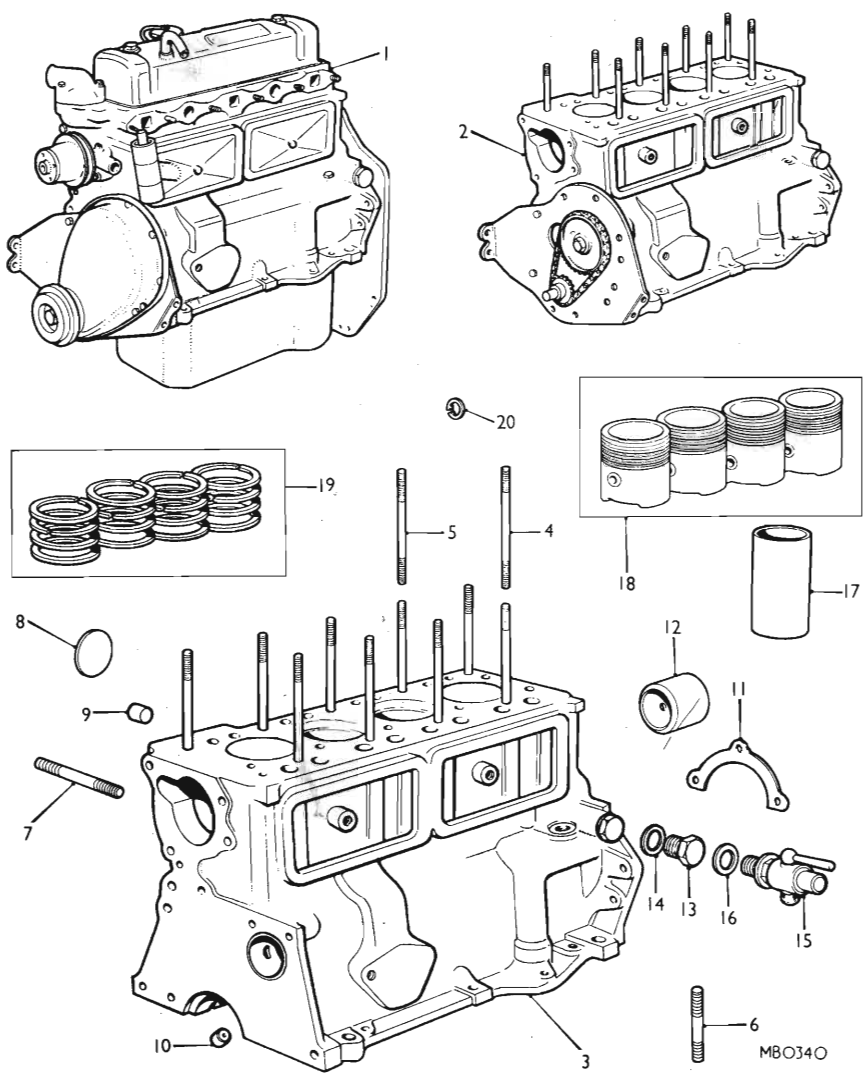
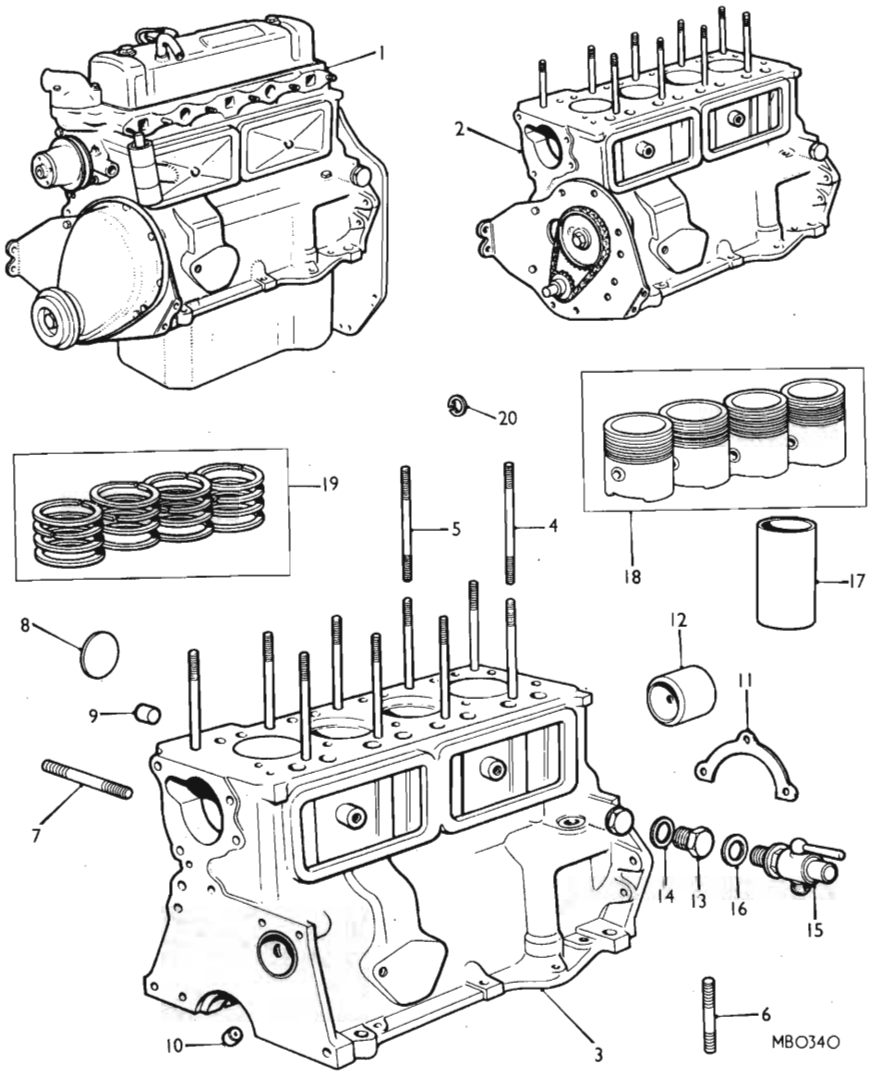


Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC.			
	8G 150	ENGINE UNIT-STRIPPED-HC	NLA		
	8G 149	ENGINE UNIT-STRIPPED-LC	NLA		
2	38G 372 N	ENGINE UNIT-HALF-HC	NLA		
2	38G 371	ENGINE UNIT-HALF-LC	1		
3	38G 370	BLOCK ASSEMBLY-CYLINDER-HC	1		
	38G 369	BLOCK ASSEMBLY-CYLINDER-LC	NLA		
4	51K 277	Stud-cylinder head-long	NLA		Use 51K 279.
4	51K 279	Stud-cylinder head-long	4		
5	51K 276	Stud-cylinder head-short	NLA		Use 51K 280
5	51K 280	Stud-cylinder head-short	NLA		Use CAM 151
5	CAM 151	Stud-cylinder head-short	5		
6	12G 478	Stud-main bearing cap	6		
7	53K 615	Stud-oil filter	2		
8	2K 8169	Plug-welch	4	(E)10CC/Da/H101 TO H3495	
8	AEH 592	Plug-core	4	(E)10CC/Da/H3496 ON	
9	2K 1345	Plug-oil release valve passage	2		
9	12H 1734	Plug-oil gallery	2		
10	1A 1964	Restrictor-oil feed-camshaft bearing	1		
	LNZ 607	Locknut-main bearing cap-stud	6		
11	AEG 240	Washer-joint-cover	1		
	SH 604061	Screw-cover	3		
	LWZ 206	Washer-spring	3		
12	28G 133	Liner-camshaft bearing	1SET		
13	53K 2853	Plug-drain tap boss	1		
14	6K 638	Washer-plug	1		
15	3H 576	Tap-cylinder drain	1	Service purposes ONLY.	Alternatives.
16	2K 4954	Washer-tap	1		
16	2K 4975	Washer-tap	1		
17	12G 164	Liner-cylinder	4		

