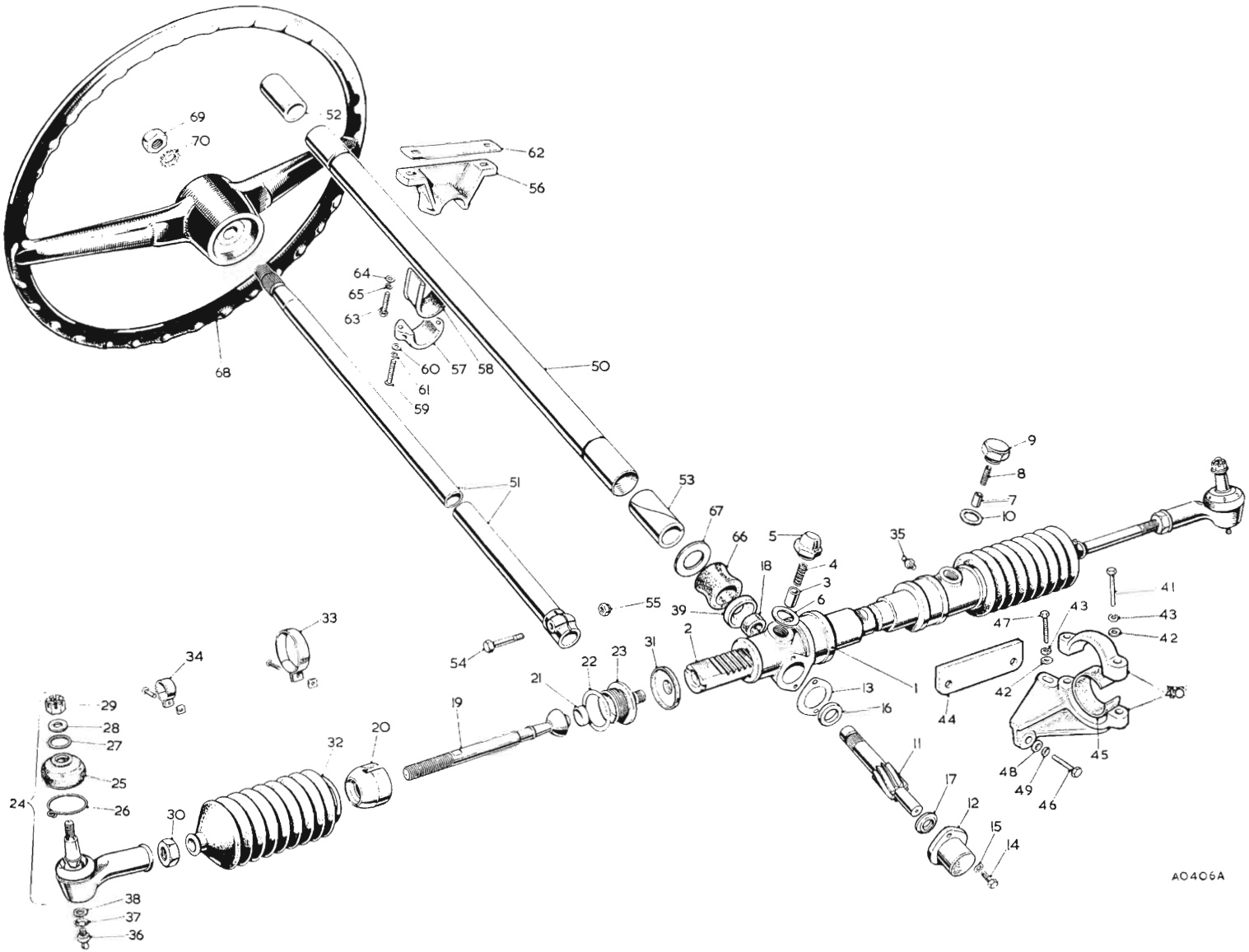
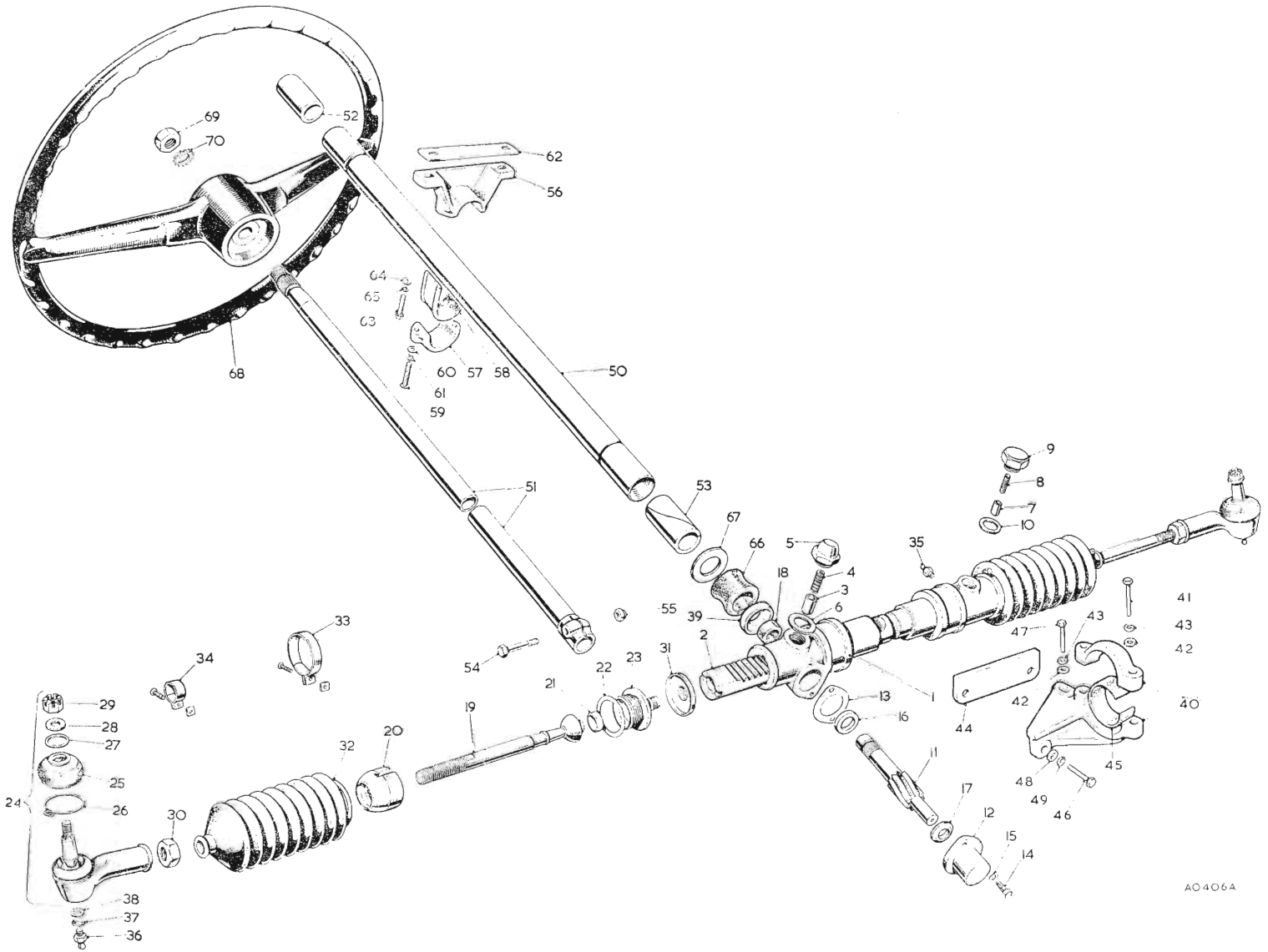
STEERING

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
1	**Rack assembly**	**ACG6010**		1							
2	**Rack assembly**	**ACG6009**			1						
3	Housing	ACA6020	1	1							
4	Housing	ACA6019			1						
5	**Rack**	**ACA6026**	2	1	1						
6	Pad—damper	ACA5244	3	1	1	12					
7	Spring—pad	ACA5248	4	1	1						
8	Housing—pad	ACA5245	5	1	1						
9	Shim for housing (·003″)	ACA5249	6	A/R	A/R						
10	Shim for housing (·010″)	ACA5275		A/R	A/R						
11	Pad—secondary damper	ACA5284	7	1	1						
12	Spring—secondary damper	ACA5286	8	1	1						
13	Housing—secondary damper	ACA5285	9	1	1						
14	Washer for housing	ACA5283	10	1	1						
15	**Pinion**	**ACA6028**	11	1							
16	**Pinion**	**ACA6027**			1						
17	Bearing—pinion tail	ACA5307	12	1	1						
18	Shim for tail bearing (·003″)	ACA5259	13	A/R	A/R						
19	Shim for tail bearing (·005″)	ACA5260		A/R	A/R						
20	Shim for tail bearing (·010″)	ACA5320		A/R	A/R						
21	Screw—bearing to rack housing	AJD6155Z	14	2	2						
22	Washer for screw (spring)	LWZ204	15	2	2						
23	Washer—pinion—top (thrust)	ACA5257	16	1	1						
24	Washer—pinion—bottom (thrust)	ACA5258	17	1	1						
25	Seal—pinion	ACA5261	18	1	1						
26	**Tie-rod assembly**	**ACA6018**		2	2						
