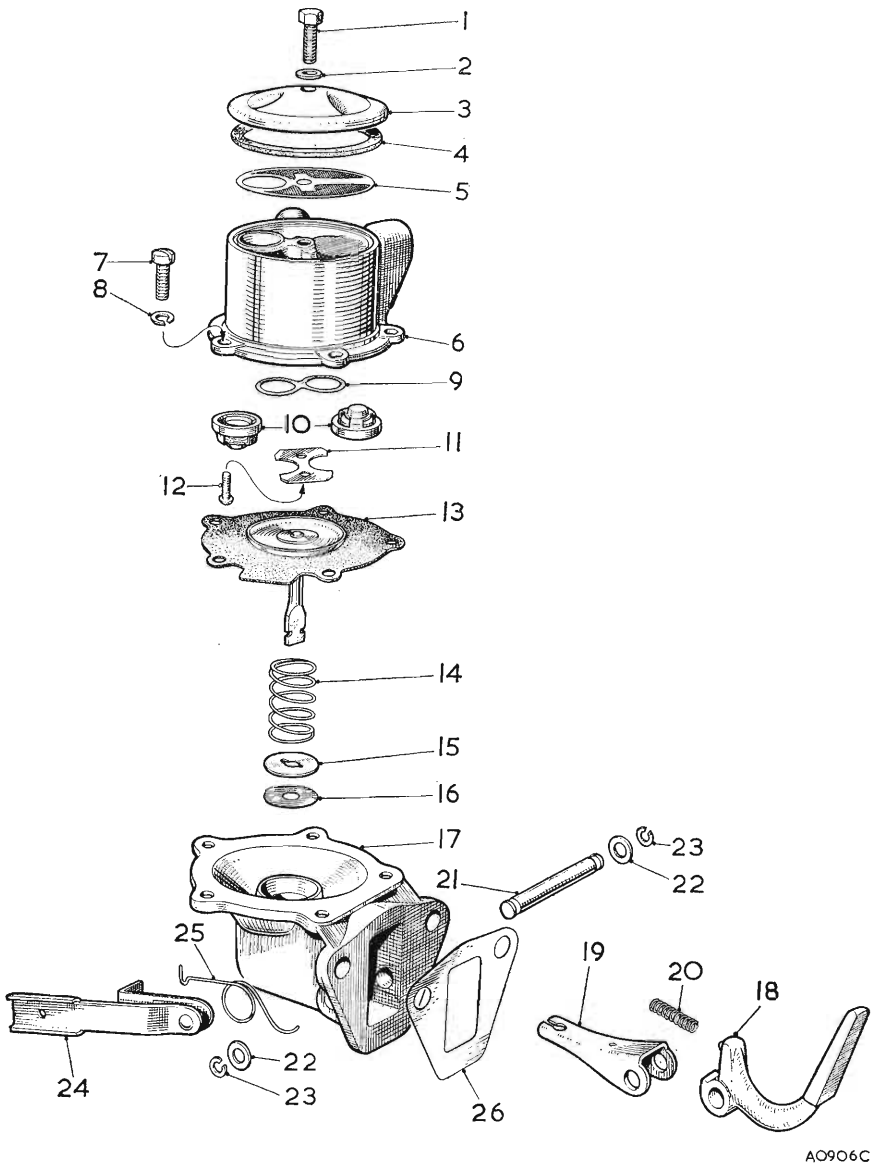


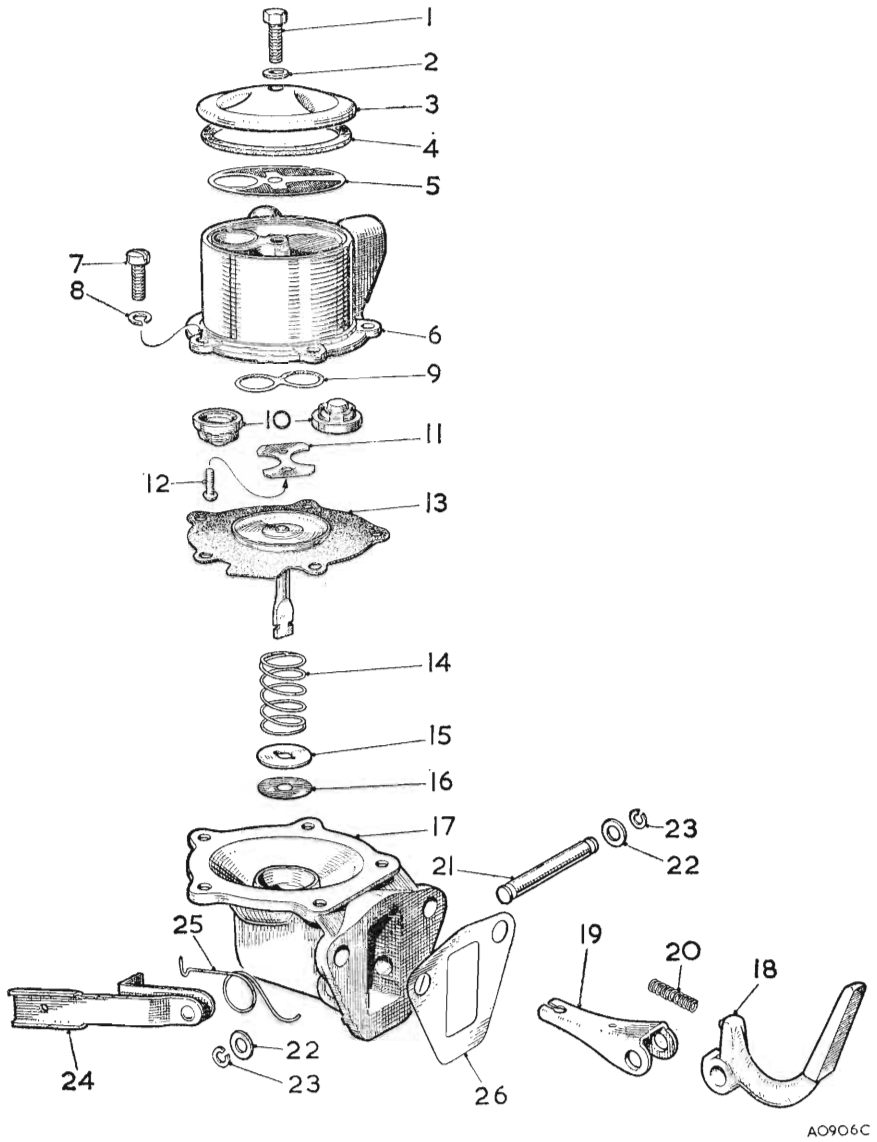
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FUEL SYSTEM

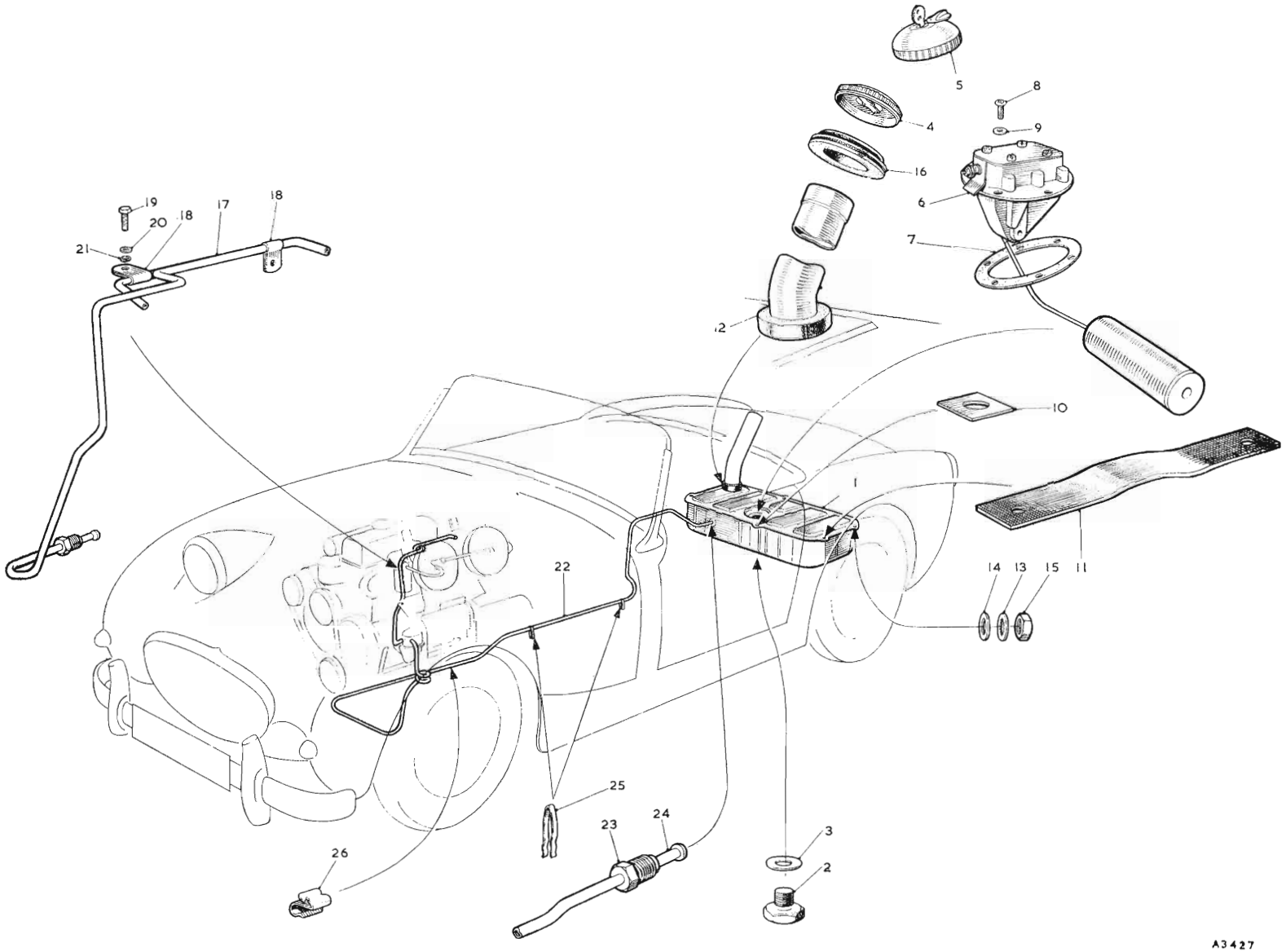
FUEL PUMP

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
1	**Pump—fuel (R)**	**17H98**		**1**	**1**						
2	Screw—fixing cover	7H1390	1	1	1						
3	Gasket for screw	7H1384	2	1	1						
4	Cover—filter	7H1381	3	1	1						
5	Gasket—filter cover	17H856	4	1	1						
6	Gauze—filter	7H1382	5	1	1						
7	Casting—upper	27H1170	6	1	1						
8	Screw—upper casting to body	7H1391	7	5	5						
9	Washer for screw (lock)	7H920	8	5	5						
10	Gasket—valve	7H816	9	1	1						
11	Valve assembly	7H1561	10	2	2						
12	Retainer—valve	7H1670	11	1	1						
13	Screw fixing retainer	7H1483	12	2	2						
14	**Diaphragm assembly**	**7H1379**	**13**	**1**	**1**						
15	Spring—diaphragm	7H1392	14	1	1						
16	Washer—oil seal (metal)	17H860	15	1	1						
17	Washer—oil seal (fabric)	17H861	16	1	1						
18	Body—pump	7H1679	17	1	1						
19	Arm—rocker	7H1387	18	1	1						
