22A 527	22	1		
	22A 538	22	1		
Peg—thrust washer	†2A 3160	23	1		W.S.E. use 22A 495
Peg—thrust washer	22A 495	23	1		
Spring—peg	†2A 3161	24	1		W.S.E. use 22A 528
Spring—peg	22A 528	24	1		


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	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
	9C Gearbox—*continued*					
	* Cones are machine-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)					
	Gear—3rd speed (with cone)	†2A 3361	25	1		W.S.E. use 22A 140
	Gear—3rd speed (with cone)	22A 140	25	1		
*	Cone—synchronizing	†2A 3147	26	1		W.S.E. use 22A 138
*	Cone—synchronizing	22A 138	26	1		
	Bush—3rd speed gear	2A 3290	27	1		
	Ring—interlocking—2nd and 3rd speed gear bush	†2A 3045	28	1		W.S.E. use 22G 374
		†2A 3401	28	1		
		†22G 242	28	1		
		22G 374	28	1		
	Bush—2nd speed gear	2A 3298	29	1		
	Gear—2nd speed (with cone)	†2A 3330	30	1		W.S.E. use 22A 139
	Gear—2nd speed (with cone)	22A 139	30	1		
*	Cone—synchronizing	†2A 3147	31	1		W.S.E. use 22A 138
*	Cone—synchronizing	22A 138	31	1		
	1st speed wheel and 2nd speed synchronizer	2A 3333	32	1		Use AEA 3030 for this application
	1st speed wheel and 2nd speed synchronizer	AEA 3030	32	1		
	1st speed wheel	NSP		1		
	Synchronizer	NSP		1		
	Ball—synchronizer	BLS 107	33	3		
	Spring—ball	†2A 3142	34	3		Correction; was 2A 3412; W.S.E. use 22A 332
	Washer—thrust rear	2A 3042	35	1		
	Housing—bearing	2A 3085	36	1		
	Bearing—ball—3rd motion shaft	2A 3245	37	1		
	Ring—spring—bearing	6K 558	38	1		
	Washer—packing					
	·004″ (·1016 mm)	2K 8737	39	A/R		Alternative sizes
	·006″ (·1524 mm)	2K 8738	39	A/R		
	·010″ (·254 mm)	2K 8739	39	A/R		
	Piece distance 3rd motion shaft	2A 3057	40	1		
	Wheel—speedometer	2A 3371	41	1		
	Washer	6K 559	42	1		
	Washer lock	2A 3035	43	1		
	Nut 3rd motion shaft	2K 6677	44	1		
	Shaft reverse	88G 216	45	1		Part No. change; was 2A 3283 and 22A 131
	Wheel—reverse and bush	†2A 3363	46	1		Alternatives. W.S.E. use 22A 204
		†22A 200	46	1		
		22A 204	46	1		
	Bush - reverse wheel	2A 3282	47	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Gearbox—*continued*					
Extension—gearbox (with bush, seal, and felt ring)	2A 3367	1	1		
Bush	2A 3325	2	1		
Seal—oil	2A 3061	3	1		
Gasket—oil seal	2A 3278	4	1		Use 3H 2110 for this application
Gasket—oil seal	3H 2110	4	1		
Stud—remote control housing—short	53K 528	5	2		
Stud—remote control housing—long	53K 535	6	6		
Shaft—control	88G 217	7	1		Part No. change; was 2A 3350 and 22A 183
Lever—control	2A 3384	8	1		
Peg—lever locating	1H 3101	9	1		
Washer—spring	LWZ 204	10	1		
Pinion—speedometer	*2A 3372	11	1	(E) 9C U 11101 to 115678	W.S.E. use 2A 3420
Pinion—speedometer	2A 3420	11	1	(C) 9C U 115679 on	
Gasket—pinion bush (copper)	88G 208	12	1		Part No. change; was 51K 3169 and 11G 3084
Bush—pinion (brass)	2A 3256	13	1	(G) 101 to 21266	
Bush—pinion (Nylon)	2A 3664	13	1	(G) 21267 on	
Seal—oil pinion	2A 3254	14	1		
Ring—oil seal retaining	2A 3255	15	1		
Lever—front selector	2A 3385	16	1		
Bush—selector—in halves	2A 3377	17	1	(G) 101 to 14494	W.S.E. use 2A 3468
Circlip—bush	1G 3709	18	1		
Bush—selector	2A 3468	17A	1	(G) 14495 on	
Screw	2A 3352	19	1		
Washer—spring	LWZ 204	20	1		
Casing—remote control	88G 218	21	1		Part No. change; was 2A 3380 and 2A 3411
Gasket—casing to extension—front	2A 3344	22	1		
Gasket—casing to extension—rear	2A 3345	23	1		
Lever—selector—rear	2A 3388	24	1		
Screw	2A 3335	26	1		
Washer—spring	LWZ 205	25	1		
Shaft—remote control	2A 3375	27	1		
Key	WKN 404	28	2		
Plug—welch—remote control housing	2K 8158	29	2		
Plunger—reverse selector	1G 3707	30	1		
Spring—plunger	1G 3863	31	1		
Pin—locating—reverse selector plunger	2A 3378	32	1		

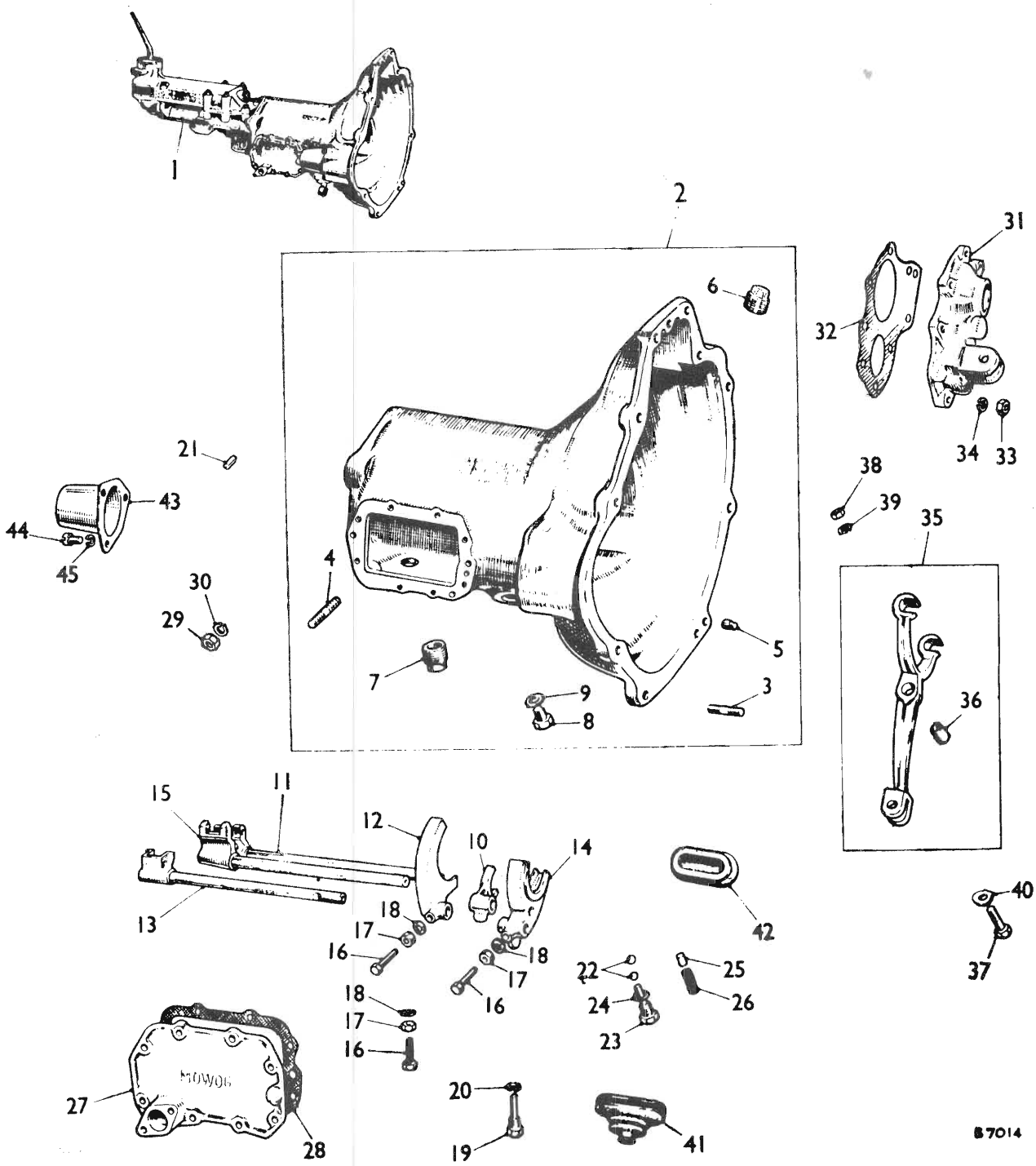

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9C Gearbox—*continued*					
Cover—change speed lever tower—bottom	2A 3340	33	1		
Gasket	†2A 3341	34	1		
Screw	HZS 0404	35	4		
Washer—spring	LWZ 204	36	4		
Nut—stud—casing to extension	FNZ 105	37	8		
Washer—spring	LWZ 305	38	8		
Ball—reverse selector plunger	BLS 110	39	1		
Spring—plunger	†2K 4909	40	1		W.S.E. use 22A 75
Spring—plunger	22A 75	40	1		
Plug—reverse plunger	2A 3379	41	1		
Plunger—anti-rattle	AEG 3124	42	2	(E) 9C/U/H101 to H25508	
Plunger—anti-rattle	22A 84	42	2	(E) 9C/U/H25509 on	
Spring—plunger	AEG 3123	43	2		
Cap—spring—retaining	2A 3354	44	2	(E) 9C/U/H101 to H25508	
Cap—spring—retaining	22A 85	44	2	(E) 9C/U/H25509 on	
Washer—spring	AEG 3122	45	2		
Peg—change speed lever locating	1H 3101	46	1		
Washer—spring	LWZ 304	47	1		
Cover—change speed lever seat	2A 3339	48	1		
Screw	HZS 0405	49	3		
Washer—spring	LWZ 305	50	3		
Spring—thrust button	2A 3390	51	1		
Button—thrust—change speed lever	†2A 3389	52	1		W.S.E. use 2A 3467
Button—thrust—change speed lever	2A 3467	52	1		
Ring—change speed lever (rubber)	TRS 0710	53	1		
Lever—change speed	2A 3416	54	1		
Knob—lever	†2A 3383	55	1	(G) 101 to 11521	W.S.E. use 22G 110
	†AEA 3188	55	1		
	†22G 110	55	1		Correction; was 22G 210
Nut—lock	53K 1722	56	1		For use with knob 2A 3383
Gasket—extension to gearbox	†2A 3295	57	1		
Screw—extension to gearbox	HZS 0407	58	9		
Washer—spring	LWN 204	59	9		
Cover—remote control	BLA 768	60	1		
Screw	PTZ 803	61	4		
Grommet	ACA 5208	62	1		
Bolt—gearbox to mounting plate	HZS 0509	63	3		
Nut	FNZ 105	64	3		
Washer—spring	LWN 305	65	3		
Screw—gearbox to mounting plate	HZS 0509	66	5		
Washer—spring	LWN 305	67	5		

GEARBOX

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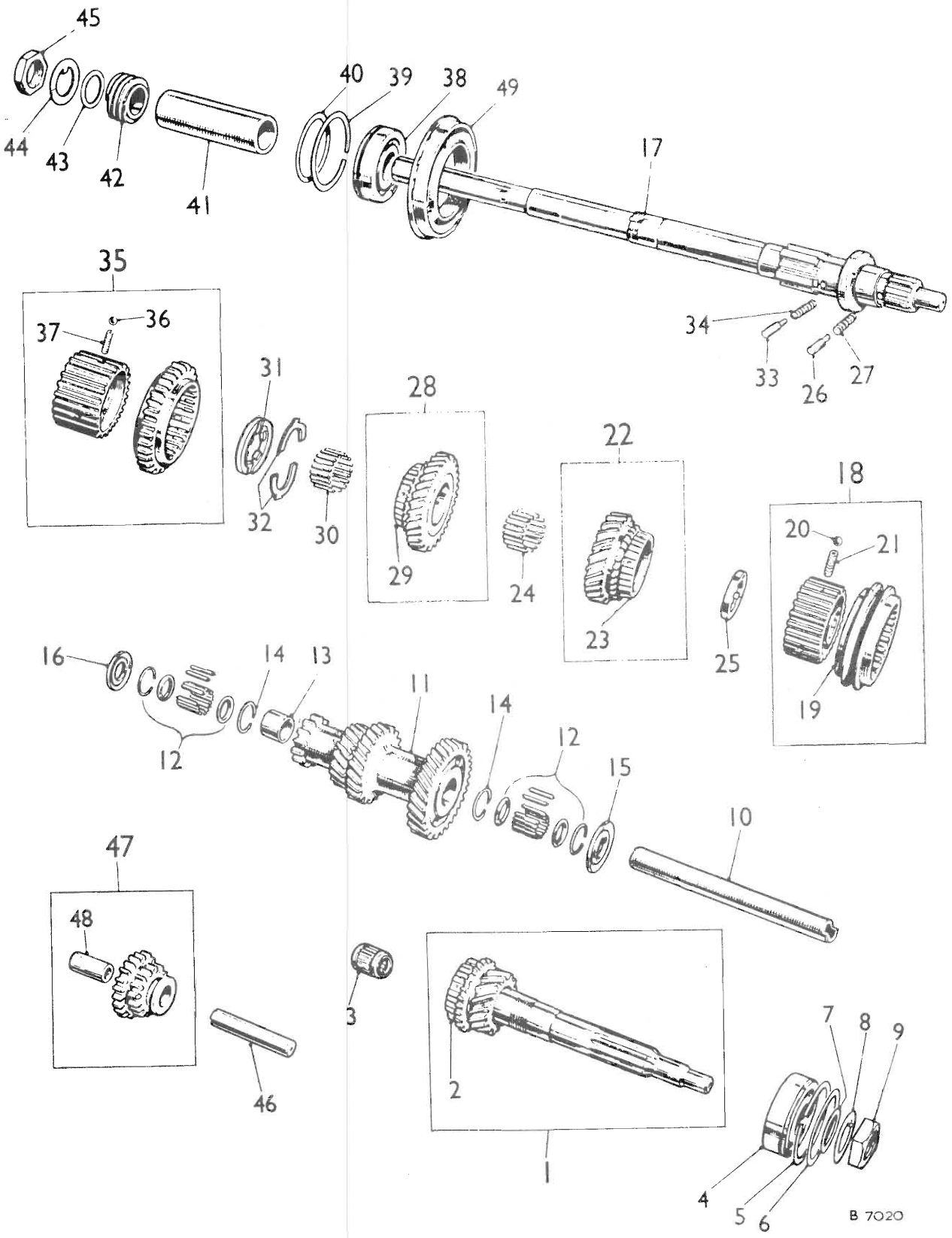
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GEARS—2nd and 3rd SPEED	MF 11	F 5
†LAYGEAR—LAYSHAFT	MF 10	F 5
LEVER—CHANGE SPEED	MF 12	F 6
PINION—SPEEDOMETER	MF 12	F 6
RODS—FORK	MF 9	F 4
SELECTORS	MF 12	F 6
SHAFTS—1st AND 3rd MOTION	MF 10	F 5
SYNCHRONIZERS	MF 11	F 5
WHEEL—REVERSE	MF 11	F 5


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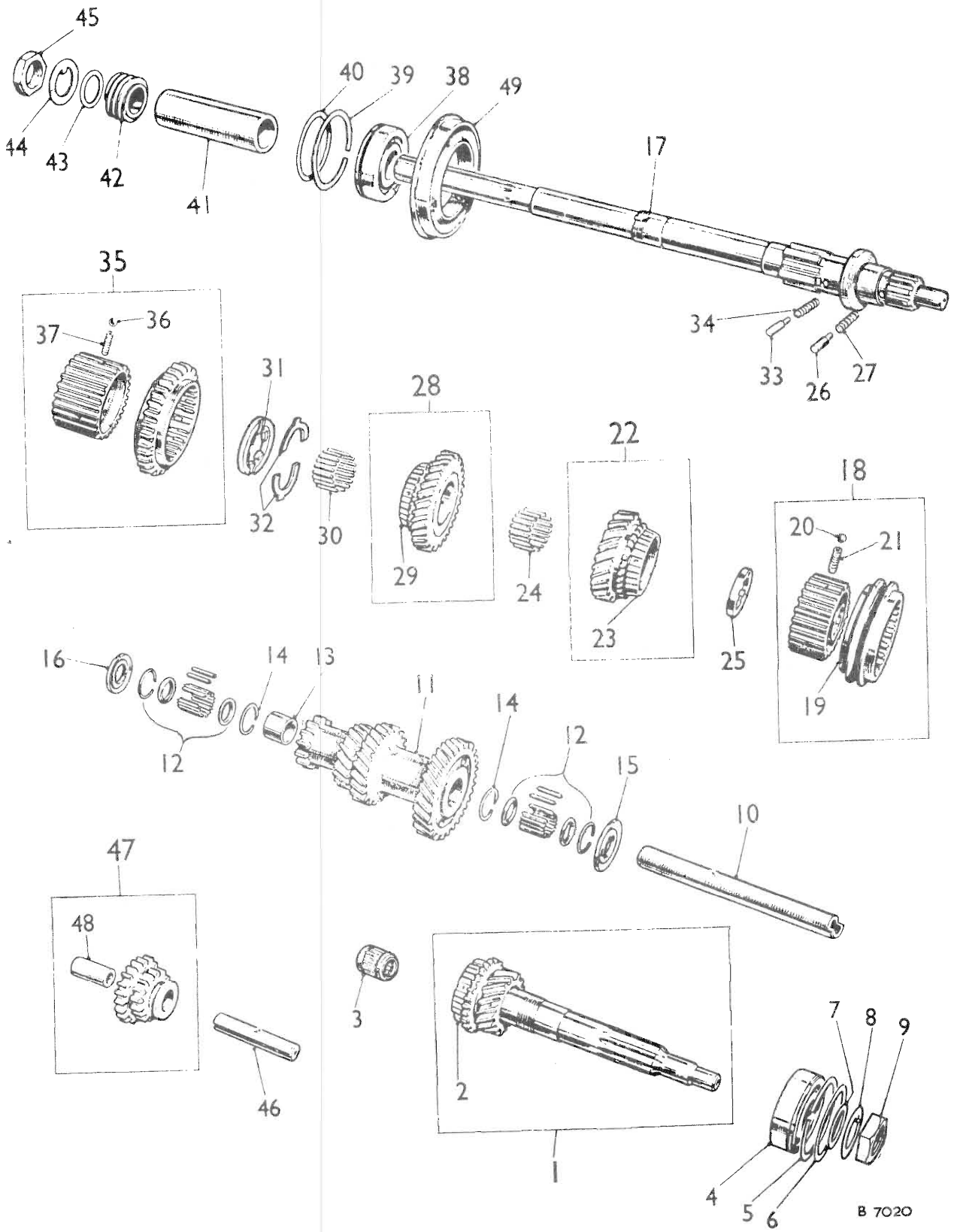
9CG GEARBOX

* Cones are machine-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox assembly	AEA 3031	1	1	(E) 9CG/Da/H101 to H2140	
Gearbox assembly	AEA 3021	1	1	(E) 9CG/Da/H2141 on	
Case assembly	*28G 87	2	1	(E) 9CG/Da/H101 to H2140	W.S.E. use 28G 152
Case assembly	28G 152	2	1	(E) 9CG/Da/H2141 on	
Stud—front cover	53K 463	3	7		
Stud—side cover	53K 463	4	8		
Dowel	1G 752	5	1		
Plug					
Filler	2K 5830	6	1		
Drain	2K 5830	7	1		
Reverse plunger spring	6K 643	8	1		
Washer—plug	2K 4056	9	1		
Fork—reverse	2A 3284	10	1		
Rod—reverse fork	22A 198	11	1		
Fork—1st and 2nd speed	2A 3019	12	1		
Rod—1st and 2nd speed fork	2A 3305	13	1		
Fork—3rd and 4th speed	2A 3021	14	1		
Rod—3rd and 4th speed fork	2A 3347	15	1		
Screw—fork locating	2A 3141	16	3		
Nut	FNN 504	17	3		
Washer—shakeproof	LWN 404	18	3		
Screw—locking—reverse shaft	2A 3023	19	1		
Washer—spring	LWN 204	20	1		
Plunger—interlock	2A 3110	21	1		
Ball—interlock	BLS 110	22	2		
Plug—interlock ball hole	2A 3253	23	1		
Washer—plug	2K 4956	24	1		
Plunger—fork rod	2A 3108	25	3		
Spring—plunger	22A 75	26	3		
Cover—side	88G 214	27	1		Part No. change; was 2A 3285 and 22A 170
Washer—joint—side cover	2A 3286	28	1		
Nut—side cover stud	FNZ 104	29	8		
Washer—spring	LWN 204	30	8		
Cover—front	2A 3087	31	1	(E) 9CG/Da/H101 to H2140	
Cover—front	22A 224	31	1	(E) 9CG/Da/H2141 on	
Gasket	2A 3007	32	1		
Nut—front cover stud	FNZ 104	33	7		
Washer—spring	LWN 304	34	7		
Lever—clutch withdrawal	2A 3406	35	1	(E) 9CG/Da/H101 to H2140	
Lever—clutch withdrawal	22A 219	35	1	(E) 9CG/Da/H2141 on	
Bush	2A 3006	36	1		
Bolt—clutch withdrawal lever	2A 3289	37	1		
Nut	FNZ 105	38	1		
Washer—spring	LWN 305	39	1		
Washer—lock	2K 5813	40	1		
Cover—dust—clutch withdrawal lever	1G 3667	41	1		
Cover—dust—bell housing	2A 3076	42	1		
Cover—starter pinion	1B 3346	43	1		
Screw	53K 1435	44	3		
Washer—spring	LWZ 304	45	3		


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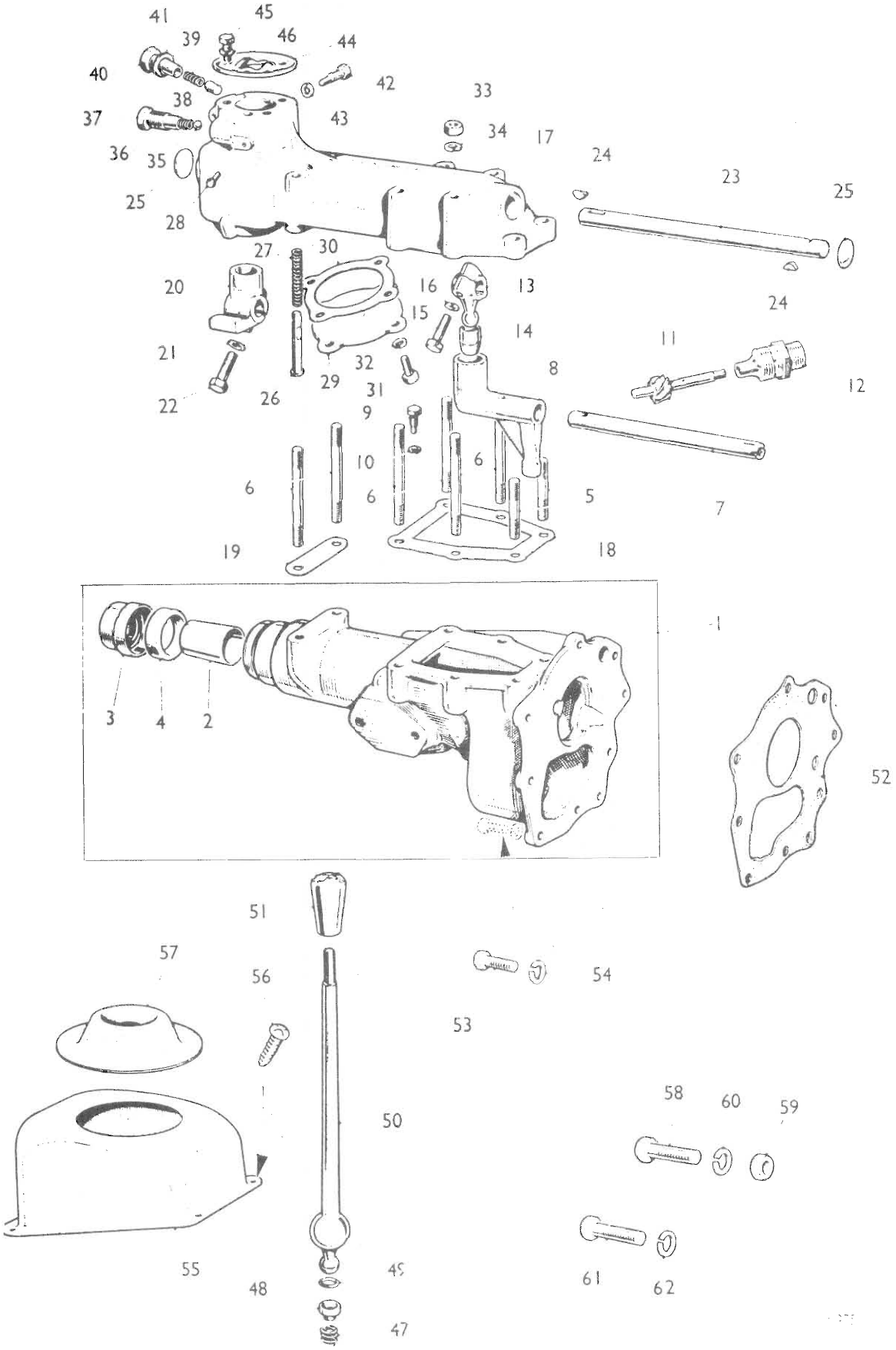
	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
	9CG Gearbox *-continued*					
*	Cones are machined-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)					
	Shaft—1st motion (with cone)	†AEA 3022	1	1	(G) 101 to 20329	W.S.E. use AEA 3032
*	Cone—synchronizing	†2A 3147	2	1		W.S.E. use 22A 138
	Shaft—1st motion (with cone)	AEA 3032	1	1	(G) 20330 on	
*	Cone—synchronizing	22A 138	2	1		
	Bearing—3rd motion shaft	88G 409	3	1		Part No. change; was AEA 3203
	Bearing—ball journal 1st motion shaft	2A 3245	4	1		
	Ring—spring—bearing	6K 558	5	1		
	Washer—packing—bearing					
	·004″ (·1016 mm)	2K 8737	6	A/R		
	·006″ (·1524 mm)	2K 8738	6	A/R		
	·010″ (·254 mm)	2K 8739	6	A/R		
	Washer—plain—shaft	6K 559	7	1		
	Washer—lock shaft	2A 3035	8	1		
	Nut	2K 6677	9	1		
	Layshaft	8G 664	10	1		
	Laygear	22A 207	11	1		
	Bearing—needle-roller	88G 396	12	2		Part No. change; was 3H 2113
	Piece—distance bearing	†2A 3168	13	1		W.S.E. use 22G 277
	Piece—distance bearing	22G 277	13	1		
	Ring—spring bearing	†2A 3366	14	2		W.S.E. use 22G 278
	Ring—spring—bearing	22G 278	14	2		
	Washer—thrust					
	Front	2A 3023	15	1		
	Rear ·123 to ·124″ (3·12 to 3·14 mm)	2A 3024	16	1		Alternative sizes
	Rear ·125 to ·126″ (3·17 to 3·20 mm)	2A 3025	16	1		Alternative sizes
	Rear —·127 to ·128″ (3·22 to 3·25 mm)	2A 3026	16	1		Alternative sizes
	Rear—·130 to ·131″ (3·30 to 3·32 mm)	2A 3027	16	1		Alternative sizes
	Shaft—3rd motion	AEA 3196	17	1		
	Synchronizer assembly—3rd and 4th speed	28G 134	18	1		
	Sleeve—3rd and 4th speed couplings	2A 3145	19	1		
	Ball	BLS 107	20	3		
	Spring	†2A 3142	21	3		W.S.E. use 22A 332
	Spring	22A 332	21	3		


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9CG Gearbox *—continued*

* Cones are machined-finished after being shrunk on gears, supplied loose where facilities for these operations exist. (Assemblies must always be supplied for Export.)

	DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
	Gear—3rd speed (with cone)	†AEA 3025	22	1	(G) 101 to 20329	W.S.E. use AEA 3034
*	Cone—synchronizer	†2A 3147	23	1		W.S.E. use 22A 138
	Gear—3rd speed (with cone)	AEA 3304	22	1	(G) 20330 on	
*	Cone—synchronizer	22A 138	23	1		
	Bearing—needle roller	AEA 3201	24	28		
	Collar—locking	AEA 3204	25	1		
	Peg	AEA 3207	26	1		
	Spring—peg	2A 3161	27			
	Gear—2nd speed (with cone)	†AEA 3024	28	1	(G) 101 to 20329	W.S.E. use AEA 3033
*	Cone—synchronizing	†2A 3147	29	1		W.S.E. use 22A 138
	Gear—2nd speed (with cone)	AEA 3033	28	1	(G) 20330 on	
*	Cone—synchronizing	22A 138	29	1		
	Bearing—needle roller	AEA 3201	30	28		
	Collar—locking	AEA 3199	31	1		
	Washer	AEA 3200	32	2		
	Peg	2A 3160	33	1	(E) 9CG/Da/H101 to H33512 and L26637	
	Peg	22A 495	33	1	(E) 9CG/Da/H33513 on and L26638 on	
	Spring	2A 3161	34	1		
	1st speed wheel—2nd speed synchronizer assembly	AEA 3023	35	1		
	Wheel—1st speed	NSP		1		
	Synchronizer—2nd speed	NSP		1		
	Ball	BLS 107	36	3		
	Spring	†2A 3142	37	3		W.S.E. use 22A 332
	Spring	22A 332	37	3		
	Housing—bearing	2A 3085	37	1		
	Bearing—ball journal—3rd motion shaft	2A 3245	38	1		
	Ring—spring—bearing	6K 558	39	1		
	Washer—packing					
	·004″ (·1016 mm)	2K 8737	40	A/R		
	·006″ (·1524 mm)	2K 8738	40	A/R		
	·010″ (·254 mm)	2K 8739	40	A/R		
	Piece—distance—3rd motion shaft	2A 3057	41	1		
	Wheel—speedometer	2A 3371	42	1		
	Washer—plain	6K 559	43	1		
	Washer—lock	2A 3035	44	1		
	Nut	2K 6677	45	1		
	Shaft—reverse	88G 216	46	1		Part No. change; was 2A 3283 and 22A 131
	Wheel—reverse and bush	22A 204	47	1		
	Bush	2A 3282	48	1		


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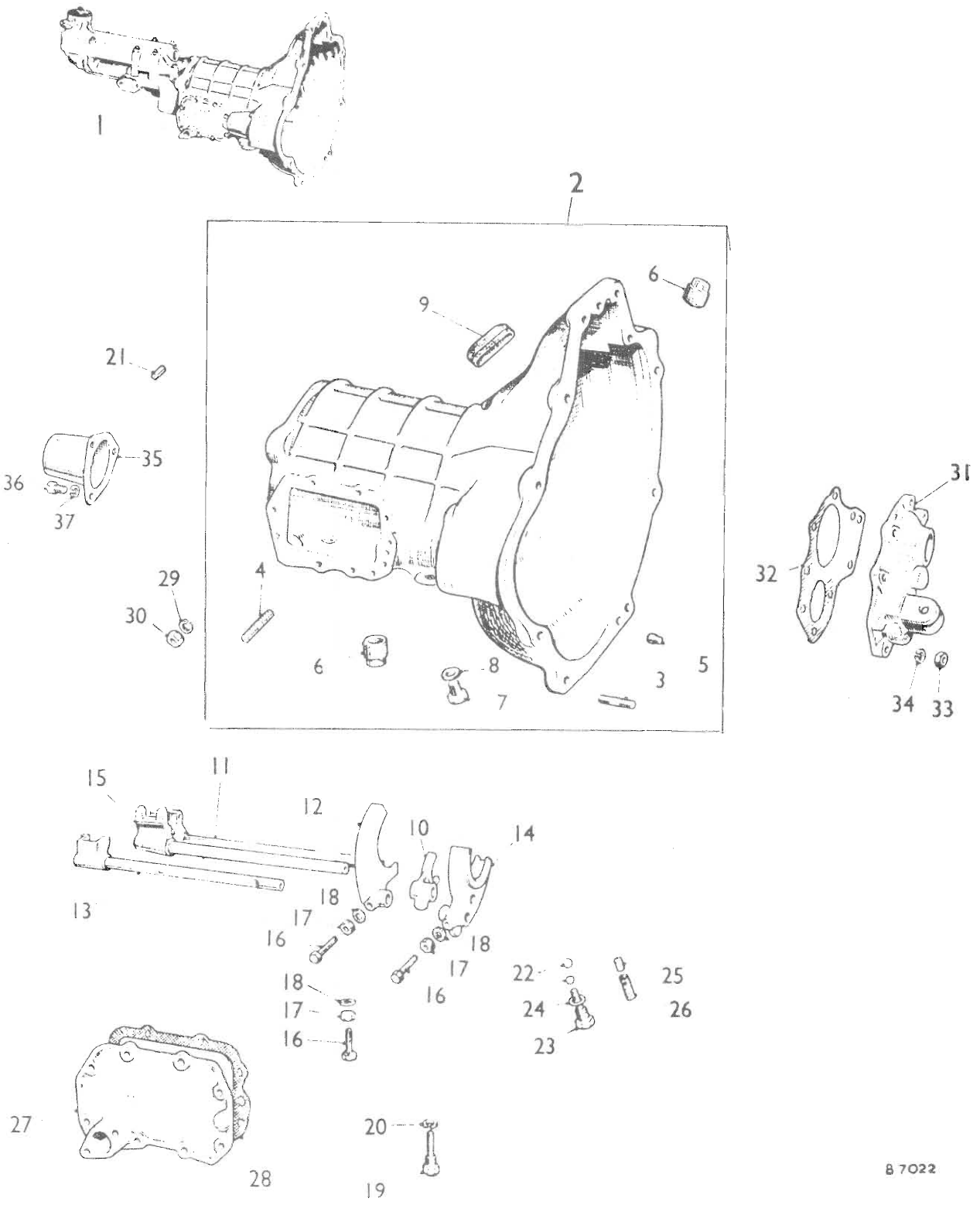
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
9CG Gearbox—*continued*					
Extension—gearbox (with bush and seal)	2A 3367	1	1		
Bush	2A 3325	2	1		
Seal—oil	2A 3061	3	1		
Washer—joint—oil seal	3H 2110	4	1		
Stud—remote control housing—short	53K 528	5	2		
Stud—remote control housing—long	53K 535	6	6		
Shaft—control	88G 217	7	1		Part No. change; was 2A 3350 and 22A 183
Lever—control	2A 3384	8	1		
Peg—lever locating	1H 3101	9	1		
Washer—spring	LWZ 304	10	1		
Pinion—speedometer	2A 3420	11	1		
Seal—oil—pinion	22A 71	12	1		
Lever—selector—front	2A 3385	13	1		
Bush—selector	2A 3468	14	1		
Screw	2A 3352	15	1		
Washer—spring	LWZ 204	16	1		
Casing—remote control	88G 218	17	1		
Gasket—casing to extension—front	2A 3344	18	1		
Gasket—casing to extension—rear	2A 3345	19	1		
Lever—selector—rear	2A 3388	20	1		
Washer—spring	LWZ 205	21	1		
Screw	2A 3335	22	1		
Shaft—remote control	2A 3375	23	1		
Key	WKN 404	24	2		
Plug—welch—remote control housing	2K 8158	25	2		
Plunger—reverse selector	1G 3707	26	1		
Spring—plunger	1G 3863	27	1		
Pin—locating—plunger	2A 3378	28	1		
Cover—change speed tower—bottom	2A 3340	29	1		
Gasket	2A 3341	30	1		
Screw	HZS 0404	31	4		
Washer—spring	LWZ 204	32	4		
Nut	FNZ 105	33	8		
Washer—spring	LWZ 305	34	8		
Ball—reverse selector plunger	BLS 110	35	1		
Spring	22A 75	36	1		
Plug—detent—reverse selector plunger	2A 3379	37	1		
Plunger—control shaft damper	22A 84	38	2		
Spring	AEG 3123	39	2		
Cap—spring retaining	22A 85	40	2		
Washer—plain	AEG 3122	41	2		
Peg—change speed lever locating	1H 3101	42	1		
Washer—spring	LWZ 304	43	1		
Cover—change speed lever seat	2A 3339	44	1		
Screw	HZS 0405	45	3		
Washer—spring	LWZ 304	46	3		
Spring—thrust button	2A 3390	47	1		
Button—thrust	2A 3467	48	1		
Ring—change speed lever	TRS 0710	49	1		
Lever—change speed	2A 3416	50	1		
Knob—lever	†AEA 3188	51	1		W.S.E. use 22G 110
Knob—lever	†22G 110	51	1		Correction; was 22G 210
Gasket—extension to gearbox	2A 3295	52	1		
Screw—extension to gearbox	HZS 0407	52	9		
Washer—spring	LWN 304	54	9		
Cover—remote control	BLA 768	55	1		
Screw	PTZ 803	56	4		
Grommet—gear lever	ACA 5208	57	1		
Bolt—gearbox to mounting plate	HZS 0509	58	3		
Nut	FNZ 105	59	3		
Washer—spring	LWN 305	60	3		
Screw—gearbox to mounting plate	HZS 0509	61	5		
Washer—spring	LWN 805	62	5		

GEARBOX

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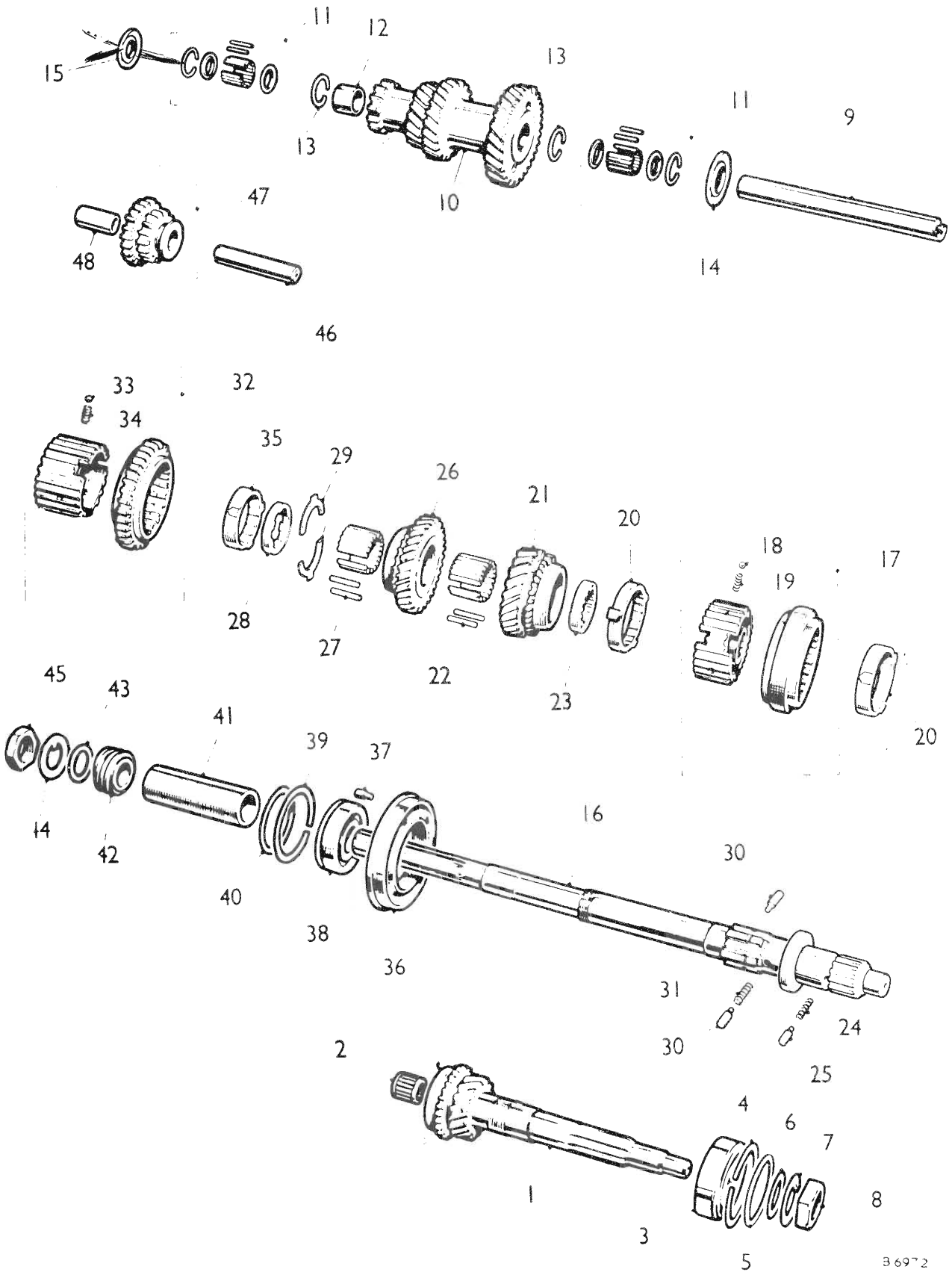
	Page	Plate
CASE ASSEMBLY...	MF 14	F 7
CONTROL—REMOTE	MF 17	F 9
COVERS—SIDE AND FRONT	MF 14	F 7
EXTENSION—GEARBOX	MF 17	F 9
GEARBOX ASSEMBLY	MF 14	F 7
GEARS—2nd AND 3rd SPEED	MF 16	F 8
†LAYGEAR—LAYSHAFT	MF 15	F 8
LEVER—CHANGE SPEED	MF 17	F 9
PINION—SPEEDOMETER	MF 17	F 9
RODS—FORK	MF 14	F 7
SELECTORS	MF 17	F 9
SHAFTS—1st AND 3rd MOTION	MF 15	F 7
SYNCHRONIZERS	MF 16	F 8
WHEEL—REVERSE	MF 16	F 8

† Revised Information. Issue 2

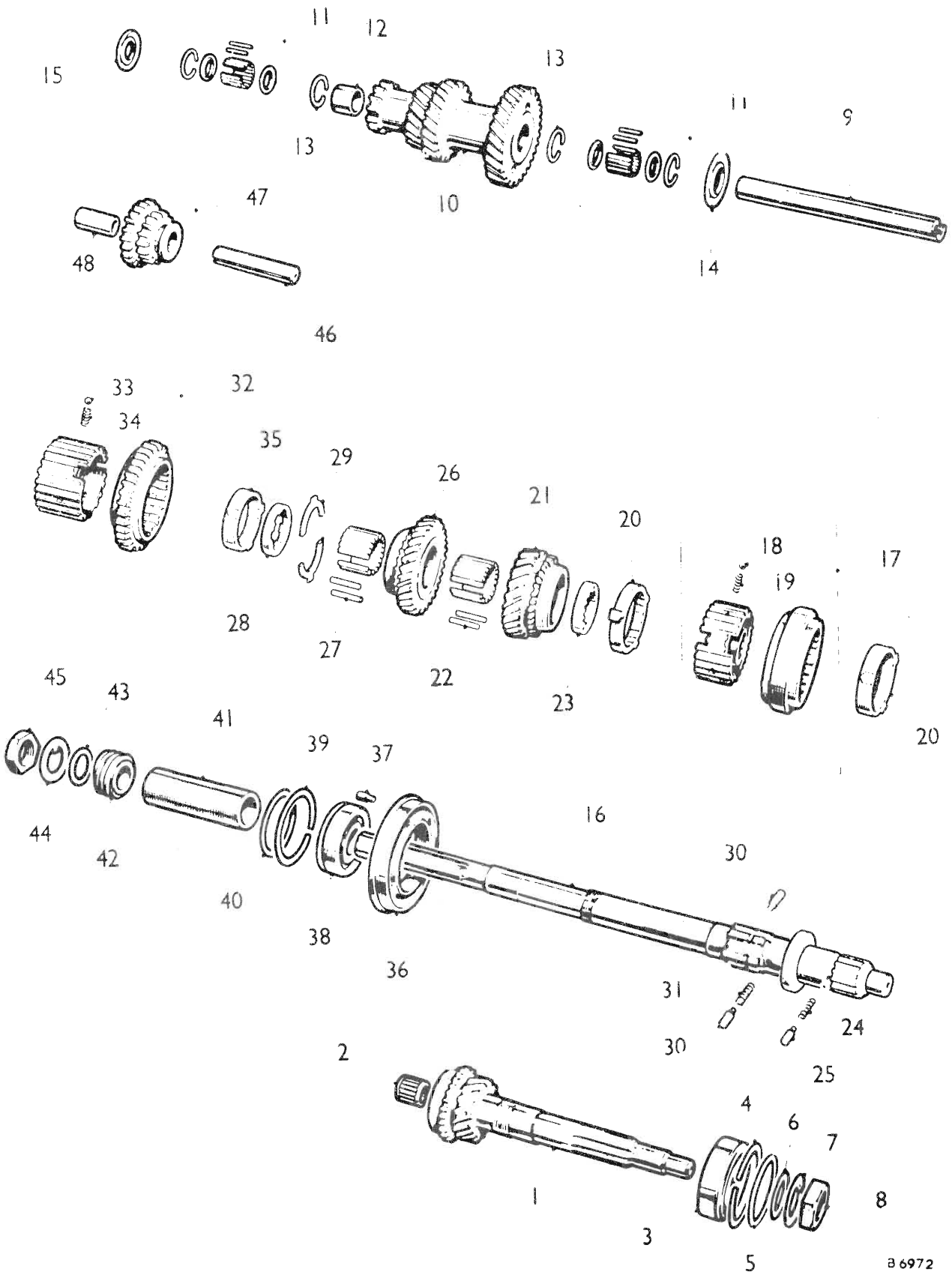

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10CG GEARBOX

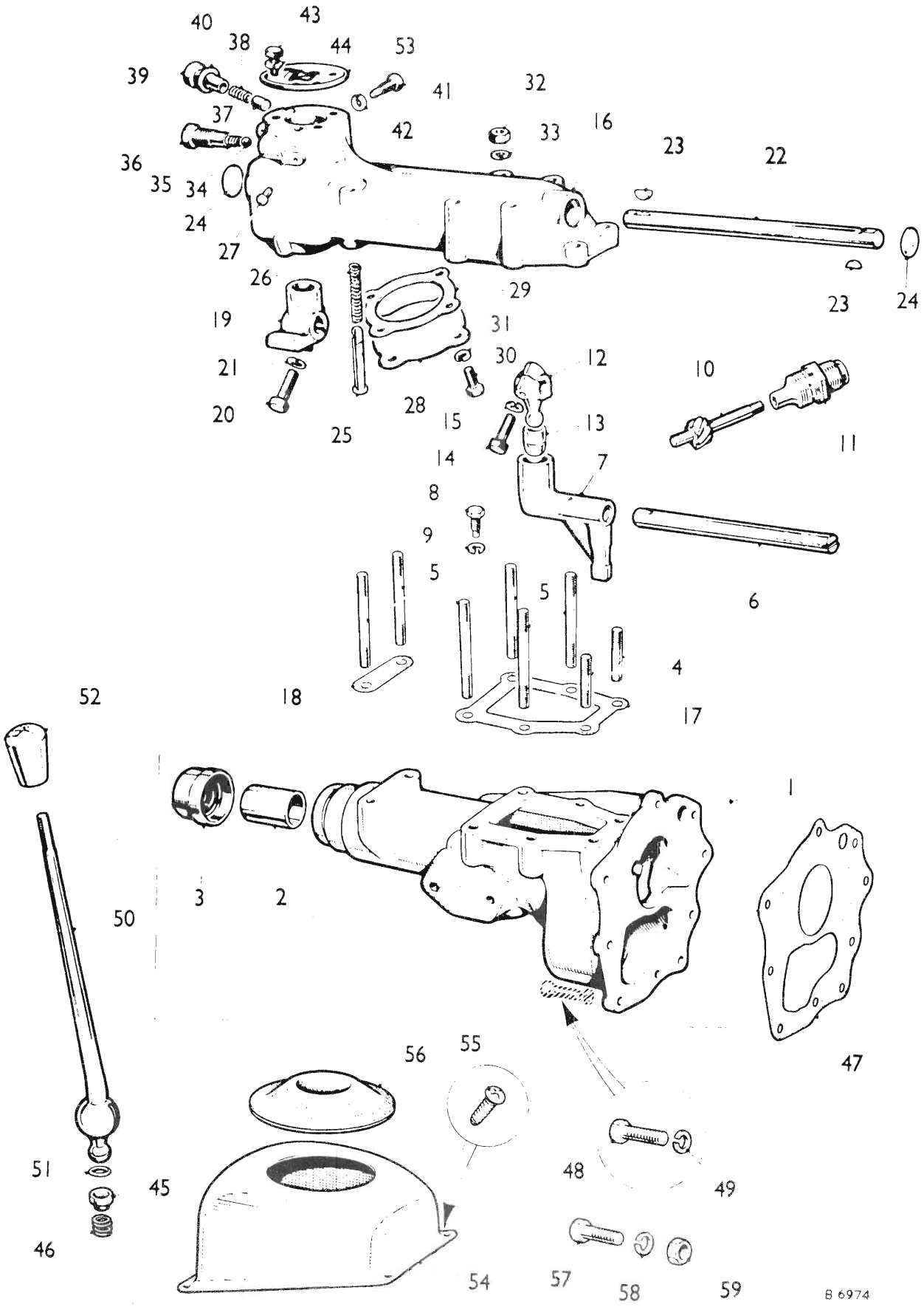
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Gearbox assembly	38G 316	1	1		
Case assembly	38G 313	2	1		
Stud—front cover	53K 463	3	7		
Stud—side cover	53K 463	4	8		
Dowel	1G 752	5	1		
Plug—filler and drain	2K 5830	6	2		
Plug—reverse plunger spring	6K 643	7	1		
Washer—plug	2K 4956	8	1		
Cover—dust—bell housing	22G 199	9	1		
Fork—reverse	2A 3284	10	1		
Rod—reverse fork	22A 468	11	1		
Fork—1st and 2nd speed	22A 469	12	1		
Rod—1st and 2nd speed fork	22A 470	13	1		
Fork—3rd and 4th speed	22A 471	14	1		
Rod—3rd and 4th speed fork	22A 472	15	1		
Screw—fork locating	2A 3141	16	3		
Nut	FNN 504	17	3		
Washer—shakeproof	LWN 404	18	3		
Screw—locking—reverse shaft	2A 3028	19	1		
Washer—spring	LWN 204	20	1		
Plunger—interlocking	2A 3110	21	1		
Ball—interlocking	BLS 110	22	2		
Plug—interlocking—ball hole	2A 3253	23	1		
Washer—plain	2K 4856	24	1		
Plunger—fork rod	2A 3108	25	1		
Spring—plunger	22A 75	25	1		
Cover—side	88G 214	27	1		Part No. change; was 2A 3285 and 22A 170
Gasket—side cover	†2A 3286	28	1		
Washer—spring	LWN 304	29	8		
Nut	FNZ 104	30	8		
Cover—front	22G 118	31	1		
Gasket	†22G 165	32	1		
Nut	FNZ 104	33	7		
Washer—spring	LWN 304	34	7		
Cover—starter pinion	1B 3346	35	1		
Screw	53K 1435	36	3		
Washer—spring	LWN 204	37	3		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
100G Gearbox—*continued*					
Shaft—1st motion	22G 172	1	1		
Bearing—3rd motion shaft	88G 409	2	1		Part No. change; was AEA 3203
Bearing—ball—1st motion shaft	2A 3245	3	1		
Ring—spring—bearing	6K 558	4	1		
Washer—packing					
.004" (·1016 mm)	2K 8737	5	A/R		
.006" (·1524 mm)	2K 8738	5	A/R		
.010" (·254 mm)	2K 8739	5	A/R		
Washer—plain	6K 559	6	1		
Washer—lock	2A 3035	7	1		
Nut	2K 6677	8	1		
Layshaft	8G 664	9	1		
Laygear	22G 76	10	1		
Bearing—needle roller	88G 396	11	2		Part No. change; was 3H 2113
Piece—distance	†2A 3168	12	1		W.S.E. use 22G 277
Piece—distance	22G 277	12	1		
Ring—spring—bearing	2A 3366	13	2		W.S.E. use 22G 378
Ring—spring—bearing	†22G 278	13	2		
Washer—thrust					
Front	2A 3023	14	1		
Rear—·123 to ·124" (3·12 to 3·14 mm)	2A 3024	15	1		Alternative sizes
Rear—·125 to ·126" (3·17 to 3·20 mm)	2A 3025	15	1		
Rear—·127 to ·128" (3·22 to 3·25 mm)	2A 3026	15	1		
Rear—·130 to ·131" (3·30 to 3·32 mm)	2A 3027	15	1		
Shaft—3rd motion	22G 146	16	1		
Synchronizer assembly—3rd and 4th speed	†22G 150	17	1		W.S.E. use 22G 318
Synchronizer assembly—3rd and 4th speed	22G 318	17	1		
Synchronizer—3rd and 4th speed	NSP		1		
Sleeve—coupling	NSP		1		
Ball	BLS 107	18	3		
Spring	22A 367	19	8		Use together with synchronizer assembly 22G 150
Spring	22G 317	19	3		Use together with synchronizer assembly 22G 318
Ring—baulk	†22G 64	20	2		W.S.E. use 22G 220
	†22A 517	20	2		
	†8G 743	20	2		
	22G 220	20	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Gearbox—*continued*					
Gear—3rd speed	22G 148	21	1		
Bearing—needle roller	22G 149	22	26		
Collar—locking	22G 155	23	1		
Peg	22A 495	24	1		
Spring	22G 154	25	1		
Gear—2nd speed	22G 147	26	1		
Bearing—needle roller	22G 149	27	26		
Collar—locking	22G 156	28	1		
Washer—locking collar	22G 157	29	2		
Peg	22A 495	30	2		
Spring	22G 154	31	1		
1st speed wheel—2nd speed synchronizer assembly	†22G 161	32	1		W.S.E. use **22G 257**
1st speed wheel—2nd speed synchronizer assembly	22G 257	32	1		
Wheel—1st speed	NSP		1		
Synchronizer—2nd speed	NSP		1		
Ball	BLS 107	33	3		
Spring	22A 367	34	3		Use together with synchronizer assembly **22G 161**
Spring	22G 317	34	3		Use together with synchronizer assembly **22G 257**
Ring—baulk	†22G 64	35	1		W.S.E. use **8G 743**
	†22A 517	35	1		
	8G 743	35	1		
Housing—bearing	†22A463	36	1		
Peg—locating	1G 3530	37	1		
Bearing—ball—3rd motion shaft	22A 465	38	1		
Ring—spring	6K 558	39	1		
Washer—packing					
·004″ (·1016 mm)	2K 8737	40	A/R		
·006″ (·1524 mm)	2K 8738	40	A/R		
·010″ (·254 mm)	2K 8739	40	A/R		
Piece—distance—3rd motion shaft	22A 466	41	1		
Wheel—speedometer	2A 3371	42	1		
Washer—plain	6K 559	43	1		
Washer—lock	2A 3035	44	1		
Nut	2K 6677	45	1		
Shaft—reverse	88G 216	46	1		Part No. change; was **2A 8283** and **22A 181**
Wheel—reverse	22A 453	47	1		
Bush	2A 3282	48	1		



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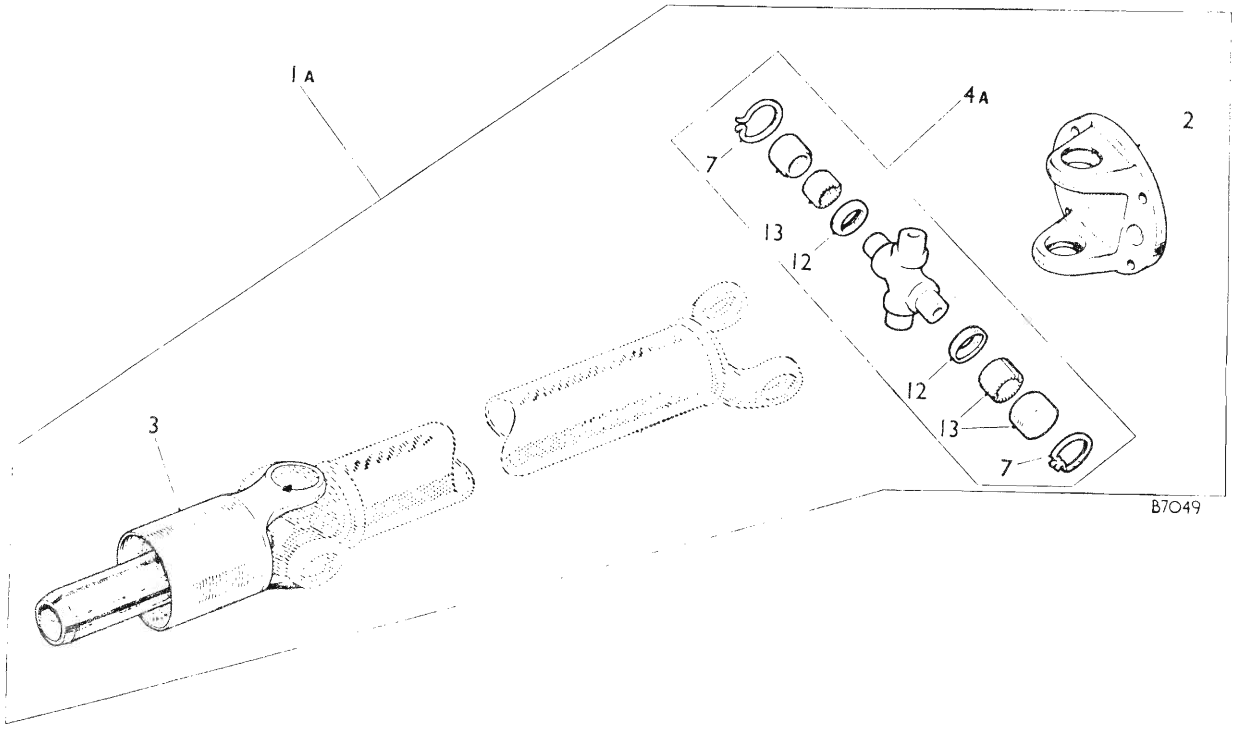
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
10CG Gearbox—*continued*					
Extension—gearbox (with bulb and seal)	22A 474	1	1		
Bush	2A 3325	2	1		
Seal—oil	2A 3061	3	1		
Stud—remote control housing—short	53K 528	4	2		
Stud—remote control housing—long	53K 538	5	6		
Shaft—control	22A 475	6	1		
Lever—control	22A 476	7	1		
Peg—lever locating	1H 3101	8	1		
Washer—spring	LWZ 304	9	1		
Pinion—speedometer	2A 3420	10	1		
Seal—oil—pinion	22A 71	11	1		
Lever—selector—front	2A 3385	12	1		
Bush—selector	2A 3468	13	1		
Screw	2A 3352	14	1		
Washer—spring	LWZ 204	15	1		
Casing—remote control	22A 480	16	1		
Gasket—casing to extension—front	2A 3344	17	1		
Gasket—casing to extension—rear	2A 3345	18	1		
Lever—selector—rear	2A 3388	19	1		
Screw	2A 3335	20	1		
Washer—spring	LWZ 205	21	1		
Shaft—remote control	2A 3375	22	1		
Key	WKN 404	23	2		
Plug—welch—remote control housing	2K 8158	24	2		
Plunger—reverse selector	1G 3707	25	1		
Spring	1G 3863	26	1		
Pin—locating—plunger	2A 3378	27	1		
Cover—change speed tower—bottom	2A 3340	28	1		
Gasket	2A 3341	29	1		
Screw	HZS 0404	30	4		
Washer—spring	LWZ 204	31	4		
Nut—stud—casing to extension	FNZ 105	32	8		
Washer—spring	LWZ 305	33	8		
Ball—reverse selector plunger	BLS 110	34	1		
Spring	22A 75	35	1		
Plug—reverse plunger	2A 3379	36	1		
Plunger—control shaft damper	22A 84	37	2		
Spring	AEG 3123	38	2		
Cap—spring retaining	22A 85	39	2		
Washer—plain	AEG 3122	40	2		
Peg—change speed lever—locating	1H 3101	41	1		
Washer—spring	LWZ 304	42	1		
Screw—change speed seat	HZS 0405	43	3		
Washer—spring	LWZ 304	44	3		
Button—thrust	2A 3467	45	1		
Spring—button	2A 3390	46	1		
Gasket—extension to gearbox	22A 481	47	1		
Screw	HZS 0407	48	9		
Washer—spring	LWN 304	49	9		
Lever—change speed	†22G 152	50	1		W.S.E. use 22G 328
Lever—change speed	†22G 328	50	1		
Ring—lever (rubber)	TRS 0710	51	1		
Knob—lever	22G 110	52	1		
Cover—change speed lever seat	2A 3339	53	1		
Cover—remote control	BLA 768	54	1		
Screw	PTZ 803	55	4		
Grommet—change speed lever	ACA 5208	56	1		
Bolt—gearbox to mounting plate	22G 173	57	8		
Washer—spring	LWN 305	58	8		
Nut	FNZ 105	59	3		

