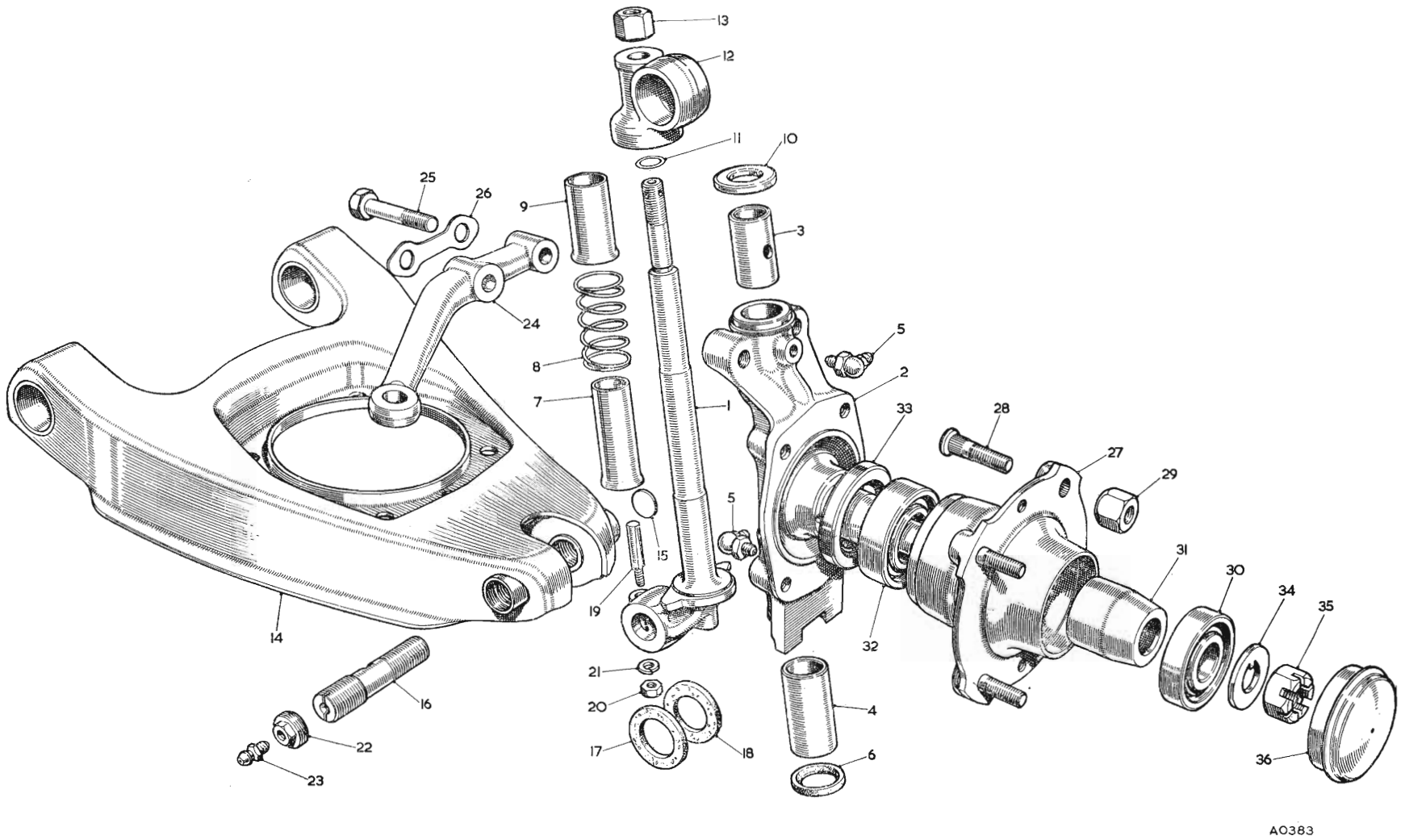
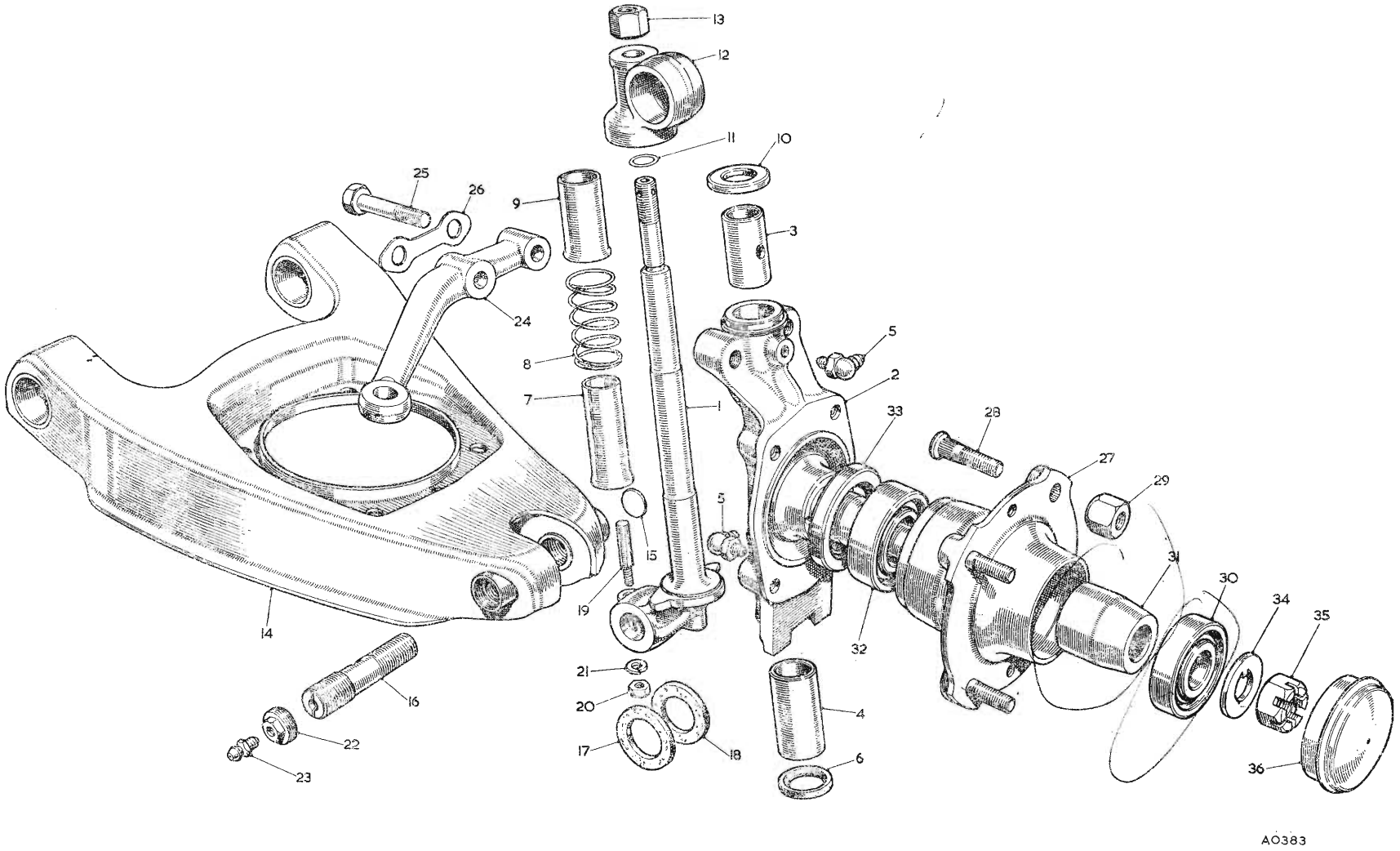

13
12
11
10
25
26
9
3
24
5
8
2
7
1
33
28
27
29
5
15
31
30
34
35
19
14
32
21
20
4
16
22
17
18
6
36
23
A0383

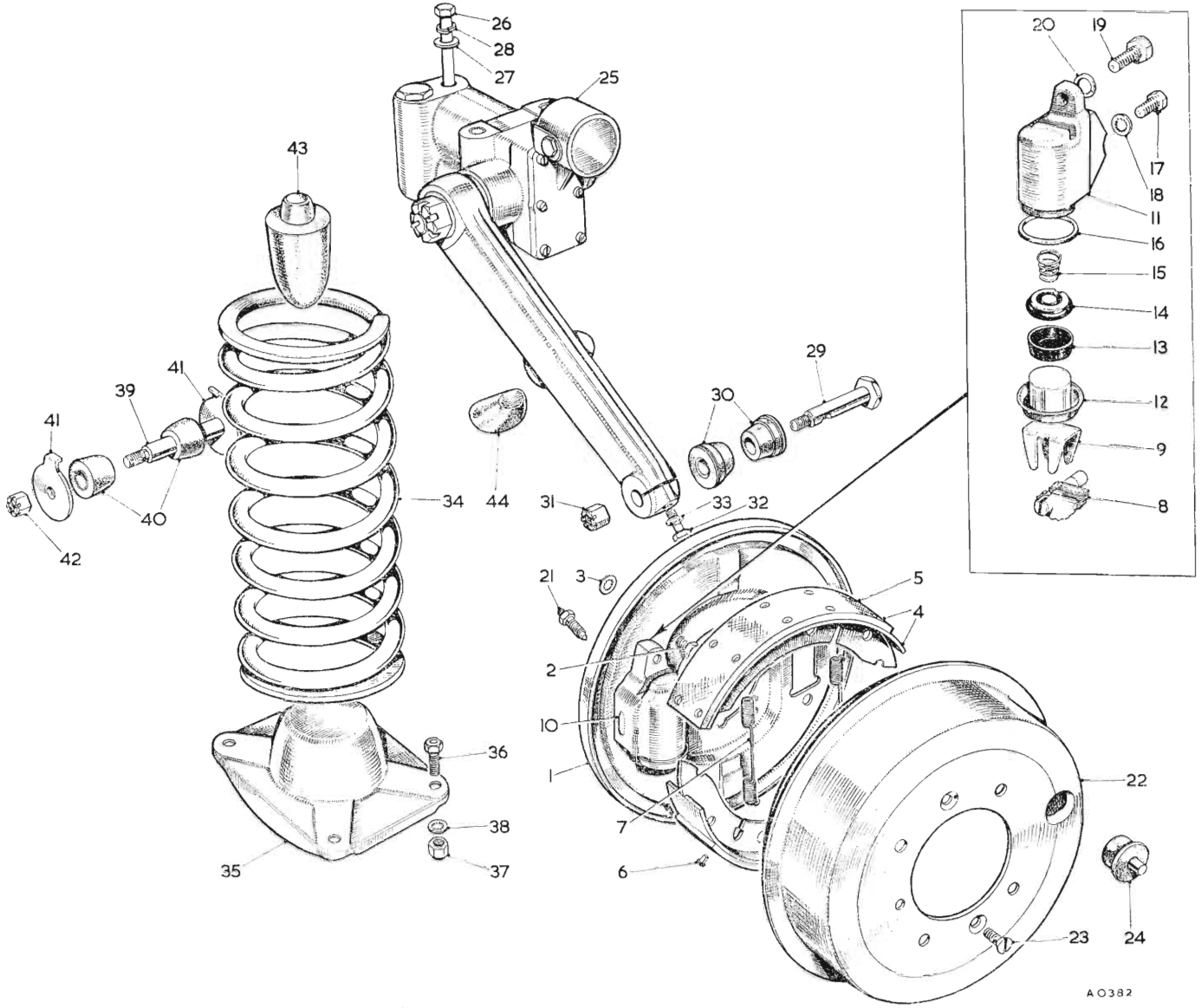
FRONT AXLE AND SUSPENSION

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
1	**Front suspension assembly (R/H)**	**N.S.P.**		**1**	**1**						
2	**Front suspension assembly (L/H)**	**N.S.P.**		**1**	**1**						
3	Pin—swivel	2A4004	1	2	2						
4	**Axle assembly—swivel**	**2A4129**	**2**	**2**	**2**			**2A4304**	**Com. (C) 6433 Except 6118, 6121, 6232, 6234, 6235, 6312, 6326, 6329, 6366, 6374, 6395, 6406, 6408**		
5	Bush (top)	2A4176	3	2	2	6					
6	Bush (bottom)	1A4744	4	2	2	12					
7	Lubricator for swivel axle bushes	3H2192	5	4	4						
8	Ring—sealing	2A4009	6	2	2	12					
9	Tube—dust excluder (bottom)	2A4011	7	2	2						
10	Spring for dust excluder	6K653	8	2	2						
11	Tube—dust excluder (top)	2A4010	9	2	2						
12	Washer (thrust)	2A4006	10	2	2						
13	Washer—adjustment (·012″)	2A4008	11	A/R	A/R						
14	Washer—adjustment (·008″)	2A4007		A/R	A/R						