20	Link—rocker arm	7H1386	19	1	1						
21	Spring—rocker arm	7H1393	20	1	1						
22	Pin—rocker arm	7H813	21	1	1						
23	Washer for pin	7H1389	22	2	2						
24	Clip for pin	7H1388	23	2	2						
25	Lever assembly—priming	7H1667	24	1	1						
26	Spring—priming lever	7H1666	25	1	1						
27	Gasket—engine pad	2A113	26	1	1						
28	Nut for fuel pump stud	FNZ105		2	2			12A1	Com. (E) 10030		For all replacements 12A1 must be used
29	Washer for stud (spring)	LWN205		2	2						

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Commencing (C) 501 Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	FUEL PUMP REPAIR KITS										
1	**Kit—Fuel pump repair—primary**	**8G2205**		**1**	**1**						
2	Gasket—for cover screw		2	1	1						
3	Gasket—filter cover		4	1	1						
4	Gasket—valve		9	1	1						
5	Valve assembly		10	2	2						
6	Diaphragm assembly		13	1	1						
7	Gasket—engine pad		26	1	1						
8	**Kit—fuel pump repair—major**	**8G2206**		**1**	**1**						
9	Gasket for cover screw		2	1	1						
10	Gasket—filter cover		4	1	1						
11	Gauze—filter		5	1	1						
12	Gasket—valve		9	1	1						
13	Valve assembly		10	2	2						
14	Retainer—valve		11	1	1						
15	Screw fixing retainer		12	2	2						
16	Diaphragm assembly		13	1	1						
17	Washer—oil seal (metal)		15	1	1						
18	Washer—oil seal (fabric)		16	1	1						
19	Arm—rocker		18	1	1						
20	Link—rocker arm		19	1	1						
21	Spring—rocker arm		20	1	1						
22	Pin—rocker arm		21	1	1						
23	Washer for pin		22	2	2						
24	Clip for pin		23	2	2						
25	Gasket—engine pad		26	1	1						



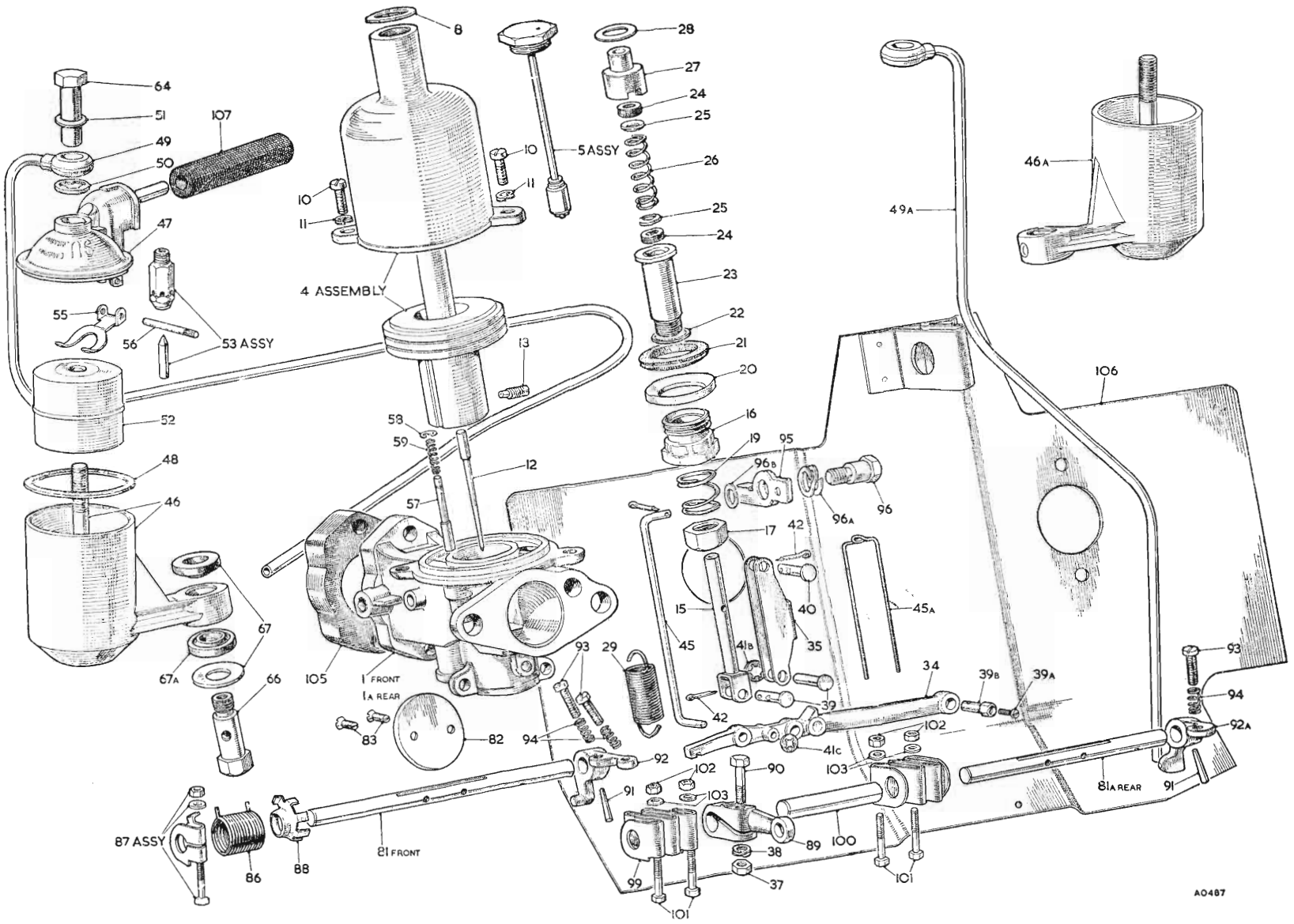
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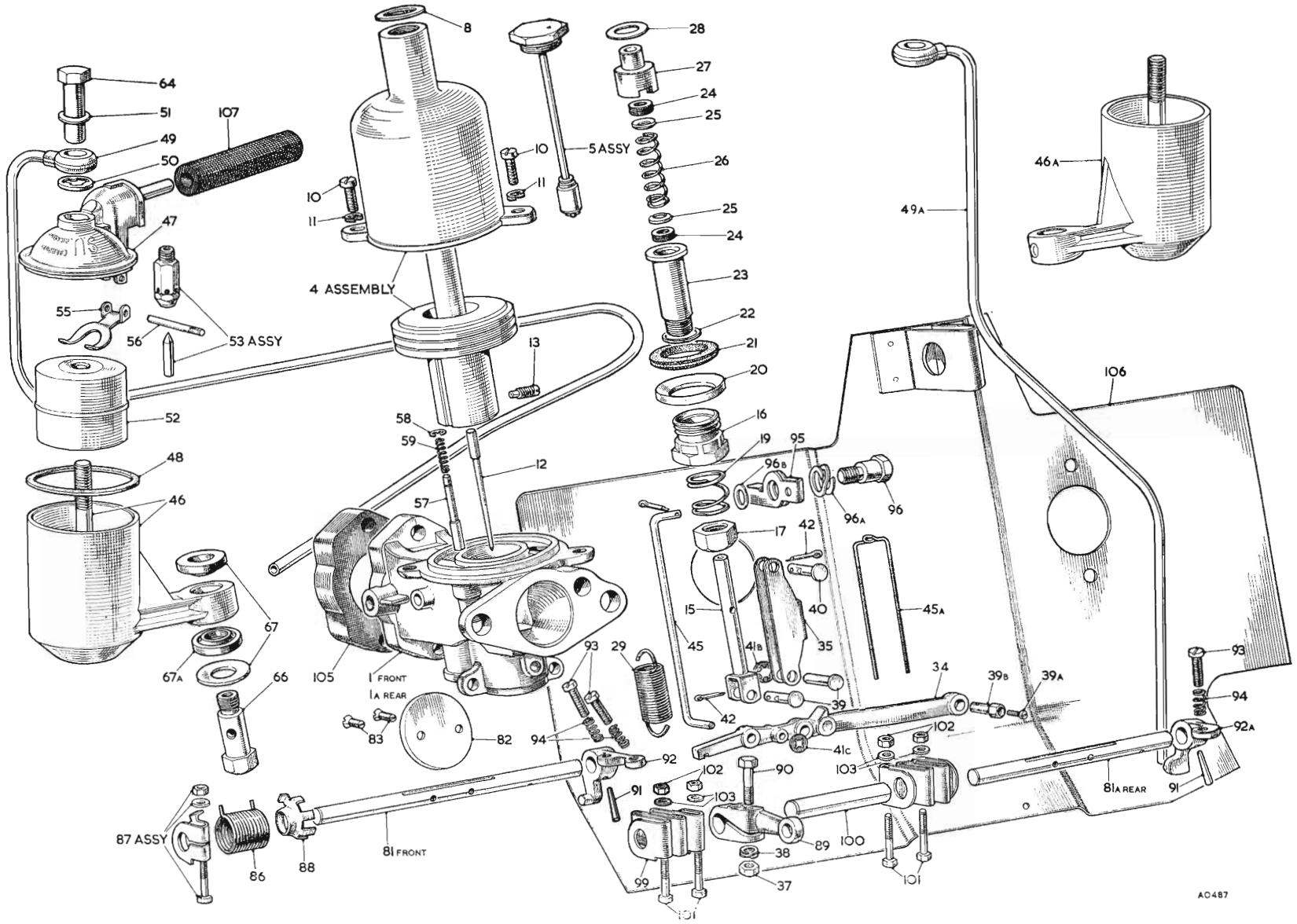
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Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	FUEL TANK										
1	**Fuel tank complete with filler tube**	**ARA77**	1	1	1						
2	Plug—drain	ARH672	2	1	1						
3	Washer for drain plug	ARA949	3	1	1	12					
4	Cap—filler	8G654	4	1	1	12					
5	Cap—filler (complete with lock)	2A504	5	1	1						Optional extra