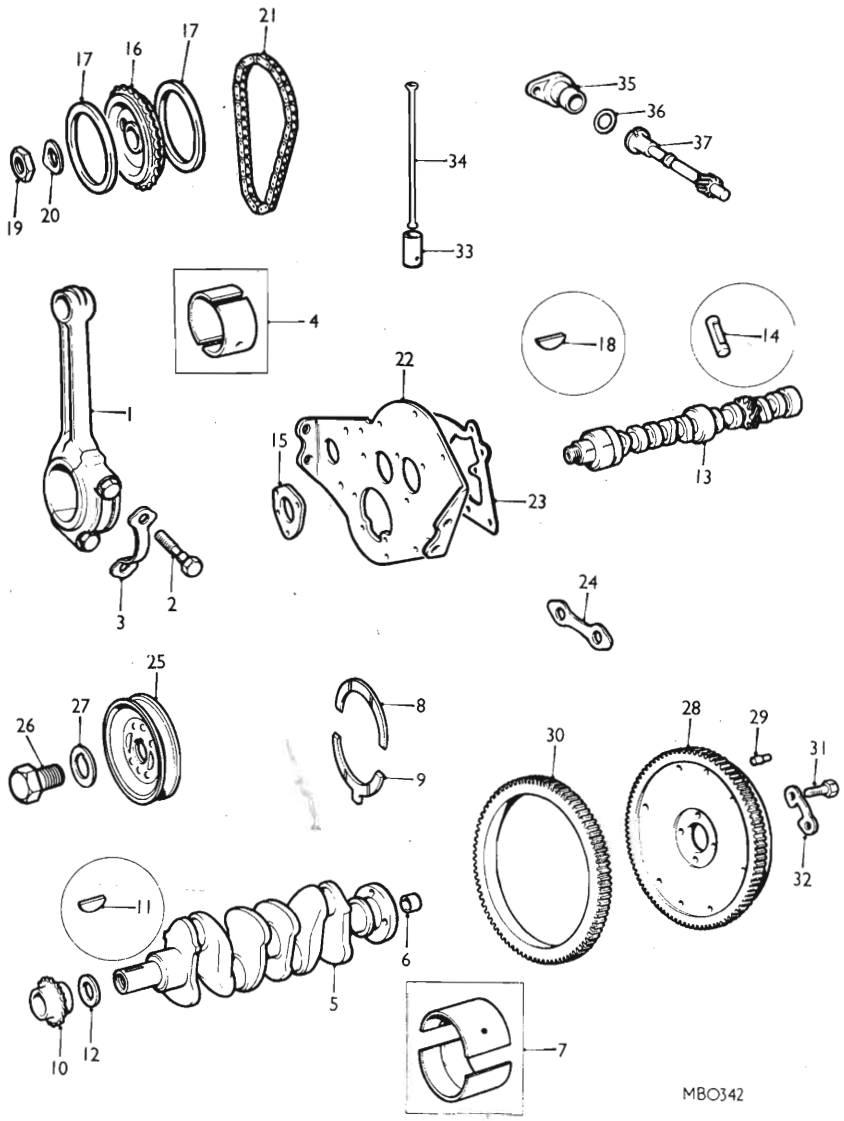
107-B 2



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS

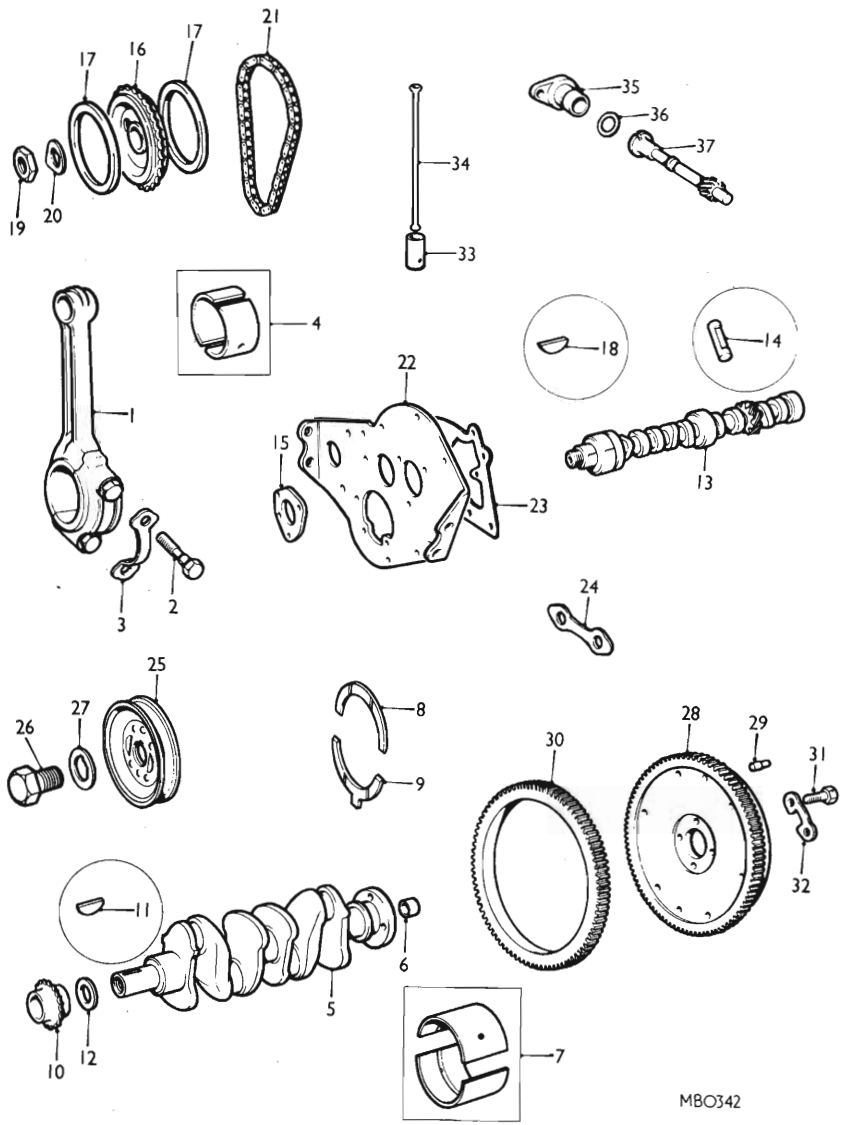
ENGINE UNIT-1098cc,10CC-continued.

		PISTON ASSEMBLY-ENGINE SET-GRADE 3-HC	
18	8G 2441 3	Standard	1SET
18	8G 2441 23	.020"(.508mm)O/S	1SET
		PISTON ASSEMBLY-ENGINE SET-GRADE 3-LC	
18	8G 2443 3	Standard	1SET
18	8G 2443 13	.010"(.254mm)O/S	1SET
18	8G 2443 23	.020"(.508mm)O/S	1SET
		PISTON ASSEMBLY-ENGINE SET-GRADE 6-HC	
18	8G 2441 6	Standard	1SET
		PISTON ASSEMBLY-ENGINE SET-GRADE 6-LC	
18	8G 2443 6	Standard	1SET
18	8G 2443 26	.020"(.508mm)O/S	1SET
		RING-PISTON-ENGINE SET	
19	8G 745	Standard	1SET
19	8G 745 20	.020"(.508mm)	1SET
20	CCN 210	Circlip-gudgeon pin	8



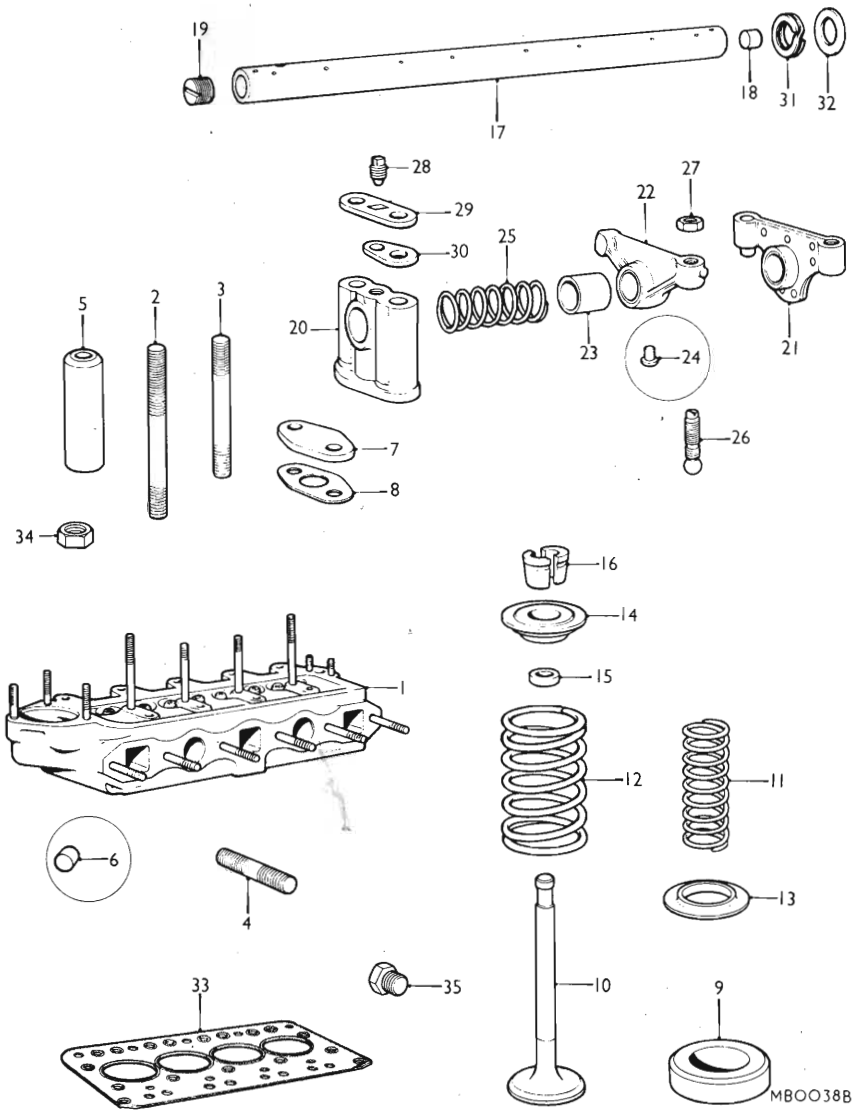
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued.			
1	12G 126	CONNECTING ROD ASSEMBLY-NOS.1 AND 3 CYLINDERS	2		
1	12G 123	CONNECTING ROD ASSEMBLY-NOS.2 AND 4 CYLINDERS	3		
2	12G 2217	Screw-cap	8		
3	2A 660	Washer-lock	4		
		BEARING-CONNECTING ROD			
4	8G 2198	Standard	1SET		
4	8G 2198 10	.010"(.254mm)U/S	1SET		
4	8G 2198 20	.020"(.508mm)U/S	1SET		
4	8G 2198 30	.030"(.762mm)U/S	1SET		
4	8G 2198 40	.040"(1.016mm)U/S	1SET		
5	12G 429	CRANKSHAFT ASSEMBLY(WITH BUSH)	NLA		
6	1A 1559	Bush-1st motion shaft	1		
		BEARING-MAIN			
7	8G 2391	Standard	1SET		
7	8G 2391 10	.101"(.254mm)U/S	1SET		
7	8G 2391 20	.020"(.508mm)U/S	1SET		
7	8G 2391 30	.030"(.762mm)U/S	1SET		
7	8G 2391 40	.040"(1.016mm)U/S	1SET		
		WASHER-THRUST-UPPER			
8	AEG 159	Standard	2		
8	AEG 159 3	.003"(.076mm)O/S	2		
8	AEG 159 30	.030"(.762mm)O/S	2		
		WASHER-THRUST-LOWER			
9	AEG 160	Standard	2		
9	AEG 160 3	.003"(.076mm)O/S	2		
9	AEG 160 30	.030"(.762mm)O/S	2		
10	8G 725	Gear-crankshaft	1		
11	6K 836	Key	1		
12	6K 628	Washer-packing	A/R		
13	AEG 148	CAMSHAFT ASSEMBLY(WITH DRIVING PIN FOR OIL PUMP)	1		
14	2A 299	Pin	1		
15	2A 84	Plate-locating-camshaft	1		
	SH 604061	Screw-plate to crankcase	3		
	LWZ 404	Washer-shakeproof	3		
16	2A 85	GEAR ASSEMBLY-CAMSHAFT (WITH TENSIONER RINGS)	NLA		Use 12G 2622.
16	12G 2622	GEAR ASSEMBLY-CAMSHAFT (WITH TENSIONER RINGS)	NLA		Use 12G 4337.
17	8G 549	Ring	2		
	12G 4337	Gear-camshaft	1		
18	WKN 505	Key-gear	1		
19	6K 629	Nut-gear to camshaft	1		
20	2A 759	Washer-lock	1		
21	3H 2127	Chain-gear	1		