15	Washer—adjustment (·003″)	2A4168		A/R	A/R						
16	Trunnion—suspension link	2A4005	12	2	2						
17	Nut—trunnion to swivel pin	FNZ307	13	2	2						
18	**Link—lower**	**2A4169**	**14**	**2**	**2**			**21A153**	**Com. (C) 27912**		
19	Plug for fulcrum pin small bush (blanking)	51K3424	15	2	2						
20	Pin—fulcrum	2A4020	16	2	2						
21	Ring for fulcrum pin (large)	2A4206	17	2	2						
22	Ring for fulcrum pin (small)	2A4205	18	2	2						
23	Pin—cotter (fulcrum pin to swivel pin)	51K1769	19	2	2						
24	Nut for cotter pin	FNZ103	20	2	2						
25	Washer for nut (spring)	LWZ203	21	2	2						
26	Plug for fulcrum pin large bush (screwed)	8G589	22	2	2						
27	Lubricator	UHN400	23	2	2						Correction, was 3H1709
28	Lever—steering (R/H)	2A4212		1	1			ATA4130	Com. (C) 4800		
29	Lever—steering (L/H)	2A4213	24	1	1			ATA4131			
30	Screw—steering lever to swivel axle	53K1370	25	4/2	4/2						Quantity reduced at (C) 4799
31	Screw—steering lever to swivel axle			2	2			ATA4132	Com. (C) 4800		
32	Washer for screw (lock)	2K5377	26	2	2						

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Front Axle and Suspension—*continued*										