PROPELLER SHAFT

	Page	Plate
SHAFT—PROPELLER	MG 1	G 1

MG


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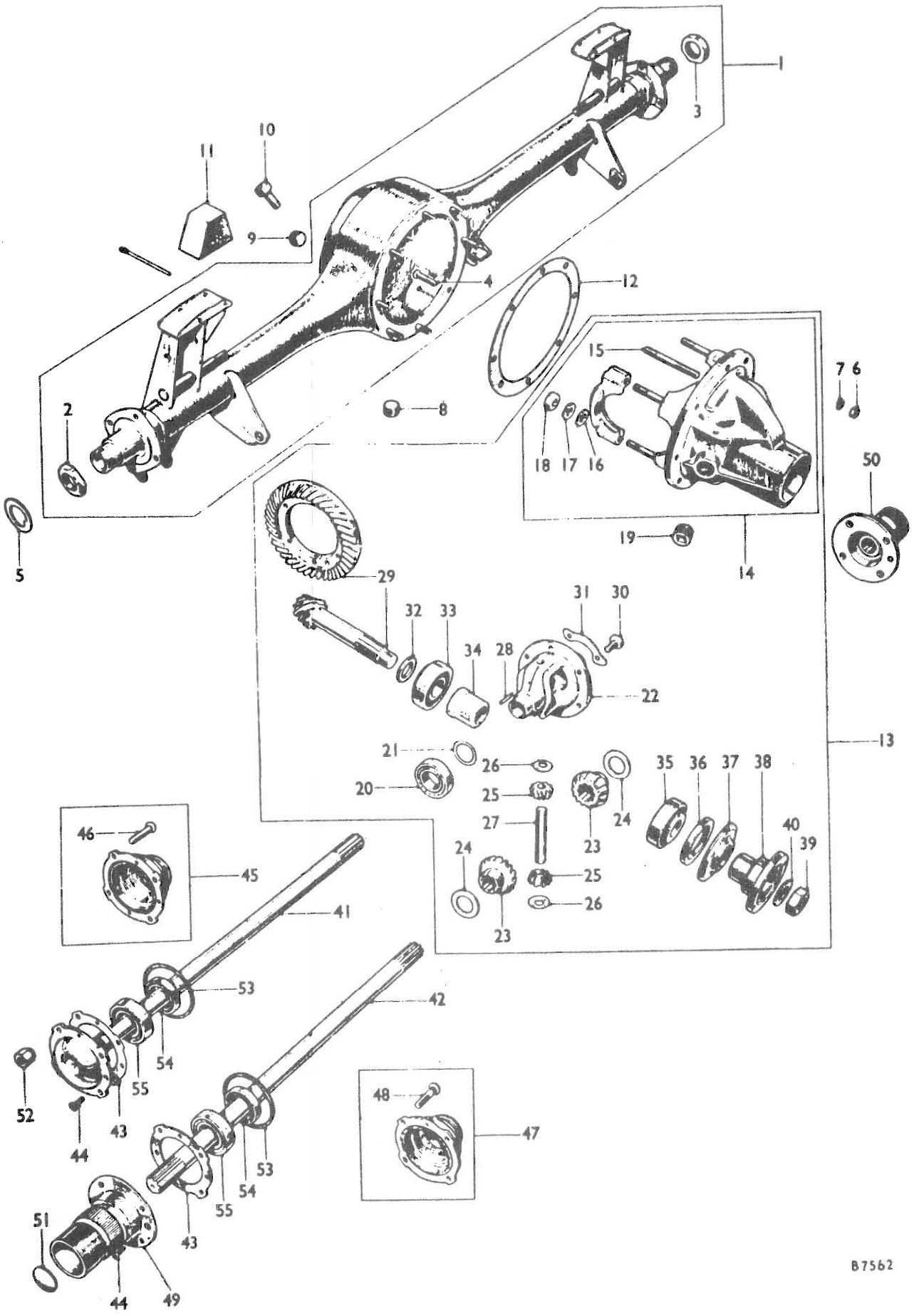

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PROPELLER SHAFT

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Shaft assembly—propeller	2A 7272	1	1		Not available; use AHA 7928
Shaft	†NSP		1		Was 17H 3919
Flange—yoke	†17H 3828	2	1		
Sleeve—yoke	†17H 3894	3	1		
Journal assembly	†8G 3000	4	2		Not available; use 8G 8979
Gasket—journal	†17H 3818	5	8		
Retainer—gasket	†17H 3819	6	8		
Bearing—needle	7H 3874		8		
Circlip	†7H 3877	7	8		
Lubricator—journal	†7H 3858	8	2		
Shaft assembly—propeller	†AHA 7928	1A	1		
Flange—yoke	†17H 3828	2	1		
Sleeve—yoke	†17H 3894	3	1		
Journal assembly	†8G 8979	4A	2		
Seal—lip	†27H 4230	12	8		
Bearing—needle	†27H 4228	13	8		
Circlip	†7H 3877	7	8		
Bolt	†HBZ 0510	9	4		
Washer—spring	†LWZ 305	10	4		
Nut	†LNZ 205	11	4		] Alternatives
Nut	†LNZ 105	11	4		

REAR AXLE AND REAR SUSPENSION

	Page	Plate
BRAKE—REAR	MH 4	H 2
CASE—AXLE	MH 2	H 1
CROWN WHEEL AND PINION	MH 3	H 1
CYLINDER—WHEEL	MH 4	H 2
DIFFERENTIAL	MH 2	H 1
HUB	MH 3	H 1
SHAFT—AXLE	MH 3	H 1
SPRING—ROAD	MH 6	H 3

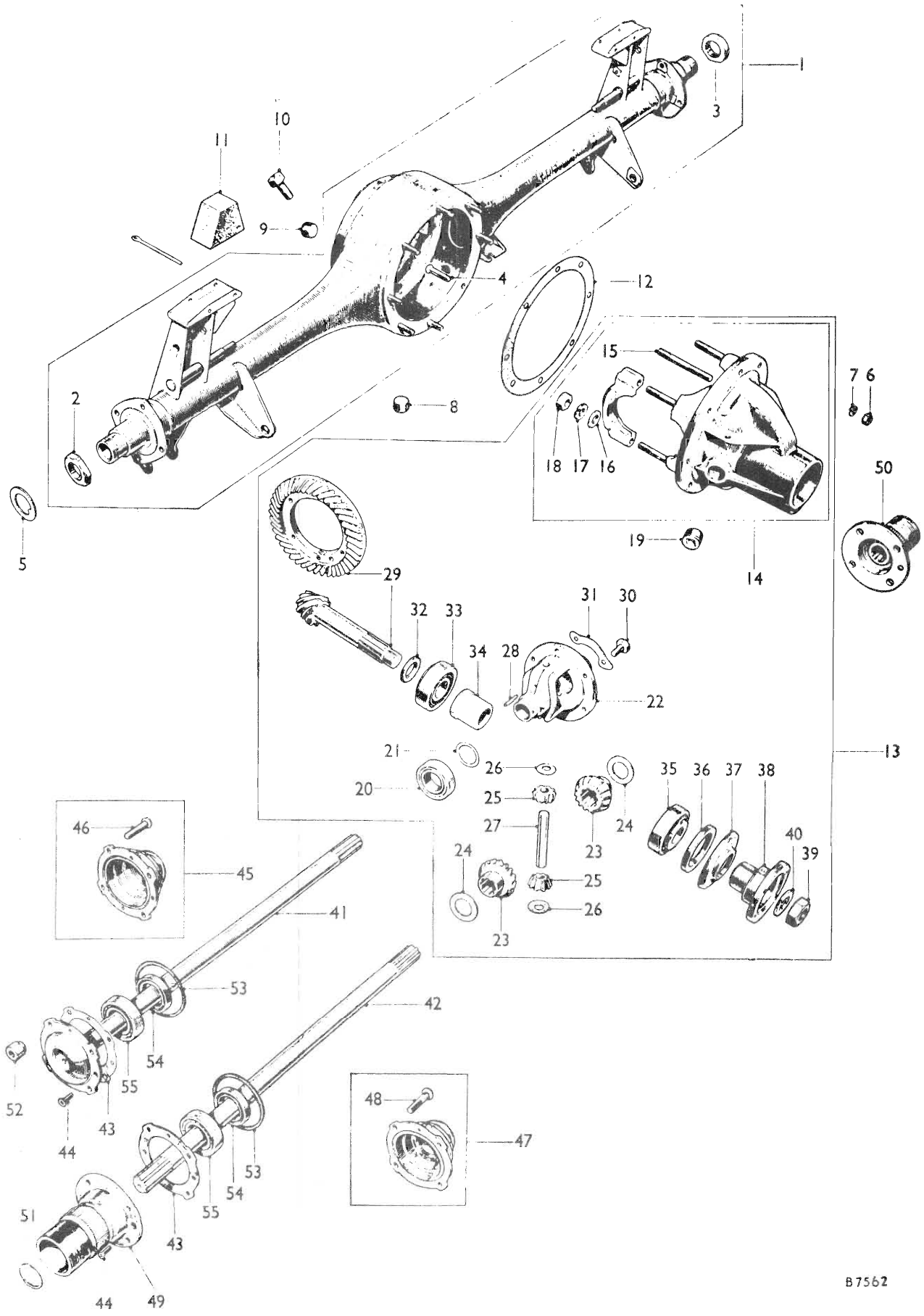

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
REAR AXLE AND REAR SUSPENSION					
Axle assembly	NSP		1		
Case assembly	ATA 7329	1	1	Fitted up to change over to ATA 7618	Not available; use ATA 7618
	ATA 7618	1	1	(C) H–AN5–4333 to 50116 (less 4471, 4622, 4680, and 4684)	
				(C) H–AN6–see (1) foot of page	
				(C) G–AN1–101 to 13554	
	BTA 568	1	1	(C) H–AN6–see (3) foot of page	Disc wheels only
				(C) G–AN1–13555 on	
	BTA 569	1	1	(C) H–AN6–20812 on	Wire wheels only
				(C) G–AN2–16790 on	
Nut—bearing retaining—RHT	2A 7103	2	1		
Nut—bearing retaining—LHT	1G 3584	3	1		
Stud—gear carrier	2A 7226	4	8		
Washer—lock—bearing retaining	2A 7250	5	2		
Nut—gear carrier to axle case	FNZ 105	6	8		
Washer—spring	LWZ 205	7	8		
Plug—drain	6K 499	8	1		
Plug—filler	6K 499	9	1		
Breather	1H 3364	10	1		
Bump (rubber)	2A 7142	11	2		
Washer—joint—axle case	2A 7027	12	1		
Differential assembly—9 × 38 teeth (4·222 to 1 ratio)	ATA 7326	13	1	(C) H–AN5–501 to 50116	
Carrier assembly	ATA 7032	14		(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Differential assembly—9 × 38 teeth (4·222 to 1 ratio)	BTA 550	13	1	(C) H–AN7–24732 on	
Carrier assembly	BTA 549	14	1	(C) G–AN2–16184 on	
Stud—bearing cap	51K 886	15	4		
Nut—stud	FNN 107	16	4		
Washer—plain	PWN 107	17	4		
Washer—spring	LWN 307	18	4		
Plug—filler	6K 499	19	1	(C) H–AN5–501 to 50116	
				(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Bearing—differential	2K 5943	20	2		
Washer—bearing packing					
·002″ (·0508 mm)	2K 7779	21	A/R		
·003″ (·0760 mm)	ATA 7269	21	A/R		
·004″ (·1016 mm)	2K 7778	21	A/R		
·010″ (·2540 mm)	2A 7271	21	A/R		
Cage—differential	ATA 7036	22	1		
Wheel—differential	ATA 7037	23	2		
Washer—thrust—differential wheel	ATA 7296	24	2	(C) H–AN5–501 to 50116	
				(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Washer—thrust—differential wheel	ATA 7039	24	2	(C) H–AN7–24732 on	
				(C) G–AN2–16184 on	
Pinion—differential	2A 7015	25	2		
Washer—thrust—pinion	ATA 7297	26	2	(C) H–AN5–501 to 50116	
				(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Washer—thrust—pinion	2A 7062	26	2	(C) H–AN7–24732 on	
				(C) G–AN2–16184 on	
Pin—pinion	2A 7016	27	1		
Peg—pinion pin	6K 631	28	1		

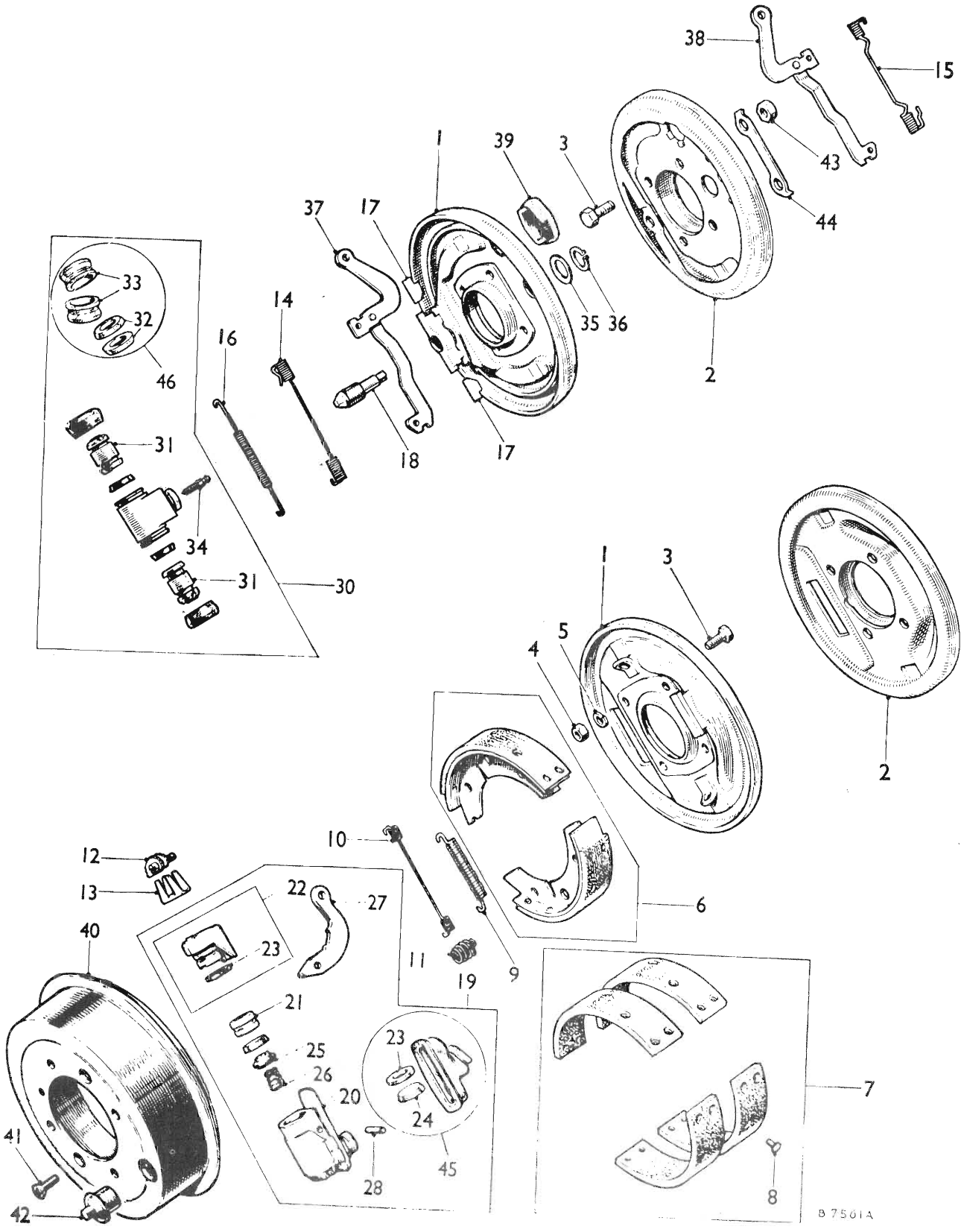
CHANGE POINTS

(1) (C) H–AN6–101 to 20544 (plus 20580, 20582, 20583, 20595, 20596, 20692 to 20696, 20741 to 20757, 20760, and 20788 to 20792)
(2) (C) H–AN6–12868 to 20544 (plus 20580, 20582, 20583, 20595, 20596, 20692 to 20696, 20741 to 20757, 20760, and 20788 to 20792)
(3) (C) H–AN6–20545 on (less 20580, 20582, 20583, 20595, 20596, 20692 to 20696, 20741 to 20757, 20760, and 20788 to 20792)
(4) (C) H–AN6–20545 to 24731 (less 20580, 20582, 20583, 20595, 20596, 20692 to 20696, 20741 to 20757, 20760, and 20788 to 20792)

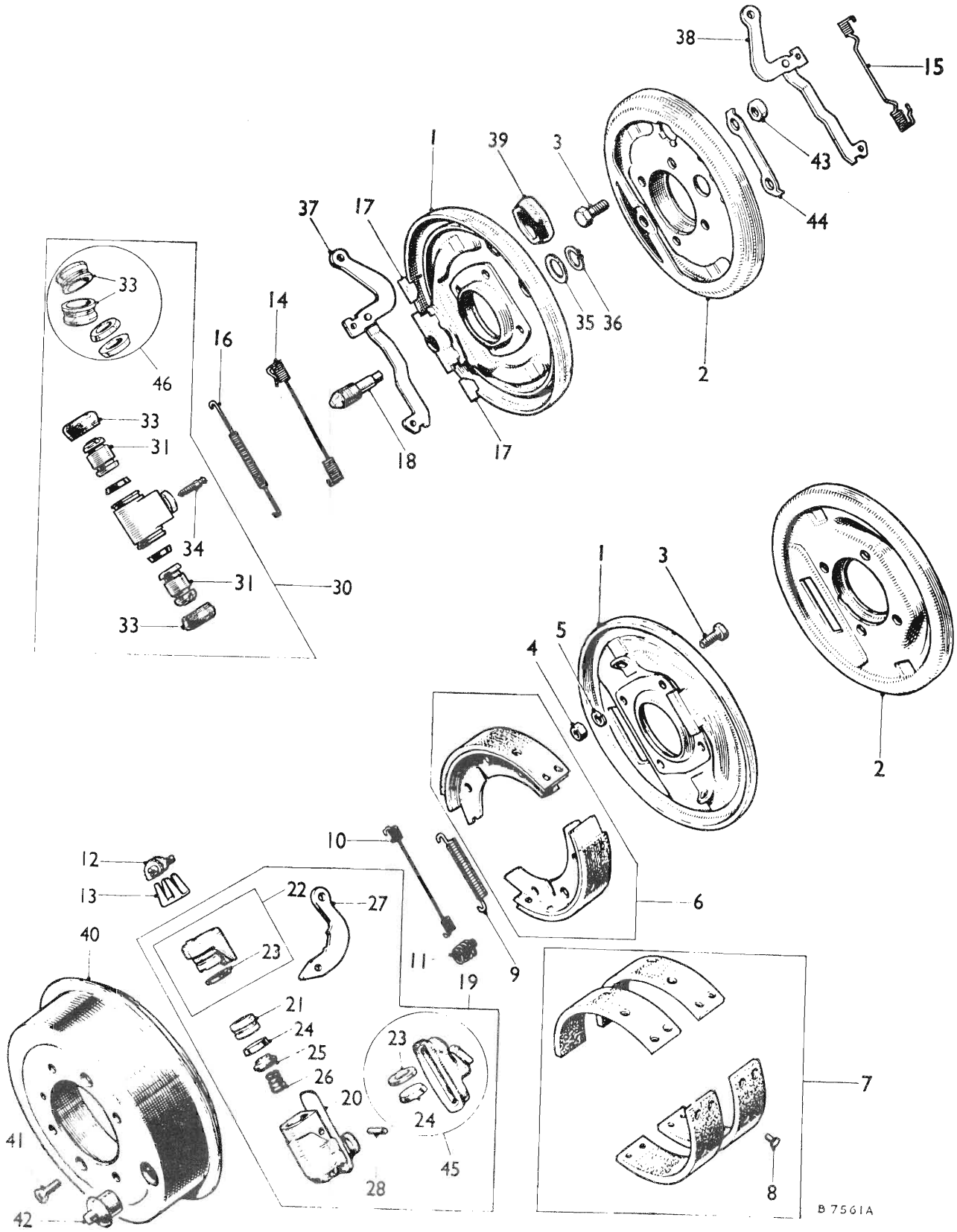
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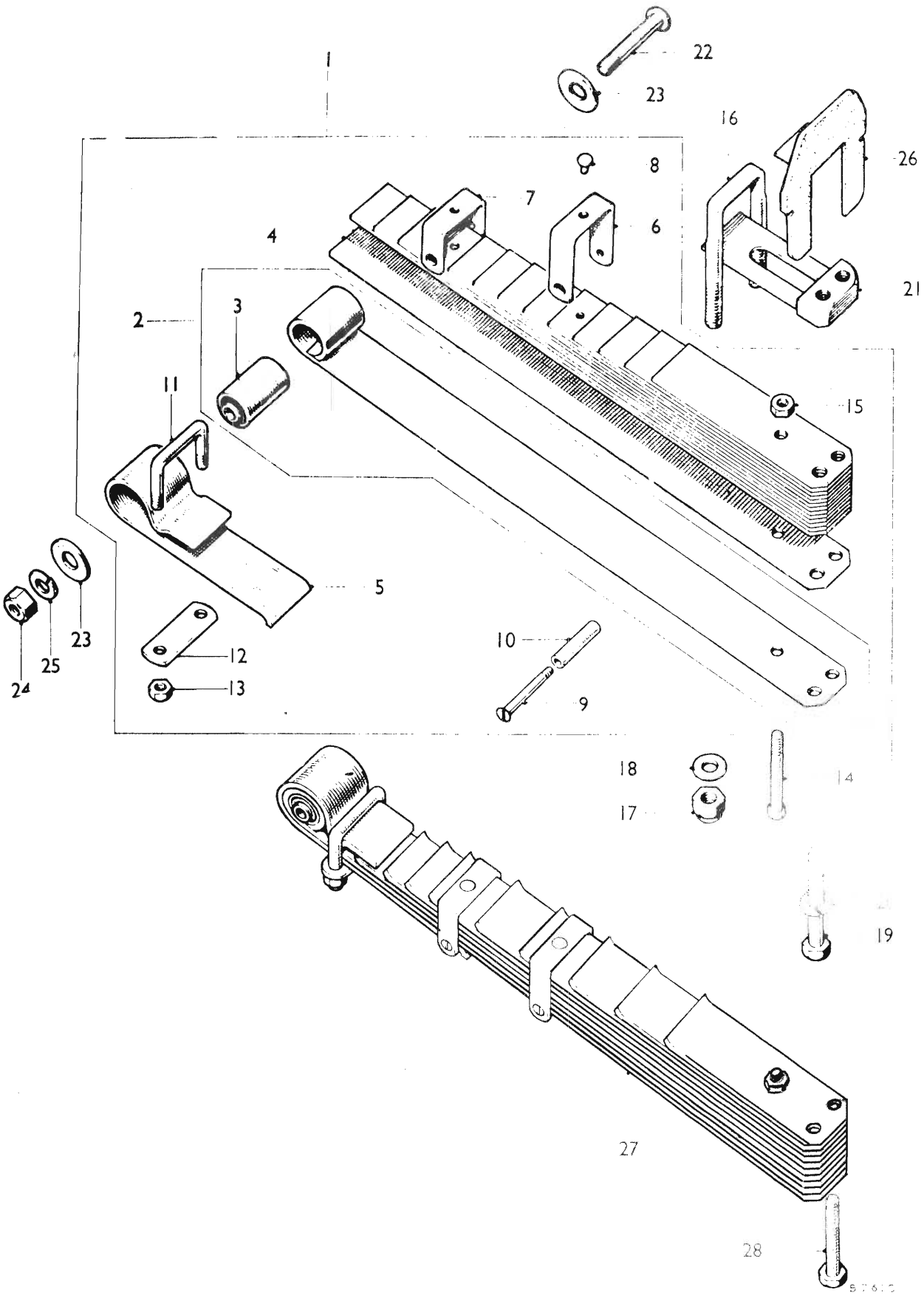
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*					
Crown wheel and pinion—9 × 38 teeth (4·222 to 1 ratio)	ATA 7266	29	1	(C) H–AN5–501 to 50116 (C) H–AN6–101 to 24731 (C) G–AN1–101 to 16183	
Crown wheel and pinion—9 × 38 teeth (4·222 to 1 ratio)	BTA 539	29	1	(C) H–AN7–24732 on (C) G–AN2–16184 on	
Bolt—crown wheel to differential cage	ATA 7043	30	6		W.S.E. use ATA 7232
Bolt—crown wheel to differential cage	ATA 7232	30	6		
Washer—tab	ATA 7044	31	3		
Washer—pinion thrust					
·130″ (3·301 mm)	ATA 7123	32	1		One used of selected size
·128″ (3·251 mm)	ATA 7124	32	1		
·126″ (3·200 mm)	ATA 7125	32	1		
·124″ (3·149 mm)	ATA 7126	32	1		
·122″ (3·098 mm)	ATA 7127	32	1		
·120″ (3·048 mm)	ATA 7128	32	1		
·118″ (2·996 mm)	ATA 7129	32	1		
·116″ (2·945 mm)	ATA 7130	32	1		
Bearing—pinion—inner	ATA 7328	33	1	(C) H–AN5–501 to 50116 (C) H–AN6–101 to 24731 (C) G–AN1–101 to 16183	
Spacer—bearing	ATA 7219	34	1		
Bearing—pinion—outer	2A 7213	35	1		
Bearing—pinion—inner	ATA 7166	33	1	(C) H–AN7–24732 on (C) G–AN2–16184 on	
Spacer—bearing	BTA 532	34	1		
Bearing—pinion—outer	BTB 440	35	1		
Seal—oil	88G 320	36	1		Part No. change; was ATA 7047
Cover—dust	†1G 7439	37	1		Correction; was 1G 7639
Flange—universal joint	ATA 7056	38	1		
Nut—pinion	FNN 612	39	1		
Washer—spring	LWZ 212	40	1		
Shaft—axle	2A 7085	41	2		W.S.E. use BTA 501
	2A 7242	41	2		Use BTA 501 for this application
	BTA 501	41	2		Disc wheels only
	BTA 491	42	2	(B) H–AN7–20812 on (B) G–AN1–16780 on	Wire wheels only
Washer—joint—shaft to hub	2A 7091	43	2		
Screw—shaft to hub	CMZ 0410	44	2		
Hub assembly	2A 7087	45	2		Disc wheels only
Stud—wheel	2A 7089	46	8		
Hub assembly	BTA 490	47	2	(B) H–AN7–20812 on (B) G–AN1–16780 on	Wire wheels only
Stud—wheel	BTA 492	48	8		
Extension—hub—RH	BTA 488	49	1		
Extension—hub—LH	BTA 489	50	1		
Plug—welch	2K 8160	51	2		
Nut—wheel stud	88G 322	52	8		Part No. change; was 2A 8012 and ATA 7499
Ring—oil seal	ATA 7225	53	2		
Seal—oil	311 2118	54	2		W.S.E. use BTA 108
Seal—oil	BTA 108	54	2		
Bearing—hub	AMK 777	55	2		Part No. change; was 6K 584


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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension *–continued*						
Plate—brake						
Right-hand		ATA 7076	1	1	(C) H–AN5–501 to 50116	
Left-hand		ATA 7077	2	1	(C) H–AN6 see (1) foot of page MH 2	
					(C) G–AN1–101 to 13554	
Right-hand		BTA 466	1	1	(C) H–AN6 see (4) foot of page MH 2	
Left-hand		BTA 467	2	1	(C) H–AN7–24732 to 26912	
					(C) G–AN1–13555 to 16183	
					(C) G–AN2–16184 to 17834	
Right-hand		BTA 566	1	1	(C) H–AN7–26913 on	
Left-hand		BTA 567	2	1	(C) G–AN2–17835 on	
Screw		HZS 0506	3	8		
Nut		FNZ 105	4	8		
Washer—spring		LWZ 305	5	8		
Shoe assembly—brake		AJA 5086	6	2 sets	(C) H–AN5–501 to 50116	
Lining assembly		AAA 4692	7	1 box	(C) H–AN6–101 to 12867	
Rivet		7H 7398	8	28	(C) G–AN1–101 to 7897	
Shoe assembly—brake		8G 8671	6	2 sets	(C) H–AN6 see (2) foot of page MH 2	
Lining assembly		8G 8672	7	1 box		
Rivet	Not	7H 7398	8	28	(C) G–AN1–7898 to 12554	
Shoe assembly—brake	**USA**	8G 8646	6	2 sets	(C) H–AN6 see (4) foot of page MH 2	
Lining assembly		8G 8647	7	1 box		
Rivet		7H 7398	8	28	(C) G–AN1–13555 to 16183	
Shoe assembly—brake		8G 8762	6	2 sets		W.S.E. use 18G 8328
Lining assembly		*8G 8763	7	1 box		W.S.E. use 18G 8329
Rivet		7H 7398	8	28	(C) H–AN7–24732 on	
Shoe assembly—brake		18G 8328	6	2 sets	(C) G–AN2–16184 on	
Lining assembly	**USA**	18G 8329	7	1 box		
Rivet		7H 7398	8	28		
Spring						
Shoe return—abutment end		AAA 4777	9	2	(C) H–AN5–501 to 50116	
Shoe return—cylinder end		AAA 4778	10	2	(C) H–AN6 see (1) foot of page MH 2	
Brake shoe steady		AAA 4714	11	4		
Adjuster		AAA 423	12	2	(C) G–AN1–101 to 13554	
Mask—adjuster		AAA 421	13	2		
Spring—shoe return						
Cylinder end—RH		17H 7947	14	1	(C) H–AN6 see (4) foot of page MH 2	
Cylinder end—LH		17H 7948	15	1		
Adjuster end		17H 7621	16	2	(C) H–AN7–24732 on	
Tappet		17H 7618	17	4	(C) G–AN1–13555 to 16183	
Wedge		17H 7619	18	2	(C) G–AN2–16184 on	


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension *continued*					
Cylinder assembly—wheel	AAA 4775	19	2		
Body	7H 7942	20	2		
Piston—hydraulic	7H 7928	21	2		
Piston assembly (with dust cover)	AJA 5008	21	2		W.S.E. use **AJA 5002**
Piston assembly (with dust cover)	AJA 5002	22	2		
Seal	17H 7707	23	2		Also an included part of kit
				(C) H–AN5–501 to 50116	8G 8243
Filler—cup	7H 7940	25	2	(C) H–AN6 see (1) foot of	
Spring—cup filler	7H 7939	26	2	page MH 2	
Lever—hand brake	27H 7395	27	2		
Pin—lever pivot	17H 7203	28	2		
Kit—repair—wheel cylinder	8G 8243	45	2		
Seal	17H 7707	23	2		
Cup	7H 7923	24	2		
Boot	NSP		2		Was **7H 7948**
Boot—wheel cylinder	NSP		2		Was **7H 7948**
Cylinder assembly—wheel	17H 2826	30	2		
Body	NSP		2		
Piston	17H 2827	31	4	(C) H–AN6 see (4) foot of	
Screw—bleed	17H 7623	34	2	page MH 2	
Kit—repair—wheel cylinder	8G 8741	46	2	(C) G–AN1–13555 to 16183	W.S.E. use **17H 7511**
Seal	17H 7515	32	4		
Boot	17H 7766	33	4		W.S.E. use **17H 7511**
Cylinder assembly—wheel	*17H 7861	30	2	(C) H–AN7–26732 to 26912 (C) G–AN2–16184 to 17834	W.S.E. use **17H 8152**
	*7H 6993	30	2	(C) H–AN7 26913 to 29225	
				(C) G–AN2 17835 to 19299	
	17H 8152	30	2	(C) H–AN7–29226 on	
				(C) G–AN2 19300 on	
Body	NSP		2		
Piston	*17H 7626	31	4	(C) H–AN7 24732 to 29225	W.S.E. use **17H 8399**
				(C) G–AN2–16184 to 19299	
Piston	17H 8399	31	4	(C) H–AN7–29226 on	
				(C) G–AN2 192300 on	
Screw—bleed	17H 7623	34	2		
Kit—repair—wheel cylinder	8G 8255	46	2	(C) H–AN7–24732 on	
Seal	NSP		4	(C) G–AN2 16184 on	Was **17H 7739**
Boot	17H 7511	33	4		
Washer—Belleville	17H 7613	35	2	(C) H–AN6 see (4) foot of page MH 2	
				(C) G–AN1 13555 to 16183	
Circlip—wheel cylinder fixing	17H 7622	36	2	(C) H–AN6 see (4) foot of	
Lever—hand brake—RH	17H 2824	37	1	page MH 2	
Lever—hand brake—LH	17H 2825	38	1	(C) H–AN7 24732 on	
Boot—lever	17H 7612	39	2	(C) G–AN1 13555 to 16183	
				(C) G–AN2 16184 on	
Drum—brake	2A 7168	40	2		
Screw	CMZ 0410	41	4		
Plug—drum (rubber)	2A 7228	42	2		
Nut—drum to hub	ENZ 506	43	8		Wire wheels only
Washer—tab	ETA 493	44	4		

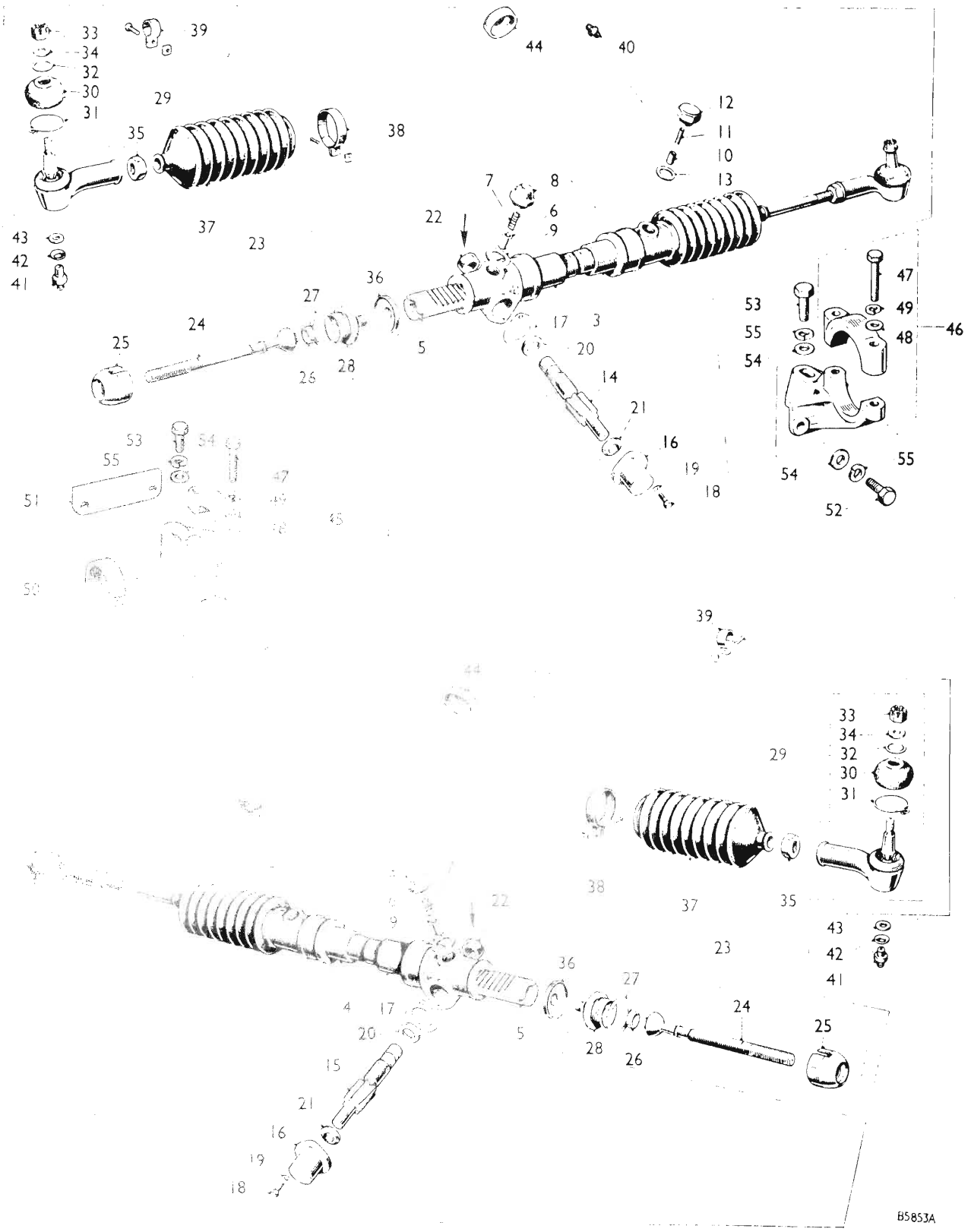

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rear Axle and Rear Suspension—*continued*					
Spring assembly	2A 7309	1	2		
Leaf—main	AHA 5331	2	2		
Bush	88G 278	3	2		Part No. change; was 2H 4605
Leaf—second	AHA 5332	4	2		
Clip					
Safety	AHA 5350	5	2		
Spring—long	AHA 5346	6	2		
Spring—short	AHA 5347	7	2		
Rivet—clip	RRS 0405	8	4		
Screw—spring clip	AHA 5348	9	4		] Alternatives for service
Screw—spring clip	27H 2421	9	4		
Tube—distance—clip	AHA 5349	10	4		
'U' bolt—safety clip to spring	AHA 5351	11	2		
Plate—'U' bolt	AHA 5352	12	2		
Nut—'U' bolt	FNZ 105	13	4		
Bolt—locating	AHA 5353	14	2		
Locknut	FNZ 205	15	2		
Clip—spring to frame	AHA 5221	16	2		
Nut	LNZ 108	17	4		
Washer—plain	PWZ 108	18	4		
Bolt—spring to frame	HBZ 0626	19	4		
Washer—spring	LWZ 306	20	4		
Plate—spring attachment	AHA 5222	21	2		
Pin—spring	2A 7279	22	2		
Washer—spring to rear axle (fibre)	AHA 6370	23	4	(C) H–AN6–12068 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–7442 to 16183	
				(C) G–AN2–16184 on	
Nut—pin	FNZ 107	24	2		
Washer—spring	LWZ 307	25	2		
Seal—spring housing	AHA 6418	26	2	(C) H–AN6–22907 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–14527 to 16183	
				(C) G–AN2–16184 on	
Spring—heavy duty	AHA 5468	27	2		] Optional extra
Bolt—spring to frame	HBZ 0624	28	4		

STEERING

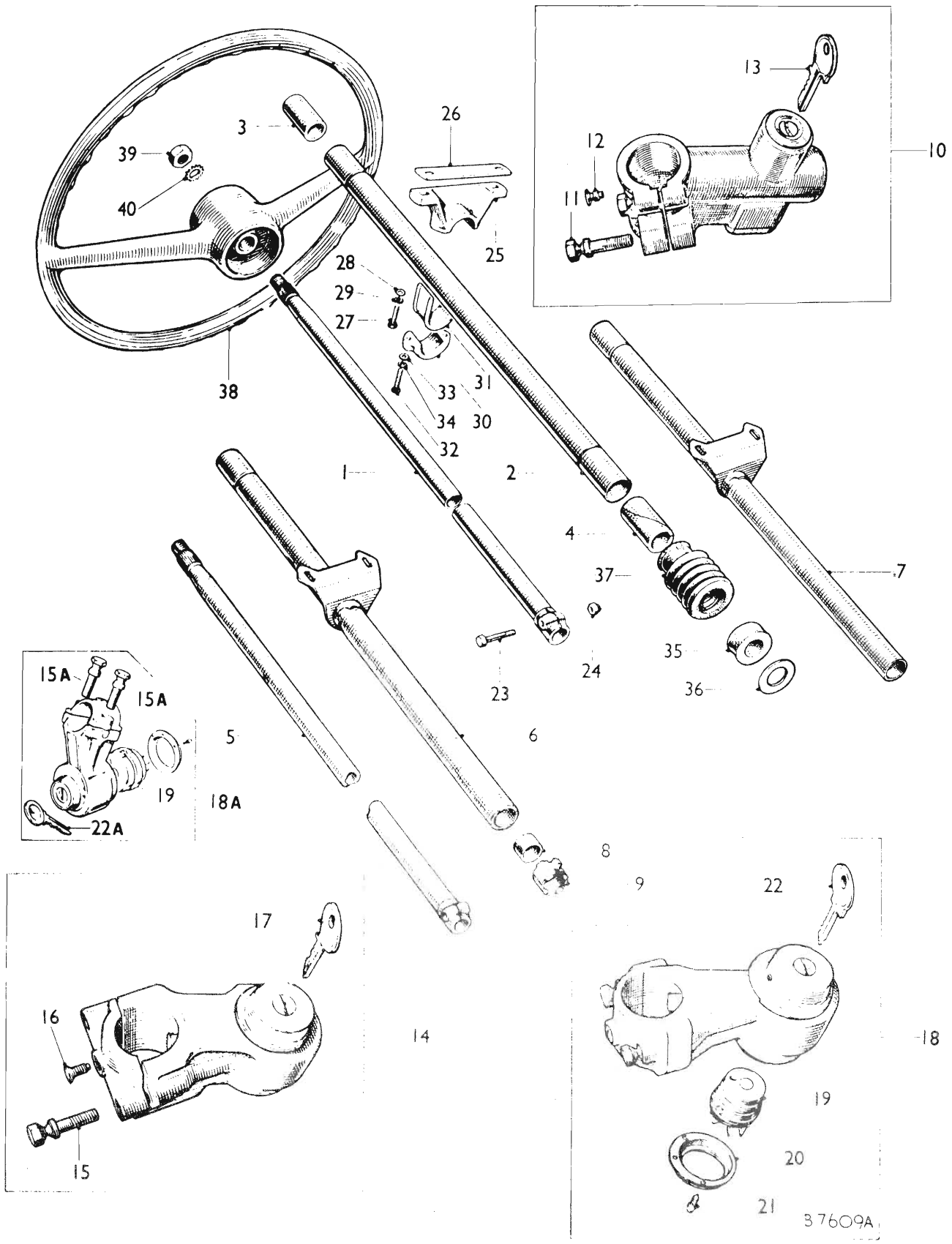
	Page	Plate
COLUMN—STEERING	MJ 3	J 2
LOCK—STEERING	MJ 3	J 2
PINION	MJ 2	J 1
RACK	MJ 2	J 1
SOCKET—BALL	MJ 2	J 1
TIE-ROD	MJ 2	J 1
WHEEL—STEERING	MJ 3	J 2

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STEERING

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Rack assembly **RHD**	ACG 6010	1	1		
Rack assembly **LHD**	ACG 6009	2	1		
Housing **RHD**	ACA 6020	3	1		
Housing **LHD**	ACA 6019	4	1		
Rack	ACA 6026	5	2		
Pad—damper	ACA 5244	6	1		
Spring—pad	ACA 5248	7	1		
Housing—pad	ACA 5245	8	1		
Shim—housing—·003″ (·076 mm)	ACA 5249	9	A/R		
Shim—housing—·010″ (·254 mm)	ACA 5275	9	A/R		
Pad—secondary damper	ACA 5284	10	1		
Spring—pad	ACA 5286	11	1		
Housing—pad	ACA 5285	12	1		
Washer—housing	ACA 5283	13	1		
Pinion **RHD**	ACA 6028	14	1		
Pinion **LHD**	ACA 6027	15	1		
Bearing—pinion tail	ACA 5307	16	1		
Shim—tail bearing					
·003″ (·076 mm)	ACA 5259	17	A/R		
·005″ (·127 mm)	ACA 5260	17	A/R		
·010″ (·254 mm)	ACA 5320	17	A/R		
Screw—bearing to rack housing	AJD 6155 Z	18	2		
Washer					
Spring	LWZ 204	19	2		
Thrust—pinion—top	ACA 5257	20	1		
Thrust—pinion—bottom	ACA 5258	21	1		
Seal—pinion	ACA 5261	22	1		
Tie-rod assembly	ACA 6018	23	2		
Tie-rod	ACA 6015	24	2		
Ball housing—female	ACA 5304	25	2		
Seat—ball	ACA 5246	26	2		
Shim					
·002″ (·058 mm)	ACA 6017	27	A/R		
·003″ (·076 mm)	ACA 5301	27	A/R		
·005″ (·127 mm)	ACA 5302	27	A/R		
·010″ (·254 mm)	ACA 5303	27	A/R		
Ball housing—male	ACA 6031	28	2		
Socket assembly—ball	†8G 8452	29	2		W.S.E. use 88G 414
Socket assembly—ball	†88G 414	29	2		
Boot	7H 3762	30	2		
Clip—boot	7H 3565	31	2		
Ring—boot	7H 3763	32	2		
Nut—ball pin	FNZ 407	33	2		
Washer—plain	PWZ 107	34	2		
Locknut—ball socket	FNZ 210	35	2		
Washer—lock—ball housing	ACA 5247	36	2		
Seal—rack housing	ACA 6029	37	2		
Clip—inner—seal	ACA 6030	38	2		
Clip—seal—outer	†ACA 5118	39	2		W.S.E. use 3H 2963
Clip—seal—outer	3H 2963	39	2		
Lubricator—rack	UHH 305	40	1		
Lubricator—ball socket	UHN 305	41	2		
Washer—dished	ACH 6170	42	2		
Washer (fibre)	ACH 6173	43	2		
Retainer - pinion oil seal	AHA 5496	44	1	(C) H-AN5-22583 to 50116 (C) H-AN6-101 to 24731 (C) H-AN7-24732 on (C) G-AN1-101 to 16183 (C) G-AN2-16184 on	
Bracket assembly—mounting					
Right-hand	†2A 6145	45	1		W.S.E. use AHA 5391
Right-hand	AHA 5391	45	1		
Left-hand	†2A 6146	46	1		W.S.E. use AHA 5392
Left-hand	AHA 5392	46	1		
Bolt—cap to bracket	HCZ 0512	47	4		
Washer—plain	PWZ 105	48	4	(C) H-AN5-501 to 4967	
Washer—spring	LWZ 205	49	4		
Seating—rack to bracket	2A 6128	50	2		
Packing—bracket to frame					
·094″ (2·38 mm)	2A 6129	51	A/R		
·156″ (3·97 mm)	2A 6130	51	A/R		
·218″ (5·54 mm)	2A 6131	51	A/R		
Screw—bracket to frame	HZS 0506	52	4		
Screw—bracket to frame	HZS 0508	53	2		
Washer—plain	PWZ 105	54	6		
Washer—spring	LWZ 205	55	6		


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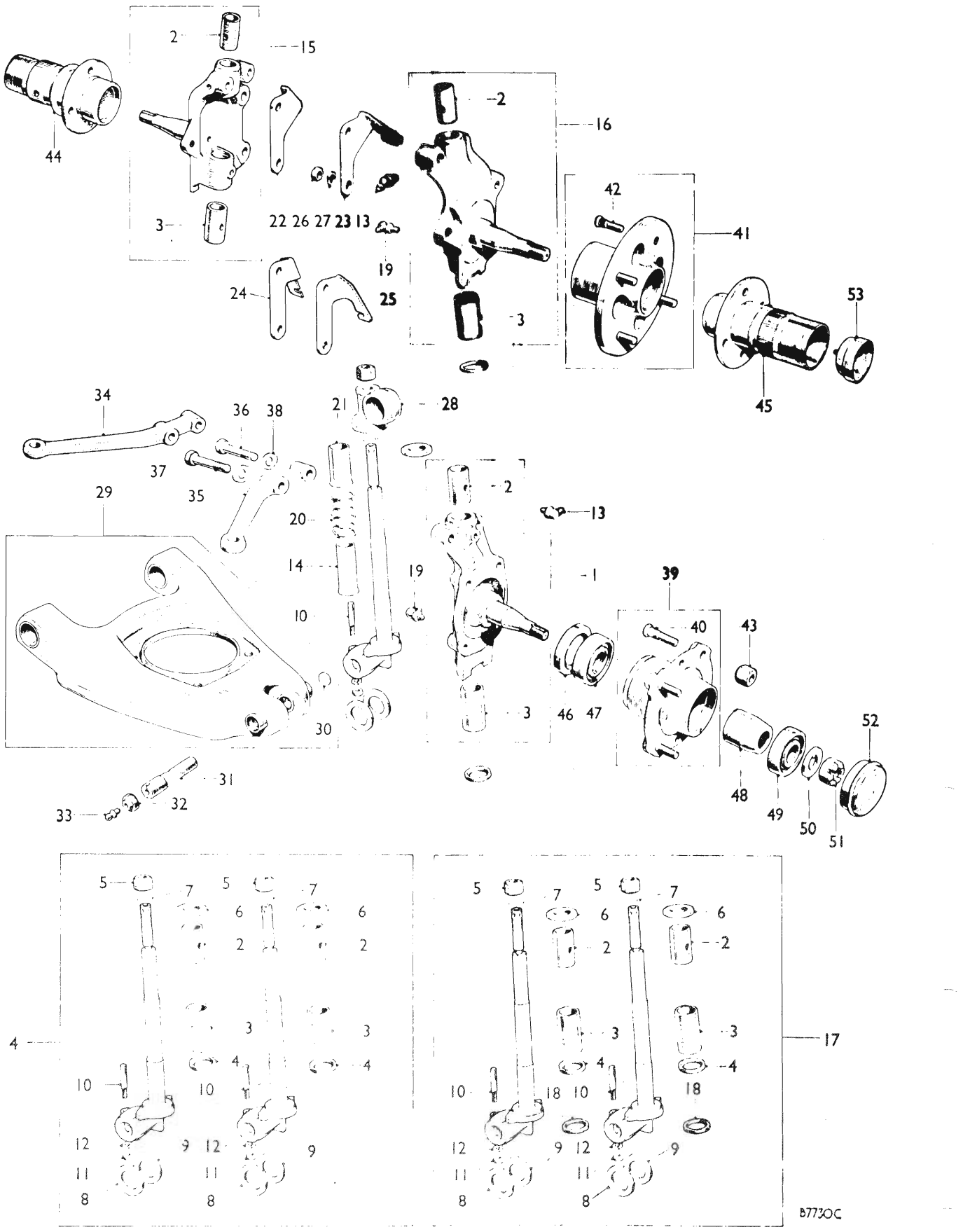
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Steering—*continued*					
Column—inner	2A 6136	1	1		
Column—outer	2A 6140	2	1	(C) H–AN5–501 to 48626	W.S.E. use AHA 5967 with AHA 5893
Bush—upper (felt)	ACA 5297	3	1		
Bush—lower (felt)	ACA 5398	4	1		W.S.E. use AHA 6166
Column—outer	AHA 5967	2	1	(C) H–AN5–48627 to 50166	
Bush—upper (felt)	AHA 5893	3	1	(C) H–AN6–101 to 24731	
Bush—lower (felt)	AHA 6166	4	1	(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Column					
Inner	17H 6541	5	1		Required when steering lock is fitted
Outer **RHD**	17H 6552	6	1		
Outer **LHD**	17H 6540	7	1		
Bush—lower (felt)	13H 569	8	1		
Clip—bush retaining	13H 568	9	1		
Lock assembly (with ignition switch)	†ACB 9425	10	1	(C) H–AN6–101 to 24731	W.S.E. use 13H 4180
Bolt—shear	ACB 9427	11	2	(C) H–AN7–24732 to 34273	
Screw—locating	ACB 9428	12	1	(C) G–AN1–101 to 16183	
Key—cut	97H 2797	13	2	(C) G–AN2–16184 to 22616	Quote key or car No.
Lock assembly (with ignition switch)	13H 709	14	1		W.S.E. use 13H 2972
Bolt—shear	17H 2805	15	2	(C) H–AN7–34274 to ▼	
Screw—locating	17H 8659	16	1	(C) G–AN2–22617 to ▼	
Key—cut	17H 2807	17	2		Quote key or car No.
Lock assembly (with ignition switch)	13H 2972	18	1		W.S.E. use 13H 4180
Switch	27H 6237	19	1		
Cap—switch	27H 6236	20	1		
Screw	27H 6238	21	2	(C) H–AN7–▼ on	
Key—cut	27H 6245	22	2	(C) G–AN2–▼ on	Quote key or car No.
Lock assembly (with ignition switch)	13H 4180	18A	1		
Switch	27H 6237	19	1		
Bolt—shear	27H 9394	15A	2		
Key—cut	27H 9391	22A	2		Always quote key or car No.
Bolt—column to rack	53K 1013	23	1		
Nut	LNZ 104	24	1		
Bracket—column to foot-well	2A 6132	25	1		
Piece—packing—bracket	2A 6144	26	A/R		
Screw	HBZ 0408	27	2		
Washer—plain	PWZ 104	28	2		
Washer—spring	LWZ 204	29	2		
Cap—bracket	2A 6133	30	1		
Seating—column to bracket	4B 2502	31	1		
Screw—cap to bracket	53K 2599	32	2		
Washer—plain	PWZ 104	33	2		
Washer—spring	LWZ 204	34	2		
Seal—dust—column to toe-board	2A 6141	35	1	(C) H–AN5–501 to 7432	
Washer—retaining—dust seal	AHA 5272	36	1		
Excluder—draught—column to toe-board	AHA 5435	37	1	(C) H–AN5–7433 to 50116	
				(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Wheel—steering **Sprite**	2A 6156	38	1		
Midget	AHA 5682	38	1	(C) G–AN1–101 to 5033	
Midget	AHA 6372	38	1	(C) G–AN1–5034 to 16183	
				(C) G–AN2–16184 on	
Nut—wheel to column	2A 6142	39	1		
Washer—shakeproof	LWN 509	40	1		

FRONT SUSPENSION

	Page	Plate
ABSORBER—SHOCK	MK 5	K 3
AXLE—SWIVEL	MK 2	K 1
BRAKE—FRONT	MK 4	K 2
HUB	MK 3	K 1
†KIT—REPAIR	MK 2, MK 4, MK 4·1	K 1, K 2
LEVER—STEERING	MK 2	K 1
†LINK—LOWER	MK 3	K 1
PIN—SWIVEL	MK 2	K 1
SPRING—ROAD	MK 5	K 3

MK

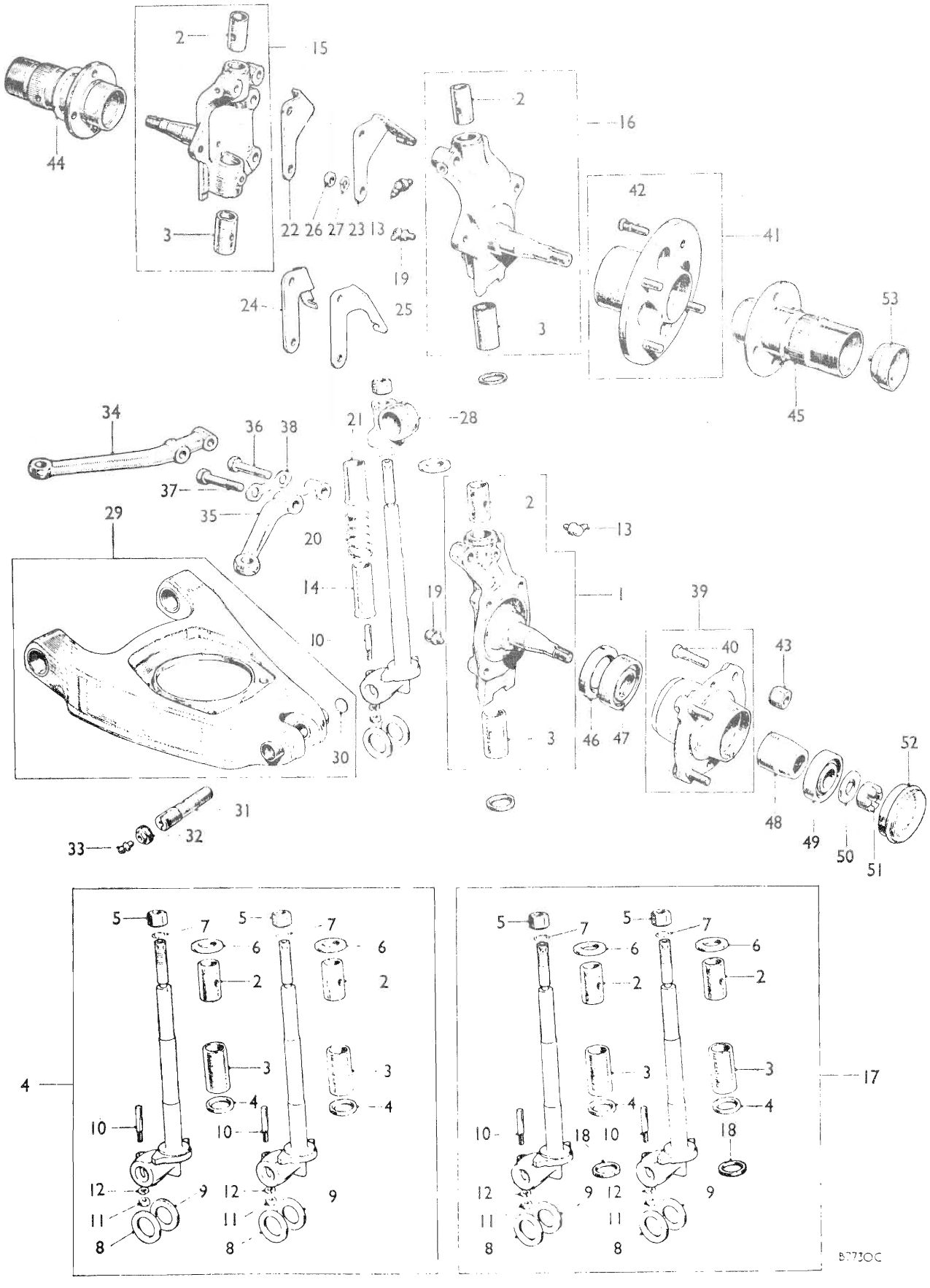
† Revised Information. Issue 3


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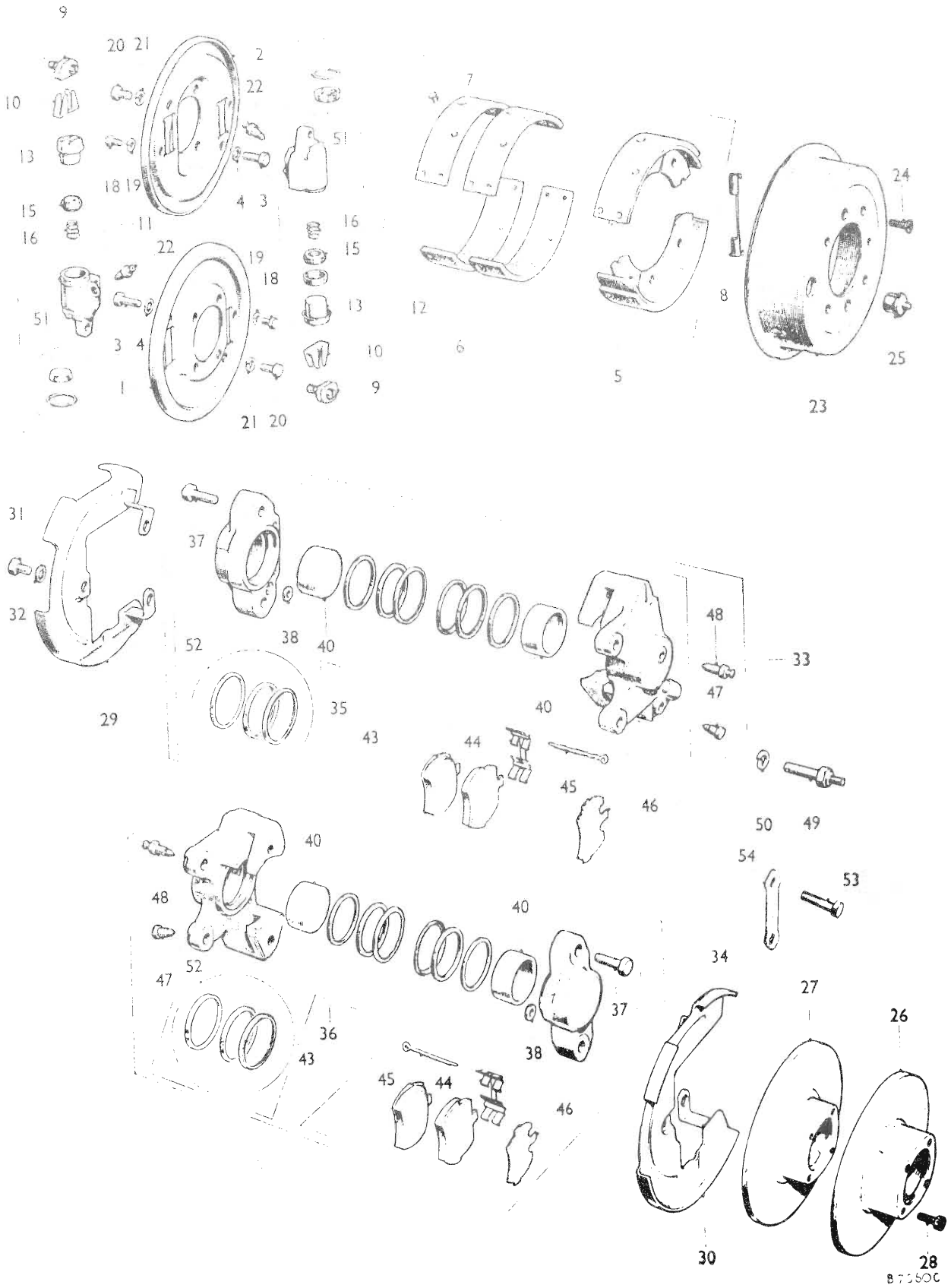
FRONT SUSPENSION