107-B 6



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued.			
22	12G 1309	Plate-engine mounting-front	1		
23	12G 619	Gasket-plate to crankcase	1		
	AEA 687	Screw-plate to main bearing cap	1		
	HZS 505	Screw-plate to crankcase	2		
	LWZ 305	Washer-spring	2		
24	6K 831	Plate-locking-screw	1		
25	2A 940	Pulley-crankshaft	1		
26	AEA 312	Bolt	1		
27	1G 1319	Washer-lock	1		
28	12G 483	FLYWHEEL ASSEMBLY	1		
29	1G 2984	Dowel-flywheel to clutch	2		
30	12G 290	Ring gear-starter	1		
31	6K 630	Screw-flywheel to crankshaft	4		
32	12G 612	Washer-lock	2		
		TAPPET			
33	2A 13	Standard	8		
33	2A 13 10	.010"(.254mm)O/S	8		
33	2A 13 20	.020"(.508mm)O/S	8		
34	2A 14	Push-rod	8		Alternative (IN SETS)
34	12A 250	Push-rod	8		Alternative (IN SETS)
34	12A 747	Push-rod	NLA		
35	12A 1136	Housing-distributor	1		
36	13H 2792	'O'ring	1		
	SH 604061	Screw-housing to crankcase	1		
	LWZ 404	Washer-shakeproof	1		
37	1G 2062	Spindle-distributor drive	NLA		Use 12G 4499.
37	12G 4499	Spindle-distributor drive	1		