1	**Hub assembly**	**2A4137**	**27**	**2**	**2**						**Use 2A4348**
2	**Hub assembly**	**2A4348**		**2**	**2**						
3	Stud—wheel	2A4066	28	8	8						
4	Nut for wheel stud	2A8012	29	8	8	12					
5	Bearing for hub (outer)	2A4148	30	2	2						
6	Distance piece for bearing	2A4146	31	2	2						] Alternatives
7	Distance piece for bearing	ATA4064		2	2						
8	Bearing for hub (inner)	2A4147	32	2	2			2A4299	Com. (C) 6433 Except 6118, 6121, 6232, 6234, 6235, 6312, 6326, 6329, 6366, 6374, 6395, 6406, 6408		
9	Seal—oil	ACA4000	33	2	2	12					
10	Washer—bearing retaining	2A4003	34	2	2						
11	Nut to swivel axle	51K328	35	2	2						
12	Cap—oil retaining	2A4067	36	2	2						



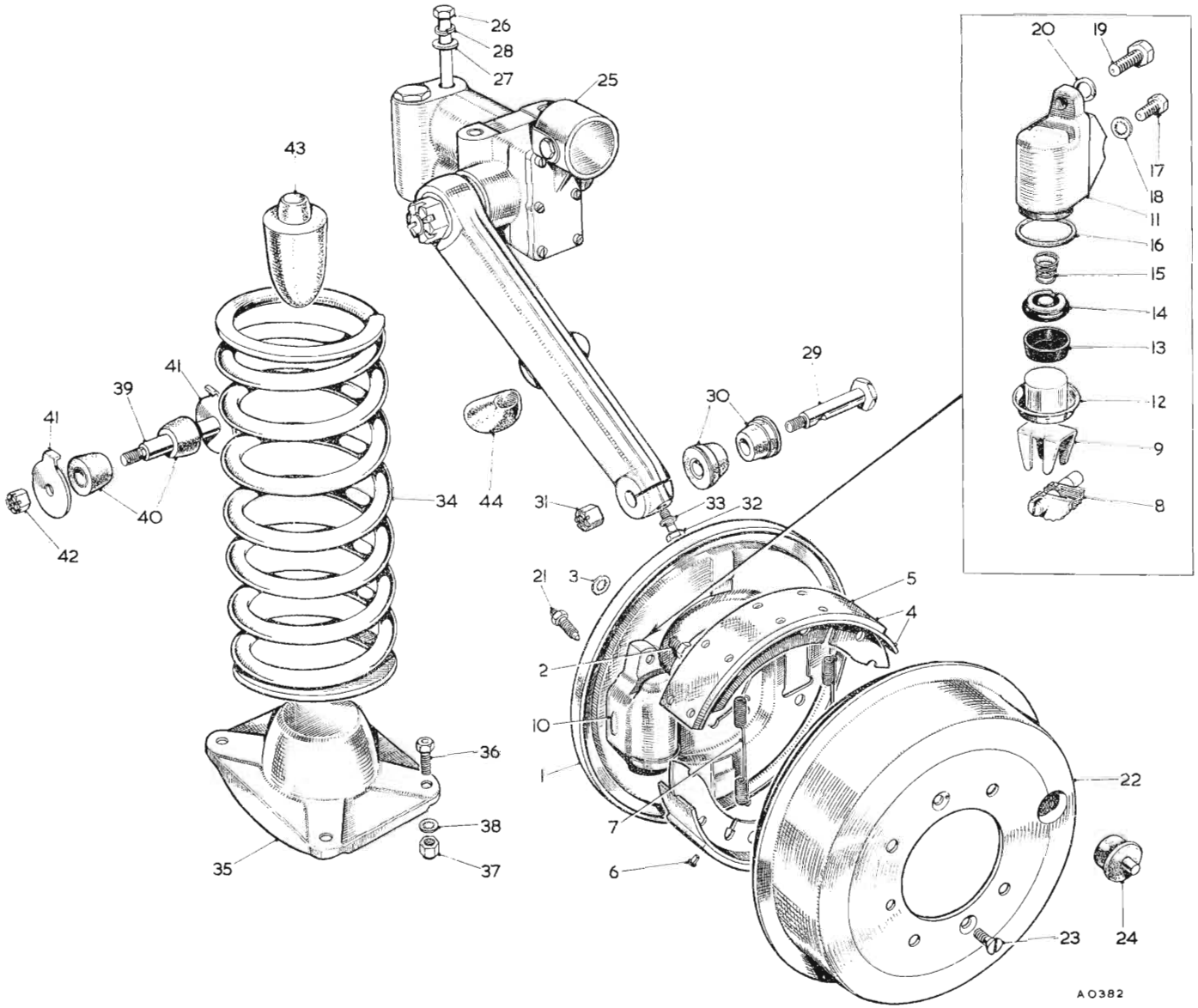
To face page K.2



To face page K.3

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Front Axle and Suspension—*continued*										
1	**Plate—brake (R/H)**	**17H7543**		**1**	**1**						
2	**Plate—brake (L/H)**	**17H7544**	**1**	**1**	**1**						
3	Screw—brake plate to swivel axle	51K1368	2	8	8						
4	Washer for screw (shakeproof)	LWZ405	3	8	8						Correction, was 2K8606