6	Unit—tank—fuel gauge	2A404	6	1	1						
7	Washer for tank unit (joint)	2H1082	7	1	1						
8	Screw—tank unit to tank	53K165	8	6	6						
9	Washer for tank unit screw	2A2088	9	6	6						
10	Washer for tank mounting (small)	2A2070	10	2	2						
11	Washer for tank mounting (large)	2A2071	11	2	2						
12	Ring—sealing—tank to floor	2A2069	12	1	1						
13	Washer—tank to floor (shakeproof)	LWN605	13	6	6						Correction, was 2K8606
14	Washer—tank to floor (plain)	PWZ105	14	6	6						
15	Nut—tank to floor	FNZ105	15	6	6						
16	Collar for tank filler (rubber)	ALH2459	16	1	1				Fin. (C) 11759		For all replacements AHA5445 must be used
17	Grommet for tank filler			1	1			AHA5445	Com. (C) 11760		
	FUEL PIPES										
18	**Pipe assembly—fuel—pump to carburetter feed pipe**	**AEA342**	**17**	**1**	**1**			**AEA393**	**Com. (E) 18480**		
19	Clip for pipe	PCR0409	18	2/1	2/1						Quantity reduced
20	Screw for clip	ZCS0404	19	2	2						
21	Washer for screw (plain)	PWZ104	20	2	2				Fin. (E) 18479		
22	Washer for screw (spring)	LWZ204	21	2	2						