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Suspension assembly—RH	NSP		1		
Suspension assembly—LH	NSP		1		
Axle assembly—swivel	†2A 4129	1	2	(C) H–AN5–501 to 6432 (less 6118, 6121, 6232, 6234, 6235, 6312, 6326, 6329, 6366, 6374, 6395, 6406, and 6408)	
Axle assembly—swivel	†2A 4304	1	2	(C) H–AN5–6433 to 50116	
Bush—top	†2A 4176	2	2	(plus 6118, 6121, 6232, 6234, 6235, 6312, 6326, 6329, 6366, 6374, 6395, 6406, and 6408)	Also included in kit 8G 4208
Bush—bottom	†1A 4744	3	2		
Lubricator—bush	†UHN 490	13	4		
Tube—dust excluder—bottom	†2A 4011	14	2	(C) H–AN6–101 to 24731	
				(C) G–AN1 to 16183	
Kit—repair—swivel pin	†8G 4177	4	1 set		W.S.E. use 8G 4208
Kit—repair—swivel pin	†8G 4208	4	2 sets		
Pin—swivel	†NSP		2		Was 21A 1160
Bush—top	†2A 4176	2	2		
Bush—bottom	†1A 4744	3	2		
Ring—sealing	†2A 4009	4	2		
Nut—swivel pin	†FNZ 307	5	2		
Washer—thrust	†2A 4006	6	2	(C) H–AN5–501 to 50116	
Shim—adjusting				(C) H–AN6–101 to 24731	
·012″ (·305 mm)	†2A 4008	7	A/R	(C) G–AN1–101 to 16183	1 off of each included in kit 8G 4208
·008″ (·203 mm)	†2A 4007	7	A/R		
·003″ (·076 mm)	†2A 4168	7	A/R		
Ring—fulcrum pin—large	†2A 4206	8	2		
Ring—fulcrum pin—small	†2A 4205	9	2		
Pin—cotter	†51K 1769	10	2		
Nut—cotter pin	†FNZ 103	11	2		
Washer—spring	†LWZ 203	12	2		
Axle assembly—swivel					
Right-hand	†BTA 600	15	1		W.S.E. use BTA 744
Left-hand	†BTA 601	16	1		W.S.E. use BTA 745
Right-hand	†BTA 744	15	1		
Left-hand	†BTA 745	16	1		
Bush—top	†BTA 382	2	2		Also included in kit 8G 4195
Bush—bottom	†ATC 4246	3	2		
Kit—repair—swivel pin	†8G 4195	17	1 set		
Pin—swivel	†NSP		2		Was BTA 605
Bush—top	†BTA 382	2	2		
Bush—bottom	†ATC 4246	3	2		
Ring—sealing	†BTA 613	4	2		
Nut—swivel pin	†FNZ 307	5	2	(C) H–AN7–24732 on	
Washer—thrust	†2A 4006	6	2	(C) G–AN2–16184 on	
Shim—adjusting					
·012″ (·305 mm)	†2A 4008	7	A/R		1 off of each included in kit 8G 4195
·008″ (·203 mm)	†2A 4007	7	A/R		
·003″ (·076 mm)	†2A 4168	7	A/R		
Ring—fulcrum pin—large	†2A 4206	8	2		
Ring—fulcrum pin—small	†2A 4205	9	2		
Pin—cotter	†51K 1769	10	2		
Nut	†FNZ 103	11	2		
Washer—spring	†LWZ 203	12	2		
Ring—dust excluder tube	†BTA 607	18	2		
Lubricator—top bush	†UHN 490	13	2		
Lubricator—bottom bush	†UHN 445	19	2		
Tube—dust excluder—bottom	†BTA 606	14	2		
Spring—dust excluder tube	†6K 653	20	2		
Tube—dust excluder—top	†2A 4010	21	2		
Lock plate—brake hose					
Right-hand	†BTA 442	22	1		
Left-hand	†BTA 443	23	1		
Right-hand	†BTA 792	24	1	(C) H–AN7–24732 on	For use with bolt—calliper mounting BTA 789
Left-hand	†BTA 793	25	1	(C) G–AN2–16184 on	
Nut	†FNZ 105	26	4		
Washer—spring	†LWZ 305	27	4		
Trunnion—suspension link	†2A 4005	28	2		

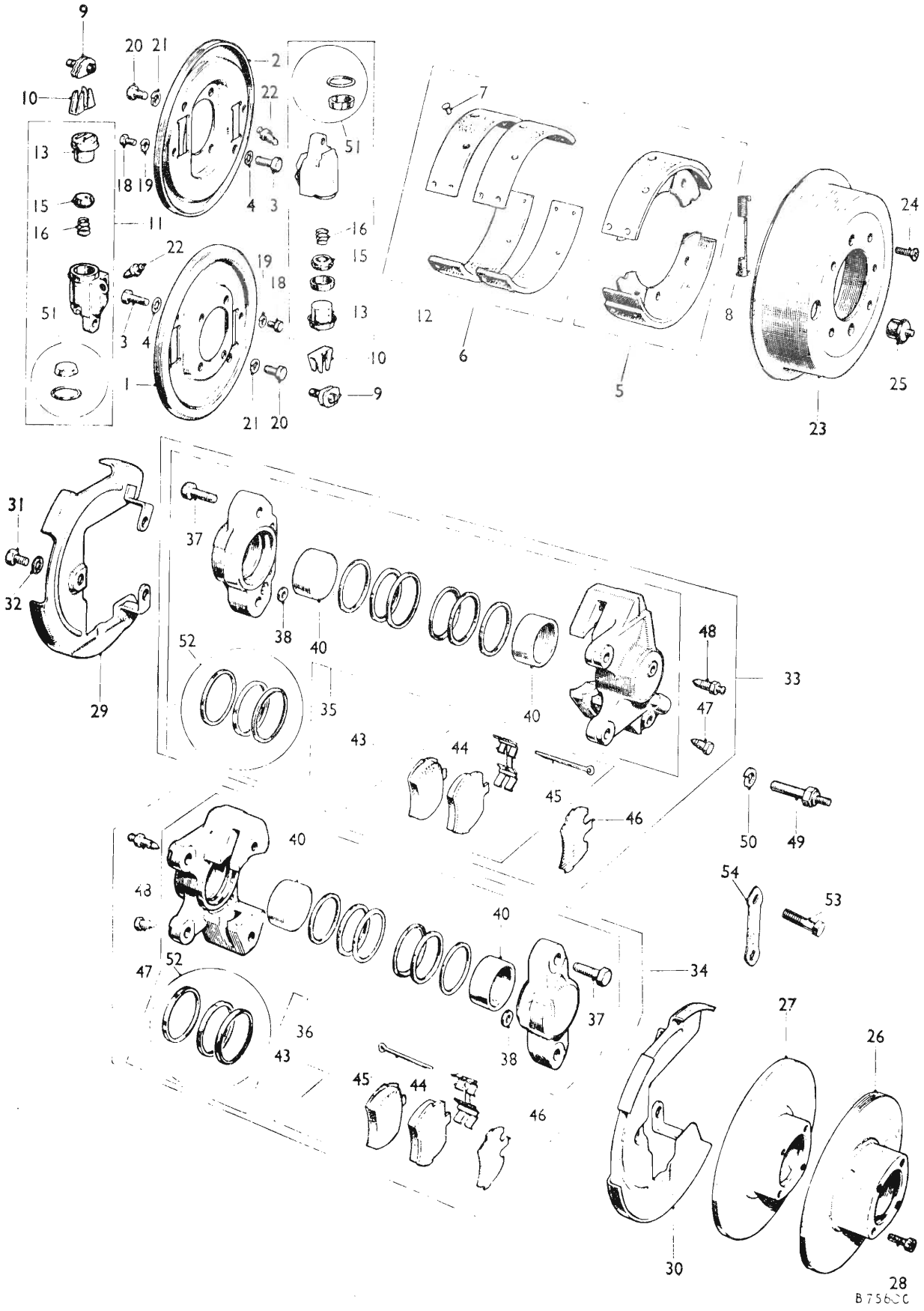

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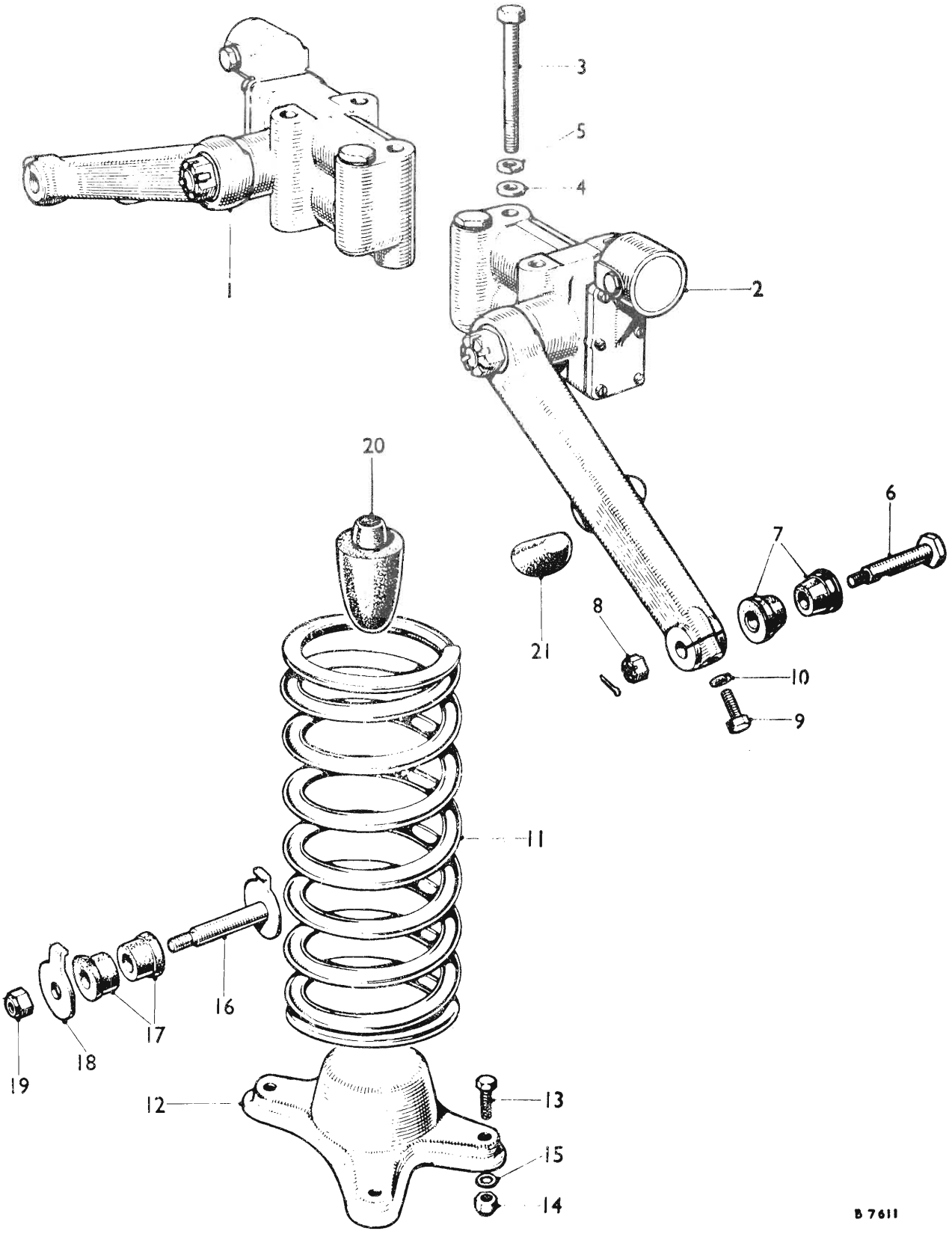
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension *continued*					
Link assembly—lower	*2A 4169	29	2	(C) H AN5 501 to 27911	W.S.E. use 21A 153
Link assembly—lower	21A 153	29	2	(C) H AN5 27912 to 50116 (C) H AN6 101 to 24731 (C) H AN7 24732 on (C) G AN1 101 to 16183 (C) G AN2 16184 on	
Plug—blanking	51K 3424	30	2		
Pin—fulcrum	2A 4020	31	2		
Pin—cotter—fulcrum pin to swivel pin oversize	51K 2751	10	2		
Plug—adaptor	8G 589	32	2		
Lubricator	UHN 400	33	2		
Lever—steering					
Right-hand	2A 4212	34	1	(C) H AN5 501 to 4799	
Left-hand	2A 4213	35	1		
Right-hand	ATA 4130	34	1	(C) H AN5 4800 to 50116 (C) H AN6 101 to 24731 (C) H AN7 24732 to 28367 (C) G AN1 101 to 16183 (C) G AN2 16184 to 18471	W.S.E. use BTA 648 RH and BTA 649 LH in pairs only
Left-hand	ATA 4131	35	1		
Right-hand	BTA 648	34	1	(C) H AN7 28368 on (C) G AN2 18472 on	
Left-hand	BTA 649	35	1		
Screw—lever to swivel axle—short	53K 1370	36	4/2		Quantity reduced at (C) H AN5 4800
Screw—lever to swivel axle—long	ATA 4132	37	2	(C) H AN5 4800 to 50116 (C) H AN6 101 to 24731 (C) H AN7 24732 on (C) G AN1 101 to 16183 (C) G AN2 16184 on	
Washer—lock	2K 5377	38	2		
Hub assembly	2A 4137	39	2		Use 2H 4348 for this application
Hub assembly	2A 4348	39	2	(C) H AN5 501 to 50116 (C) H AN6 101 to 24731 (C) G AN1 101 to 16183	Disc wheels only
Stud—wheel	2A 4066	40	8		
Hub assembly	BTA 384	41	2	(C) H AN7 24732 on (C) G AN2 16184 on	Disc wheels only
Stud—wheel	BTA 339	42	8		
Nut—wheel stud	88G 322	43	8		Part No. change; was 2A 8012 and ATA 7499
Hub—RH	BTA 470	44	1	(B) H AN7 20812 on (B) G AN2 16780 on	Wire wheels only
Hub—LH	BTA 471	45	1		
Seal—oil	ACA 4000	46	2		
Bearing—inner	2A 4147	47	2		W.S.E. use 2A 4299
Bearing—inner	2A 4299	47	2		
Piece—distance—bearing	88G 321	48	2		Part No. change; was 2A 4146 and ATA 4064
Bearing—outer	2A 4148	49	2		
Washer—bearing retaining	2A 4003	50	2		
Nut—swivel axle	51K 328	51	2		
Cap—grease retaining	2A 4007	52	2		Disc wheels only
Cap—grease retaining	113 4316	53	2	(B) H AN7 20812 on (B) G AN2 16780 on	Wire wheels only


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension - *continued*					
Plate—brake—RH	17H 7543	1	1	(C) H-AN5 501 to 50116	
Plate—brake—LH	17H 7544	2	1	(C) H-AN6 101 to 24731	
Screw—brake plate to swivel axle	51K 1368	3	8	(C) G-AN1 101 to 16183	
Washer—shakeproof	LWZ 405	4	8		
Shoe assembly—brake	AJA 5085	5	2 sets	(C) H-AN5 501 to 50116	
Lining assembly	AAA 4692	6	1 box	(C) H-AN6 101 to 21867	
Rivet	7H 7398	7	28	(C) G-AN1 101 to 7897	
Shoe assembly—brake	8G 8670	5	2 sets	(C) H-AN6 12868 to 24731	
Lining assembly	8G 8672	6	1 box	(C) G-AN1-7898 to 16183	
Rivet	7H 7398	7	28		
Spring—brake shoe return	AAA 4776	8	4		W.S.E. use 17H 7576
Adjuster—micram	68640	9	4		
Adjuster—micram	17H 7576	9	4		
Mask—adjuster	AAA 421	10	4		
Cylinder assembly—wheel—RH	7H 7949	11	2		
Cylinder assembly—wheel—LH	7H 7950	12	2		
Body	NSP		4		
Piston (with dust cover)	7H 7941	13	4		
Filler—cup	7H 7938	15	4		
Spring—cup filler	7H 7939	16	4	(C) H-AN5 510 to 50116 (C) H-AN6 101 to 24731 (C) G-AN1 101 to 16183	
Kit—repair—wheel cylinder	8G 8245	51	4		Was 7H 7924
Cup	NSP		4		
Ring—sealing	NSP		4		
Screw—wheel cylinder—short	7H 7520	18	4		
Washer—spring	LWN 204	19	4		
Screw	HNS 0505	20	4		W.S.E. use LWN 305
Washer—spring	7H 7368	21	4		
Washer—spring	LWN 305	21	4		
Screw—bleed	3H 2428	22	2		
Drum—brake	2A 7168	23	2		
Screw	CMZ 0407	24	4		
Plug—brake drum	2A 7228	25	2		
Disc—brake	BTA 383	26	2	(C) H-AN7-24732 on (C) G-AN2-16184 on	Disc wheels only
Disc—brake	BTA 469	27	2	(B) H-AN7-20812 on (B) G-AN2-16780 on	Wire wheels only
Bolt—disc to hub	BTA 370	28	8		
Cover—dust—brake disc—RH	BTA 472	29	1	(C) H-AN7 24732 on (C) G-AN2 16184 on	
Cover—dust—brake disc—LH	BTA 473	30	1		
Bolt	HZS 0503	31	2		
Washer—shakeproof	LWZ 505	32	2		


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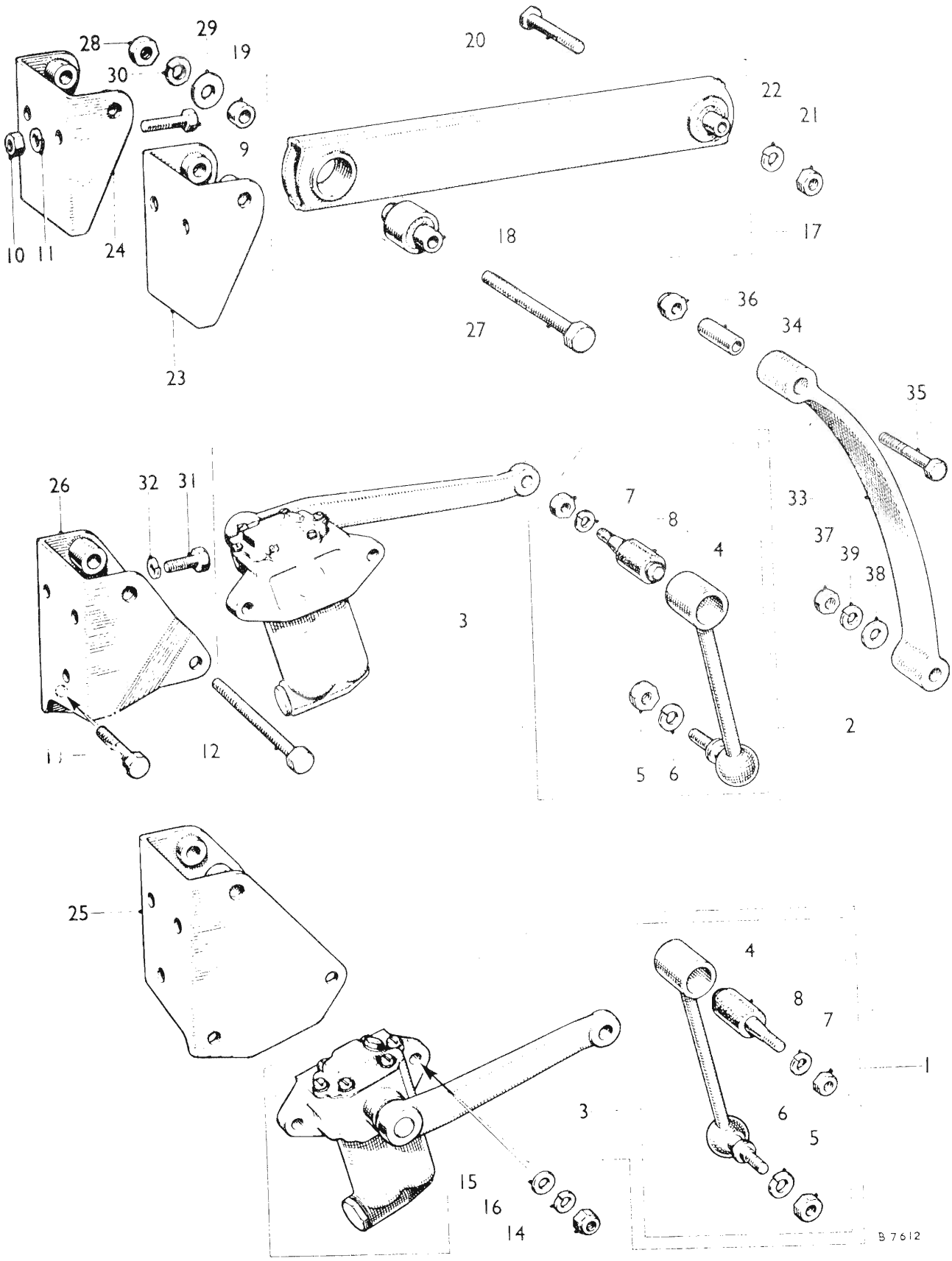
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension —*continued*					
Unit assembly—calliper					
Right hand	†BTA 373	33	1	(C) H-AN7 24732 to 30514 (C) G-AN2 16184 to 19981	W.S.E. use 17H 9439 together with 1 off pad 8G 8813 and 2 off shim 17H 2460
Left-hand	†BTA 372	34	1		W.S.E. use 17H 9438 together with 1 off pad 8G 8813 and 2 off shim 17H 2460
Right-hand	BTA 653	33	1	(C) H-AN7 30515 on (C) G-AN2 19982 on	W.S.E. use 17H 9438 together with 1 off pad 8G 8813 and 2 off shim 17H 2460
Left-hand	BTA 652	34	1		
Unit assembly—calliper (less pads and shims)—LH	†17H 9438	35	1		
Unit assembly—calliper (less pads and shims)—RH	†17H 9439	36	1		Was 17H 7959
Calliper assembly—RH	NSP		1		Was 17H 7958
Calliper assembly—LH	NSP		1		
Bolt—bridge	17H 8250	37	4	(C) H-AN7 24732 on (C) G-AN2 16184 on	
Seal—fluid channel	17H 7979	38	2		
Piston	17H 7960	40	4		
Kit—repair—calliper unit	8G 8668	52	2		Was 17H 7961
Seal—inner	†NSP		4		Was 17H 7962
Seal and retainer—dust	†NSP		4		W.S.E. use 8G 8813
Pad assembly	8G 8667	43	1 set	(C) H-AN7 24732 to 30514 (C) G-AN2 16154 to 19981	
Spring—pad retaining	17H 7963	44	2		W.S.E. use ZPS 0524
Pin—split cotter	17H 2461	45	4		
Pad assembly	8G 8813	43	1 set	(C) H-AN7 30515 on (C) G-AN2 19982 on	
Spring—pad retaining	17H 7963	44	4		
Pin—split cotter	ZPS 0524	45	4		
Shim—anti-squeal	17H 2460	46	4		
Plug	17H 7917	47	2		
Screw—bleed	311 2428	48	2		
Bolt—calliper mounting	BTA 444	49	4	(C) H-AN7-24732 on (C) G-AN2 16184 on	W.S.E. use BTA 789 and BTC 114 together with 1 off lockplate RH BTA 792 or 1 off lockplate LH BTA 793
Bolt—calliper mounting	BTA 789	53	4		
Washer—tab	BTC 114	54	2		
Washer—spring	LWZ 307	50	4		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Front Suspension—*continued*					
Absorber—shock—RH	2A 4172	1	1		
Absorber—shock—LH	2A 4174	2	1		
Screw—shock absorber to frame	53K 1364	3	6		
Washer—plain	PWZ 106	4	6		
Washer—spring	LWZ 306	5	6		
Pin—fulcrum—shock absorber	2A 4028	6	2		
Bearing—fulcrum pin	88G 274	7	4		Part No. change; was 2A 4027 and 2A 4163
Nut	FNZ 306	8	2		
Bolt—clamping—fulcrum pin	53K 1389	9	2		
Washer—shakeproof	LWN 405	10	2		
Spring—road	2A 4214	11	2		
Seat—spring	2A 4031	12	2	(C) H–AN5–501 to 48337	Not available; use 21A 137
Seat—spring	21A 137	12	2	(C) H–AN5–48338 to 50116 (C) H–AN6–101 to 24731 (C) H–AN7–24732 on (C) G–AN1–101–16183 (C) G–AN2–16184 on	
Bolt—seat to lower link	53K 1368	13	8		
Nut	LNZ 205	14	8		
Washer—shakeproof	LWN 405	15	8		
Pin—fulcrum—lower link to frame	2A 4021	16	4	(C) H–AN5–501 to 11125	Not available; use 2A 4272 with LNZ 206
Pin—fulcrum—lower link to frame	2A 4272	16	4	(C) H–AN5–11126 to 50116 (C) H–AN6–101 to 24731 (C) H–AN7–24732 on (C) G–AN1–101 to 16183	
Bearing—lower—link	8G 621	17	8		
Washer—special—fulcrum pin	2A 4024	18	4		
Nut—fulcrum pin	FNZ 306	19	4	(C) H–AN5–501 to 11125	
Nut—fulcrum pin	LNZ 206	19	4	(C) H–AN5–11126 to 50116 (C) H–AN6–101 to 24731 (C) H–AN7–24732 on (C) G–AN1–101 to 16183 (C) G–AN2–16184 on	
Buffer					
Suspension	2A 4029	20	2		Use AHA 6378 in pairs for this application
Suspension	AHA 6378	20	2		
Rebound	2A 4082	21	2		

SHOCK ABSORBERS

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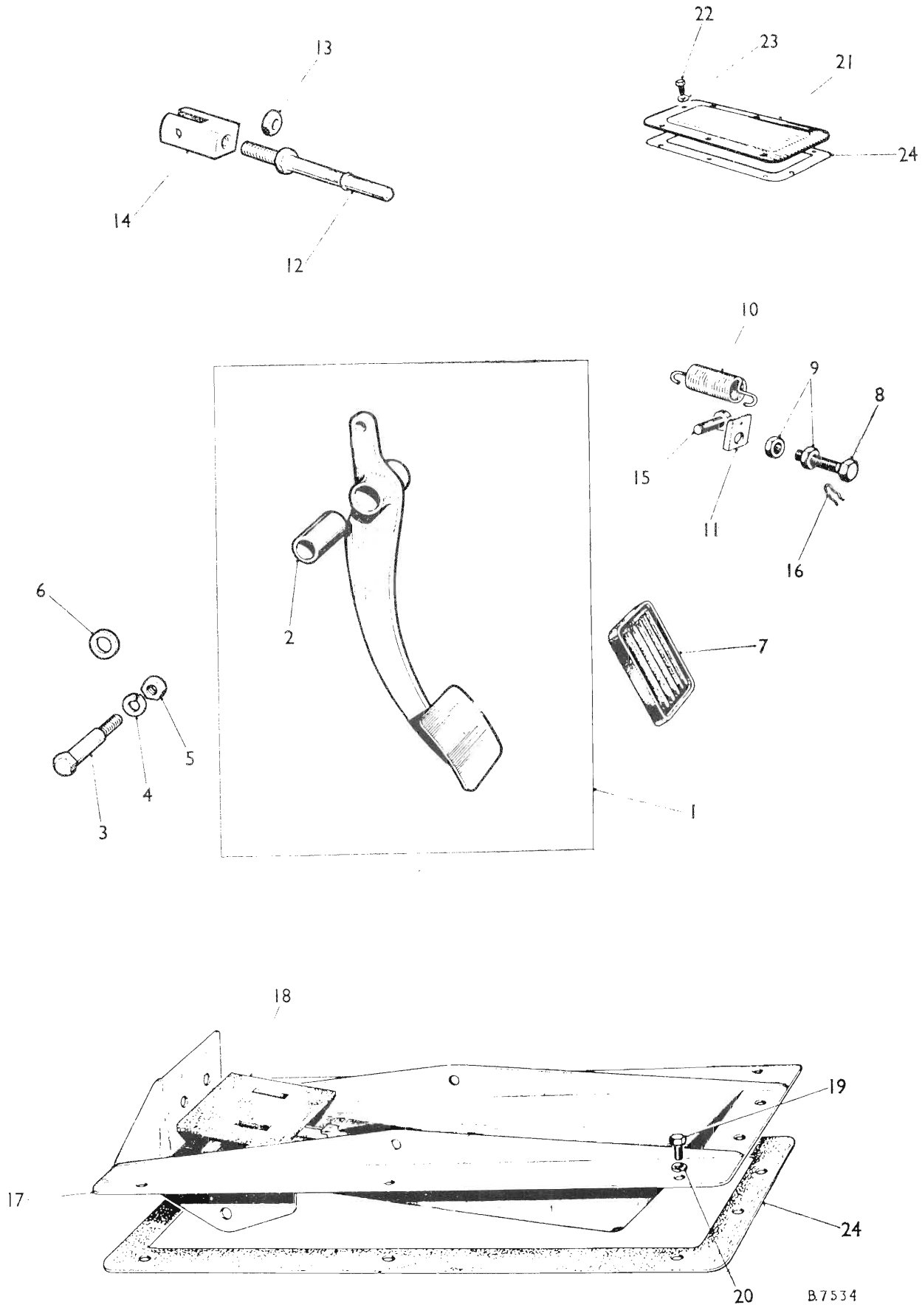
SHOCK ABSORBERS

REAR SHOCK ABSORBERS

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Absorber assembly—shock—RH	2A 7298	1	1		
Absorber assembly—shock—LH	2A 7299	2	1		
Link assembly	2A 7303	3	2		
Bush (rubber)	97H 222	4	2		
Nut	FNZ 107	5	2		
Washer—spring	LWZ 307	6	2		(C) H–AN5–501 to 4332 (plus 4471, 4622, 4680, and 4684)
Nut	FNZ 106	7	2		
Washer—spring	LWZ 306	8	2		
Screw	HZS 0609	9	4		
Nut	FNZ 106	10	4		
Washer—spring	LWZ 306	11	4		
Absorber assembly—shock—RH	AHA 5312	1	1		
Absorber assembly—shock—LH	AHA 5311	2	1		
Link assembly	AHA 5313	3	2		
Bush (rubber)	97H 222	4	2		
Nut	FNZ 107	5	2		(C) H–AN5–4333 to 50116 (less 4471, 4622, 4680, and 4684)
Washer—spring	LWZ 307	6	2		
Nut	FNZ 106	7	2		(C) H–AN6–101 to 24731
Washer—spring	LWZ 306	8	2		(C) H–AN7–24732 on
Bolt	HBZ 0630	12	2		(C) G–AN1–101 to 16183
Bolt	HBZ 0612	13	2		(C) G–AN2–16184 on
Nut	LNZ 106	14	4		
Washer—plain	PWZ 106	15	4		
Washer—spring	LWZ 306	16	4		
Link assembly—top	2A 7310	17	2		
Bush (rubber)	2A 7278	18	4		
Piece—distance—bush	AHA 5224	19	4		
Pin—top link to axle bracket	2A 7279	20	2		
Nut	FNZ 107	21	2		
Washer—spring	LWZ 307	22	2		
Bracket—mounting					
Link—RH	2A 7314	23	1		(C) H–AN5–501 to 4322 (plus 4471, 4622, 4680, and 4684)
Link—LH	2A 7315	24	1		
Link and absorber—RH	AHA 5305	25	1		(C) H–AN5–4333 to 50116 (less 4471, 4622, 4680, and 4684)
Link and absorber—LH	AHA 5306	26	1		
					(C) H–AN6–101 to 24731
					(C) H–AN7–24732 on
					(C) G–AN1–101 to 16183
					(C) G–AN2–16184 on
Bolt	HBZ 0732	27	2		
Nut	FNZ 107	28	2		
Washer—plain	PWZ 107	29	2		
Washer—spring	LWZ 307	30	2		
Screw	HZS 0610	31	6		
Washer—spring	LWZ 206	32	6		
Strap—axle check	†AHH 5081	33	2		
Tube—distance—strap	2A 7306	34	2		Correction; was AHA 5081
Bolt	HBZ 0618	35	2		
Nut	LNZ 206	36	2		
Nut	FNZ 106	37	2		
Washer—plain	PWZ 206	38	2		
Washer—spring	LWZ 206	39	2		

BRAKE CONTROLS

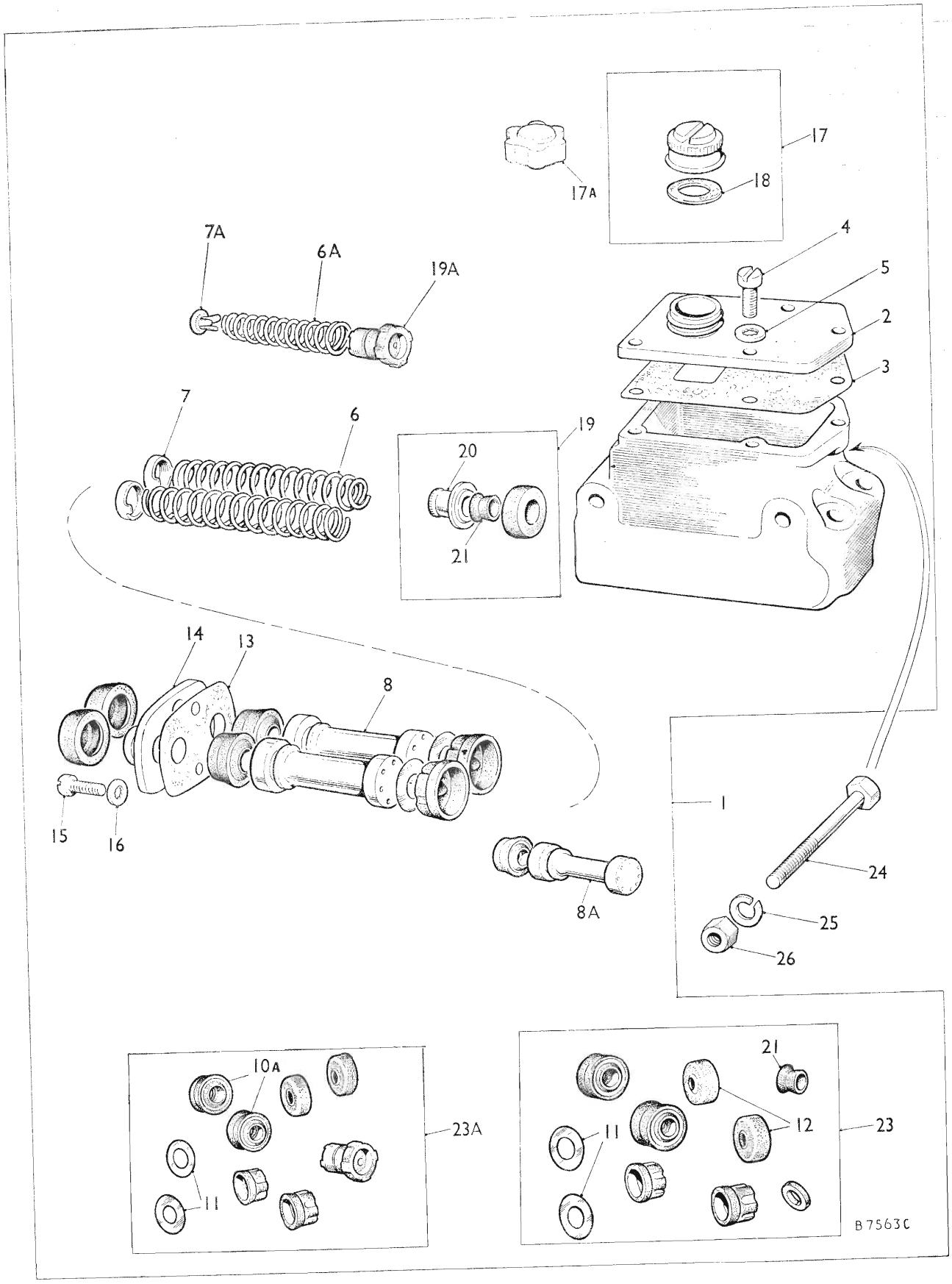
	Page	Plate
BOX—PEDAL	MM 2	M 1
CROSS-RODS—BRAKE	MM 6	M 4
CYLINDER AND SUPPLY TANK—MASTER	MM 3	M 2
HAND BRAKE	MM 6	M 4
HOSES—BRAKE	MM 4	M 3
PEDAL—BRAKE	MM 2	M 1
PIPES—BRAKE	MM 4	M 3
PUSH-ROD—MASTER CYLINDER	MM 2	M 1
SWITCH—STOP LIGHT	MM 5	M 3


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BRAKE CONTROLS

BRAKE PEDAL AND LINKAGE

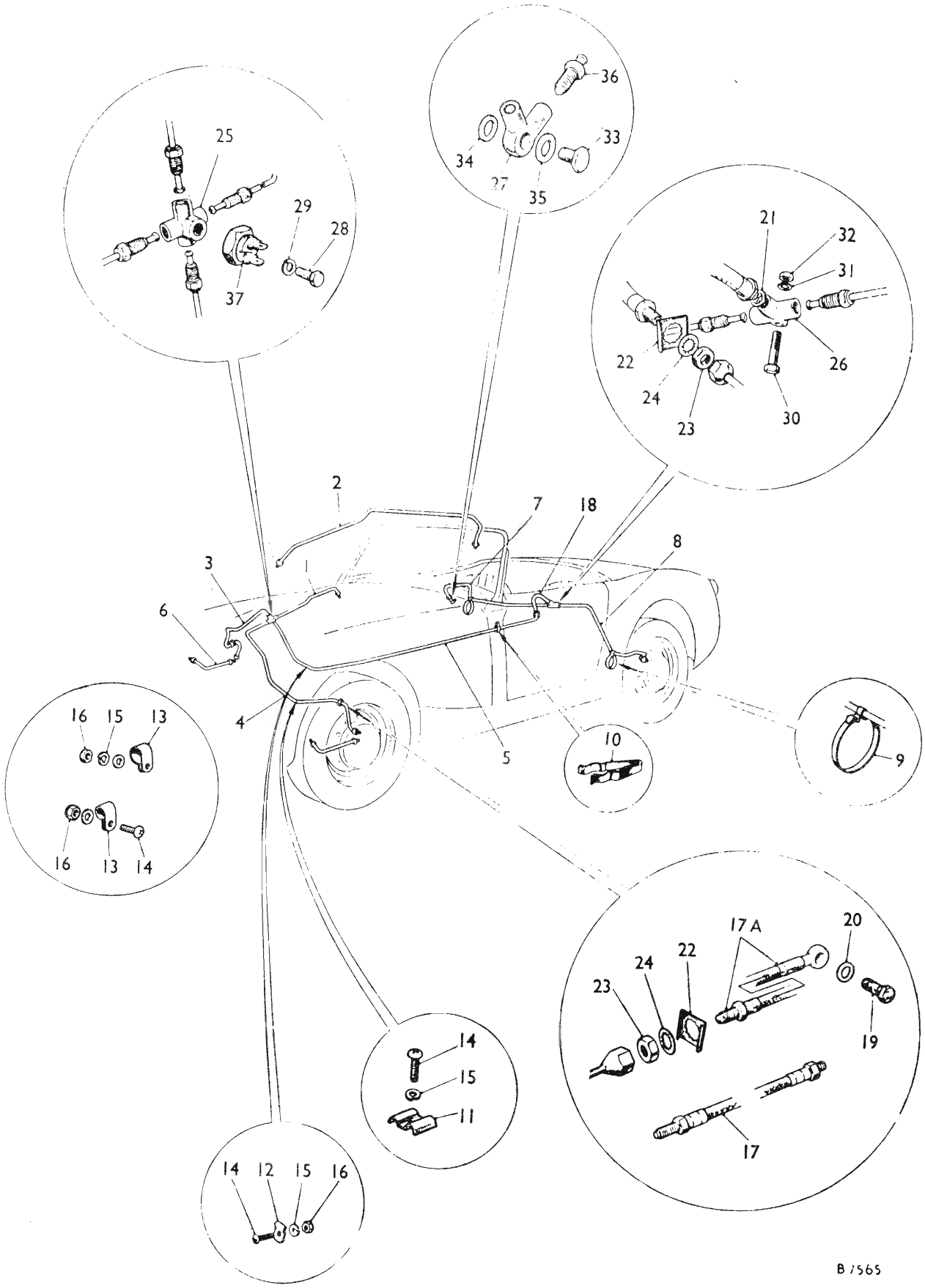
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Pedal assembly—brake	†2A 5559	1	1	(C) H–AN5–501 to 50116	W.S.E. use AHA 6407
				(C) H–AN6–101 to 20092	
				(C) G–AN1–101 to 13403	
Pedal assembly—brake	AHA 6407	1	1	(C) H–AN6–20093 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–13404 to 16183	
				(C) G–AN2–16184 on	
Bush	2A 5564	2	1		
Bolt	2A 5568	3	1		
Washer—spring	LWZ 205	4	1		
Nut	FNZ 105	5	1		
Washer—distance	2A 5565	6	1		
Pad—pedal (rubber)	AHA 5326	7	1		
Screw—pedal adjustment	HZS 0408	8	1		
Locknut	FNZ 204	9	2		
Spring—pedal return	2A 5574	10	1		
Retainer	2A 5573	11	1		
Push-rod—master cylinder					
Brake	2A 5587	12	1	(C) H–AN5–501 to 50116	
				(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Clutch	2A 5588	12	1	(C) H–AN5–501 to 4995	
Clutch	2A 5587	12	1	(C) H–AN5–4996 to 50116	
				(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Brake and clutch	AHA 6409	12	2	(C) H–AN7–24732 on	
				(C) G–AN2–16184 on	
Locknut	FNZ 205	13	2		
Fork-end	2A 5576	14	2		
Pin—clevis	2A 5575	15	2		
Circlip	1B 3498	16	2		
Box—pedal	2A 5538	17	1		
Excluder—draught	2A 5572	18	1		
Screw—short	HZS 0405	19	9		
Screw—long	HZS 0408	19	1		
Washer—spring	LWZ 304	20	10		
Plate—blanking—foot-well	2A 5589	21	1		
Screw	HZS 0405	22	8		
Washer—spring	LWZ 304	23	8		
Washer—joint—pedal box and blanking plate	2A 5549	24	2	(C) H–AN5–501 to 50116	W.S.E. use AHA 6366
				(C) H–AN6–101 to 11011	
				(C) G–AN1–101 to 6178	
Washer—joint	AHA 6366	24	2	(C) H–AN6–11012 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–6179 to 16183	
				(C) G–AN2–16184 on	


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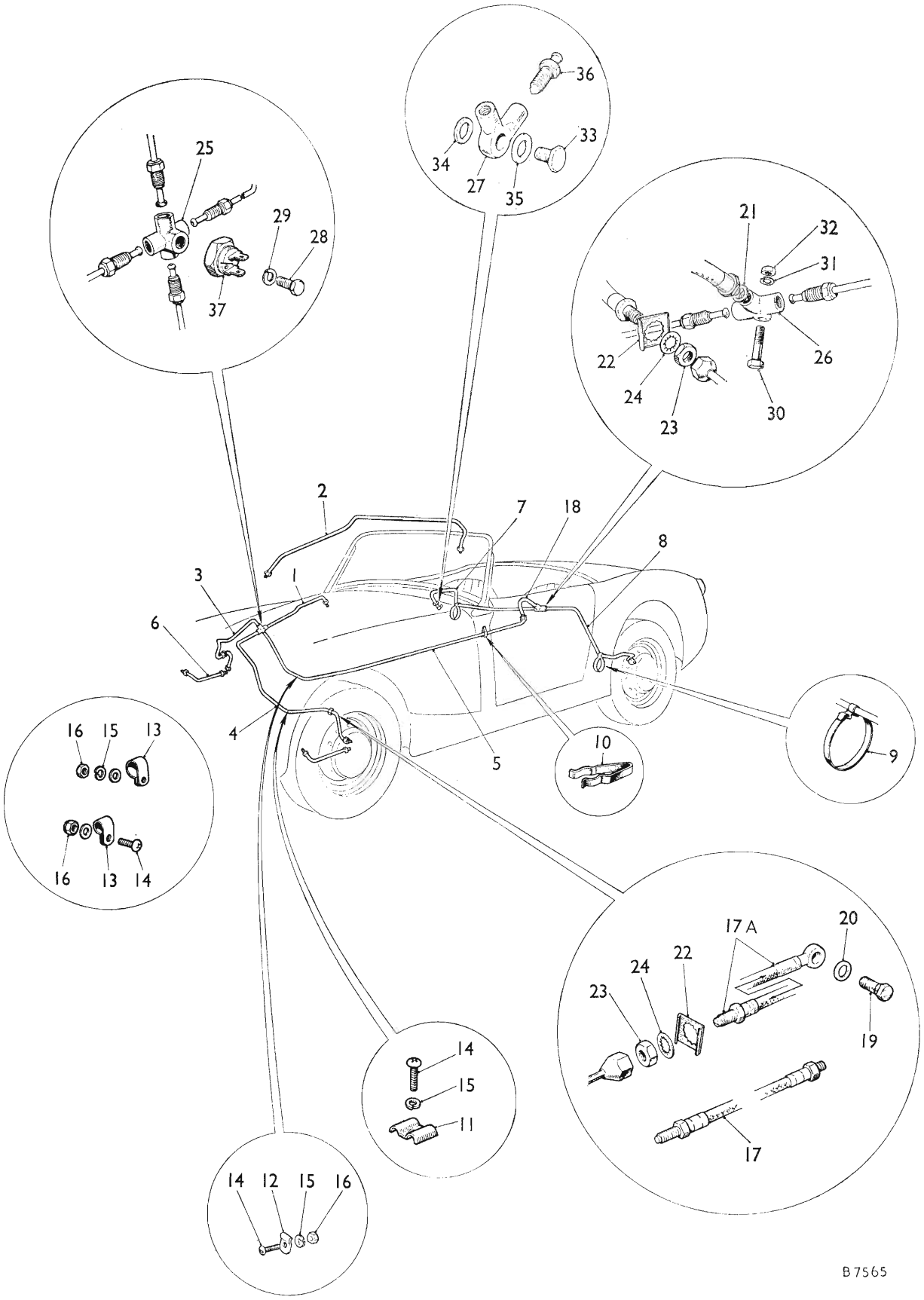
Brake Controls *continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
BRAKE MASTER CYLINDER					
Cylinder assembly—master	AJH 5128	1	1		W.S.E. use BHA 4365
Body	NSP		1		
Cover body	AJH 5085	2	1		W.S.E. use 17H 3721
Gasket cover	†AJH 5086	3	1		W.S.E. use 37H 2496
Gasket cover	†37H 2496	3	1		
Screw cover to body	AAA 4758	4	5		Part No. change; was 301551
Washer shakeproof	LWZ 404	5	5		
Spring piston return	AJH 5083	6	2		
Retainer spring	7H 7487	7	2		W.S.E. use 17H 7571
Retainer spring	17H 7571	7	2		
Piston	7H 7925	8	2		
Gasket boot plate	AAA 4757	13	1		Part No. change; was 301550
Plate boot	AAA 4756	14	1		Part No. change; was 301549
Screw plate	AAA 4758	15	2		Part No. change; was 301551
Washer shakeproof	LWZ 404	16	2		
Cap assembly—filler	AJG 5006	17	1		W.S.E. use 17H 7480
	17H 7480	17	1		W.S.E. use 17H 3723
	17H 3723	17	1	(C) H AN5 501 to 50116	W.S.E. use 17H 6861
Seal	AJG 5016	18	1	(C) H AN6 101 to 24731	W.S.E. use 17H 7408
Cap filler (plastic)	17H 6861	17A	1	(C) G AN1 101 to 16183	
Valve assembly	39731	19	1		W.S.E. use component parts
Body	7H 7488	20	1		
Cup	7H 7022	21	1		W.S.E. use 17H 7886] Also included in kit 8G 8224
Cup	†17H 7886	21	1		
Washer	NSP		1		Was 7H 7489
Kit—master cylinder repair	8G 8224	23	1		
Cup	†NSP		2		
Primary piston	NSP		2		Was 7H 7485
Secondary piston	7H 7022	21	1		Was 17H 7109
Valve	17H 7886	21	1		W.S.E. use 17H 7886
Valve	7H 7484	11	2		
Washer primary cup to piston	7H 8355	11	2		W.S.E. use 7H 8355
Washer primary cup to piston	AJH 5084	12	2		
Boot push rod	NSP		1		Was 7H 7489
Washer valve	BHA 4365	1	1		
Cylinder assembly—master	NSP		1		
Body	17H 3721	2	1		W.S.E. use 37H 2496
Cover body	†AJH 5086	3	1		
Gasket cover	†37H 2496	3	1		
Gasket cover	AAA 4758	4	5		
Screw cover	LWZ 404	5	5		
Washer shakeproof	17H 7981	6A	2		
Spring piston return	17H 7554	7A	2		
Retainer return spring	17H 3687	8A	2		
Piston	AAA 4757	13	1	(C) H AN7 24732 on	
Gasket boot plate	AAA 4756	14	1	(C) G AN2 16184 on	
Plate boot	AAA 4758	15	2		
Screw plate	LWZ 404	16	2		
Washer shakeproof	8G 8766	23A	1		
Kit—master cylinder repair	NSP		2		Was 17H 7122
Cup primary piston	17H 7123	10A	2		
Cup secondary piston	17H 7984	11	2		
Washer primary cup to piston	†NSP		2		Was AJH 5084
Boot push rod	17H 7629	19A	1		
Valve	17H 3723	17	1	(C) H AN7 24732 to ▼	W.S.E. use 17H 6861
Cap assembly—filler	17H 7408	18	1	(C) G AN2 16184 to ▼	
Seal	17H 6861		1	(C) H AN7 ▼ on	
Cap filler (plastic)				(C) G AN2 ▼ on	
Valve	†NSP		1	(C) H AN7 24732 on	Was 17H 7629
				(C) G AN2 16184 on	
Bolt short	HHZ 0624	24	1		
Bolt long	HHZ 0626	24	1		
Washer spring	LW 206	25	2		
Nut	LN 106	26	2		

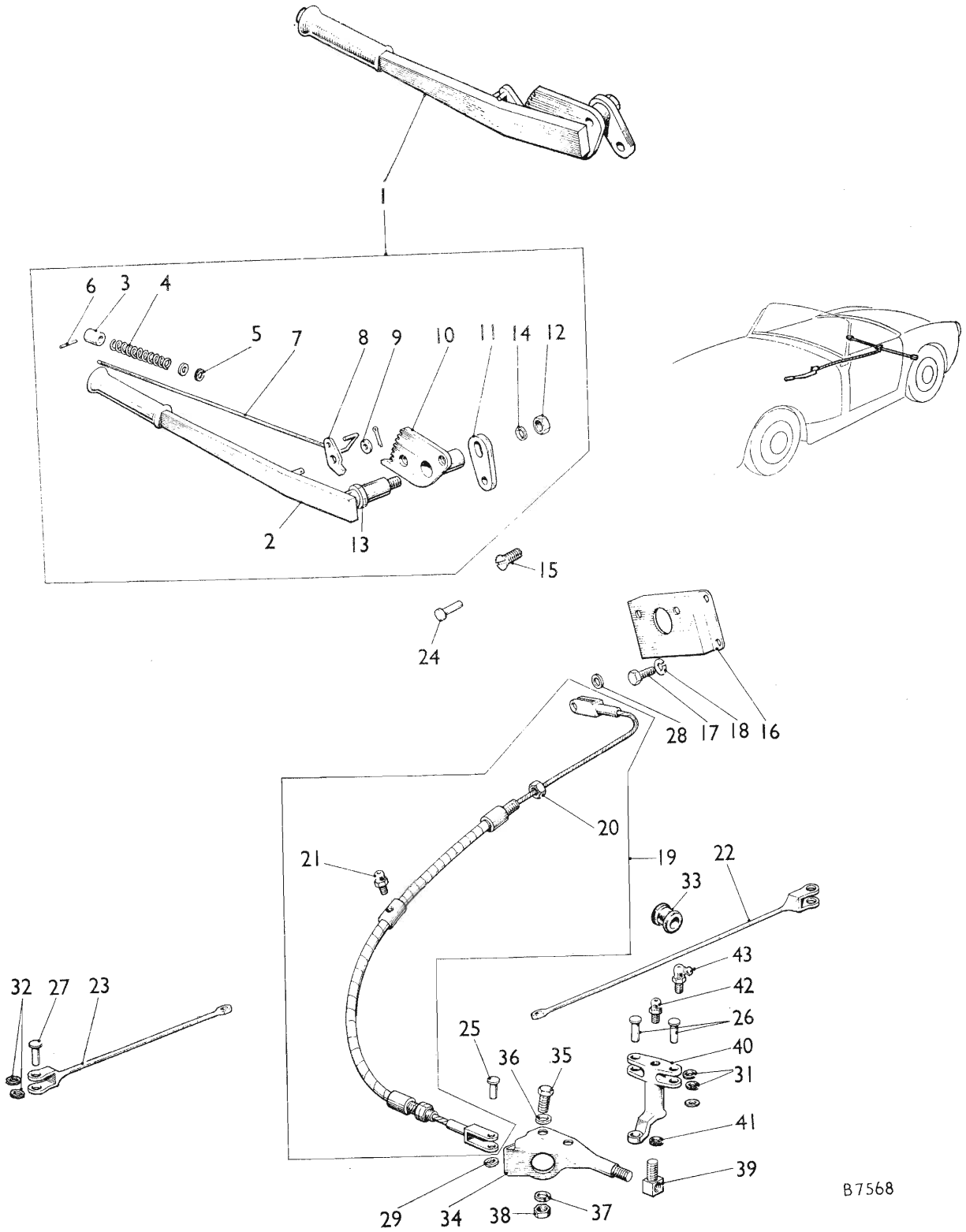
▼ Change point not yet available
† Key to Supplier Codes — Page 6


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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls *continued*						
BRAKE PIPES						
Pipe						
Master cylinder to 4-way connection—28″ (71·12 cm) long	**RHD**	2A 5605	1	1		
Master cylinder to 4-way connection—63″ (160·02 cm) long	**LHD**	2A 5619	2	1	(C) H–AN5–501 to 50116	
Master cylinder to 4-way connection—64″ (162·56 cm) long	**LHD**	AHA 5507	2	1	(C) H–AN6–101 to 24731 (C) H–AN7–24732 on (C) G–AN1–101 to 16183 (C) G–AN2–16184 on	
4 way connection to RH front brake hose—14″ (33·02 cm) long		2A 5607	3	1		
4-way connection to LH front brake hose—47″ (119·38 cm) long		2A 5609	4	1		
4 way connection to rear brake hose—74″ (187·96 cm) long		2A 5611	5	1		
Bridge—front wheel cylinder 9″ (22·86 cm) long		21D 69	6	2	(C) H–AN5–501 to 50116 (C) H–AN6–101 to 24731 (C) G–AN1–101 to 16183	Part No. change; was AHA 5198
3 way connection to RH rear brake 23″ (58·42 cm) long		17H 7531	7	1	See (1) on page MM 8	
3 way connection to LH rear brake 31″ (78·74 cm) long		2A 2181	8	1	See (1) on page MM 8	Part No. change; was 17H 7532
3 way connection to RH rear brake 22″ (55·88 cm) long		AHA 6482	7	1	See (2) on page MM 8	
3 way connection to LH rear brake—30″ (76·20 cm) long		ACB 9162	8	1	See (2) on page MM 8	
Set-up pipe		ACA 5375	9	1		
Clip						
Pipe to frame		6K 35	10	5		
Pipe to foot-well	**RHD**	2H 400	11	1		
Pipe to dash	**LHD**	CHR 0307	12	4		
Pipe to cover-plate bolt		PCR 0311	13	3		
Screw	**RHD**	PMZ 0305	14	1		
Washer spring		LWZ 203	15	1		
Screw		PMZ 0305	14	4		
Washer spring	**LHD**	LWZ 203	15	4		
Nut		FNZ 106	16	4		
Hose						
Front brake		13H 83	17	2	(C) H–AN5–501 to 50116 (C) H–AN6–101 to 24731 (C) G–AN1–101 to 16183	
Front brake	Except USA	BHA 4311	17A	2	(C) H–AN7–24732 on	W.S.E. use BHA 4543
Front brake	Except USA	BHA 4543	17A	2	(C) G–AN2–16184 on	
Rear brake	**USA**	BCA 4031	18	1		
Front brake	**USA**	AHA 8781	17A	2		
Rear brake	**USA**	†AHH 8925	18	1		Correction; was AHA 8925
Bolt banjo—front brake hose		11D 5264	19	2	(C) H–AN7–24732 on (C) G–AN2–16184 on	
Gasket—bolt		3H 559	20	2		
Gasket—brake hose		3H 2287	21	5		
Plate—locking—brake hose		1G 9198	22	3		
Nut		FNZ 106	23	3		
Washer—shakeproof		LWN 406	24	3		Part No. change; was 2K 7131 and LWN 606


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Control —*continued*					
Brake Pipes—*continued*					
Connection					
4-way	17H 7108	25	1		Part No. change; was AHH 5283
3-way	3H 2424	26	1		
Banjo	AHH 5634	27	1	See (1) on page MM 8	
Screw	HBZ 0408	28	1		
Washer—spring	LWZ 204	29	1		
Bolt	HBZ 0409	30	1		
Washer—spring	LWZ 204	31	1		
Nut	FNZ 104	32	1		
Bolt—banjo connection	7H 7847	33	2		
Gasket—small	3H 2287	34	2	See (1) on page MM 8	
Gasket—large	3H 550	35	2		
Screw—bleeder	3H 2428	36	2		
Switch—stop light	3H 1894	37	1	(C) H–AN5–501 to 50116	
Switch—stop light	13H 1731	37	1	(C) H–AN6–101 to 24731	Part No. change; was 2A 5740
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	