5	**Shoe assembly—brake**	**AJA5085**	**4**	**2 sets**	**2 sets**	**1**					
6	**Liner (with rivets)**	**300826**	**5**	**1 set**	**1 set**	**1**					
7	Rivets	7H7398	6	28	28						
8	Spring—brake-shoe pull-off	301627	7	4	4						
9	Adjuster—Micram	68640	8	2	2						Not available, use 17H7576
10	Mask	68643	9	2	2						
11	**Cylinder assembly—wheel (R/H)**	**7H7949**		**2**	**2**						
12	**Cylinder assembly—wheel (L/H)**	**7H7950**	**10**	**2**	**2**						
13	Body (R/H)	N.S.P.		2	2						
14	Body (L/H)	N.S.P.	11	2	2						
15	Piston (with dust cover)	7H7941	12	4	4						
16	Cup	7H7924	13	4	4						
17	Filler—cup	7H7938	14	4	4						
18	Spring for cup filler	7H7939	15	4	4						
19	Ring—sealing	7H7753	16	4	4						
20	Screw—wheel cylinder fixing (small)	7H7520	17	4	4						
21	Washer for screw (shakeproof)	7H7367	18	4	4						
22	Screw—wheel cylinder fixing (large)	7H7636	19	4	4						
23	Washer for screw (spring)	7H7368	20	4	4						
24	Screw—bleeder	3H2428	21	2	2						
25	**Drum—brake**	**2A7168**	**22**	**2**	**2**						
26	Screw—drum to hub	CMZ0407	23	4	4						