27	Tie-rod	ACA6015	19	2	2						
28	Ball housing—female	ACA5304	20	2	2						
29	Seal—ball	ACA5246	21	2	2						
30	Shim (·002″)	ACA6017	22	A/R	A/R						
31	Shim (·003″)	ACA5301		A/R	A/R						
32	Shim (·005″)	ACA5302		A/R	A/R						
33	Shim (·010″)	ACA5303		A/R	A/R						
34	Ball housing—male	ACA6031	23	2	2						

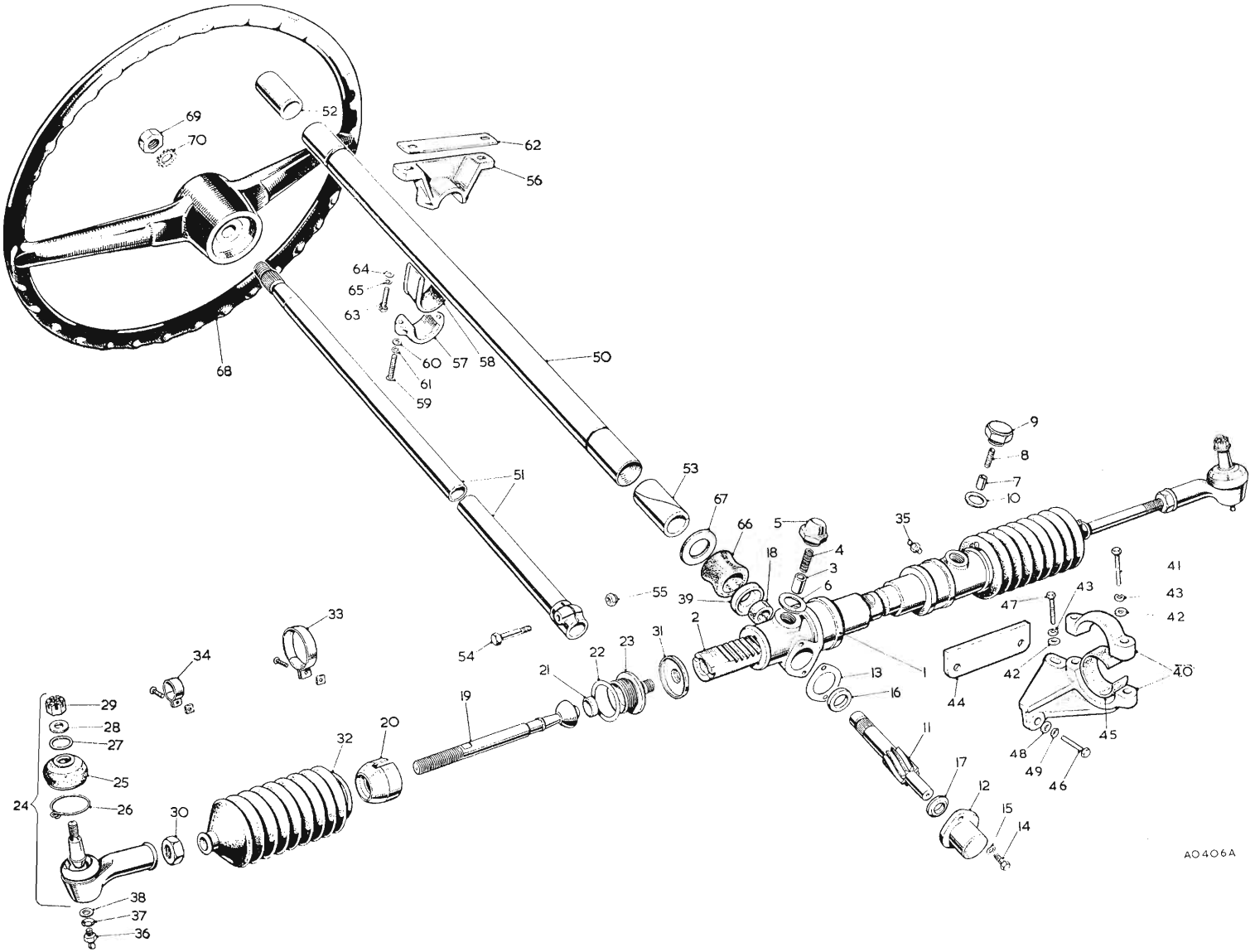


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Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Steering—*continued*										
1	**Socket assembly—ball (outer)**	**ACH6168**	**24**	**2**	**2**			84 8452	Supersedure	198	**When supplying ACH6168 for vehicles prior to (C) 1308 supply in addition 1 off each ACH6170 washer (dished) and ACH6173 washer (fibre)**
2	Boot	7H3571	25	2	2						Correction, was 7H3564
3	Clip—boot to body	7H3565	26	2	2						
4	Ring—boot to ball pin	ACA6004	27	2	2						
5	Washer for ball pin (plain)	PWZ107	28	2	2						
6	Nut for ball pin	FNZ407	29	2	2						
7	Locknut for ball socket	FNZ210	30	2	2						Correction, was FNZ201
8	Washer for ball housing (lock)	ACA5247	31	2	2						
9	Seal—rack housing	ACA6029	32	2	2						
10	Clip for seal (inner)	ACA6030	33	2	2						
11	Clip for seal (outer)	ACA5118	34	2	2						
12	Lubricator for rack	UHN305	35	1	1						