23	Setscrew for clip			1	1			HZS0404			
24	Washer for setscrew (plain)			1	1	12		PWZ104	Com. (E) 18480		
25	Washer for setscrew (spring)			1	1			LWZ204			
26	Nut for setscrew			1	1			FNZ104			
27	**Pipe—tank to pump**	**2A5638**	**22**	**1**	**1**			**AHA5469**	AHA 5536	1031	# 41016 on
28	Nut for pipe	6K648	23	2/1	2/1				"		Quantity reduced
29	Olive for pipe	6K685	24	2/1	2/1				Com. (C) 15401		
30	Nipple (tank end)			1	1			ACA5129			
31	Nut (tank end)			1	1			ACA5128			
32	Clip for pipe	6K35	25	2	2						
33	Clip for pipe	17H9525	26	3	3						
	Pipe - Flex								21A.206		
	Pipe - Flex to Pump								AHA 5535		
	nut	6K 648									
	olive	6K 685					Plus 1031				
	Clip Pipe to Mount Brkt	PLR 0411									
	" Flex to Pipe	ACH 5854									

Item No.	DESCRIPTION	Commencing (E) 101 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	CARBURETTERS										
1	**Carburetter assembly (front)**	**AUC9050**		**1**	**1**				....		
2	**Carburetter assembly (rear)**	**AUC9051**		**1**	**1**				....		