27	Plug for brake-drum	2A7228	24	2	2	12					
28	**Kit-wheel cylinder (repair)**	**8G8245**		**4 sets**	**4 sets**	**1**					
29	Cup			4	4						
30	Ring—sealing			4	4						

Item No.	DESCRIPTION	Commencing (C) 501 Part Number	Illus. No.	Qty. per Vehicle RHD	Qty. per Vehicle LHD	Unit of Issue	Type of Vehicle	MODIFICATIONS New Part Number	MODIFICATIONS Change Point	MODIFICATIONS PAU No.	REMARKS
	Front Axle and Suspension—*continued*										
1	**Absorber—shock (R/H)**	**2A4172**		**1**	**1**						
2	**Absorber—shock (L/H)**	**2A4174**	**25**	**1**	**1**						
3	Screw—shock absorber to frame	53K1364	26	6	6						
4	Washer for screw (plain)	PWZ106	27	6	6						
5	Washer for screw (spring)	LWZ306	28	6	6						
6	Pin—fulcrum (shock absorber to trunnion)	2A4028	29	2	2						
7	Bearing	2A4027	30	4	4						] Alternatives
8	Bearing	2A4163		4	4						
9	Nut for fulcrum pin	FNZ306	31	2	2						
10	Bolt—clamping fulcrum pin to shock absorber arm	53K1389	32	2	2						
11	Washer for bolt (shakeproof)	LWN605	33	2	2						Correction, was 2K8606
12	**Spring—road (coil)**	**2A4214**	**34**	**2**	**2**						