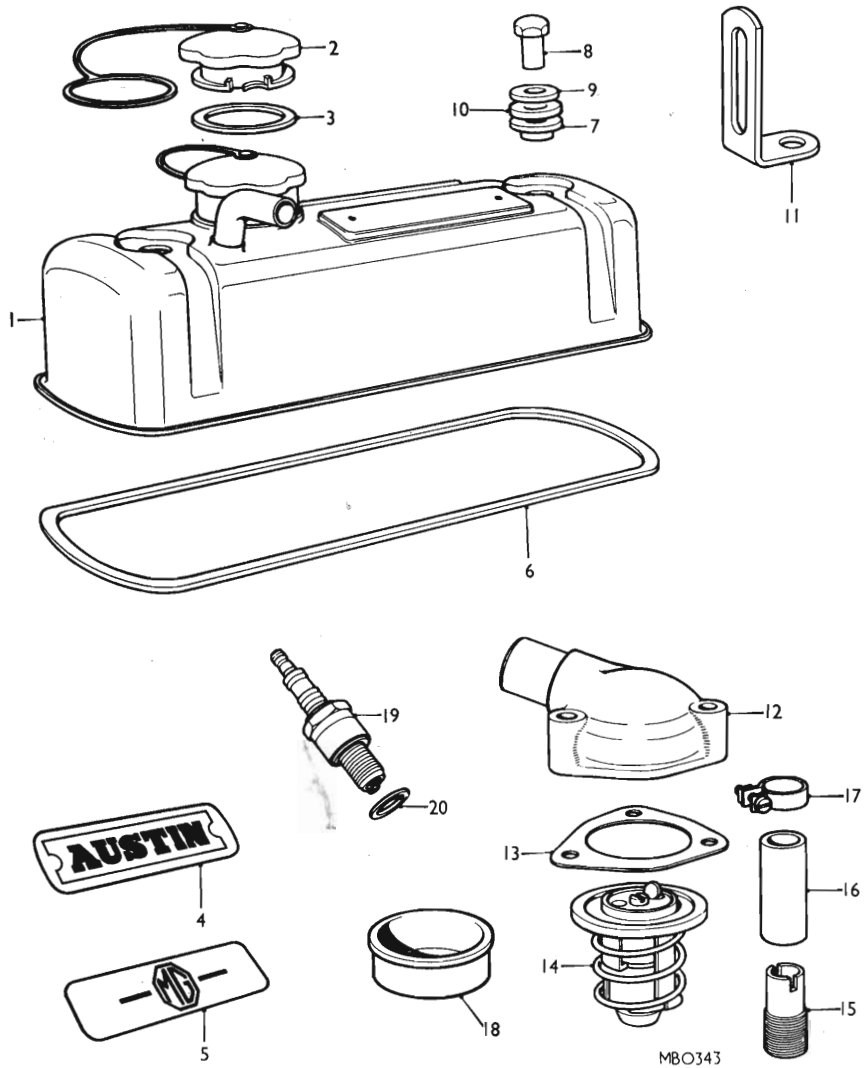
107-B 8



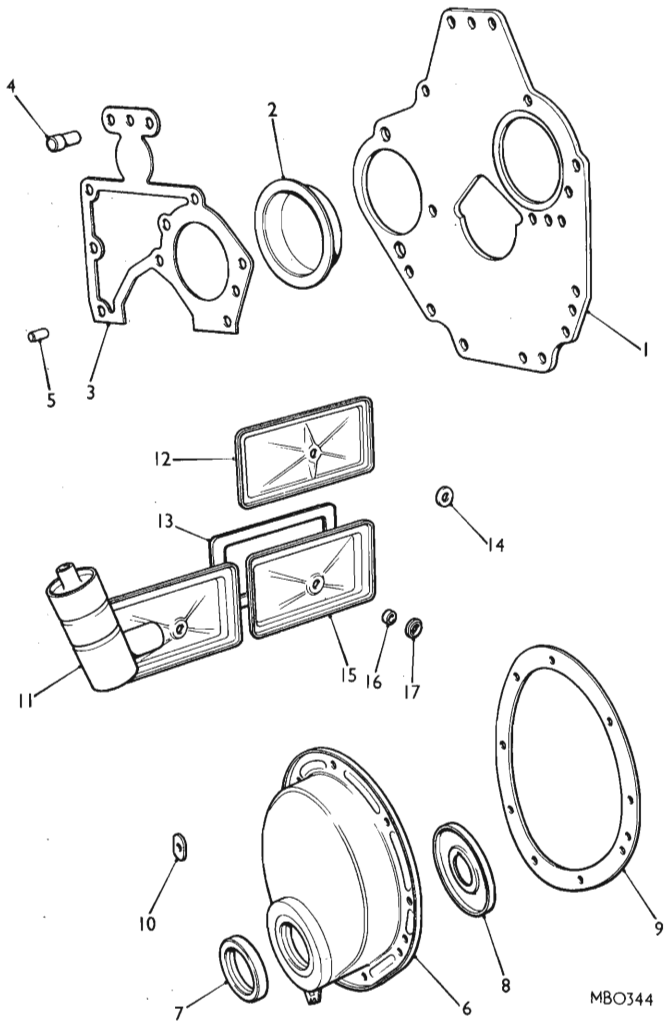
107-B9

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued			
	NSP	HEAD ASSEMBLY-CYLINDER (WITH VALVES)	1		
1	28G 222	HEAD ASSEMBLY-CYLINDER	1		
	CHS 2515	Stud-water outlet elbow	3		
2	51K 885	Stud-rocker bracket-long	2		
3	51K 1473	Stud-rocker bracket-short	2		
4	53K 487	Stud-inlet exhaust manifold	6		
4	53K 402	Stud-cover-plate or heater control tap	2		
		GUIDE-VALVE			
5	12A 186	Standard	8		
5	12A 186 10	.010"(.254mm)O/S	NLA		
6	2K 1345	Plug-oil hole	1		
	6K 808	Plug-oil hole	1		
7	2A 180	Plate-cover-heater control tap facing	1		Use when heater is not fitted
8	88G 221	Washer-joint-cover-plate	1		
	FNN 104	Nut-cover-plate or heater control tap stud	2		
	LWN 304	Washer-spring	2		
9	12G 721	Insert-valve seat-inlet	4		For service PURPOSES
9	2A 640	Insert-valve seat-exhaust	4		
9	AEA 763	Insert-valve seat-exhaust-.0625"(1.58mm)O/S	4		
10	12G 296	Valve-inlet	4		
10	AEA 400	Valve-exhaust	4		
11	AEA 401	Spring-valve-inner	8		
12	AEA 311	Spring-valve-outer	8		
13	AEA 402	Collar-valve spring	8		
14	AEA 403	Cup-valve spring	8		
15	2A 879	Ring-valve packing(rubber)	8		
16	2A 11	Cotter-valve(complete)	8		

107-B 10

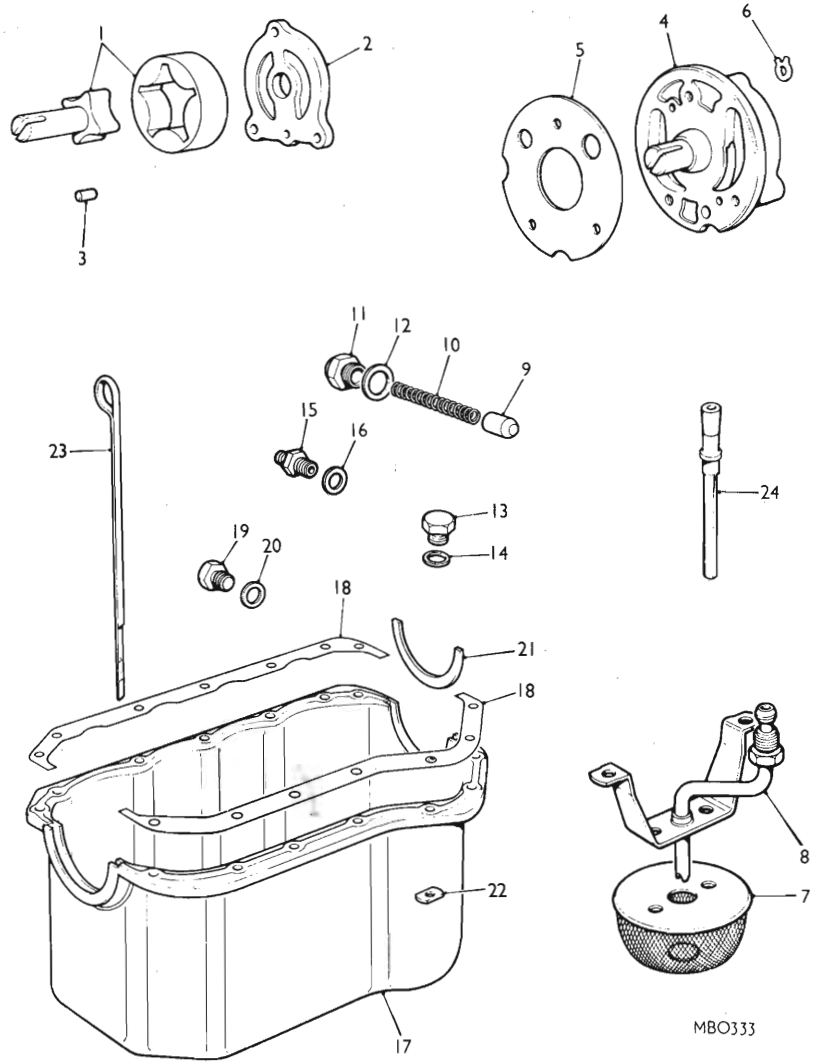


Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc.10CC-continued			
1	12A 1530	COVER ASSEMBLY-VALVE ROCKER	1		
2	13H 2296	CAP ASSEMBLY-OIL FILTER	1		
3	12A 403	Washer(rubber)	1		
4	12A 1205	Plate-engine name('Austin')	1	(E)10CC/Da/H25233 ON	
5	12G 826	Plate-engine name('MG')	1		
6	GEG 401	Gasket-rocker cover to cylinder head	1		
7	12A 1358	Bush-rocker cover(rubber)	2		
8	2A 150	Nut-cap-rocker cover to cylinder head	2		
9	1B 2925	Piece-distance	2		
10	1A 2156	Washer-cup	2		
11	12A 1968	Bracket-engine sling	2		Service purposes only
12	12G 243	Elbow-water outlet	1		
13	GTG 101	Gasket-elbow to cylinder head	1		
	PWZ 105	Washer-plain-elbow stud	3		
	NH 605041	Nut	3		
		THERMOSTAT-WAX TYPE			
14	GTS 102	74C(165F)-Hot climates	1		
14	GTS 104	82C(180F)	1		
14	GTS 106	88C(190F)-Cold climates	1		
15	2A 243	Adaptor-by-pass	1		
16	12A 1093	Connection-by-pass(rubber)	1		
17	3H 2963	Clip	2		
18	11G 176	Sleeve-thermostat by-pass-blanking	1		Use when thermostat is not fitted
19	N 5	PLUG-SPARKING	4		
20	88G 219	Gasket	4		



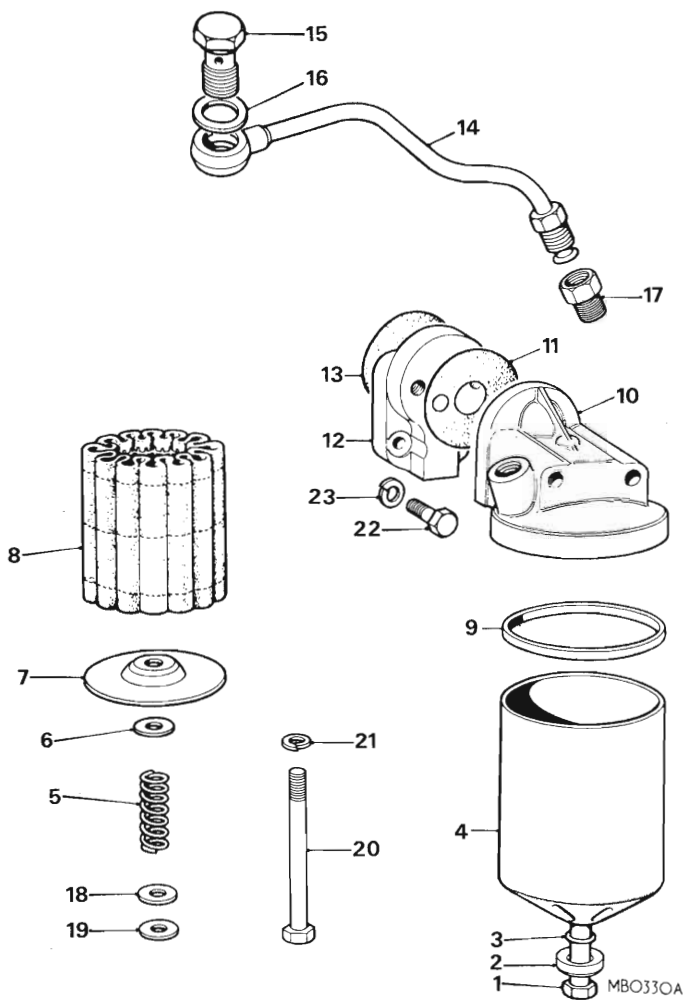
ENGINE UNIT-1098cc,10CC-continued

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	12G 453	Plate-engine mounting	1		
2	12G 276	Cover-oil pump	1		
3	AEG 554	Gasket-plate to crankcase	1		
4	12G 422	Dowel-plate to crankcase-top	1		
5	1G 752	Dowel-plate to crankcase-bottom	1		
	HZS 505	Screw-plate to crankcase	7		
	LWZ 305	Washer-spring	7		
6	12G 2506	COVER-CYLINDER-FRONT-(with timing pointer)	1		
7	88G 561	Seal-oil-timing cover	1		
8	12A 1148	Thrower-oil-crankshaft	1		
9	12A 956	Gasket-front cover to crankcase	1		
	HZS 403	Screw-cover to mounting plate	6		
	PWZ 104	Washer-plain	6		
	LWZ 204	Washer-spring	6		
	HZS 505	Screw-cover and mounting plate to crankcase	4		
10	12G 1075	Washer-plain	4		
	LWZ 305	Washer-spring	4		
11	12A 1212	Cover-cylinder-side-front(with oil separator)	1		
12	12H 941	Cover-cylinder-side-rear	1	(E)10CC/Da/101	
13	12A 1139	Gasket-side cover	1	TO H37547 AND	
	HBZ 515	Bolt-cover to crankcase	2	L25599	
14	2K 4958	Washer(fibre)	2		
11	12A 1212	Cover-cylinder-side-front(with oil separator)	1		
15	12A 1382	Cover-cylinder-side-rear (plain)	1	(E)10CC/Da/H37548 AND L25600 ON	
13	12A 1175	Gasket-side cover	2		
16	12A 1176	Bush-rubber	2		
17	12A 1177	Washer-cup	2		
	HZS 509	Screw-side cover	2		