3	Body for carburetter (front)	AUC6012	1	1	1						
4	Body for carburetter (rear)	AUC6017	1A	1	1						
5	Pin—piston lifting	AUC1249	57	2	2						
6	Spring for lifting pin	AUC1151	59	2	2						
7	Circlip for lifting pin	AUC1250	58	2	2						
8	Chamber and piston assembly	AUC8000	4	2	2						
9	Cap and damper assembly	AUC8103	5	2	2						
10	Cap and damper assembly	AUC8114		2	2						Use AUC8114
11	Washer for cap (fibre)	AUC4900	8	2	2						
12	Screw—chamber to body	AUC5156	10	4	4						
13	Washer for screw (double-coil)	AUA1086	11	4	4						
14	**Jet assembly**	**AUC8182**	**15**	**2**	**2**						
15	Nut—adjusting	AUC2121	17	2	2						
16	Spring for adjusting nut	AUC2114	19	2	2						
17	Nut—gland sealing	AUC3232	16	2	2						
18	Ring—sealing (brass)	AUC2117	20	2	2						
19	Ring—sealing (cork)	AUC2118	21	2	2						
20	Washer for jet bearing (bottom)	AUC3233	22	2	2						
21	Bearing (bottom)	AUC3231	23	2	2						
22	Washer for jet bearing (top)	AUC2122	28	2	2						
23	Bearing (top)	AUC3230	27	2	2						
24	Washer—gland (brass)	AUC2119	25	4	4						
25	Washer—gland (cork)	AUC2120	24	4	4						
26	Spring—gland	AUC1158	26	2	2						
27	**Needle**	**AJH5292**	**12**	**2**	**2**						**For sizes see Workshop Manual**
28	Screw for needle	AUC2383	13	2	2						
29	Lever—jet	AUC4045	34	2	2						
30	Spring—lever return	AUC4667	29	2	2						
31	Link—lever to body	AUC4719	35	2	2						
32	Screw—cable clamp	AUC5047	39A	2	2						
33	Pin—pivot	AUC5058	39B	2	2						
34	Stirrup	AUC1025	45A	1	1						
35	Pin—pivot (short)	AUC2381	39	4	4						
36	Pin—pivot	AUC5009	40	2	2						
37	Washer (starlock)	AUC5004	41B	2	2						
38	Pin (split)	AUC2109	42	6	6						
39	Rod—link	AUC3501	45	1	1						
40	Washer (starlock)	AUC5002	41C	2	2						



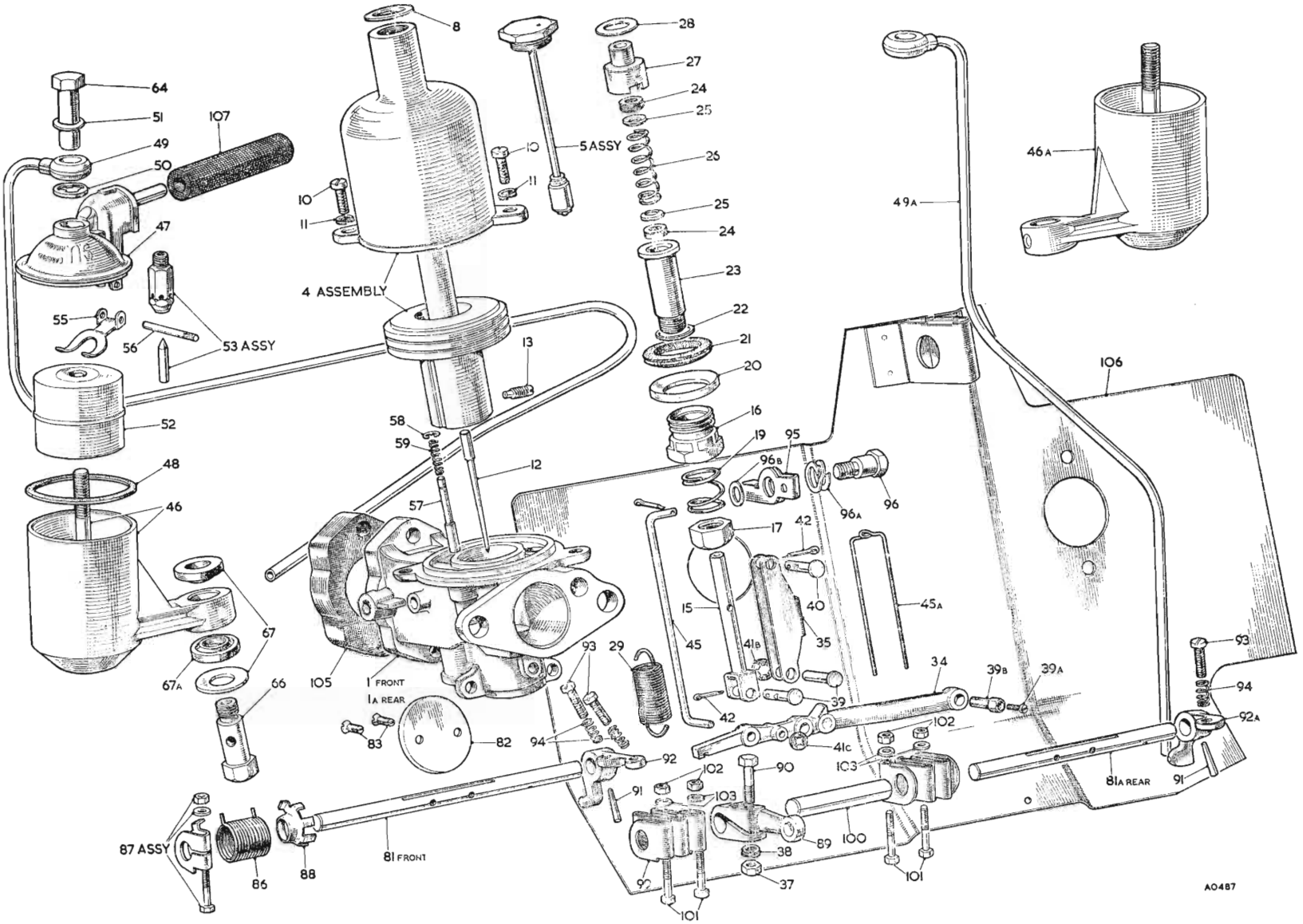
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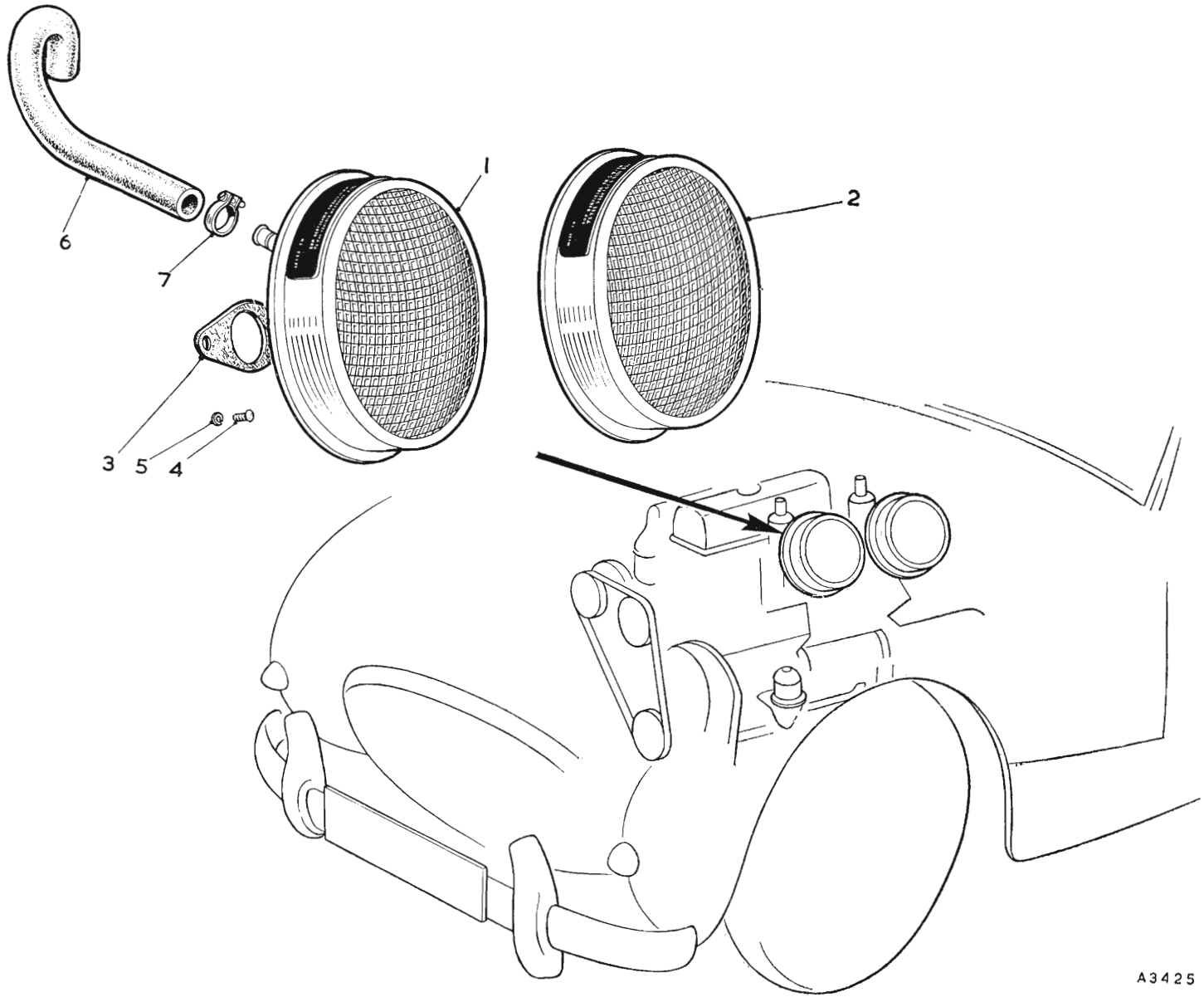