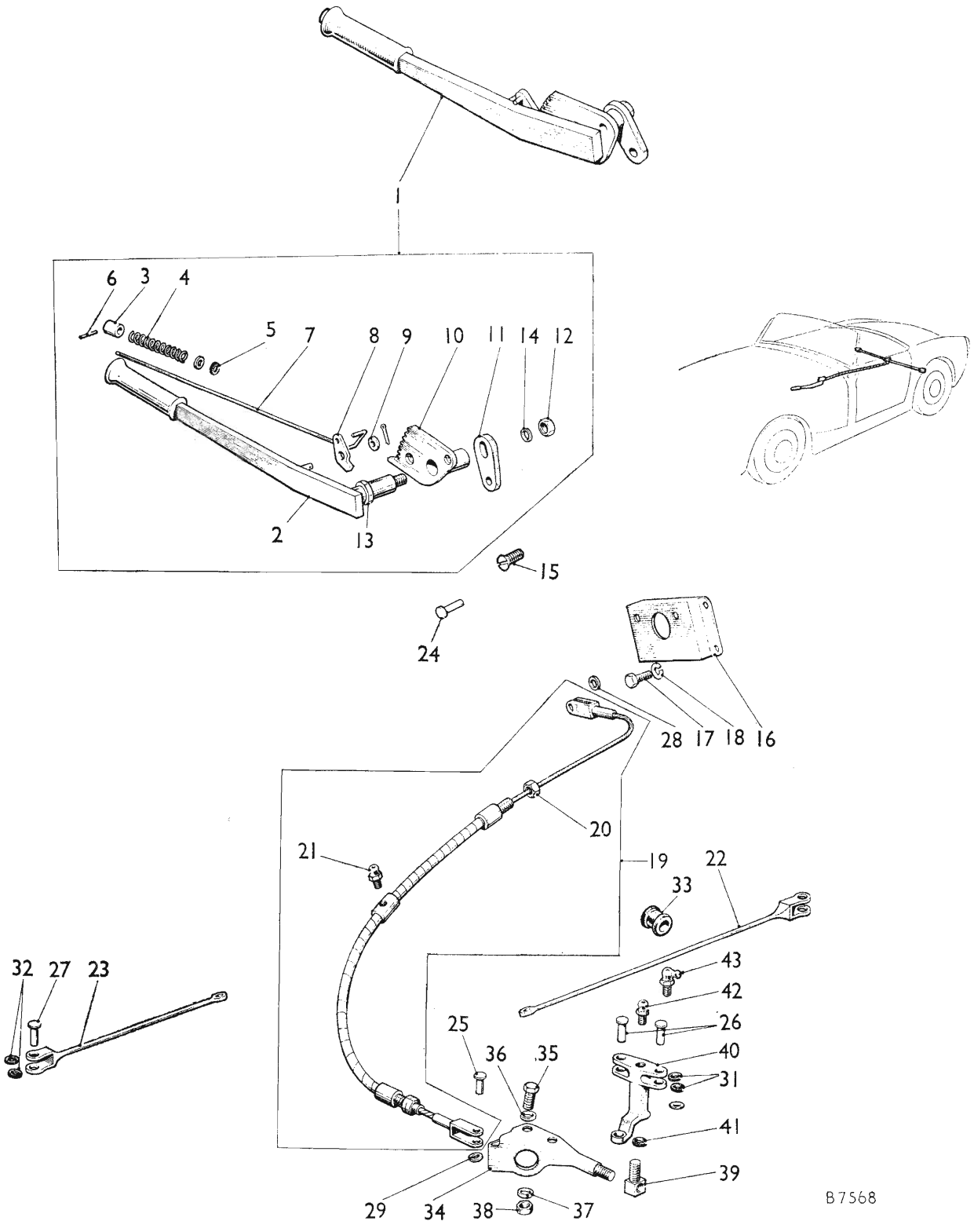

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*					
HAND BRAKE MECHANISM					
Hand brake assembly	2A 7290	1	1	See (1) foot of page	W.S.E. use AHA 6406
Hand brake assembly	AHA 6406	1	1	See (2) foot of page	
Handle	7H 5944	2	1	See (1) foot of page	
Handle	17H 2095	2	1	See (2) foot of page	
Plunger—thumb	7H 5948	3	1		
Spring—plunger	7H 5950	4	1		
Washer—plunger (rubber)	7H 5951	5	1		
Pin—plunger	MPS 4304	6	1		Part No. change; was 7H 5952
Rod—pawl	7H 5945	7	1	See (1) foot of page	
Rod—pawl	17H 2093	7	1	See (2) foot of page	
Pawl	7H 5946	8	1		
Washer—anti-rattle	†AWZ 104	9	1		Correction; was AWN 104
Ratchet	7H 5947	10	1		
Link—main spindle	7H 5949	11	1		
Nut	FNZ 106	12	1		
Washer—anti-rattle	17H 2091	13	1		
Washer—shakeproof	LWZ 406	14	1		
Screw—hand brake to bracket	88G 295	15	2		
Bracket—mounting	2A 7291	16	1		
Screw	HZS 0505	17	3		
Washer—spring	LWZ 205	18	3		
Cable assembly—hand brake	2A 7308	19	1		
Locknut	1B 7364	20	3		
Lubricator	UHN 105	21	1		
Cross-rod					
Right-hand	ATA 7458	22	1	See (1) on page MM 8	Disc wheels
Left-hand	ATA 7459	23	1	See (1) on page MM 8	Disc wheels
Right-hand	BTA 498	22	1	See (2) on page MM 8	Disc wheels
Left-hand	BTA 497	23	1	See (2) on page MM 8	Disc wheels
Right-hand	BTA 494	22	1	(B) H–AN7–20812	Wire wheels
Left-hand	BTA 495	23	1	(B) G–AN2–16780	Wire wheels
Pin—clevis					
Cable to hand brake lever	CLZ 0515	24	1		
Cable to balance lever	CLZ 0514	25	1		
Cross-rod to balance lever—long	6K 870	26	1	See (1) on page MM 8	
Cross-rod to balance lever—short	6K 689	26	1	See (1) on page MM 8	
Cross-rod to brake	CLZ 0514	27	2	See (1) on page MM 8	
Cross-rod to balance lever	CLZ 0314	26	2	See (2) on page MM 8	
Cross-rod to brake	2K 6930	27	2	See (2) on page MM 8	

CHANGE POINTS

(1) (C) H–AN5–501 to 50116, (C) H–AN6–101 to 21045, (C) G–AN1–101 to 13867

(2) (C) H–AN6–21046 to 24731, (C) H–AN7–24732 on, (C) G–AN1–13868 to 16183, (C) G–AN2–16184 on


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Brake Controls—*continued*					
Hand Brake Mechanism—*continued*					
Washer—p lin—pin					
Cable to hand brake	PWZ 105	28	1		
Cable to balance lever	PWZ 104	29	1		
Cross-rod to balance lever	AJD 7032	30	1	See (1) on page MM 8	Part No. change; was 6K 9695
Washer—pin (felt)					
Cross-rod to balance lever	6K 690	31	4		
Cross-rod to brake	ATA 7187	32	4	See (1) on page MM 8	
Cross-rod to brake	2K 5291	32	4	See (2) on page MM 8	
Ferrule—cross-rod steady	1B 5329	33	1	(C) H–AN5–501 to 50116	
Support—balance lever	ATA 7320	34	1		
Screw	HZS 0506	35	2		
Washer—plain	PWZ 105	36	2		
Washer—spring	LWZ 305	37	2		
Nut	FNZ 105	38	2		
Carrier—balance lever	2A 7058	39	1		
Lever—balance	2A 7057	40	1		
Washer—balance lever (felt)	2K 5820	41	1		
Lubricator—balance lever	3H 2192	42	1		Not available; use UHN 490
Lubricator—balance lever	UHN 490	43	1		

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS

Brake Controls—*continued*

CHANGE POINTS

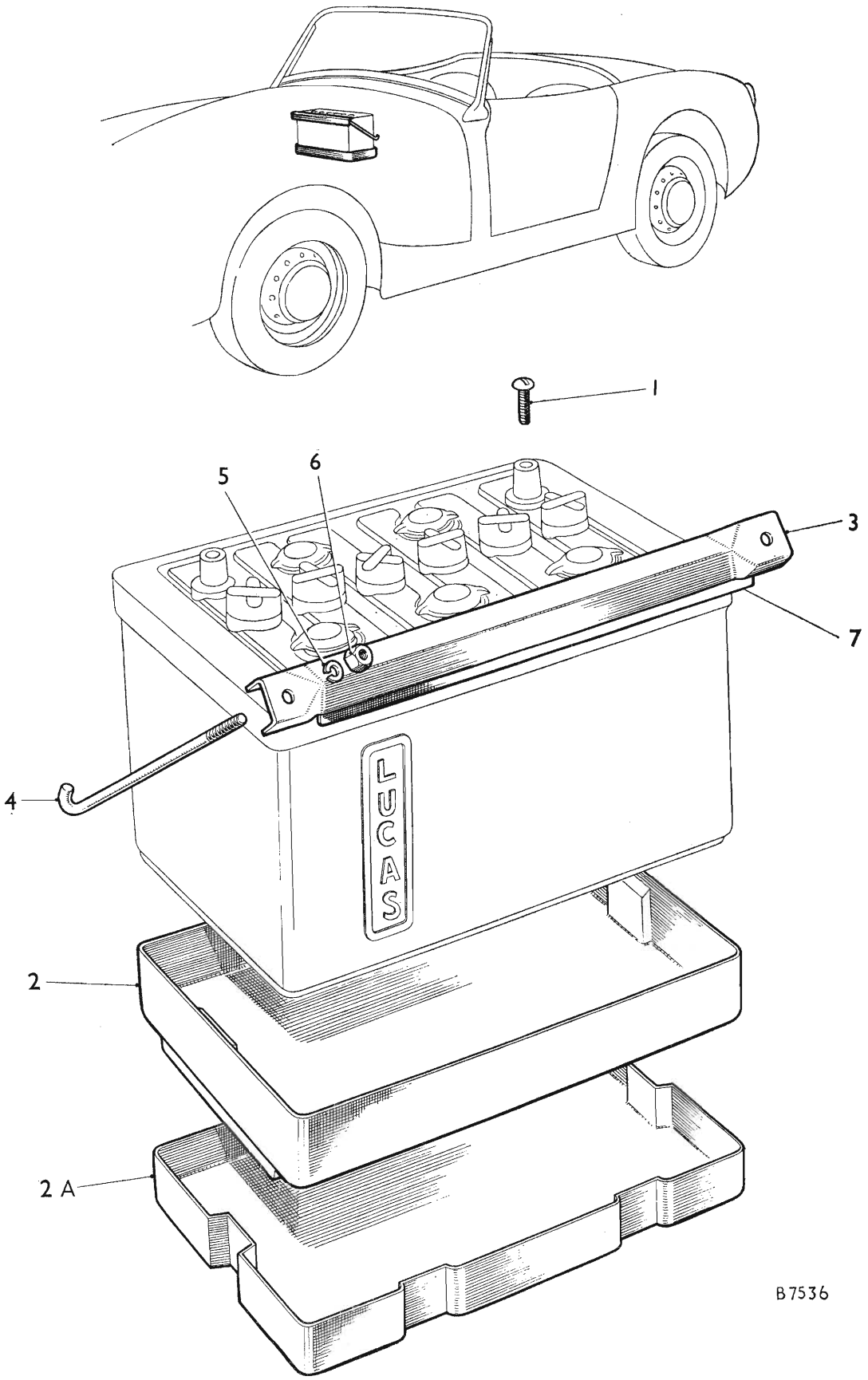
(1) (C) H–AN5–501 to 50116
(C) H–AN6–101 to 20792 (less 20545 to 20579, 20581, 20584 to 20594, 20597 to 20691, 20697 to 20740, 20758, 20759, and 20761 to 20787)
(C) G–AN1–101 to 13554

(2) (C) H–AN6–20793 to 24731 (plus 20545 to 20579, 20581, 20584 to 20594, 20597 to 20691, 20697 to 20740, 20758, 20759, and 20761 to 20787)
(C) H–AN7–24732 on
(C) G–AN1–13554 to 16183
(C) G–AN2–16184 on

ELECTRICAL EQUIPMENT

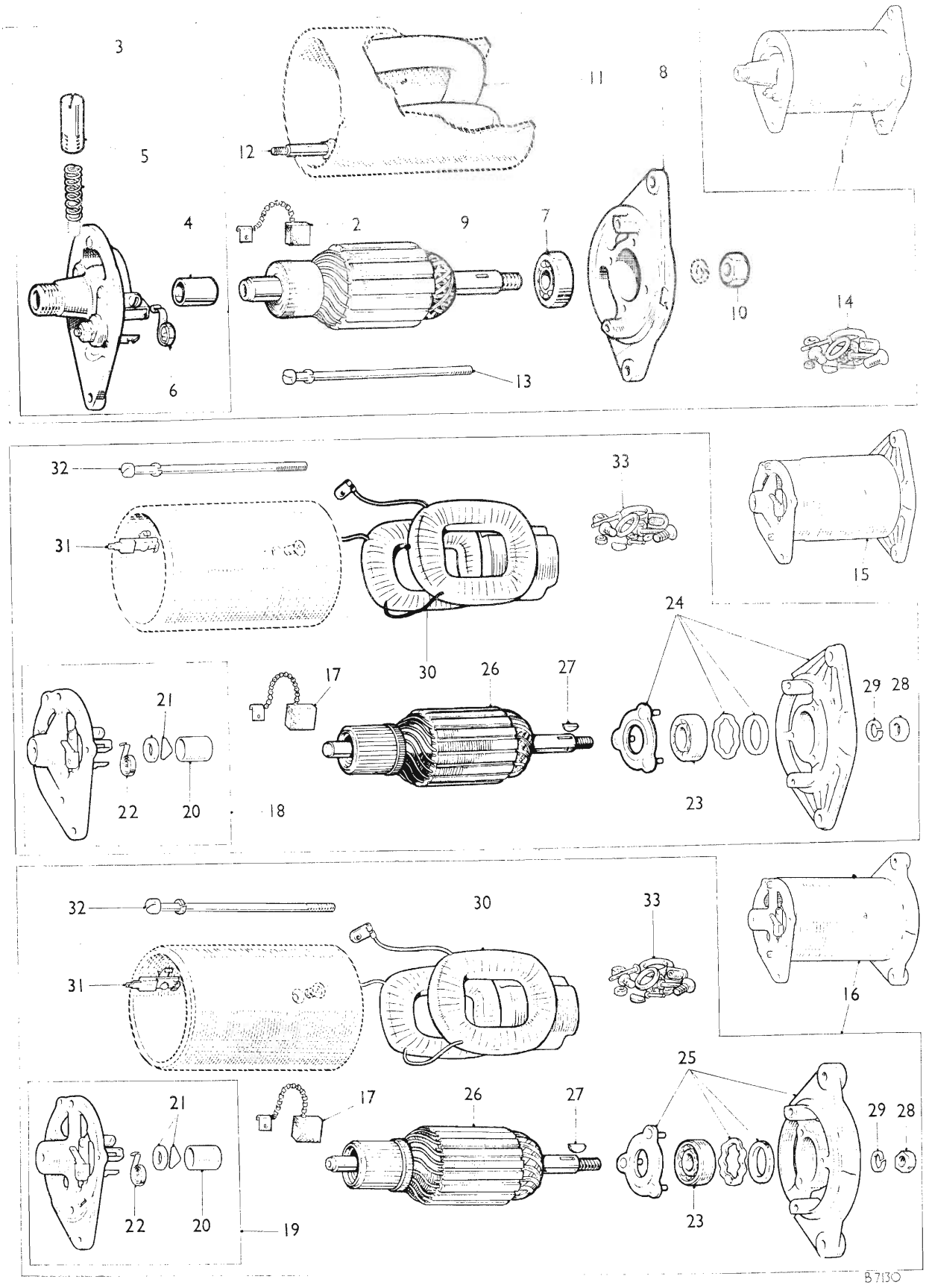
	Page	Plate
BATTERY	MN 2	N 1
CABLES—WIRING	MN 22-MN 25	N 15, N 16
CONTROL BOX	MN 5, MN 6	N 4, N 5
DYNAMO	MN 3	N 2
FLASHER UNIT	MN 5, MN 6	N 4, N 5
FUSEBOX	MN 5, MN 6	N 4, N 5
HEADLAMPS (SPRITE AN5)	MN 7-MN 9	N 6
HEADLAMPS (SPRITE Mk. II & MIDGET Mk. I) ...	MN 11-MN 15	N 8, N 9
HORNS	MN 18, MN 19	N 11, N 12
LAMPS—SIDE, STOP/TAIL FLASHER, NUMBER-PLATE, AND FOG (SPRITE AN5)	MN 10	N 7
LAMPS—SIDE, STOP/TAIL FLASHER, NUMBER-PLATE, AND FOG (SPRITE Mk. II & MIDGET Mk. I) ...	MN 16, MN 17	N 10
SLIP-RING	MN 18, MN 19	N 11, N 12
STARTER	MN 4	N 3
SWITCH—DIRECTION INDICATOR	MN 5, MN 6	N 4, N 5
SWITCHES	MN 5, MN 6	N 4, N 5
WINDSCREEN WIPER	MN 20, MN 21	N 13, N 14

MN

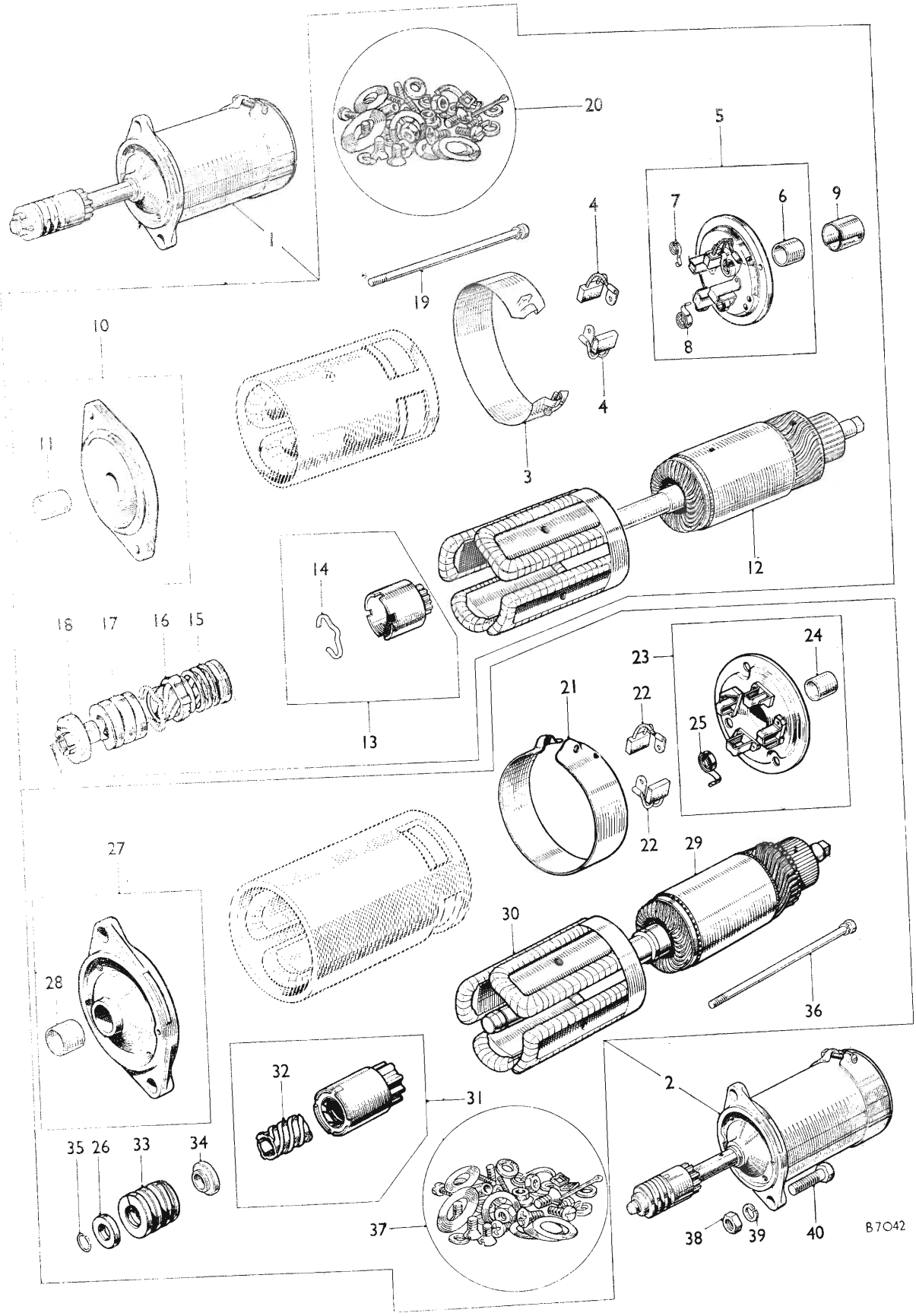


TO FACE PAGE MN 2

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
ELECTRICAL EQUIPMENT					
BATTERY AND FIXINGS					
Battery	NSP		1		
Screw—terminal	2K 8645	1	2		
Tray—battery	4G 6680	2	1	(C) H–AN5–501 to 50116	
				(C) H–AN6–101 to 7959	
				(C) G–AN1–101 to 3733	
Tray—battery	AHA 6305	2A	1	(C) H–AN6–7960 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–3734 to 16183	
				(C) G–AN2–16184 on	
Bar—battery fixing	14G 5508	3	1	(C) H–AN5–501 to 50116	
Rod—battery fixing	88G 294	4	2	(C) H–AN6–101 to 24731	Part No. change; was 14A 4667
				(C) H–AN7–24732 to 27755	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 to 18219	
Bar—battery fixing	AHA 6934	3	1	(C) H–AN7–27756 on	
Rod—battery fixing	AHA 6935	4	2	(C) G–AN2–18220 on	W.S.E. use AHA 7769
Rod—battery fixing	AHA 7769	4	2		
Washer—spring	LWZ 204	5	2		
Nut	FNZ 104	6	2		
Packing—bar to battery—9¼" (24 cm)	†14G 7532	7	1		W.S.E. use 27H 4149
Packing—bar to battery	†27H 4149		A/R		Supplied in multiples of feet


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
DYNAMO					
Dynamo assembly	†AEA 309	1	1		W.S.E. use 13H 219
Brush	7H 5028	2	1 set		
Bracket assembly—commutator end	27H 5420	3	1		
Bearing—bushing	7H 5390	4	1		
Oiler	7H 5527	5	1		
Spring—brush tension	7H 5031	6	1 set		
Bearing—drive end	97H 626	7	1		
Bracket—drive end	7H 5388	8	1	(E) 9C/U/H101 to H49201	
Armature	37H 5207	9	1	(E) 9CG/Da/H101 to 36711	
Nut	7H 5034	10	1		Use FNN 207 for this application
Nut	FNN 207	10	1		
Coil—field	7H 5071	11	1 set		
Terminal	17H 5433	12	1		
Bolt—through-fixing	17H 5217	13	2		
Sundry parts	7H 5376	14	1 set		
Dynamo assembly	AEJ 49	1	1		
Brush	47H 5388	2	1 set		
Bracket assembly—commutator end	57H 5338	3	1		
Bearing—bushing	7H 5390	4	1		
Oiler	7H 5527	5	1		
Spring—brush tension	47H 5389	6	1 set		
Bearing—drive end	97H 626	7	1	See (2) page MN 26	
Bracket—drive end	57H 5339	8	1		
Armature	57H 5340	9	1		
Nut	FNN 207	10	1		
Coil—field	57H 5341	11	1 set		
Terminal	57H 5084	12	1		
Bolt—through-fixing	17H 5217	13	2		
Sundry parts	57H 5085	14	1 set		
Dynamo assembly	13H 219	15	1	(E) 10CG/Da/H101 to H2570	
Dynamo assembly	13H 826	16	1	(E) 10CG/Da/H2571 on	
Brush	47H 5388	17	1 set		
Bracket assembly—commutator end	47H 5395	18	1	(E) 10CG/Da/H101 to H2570	
Bracket assembly—commutator end	17H 6821	19	1	(E) 10CG/Da/H2571 on	
Bearing—bushing	7H 5390	20	1		
Oiler	47H 5394	21	1		
Spring—brush tension	47H 5389	22	1 set		
Bearing—drive end	97H 626	23	1		
Bracket—drive end	47H 5393	24	1	(E) 10CG/Da/H101 to H2570	
Bracket—drive end	17H 6822	25	1	(E) 10CG/Da/H2571 on	
Armature	47H 5391	26	1	(E) 10CG/Da/H101 to H2570	
	†17H 6823	26	1	(E) 10CG/Da/H2571 on	W.S.E. use 27H 3574
	27H 3574	26	1		
Key	WKN 404	27	1		
Nut	FNN 207	28	1		
Washer—spring	LWZ 207	29	1		
Coil—field	57H 5341	30	1 set		
Terminal	57H 5084	31	1 set		
Bolt—through-fixing	17H 5217	32	2		
Sundry parts	57H 5085	33	1 set		

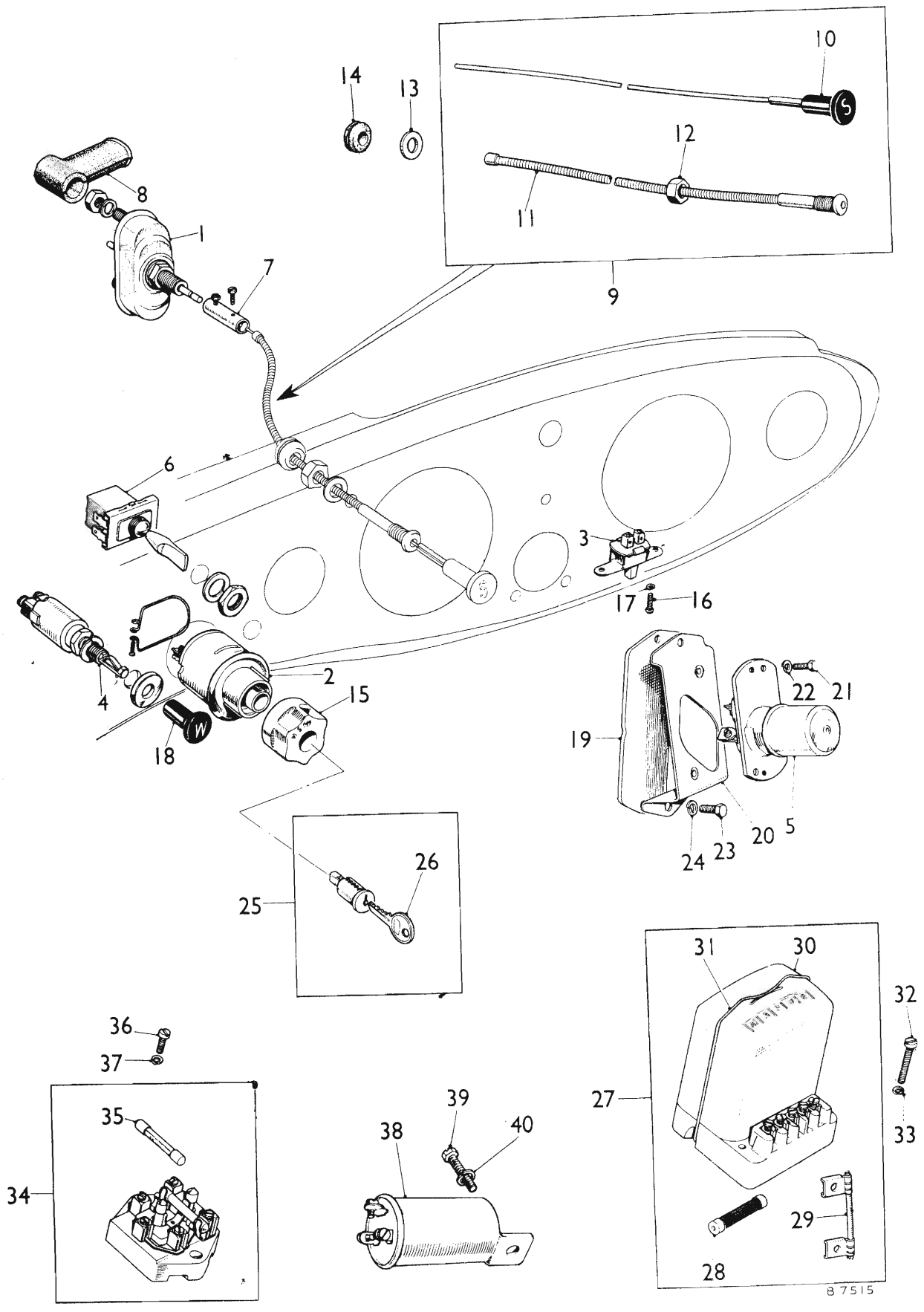

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Electrical Equipment—*continued*

STARTER

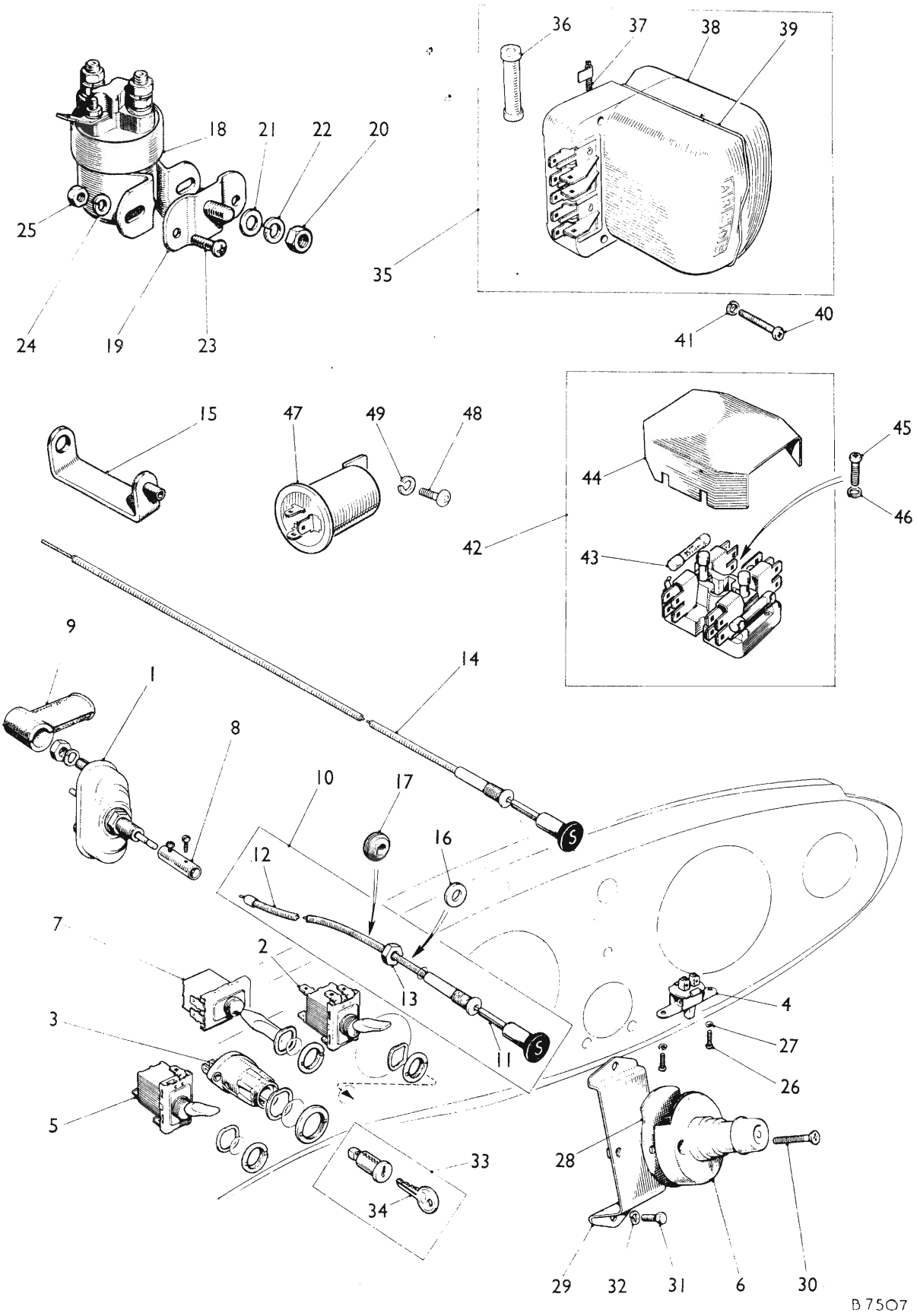
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Starter	3H 952	1	1		Not available; use 13H 559
Band—cover	7H 5038	3	1		
Brush	7H 5040	4	1 set		
Bracket—commutator end	7H 5041	5	1		
Bush	7H 5042	6	1		
Spring—brush tension—split support post	7H 5043	7	1 set		See Austin Service Journal A/337
Spring—brush tension	47H 5341	8	1 set		
Cap—shaft	7H 5039	9	1	(E) 9C/U/H101 to H49201	
Bracket assembly—drive end	7H 5048	10	1	(E) 9CG/Da/H101 to ▼	
Bush	7H 5049	11	1		
Armature	7H 5050	12	1		
Pinion and barrel assembly	7H 5046	13	1		
Circlip—spring and control nut retaining	47H 5100	14	1		
Spring	7H 5047	15	1		
Sleeve—screwed (with control nut)	7H 5529	16	1		
Spring—main	7H 5045	17	1		
Nut—armature shaft	47H 5342	18	1		
Bolt—through-fixing	17H 5444	19	2		
Sundry parts	7H 5156	20	1 set		
Starter assembly	13H 559	2	1		
Band—cover	7H 5038	21	1		
Brushes	7H 5640	22	1 set		
Bracket assembly—commutator end	47H 5339	23	1		
Bush	47H 5340	24	1		
Spring—brush tension	47H 5341	25	1 set		
Cap—shaft	67H 5008	26	1		
Bracket assembly—drive end	67H 5014	27	1		
Bush	47H 5346	28	1	(E) 9CG/Da/H ▼ to H36711	
Armature	67H 5012	29	1	(E) 10CG/Da/101 on	
Coil—field	7H 5051	30	1 set		
Pinion and barrel assembly	67H 5010	31	1		
Sleeve—screwed	67H 5013	32	1		
Spring—main	7H 5045	33	1		
Cup—spring	67H 5008	34	1		Not available; use 27H 3755
Cup—spring	27H 3755	34	1		
Circlip—cup retaining	7H 6887	35	1		
Bolt—through-fixing	17H 5444	36	2		
Sundry parts	7H 5156	37	1 set		
Bolt	HBZ 0613	38	2		
Washer—spring	LWZ 306	39	2		
Nut	FNZ 106	40	2		

▼ Change point not available


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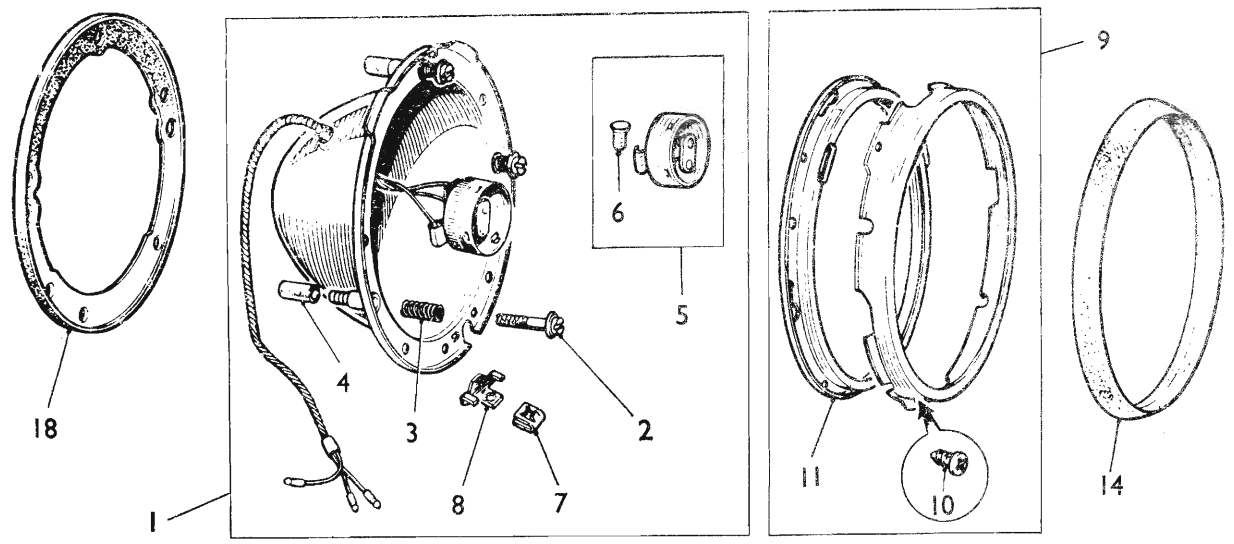
SPRITE H-AN5

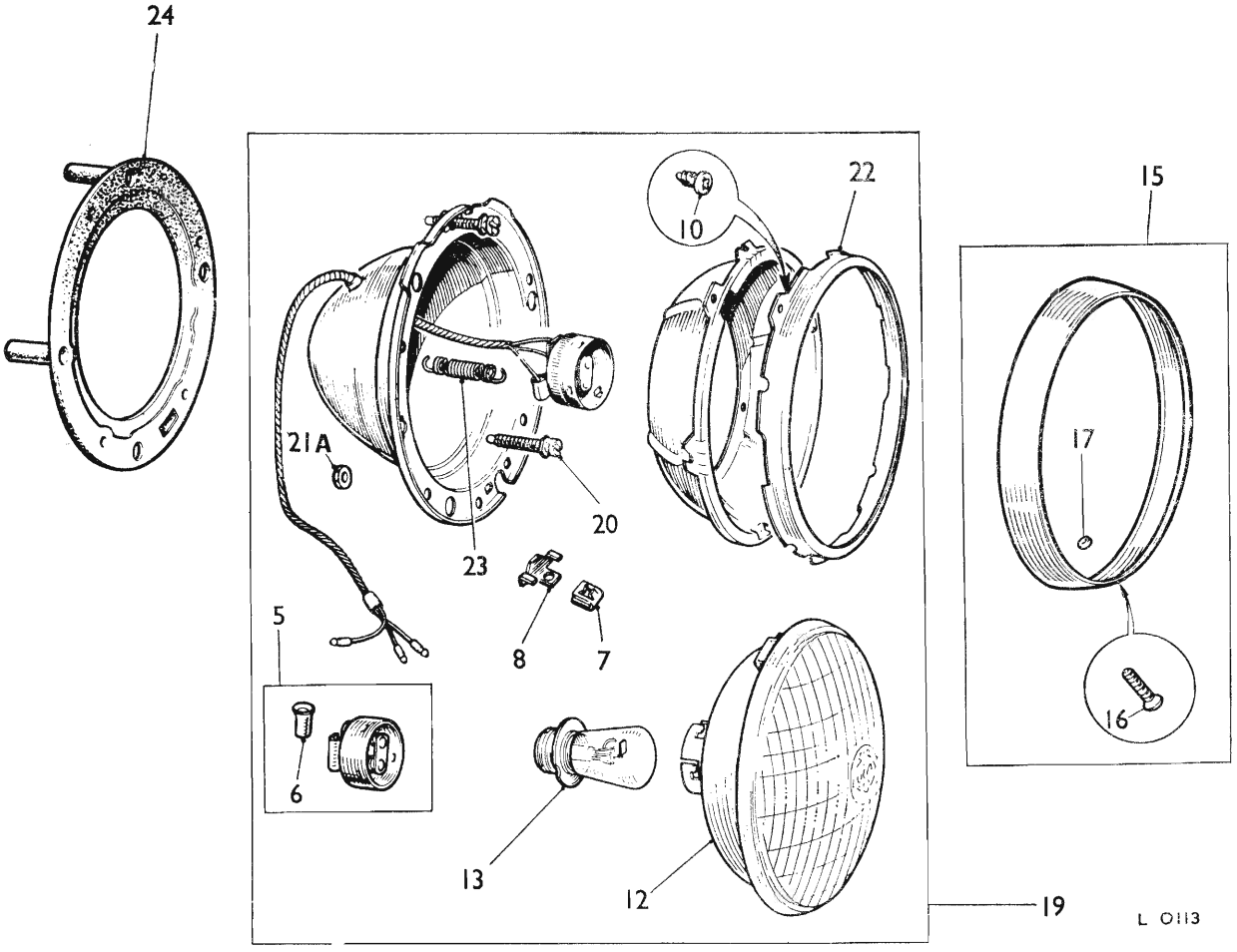
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
SWITCHES, CONTROL BOX, AND FUSEBOX (SPRITE H-AN5)					
Switch					
Starter	3H 949	1	1		
Lighting and ignition	3H 1557	2	1		
Panel light	3H 3100	3	1		
Windscreen wiper	3H 3095	4	1		Not available; use 27H 5278
Windscreen wiper	27H 5278	4	1		
Headlamp dipper	11G 2007	5	1		
Direction indicator	2A 9074	6	1		
Coupling—starter switch to control	3H 950	7	1		
Bootee—starter switch terminal	8G 548	8	1		
Cable assembly—starter control	2A 2085	9	1		
Cable—inner (with knob)	97H 2071	10	1		
Cable—outer	97H 2072	11	1		
Nut	97H 2073	12	1		Not available; use FNZ 206
Nut	FNZ 206	12	1		
Washer—plain	PWZ 106	13	1		
Grommet—cable through dash	RFN 303	14	1		
Knob—lighting and ignition switch	3H 1558	15	1		
Screw—panel light switch to fascia	AJD 1703 N	16	2		Part No. change; was 6K 9588
Washer—spring	LWZ 202	17	2		
Knob—windscreen wiper switch	11K 9101	18	1		
Pad—insulating—dipper switch	AHA 5235	19	1		
Bracket—dipper switch	2A 9102	20	1		
Screw	PMZ 0307	21	2		
Washer—spring	LWZ 203	22	2		
Screw	PMZ 0408	23	2		
Washer—spring	LWZ 204	24	2		
Barrel assembly—lock—ignition switch	7H 9830	25	1		Not available; use 2H 4185
	2H 4185	25	1		Not available; use 24G 1345
	24G 1345	25	1		
Key	ANK 4646	26	2		
Box assembly—control	3H 1835	27	1		
Resistance—63 ohms (carbon-type)	7H 5066	28	1	]	See Austin Service Journal A/326
Resistance—60 ohms (wire-wound)	47H 5589	29	1	]	
Cover	7H 5522	30	1		
Clip—cover	7H 5128	31	1		
Screw	PMZ 0320	32	2		
Washer—spring	LWZ 203	33	2		
Box assembly—fuse	1G 2613	32	1		
Fuse—35-amp	7H 5067	35	4		
Screw	PMZ 0310	36	2		
Washer—spring	LWZ 203	37	2		
Unit—flasher	11G 9093	38	1		
Screw	PMZ 0406	39	1		
Washer—spring	LWZ 204	40	1		



SPRITE MK. II, MIDGET

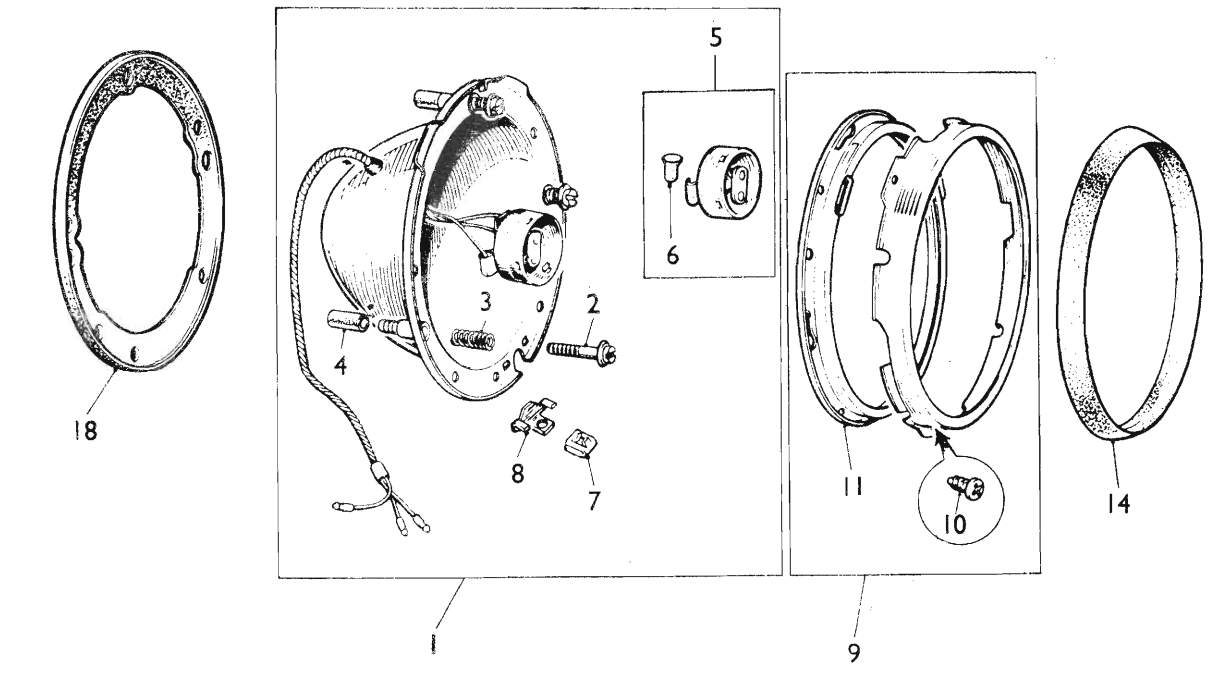
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
SWITCHES, CONTROL BOX, AND FUSEBOX (SPRITE MK. II AND MIDGET)					
Switch					
Starter	3H 949	1	1		
Lighting	BCA 4294	2	1		
Ignition	BHA 4234	3	1		Required when steering lock is not fitted
Panel light	3H 3100	4	1		
Windscreen wiper	BHA 4237	5	1		
Headlamp dipper	13H 176	6	1		
Flasher	2A 9074	7	1		Part No. change; was BHA 4188
Fog lamp	BCA 4294	2	1		Optional extra
Coupling—starter switch to control	3H 950	8	1		
Bootee—starter switch terminal	†8G 548	9	2		Correction; was 8G 584
Cable assembly—starter control **RHD**	2A 2085	10	1		
Cable—inner (with knob)	97H 2071	11	1		
Cable—outer	†97H 2072	12	1		W.S.E. use 2A 2085
Nut	†97H 2073	13	1		W.S.E. use FNZ 206
Nut	FNZ 206	13	1		
Cable—starter control **LHD**	AHA 6202	14	1		
Bracket—cable	AAA 1534	15	1		Part No. change; was 129039
Washer—plain	PWZ 106	16	1		
Solenoid—starter	BHA 4265	18	1		For use when steering lock is fitted
Bracket—solenoid mounting	AHA 6269	19	1		For use when steering lock is fitted
Nut	FNZ 105	20	1		For use when steering lock is fitted
Washer—plain	PWZ 205	21	1		For use when steering lock is fitted
Washer—spring	LWZ 205	22	1		For use when steering lock is fitted
Screw	PMZ 0308	23	2		For use when steering lock is fitted
Washer—spring	LWZ 203	24	2		For use when steering lock is fitted
Nut	FNZ 103	25	2		For use when steering lock is fitted
Grommet—cable through dash	RFN 303	17	1		
Screw—panel light switch to fascia	AJD 1703 N	26	2		
Washer—spring	LWZ 202	27	2		
Pad—insulating—dipper switch	57H 5591	28	1		
Bracket—mounting—dipper switch	AHA 5516	29	1		
Screw	CMZ 0318	30	2		
Screw	PMZ 0408	31	2		
Washer—spring	LWZ 204	32	2		
Barrel assembly—lock—ignition switch	†7H 9830	33	1		W.S.E. use 24G 1345 — Required when steering lock is not fitted
	†2H 4185	33	1		W.S.E. use 24G 1345 — Required when steering lock is not fitted
	24G 1345	33	1		Required when steering lock is not fitted
Key	ANK 4646	34	2		Required when steering lock is not fitted
Box assembly—control	13H 142	35	1	See (1) on page MN 26	
Box assembly—control	BCA 4308	35	1	See (2) on page MN 26	
Resistance—63 ohms (carbon-type)	7H 5066	36	1		See Austin Service Journal A/326 and Service Memorandum MG/324
Resistance—60 ohms (wire-wound)	47H 5589	37	1		See Austin Service Journal A/326 and Service Memorandum MG/324
Cover	7H 5522	38	1		
Clip—cover	7H 5128	39	1		
Screw	PMZ 0320	40	2		
Washer—spring	LWZ 203	41	2		
Box assembly—fuse	†13H 252	42	1		
Fuse—35-amp	7H 5067	43	4		
Cover	47H 5212	44	1		
Screw	PMZ 0310	45	1		
Washer—spring	LWZ 203	46	1		
Unit—flasher	18H 110	47	1		
Screw	PMZ 0408	48	1		
Washer—spring	LWZ 204	49	1		

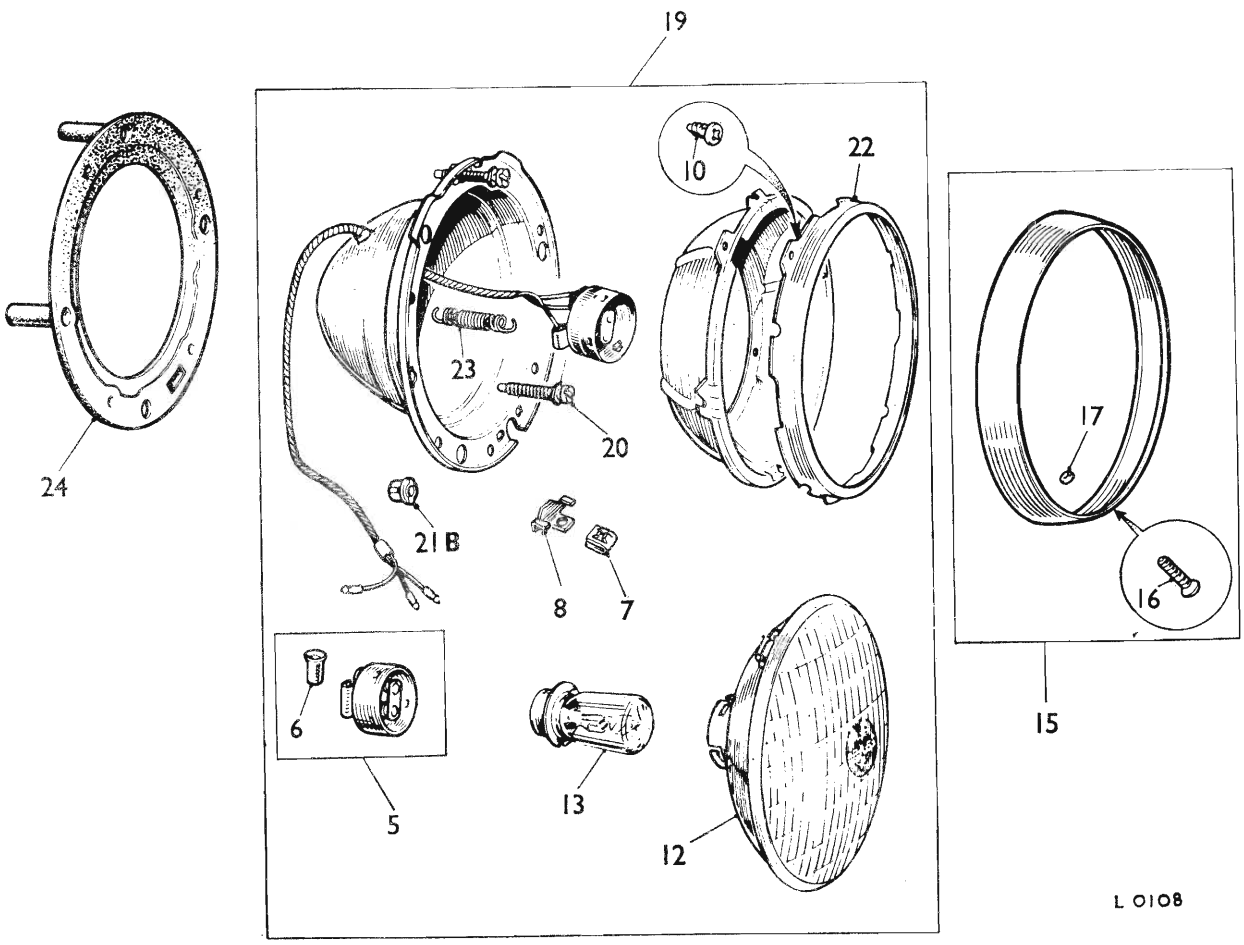

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment *—continued*					
LAMPS—ROAD (SPRITE H-AN5)					
Headlamp assembly complete—left dip—Mk. VI	*3H 2518		2		W.S.E. use 27H 8209 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Headlamp assembly complete—left dip—Mk. VI	*47H 5365		2		
Body assembly	7H 6838	1	2		W.S.E. use 27H 8209 together with 1 off gasket 13H 565
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	17H 5145		2		W.S.E. use 17H 5306
	37H 5588		2		
	27H 2333		2		
Adaptor assembly	17H 5306	5	2		
Sleeve—terminal	27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate assembly—light unit retaining	17H 5205	9	2		
Screw	PJZ 602	10	6		
Rim—light unit retaining	**RHD** 17H 5395	11	2		
Unit—light	**except** 7H 5483	12	2		
Bulb	**Europe** BFS 414	13	2		Part No. change; was 13H 140
Excluder—dust	3H 2962	14	2		
Rim assembly	17H 5147	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	3H 1031	18	2		
Headlamp assembly—left dip—Mk. X	†27H 8209	19	2		W.S.E. use 27H 8495
Headlamp assembly—left dip—Mk. X	†27H 8495	19	2		
Screw—trimmer	67H 5025	20	4		
Nut—trimmer screw	27H 6482	21A	4		
Adaptor assembly	17H 5306	5	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate—light unit retaining	27H 3338	22	2		
Screw	PJZ 602	10	6		
Spring—unit seating rim	67H 5026	23	2		
Unit—light	7H 5483	12	2		
Bulb	BFS 414	13	2		
Rim assembly	17H 5147	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	13H 565	24	2		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps

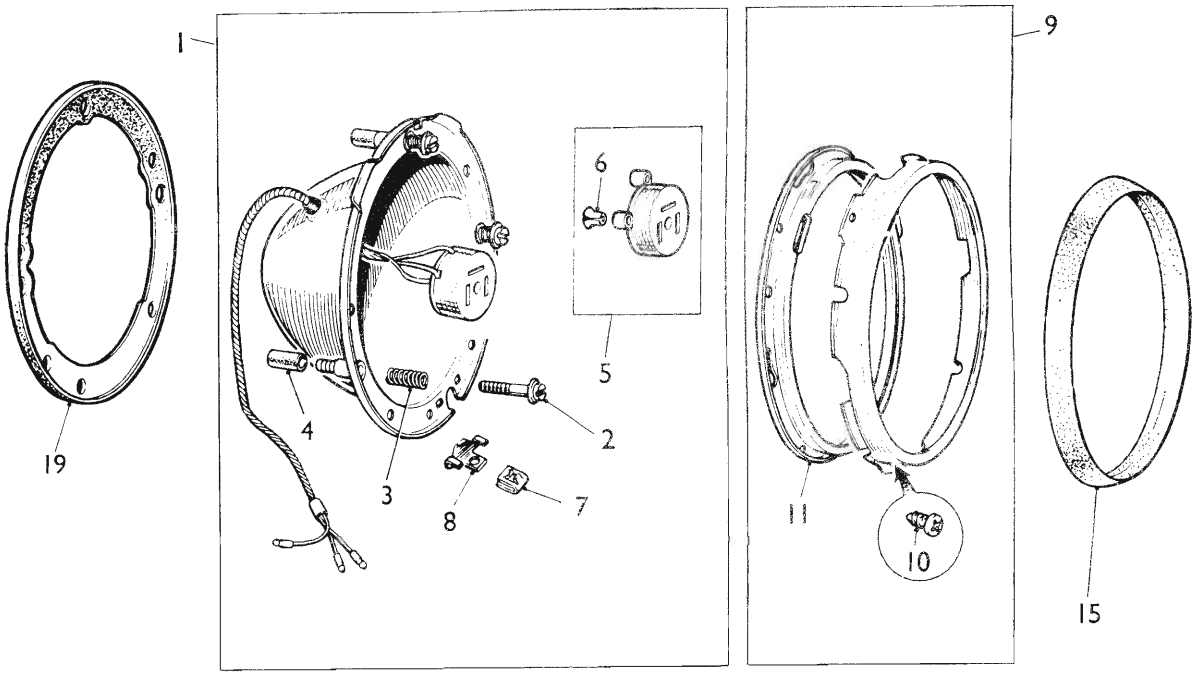

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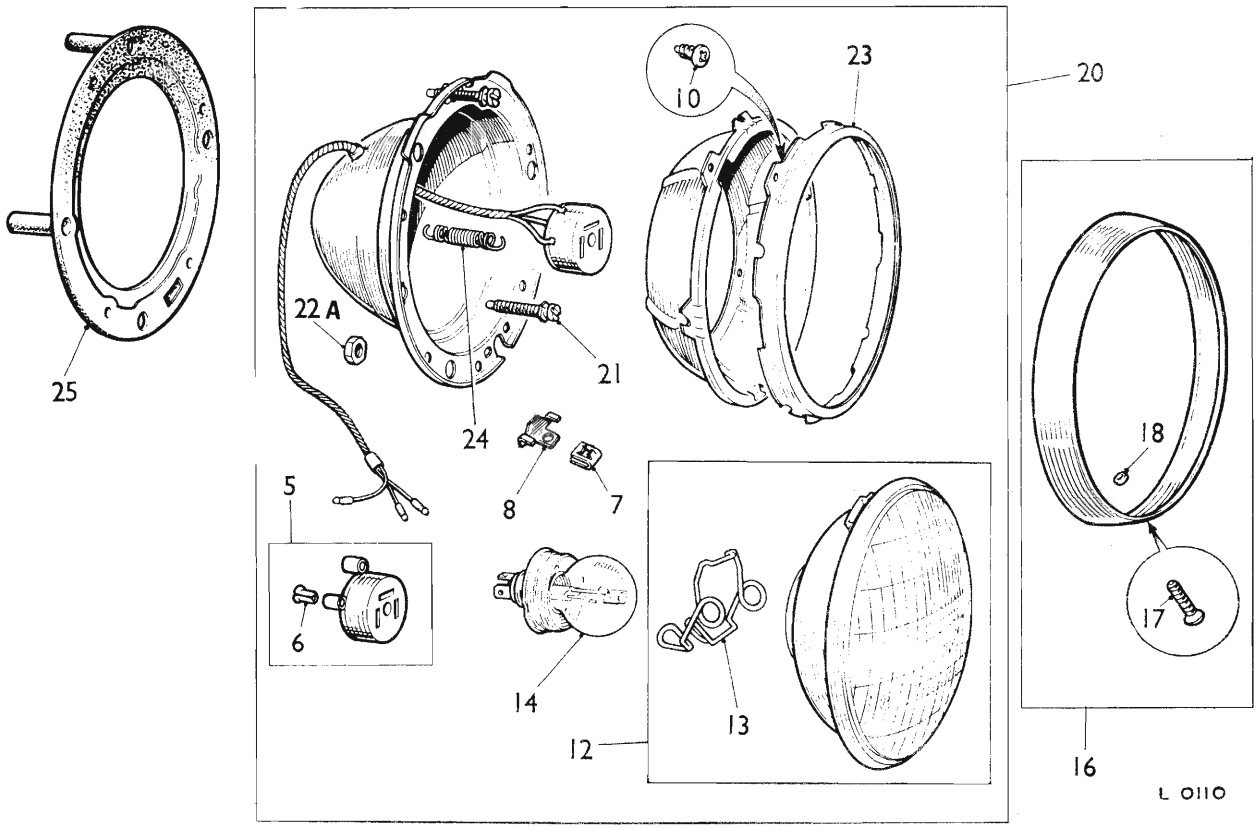