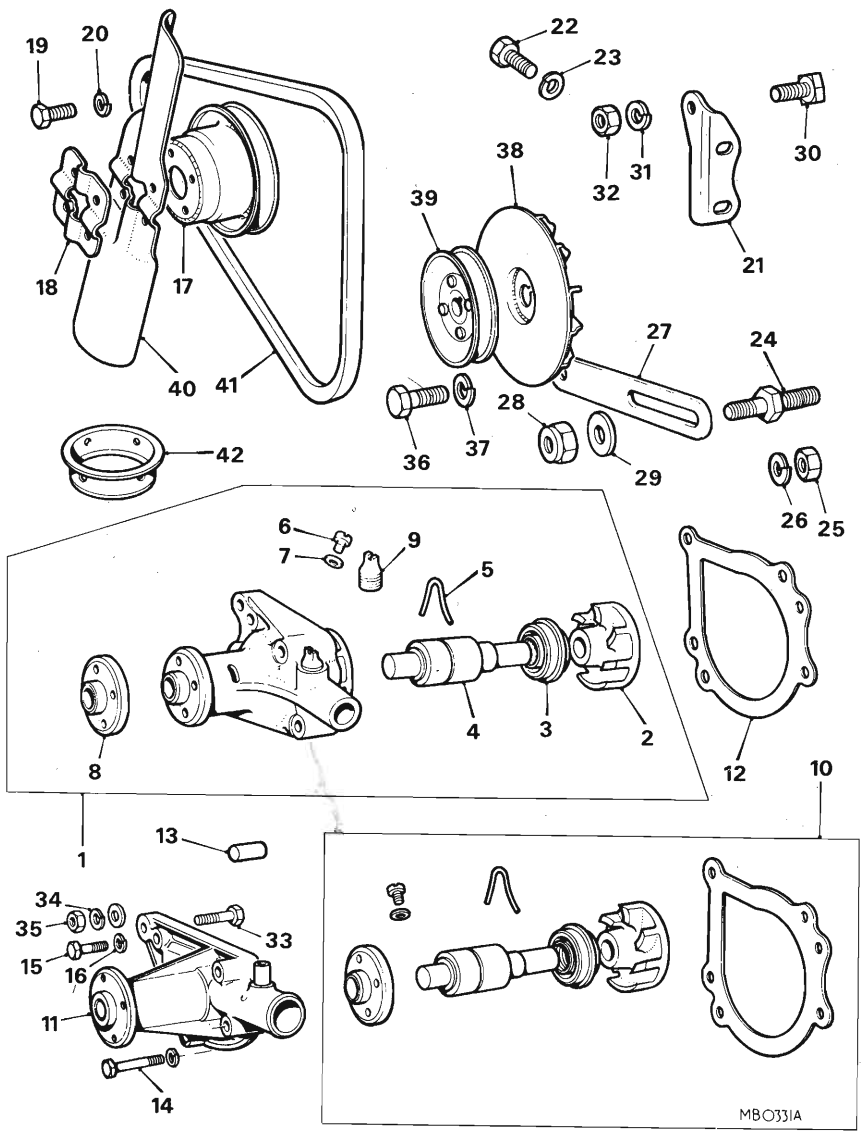
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued			
	12A 303	PUMP ASSEMBLY-OIL-(HOBOURN)	NLA		Use 12G 793
1	37H 861	Shaft-and outer rotor	1		
2	37H 863	Cover	1		
3	37H 864	Dowel-spring	NLA		
4	12G 793	Pump(Concentric)	1		
5	12G 730	Gasket-pump	1		
	HBN 414	Screw-pump to crankcase	3		
6	12G 926	Washer-lock for oil pump	1		
7	2A 668	Strainer	1		
8	12A 451	Pipe-oil suction(with strainer bracket)	1		
	HZS 404	Screw-bracket to strainer	2		
	LWN 404	Washer-shakeproof	2		
	HZS 404	Screw-bracket to main bearing cap	2		
	LWN 404	Washer-shakeproof	2		
9	12H 865	Valve-oil release	1		
10	6K 853	Spring	1		
11	12A 1851	Nut-cap	1		
12	6K 431	Washer(copper)	1		
13	2K 4994	Plug-priming	1		
14	6K 464	Washer	1		
15	2A 269	Union-pressure	1		
16	2K 4956	Washer	1		
17	12G 173	Sump	1		
18	GEG 501	Gasket-sump to crankcase	1		
19	88G 257	Plug-drain	1		
20	6K 638	Washer	1		
21	12G 3016	Seal-main bearing cap-front	1		
21	12G 1009	Seal-main bearing cap-rear	1		
	HZS 404	Screw-sump to crankcase	14		
	LWZ 404	Washer-shakeproof	14		
22	2K 5197	Washer-plain	14		
23	12G 175	Rod-dipper	1		
24	12G 107	Tube-rod	1		

107-B 18



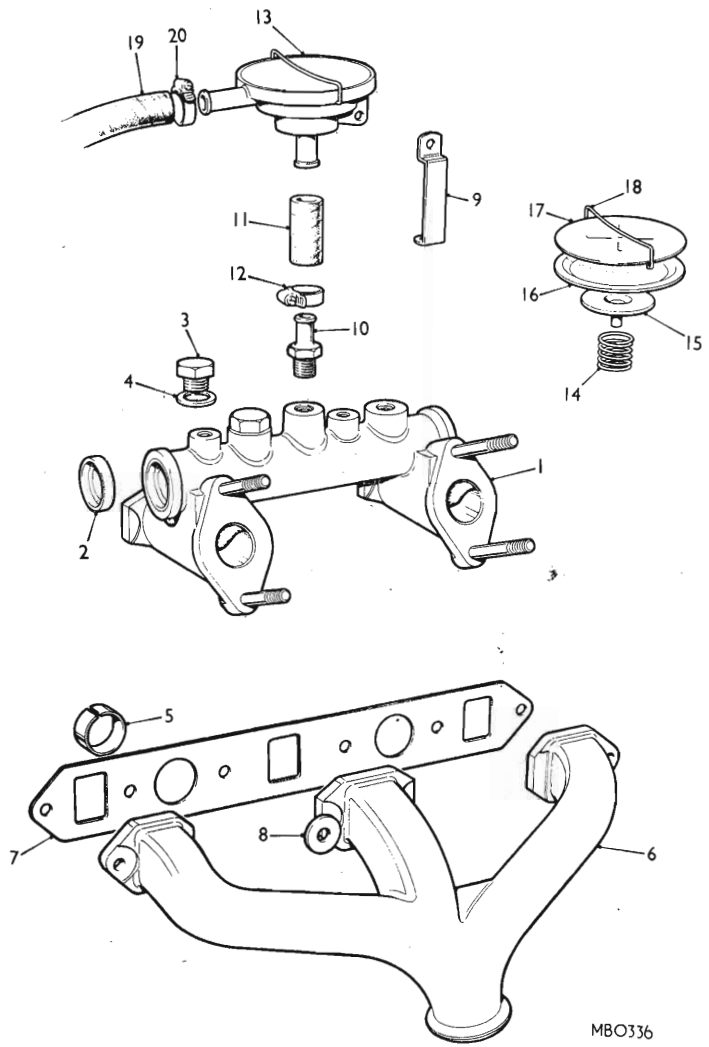
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued			
	NSP	FILTER ASSEMBLY-OIL	1		PUROLATOR
1	37H 689	Bolt-centre	1		
2	17H 1172	Collar-bolt	1		
3	17H 1173	Seal-bolt to sump	1		
4	17H 1169	Sump(steel)	1		
5	7H 25	Spring-pressure plate	1	(E)10CC/Da/101	
18	WA 110061	Washer-pressure plate spring	1	TO H10799 and	
6	7H 28	Seal-pressure plate	1	L2791	
7	17H 1148	Plate-pressure	1		
8	GFE 103	Element-oil filter	1		
9	12A 1591	Seal-sump to head	1		
10	17H 9463	Head	1		
	NSP	FILTER ASSEMBLY-OIL	1		Purolator
1	37H 689	Bolt-centre	1		
19	PWN 106	Washer	1		
3	17H 2281	Seal-bolt to sump	1		
5	7H 25	Spring-pressure plate	1		
18	WA 110061	Washer-pressure plate spring	1	(E)10CC/Da/H10800	
6	7H 28	Seal-pressure plate	1	TO H15979 and	
7	17H 1148	Plate-pressure	1	L2791 TO L13311	
8	GFE 103	Element-oil filter	1		
9	12A 1591	Seal-sump to head	1		
	NSP	FILTER ASSEMBLY-OIL	1		Purolator
1	37H 689	Bolt-centre	1		
2	17H 1172	Collar-bolt	1		
3	17H 1173	Seal-bolt to sump	1		
4	17H 1169	Sump(steel)	1		
5	7H 25	Spring-pressure plate	1		
18	WA 110061	Washer-pressure plate spring	1	(E)10CC/Da/H15980	
6	7H 28	Seal-pressure plate	1	TO H35286 and	
7	17H 1148	Plate-pressure	1	L13312 ON	
8	GFE 103	Element-oil filter	1		
9	12A 1591	Seal-sump to head	1		
	NSP	FILTER ASSEMBLY-OIL	1		Purolator
1	37H 689	Bolt-centre	1		
2	17H 1172	Collar-bolt	1		
3	17H 1173	Seal-bolt to sump	1		
4	17H 1169	Sump(steel)	1		
5	7H 25	Spring-pressure plate	1		
18	WA 110061	Washer-pressure plate spring	1	(E)10CC/Da/H32587	
6	7H 28	Seal-pressure plate	1	ON	
7	17H 1148	Plate-pressure	1		
8	GFE 103	Element-oil filter	1		
9	12A 1591	Seal-sump to head	1		
20	HCZ 630	Bolt-filter to adaptor	2		
21	LWZ 206	Washer-spring	2		
11	88G 402	Gasket-filter to adaptor	1		
12	AEA 657	Adaptor-filter to crankcase	1		
13	88G 402	Gasket-adaptor to crankcase	1		
22	HCS 608	Screw-adaptor to crankcase	2		
23	LWZ 306	Washer-spring	2		
14	AEA 658	Pipe-filter to crankcase	NLA		Use when oil
15	12A 715	Screw-banjo union	1		COOLER IS NOT
					fitted
16	2A 1768	Washer(copper)	2		
17	AEA 678	Connection-pipe to filter	1		