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Item No.	DESCRIPTION	Commencing (E) 101 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Carburetters—*continued*										
1	**Spindle—throttle (front)**	**AUC1045**	**81**	**1**	**1**						
2	**Spindle—throttle (rear)**	**AUC8404**	**81A**	**1**	**1**						
3	Disc—throttle	AUC2103	82	2	2						
4	Screw for disc	AUC1358	83	4	4						
5	Spring—throttle spindle return (front)	AUC4781	86	1	1						
6	Plate—throttle spring anchor	AUC4880	88	1	1						
7	Clip—end	AUC4881	87	1	1						
8	Lever—throttle	AUC1501	89	1	1						
9	Throttle stop (front)	AUC3446	92	1	1						
10	Lever—rocker (front)	AUC3503	95	1	1						
11	Bolt—pivot (front)	AUC3471	96	1	1						
12	Washer (spring)	AUC3472	96A	1	1						
13	Washer (plain)	AUC4848	96B	1	1						
14	Throttle stop (rear)	AUC2197	92A	1	1						
15	Pin—taper	AUC2106	91	2	2						
16	Screw—adjusting	AUC3464	93	3	3						
17	Spring for adjusting screw	AUC3465	94	3	3						
18	Coupling	AUC5134	99	2	2						
19	Rod—throttle spindle connecting	AUC2411	100	1	1						
20	Bolt	AUC2669	101	6	6						
21	Nut for bolt	AUC2673	102	6	6						
22	Washer for bolt	AUC4612	103	6	6						
23	Bolt	AUC2694	90	1	1						
24	Nut for bolt	AUC2156	37	1	1						
25	Washer for bolt (spring)	AUC2246	38	1	1						
26	Float-chamber with fixing stud (front)	AUC8402	46	1	1						
27	Float-chamber with fixing stud (rear)	AUC8403	46A	1	1						
28	Lid for float-chamber	AUC5117	47	2	2						
29	Nut for lid (cap)	AUC1163	64	2	2			AUC1867	Com. (E) 1551		
30	Pipe—front overflow		49	1	1			AUC8484	Com. (E) 1551		
31	Pipe—rear overflow		49A	1	1			AUC8485	Fin. (E) 28913		
32	Pipe—overflow			2	2			AEC3200	Com. (E) 28914		
33	Pipe—overflow (nylon)			2	2			AEC985			
34	Washer for pipe (fibre)		50	2	2			AUC1928	Com (E) 1551		
35	Cover cap	AUC1606		2	2				Fin. (E) 1550		
36	**Float**	**AUC1223**	**52**	**2**	**2**						