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Electrical Equipment—*continued*
Lamps—Road (Sprite H-AN5)—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp complete—vertical dip—Mk. VI	3H 2520		2		Not available; use 27H 7971 together with 1 off rim 17H 5147 and 1 off gasket 57H 5353
Body assembly	7H 6838	1	2		Not available; use 27H 7971 together with 1 off gasket 57H 5353
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		Correction; was 27H 6253
Adaptor (with cable)	17H 5145		2		Not available; use 17H 5306
	37H 5588		2		
	27H 2333		2		
Adaptor assembly	17H 5306	5	2		
Sleeve—terminal	27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate assembly—light unit retaining	17H 5205	9	2		
Screw	PJZ 602	10	6		
Rim—light unit retaining	**LHD** 17H 5395	11	2	(C) H-AN5-501 to 10488	
Unit—light	**except** 7H 5485	12	2		
Bulb	**France** BFS 370	13	2		Part No. change; was 3H 921
Excluder—dust	3H 2962	14	2		
Rim assembly	17H 5147	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	3H 1031	18	2		
Headlamp assembly—vertical dip—Mk. X	27H 7971	19	2		
Screw—trimmer	67H 5025	20	4		
Retainer—trimmer screw	27H 7824	21B	4		
Adaptor assembly	17H 5306	5	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate—light unit retaining	27H 3338	22	2		
Screw	PJZ 602	10	6		
Spring—unit seating rim	67H 5026	23	2		
Unit—light	7H 5485	12	2		
Bulb	BFS 370	13	2		
Rim assembly	17H 5147	15	2		
Screw	AJA 5081	16	2		
Washer (rubber)	21G 9057	17	2		
Gasket (rubber)	57H 5353	24	2		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps

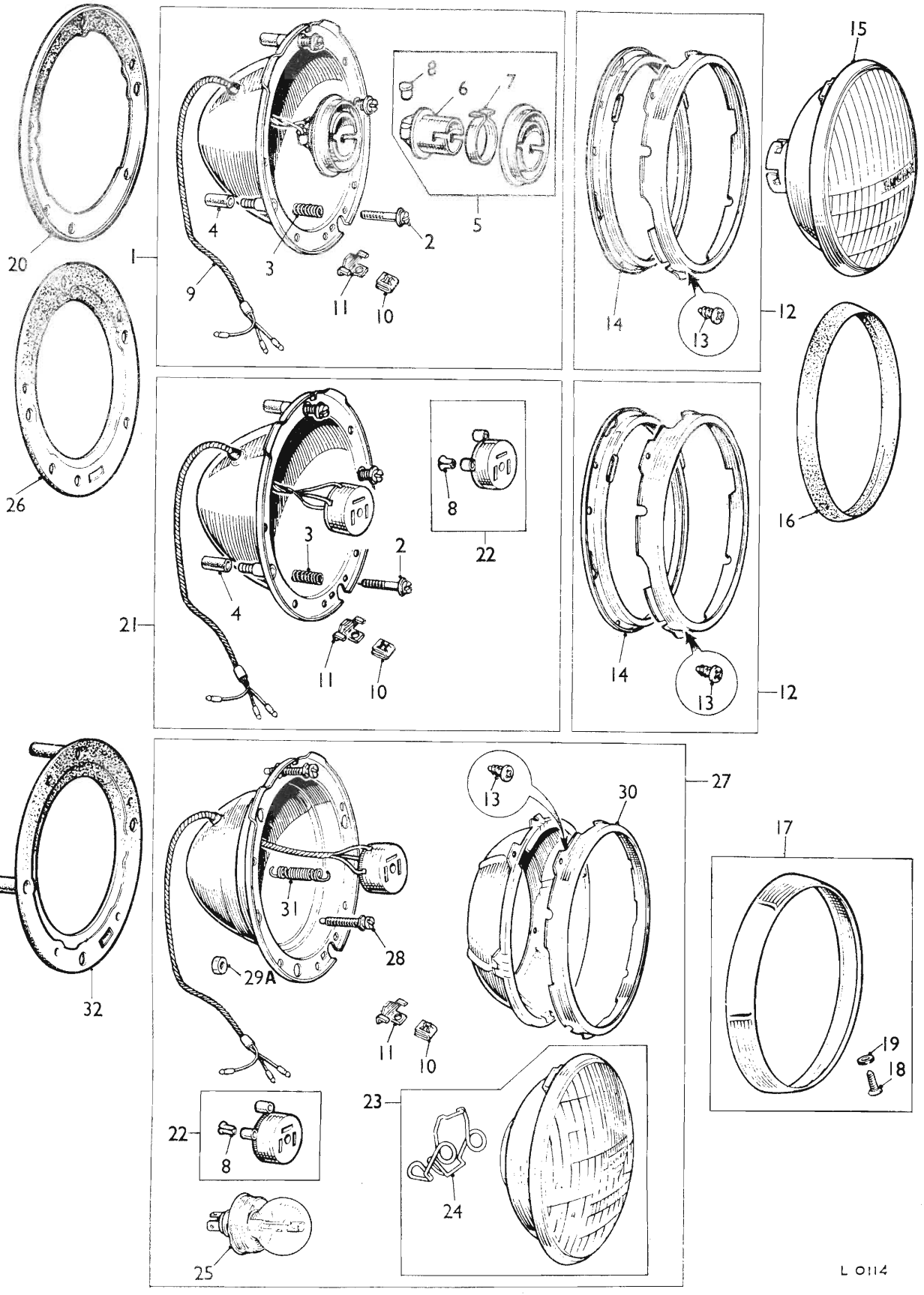

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SPRITE H-AN5

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite H-AN5)—*continued*					
Headlamp complete—vertical dip—Mk. VI	BHA 4092		2		Not available; use 27H 8204 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Body assembly	67H 5028	1	2		Not available; use 27H 8204 together with 1 off gasket 13H 565
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	BHA 4235		2		Not available; use 47H 5126
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate assembly—light unit retaining	17H 5205	9	2		
Screw	PJZ 602	10	6		
Rim—light unit retaining	17H 5305	11	2		
Unit assembly—light	47H 5124	12	2		Not available; use 27H 4146
Unit assembly—light	**LHD** 27H 4146	12	2		
Spring—bulb retaining	**Europe** 47H 5125	13	2	(C) H-AN5-10489 on	
Bulb	**except** BFS 410	14	2	(except Sweden), 10489 to 21117 (Sweden)	Part No. change; was 13H 138
	France				
Excluder—dust	3H 2962	15	2		
Rim assembly	17H 5147	16	2		
Screw	AJA 5081	17	2		
Washer (rubber)	21G 9057	18	2		
Gasket (rubber)	3H 1031	19	2		
Headlamp assembly—vertical dip—Mk. X	27H 8204	20	2		
Screw—trimmer	67H 5025	21	4		
Nut—trimmer screw	27H 6482	22A	4		
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate—light unit retaining	27H 3338	23	2		
Screw	PJZ 602	10	6		
Spring—unit seating rim	67H 5026	24	2		
Unit assembly—light	27H 4146	12	2		
Spring—bulb retaining	47H 5125	13	2		
Bulb	BFS 410	14	2		
Rim assembly	17H 5147	16	2		
Screw	AJA 5081	17	2		
Washer (rubber)	21G 9057	18	2		
Gasket (rubber)	13H 565	25	2		

See T.I.B. **1B45 F18 for** identification of Mk. VI and Mk. X headlamps

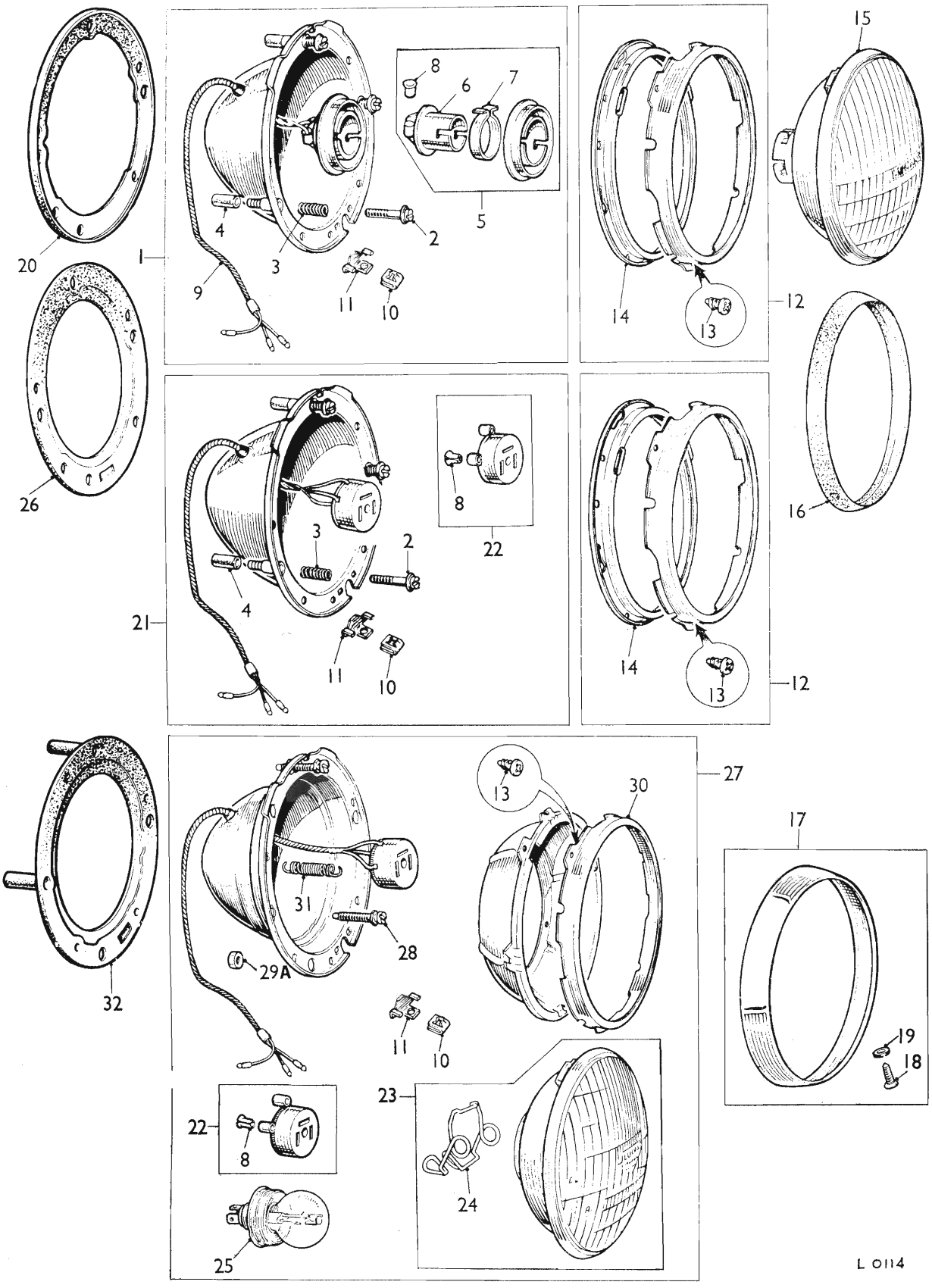

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SPRITE H-AN5

Electrical Equipment—*continued*
Lamps—Road (Sprite H-AN5)—*continued*

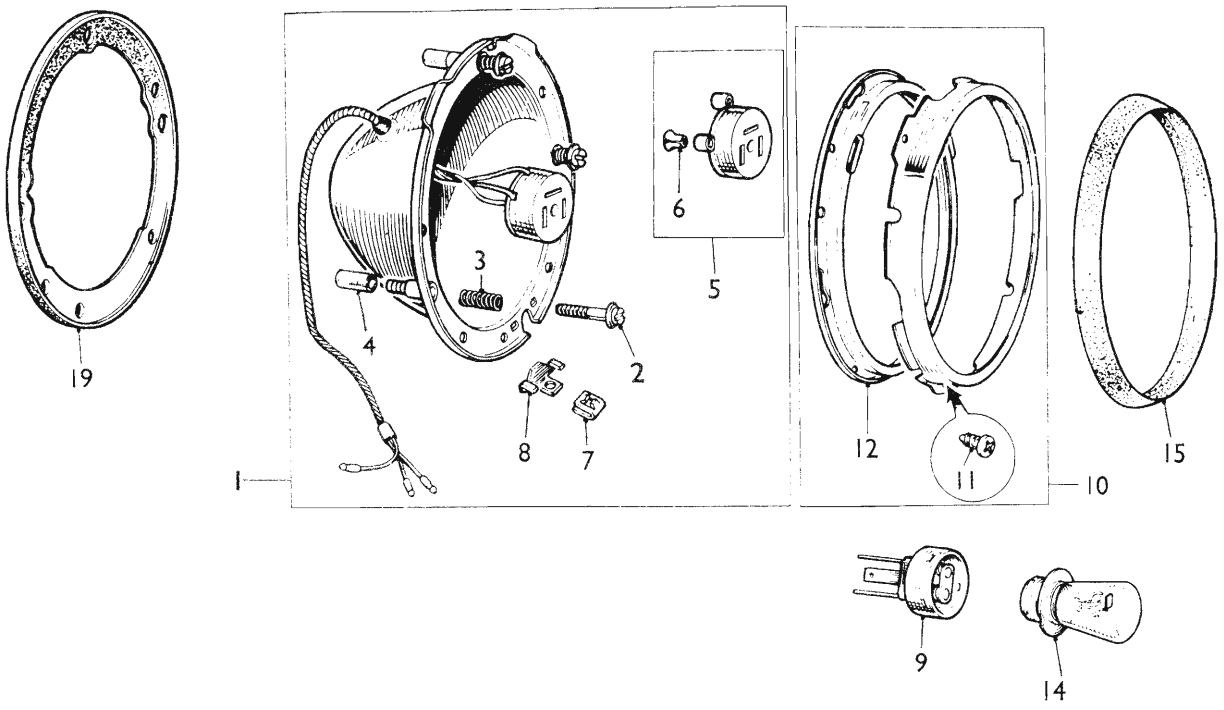
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp complete (less bulb)—Mk. VI	3H 2521		2		Part No. change; was 17H 5530. W.S.E. use 37H 1368 together with 1 off rim 17H 5147 and 1 off gasket 57H 5353
Body assembly	7H 6915	1	2		W.S.E. use 37H 1368 together with 1 off gasket 57H 5353
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Back-shell assembly	17H 5146	5	2		
Holder—shell	7H 5062	6	2		
Clip and screw	37H 5192	7	2	(C) H-AN5-501 to 7781	
Sleeve—terminal	27H 6713	8	6		Part No. change; was 7H 5582 and 37H 5271
Cable	*NSP		2		Was 7H 6916
Nut—rim fixing screw	27H 5354	10	2		
Bracket—rim fixing screw	37H 5190	11	2		
Plate assembly—light unit retaining	17H 5205	12	2		
Screw	PJZ 602	13	6		
Rim—light unit retaining	17H 5395	14	2		
Unit—light	7H 5486	15	2		
Excluder—dust	3H 2962	16	2		
Rim assembly	17H 5147	17	2		
Screw	AJA 5081	18	2		
Washer (rubber)	21G 9057	19	2		
Gasket (rubber)	3H 1031	20	2		
Headlamp complete—vertical dip—Mk. VI	**France** BHA 4093		2		W.S.E. use 37H 1368 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Body assembly	67H 5028	21	2		W.S.E. use 37H 1368 together with 1 off gasket 13H 565
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	22	2		
Sleeve—terminal	27H 6713	8	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	10	2		
Bracket—rim fixing screw	37H 5190	11	2	(C) H-AN5-7782 on	
Plate assembly—light unit retaining	17H 5205	12	2		
Screw	PJZ 602	13	6		
Rim—light unit retaining	17H 5395	14	2		
Unit assembly—light	47H 5124	23	2		W.S.E. use 27H 4146
Unit assembly—light	27H 4146	23	2		
Spring—bulb retaining	47H 5125	24	2		
Bulb	BFS 411	25	2		Part No. change; was 13H 139
Excluder—dust	3H 2962	16	2		Used with gasket 3H 1031 only
Rim assembly	17H 5147	17	2		
Screw	AJA 5081	18	2		
Washer (rubber)	21G 9057	19	2		
Gasket (rubber)	3H 1031	20	2		
Gasket (rubber)	7H 8338	26	2		Fitted to later headlamps

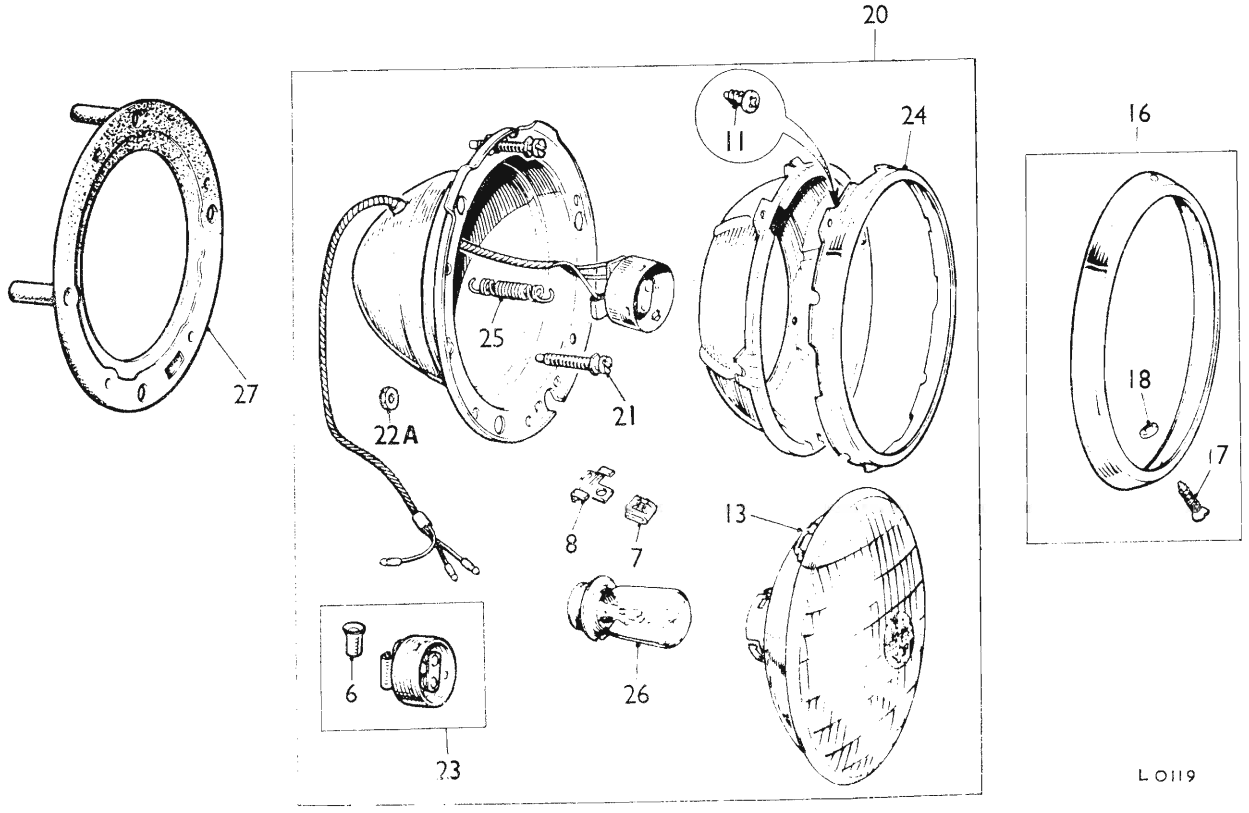
See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite H-AN5)—*continued*					
Headlamp assembly—vertical dip—Mk. X	37H 1368	27	2		
Screw—trimmer	67H 5025	28	4		
Nut—trimmer screw	27H 6482	29A	4		
Adaptor assembly	47H 5126	22	2		
Sleeve—terminal	27H 6713	8	6		
Nut—rim fixing screw	27H 5354	10	2		
Bracket—rim fixing screw	37H 5190	11	2		
Plate—light unit retaining	27H 3338	30	2		
Screw	**France** PJZ 602	13	6		
Spring—unit seating rim	67H 5026	31	2		
Unit assembly—light	27H 4146	23	2		
Spring—bulb retaining	47H 5125	24	2		
Bulb	BFS 411	25	2		
Rim assembly	17H 5147	17	2		
Screw	AJA 5081	18	2		
Washer (rubber)	21G 9057	19	2		
Gasket (rubber)	57H 5353	32	2	(C) H-AN5-501 to ▼	
Gasket (rubber)	13H 565	32	2	(C) H-AN5 - ▼ on	

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps


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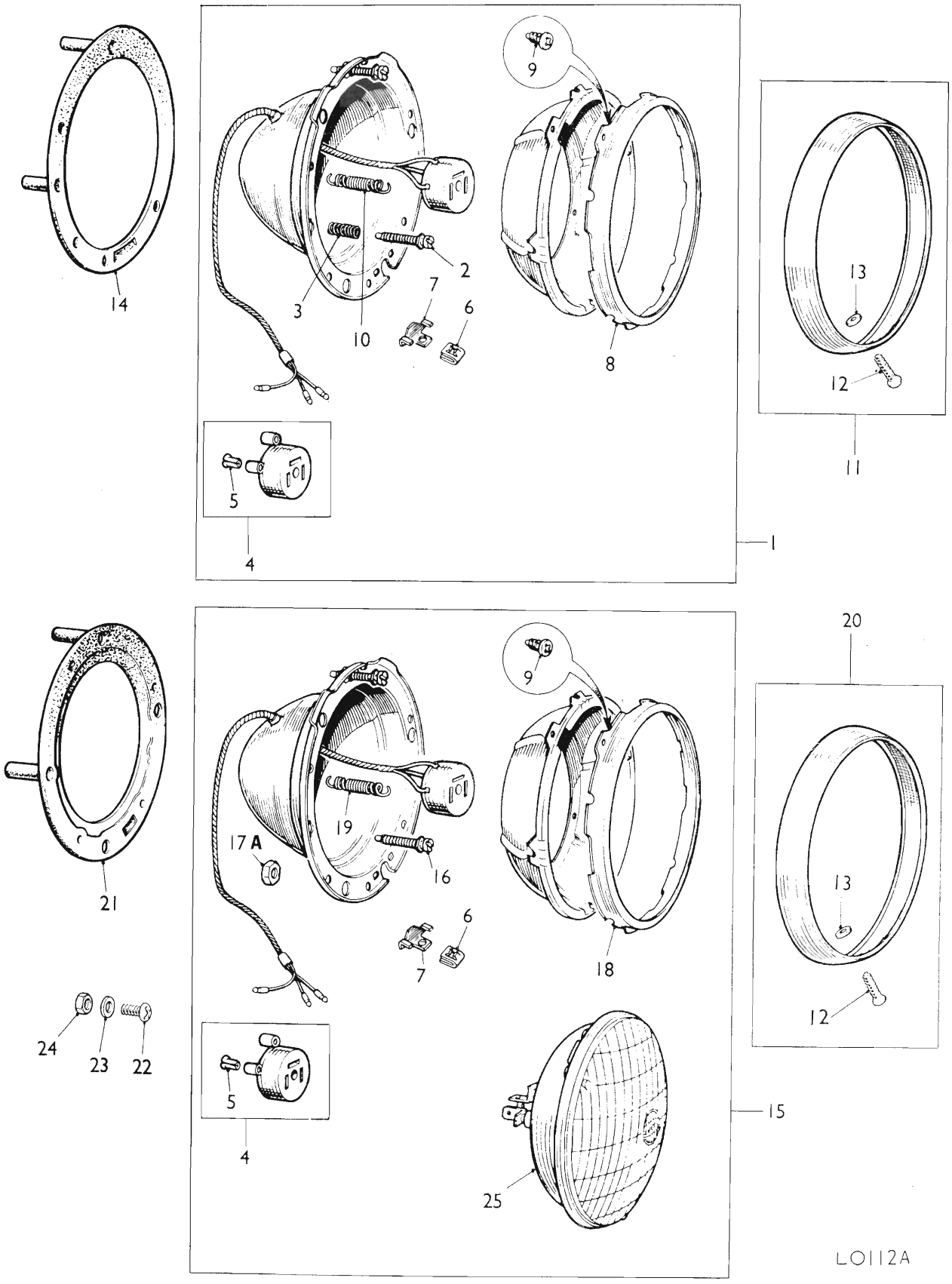

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite H-AN5)—*continued*					
Headlamp complete—right dip—Mk. VI	17H 5543		2		Not available; use 27H 8206 together with 1 off rim 17H 5147 and 1 off gasket 57H 5353
Body assembly	67H 5028	1	2		Not available; use 27H 8207 together with 1 off gasket 57H 5353
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	BHA 4235		2		
Adaptor assembly	47H 5126	5	2		Not available; use 47H 5126
Sleeve—sealing	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		Part No. change; was 7H 5582 and 37H 5271
Bracket—rim fixing screw	37H 5190	8	2		
Adaptor—conversion	17H 5546	9	2		
Plate assembly—light unit retaining	17H 5205	10	2		
Screw	PJZ 602	11	6		
Rim—light unit retaining	17H 5395	12	2		
Unit—light	17H 5375	13	2		
Bulb	BFS 355	14	2		
Excluder—dust	3H 2962	15	2		
Rim assembly	17H 5147	16	2		
Screw	AJA 5081	17	2		
Washer (rubber)	21G 9057	18	2		
Gasket (rubber)	3H 1031	19	2		
Headlamp assembly—right dip—Mk. X	27H 8206	20	2		
Screw—trimmer	67H 5025	21	4		
Nut—trimmer screw	27H 6482	22A	4		
Adaptor assembly	17H 5306	23	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate—light unit retaining	27H 3338	24	2		
Screw	PJZ 602	11	6		
Spring—unit seating rim	67H 5026	25	2		
Unit—light	17H 5375	13	2		
Bulb	BFS 415	26	2		
Rim assembly	17H 5147	16	2		
Screw	AJA 5081	17	2		
Washer (rubber)	21G 9057	18	2		
Gasket (rubber)	57H 5353	27	2		

LHD except Europe

(C) H-AN5-501 on (except USA) 501 to 19014 (USA)

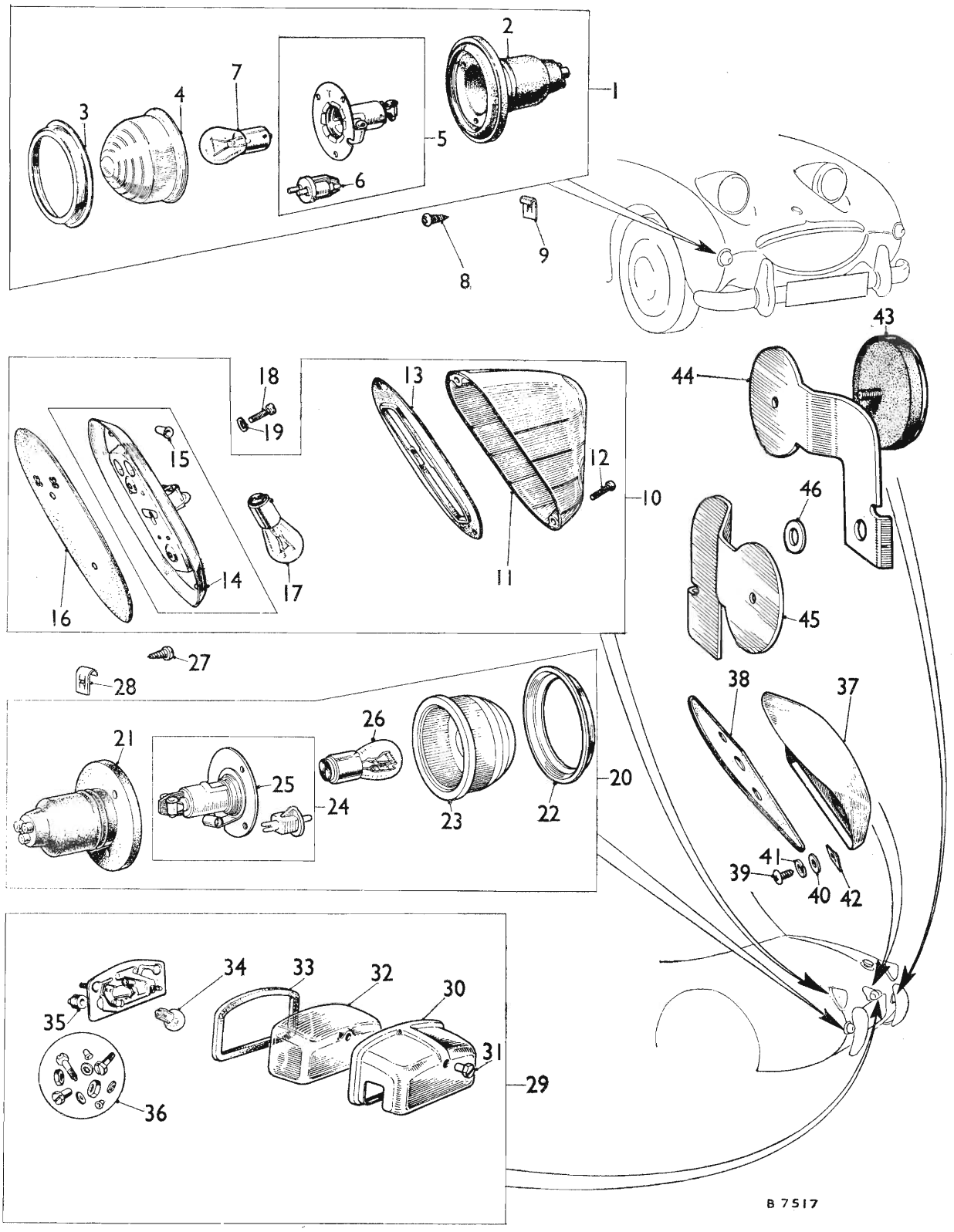
See B.L.R. 7243 178 for identification of Mk. VI and Mk. X headlamps


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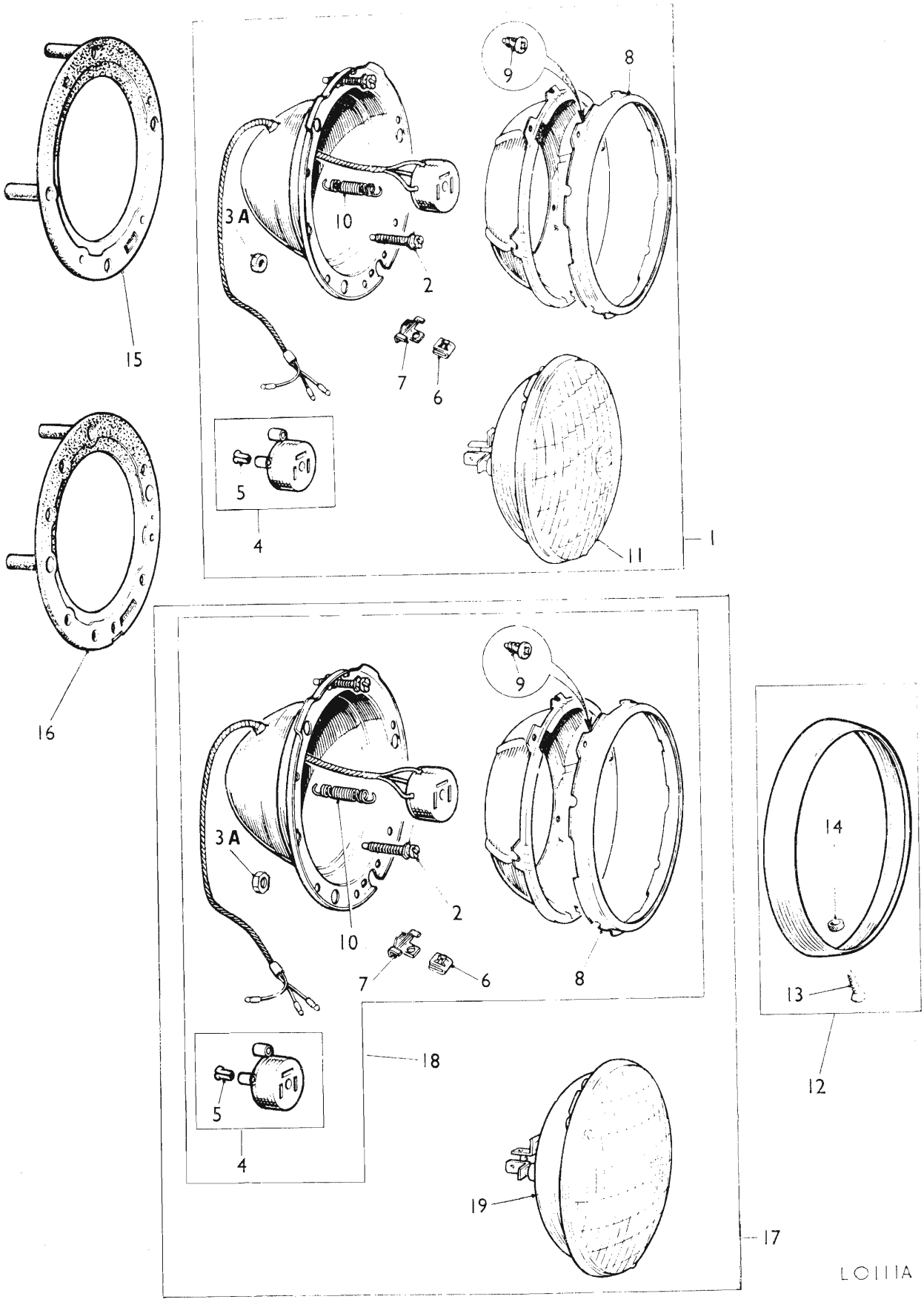
Electrical Equipment—*continued*
Lamps—Road (Sprite H-AN5)—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp assembly—Mk. VIII	†57H 5004		2		W.S.E. use 27H 8207 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Body assembly	†67H 5029	1	2		W.S.E. use 27H 8207 together with 1 off gasket 13H 565
Screw—trimmer	17H 5230	2	4		
Spring—trimmer	17H 5231	3	4		
Adaptor (with cable)	†BHA 4235		2		W.S.E. use 17H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	17H 5273	8	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	17H 5277	10	2		
Rim assembly	**USA** 47H 5564	11	2	(C) H-AN5-19015 on	
Screw	AJA 5081	12	2		
Washer (rubber)	21G 9057	13	2		
Gasket (rubber)	13H 346	14	2		
Headlamp assembly—Mk. X	27H 8207	15	2		
Screw—trimmer	67H 5025	16	4		
Nut—trimmer	27H 6482	17A	4		
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6		
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	27H 3338	18	2		
Screw	PJZ 602	9	6		
Spring—light unit retaining	67H 5026	19	2		
Unit—light	†17H 9472	25	2		
Rim assembly	17H 5147	20	2		
Screw	AJA 5081	12	2		
Washer (rubber)	21G 9057	13	2		
Gasket (rubber)	13H 565	21	2		
Screw	PMZ 0312	22	8		
Washer—plain	PWZ 203	23	4	(C) H-AN5-24400 on	
Nut	FNZ 103	24	4		

See T.I.B. 1B45 F18 for identification of Mk. V and Mk. VI headlamps

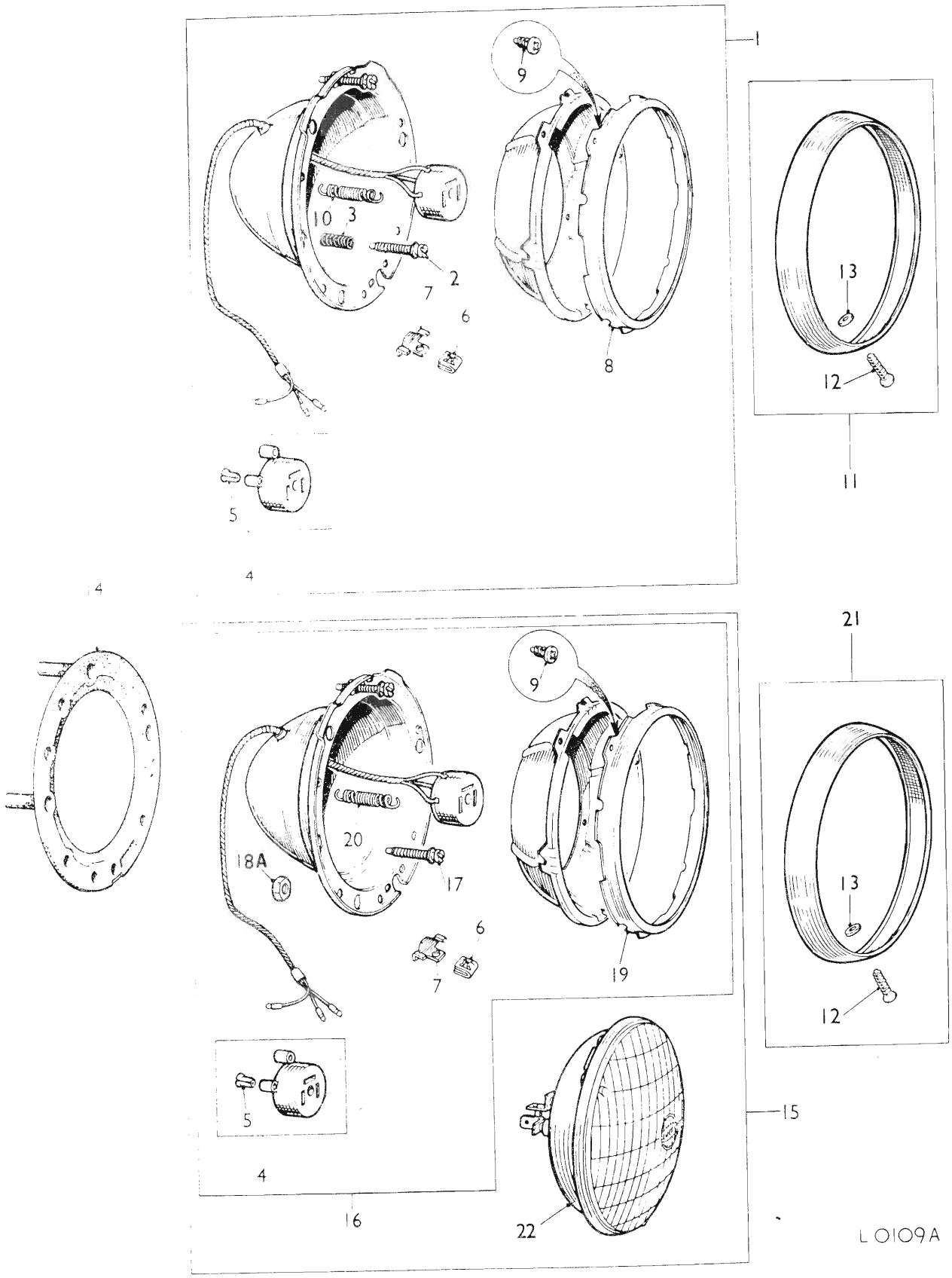

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment —*continued*					
Lamps—Road (Sprite H-AN5) —*continued*					
Sidelamp assembly	1B 9100	1	2		
Body (rubber)	37H 5527	2	2		
Rim	7H 5182	3	2		
Lens	37H 5519	4	2		
Holder assembly—bulb	27H 5545	5	2		
Interior	17H 5427	6	2		W.S.E. use 7H 5111
Interior	7H 5111	6	2		
Bulb	BFS 380	7	2		Part No. change; was 1F 9026
Screw	PTZ 604	8	6		
Nut	PFS 326	9	6		
Lamp assembly—stop/tail and reflector	13H 23	10	2		
Lens and reflector	AJA 5069	11	2		
Screws—lens	37H 5410	12	4		
Rubber—lens seating	AJA 5071	13	2		
Rim and bulb holder assembly	AJA 5072	14	2		
Sleeve—terminal	27H 6713	15	6		Part No. change; was 37H 5271
Rubber—lamp seating	AJA 5073	16	2		
Bulb	BFS 380	17	2		Part No. change; was 1F 9026
Screw	PMZ 0308	18	4		
Washer—spring	LWZ 203	19	4		
Lamp assembly—flasher—rear—Amber	2A 9013	20	2		
Lamp assembly—flasher—rear—Red	2A 9040	20	2		
Body (rubber)	37H 5527	21	2		
Rim	7H 5182	22	2		
Lens—Amber	37H 5520	23	2		
Lens—Red	37H 531	23	2		
Holder assembly—bulb	37H 5528	48	2		
Interior	AJH 5100	25	2		
Interior	7H 5202	25	2		W.S.E. use 7H 5202
Bulb	BFS 382	26	2		Part No. change; was 1F 9012
Screw	PTZ 604	27	6		
Nut	PFS 326	28	6		
Lamp assembly—number-plate	†3H 1813	29	1	(C) H-AN5-501 to 36193	W.S.E. use BHA 4153
Lamp assembly—number-plate	BHA 4153	29	1	(C) H-AN5-36194 on	
Cover	7H 5185	30	1		
Screw—cover	17H 5385	31	1		W.S.E. use sundry parts set 7H 5123
Lens	7H 5121	32	1	(C) H-AN5-501 to 36193	W.S.E. use 57H 5128
Lens	57H 5128	32	1	(C) H-AN5-36194 on	
Gasket—lens seating	7H 5122	33	1	(C) H-AN5-501 to 36193	
Gasket—lens seating	57H 5368	33	1	(C) H-AN5-36194 on	
Bulb	BFS 989	34	1/2		Quantity increased at (C) H-AN5-36194. Part No. change; was 2H 4817
Grommet—cable	7H 5164	35	1	(C) H-AN5-501 to ▼	W.S.E. use 5L 321
Grommet—cable	5L 321	35	1		
Sundry parts	7H 5123	36	1 set		
Bracket—lamp mounting	14A 4615	37	1		
Rubber—lamp mounting	14A 4743	38	1		
Screw	PJZ 1006	39	2		
Washer—plain	PWZ 203	40	2		
Washer—spring	LWZ 203	41	2		
Nut—spring	PFS 510	42	2		
Reflector—rear	BHA 4148	43	2		
Bracket—reflector mounting—RH	**Not** AHH 5981	44	1		
Bracket—reflector mounting—LH	**UK** AHH 5980	45	1		
Washer—plain	PWZ 205	46	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
LAMPS—ROAD (SPRITE Mk. II AND MIDGET)					
Headlamp assembly complete—Mk. X	†BHA 4247		2	(C) H–AN6–101 to 11768 (C) G–AN1–101 to 6737	W.S.E. use 27H 8203 together with 1 off rim 17H 5147 and 1 off gasket 57H 5353
Headlamp assembly complete—Mk. X	†13H 579		2	(C) H–AN6–11769 to 24731 (C) H–AN7–24732 on (C) G–AN1–6738 to 16183 (C) G–AN2–16184 on	W.S.E. use 27H 8203 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Headlamp assembly—Mk. X	27H 8203	1	2		
Screw—trimmer	67H 5025	2	4		
Nut—trimmer screw	27H 6482	3A	4		
Adaptor (with cable)	†BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	**RHD** 27H 5354	6	2		
Bracket—rim fixing screw	**except** 37H 5190	7	2		
Plate—light unit retaining	**Europe** †57H 5292	8	2		W.S.E. use 27H 3338
Plate—light unit retaining	27H 3338	8	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	67H 5026	10	2		
Unit—light	13H 496	11	2		
Rim assembly	17H 5147	12	2	(C) H–AN6–101 to 11768 (C) G–AN1–101 to 6737	
Rim assembly	17H 5143	12	2	(C) H–AN6–11769 to 24731 (C) H–AN7–24732 on (C) G–AN1–6738 to 16183 (C) G–AN2–16184 on	
Screw	AJA 5081	13	2		
Washer (rubber)	21G 9057	14	2		
Gasket (rubber)	57H 5353	15	2	(C) H–AN6–101 to 11768 (C) G–AN1–101 to 6737	
Gasket (rubber)	57H 5456	16	2	(C) H–AN6–11769 to 24731 (C) H–AN7–24732 on (C) G–AN1–6738 to 16183 (C) G–AN2–16184 on	
Headlamp assembly complete—Mk. X	†57H 5382		2		W.S.E. use 27H 8207 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Headlamp assembly—Mk. X	27H 8207	17	2		
Body assembly	†67H 5024	18	2		W.S.E. use 27H 8207
Screw—trimmer	67H 5025	2	4		
Nut—trimmer screw	27H 6482	3A	4		
Adaptor (with cable)	†BHA 4235		2	(C) H–AN6–101 to 8155 (less 7220 to 8146)	W.S.E. use 47H 5126
Adaptor assembly	**USA** 47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6	(C) G–AN1–101 to 4112 (less 3627 to 3858, 3860 to 4060, 4066 to 4078 and 4083 to 4109)	Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	†57H 5292	8	2		W.S.E. use 27H 3338
Plate—light unit retaining	27H 3338	8	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	67H 5026	10	2		
Unit—light	†17H 9472	19	2		
Rim assembly	17H 5147	12	2		
Screw	AJA 5081	13	2		
Washer (rubber)	21G 9057	14	2		
Gasket (rubber)	†13H 565	15	2		

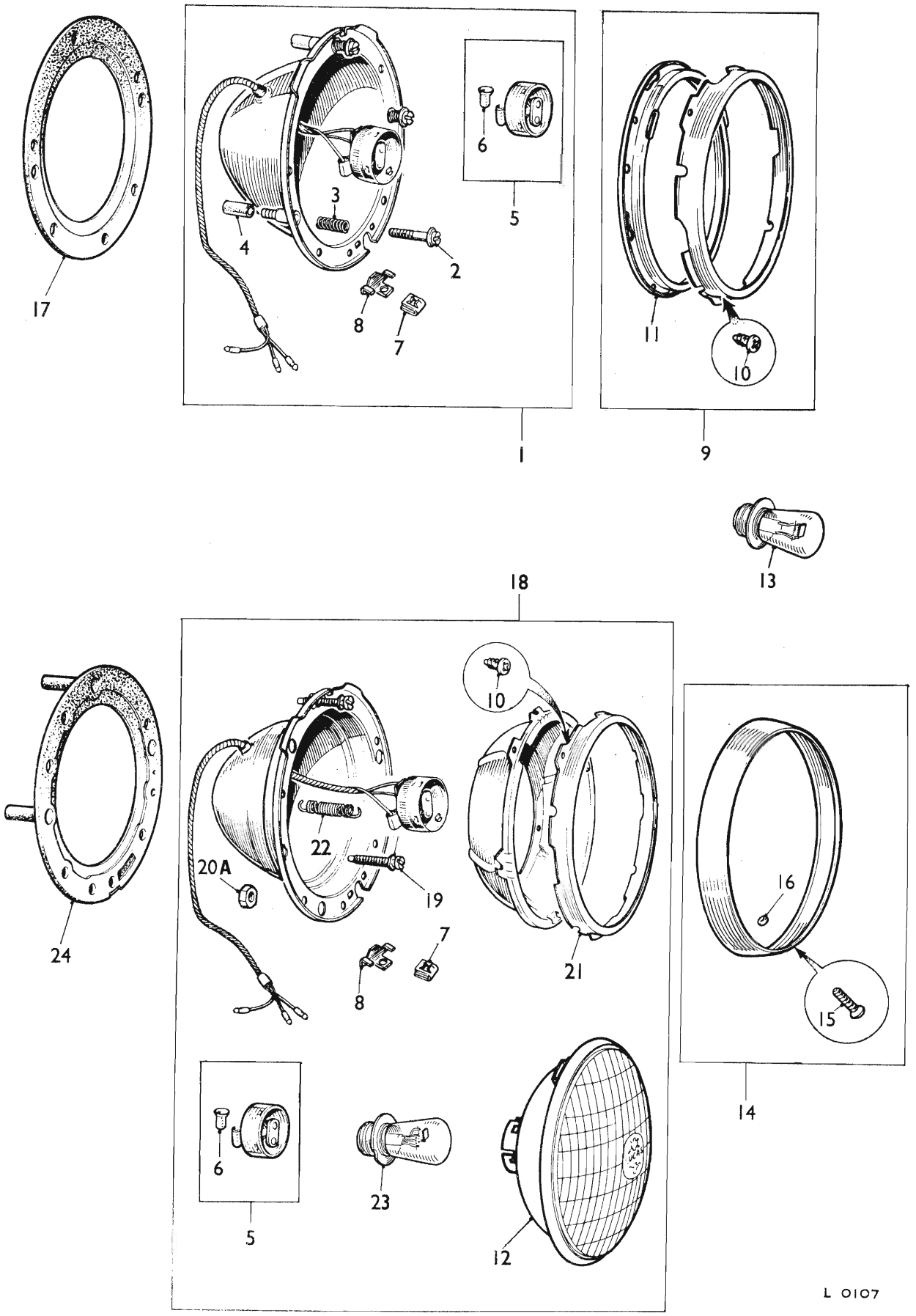
See T.I.B. **1B45 F18** for identification of Mk. VI and Mk. X headlamps


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Electrical Equipment—*continued*
Lamps—Road (Sprite Mk. II and Midget)—*continued*

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp assembly complete—Mk. VIII	†57H 5009		2		W.S.E. use 27H 8207 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Body assembly	†67H 5029	1	2		
Screw—trimmer	17H 5230	2	4		
Spring—trimmer screw	17H 5231	3	4		
Adaptor (with cable)	†BHA 4235		2	(C) H–AN6–8156 to 12776 (plus 7220 to 8146)	W.S.E. use 47H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6	(C) G–AN1–4113 to 7680 (plus 3627 to 3858, 3860 to 4060, 4066 to 4078 and 4083 to 4109)	Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	6	2		
Bracket—rim fixing screw	37H 5190	7	2		
Plate—light unit retaining	17H 5273	8	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	17H 5277	10	2		
Rim assembly	47H 5554	11	2		
Screw	AJA 5081	12	2		
Washer (rubber)	21G 9057	13	2		
Gasket (rubber) **North America**	†17H 5214	14	2		W.S.E. use 57H 5456
Gasket (rubber)	57H 5456	14	2		
Headlamp assembly—Mk. X	27H 8207	15	2		
Body assembly	†67H 5024	16	2		W.S.E. use 27H 8207
Screw—trimmer	67H 5025	17	4		
Nut—trimmer screw	27H 6482	18A	4		
Adaptor (with cable)	†BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	4	2		
Sleeve—terminal	27H 6713	5	6	(C) H–AN6–12777 to 24731	Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	6	2	(C) H–AN7–24732 on	
Bracket—rim fixing screw	37H 5190	7	2	(C) G–AN1–7681 to 16183	
Plate—light unit retaining	†57H 5292	19	2	(C) G–AN2–16184 on	W.S.E. use 27H 3388
Plate—light unit retaining	27H 3338	19	2		
Screw	PJZ 602	9	6		
Spring—unit seating rim	67H 5026	20	2		
Unit—light	†17H 9472	22	2		
Rim assembly	17H 5143	21	2		
Screw	AJA 5081	12	2		
Washer (rubber)	21G 9057	13	2		
Gasket (rubber)	57H 5456	14	2		

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps

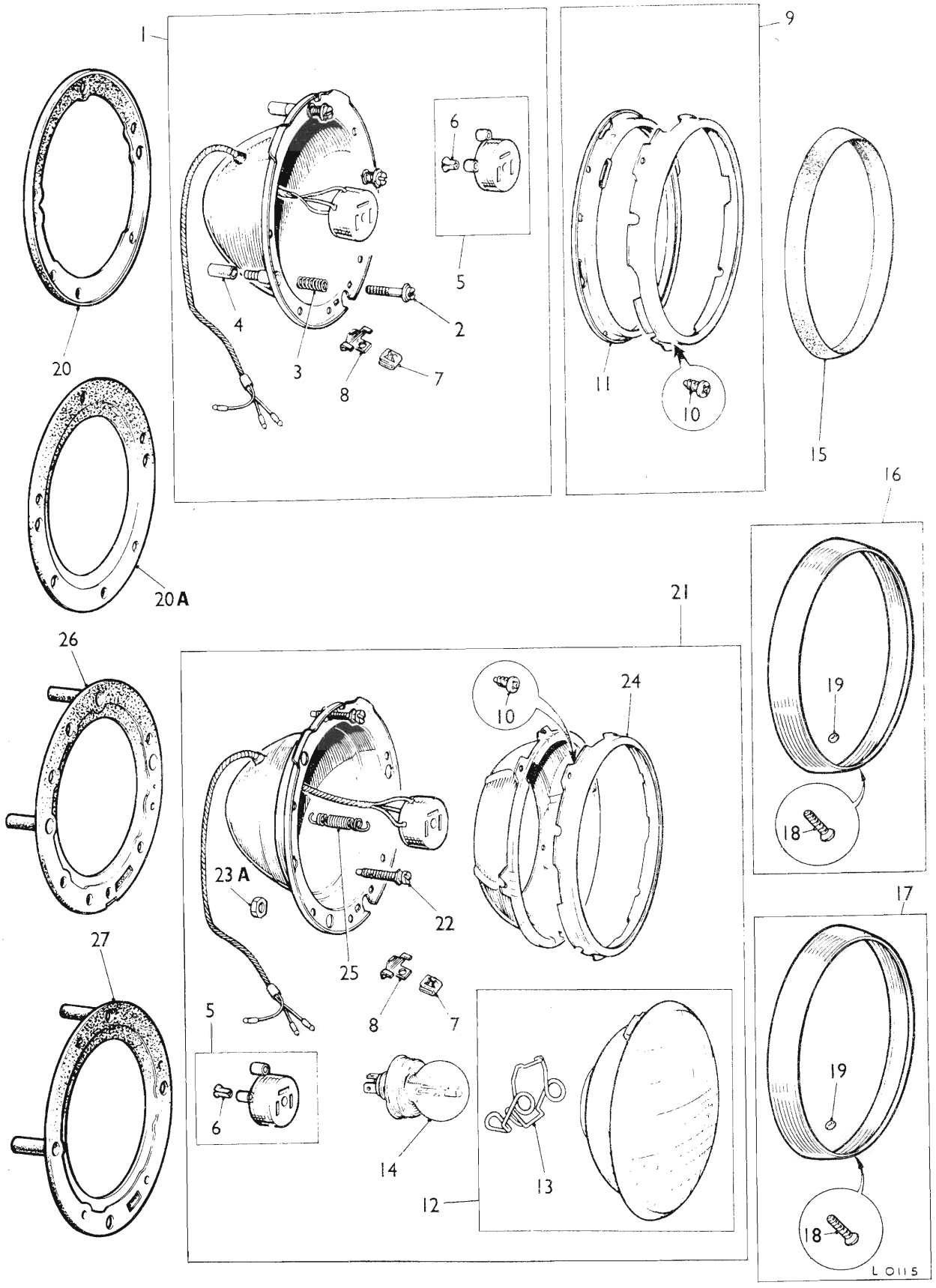


SPRITE MK. II AND MIDGET

Electrical Equipment —*continued*
Lamps—Road (Sprite Mk. II and Midget) —*continued*

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Headlamp complete—right dip—Mk. VI		NSP		2		
Body assembly		7H 6838	1	2		Not available; use 27H 8206 together with 1 off rim 17H 5143 and 1 off gasket 57H 5456
Screw—trimmer		17H 5394	2	6		
Spring—trimmer screw		17H 5231	3	6		Correction; was 17H 6231
Sleeve—sealing		27H 5253	4	6		
Adaptor (with cable)		17H 5145		2		Not available; use 37H 5588
		37H 5588		2		Not available; use 27H 2333
		27H 2333		2		Not available; use 17H 5306
Adaptor assembly		17H 5306	5	2		
Sleeve—terminal		27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw		27H 5354	7	2		
Bracket—rim fixing screw		37H 5190	8	2		
Plate assembly—light unit retaining		17H 5205	9	2		
Screw	**LHD**	PJZ 602	10	6		
Rim—light unit retaining	**except**	17H 5395	11	2	(C) H-AN6-12777 to 24731	
Unit—light	**Europe**	17H 5375	12	2	(C) H-AN7-24732 on	
Bulb	**and**	BFS 355	13	2	(C) G-AN1-7681 to 16183	
Rim assembly	**North**	17H 5143	14	2	(C) G-AN2-16184 on	
Screw	**America**	AJA 5081	15	2		
Washer (rubber)		21G 9057	16	2		
Gasket (rubber)		57H 5457	17	2		
Headlamp assembly—right dip—Mk. X		27H 8206	18	2		
Screw—trimmer		67H 5025	19	4		
Nut—trimmer		27H 6482	20A	4		
Adaptor assembly		17H 5306	5	2		
Sleeve—terminal		27H 6713	6	6		
Nut—rim fixing screw		27H 5354	7	2		
Bracket—rim fixing screw		37H 5190	8	2		
Plate—light unit retaining		27H 3338	21	2		
Screw		PJZ 602	10	6		
Spring—unit seating rim		67H 5026	22	2		
Unit—light		17H 5375	12	2		
Bulb		BFS 415	23	2		
Rim assembly		17H 5143	14	2		
Screw		AJA 5081	15	2		
Washer (rubber)		21G 9057	16	2		
Gasket (rubber)		57H 5456	24	2		

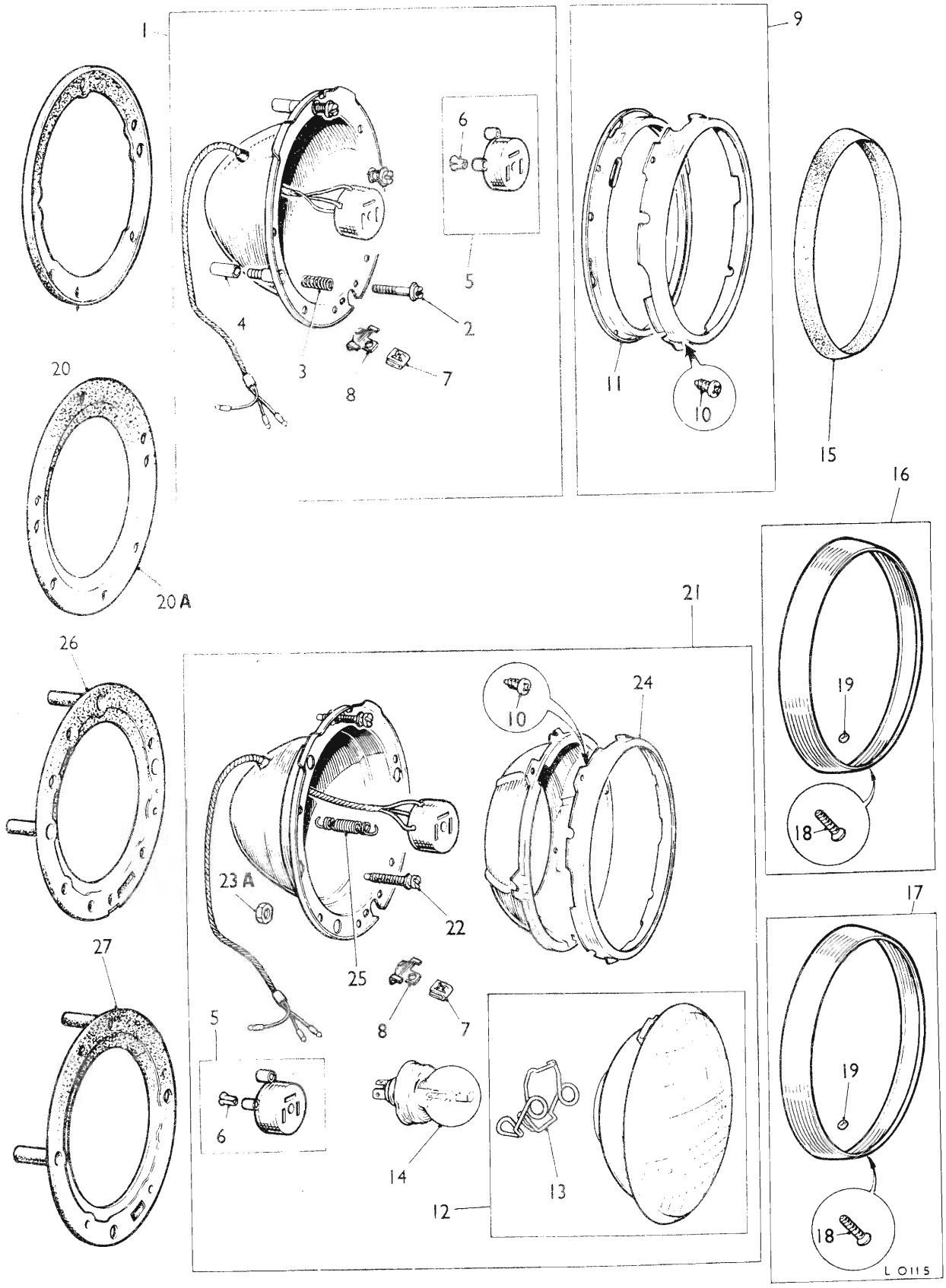
See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps



SPRITE MK. II AND MIDGET

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment —*continued*					
Lamps—Road (Sprite Mk. II and Midget) —*continued*					
Headlamp complete—vertical dip—Mk. VI	†NSP		2	(C) H–AN6–101 to 10685 (C) G–AN1–101 to 5891	W.S.E. use 27H 8302, W.S.E. use 27H 8204 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Body assembly	†67H 5028	1	2		W.S.E. use 27H 8204 together with 1 off gasket 13H 565 or 57H 5456
Screw—trimmer	†17H 5394	2	6		
Spring—trimmer screw	†17H 5231	3	6		
Sleeve—sealing	†27H 5253	4	6		
Adaptor (with cable)	†BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	†47H 5126	5	2		
Sleeve—terminal	†27H 6713	6	6		Part No. change; was 7H 3582 and 37H 5271
Nut—rim fixing screw	†27H 5354	7	2		
Bracket—rim fixing screw	†37H 5190	8	2		
Plate assembly—light unit retaining	†17H 5205	9	2		
Screw	†PJZ 602	10	6		
Rim—light unit retaining	†17H 5395	11	2		
Unit assembly—light	†47H 5124	12	2		W.S.E. use 27H 4146
Unit assembly—light	†27H 4146	12	2		
Spring—bulb retaining	†47H 5125	13	2		
Bulb	†BFS 410	14	2		Part No. change; was 13H 138
Excluder—dust	**LHD** †3H 2962	15	2	(C) H–AN6–101 to 10685 (C) G–AN1–101 to 5891	
Rim assembly	**Europe** †17H 5147	16	2		
Rim assembly	**except France** †17H 5143	17	2	(C) H–AN6–10686 to 24731 (C) H–AN7–24732 on (C) G–AN1–5892 to 16183 (C) G–AN2–16184 on	
Screw	†AJA 5081	18	2		
Washer (rubber)	†21G 9057	19	2		
Gasket (rubber)	†3H 1031	20	2	(C) H–AN6–101 to 10685 (C) G–AN1–101 to 5891	
Gasket (rubber)	†57H 5457	20A	2	(C) H–AN6–10686 to 24731 (C) H–AN7–24732 on (C) G–AN1–5892 to 16183 (C) G–AN2–16184 on	
Headlamp assembly—vertical dip—Mk. X	†27H 8204	21	2		
Screw—trimmer	†67H 5025	22	4		
Nut—trimmer screw	†27H 6482	23A	4		
Adaptor assembly	†47H 5126	5	2		
Sleeve—terminal	†27H 6713	6	6		
Nut—rim fixing screw	†27H 5354	7	2		
Bracket—rim fixing screw	†37H 5190	8	2		
Plate—light unit retaining	†27H 3338	24	2		
Screw	†PJZ 602	10	6		
Spring—unit seating rim	†67H 5026	25	2		
Unit assembly—light	†27H 4146	12	2		
Spring—bulb retaining	†47H 5125	13	2		
Bulb	†BFS 410	14	2		
Rim assembly	†17H 5147	16	2	(C) H–AN6–101 to 10685 (C) G–AN1–101 to 5891	
Rim assembly	†17H 5143	17		(C) H–AN6–10686 to 24731 (C) H–AN7–24732 on (C) G–AN1–5892 to 16183 (C) G–AN2–16184 on	
Screw	†AJA 5081	18	2		
Washer (rubber)	†21G 9057	19	2		
Gasket—(rubber)	†13H 565	26	2	(C) H–AN6–101 to 10685 (C) G–AN1–101 to 5891	
Gasket—(rubber)	†57H 5456	27	2	(C) H–AN6–10686 to 24731 (C) H–AN7–24732 on (C) G–AN1–5892 to 16183 (C) G–AN2–16184 on	

See T.I.B. 1B45 F18 for identification of Mk. VI and Mk. X headlamps

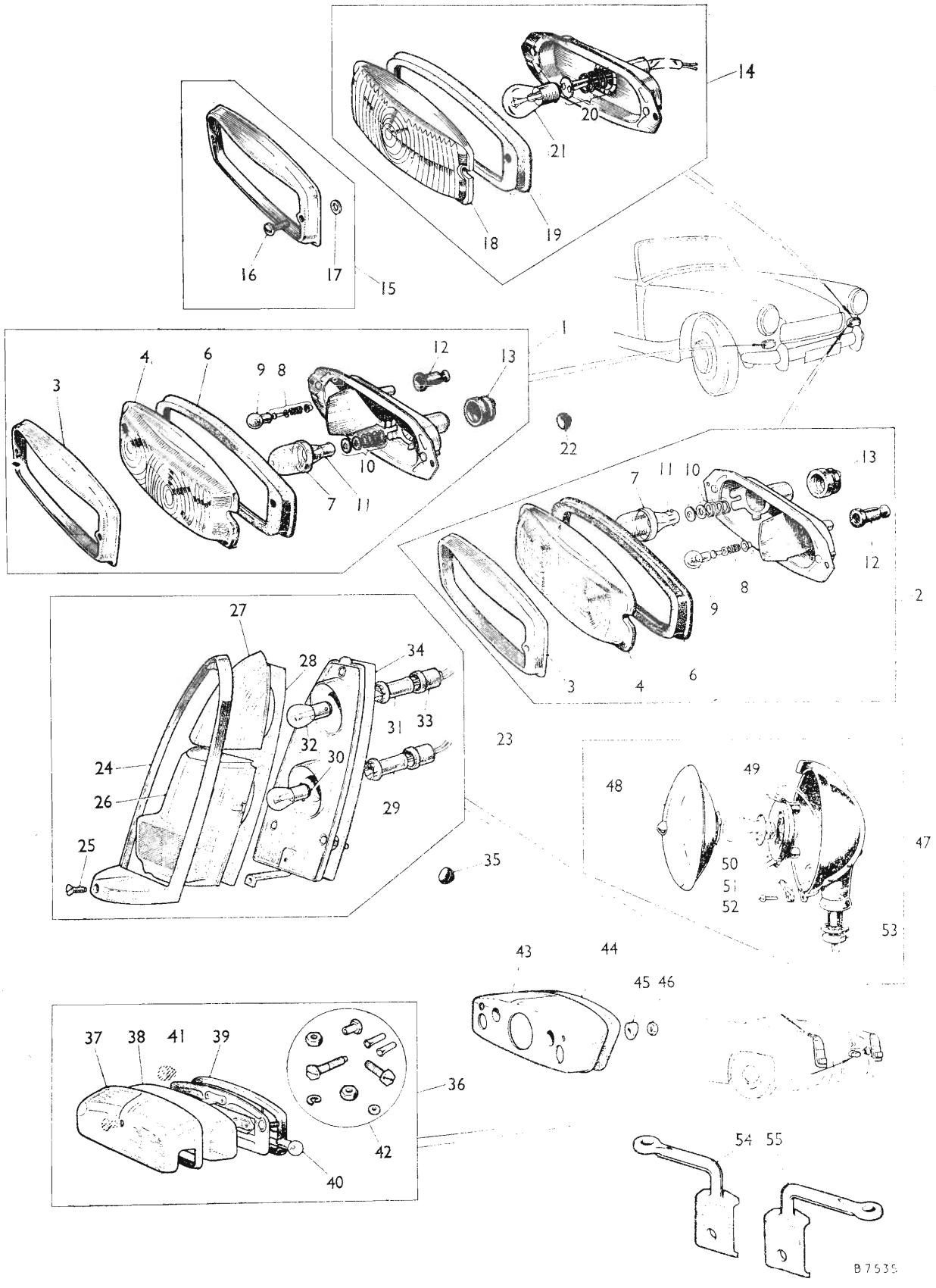


SPRITE MK. II AND MIDGET

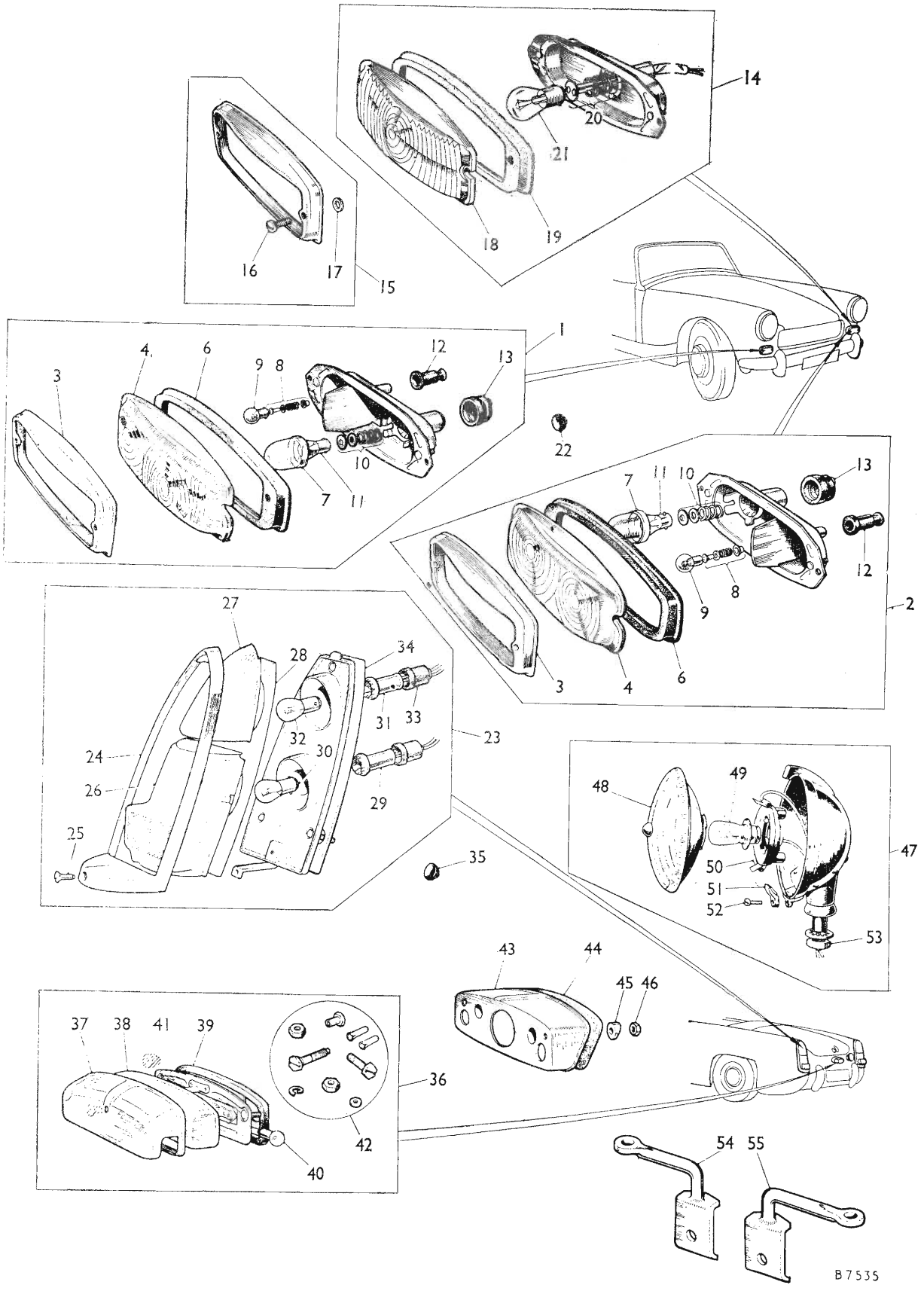
PLATE N 9·3

TO FACE PAGE MN 15

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite Mk. II and Midget)—*continued*					
Headlamp complete—vertical dip—Mk. VI	NSP		2	(C) H–AN6–101 to 11690 (C) G–AN1–101 to 6870	Was BCA 4303. W.S.E. use 37H 1368 together with 1 off rim 17H 5147 and 1 off gasket 13H 565
Body assembly	67H 5028	1	2		W.S.E. use 37H 1368 together with 1 off gasket 13H 565 or 57H 5456
Screw—trimmer	17H 5394	2	6		
Spring—trimmer screw	17H 5231	3	6		
Sleeve—sealing	27H 5253	4	6		
Adaptor (with cable)	BHA 4235		2		W.S.E. use 47H 5126
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		Part No. change; was 7H 5582 and 37H 5271
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate assembly—light unit retaining	17H 5205	9	2		
Screw	PJZ 602	10	6		
Rim—light unit retaining	17H 5395	11	2		
Unit assembly—light	47H 5124	12	2		W.S.E. use 27H 4146
Unit assembly—light	27H 4146	12	2		
Spring—bulb retaining	47H 5125	13	2		
Bulb	BFS 411	14	2		
Excluder—dust	3H 2962	15	2	(C) H–AN6–101 to 11690 (C) G–AN1–101 to 6870	
Rim assembly	17H 5147	16	2		
Rim assembly	17H 5143	17	2	(C) H–AN6–11691 to 24731 (C) H–AN7–24732 on (C) G–AN1–6871 to 16183 (C) G–AN2–16184 on	
Screw	AJA 5081	18	2		
Washer (rubber)	21G 9057	19	2		
Gasket (rubber)	3H 1031	20	2	(C) H–AN6–101 to 11690 (C) G–AN1–101 to 6870	
Gasket (rubber)	57H 5457	20A	2	(C) H–AN6–11691 to 24731 (C) H–AN7–24732 on (C) G–AN1–6871 to 16183 (C) G–AN2–16184 on	
Headlamp assembly—vertical dip—Mk. X	37H 1368	21	2		
Screw—trimmer	67H 5025	22	4		
Nut—trimmer screw	27H 6482	23A	4		
Adaptor assembly	47H 5126	5	2		
Sleeve—terminal	27H 6713	6	6		
Nut—rim fixing screw	27H 5354	7	2		
Bracket—rim fixing screw	37H 5190	8	2		
Plate—light unit retaining	27H 3338	24	2		
Screw	PJZ 602	10	6		
Spring—unit seating rim	67H 5026	25	2		
Unit assembly—light	27H 4146	12	2		
Spring—bulb retaining	47H 5125	13	2		
Bulb	BFS 411	14	2		
Rim assembly	17H 5147	16	2	(C) H–AN6–101 to 11690 (C) G–AN1–101 to 6870	
Rim assembly	17H 5143	17	2	(C) H–AN6–11691 to 24731 (C) H–AN7–24732 on (C) G–AN1–6871 to 16183 (C) G–AN2–16184 on	
Screw	AJA 5081	18	2		
Washer (rubber)	21G 9057	19	2		
Gasket (rubber)	13H 565	26	2	(C) H–AN6–101 to 11690 (C) G–AN1–101 to 6870	
Gasket (rubber)	57H 5456	27	2	(C) H–AN6–11691 to 24731 (C) H–AN7–24732 on (C) G–AN1–6871 to 16183 (C) G–AN2–16184 on	

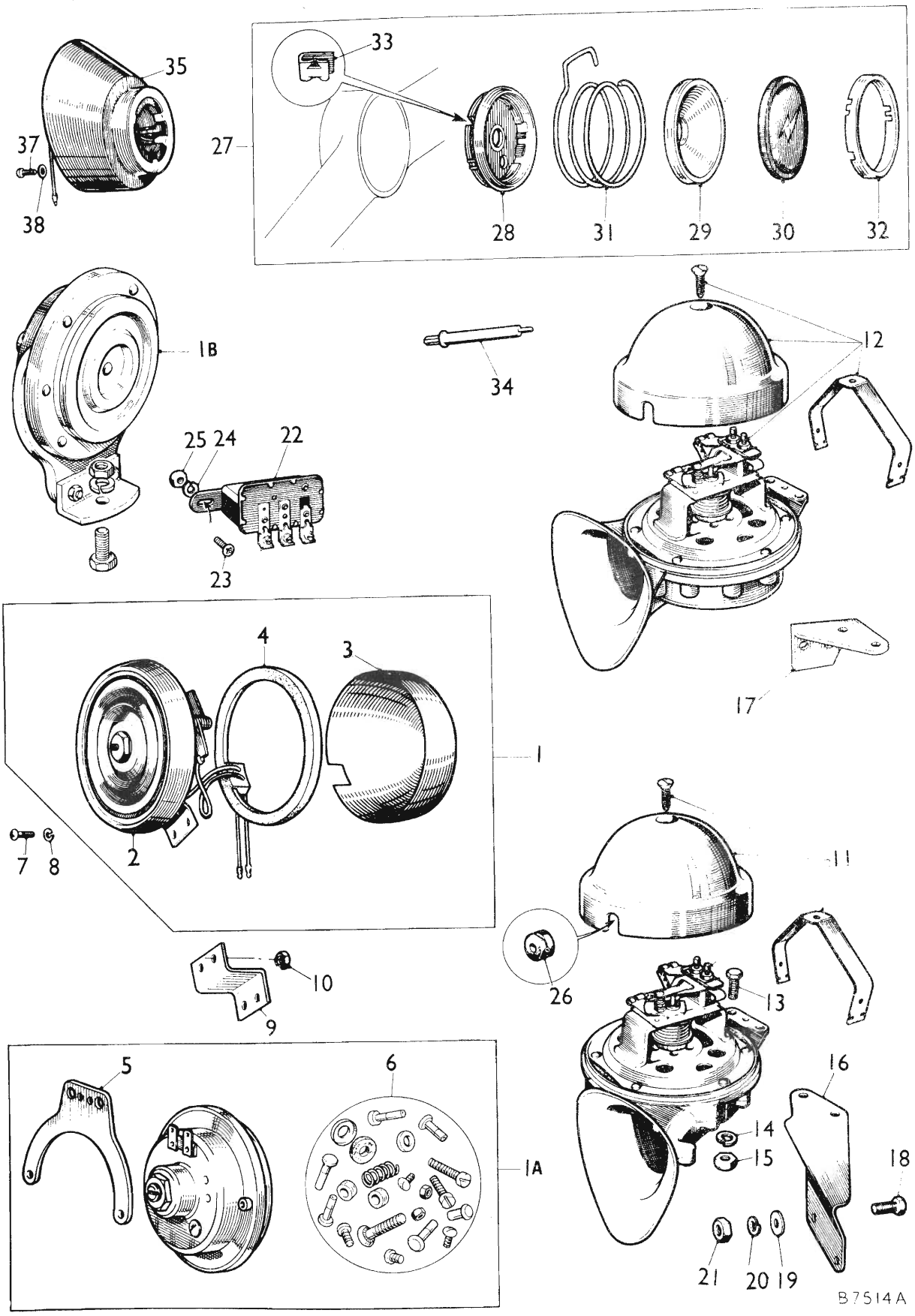

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite Mk. II and Midget)—*continued*					
Lamp assembly—side and flasher—Amber flasher—RH	13H 429	1	1		
Lamp assembly—side and flasher—Amber flasher—LH	13H 428	2	1		
Rim	57H 5155	3	2		
Lens—RH	57H 5158	4	1		
Lens—LH	57H 5159	5	1		
Gasket—lens seating	57H 5157	6	2		
Shield—flasher bulb	57H 5156	7	2		
Interior—bulb holder—sidelamp	7H 5536	8	2		
Bulb—sidelamp	BFS 222	9	2		Part No. change; was 1D 9081
Interior—bulb holder—flasher lamp	37H 5452	10	2		
Bulb—flasher	BFS 382	11	2		Part No. change; was 1F 9012
Grommet—sidelamp cable	37H 5294	12	2		
Grommet—flasher lamp cable	17H 5216	13	2		
Lamp assembly—side and flasher—White	BHA 4204	14	2		
Rim assembly	57H 5308	15	2		
Screw—rim	57H 5306	16	4		Not available; use AJD 1245 C
Screw—rim	AJD 1245 C	16	4		
Washer—plain	21G 9057	17	4		
Lens	57H 5307	18	2		
Gasket—lens seating	57H 5157	19	2		
Interior—bulb holder	37H 5459	20	2		
Bulb	BFS 380	21	2		Part No. change; was 1F 9026
Nut—earthing—lamp to wing	2A 9156	22	4		
Lamp assembly—stop/tail/flasher and reflex—Amber flasher	BHA 4175	23	2		
Lamp assembly—stop/tail/flasher and reflex—Red flasher	BHA 4176	23	2		
Rim	57H 5355	24	2		
Screw—rim	17H 5425	25	2		
Screw—rim	RMP 0308	25	2		Not available; use RMP 0308
Lens					
Stop/tail	57H 5357	26	2		
Flasher—Amber	57H 5354	27	2		
Flasher—Red	57H 5359	27	2		
Gasket—lens seating	57H 5356	28	2		
Interior—bulb holder—stop/tail	37H 5459	29	2		
Bulb—stop/tail	BFS 380	30	2		Part No. change; was 1F 9026
Interior—bulb holder—flasher	37H 5432	31	2		
Bulb—flasher	BFS 382	32	2		Part No. change; was 1F 9012
Grommet—cable	37H 5525	33	4		
Gasket—lamp seating	57H 5358	34	2		
Nut—earthing—lamp to body	BHA 4242	35	6		

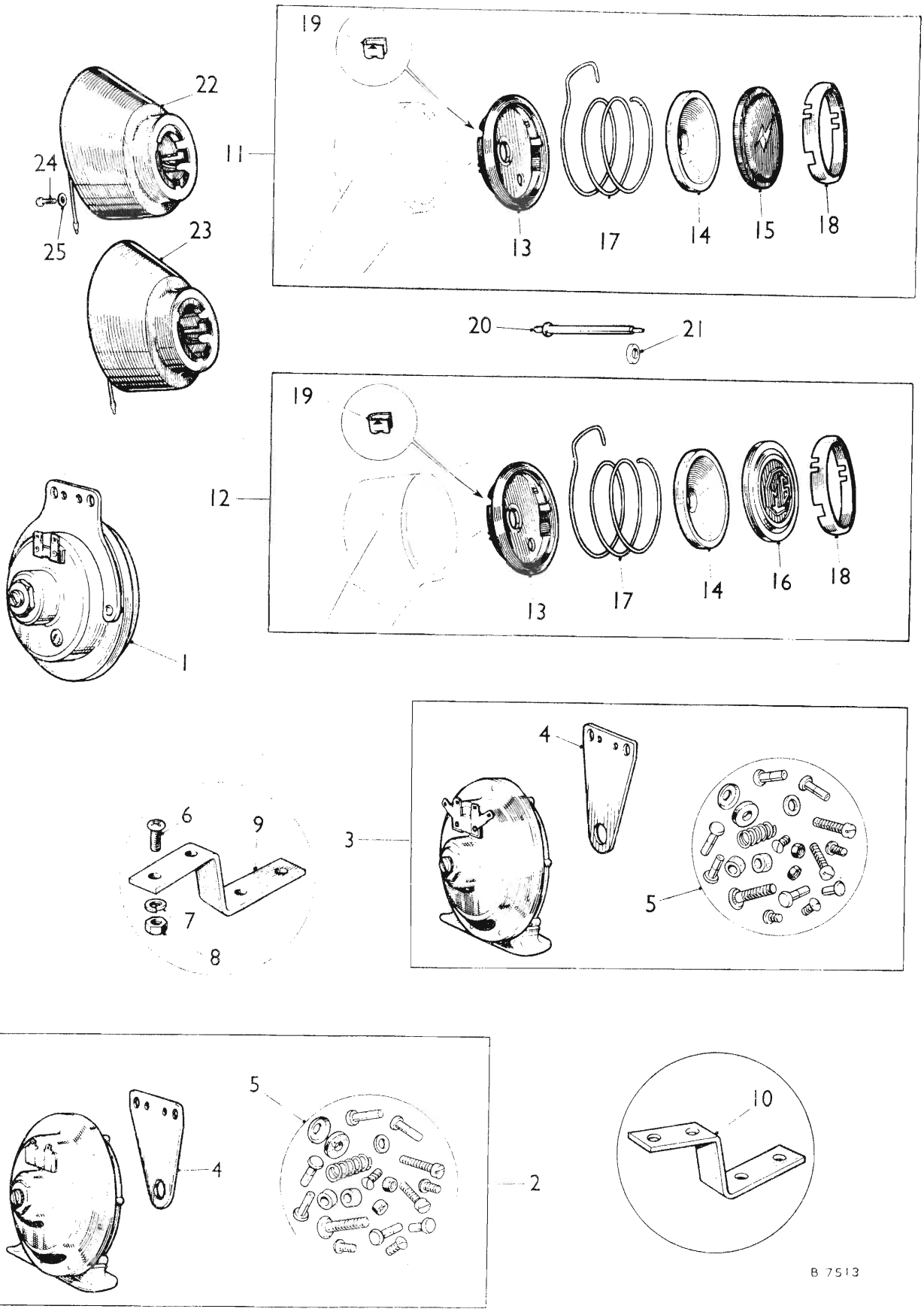


SPRITE MK. II, MIDGET

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Lamps—Road (Sprite Mk. II and Midget) *continued*					
Lamp assembly—number-plate	BHA 4153	36	1		
Cover	7H 5185	37	1		
Lens	57H 5128	38	1		
Gasket—lens seating	57H 5368	39	1		
Bulb	BFS 989	40	2		Part No. change; was 2H 4817
Grommet—cable	†7H 5164	41	1	(C) H-AN6-101 to ▼	W.S.E. use 5L 321
Grommet—cable	5L 321	41	1	(C) G-AN1-101 to ▼	
Sundry parts	7H 5123	42	1 set		
Plinth—number-plate lamp	AHA 5809	43	1		
Seal—plinth to body	AHA 5806	44	1		
Washer—packing—plinth to body	AHA 5805	45	1		
Locknut	LNZ 204	46	2		
Lamp assembly—fog	ADH 785	47	2		Optional extra
Unit—light	ACG 5179	48	2		
Bulb	BFS 323	49	2		
Adaptor	ACG 5180	50	2		W.S.E. use 57H 5336
Adaptor	57H 5336	50	2		
Catch—rim	AJH 5057	51	2		
Screw—catch	17H 5400	52	2		
Nut—lamp spigot	†17H 5401	53	2		W.S.E. use 27H 6767
Nut—lamp spigot	†27H 6767		2		
Bracket—fog lamp mounting—RH	AHA 6368	54	2		
Bracket—fog lamp mounting—LH	AHA 6361	55	2		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
HORN AND CONTROL (SPRITE H-AN5)					
Horn assembly	13H 69	1	1		W.S.E. use BHA 4186
Disc—tone	27H 5581	2	1		
Cover	27H 5582	3	1		
Ring—cover sealing	27H 5583	4	2		
Horn assembly	†BHA 4186	1A	1		W.S.E. use 13H 2782
Bracket—horn	57H 5556	5	1		
Sundry parts	57H 5310	6	1 set		
Horn	†13H 2782	1B	1		
Screw	†PMZ 0308	7	2	(C) H-AN5-501 to 6891	
Washer—spring	LWZ 203	8	2		
Bracket—horn	AHA 5447	9	1		
Screw	PMZ 0308	7	4	(C) H-AN5-6892 on	
Washer—spring	LWZ 203	8	4		
Nut	FNZ 103	10	2		
Horn—Windtone—high note	1B 9008	11	1		Optional extra
Horn—Windtone—low note	1B 9007	12	1		
Screw	HZS 0405	13	4		
Washer—spring	LWZ 204	14	4		
Nut	FNZ 104	15	4		
Bracket—mounting—high note horn	AHA 5458	16	1		
Bracket—mounting—low note horn	AHA 5457	17	1		
Screw	HZS 0505	18	6		
Washer—plain	PWZ 205	19	2		
Washer—spring	LWZ 205	20	6		
Nut	FNZ 105	21	6		
Relay—horn	13H 153	22	1		
Screw	PMZ 0206	23	2		
Washer—spring	LWZ 203	24	2		
Nut	FNZ 103	25	2		
Grommet—horn	ADG 1517	26	2		
Horn-push assembly	2A 6157	27	1		W.S.E. use AHA 6481
Horn-push assembly	AHA 6481	27	1		
Contact					
Bottom	27H 5572	28	1		For use with 2A 6157
Bottom	NSP	28	1		Was 17H 2074
Top	NSP	29	1		Was 27H 5569
Knob—horn-push	NSP	30	1		Was 27H 5559
Spring	NSP	31	1		Was 27H 5570
Bezel—horn-push	NSP	32	1		Was 27H 5562
Clip—horn-push retaining	57H 5423	33	2		
Brush—horn contact	2A 6162	34	1		
Slip ring and moulding **RHD**	2A 6158	35	1		
Slip ring and moulding **LHD**	†2A 6161	35	1		
Screw	PMZ 0205	37	3		
Washer—plain	6K 9388	38	3		

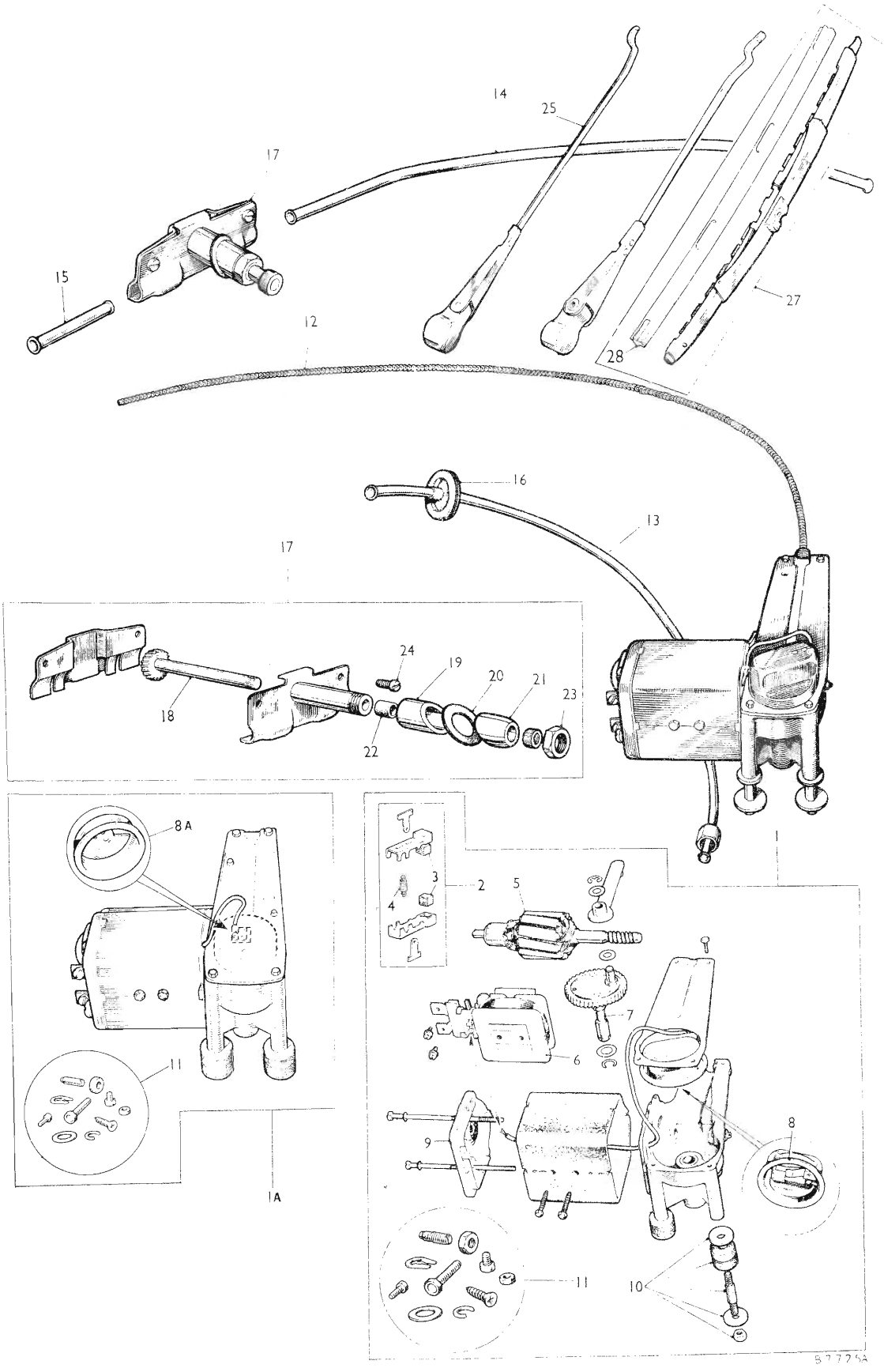


SPRITE MK. II AND MIDGET

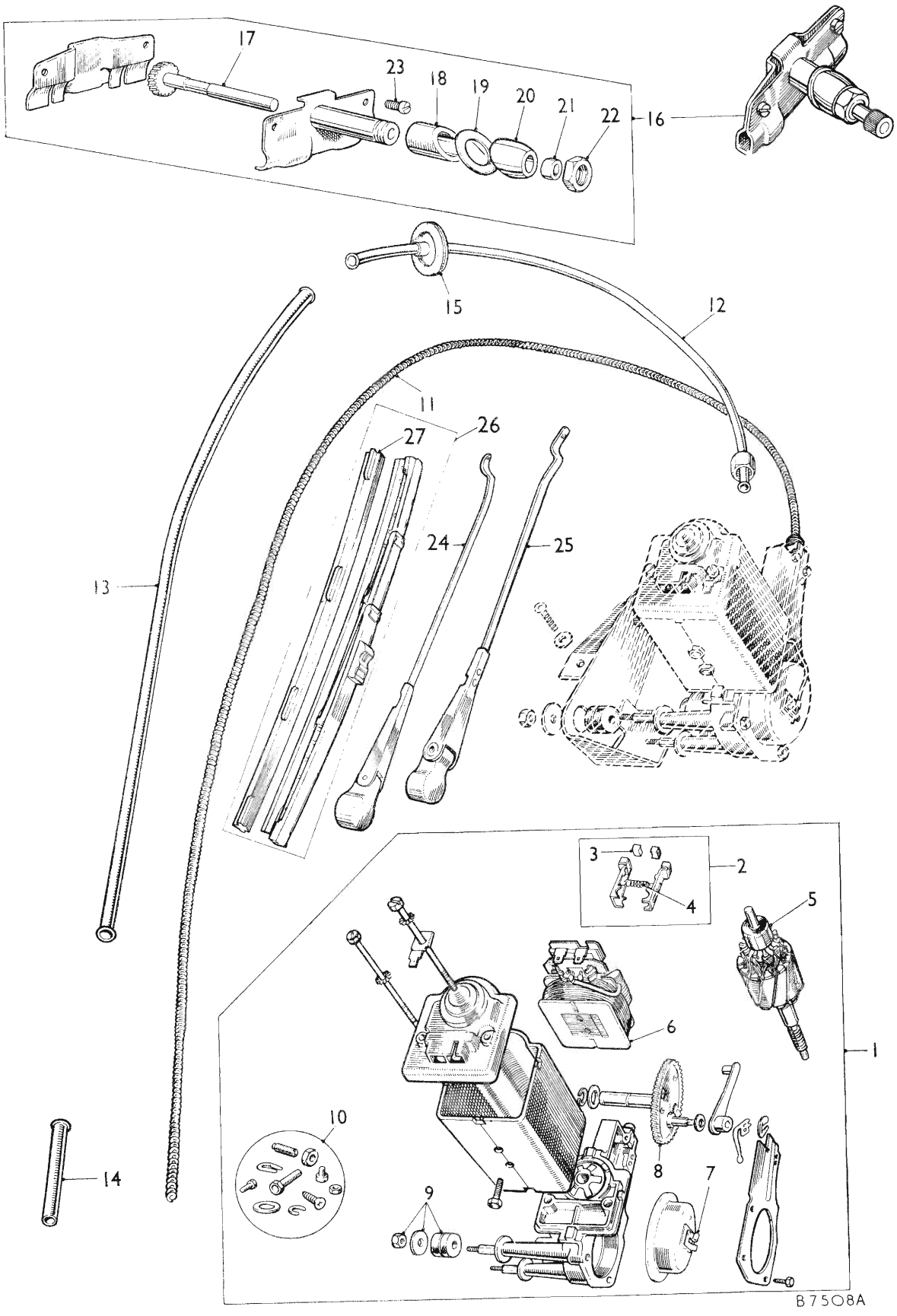
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
HORN AND CONTROL (SPRITE MK. II AND MIDGET)					
Horn assembly	†BHA 4186	1	1		Use 13H 472 for this application
Horn assembly—Windtone					
High note	13H 472	2	1		Use BHA 4444 for this application
High note	BHA 4444	2	1		W.S.E. use BHA 4515
Low note	13H 473	3	1		Use BHA 4445 for this application — Optional extra
Low note	BHA 4445	3	1		W.S.E. use BHA 4514 — Optional extra
Low note	BHA 4514	3A	1		Optional extra
Bracket	57H 5309	4	1/2		Quantities increased when twin horns are fitted
Sundry parts	57H 5310	5	1/2 sets		Quantities increased when twin horns are fitted
Screw	PMZ 0410	6	2/4		Quantities increased when twin horns are fitted
Washer—spring	LWZ 204	7	2/4		Quantities increased when twin horns are fitted
Nut	FNZ 104	8	2/4		Quantities increased when twin horns are fitted
Bracket—horn mounting—RH	AHA 6567	9	1	(C) H–AN7–24732 on	
Bracket—horn mounting—LH	AHA 6658	10	1	(C) G–AN2–16184 on	For use with optional extra horn
Horn-push assembly **Sprite Mk. II**	2A 6157	11	1	(C) H–AN6–101 to 24931	W.S.E. use AHA 6481
				(C) H–AN7–24732 to 26798	
	AHA 6481	11	1	(C) H–AN7–26799 on	
Midget	AHA 5661	12	1	(C) G–AN1–101 to 5033	
	AHA 6371	12	1	(C) G–AN1–5034 to 16183	
				(C) G–AN2–16184 on	
Contact					
Bottom	27H 5572	13	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 to 26798	
Bottom	57H 5411	13	1	(C) G–AN1–101 to 5033	W.S.E. use 17H 2074
Bottom	NSP	13	1	(C) H–AN7–26799 on	Was 17H 2074
				(C) G–AN1–5034 to 16183	
				(C) G–AN2–16184 on	
Top	NSP	14	1		Was 27H 5569
Knob—horn-push **Sprite Mk. II**	NSP	15	1		Was 27H 5559
Knob—horn-push **Midget**	†NSP	16	1		Was 57H 5410
Spring—knob	NSP	17	1		Was 27H 5570
Bezel—horn-push	NSP	18	1		Was 27H 5568
Clip—horn-push retaining	57H 5423	19	2		
Brush—horn contact	2A 6162	20	1		
Washer—insulating—horn contact (fibre)	2K 4960	21	1		
Slip-ring and moulding **RHD**	AHA 5703	22	1	(C) G–AN1–101 to 5033	W.S.E. use 2A 6158
LHD	AHA 5704	23	1		
RHD	2A 6158	22	1	(C) H–AN6–101 to 24731	
LHD	2A 6161	23	1	(C) H–AN7–24732 on	
				(C) G–AN1–5034 to 16183	
				(C) G–AN2–16184 on	
Screw	PMZ 0205	24	3		
Washer—plain	6K 9388	25	3		

See title-page for application

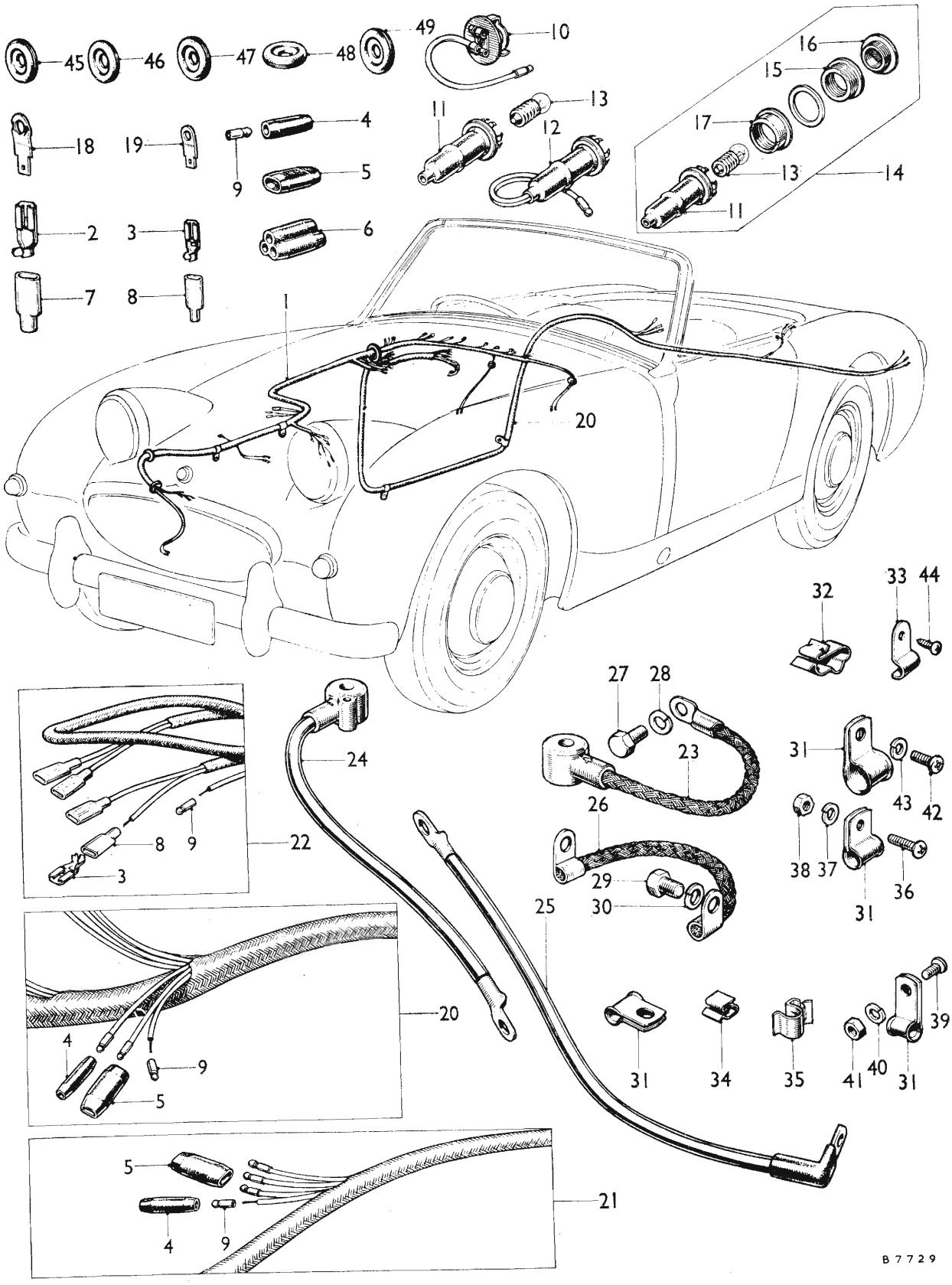
† Revised Information. Issue 3


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
WINDSCREEN WIPER (SPRITE H-AN5)					
Motor assembly—windscreen wiper	†17H 5361	1	1	(C) H-AN5-501 to 5476 (less 5137, 5287 and 5288)	W.S.E. use 47H 5012
	47H 5012	1	1		
	17H 2707	1A	1	(C) H-AN5-5477 to 50116 (plus 5137, 5287, and 5288)	Part No. change; was 37H 5428
Brush gear assembly	17H 5396	2	1		
Brush	7H 5130	3	1 set		
Spring—brush	27H 5309	4	1		
Armature	17H 5255	5	1		
Coil—field	37H 5288	6	1		
Shaft and gear	17H 5443	7	1	(C) H-AN5-501 to 5476 (less 5137, 5287, and 5288)	
Switch—parking	17H 5442	8	1		
Shaft and gear	47H 5315	7	1	(C) H-AN5-5477 to 50116 plus 5137, 5287, and 5288)	
Switch—parking	47H 5316	8A	1		
Cover—end	27H 5554	9	1		
Fixing parts	17H 5431	10	3 sets		
Sundry parts	17H 5441	11	1 set		
Cross-head and rack	†47H 5023	12	1		W.S.E. use 37H 5169
Cross-head and rack	37H 5169	12	1		
Casing—outer					
Motor to wheelbox	14A 4801	13	1		
Wheelbox to wheelbox	14A 4802	14	1		
Wheelbox extension	14G 3722	15	1		
Grommet—casing through dash	8D 5768	16	1		Part No. change; was ADG 1869
Wheelbox assembly	†14B 5588	17	2	(C) H-AN5-501 to 26824	W.S.E. use 13H 4151
Wheelbox assembly	BHA 4151	17	2	(C) H-AN5-26824 to 50116	
Spindle and gear	†17H 5388	18	2		W.S.E. use AJH 5079
Spindle and gear	AJH 5079	18	2		
Bush—rear	AHH 5414	19	2		
Washer (rubber)	ADC 560	20	2		
Bush—front	ADB 826	21	2		
Tube—spindle (rubber)	ANK 3458	22	2		
Nut	ANK 3459	23	2		
Screw—cover	AJD 3202 Z	24	4		
Arm—wiper **RHD**	13H 66	25	2		
Arm—wiper **LHD**	13H 68	26	2		
Blade assembly—wiper	17H 5512	27	2		
Rubber	†27H 9162	28	2		

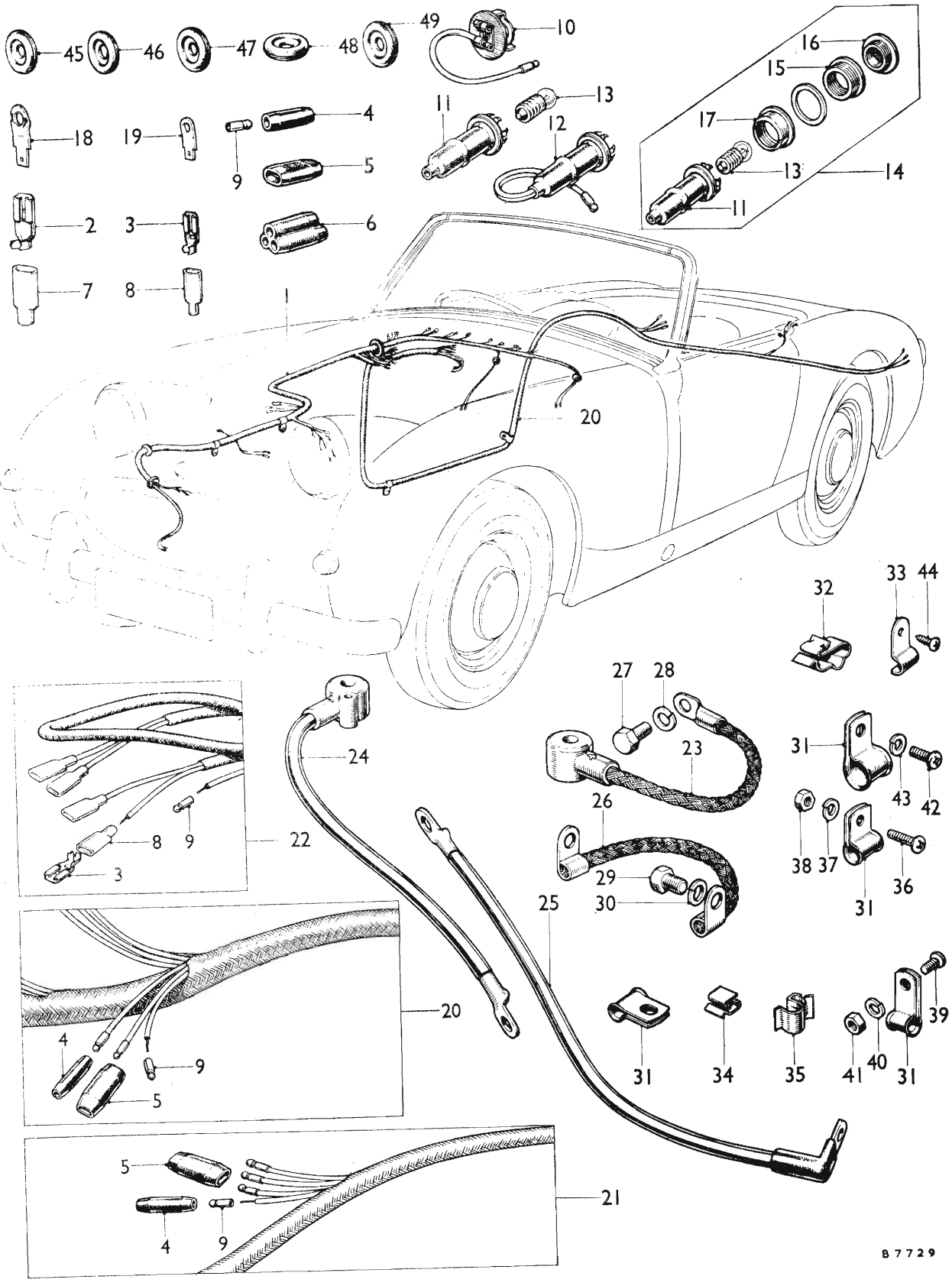

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
WINDSCREEN WIPER (SPRITE MK. II AND MIDGET)					
Motor assembly—windscreen wiper	57H 5293	1	1	(C) H–AN6–101 to 6275 RHD, 5659 LHD (C) G–AN1–101 to 3006, RHD, 2205 LHD	W.S.E. use 57H 5555
	57H 5555	1	1	(C) H–AN6–6276 RHD on, 5660 LHD on (C) G–AN1–3007 RHD on, 2206 LHD on	W.S.E. use 27H 3542
	27H 3542	1	1		
Brush gear assembly	17H 5396	2	1		For use with motors 57H 5293 and 57H 5555
Brush	7H 5130	3	1 set		
Spring—brush	27H 5309	4	1		
Brush gear assembly	27H 4463	2	1		For use with motor 27H 3542
Brush	27H 4464	3	1 set		
Spring—brush	27H 5309	4	1		
Armature	17H 5255	5	1	(C) H–AN6–101 to 6275 RHD, 5659 LHD (C) G–AN1–101 to 3006 RHD, 2205 LHD	W.S.E. use 27H 5374
Armature	27H 5374	5	1	(C) H–AN6–6276 RHD on, 5660 LHD on (C) G–AN1–3007 RHD on, 2206 LHD on	
Coil—field	57H 5294	6	1		
Switch—parking	47H 5316	7	1	(C) H–AN6–101 to 6275 RHD, 5659 LHD (C) G–AN1–101 to 3006 RHD, 2205 LHD	W.S.E. use 57H 5559
Shaft—gear	47H 5315	8	1		W.S.E. use 57H 5589
Switch—parking	57H 5559	7	1	(C) H–AN6–6276 RHD on, 5660 LHD on (C) G–AN1–3007 RHD on, 2206 LHD on	
Shaft and gear	57H 5589	8	1		
Fixing parts	17H 5431	9	3 sets		
Sundry parts	17H 5441	10	1 set		
Cross-head and rack	37H 5169	11	1		
Casing—outer					
Motor to wheelbox	14A 4801	12	1		
Wheelbox to wheelbox	14A 4802	13	1		
Wheelbox extension	14G 3722	14	1		
Grommet—casing through dash	8D 5768	15	1		
Wheelbox assembly	BHA 4151	16	2		
Spindle and gear	AJH 5079	17	2		
Bush—rear	AHH 5414	18	2		
Washer (rubber)	ADC 560	19	2		
Bush—front	ADB 826	20	2		
Tube—spindle (rubber)	ANK 3458	21	2		
Nut	ANK 3459	22	2		
Screw—cover	AJD 3202 Z	23	4		
Arm—wiper **RHD**	13H 66	24	2		
Arm—wiper **LHD**	13H 68	25	2		
Blade assembly—wiper	17H 5512	26	2		
Rubber	†27H 9162	27	2		


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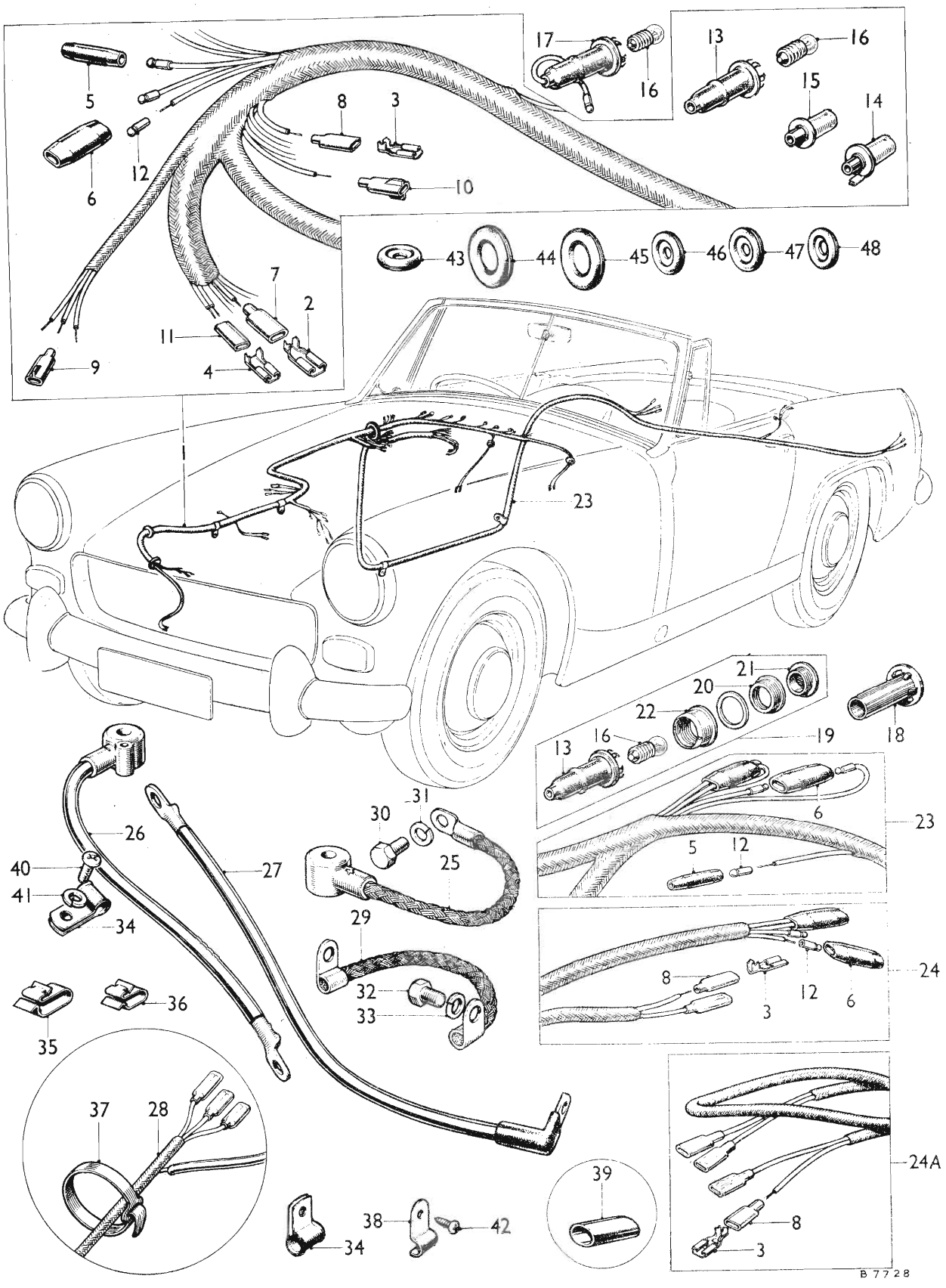
SPRITE H-AN5

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
CABLES AND CONNECTIONS (SPRITE H-AN5)					
Cable assembly—main harness	2A 9071	1	1	(C) H-AN5-501 to 22800	Not available; use AHA 5497 together with socket connector blades BMK 403 and 47H 5522
Cable assembly—main harness	AHA 5497	1	1	(C) H-AN5-22801 on	
Connector					
Socket—35-amp	47H 5419	2	A/R		
Socket—17·5-amp	47H 5496	3	A/R		
Snap—single	2H 3406	4	A/R		
Snap—double	2H 2617	5	A/R		
Snap—treble	2H 4992	6	A/R		
Insulator—socket connector—35-amp	5L 289	7	A/R	(C) H-AN5-22801 on	Part No. change; was 47H 5418
Insulator—socket connector—17·5-amp	5L 286	8	A/R	(C) H-AN5-22801 on	Part No. change; was 47H 5417
Plug—snap connector	2H 2704	9	A/R		
Holder—bulb					
Combined instrument and fuel gauge	3H 914	10	2		
Main-beam warning light, flasher warning light, and speedometer	37H 5181	11	3		
Ignition warning light	47H 5166	12	1		
Bulb	BFS 987	13	6		
Body assembly—main-beam warning light	27H 5562	14	1		Not required when tachometer is fitted
Body	27H 5565	15	1		
Cover and lens—Red	27H 5566	16	1		
Nut	27H 5564	17	1		
Holder—bulb	37H 5181	11	1		
Bulb	BFS 987	13	1		
Body assembly—flasher warning light	27H 5596	14	1		
Body	27H 5565	15	1		
Cover and lens—Green	27H 5597	16	1		
Nut	27H 5564	17	1		
Holder—bulb	37H 5181	11	1		
Bulb	BFS 987	13	1		
Blade—socket connector—35-amp	47H 5522	18	A/R		For use with AHA 5497 when fitted to cars prior to (C) H-AN5-22801
Blade—socket connector—17·5-amp	BMK 403	19	A/R		
Cable assembly—body harness	2A 9072	20	1		
Connector—snap—single	2H 3406	4	A/R		
Connector—snap—double	2H 2617	5	A/R		
Plug—snap connector	2H 2704	9	A/R		
Cable assembly—forward lighting harness	2A 9073	21	1		
Connector—snap—single	2H 3406	4	A/R		
Connector—snap—double	2H 2617	5	A/R		
Plug—snap connector	2H 2704	9	A/R		
Cable assembly—horn harness	AHA 5470	22	1		For use when Windtone horns are fitted
Connector—socket	47H 5496	3	A/R		
Insulator—connector	5L 286	8	A/R		
Plug—snap connector	2H 2704	9	A/R		
Lead—earth	NSP		2	Was ADH 2610	
Cable					
Battery positive to earth	1B 2802	23	1		
Battery negative to starter switch	2A 9076	24	1		
Starter switch to starter	2A 9075	25	1		
Engine to earth	2K 6167	26	1		
Screw—positive cable to dash	HZS 0504	27	1		
Washer—spring	LWZ 305	28	1		
Screw—earth cable to frame	HZS 0605	29	1		
Washer—spring	LWZ 306	30	1		