107-B 20



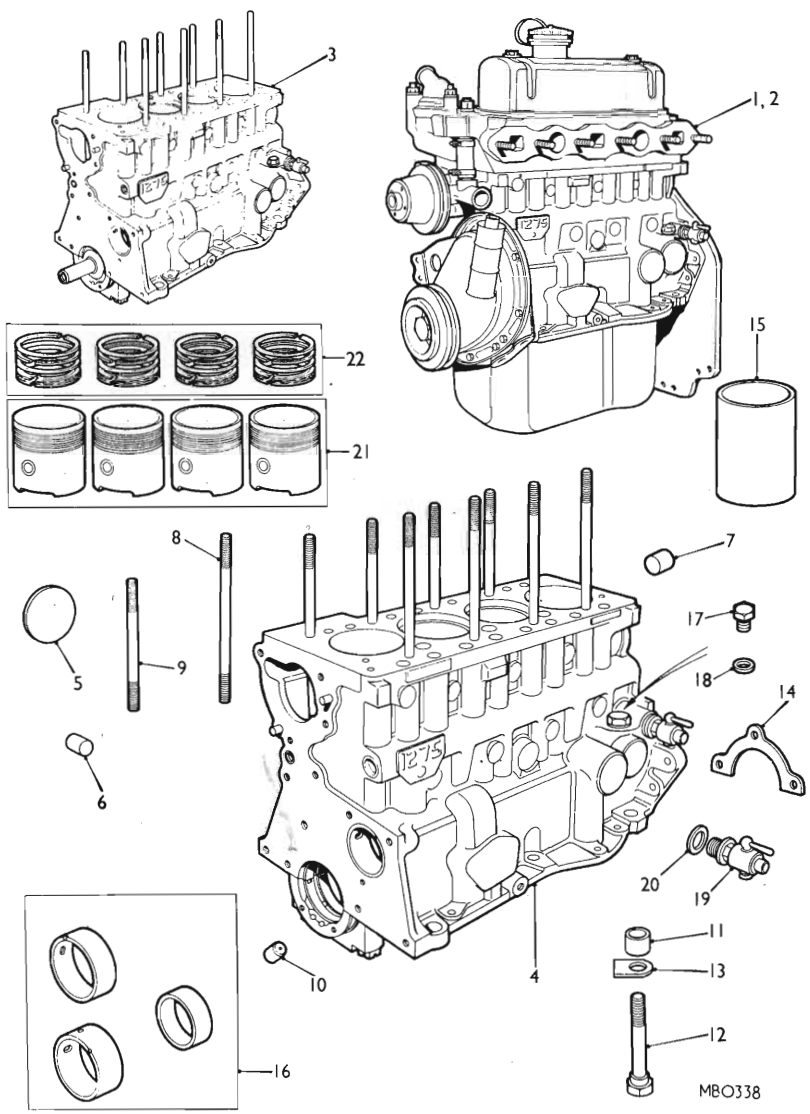
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued			
1	GWP 101	PUMP ASSEMBLY-WATER	NLA		Use GWP 132 together with bottom hose GRH 508(with heater) or AHA 8750(less heater)and clip GHC 913 1off
2	2A 664	Vane	1		
3	88G 446	Seal	1		
4	12A 1802	Bearing(with spindle)	1		
5	2A 778	Wire-bearing locating	1		
6	53K 1433	Screw-lubricating point	1		
7	2K 4974	Washer-fibre	1		
8	8G 733	Hub-pulley	1		
9	2A 243	Adaptor-by-pass	1		
10	8G 2570	KIT-WATER PUMP REPAIR	1		
11	GWP 132	PUMP ASSEMBLY-WATER	1		
12	88G 215	Gasket-pump to crankcase	1		
13	12A 1344	Dowel	NLA		
14	HZS 515	Screw-pump to crankcase-1.875"(4.75cm)	2		
15	SH 605101	Screw-pump to crankcase-1.25"(3.17cm)	2		
16	LWZ 305	Washer-spring	4		
17	2A 601	Pulley-water pump	1		
18	2A 803	Stiffener-fan blade	1		
19	SH 604061	Screw-fan to pulley	4		
20	WL 600041	Washer-spring	4		
21	2A 526	Bracket-rear	1		
22	SH 605061	Screw-bracket to crankcase	2		
23	LWZ 305	Washer-spring	2		
24	12G 289	Pillar-dynamo adjusting link	1	(E)10CC/Da/H101 TO 5278,L101 TO 2374	
24	12A 314	Pillar-dynamo adjusting link	1	(E)10CC/Da/H5279 ON,L2375 ON	
25	NT 606041	Nut	1		
26	WL 600061	Washer-spring	1		
27	AEA 679	Link-dynamo adjusting	NLA		
28	LNZ 206	Nut-link to pillar	1		
29	1B 8806	Washer-plain	1		
30	SH 605101	Screw-dynamo to rear bracket	1		
31	LWZ 305	Washer-spring	1		
32	LNZ 205	Nut	1		
33	BH 605141	Bolt-dynamo to water pump	1		
34	LWZ 305	Washer-spring	1		
35	LNZ 205	Nut	1		
36	SH 505051	Screw-dynamo to adjusting link	1		
37	LWZ 305	Washer-spring	1		
38	17D 11	Fan-dynamo	1		
39	12G 2102	Pulley-dynamo	1		
40	AEA 301	Blade-fan	2		
41	GFB 120	Belt-fan	NLA		Use GFB 190
41	GFB 190	Belt-fan	1		
42	11G 176	Sleeve-blanking-by-pass	1		

107-B 22



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1098cc,10CC-continued			
1	12G 583	MANIFOLD ASSEMBLY-INLET	1		
2	AEA 635	Plug-welch	2		
	CHS 2620	Stud-carburetter	NLA		
3	ADP 210	Plug	1		Use when closed-CIRCUIT breathing is not fitted
4	1B 3664	Washer	1		
5	12G 297	Ferrule-inlet manifold	2		
6	12G 420	Manifold-exhaust	1		
7	GEG 601	Gasket-manifold to cylinder head	1		
8	12A 1211	Washer-clamping-manifold stud	4		
	PWZ 105	Washer-plain-manifold	2		
	BNN 105	Nut-manifold stud	6		
	ZCS 406	Screw-heater rail clip to inlet-manifold	1		
	PWZ 104	Washer-plain	1		
	LWZ 204	Washer-spring	1		
		CLOSED-CIRCUIT BREATHING			
9	AEG 351	Bracket-support-control valve	1		
4	1B 3664	Washer-adaptor to manifold	1		
	ZCS 405	Bolt-bracket to manifold	1		
	LWZ 304	Washer-spring	1		
10	12H 1405	Adaptor-breather hose	1		
11	12H 1407	Hose-adaptor to control valve	1		
12	GHC 507	Clip	2		
13	13H 5191	VALVE ASSEMBLY-BREATHER CONTROL	1		
14	27H 7756	Spring-top	1		
15	27H 7757	Sub-assembly of plunger	1		Use with 13H 3609
15	37H 3686	Sub-assembly of plunger	1		Use with 13H 5191
16	27H 7758	Diaphragm	1		
17	27H 7759	Plate-valve cover	1		
18	27H 7760	Clip-spring	1		
	SH 604061	Bolt-bracket to breather valve	1		
	LWZ 304	Washer-spring	1		
	NH 604061	Nut	1		
19	12A 1052	Hose-control valve to cylinder side cover	NLA		Use 37H 7085 M.
19	37H 7085 M	Hose-control valve to cylinder side cover	A/R		Supplied in multiples of metres.
20	GHC 507	Clip	2		