37	Needle and seat assembly	AUC8170	53	2	2			AUC8091	Com. (E) 15305		For all replacements AUC8091 must be used

Item No.	DESCRIPTION	Commencing (E) 101 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Carburetters—*continued*										
1	Washer for float-chamber lid	AUC1412	48	2	2						
2	Lever—hinged	AUC1981	55	2	2						
3	Pin for hinged lever	AUC1152	56	2	2						
4	Washer—packing (aluminium)	AUC1557	51	2	2						
5	Bolt—holding-up	AUC1135	66	2	2						
6	Washer for bolt (steel)	AUC1137	67	2	2						
7	Grommet for bolt (rubber)	AUC1134	67A	4	4						Correction, was AUC1134
8	Joint washer for carburetters	3H2687		2	2						
9	Washer for carburetters—insulating	3H2686	105	2	2						
10	**Heat shield for carburetter**	**AEA339**	**106**	**1**	**1**				**Fin. (E) 17364**		
11	**Heat shield for carburetter and fuel pump**			**1**	**1**			**AEA395**	**Com. (E) 17365**		
12	Joint washer for heat shield	3H2687		4	4						
13	Nut for carburetter stud	FNZ104		4	4						
14	Washer for stud (spring)	LWZ204		4	4						
15	**Pipe—carburetter feed**	**AEA338**	**107**	**2**	**2**						
16	Clip for feed pipe			4	4			AEA443	Com. (E) 23012		
17	Clip for overflow pipe			1	1			AEH550	Com. (E) 1551 Fin. (E) 28914		



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Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Commencing (C) 501 Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	AIR CLEANER										
1	**Cleaner—air (front)**	**2A835**		**1**	**1**						**Not available, use 2A848**
2	Cleaner—air (front)	2A848	1	1	1						
3	**Cleaner—air (rear)**	**2A836**		**1**	**1**						**Not available, use 2A849**
4	Cleaner—air (rear)	2A849	2	1	1						
5	Joint—air cleaner to carburetter	ACA5071	3	2	2						
6	Screw—air cleaner to carburetter	HZS0506	4	4	4						
7	Washer for air cleaner screw (spring)	LWZ305	5	4	4						
8	**Hose—air cleaner to rocker cover**	**1H529**	6	**1**	**1**						
9	Clip—hose	8G531	7	2	2						