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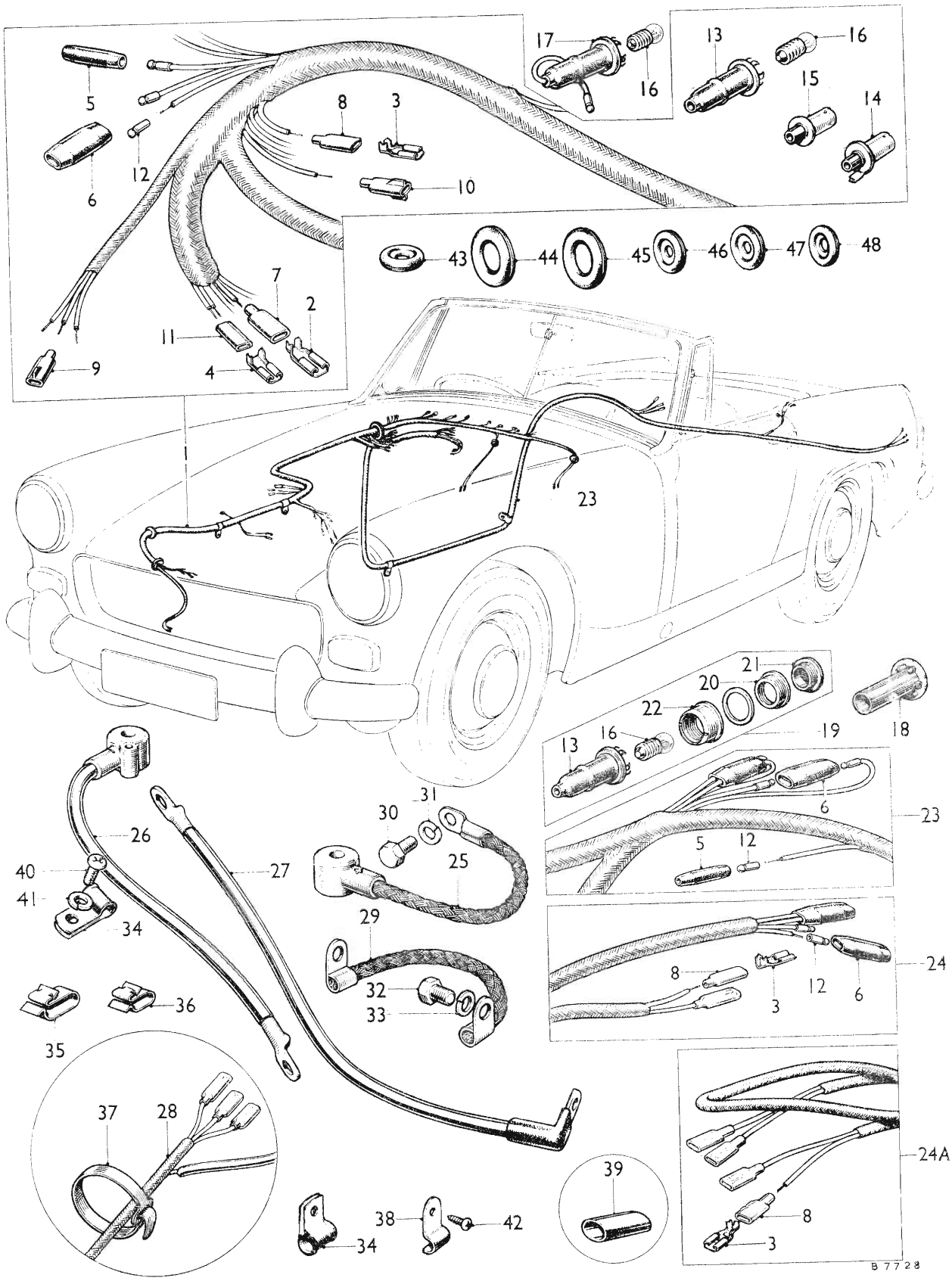
SPRITE H-AN5

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Cables and Connections (Sprite H–AN5)—*continued*					
Clip					
$\frac{1}{4}$″ (6·35 mm) cable dia × $\frac{7}{32}$″ (5·56 mm) fixing hole dia	PCR 0407	31	A/R		
$\frac{1}{4}$″ (6·35 mm) cable dia × $\frac{9}{32}$″ (7·14 mm) fixing hole dia	PCR 0409	31	A/R		
$\frac{3}{8}$″ (9·52 mm) cable dia × $\frac{7}{32}$″ (5·56 mm) fixing hole dia	PCR 0607	31	A/R		
$\frac{3}{8}$″ (9·52 mm) cable dia × $\frac{9}{32}$″ (7·14 mm) fixing hole dia	PCR 0609	31	A/R		
$\frac{5}{8}$″ (15·87 mm) cable dia × $\frac{7}{32}$″ (5·56 mm) fixing hole dia	PCR 1007	31	A/R		
Cable to bonnet flange	6K 490	32	2		
Harness to sill	CHR 0405	33	A/R		
Horn harness	BHA 4130	34	3		] For use when Windtone horns are fitted
Horn harness	17H 9528	35	1		] For use when Windtone horns are fitted
Screw	PMZ 0310	36	1		
Washer—spring	LWZ 203	37	1		
Nut	FNZ 103	38	1		
Screw	PMZ 0306	39	1		
Washer—spring	LWZ 203	40	1		
Nut	FNZ 103	41	1		
Screw	PMZ 0307	42	1		
Washer—spring	LWZ 203	43	1		
Screw—clip to sill	PTZ 603	44	A/R		
Grommet					
Harness through dash	RFN 303	45	1		
Wiper motor cable through dash	RFN 305	46	1		
Dipper switch cable through foot-well	RFN 305	47	1		
Tank unit cable through rear floor	RFN 303	48	1		
Number-plate lamp cable through rear panel	RFN 303	49	1		



SPRITE MK. II, MIDGET

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
CABLES AND CONNECTIONS (SPRITE MK. 11 AND MIDGET)					
Cable assembly—main harness	AHA 5655	1	1	(C) H–AN6–101 to 24731	
				(C) G–AN1–101 to 16183	
Cable assembly—main harness	AHA 6930	1	1	(C) H–AN7–24732 on	
				(C) G–AN2–16184 on	
Connector					
Socket—single—35-amp	47H 5419	2	A/R		
Socket—single—17·5-amp	47H 5496	3	A/R		
Socket—double	47H 5499	4	A/R		
Snap—single	2H 3406	5	A/R		
Snap—double	2H 2617	6	A/R		
Insulator—socket connector					
Single—35-amp	5L 289	7	A/R		Part No. change; was 47H 5418
Single—17·5-amp	5L 286	8	A/R		Part No. change; was 47H 5417
Single—17·5-amp	5L 285	9	A/R		Part No. change; was 47H 5316
Single—17·5-amp	BMK 449	10	A/R		
Double	5L 287	11	A/R		Part No. change; was 47H 5500
Plug—snap connector	27H 2704	12	A/R		
Holder—bulb					
Instrument illumination	37H 5181	13	5		
Ignition warning light	†57H 5344	14	1		W.S.E. use 57H 5445
Ignition warning light	57H 5445	14	1		
Main-beam warning light	†57H 5206	15	1		W.S.E. use 13H 1927
Main-beam warning light	†13H 1927	15	1		
Bulb	BFS 987	16	7/8		Part No. change; was 2H 4732 Quantity increased at (C) H–AN7–34274 and (C) G–AN2–22617
Holder and cable—bulb—tachometer illumination	†2A 9097	17	1	(C) H–AN6–101 to 24731	W.S.E. use 13H 1924
Bulb	BFS 987	16	1	(C) H–AN7–24732 to 34273	Part No. change; was 2H 4732
Holder—bulb—tachometer illumination	†13H 1924		1	(C) G–AN1–101 to 16183 (C) G–AN2–16184 to 22616	
Cover and lens—main-beam warning light—Red	AHA 5845	18	1		Required when tachometer is not fitted
Body assembly—flasher warning light	27H 5596	19	1		
Body	27H 5565	20	1		
Cover and lens—Green	27H 5597	21	1		
Nut	27H 5564	22	1		
Holder—bulb	37H 5181	13	1		
Bulb	BFS 987	16	1		Part No. change; was 2H 4732
Cable assembly—body harness	AHA 5656	23	1		
Connector—snap—single	2H 3406	5	A/R		
Connector—snap—double	2H 2617	6	A/R		
Plug—snap connector	2H 2704	12	A/R		
Cable assembly—horn harness	AHA 5692	24	1		For use when twin horns are fitted
Connector—socket	47H 5496	3	A/R		
Insulator—connector	5L 286	8	A/R	(C) H–AN6–101 to 13388 (C) G–AN1–101 to 8976	Part No. change; was 47H 5417
Connector—snap—double	2H 2617	6	A/R		
Plug—snap connector	2H 2704	12	A/R		
Cable assembly—horn harness—horn to horn	AHA 6396	24A	1	(C) H–AN6–13389 to 24731	
Connector—socket	47H 5496	3	4	(C) H–AN7–24732 on	
Insulator—connector	5L 286	8	4	(C) G–AN1–8977 to 16183 (C) G–AN2–16184 on	Part No. change; was 47H 5417



SPRITE MK. II MIDGET

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Cables and Connections (Sprite Mk. II and Midget)—*continued*					
Cable					
Battery positive to earth	1B 2802	25	1		
Battery negative to starter switch	2A 9076	26	1		
Starter switch to starter	2A 9075	27	1		
Battery negative to starter solenoid	BHA 4257	26	1		For use when steering lock is fitted
Starter solenoid to starter	AHA 6280	27	1		For use when steering lock is fitted
Steering lock	AHA 6324	28	1		For use when steering lock is fitted
Engine to earth	2K 6167	29	1		
Screw	HZS 0504	30	1		
Washer—spring	LWZ 305	31	1		
Screw	HZS 0605	32	1		
Washer—spring	LWZ 306	33	1		
Clip					
$\frac{3}{8}$″ (9·52 mm) cable dia × $\frac{7}{32}$″ (5·56 mm) fixing hole dia	PCR 0607	34	A/R		
$\frac{5}{8}$″ (15·87 mm) cable dia × $\frac{9}{32}$″ (7·14 mm) fixing hole dia	PCR 1009	34	A/R		
Harness to fascia top	BHA 4233	35	1		
Harness to bonnet locking platform	BHA 4232	36	1		
Harness to bonnet locking platform	BHA 4233	35	2		
Cable to column	AHH 7108	37	1		
Harness to sill	CHR 0405	38	A/R		
Sleeve—dipper switch cable clip **LHD**	5L 64	39	6	(C) H–AN6–16489 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–11031 to 16183	
				(C) G–AN2–16184 on	
Screw	PMZ 0308	40	1		
Washer—spring	LWZ 203	41	1		
Screw	PTZ 603	42	A/R		
Grommet					
Harness through dash	RFN 303	43	1		
Harness through baffle	RFN 110	44	2		
Harness through mudshield	RFR 110	45	1		
Wiper motor cable through dash	RFN 305	46	1		
Tank unit cable through rear floor	RFN 303	47	1		
Number-plate lamp cable	RFN 303	48	2		

See title-page for application

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Electrical Equipment—*continued*					
Cables and Connections (Sprite Mk. II and Midget)—*continued*					
Cable					
Battery positive to earth	1B 2802	25	1		
Battery negative to starter switch	2A 9076	26	1		
Starter switch to starter	2A 9075	27	1		
Battery negative to starter solenoid	BHA 4257	26	1		For use when steering lock is fitted
Starter solenoid to starter	AHA 6280	27	1		For use when steering lock is fitted
Steering lock	AHA 6324	28	1		For use when steering lock is fitted
Engine to earth	2K 6167	29	1		
Screw	HZS 0504	30	1		
Washer—spring	LWZ 305	31	1		
Screw	HZS 0605	32	1		
Washer—spring	LWZ 306	33	1		
Clip					
$\frac{3}{8}$″ (9·52 mm) cable dia × $\frac{7}{32}$″ (5·56 mm) fixing hole dia	PCR 0607	34	A/R		
$\frac{5}{8}$″ (15·87 mm) cable dia × $\frac{9}{32}$″ (7·14 mm) fixing hole dia	PCR 1009	34	A/R		
Harness to fascia top	BHA 4233	35	1		
Harness to bonnet locking platform	BHA 4232	36	1		
Harness to bonnet locking platform	BHA 4233	35	2		
Cable to column	AHH 7108	37	1		
Harness to sill	CHR 0405	38	A/R		
Sleeve—dipper switch cable clip	**LHD** 5L 64	39	6	(C) H–AN6–16489 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–11031 to 16183	
				(C) G–AN2–16184 on	
Screw	PMZ 0308	40	1		
Washer—spring	LWZ 203	41	1		
Screw	PTZ 603	42	A/R		
Grommet					
Harness through dash	RFN 303	43	1		
Harness through baffle	RFN 110	44	2		
Harness through mudshield	RFR 110	45	1		
Wiper motor cable through dash	RFN 305	46	1		
Tank unit cable through rear floor	RFN 303	47	1		
Number-plate lamp cable	RFN 303	48	2		

See title-page for application

DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS

Electrical Equipment—*continued*

CHANGE POINTS

(1) (C) H–AN6–101 to 10117 (less 7499 to 7685, 7687 to 7771, 7774 to 7849, 7853, 7855 to 7863, 7867, 7871 to 8046, and 8048 to 10116)
(C) G–AN1–101 to 7519 (less 3491 to 3562, 3565 to 3615, 3617 to 3631, 3640 to 3652, 3654, 3660 to 3665, 3669 to 3686, 3688 to 3833, 3835 to 3903, 3905 to 3924, 3926 to 5187, and 5190 to 7507)

(2) (C) H–AN6–10118 to 24731 (plus 7499 to 7685, 7687 to 7771, 7774 to 7849, 7853, 7855 to 7863, 7867, 7871 to 8046, and 8048 to 10116)
(C) H–AN7–24732 on
(C) G–AN1–7520 to 16183 (plus 3491 to 3562, 3565 to 3615, 3617 to 3631, 3640 to 3652, 3654, 3660 to 3665, 3669 to 3686, 3688 to 3833, 3835 to 3903, 3905 to 3924, 3926 to 5187, and 5190 to 7507)
(C) G–AN2–16184 on

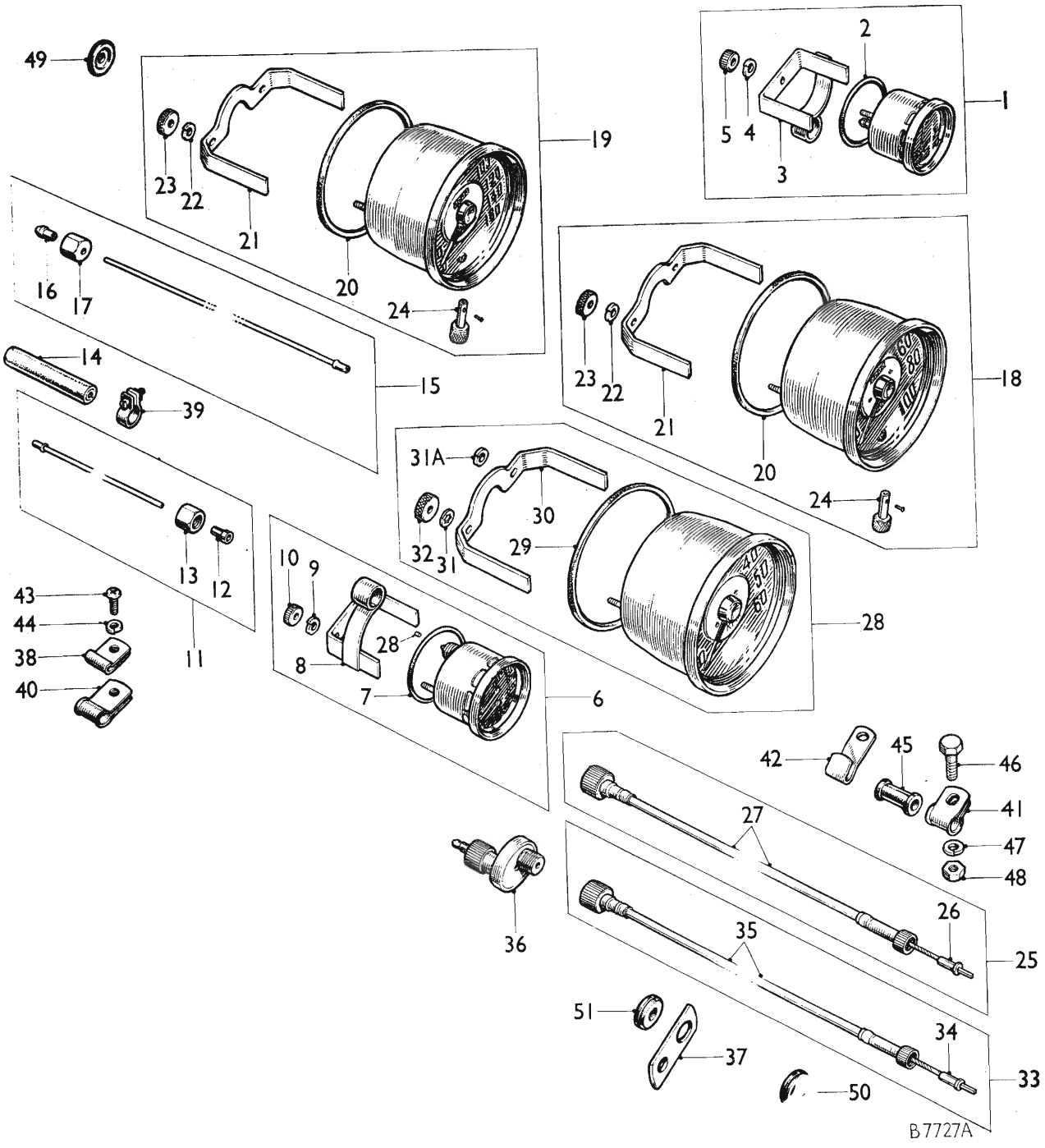
INSTRUMENTS

SPRITE (AN 5)

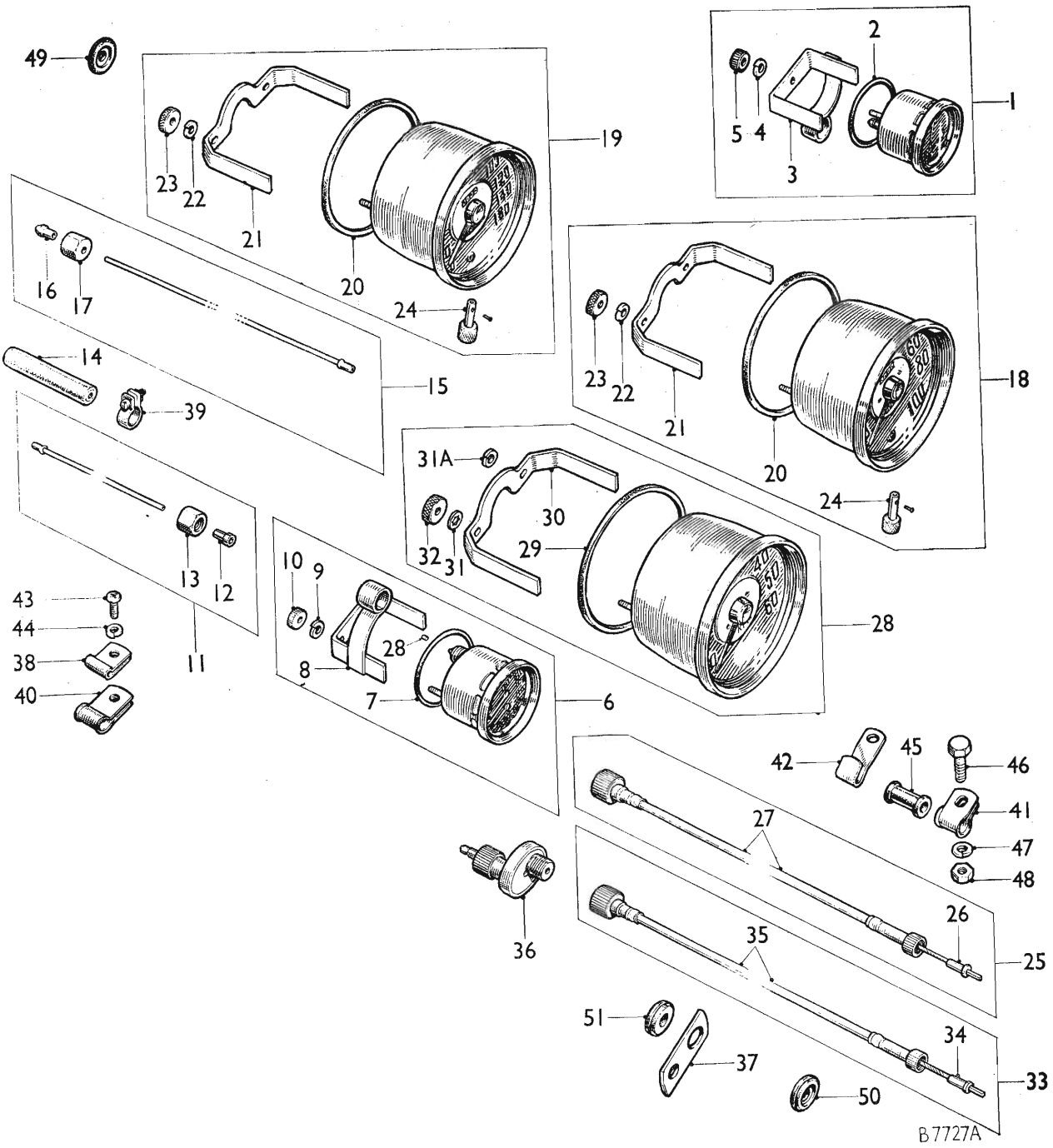
	Page	Plate
CABLES—SPEEDOMETER AND TACHOMETER ...	MO 3	O 1
GAUGES—FUEL, OIL, AND WATER	MO 2	O 1
PIPES—OIL GAUGE	MO 2	O 1
SPEEDOMETER	MO 2	O 1
TACHOMETER	MO 3	O 1

SPRITE Mk. II AND MIDGET Mk. I

CABLES—SPEEDOMETER AND TACHOMETER ...	MO 5	O 3
GAUGES—FUEL, OIL, AND WATER	MO 4	O 2
PIPES—OIL GAUGE	MO 4	O 2
SPEEDOMETER	MO 5	O 3
TACHOMETER	MO 5	O 3

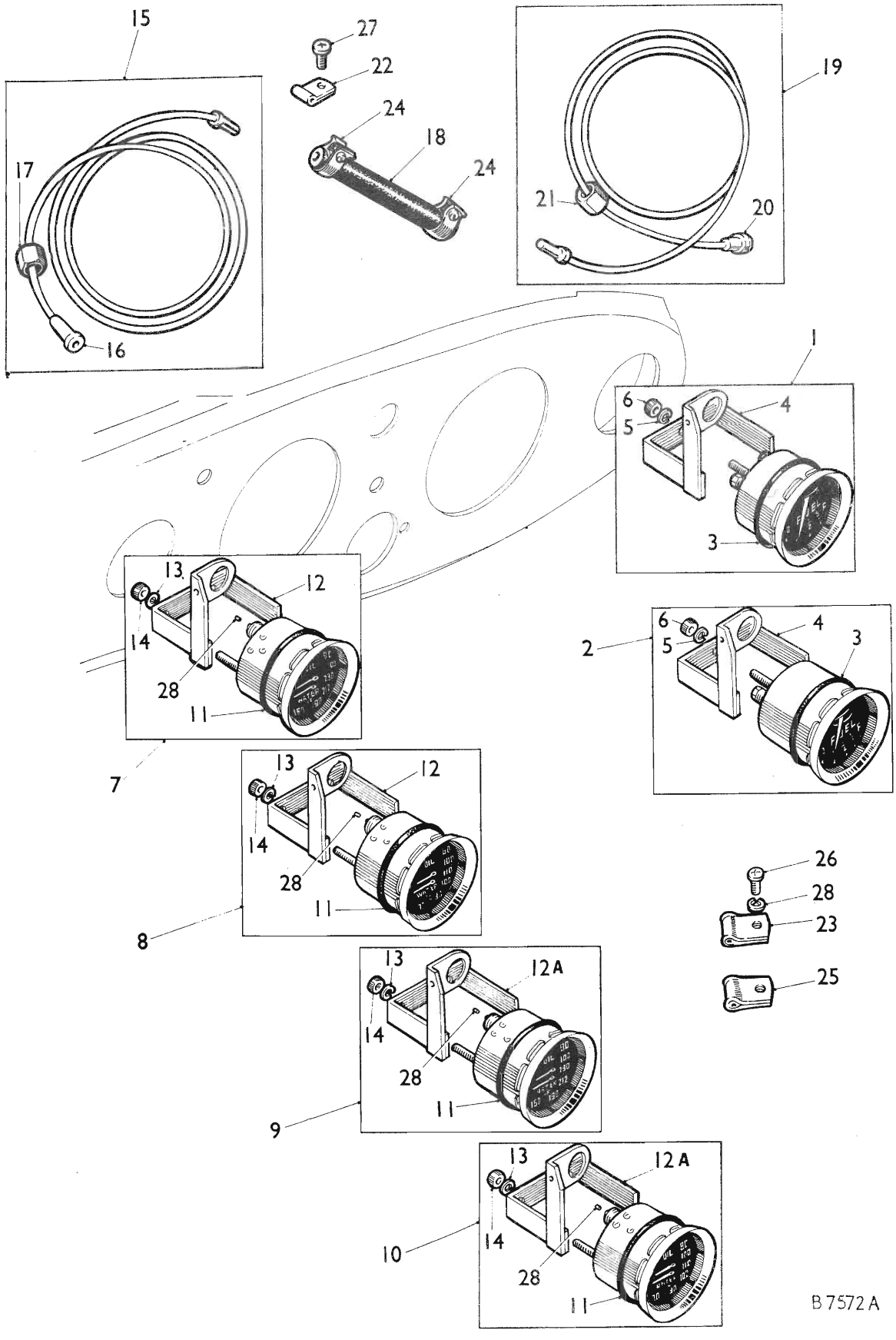

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
INSTRUMENTS					
(SPRITE H-AN5)					
Gauge assembly—fuel	2A 9069	1	1		
Glass	NSP		1		Was 17H 1068
Tube (rubber)	NSP		1		Was 17H 1821
Bezel	NSP		1		Was AJH 5182
Ring (rubber)	17H 1642	2	1		
Strap—fixing	17H 1822	3	1		
Washer—spring	27H 387	4	1		W.S.E. use LWZ 302
Washer—spring	LWZ 302	4	1		
Nut—thumb	17H 932	5	1		
Gauge assembly—oil and temperature	2A 9070	6	1		
Glass	NSP		1		Was 17H 1068
Grommet	NSP		1		Was 17H 1479
Bezel	NSP		1		Was AJH 5182
Strip—window	NSP		1		Was 17H 1481
Ring (rubber)	17H 1642	7	1		
Strap—fixing	17H 1480	8	1		
Restrictor	†27H 7877		1		
Washer—spring	27H 387	9	2		W.S.E. use LWZ 302
Washer—spring	LWZ 302	9	2		
Nut—thumb	17H 932	10	2		
Pipe assembly—gauge to flexible pipe **RHD**	2A 5635	11	1		
Pipe assembly—gauge to flexible pipe **LHD**	2A 5640	11	1		
Union	51K 2824	12	1		
Nut	11B 2037	13	1		
Pipe—flexible	ACA 5420	14	1		
Pipe assembly—flexible pipe to engine	2A 5637	15	1		
Nipple	ACA 5422	16	1		
Nut	ACA 5421	17	1		
Speedometer assembly—mph (SN6155/10)	2A 9067	18	1		Final drive ratio 4·22 : 1
Speedometer assembly—kph (SN6155/11)	2A 9077	19	1		Final drive ratio 4·22 : 1
Glass	NSP		1		Was AJH 5177
Ring—slip	NSP		1		Was 27H 406
Bezel	NSP		1		Was 27H 397
Spindle—trip stem	NSP		1		Was 17H 1478
Ring (rubber)	AJH 5178	20	1		
Strap—fixing	AJH 5176	21	1		Part No. change; was 27H 429
Washer—spring	27H 387	22	2		W.S.E. use LWZ 302
Washer—spring	LWZ 302	22	2		
Nut—thumb	17H 1304	23	2		
Stem—trip	37H 613	24	1		Part No. change; was AJH 5179
Cable assembly—speedometer—5′ 2″ (157·48 cm) long **RHD**	1H 9049	25	1		
Cable—inner	17H 844	26	1		
Cable—outer	17H 1496	27	1		W.S.E. use 1K 9049
Cable assembly—speedometer—4′ 8″ (142·24 cm) long	2A 9039	25	1	(C) H-AN5-501 to 3688	
Cable—inner	17H 689	26	1	(C) H-AN5-501 to 3688	
Cable—outer **LHD**	†17H 690	27	1	(C) H-AN5-501 to 3688	W.S.E. use 2A 9039
Cable assembly—speedometer—4′ 6″ (137·16 cm) long	1H 9047	25	1	(C) H-AN5-3689 on	
Cable—inner	17H 843	26	1	(C) H-AN5-3689 on	
Cable—outer	17H 1669	27	1	(C) H-AN5-3689 on	W.S.E. use 1H 9047

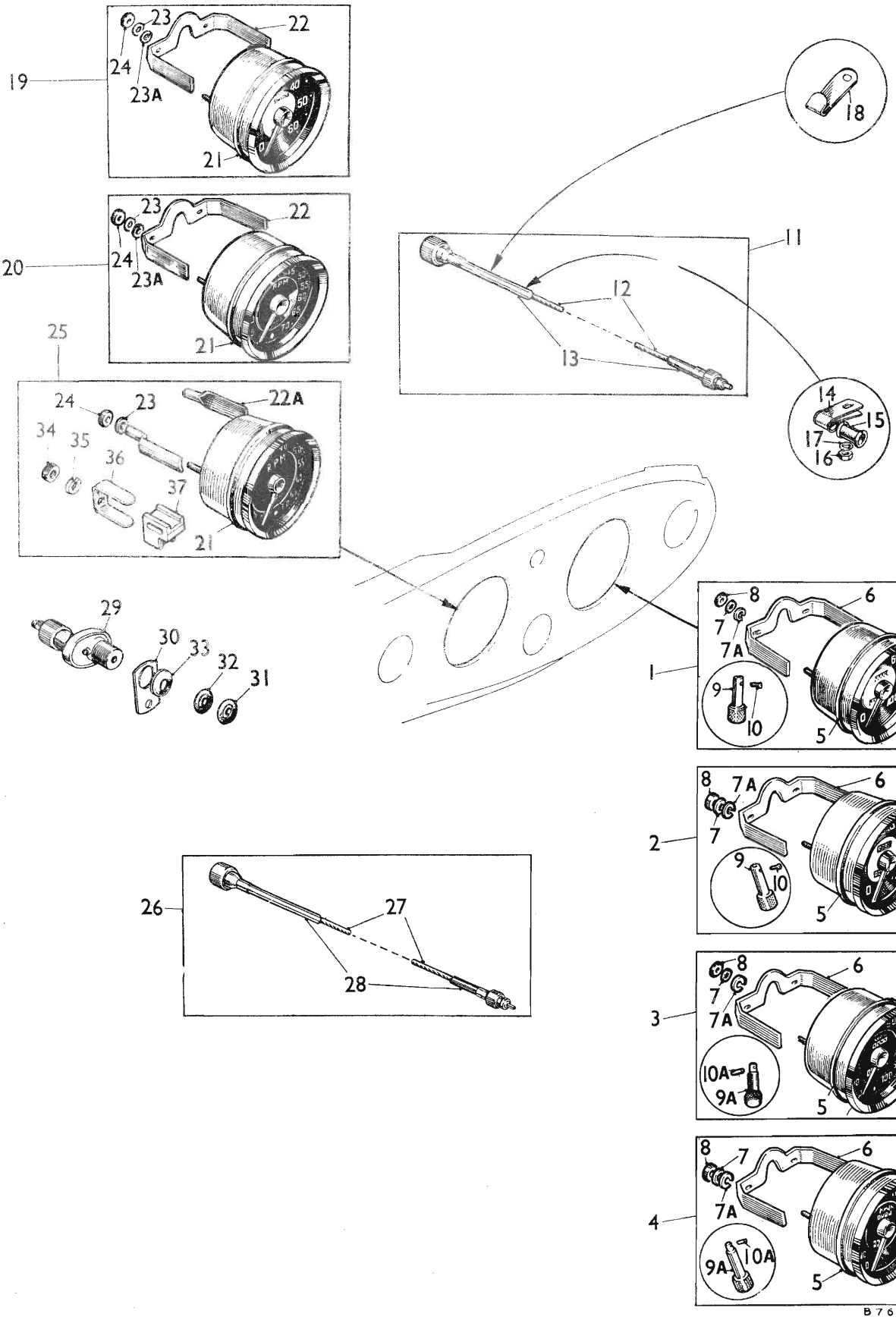

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments (Sprite H-AN5)—*continued*						
Tachometer assembly		2A 9068	28	1		
Glass		NSP		1		Was AJH 5177
Ring—slip		NSP		1		Was 27H 406
Bezel		NSP		1		Was 27H 397
Screw—fixing strap		NSP		2		Was 17H 1544
Ring (rubber)		AJH 5178	29	1		
Strap—fixing		AJH 5176	30	1		Part No. change; was 27H 429
Washer—shakeproof		17H 1341	31	2		W.S.E. use 2K 1369
Washer—spring		2K 1369	31A	2		
Nut—thumb		17H 1304	32	2		
Cable assembly—tachometer—2′ 2″ (66·04 cm) long		2A 9104	33	1		
Cable—inner		17H 1499	34	1	(C) H-AN5-501 to 3443	
Cable—outer	**RHD**	17H 1497	35	1		W.S.E. use 2A 9104
Cable assembly—tachometer—2′ 1″ (63·5 cm) long		BHA 4086	33	1		
Cable—inner		17H 1678	34	1	(C) H-AN5-3444 on	
Cable—outer		†17H 1679	35	1		W.S.E. use BHA 4086
Cable assembly—tachometer—3′ 0″ (91·44 cm) long	**LHD**	2A 9108	33	1		
Cable—inner		17H 1344	34	1		
Cable—outer		17H 1498	35	1		
Box—ratio—cable to dynamo		2A 9105	36	1		W.S.E. use 13H 632
Box—ratio—cable to dynamo		13H 632	36	1		
Bracket—cable		1K 1977	37	1		
Clip						
Oil gauge pipe to foot-well		PCR 0207	38	1		Part No. change; was 1C 166
Oil gauge flexible pipe		88G 308	39	2		Part No. change; was 3H 688
Thermometer capillary		PCR 0307	40	4		
Speedometer cable to bulkhead		PCR 0709	41	1		
Speedometer cable to clutch housing	**RHD**	1B 9132	42	1		
Screw		PMZ 0306	43	3		
Washer—spring		LWZ 203	44	3		
Sleeve—speedometer cable clip (rubber)		ACH 8529	45	1		
Screw	**RHD**	HZS 0408	46	1		
Washer—spring		LWZ 204	47	1		
Nut		FNZ 104	48	1		
Grommet						
Speedometer cable through foot-well		RFN 305	49	1		
Tachometer cable through dash		RFN 305	50	1		
Tachometer cable through bracket		3H 822	51	1		

Optional extra


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments—*continued*					
(SPRITE MK. II AND MIDGET)					
Gauge assembly—fuel **Sprite Mk. II**	BHA 4215	1	1	(C) H–AN6–101 to 24731	
Midget	BHA 4214	2	1	(C) G–AN1–101 to 16183	W.S.E. use BHA 4381
	BHA 4381	2	1	(C) H–AN7–24732 on (C) G–AN2–16184 on	
Ring (rubber)	17H 1642	3	1		
Strap—fixing	AJH 5185	4	1		
Washer—spring	27H 387	5	1		W.S.E. use LWZ 302
Washer—spring	LWZ 302	5	1		
Nut—thumb	17H 932	6	1		
Gauge assembly—oil and temperature					
Fahrenheit **Sprite Mk. II**	BHA 4216	7	1	(C) H–AN6–101 to 24731	
Centigrade **Sprite Mk. II**	BHA 4249	8	1		
Fahrenheit **Midget**	BHA 4217	9	1	(C) G–AN1–101 to 16183	W.S.E. use BHA 4382
Centigrade **Midget**	BHA 4250	10	1		W.S.E. use BHA 4383
Fahrenheit	BHA 4382	9	1	(C) H–AN7–24732 on	
Centigrade	BHA 4383	10	1	(C) G–AN2–16184 on	
Ring (rubber) **Sprite Mk. II**	17H 1642	11	1	(C) H–AN6–101 to 24731	
Strap—fixing **Sprite Mk. II**	AJH 5186	12	1		
Ring (rubber)	27H 972	11	1	(C) H–AN7–24732 on	
Strap—fixing	37H 678	12A	1	(C) G–AN1–101 to 16183 (C) G–AN2–16184 on	
Restrictor	†27H 7877		1		
Washer—spring	27H 387	13	2		W.S.E. use LWZ 302
Washer—spring	LWZ 302	13	2		
Nut—thumb	17H 932	14	2		
Pipe assembly—gauge to flexible pipe **RHD**	2A 5635	15	1		
Pipe assembly—gauge to flexible pipe **LHD**	2A 5640	15	1		
Union	51K 2824	16	1		
Nut	11B 2037	17	1		
Pipe—flexible	ACA 5420	18	1	(C) H–AN6–101 to 10912 (C) G–AN1–101 to 6166	
Pipe—flexible	AHA 6331	18	1	(C) H–AN6–10913 to 24731 (C) H–AN7–24732 on (C) G–AN1–6167 to 16183 (C) G–AN2–16184 on	
Pipe assembly—flexible pipe to engine	2A 5637	19	1	(C) H–AN6–101 to 11702 (C) G–AN1–101 to 6678	
Pipe assembly—flexible pipe to engine	AHA 6392	19	1	(C) H–AN6–11703 to 24731 (C) H–AN7–24732 on (C) G–AN1–6679 to 16183 (C) G–AN2–16184 on	
Nipple	ACA 5422	20	1		
Nut	ACA 5421	21	1		
Clip					
Oil gauge pipe to foot-well	PCR 0207	22	1	(C) H–AN6–101 to 23600 (C) G–AN1–101 to 14686	Part No. change; was 1C 166
Oil gauge pipe to foot-well	PCR 0207	23	1	(C) H–AN6–23601 to 24731 (C) H–AN7–24732 on (C) G–AN1–14687 to 16183 (C) G–AN2–16184 on	
Oil gauge flexible pipe	3H 688	24	2		W.S.E. use 88G 308
Oil gauge flexible pipe	88G 308	24	2		
Thermometer capillary	PCR 0307	25	4		
Screw	PMZ 0308	26	2		
Screw	PMZ 0306	27	1		
Washer—spring	LWZ 203	28	3		

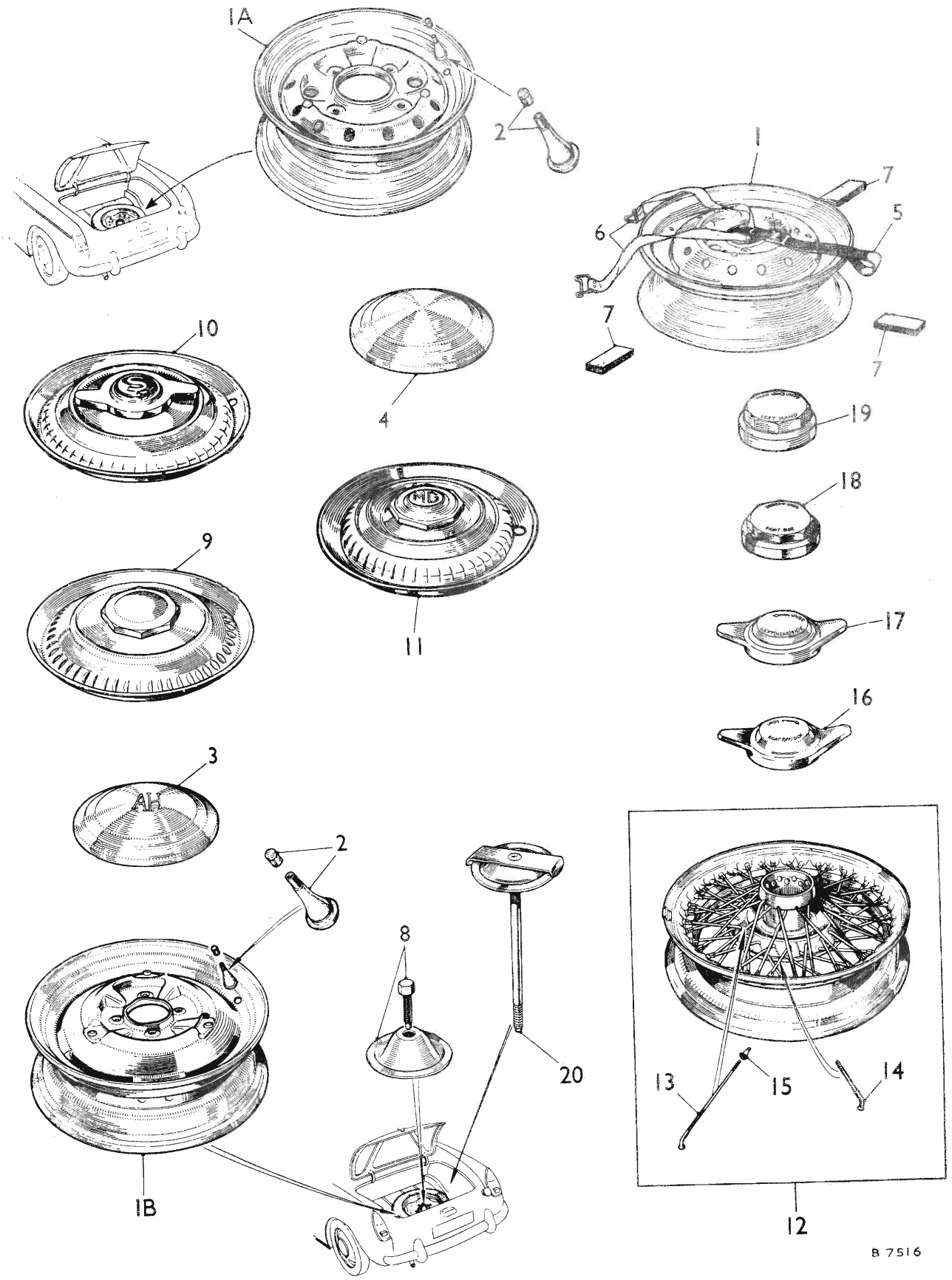

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Instruments (Sprite Mk. II and Midget)—*continued*						
Speedometer assembly						
MPH (SN6126/00)	**Sprite Mk. II**	BHA 4210	1	1	(C) H-AN6-101 to 24731	Final drive ratio 4·22 : 1
KPH (SN6126/01)	**Sprite Mk. II**	BHA 4211	2	1		
MPH (SN6125/02)	**Midget**	BHA 4208	3	1	(C) G-AN1-101 to 16183	W.S.E. use BHA 4372
KPH (SN6125/03)	**Midget**	BHA 4209	4	1	(C) G-AN1-101 to 16183	W.S.E. use BHA 4373
MPH (SN6135/00)		BHA 4372	3	1	(C) H-AN7-24732 on	
KPH (SN6135/01)		BHA 4373	4	1	(C) G-AN2-16184 on	
Ring (rubber)		AJH 5178	5	1		
Strap—fixing		AJH 5176	6	1		
Washer—shakeproof		17H 1341	7	2		W.S.E. use 2K 1369
Washer—spring		2K 1369	7A	2		
Nut—thumb		17H 1304	8	2		
Stem—trip	**Sprite Mk. II**	37H 640	9	1	(C) H-AN6-101 to 24731	
Stem—trip		37H 613	9A	1	(C) H-AN7-24732 on	
					(C) G-AN1-101 to 16183	
					(C) G-AN2-16184 on	
Screw—trip stem		17H 1658	10	1	(C) H-AN6-101 to 24731	
					(C) G-AN1-101 to 16183	
Pin—dowel—trip stem		17H 3745	10A	1	(C) H-AN7-24732 on	
					(C) G-AN2-16184 on	
Cable assembly—speedometer—5′ 2″ (157·48 cm)		1H 9049	11	1		
Cable—inner		17H 844	12	1		
Cable—outer		†17H 1496	13	1		W.S.E. use 1H 9049
Clip	**RHD**	PCR 0709	14	1		
Sleeve—clip (rubber)		ACH 8529	15	1		
Nut		FNZ 104	16	1		
Washer—spring		LWZ 204	17	1		
Clip—cable to clutch housing		1B 9132	18	1		
Cable assembly—speedometer—4′ 6″ (137·16 cm)	**LHD**	1H 9047	11	1		
Cable—inner		17H 843	12	1		
Cable—outer		†17H 1669	13	1		W.S.E. use 1H 9047
Tachometer assembly	**Sprite Mk. II**	BHA 4213	19	1	(C) H-AN6-101 to 23731	
Tachometer assembly	**Midget**	BHA 4212	20	1	(C) G-AN1-101 to 16183	
Ring (rubber)		AJH 5178	21	1		
Strap—fixing		AJH 5176	22	1		
Washer—shakeproof		17H 1341	23	2	(C) H-AN6-101 to 24731	W.S.E. use 2K 1369
Washer—spring		2K 1369	23A	2	(C) G-AN1-101 to 16183	
Nut—thumb		17H 1304	24	2		
Tachometer assembly—electrical		BHA 4380	25	1		
Thumb nut (small)		†27H 8213	34	1		
Washer		†27H 8214	35	1		
Core (metal)		†27H 8215	36	1	(C) H-AN7-24732 on	
Loop—sleeve (nylon)		†13H 784	37	1	(C) G-AN2-16184 on	
Ring (rubber)		AJH 5178	21	1		
Strap—fixing		17H 3744	22A	2		
Washer—shakeproof		LWZ 402	23	2		
Nut—thumb		17H 1304	24	2		
Cable assembly—tachometer—2′ 1″ (63·5 cm)		BHA 4086	26		(C) H-AN6-101 to 3807	
Cable—inner		17H 1678	27		(C) G-AN1-101 to 1042	
Cable—outer		17H 1679	28			
Cable assembly—tachometer—2′ 2″ (66·04 cm)	**RHD**	2A 9104	26		(C) H-AN6-3808 to 24731	
Cable—inner		17H 1499	27		(C) G-AN1-1043 to 16183	
Cable—outer		17H 1497	28			W.S.E. use 2A 9104
Cable assembly—tachometer—3′ 0″ (91·44 cm)	**LHD**	2A 9108	26		(C) H-AN6-101 to 24731	
Cable—inner		17H 1344	27		(C) G-AN1-101 to 16183	
Cables—outer		17H 1498	28			
Box—ratio—cable to dynamo		2A 9105	29	1	(C) H-AN6-101 to 11161	W.S.E. use 13H 632
					(C) G-AN1-101 to 6254	
Box—ratio—cable to dynamo		13H 632	29	1	(C) H-AN6-11162 to 24731	
					(C) G-AN1-6255 to 16183	
Bracket—cable		1K 1977	30	1		
Grommet						
Speedometer cable through footwell		RFN 305	31	1		
Tachometer cable through dash		RFN 305	32	1		
Tachometer cable through bracket		3H 822	33	1		

ROAD WHEELS

	Page	Plate
CAPS—HUB	MP 2	P 1
DISCS—LOUVRED	MP 2	P 1
WHEELS	MP 2	P 1

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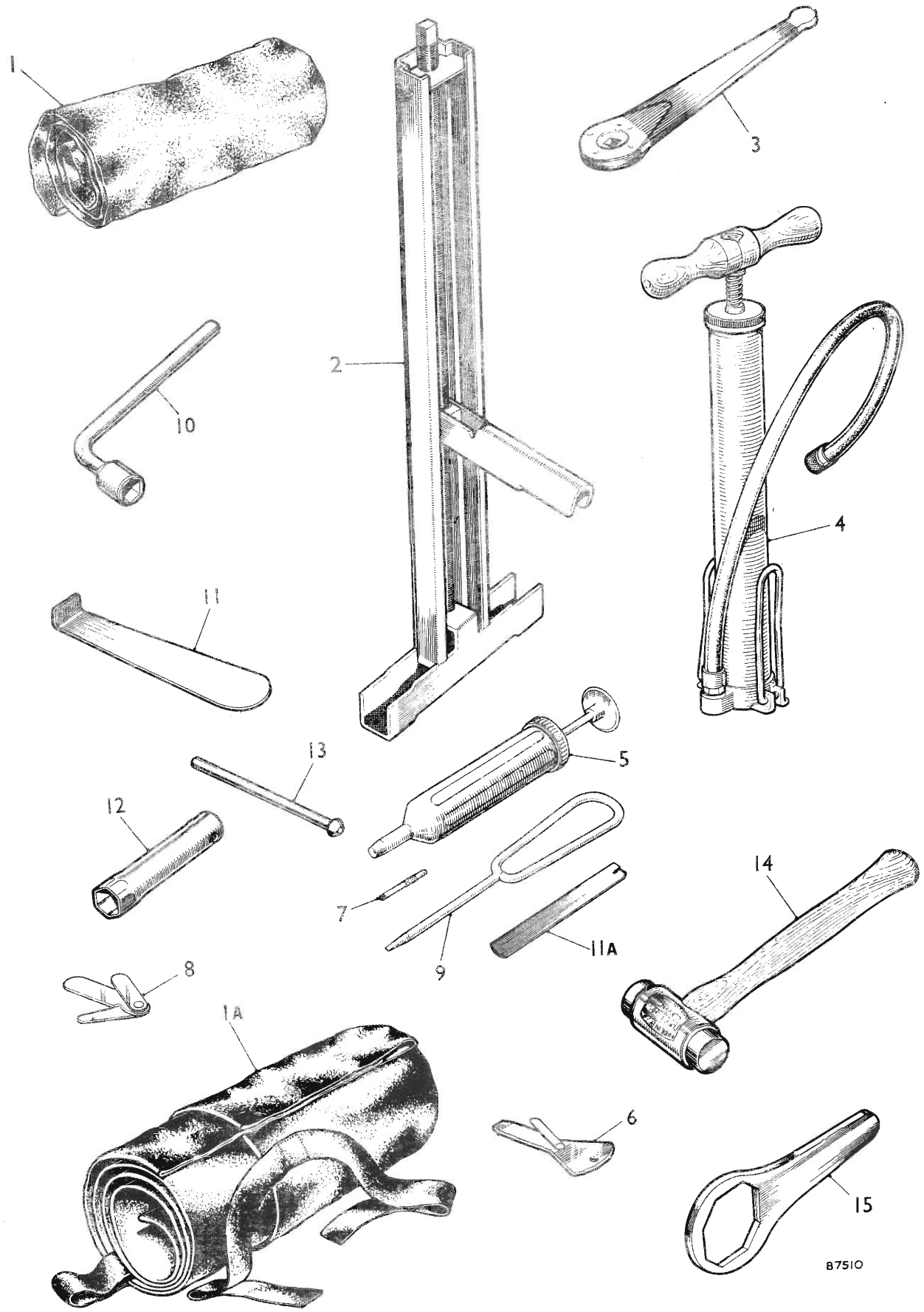

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ROAD WHEELS

DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS	
Wheel—disc		2A 8060	1	5	(C) H–AN5–501 to 15150	Not available; use AHA 5471	
		AHA 5471	1	5	(C) H–AN5–15151 to 39223	Not available; use AHA 5539	
		AHA 5539	1A	5	(C) H–AN5–39224 to 50116		
					(C) H–AN6–101 to 24731		
					(C) H–AN7–24732 to 26239		
					(C) G–AN1–101 to 16183		
					(C) G–AN2–16184 to 17165		
		AHA 6455	1B	5	(C) H–AN7–26240 on		
					(C) G–AN2–17166 on		
Valve—tyre		BCA 4163	2	5	(C) H–AN5–501 to 50116	Not available;	Disc wheels
					(C) H–AN6–101 to 8596	use 13H 412	
					(C) G–AN1–101 to 4366		
Valve—tyre		13H 412	2	5	(C) H–AN6–8597 to 24731		
					(C) H–AN7–24732 on		
					(C) G–AN1–4367 to 16183		
					(C) G–AN2–16184 on		
Cap—wheel	**Sprite H–AN5 and Sprite Mk. II**	2A 8055	3	5			
Cap—wheel	**Midget**	AHA 5660	4	5			
Strap—spare wheel	**Sprite H–AN5**	AHA 5217	5	1			
Strap—bracer—spare wheel		AHA 5218	6	1			
Packing—spare wheel (felt)		AHH 5459	7	3			
Clamp—spare wheel	**Sprite Mk. II and Midget**	14A 6511	8	1		Not available; use 24A 1032	
Clamp—spare wheel		24A 1032	8	1			
Disc—louvred—wheel							
Right-hand		BHA 4163	9	2			
Left-hand		BHA 4164	9	2			
With centre motif 'S'—RH	**Sprite Mk. II**	BHA 4258	10	2			
With centre motif 'S'—LH		BHA 4259	10	2		Optional extra	
Right-hand	**Midget**	BHA 4253	11	2			
Left-hand		BHA 4254	11	2			
Wheel assembly—wire		AHA 6377	12	5			Wire wheels
Spoke—long		17H 3613	13	100			
Spoke—short		17H 3984	14	200			
Nipple—spoke		7H 1709	15	300			
Cap—wheel							
Right-hand		†1B 8077	16	2		Not available; use AHH 7317	
Right-hand		†AHH 7317	16	2			
Left-hand		†1B 8078	17	2	(B) H–AN7–20812 on (B) G–AN2–16780 on	Not available; use AHH 7318	
Left-hand		†AHH 7318	17	2			
Right-hand	**Not UK**	†AHH 8008	18	2		Not available; use AHH 7315	
Right-hand		†AHH 7315	18	2			
Left-hand		†AHH 8009	19	2		Not available; use AHH 7316	
Left-hand		†AHH 7316	19	2			
Clamp—spare wheel		AHA 6664	20	1			

TOOLS

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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
TOOLS					
Bag—tool	†2A 5412	1	1	(C) H–AN5–501 to 42199	W.S.E. use 11H 169
	11H 169	1	1		
	AHA 5506	1A	1	(C) H–AN5–42200 to 50116	
				(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Jack—lifting	2A 5472	2	1	(C) H–AN5–501 to 50116	
Spanner—ratchet—jack	2A 5627	3	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 to 32387	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 to 20932	
Jack—lifting	BHA 4368	2	1	(C) H–AN7–32388 on	
Spanner—ratchet—jack	ACA 9932	3	1	(C) G–AN2–20933 on	Part No. change; was BHA 4367
Pump—tyre	†3H 2274	4	1		W.S.E. use 2H 2649
Pump—tyre	2H 2649				
Gun—grease	13H 50	5	1		
Screwdriver and gauge—ignition	†3H 2648	6	1		W.S.E. use 97H 2724
Screwdriver and gauge—ignition	97H 2724	6	1	(C) H–AN5–501 to 42199	
Spanner—tyre valve	2H 1683	7	1		
Gauge—feller—tappet and sparking plug	†2A 5419	8	1		W.S.E. use 97H 2724
Screwdriver	2H 4614	9	1		
Brace—wheel	2A 5626	10	1		
Lever—hub cap removal	†ACA 5432	11	1	(C) H–AN5–42200 to 50116	W.S.E. use 11H 1051
	†11H 1051	11A	1	(C) H–AN6–101 to 24731	
	†11H 1686	11A	1	(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Spanner—box—sparking plug	2A 5379	12	1	(C) H–AN5–501 to 42199	
Spanner—box—sparking plug	1B 8995	12	1	(C) H–AN5–52200 to 50116	
Tommy-bar—box spanner	ACA 5216	13	1	(C) H–AN6–101 to 24731	
				(C) H–AN7–24732 on	
				(C) G–AN1–101 to 16183	
				(C) G–AN2–16184 on	
Hammer—hub cap **Not UK**	88G 329	14	1	(B) H–AN7–20812 on	Part No. change; was 11B 5166 — Wire wheels only
Spanner—hub cap	†AHH 5839	15	1	(B) G–AN2–16780 on	

BODY DETAILS

FOR BODY DETAILS APPLICABLE TO THESE MODELS REFERENCE SHOULD BE MADE TO THE FOLLOWING PUBLICATION: 'BODY SERVICE PARTS LIST', AKD 3567.