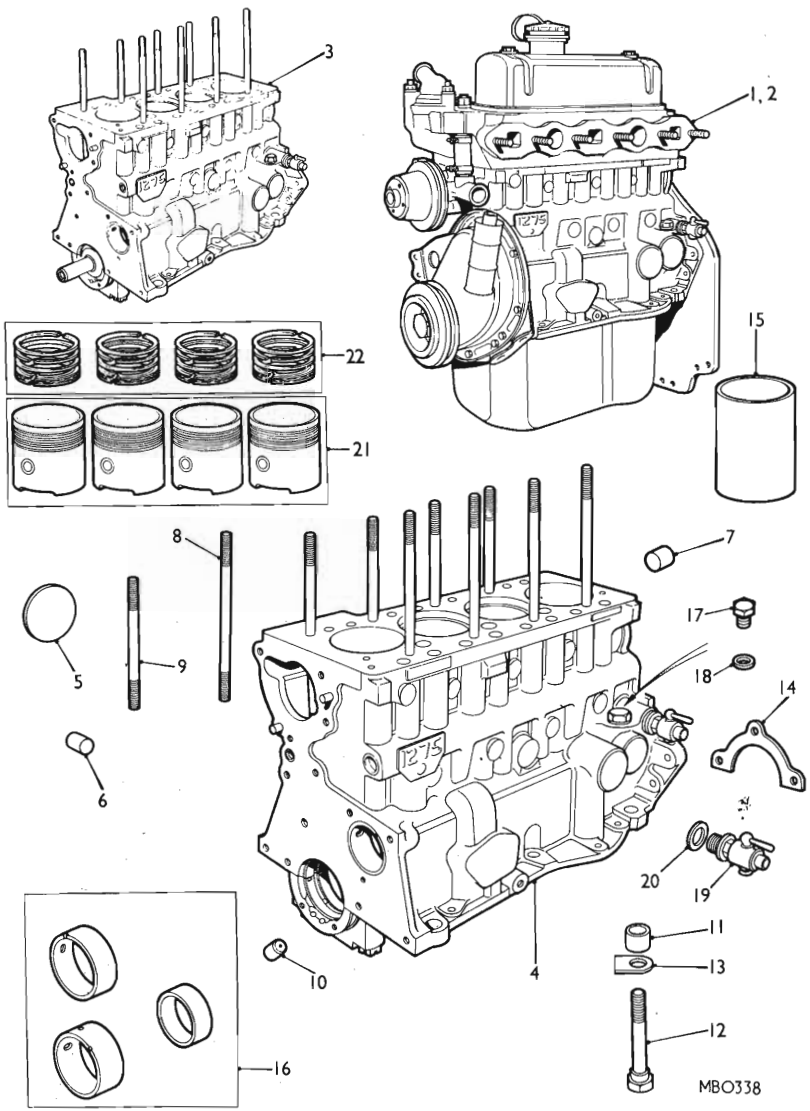
107-B 24



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V.			
1	8G 180 N	ENGINE UNIT-STRIPPED-HC	1	(E)12CC/Da/101 to (+) (E)12CE/Da/101 TO (+) (E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	For models with cross-flow RADIATOR,use with water outlet elbow 12G 1902.
1	8G 179 N	ENGINE UNIT-STRIPPED-LC	NLA		
2	8G 189 N	ENGINE UNIT-STRIPPED-HC (WITH EXHAUST PORT AIR INJECTION)	1	(E)12CD/Da/101 TO (+) (E)12CJ/Da/H21201 TO(+)	
2	8G 190	ENGINE UNIT-STRIPPED-LC (WITH EXHAUST PORT AIR INJECTION)	1		
2	38G 506 N	ENGINE UNIT-STRIPPED-LC (WITH EXHAUST PORT AIR INJECTION)	1	(E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
3	38G 396 N	ENGINE UNIT-PART-HC	1		
3	38G 395 N	ENGINE UNIT-PART-LC	1		
4	38G 398	BLOCK ASSEMBLY-CYLINDER-HC	1		
4	38G 397	BLOCK ASSEMBLY-CYLINDER-LC	1		
5	AEC 876	Plug-core	5		
6	2K 1345	Plug-oil release valve passage	2		
7	12H 1734	Plug-oil gallery	4		
8	51K 279	Stud-cylinder head-long	4		
9	51K 280	Stud-cylinder head-short	NLA		Use CAM 151
9	CAM 151	Stud-cylinder head-short	5		
10	1A 1964	Restrictor-oil feed-camshaft	1		
11	2A 54	Dowel-main bearing cap	6	(E)12CC/Da/H101 TO(+) (E)12CD/Da/101 TO H1556	
12	12A 1002	Screw	6		
13	12A 1381	Washer-lock	6		
11	12G 1268	Dowel-main bearing cap	6	(E)12CC/Da/H(+) TO(+) (E)12CD/Da/H1557 TO(+) (E)12CE/Da/H101 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/-/101 ON	
12	12G 1398	Screw-main bearing cap	6		
14	AEG 240	Gasket-cover	1		
	SH 604061	Screw	3		
	LWZ 204	Washer-spring	3		
15	AEG 428	Liner-cylinder block	4		
16	8G 2392	Liner-camshaft bearing	1SET		
17	53K 2853	Plug-drain tap boss	1		
18	6K 638	Washer-plug	1		
19	3H 576	Tap-cylinder drain	1		
20	2K 4954	Washer(fibre)	1		

(+)Change point not available.