13	Lubricator for ball socket	UHN305	36	2	2						
14	Washer for ball socket (dished)		37	2	2			ACH6170	] Com. (C) 1308		
15	Washer for ball socket (fibre)		38	2	2			ACH6173			
16	Retainer-pinion oil seal		39	1	1			AHA5496	Com. (C) 22583		
17	**Bracket and cap assembly—rack mounting (R/H)**	**2A6145**		**1**	**1**			**AHA5391**	] **Com. (C) 4968**		
18	**Bracket and cap assembly—rack mounting (L/H)**	**2A6146**	**40**	**1**	**1**			**AHA5392**			
19	Screw—cap to bracket	HCZ0512	41	4	4						
20	Washer for cap screw (plain)	PWZ105	42	4	4				Fin. (C) 4967		
21	Washer for screw (spring)	LWZ205	43	4	4	24					
22	Seating—mounting bracket—rack	2A6128	44	2	2						
23	Packing—mounting bracket—rack	2A6129	45	A/R	A/R						] Alternatives
24	Packing—mounting bracket—rack	2A6130		A/R	A/R						
25	Packing—mounting bracket—rack	2A6131		A/R	A/R						
26	Screw—mounting bracket to suspension housing support	HZS0506	46	4	4						
27	Screw—mounting bracket to suspension housing support	HZS0508	47	2	2						
28	Washer for mounting bracket screw (plain)	PWZ105	48	6	6						
29	Washer for mounting bracket screw (spring)	LWZ205	49	6	6	24					

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Steering—*continued*										
1	**Column—steering (outer)**	**2A6140**	**50**	**1**	**1**			AHA5961	48627	1221	