13	Seat—spring	2A4031	35	2	2						
14	Bolt—spring seat to lower link	53K1368	36	8	8						
15	Nut for bolt	LNZ205	37	8	8						
16	Washer for nut (shakeproof)	LWN605	38	8	8						Correction, was 2K8606
17	Pin—fulcrum (lower link to frame)	2A4021	39	4	4			2A4272	Com. (C) 11126		
18	Bearing for lower link	8G621	40	8	8	12					
19	Washer for fulcrum pin (special)	2A4024	41	4	4						
20	Nut for fulcrum pin	FNZ306	42	4	4			LNZ206	Com. (C) 11126		
21	Buffer—suspension	2A4029	43	2	2						
22	Buffer—rebound	2A4082	44	2	2						
23	**Kit—swivel pin and bush repair**	**8G4177**		**1 set**	**1 set**	1					
24	Pin—swivel			2	2						
25	Bush—top			2	2						
26	Bush—bottom			2	2						
27	Ring—sealing			2	2						
28	Nut for swivel pin			2	2						
29	Washer—thrust			2	2						
30	Washer—adjustment (.012″)			2	2						
31	Washer—adjustment (.008″)			2	2						
32	Washer—adjustment (.003″)			2	2						
33	Ring for fulcrum pin (large)			2	2						
34	Ring for fulcrum pin (small)			2	2						
35	Pin—cotter			2	2						
36	Nut for cotter pin			2	2						
37	Washer for nut (spring)			2	2						



To face page K.4