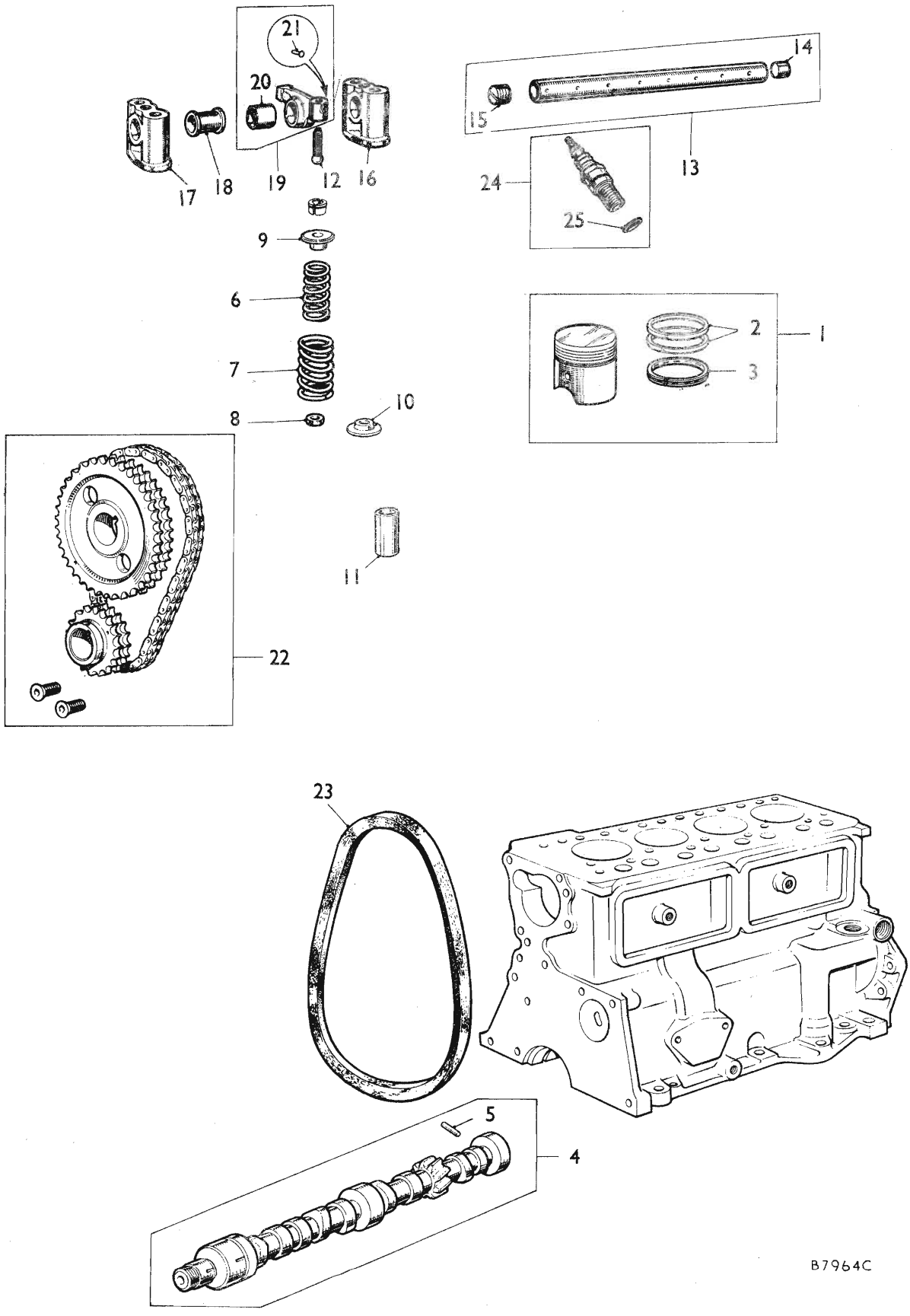
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SPECIAL TUNING PARTS

SPRITE/MIDGET

	Page	Plate
BELT—FAN	MT 2	T 1
BODY	MT 12	T 8
BRAKES	MT 12	T 8
CAMSHAFT	MT 2	T 1
CARBURETTER	MT 6-MT 10	T 5, T 6, T 7
CLUTCH	MT 4	T 3
DIFFERENTIAL	MT 4	T 3
DISTRIBUTOR	MT 5	T 4
GASKETS	MT 3	T 2
GEAR—CAMSHAFT	MT 2	T 1
GEARBOX	MT 4	T 3
LITERATURE	MT 12	T 8
MANIFOLD	MT 3	T 2
PISTON	MT 2	T 1
PLUG—SPARKING	MT 2	T 1
PUMP—OIL	MT 3	T 2
ROAD WHEELS	MT 12	T 8
SHAFT—AXLE	MT 4	T 3
SUMP	MT 3	T 2
SUSPENSION	MT 11	T 8
VALVE GEAR	MT 2	T 1

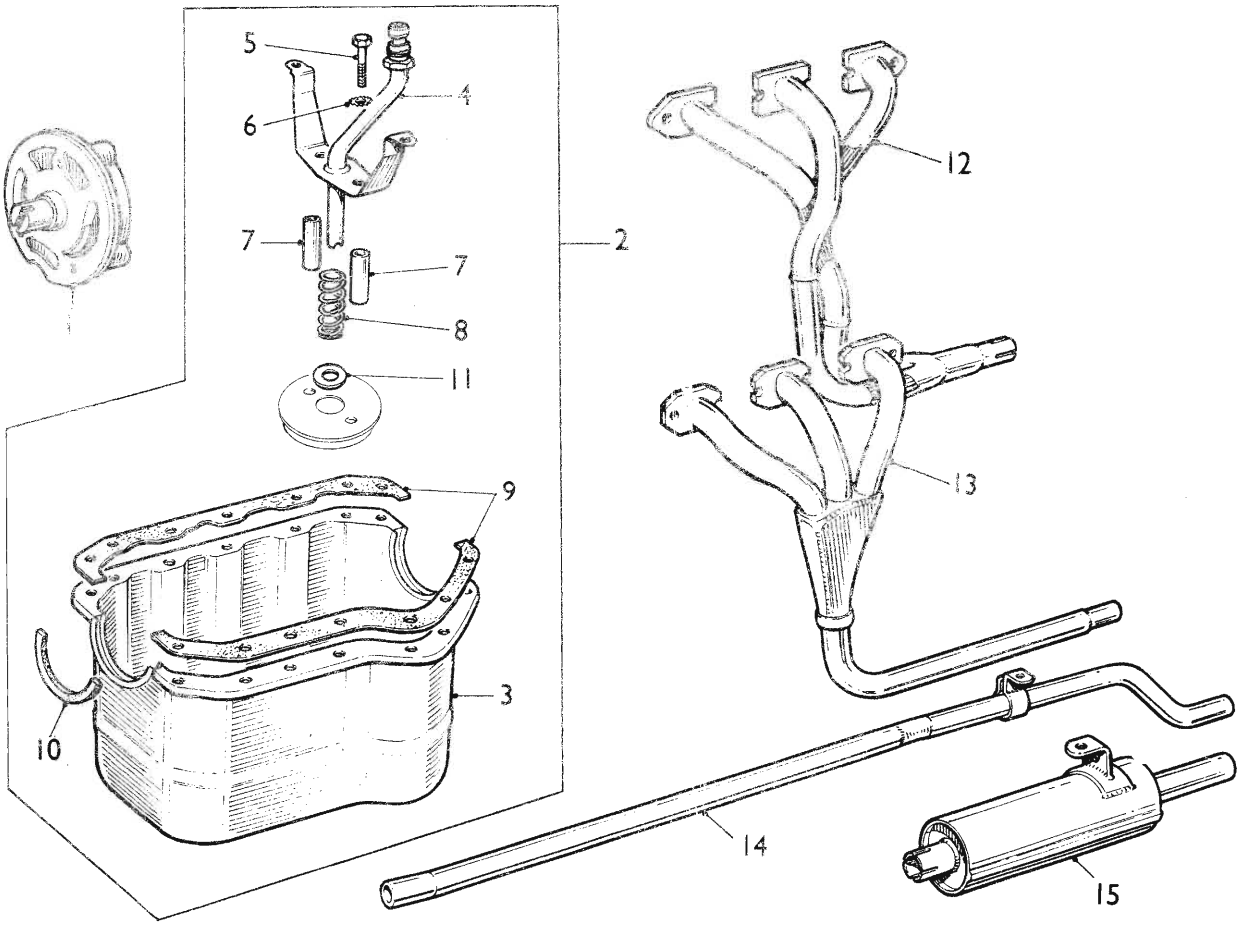
ALL PARTS HAVING THE PREFIX LETTER 'C' IN FRONT OF THE PART No. (EXAMPLE: C-22G 210) MUST BE ORDERED DIRECT FROM BMC SPECIAL TUNING DEPT., ABINGDON-ON-THAMES, BERKSHIRE

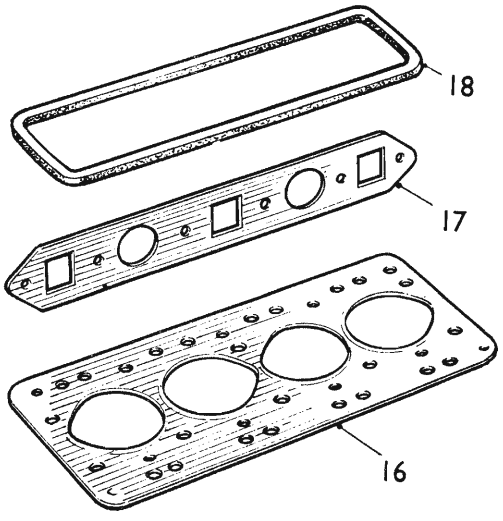

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
SPECIAL TUNING						
ENGINE						
Piston assembly—flat top						
Standard		†C-2A 946	1	4		
·010″ (·254 mm) O/S		†C-2A 0946 10	1	4		
·020″ (·508 mm) O/S		†C-2A 0946 20	1	4		
·030″ (·762 mm) O/S		†C-2A 0946 30	1	4		
·040″ (1·016 mm) O/S		†C-2A 0946 40	1	4		
Ring—piston—compression						
Standard		†C-2A 954	2	8		
·010″ (·254 mm) O/S	948-cc	†C-2A 0954 10	2	8		
·020″ (·508 mm) O/S		†C-2A 0954 20	2	8		
·030″ (·762 mm) O/S		†C-2A 0954 30	2	8		
·040″ (1·016 mm) O/S		†C-2A 0954 40	2	8		
Ring—piston—scraper						
Standard		†C-2A 955	3	4		
·010″ (·254 mm) O/S		†C-2A 0955 10	3	4		
·020″ (·508 mm) O/S		†C-2A 0954 20	3	4		
·030″ (·762 mm) O/S		†C-2A 0955 30	3	4		
·040″ (1·016 mm) O/S		†C-2A 0955 40	3	4		
CAMSHAFT						
Camshaft						
Tuning		†88G 229	4	1		
Competition		†C-AEA 731	4	1		
Racing		†C-AEA 648	4	1		
Pin—driving—oil pump		†2A 299	5	1		
VALVE AND VALVE GEAR						
Spring—valve—inner	9G	†AEA 401	6	8		
Spring—valve—outer		†C-2A 950	7	8		
Collar—bottom		†C-AEA 432	8	8		
Cup—top		†AEA 402	9	8		
Spring—valve inner	9G	†C-AEA 494	6	8		
Collar—bottom		†AEA 493	8	8		
Cup—top		†AEA 653	9	8		
Spring—valve						
Inner 140 LB	1098-cc	†AEA 768	6	8		
Outer 140 LB		†AEA 767	7	8		
Inner 165 LB		†C-AEA 494	6	8		
Outer 165 LB		†C-AEA 524	7	8		
Cup—bottom		†AEA 653	10	8		
Tappet—lightened		†C-AEG 579	11	8		
Screw—tappet adjusting		†C-AEA 692	12	8		
Shaft—valve rocker (strengthened)		†AEG 399	13	1		
Plug—plain		†6K 878	14	1		
Plug—screwed		†2K 4608	15	1		
Bracket—rocker shaft						
Plain		†12G 1925	16	2	Use with Shaft AEG 399	
With oil hole		†12G 1926	17	1	Use with Shaft AEG 399	
Tapped		†12G 1927	17	1	Use with Shaft AEG 399	
Spacer—valve rocker		†AEG 392	18	3		
Rocker—valve (forged)		†AEG 425	19	8		
Bush	1098-cc	†2A 21	20	8		
Rivet		†5C 2486	21	8		
Kit—chain timing (Duplex)		†C-AJJ 3325	22	1		
FAN BELT						
Belt—fan (short)		†C-AEA 539	23	1	Use with standard water pump pulley 2A 601 when running without dynamo.	
SPARKING PLUG						
Plug—sparking						
N6Y (Rally and road use)		†C-37H 2147	24	4	Was N64Y	
N57R		†C-27H 5982	24	4		
N62R		†C-37H 2149	24	4		
N60Y		†C-37H 2148	24	4		
Gasket—plug		†88G 219	25	4		

See title-page for application

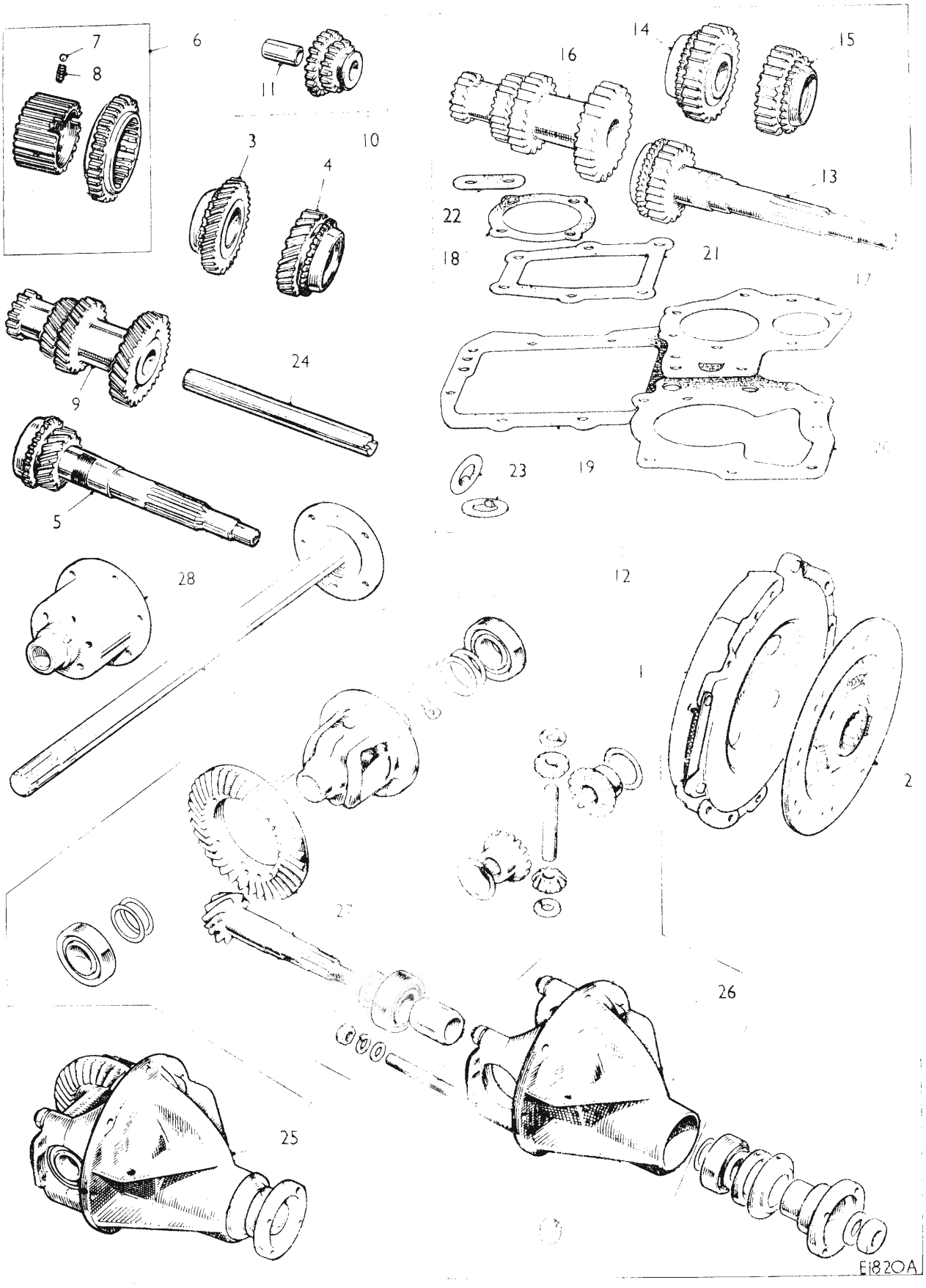
† Revised Information.



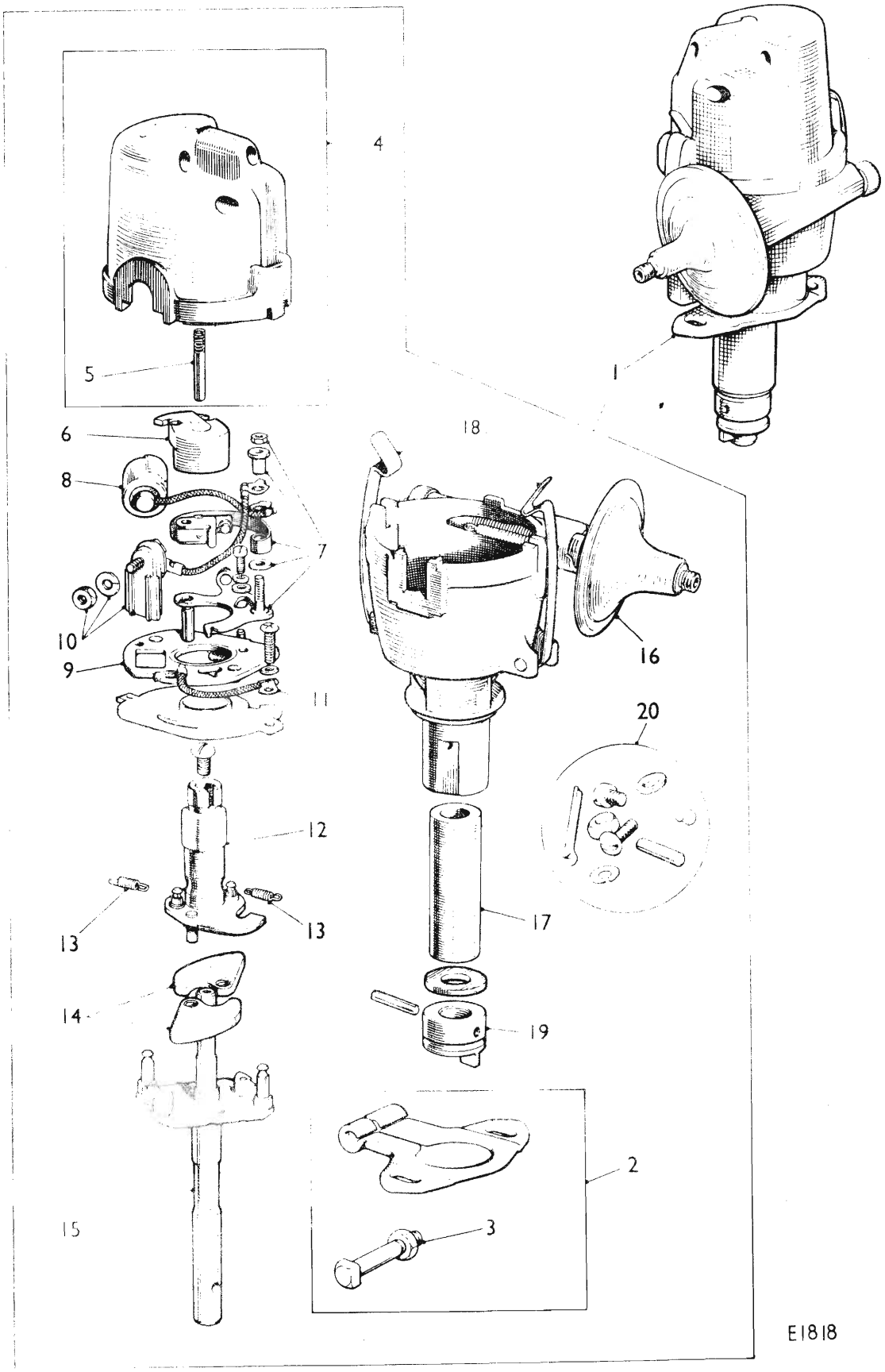


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
OIL PUMP AND SUMP					
Pump—oil (large capacity) **9C, 9CG**	†12G 793	1	1		
Kit—sump (deep)	†C–AJJ 3324	2	1		
Sump	†C–AHT 12	3	1		
Pipe—oil suction	†C–AHT 14	4	1		
Bolt—bracket to strainer	†HBZ 0414	5	2		
Washer—block	†LWN 504	6	2		
Piece—distance	†AHH 6162	7	2		
Spring	†6K 871	8	1		
Gasket	†8G 731	9	1		
Seal—oil	†2A 280	10	2		
Washer—plain	†2K 6804	11	1		
MANIFOLD					
Manifold—exhaust (large bore)	†C–AHT 11	12	1		
Manifold	†C–AHA 5448	13	1		
Pipe	†C–AHA 5449	14	1		Required only when exhaust manifold C–AHA 5448 is fitted to engines with prefix letter 9C.
Silencer	†C–ARA 135	15	1		
GASKETS					
Gasket					
Cylinder head	†C–AEA 647	16	1		
Manifold	†C–AEA 411	17	1		
Rocker cover	†C–AEA 511	18	1		

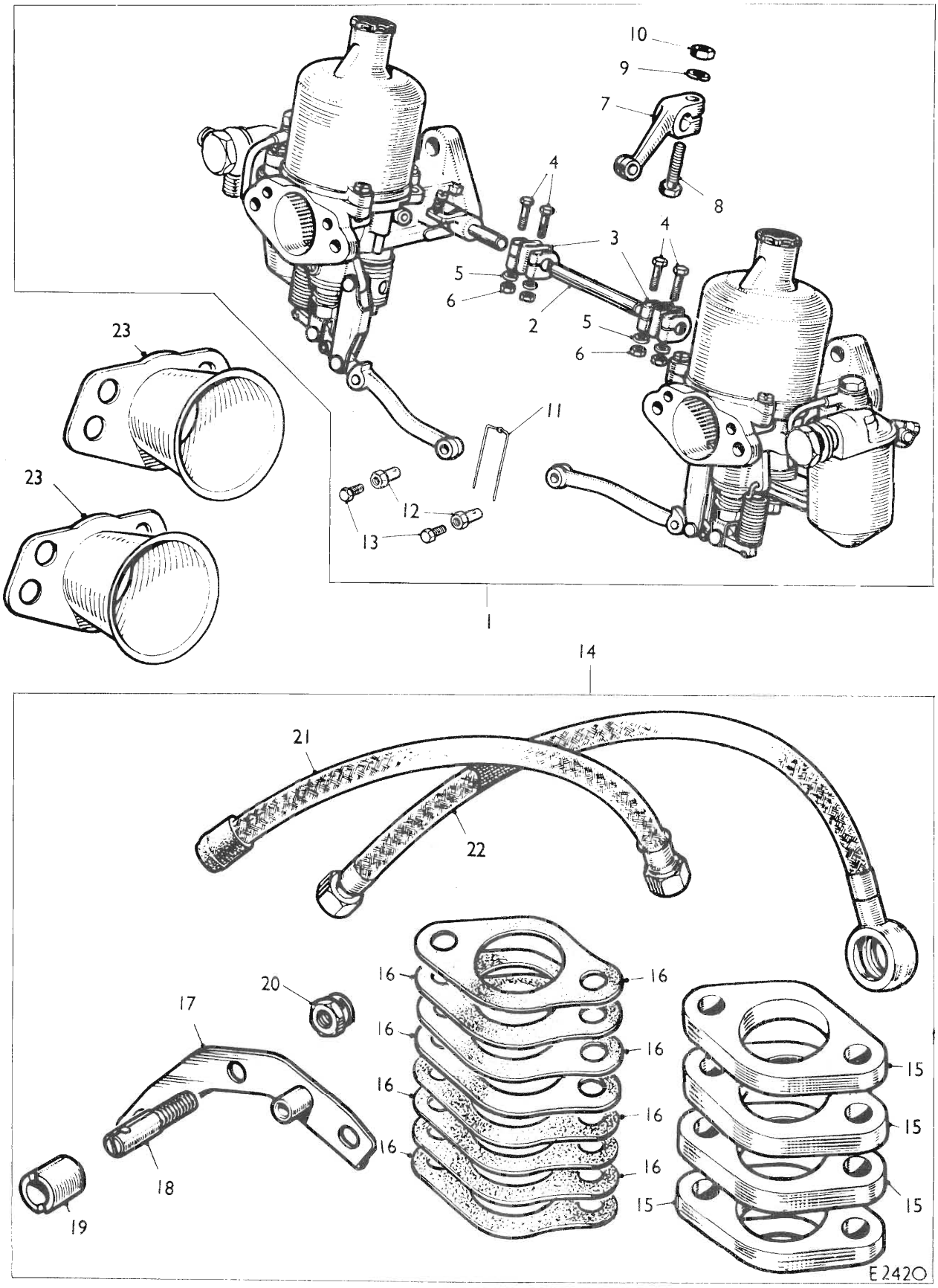

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DESCRIPTION		Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*						
CLUTCH						
Cover assembly	**10CC**	†C–BHA 4448	1	1		
Plate—driven		†C–BHA 4449	2	1		
GEARBOX						
Gear—2nd speed (28 teeth)		†C–22A 226	3	1		Close-ratio for AN5 only; use with 22A 426, 22A 207, and 22A 204
Gear—3rd speed (24 teeth)		†C–22A 227	4	1		
Shaft—1st motion (20 teeth)		†C–22A 228	5	1		
1st speed wheel—2nd speed synchronizer assembly		†22A 426	6	1		
Wheel—1st speed		†NSP		1		
Synchronizer—2nd speed		†NSP		3		
Ball		†BLS 107	7	3		
Spring		†22A 332	8	1		
Laygear (26, 23, 19, 13 teeth)		†22A 207	9	1		
Wheel—reverse		†22A 204	10	1		
Bush		†2A 3282	11	1		
Gears—close ratio—helical cut						
Shaft—1st motion (21 teeth)		†C–22G 304	5	1		Used with gearboxes having 'A' series teeth
Laygear (25, 23, 19, 13 teeth)		†C–22G 305	9	1		
Gear set—close ratio—straight-cut		†C–AJJ 3319	12	1		**Not available; for reference purposes only** Gear set C–AJJ 3319 can also be used on gearboxes fitted to 1098-cc engines prior to change point (i.e. 10CG or 10CC prefix) provided 1st speed wheel and synchronizer 22G 326 and reverse wheel 22G 240 are fitted
Shaft—1st motion		†C–AEG 3138	13	1		
Gear—2nd speed		†C–AEG 3139	14	1		
Gear—3rd speed		†C–AEG 3140	15	1		
Laygear		†C–22G 306	16	1	(E) 10CC/Da/H4643 (E) 10CC/Da/L2357	
Gasket						
Front cover		†22G 165	17	1		
Cover—change speed tower		†2A 3341	18	1		
Side cover		†2A 3286	19	1		
Extension to gearbox		†22A 481	20	1		
Casing to extension—front		†2A 3344	21	1		
Casing to extension—rear		†2A 3345	22	1		
Washer—lock—shaft		†2A 3035	23	2		
1st speed wheel—2nd speed synchronizer assembly		†22G 326	6	1		
Wheel—1st speed		†NSP		1		
Synchronizer—2nd speed		†NSP		1		
Ball		†BLS 107	7	3		
Spring		†22G 317	8	3		
Wheel—reverse		†22G 240	10	1		
Bush		†2A 3282	11	1		
Layshaft		†22G 673	24	1		Use with close-ratio gear set C–AJJ 3319
FINAL DRIVE AND AXLE SHAFT						
Differential assembly	**3·727 : 1 ratio**	†ATA 7239	25	1		**Not available; for reference purposes only**
Carrier		†ATA 7167	26	1		
Crown wheel and pinion		†ATA 7240	27	1		
Differential assembly	**3·9 : 1 ratio**	†ATA 7353	25	1		
Carrier		†ATA 7167	26	1		
Crown wheel and pinion		†C–ATA 7354	27	1		
Differential assembly	**4·222 : 1 ratio**	†ATA 7326	25	1		Alternatives for use up to (C) H–AN7–24731 and G–AN2–16183 only
Carrier		†ATA 7032	26	1		
Crown wheel and pinion		†ATA 7266	27	1		
Differential assembly	**4·555 : 1 ratio**	†ATA 7093	25	1		
Carrier		†ATA 7032	26	1		
Crown wheel and pinion		†8G 7129	27	1		
Differential assembly	**4·875 : 1 ratio**	†2A 7230	25	1		
Carrier		†ATA 7032	26	1		
Crown wheel and pinion		†C4 110	27	1		
Differential assembly	**5·375 : 1 ratio**	†ATA 7073	25	1		
Carrier		†ATA 7032	26	1		
Crown wheel and pinion		†ATA 7040	27	1		
Crown wheel and pinion	**3·727 : 1 ratio**	†BTA 535	27	1	(C) H–AN7–24731 on	Alternatives
Crown wheel and pinion	**4·555 : 1 ratio**	†C–BTA 816	27	1	(C) G–AN2–16183 on	
Differential—limited slip		†BTA 881	28	1		Alternatives
Differential—limited slip		†C–BTA 696	28	1		
Shaft—axle—heavy-duty (disc wheels)		†C–BTA 940	29	2		

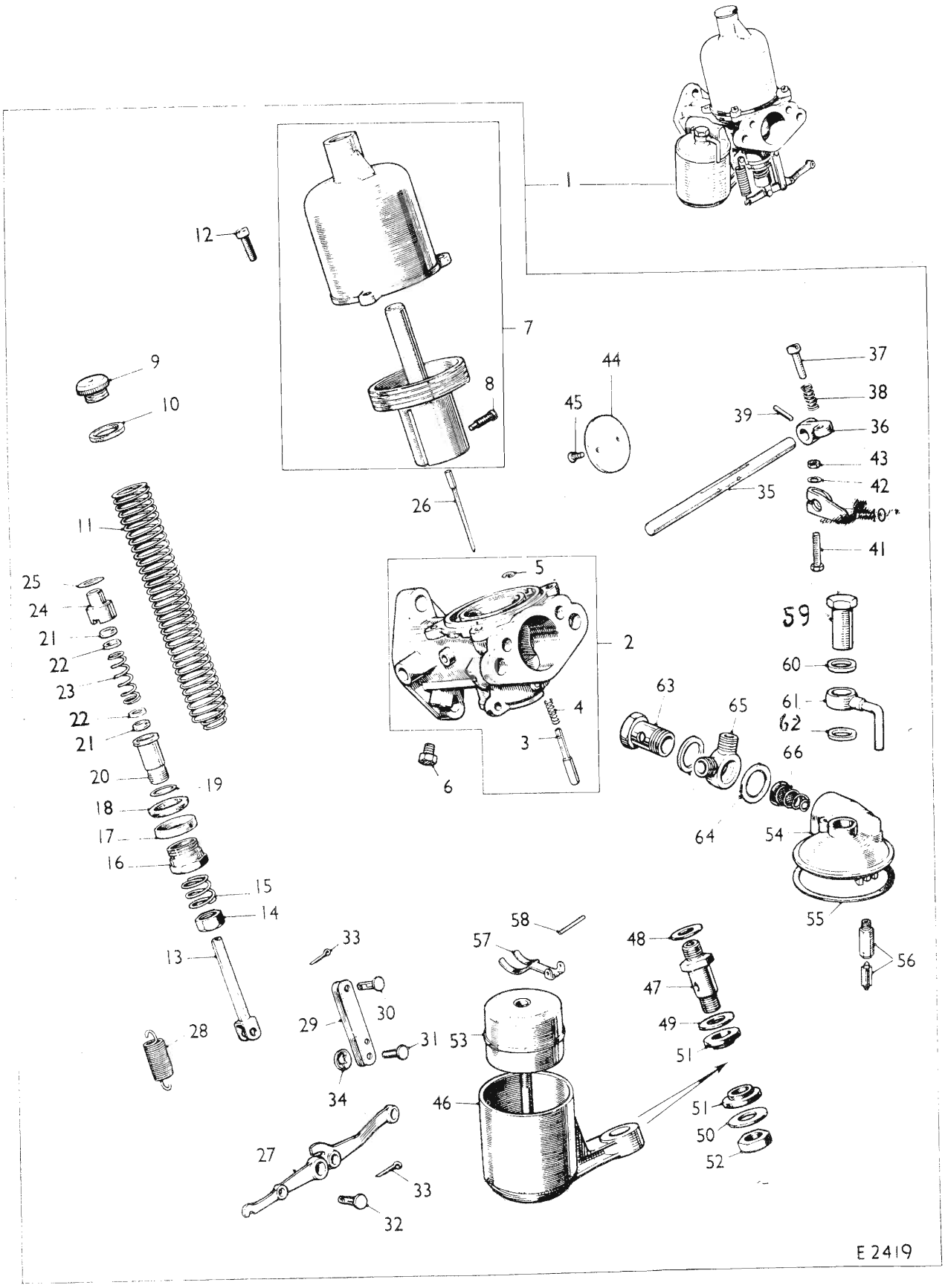

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Special Tuning—*continued*

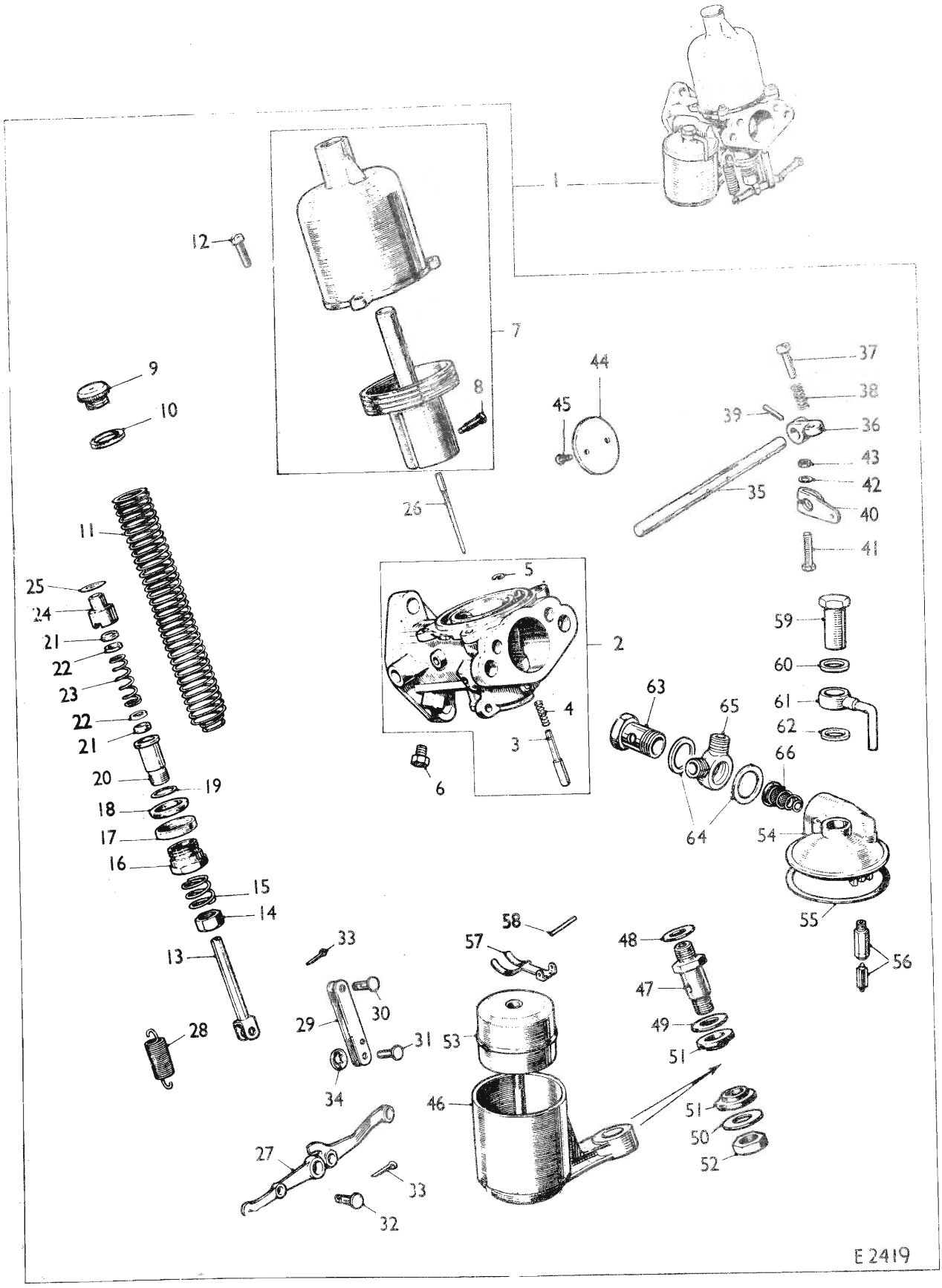
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
DISTRIBUTOR					
Distributor	†C–27H 7766	1	1		For use with competition camshafts
Plate—clamping	†3H 2138	2	1		
Screw (with nut)	†NSP	3	1		
Cover	†57H 5477	4	1		
Brush and spring	†17H 5065	5	1 set		
Arm—rotor	†7H 5086	6	1		
Contacts	†17H 5423	7	1 set		
Condenser	†47H 5250	8	1		
Plate—contact breaker base	†17H 5469	9	1		
Terminal—bush and lead	†57H 5478	10	1		
Lead—earth	†17H 5531	11	1		
Cam	†57H 5133	12	1		
Spring—automatic advance	†C–27H 8022	13	1 set		
Weight	†57H 5420	14	2		
Shaft and action plate	†57H 5050	15	1		
Vacuum unit	†47H 5555	16	1		
Bushing—body bearing	†47H 5164	17	1		
Clip—cover retaining	†37H 5445	18	2		
Dog—driving	†47H 5249	19	1		
Sundry parts	†17H 5106	20	1 set		


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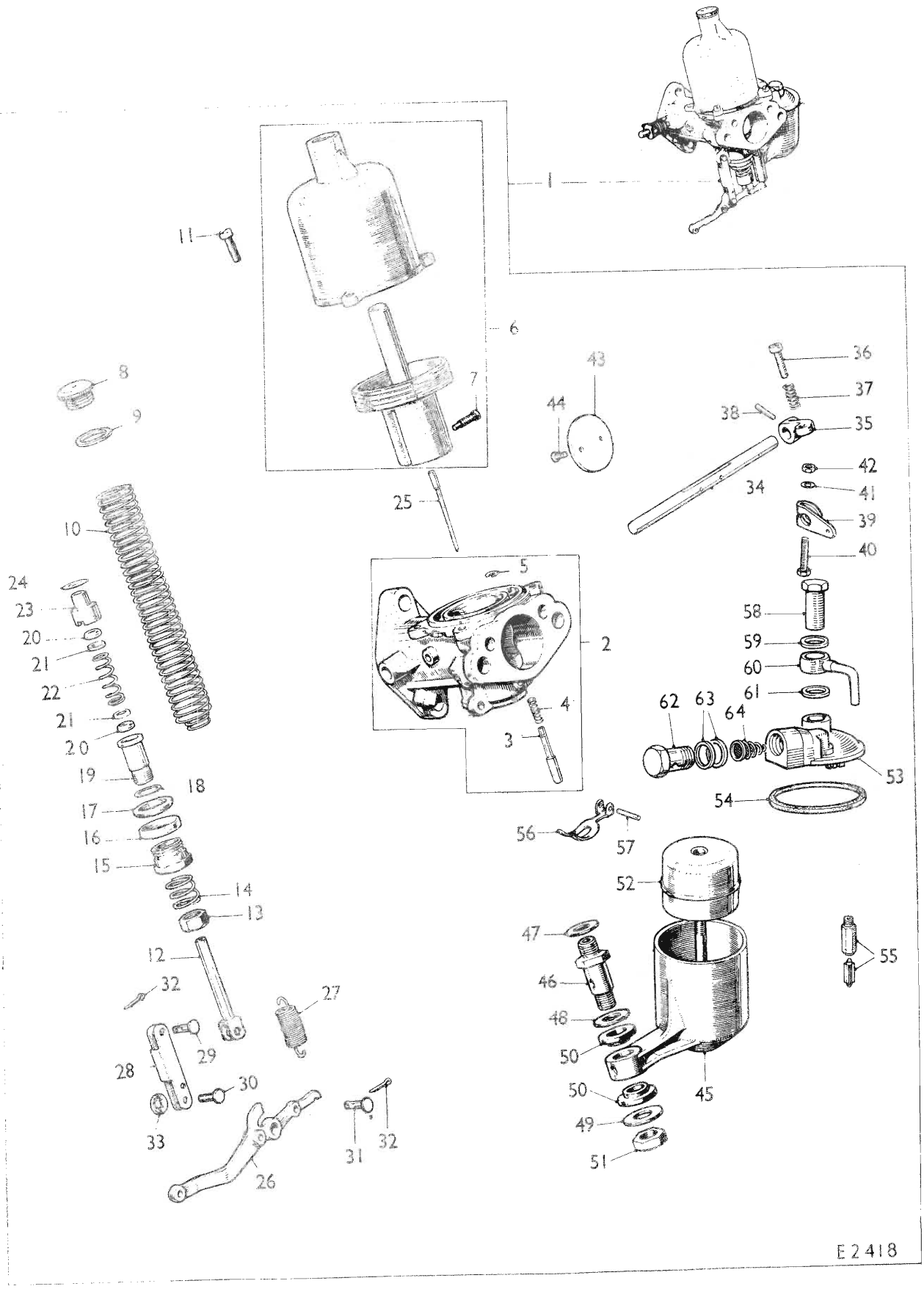
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
CARBURETTER					
Carburetter installation	†C–AUD 194	1	1 pr		(1½" twin)
Rod—throttle connecting	†AUC 2402	2	1		
Coupling—rod	†AUC 4334	3	2		
Bolt—coupling	†AUC 2669	4	4		
Washer—plain	†AUC 4612	5	4		
Nut—bolt	†AJD 8014 Z	6	4		
Lever—throttle	†AUC 4454	7	1		
Bolt—lever	†AJD 1042	8	1		
Washer—spring	†LWZ 303	9	1		
Nut—bolt	†AJD 8012 Z	10	1		
Stirrup—jet levers	†AUC 1025	11	1		
Pin—stirrup	†AUC 5058	12	2		
Screw—pin	†AUC 5047	13	2		
Kit installation—carburetter 948-cc, 1098-cc	†C–AJJ 3304	14	1		
Insulator—carburetter flange	†AHH 5713	15	4		
Gasket	†AEH 551	16	8		
Bracket—abutment	†C–AHT 1	17	1		
Pin—cable to bracket	†11B 542	18	1		
Piece—distance—pin	†11B 543	19	1		
Nut—lock	†53K 1392	20	1		
Pipe—petrol—connecting	†ACH 8977	21	1		
Pipe—petrol—feed	†AHB 9059	22	1		
Trumpet—flared (glass fibre)	†C–AHT 10	23	1		] Alternatives
Trumpet—flared (steel)	†C–AEA 485	23	1		] Alternatives


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Carburetter—assembly—front	†C–AUC 9353	1	1		
Body assembly	†AUD 9047	2	1		
Pin—piston lifting	†AUC 1249	3	1		
Spring—pin	†AUC 1151	4	1		
Circlip—pin	†AUC 1250	5	1		
Plug—auto ignition	†AUC 1289	6	1		
Chamber and piston assembly	†AUD 9500	7	1		
Screw—needle locking	†AUC 2057	8	1		
Cap—oil	†AUC 2144	9	1		
Washer (fibre)	†AUC 4900	10	1		
Spring—piston—blue	†AUC 4587	11	1		
Screw—chamber to body	†AUC 2175	12	3		
Jet	†AUC 8182	13	1		
Nut—adjusting	†AUC 2121	14	1		
Spring—adjusting nut	†AUC 2114	15	1		
Nut—gland sealing	†AUC 3232	16	1		
Ring—sealing (aluminium)	†AUC 2117	17	1		
Ring—sealing (cork)	†AUC 2118	18	1		
Washer—bottom bearing (copper)	†AUC 3233	19	1		
Bearing—bottom	†AUC 3231	20	1		
Washer—gland (cork)	†AUC 2120	21	2		
Washer—gland (brass)	†AUC 2119	22	2		
Spring—gland	†AUC 1158	23			
Bearing—top	†AUC 3230	24	1		
Washer—top bearing (copper)	†AUC 2122	25	1		
Needle—jet					
Rich					
Standard (No. 6)	†AUD 1005	26	1		
Weak					
Lever—jet	†AUC 4045	27	1		
Spring—jet lever return	†AUC 4667	28	1		
Link—jet lever	†AUC 4719	29	1		
Pin					
Link to body	†AUC 2381	30	1		
Link to lever	†AUC 5009	31	1		
Lever to jet	†AUC 2381	32	1		
Split	†CPS 0204	33	2		
Washer—Starlock	†AUC 5004	34	1		
Spindle—throttle	†AUC 3212	35	1		
Lever—throttle stop	†AUC 2199	36	1		
Screw—adjusting	†AUC 2521	37	1		
Spring—screw	†AUC 2451	38	1		
Pin—taper	†AUC 2106	39	1		
Lever—return spring	†AUC 8209	40	1		
Bolt—lever	†AJD 1042	41	1		
Washer—plain	†AUC 8396	42	1		
Nut—bolt	†AJD 8012 Z	43	1		
Disc—throttle	†AUC 3116	44	1		
Screw—disc	†AUC 1358	45	2		
Chamber—float	†AUC 3496	46	1		
Pillar—banjo	†AUC 1387	47			
Washer					
Plain—pillar	†AUC 1384	48	1		
Inner—(steel)	†AUC 1389	49	1		
Outer—(steel)	†AUC 1388	50	1		
Grommet (rubber)	†AUC 1534	51	2		
Locknut—pillar	†AJD 8206 Z	52	1		
Float	†AUC 1123	53	1		


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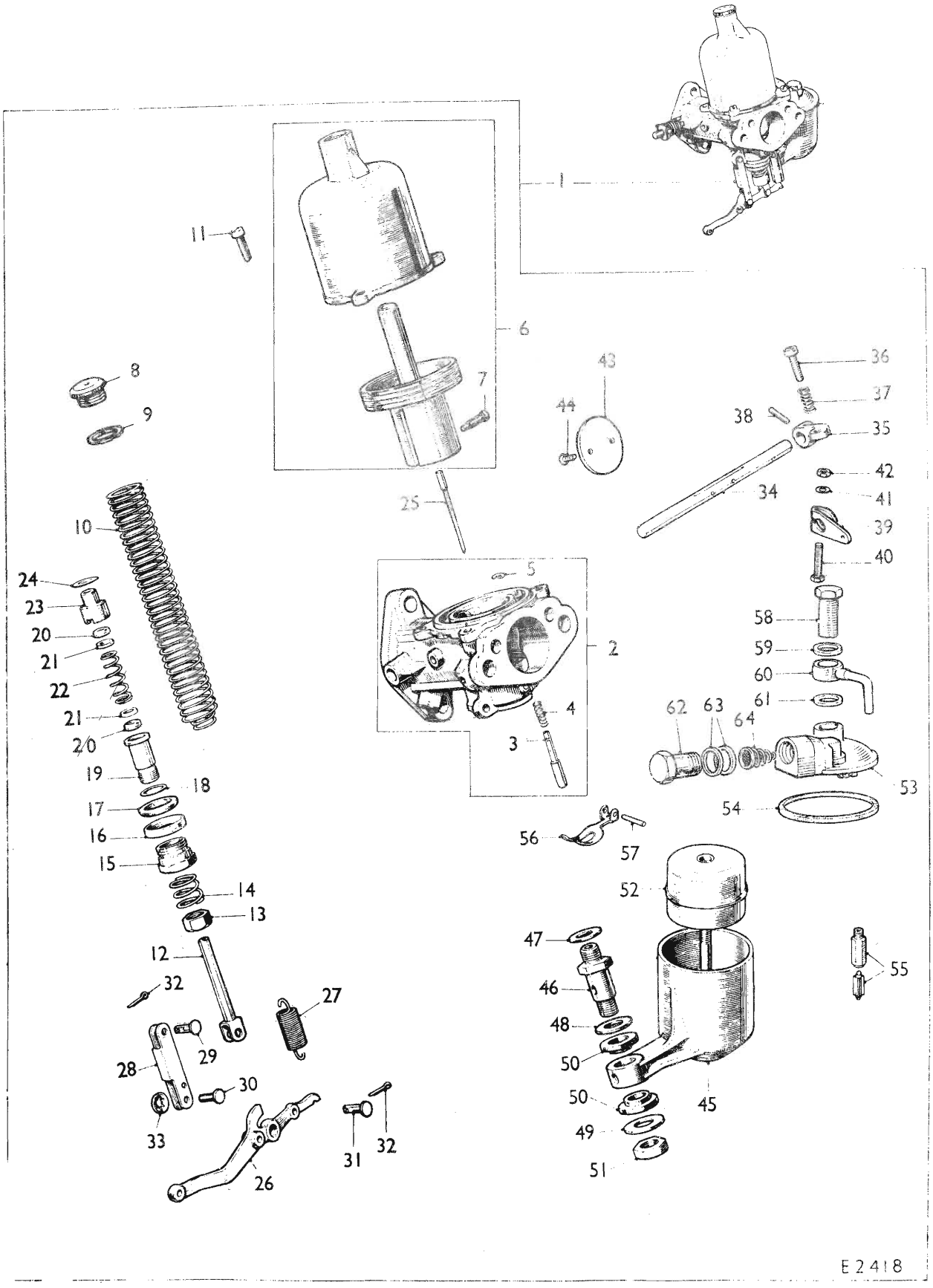
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Lid—float-chamber	†AUD 2283	54	1		
Gasket—lid	†AUC 1147	55	1		
Needle and seat	†AUD 9096	56	1		
Lever—hinged	†AUD 2285	57	1		
Pin—hinge	†AUC 1152	58	1		
Nut—cap	†AUC 1867	59	1		
Washer (aluminium)	†AUC 1557	60	1		
Pipe—air vent and overflow	†AUC 3200	61	1		
Washer (fibre)	†AUC 1928	62	1		
Bolt—banjo	†AUC 2698	63	1		
Washer (fibre)	†AUC 2141	64	2		
Banjo—double	†AUC 1832	65	1		
Filter	†AUC 2139	66	1		



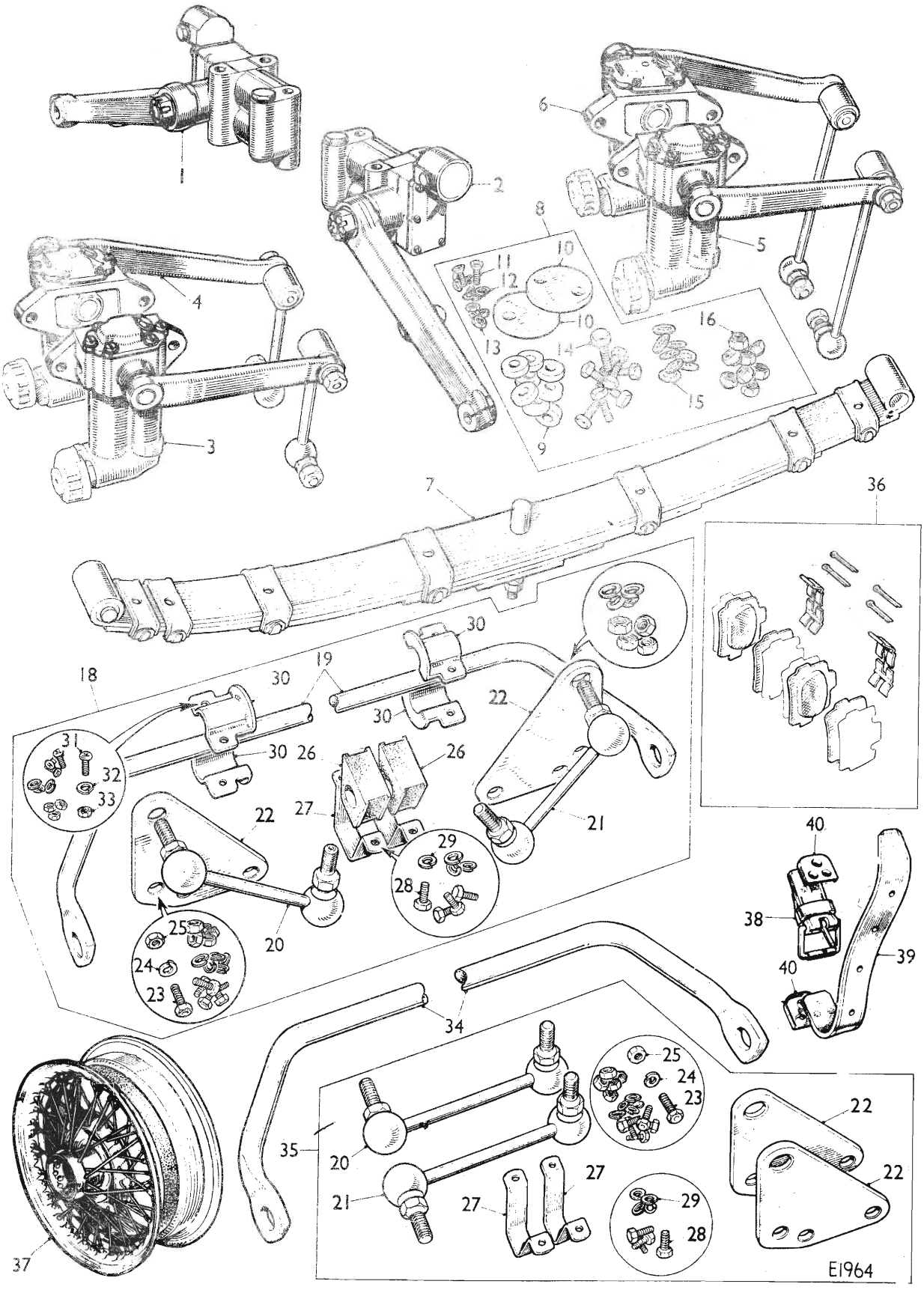
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Special Tuning—*continued*

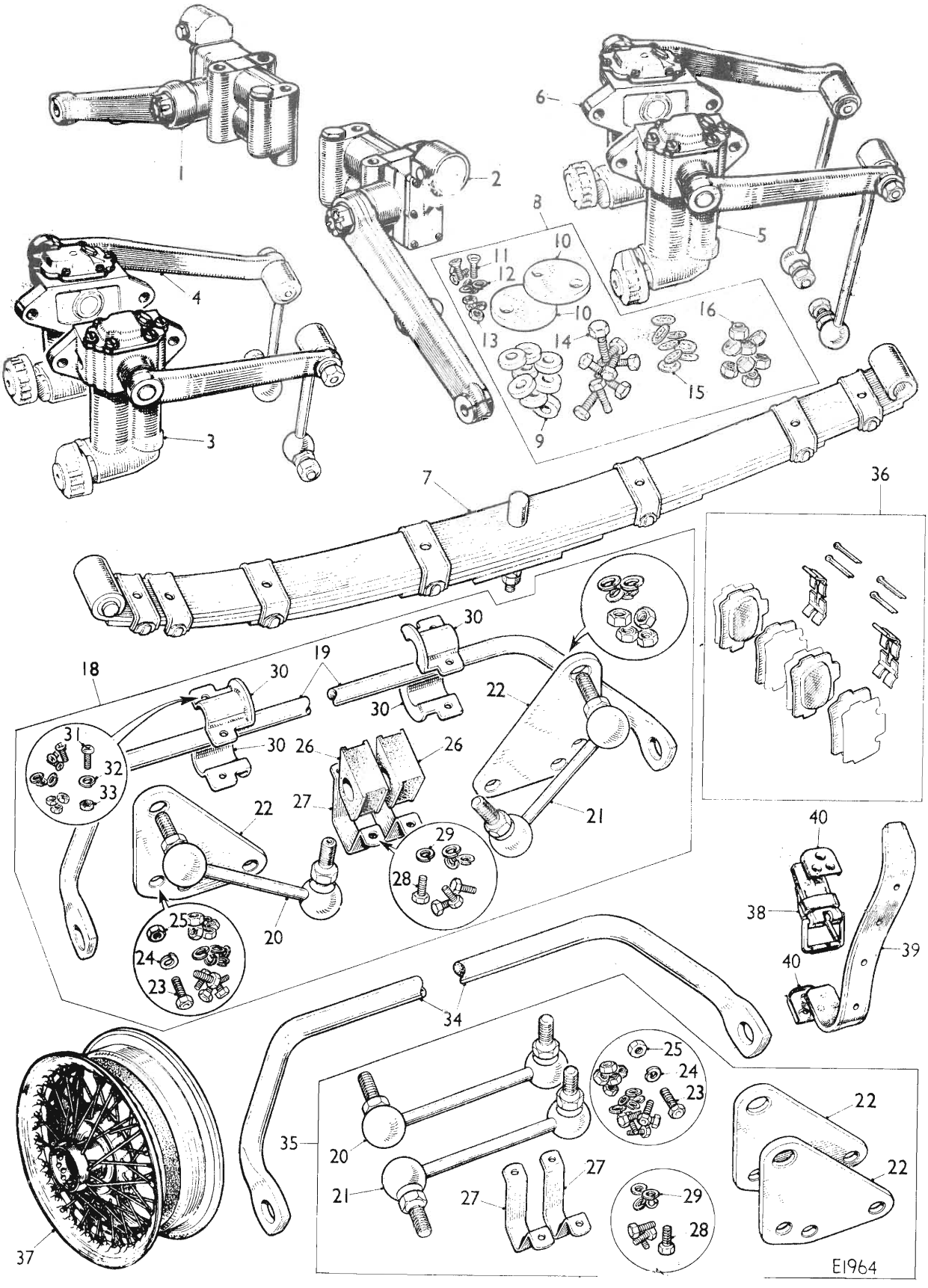
DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Carburetter assembly—rear	†C–AUC 9354	1	1		
Body assembly	†AUD 9024	2	1		
Pin—piston lifting	†AUC 1249	3	1		
Spring—pin	†AUC 1151	4	1		
Circlip—pin	†AUC 1250	5	1		
Chamber and piston assembly	†AUD 9500	6	1		
Screw—needle locking	†AUC 2057	7	1		
Cap—oil	†AUC 2144	8	1		
Washer (fibre)	†AUC 4900	9	1		
Spring—piston—Blue	†AUC 4587	10	1		
Screw—chamber to body	†AUC 2175	11	3		
Jet	†AUC 8182	12	1		
Nut—adjusting	†AUC 2121	13	1		
Spring—adjusting nut	†AUC 2114	14	1		
Nut—gland sealing	†AUC 3232	15	1		
Ring—sealing (aluminium)	†AUC 2117	16	1		
Ring—sealing (cork)	†AUC 2118	17	1		
Washer—bottom bearing (copper)	†AUC 3233	18	1		
Bearing—bottom	†AUC 3231	19	1		
Washer—gland (cork)	†AUC 2120	20	2		
Washer—gland (brass)	†AUC 2119	21	2		
Spring—gland	†AUC 1158	22	1		
Bearing—top	†AUC 3230	23	1		
Washer—top bearing (copper)	†AUC 2122	24	1		
Needle—jet					
Rich					
Standard (No. 6)	†AUD 1005	25	1		
Weak					
Lever—jet	†AUC 4045	26	1		
Spring—jet lever return	†AUC 4667	27	1		
Link—jet lever	†AUC 4719	28	1		
Pin					
Link to body	†AUC 2381	29	1		
Link to lever	†AUC 5009	30	1		
Lever to jet	†AUC 2381	31	1		
Split	†CPS 0204	32	2		
Washer—Starlock	†AUC 5004	33	1		
Spindle—throttle	†AUC 3513	34	1		
Lever—throttle stop	†AUC 2199	35	1		
Screw—adjusting	†AUC 2521	36	1		
Spring—screw	†AUC 2451	37	1		
Pin—taper	†AUC 2106	38	1		
Lever—return spring	†AUC 8209	39	1		
Bolt—lever	†AJD 1042	40	1		
Washer—plain	†AUC 8396	41	1		
Nut—bolt	†AJD 8012 Z	42	1		
Disc—throttle	†AUC 3116	43	1		
Screw—disc	†AUC 1358	44	2		
Chamber—float	†AUC 3495	45	1		
Pillar—banjo	†AUC 1387	46	1		
Washer					
Plain—pillar	†AUC 1384	47	1		
Inner (steel)	†AUC 1389	48	1		
Outer (steel)	†AUC 1388	49	1		
Grommet (rubber)	†AUC 1534	50	2		
Locknut—pillar	†AJD 8206 Z	51	1		
Float	†AUC 1123	52	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
Lid—float-chamber	†AUD 2284	53	1		
Gasket—lid	†AUC 1147	54	1		
Needle and seat	†AUD 9096	55	1		
Lever—hinged	†AUD 2285	56	1		
Pin—hinge	†AUC 1152	57	1		
Nut—cap	†AUC 1867	58	1		
Washer (aluminium)	†AUC 1557	59	1		
Pipe—air vent and overflow	†AUC 3200	60	1		
Washer (fibre)	†AUC 1928	61	1		
Bolt—banjo	†AUC 2698	62	1		
Washer (fibre)	†AUC 2141	63	2		
Filter	†AUC 2139	64	1		


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DESCRIPTION	Part No.	Illus. No.	Quantity	Change Point	REMARKS
Special Tuning—*continued*					
SUSPENSION					
Absorber—shock—competition					
Front—RH	†C–AHA 6451	1	1		
Front—LH	†C–AHA 6452	2	1		
Rear—RH	†C–AHA 6453	3	1		For quarter-elliptic springs only
Rear—LH	†C–AHA 6454	4	1		For quarter-elliptic springs only
Rear—RH (adjustable)	†C–AHA 7906	5	1		For semi-elliptic springs only
Rear—LH (adjustable)	†C–AHA 7907	6	1		For semi-elliptic springs only
Spring—rear road—lowered semi-elliptic	†C–AHA 8272	7	2		
Kit—front suspension—lowering	†C–AJJ 3322	8	1		
Piece—distance	†C–AHA 8277	9	8		
Plate—bump stop	†C–AHA 8278	10	2		
Screw	†CMZ 0210	11	4		
Washer—spring	†LWZ 203	12	4		
Nut	†ANZ 103	13	4		
Bolt	†53K 1369	14	8		
Washer	†LWZ 405	15	8		
Nut	†LNZ 205	16	8		
Kit—anti-roll bar (with $\frac{9}{16}$″ [14·3 mm] dia bar)	†C–AJJ 3314	18	1		
Bar—anti-roll	†AHA 7013	19	1		
Link—anti-roll bar—RH	†AHA 7011	20	1		
Link—anti-roll bar—LH	†AHA 7012	21	1		
Bracket—link	†AHA 7028	22	2		
Screw—bracket to lower link	†HZS 0506	23	6		
Washer—spring	†LWZ 205	24	6		
Nut	†FNZ 105	25	6		
Bearing—anti-roll bar	†AHH 6541	26	2		
Strap—bearing	†1B 7356	27	2		
Screw—strap to frame	†HZS 0505	28	4		
Washer—spring	†LWZ 205	29	4		
Stop—end	†AHH 6546	30	4		
Screw—clamping—end top	†PMZ 0307	31	4		
Washer—spring	†LWZ 203	32	4		
Nut	†FNZ 103	33	4		
Bar—anti-roll—$\frac{5}{8}$″ (15·9 mm) dia	†C–AHT 57	34	1		
Bar—anti-roll—$\frac{11}{16}$″ (17·5 mm) dia	†C–AHT 56	34	1		
Kit—installation—anti-roll bar	†C–AJJ 3356	35	1		For use with C–AHT 56 or C–AHT 57 when no roll bar previously fitted
Link—anti-roll bar—RH	†AHA 7011	20	1		
Link—anti-roll bar—LH	†AHA 7012	21	1		
Bracket—link	†AHA 7028	22	2		
Screw—bracket to lower link	†HZS 0506	23	6		
Washer—spring	†LWZ 205	24	6		
Nut—screw	†FNZ 105	25	6		
Strap—bearing	†1B 7356	27	2		
Screw—strap to frame	†HZS 0506	28	4		
Washer—spring	†LWZ 205	29	4		


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	DESCRIPTION	Part No.	Illus. No.	Quant.	Change Point	REMARKS
Special Tuning —*continued*						
BRAKES						
Set—brake pad (disc brake—only)		*C AHA 7573	36	1		
ROAD WHEELS						
Wheel—wire (60-spoke)		*C AHA 7573	37	5		
BODY						
Strap—buckle securing		ANSP		As Req.		
Buckle—half		*C AHH 5518	38	1		
Tongue—half		*C AHH 5519	39	1		
Retainer		*C AHH 5517	40	2		
LITERATURE						
Special Tuning Booklet						
Sprite Mk. I		*C-AKD 1021 A		1		
948-cc		‡C AKD 5097		1		
1098-cc						
Special Tuning Data Sheet set		*C-AJJ 3333		1		
Binder for Special Tuning Sheets		*C-AKD 5061		1		
Divider set for binder		*C AKD 5093		1		
Special tuning rosettes		‡C-AKD 5100		1 pr.		
Workshop Manual (Sprite Mk. I)		*97H 1585		1		
Workshop Manual (all other models)		‡AKD 4021 A		1		

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