2	Tube—steering column (inner)	2A6136	51	1	1						
3	Bearing—felt (top)	ACA5297	52	1	1			AHA5893			
4	Bearing—felt (bottom)	ACA5398	53	1	1			AHA6166			
5	Bolt—column tube to pinion clamping	53K1013	54	1	1						
6	Nut for bolt	LNZ104	55	1	1						
7	**Bracket—steering column mounting**	**2A6132**	**56**	**1**	**1**						
8	Cap—bracket column mounting	2A6133	57	1	1						
9	Shim—mounting bracket	2A6144	58	A/R	A/R						
10	Screw—cap to bracket	53K2599	59	2	2						
11	Washer for cap screw (plain)	PWZ104	60	2	2	12					
12	Washer for cap screw (spring)	LWZ204	61	2	2						
13	Seating—column mounting bracket	4B2502	62	1	1						
14	Screw—mounting bracket to foot-well	HBZ0408	63	2	2						
15	Washer for bracket screw (plain)	PWZ104	64	2	2	12					
16	Washer for bracket screw (spring)	LWZ204	65	2	2						
17	Seal—dust (outer tube to foot-well)	2A6141	66	1	1				] Fin. (C) 7432		
18	Washer—retaining—dust seal	AHA5272	67	1	1				]		
19	Excluder—draught—outer tube to footwell			1	1			AHA5435	Com. (C) 7433		
20	**Wheel—steering**	**2A6156**	**68**	**1**	**1**						
21	Nut for wheel	2A6142	69	1	1						
22	Washer for wheel nut (shakeproof)	LWN709	70	1	1						Correction, was 6K694



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