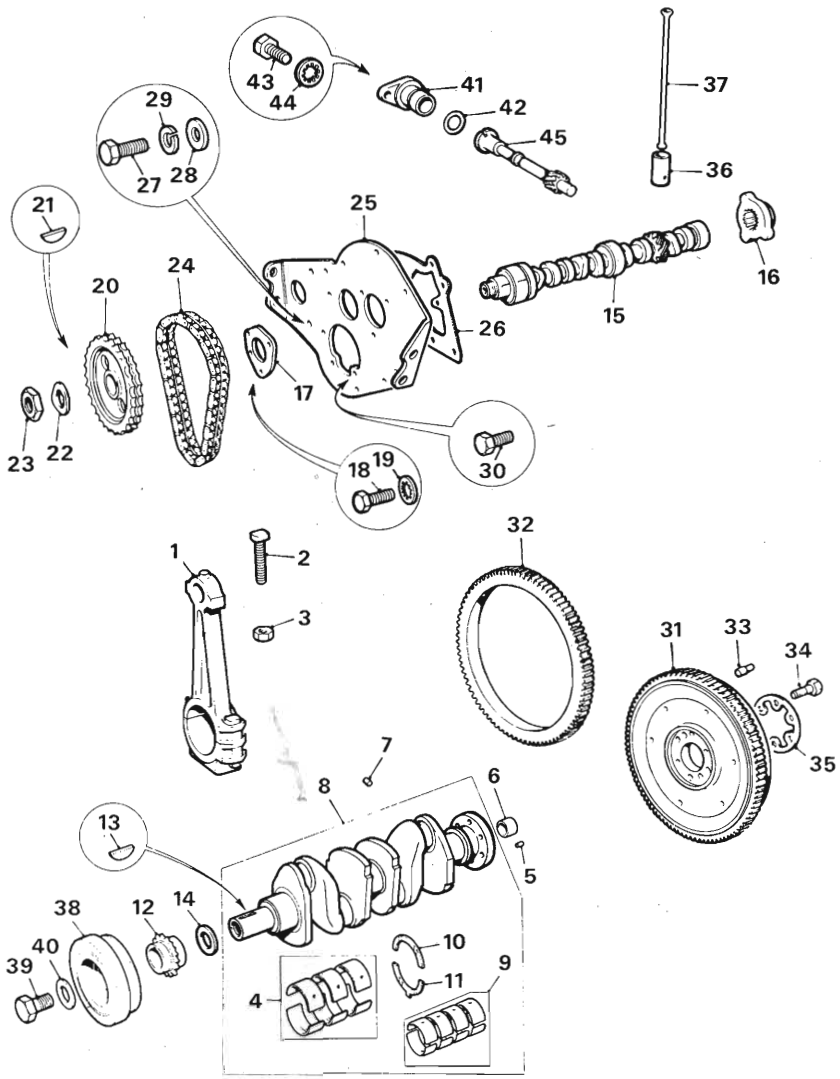
107-B 26



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS

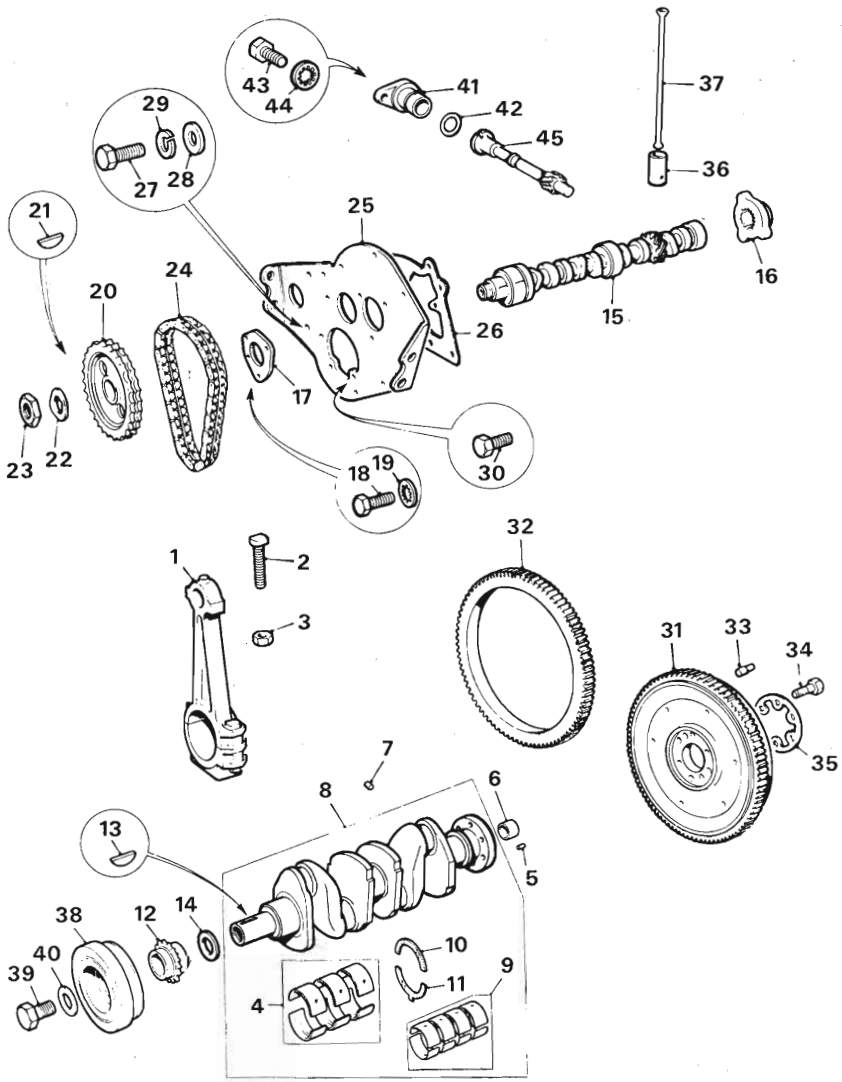
ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued.

		PISTON ASSEMBLY-ENGINE SET-GRADE 3-HC	
21	8G 2670	Standard	1SET
21	8G 2670 20	.020"(.508mm)O/S	1SET
		PISTON ASSEMBLY-ENGINE SET-GRADE 3-LC	
21	8G 2669	Standard	1SET
21	8G 2669 20	.020"(.508mm)O/S	1SET
		RING-PISTON-ENGINE SET	
22	8G 2671	Standard	1SET
22	8G 2671 20	.020"(.508mm)O/S	1SET



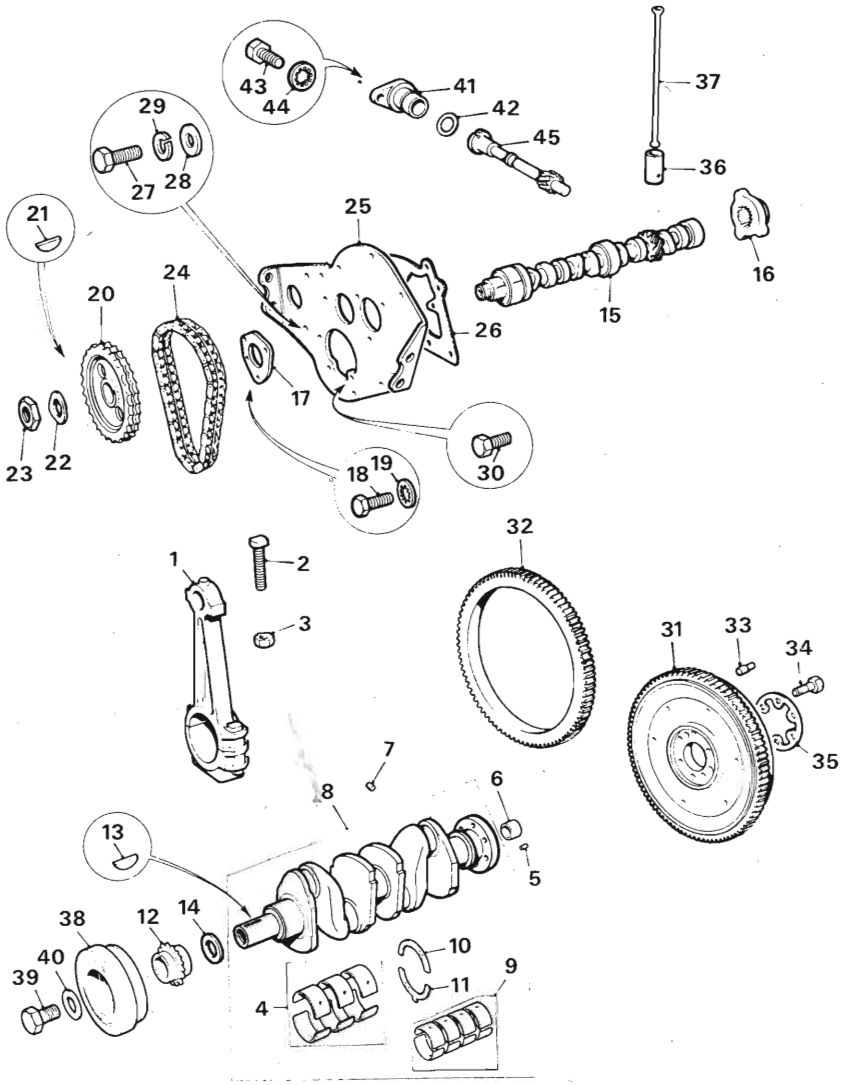
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
1	AEG 520	ROD ASSEMBLY-CONNECTING	4		] Alternatives
1	AEG 624	ROD ASSEMBLY-CONNECTING	4		
2	AEG 519	Screw	8		
3	AEG 147	Nut	8		
	AEG 565	CRANKSHAFT ASSEMBLY	NLA		Use 12G 1320.
5	1A 1559	Bush-1st motion shaft	1		
6	51K 3575	Dowel-flywheel	2		
7	1G 1167	Restrictor-oil	4		
	12G 1320	Crankshaft	NLA		Use 8G 2741.
8	8G 2741	CRANKSHAFT ASSEMBLY-(WITH BEARINGS)	1		
4	8G 2399	Bearing-connecting rod-standard	1SET		
9	8G 2391	Bearing-main-standard	1SET		
10	AEG 159	Washer-thrust-upper-standard	2		
11	AEG 160	Washer-thrust-lower-standard	2		
		BEARING-CONNECTING ROD-UNDERSIZE			
4	8G 2399 10	.254mm(.010")	1SET		
4	8G 2399 20	.508mm(.020")	1SET		
		BEARING-MAIN-UNDERSIZE			
9	8G 2391 10	.254mm(.010")	1SET		
9	8G 2391 20	.508mm(.020")	1SET		
9	8G 2391 30	.762mm(.030")	1SET		
9	8G 2391 40	1.016mm(.040")	1SET		
10	AEG 159 3	Washer-thrust-upper-.016mm(.003")O/S	2		
10	AEG 159 3	Washer-thrust-upper-.162mm(.030")O/S	2		
10	AEG 160 3	Washer-thrust-lower-.016mm(.003")O/S	2		
10	AEG 160 30	Washer-thrust-lower-.162mm(.030")O/S	2		
5	13H 4653	Bush-1st motion shaft	1		
6	51K 3575	Dowel-flywheel	2		
12	AEA 695	Gear-crankshaft	1		
13	6K 836	Key	1		
14	6K 628	Washer-packing	1		

107-B 28



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
15	AEG 522	Camshaft	NLA		Use AEG 523
15	AEG 538	Camshaft	NLA		
15	AEG 523	Camshaft	1		
16	12G 729	Flange-driving-oil pump	1		
17	2A 84	Plate-camshaft locating	1		
18	SH 604061	Screw	3		
19	WF 600041	Washer-shakeproof	3		
20	AEA 696	Gear-camshaft	1		
21	WKN 505	Key	1		
22	2A 759	Washer-lock	1		
23	6K 629	Nut	1		
24	2H 4905	Chain-timing	1		
25	12G 1309	Plate-engine mounting-front	1		
26	12G 619	Gasket	1		
27	SH 605061	Screw-plate to crankcase	2		
28	WA 108051	Washer-plain	2		
29	LWZ 305	Washer-spring	2		
30	AEA 687	Screw-plate to bearing cap	2		
31	12G 1401	FLYWHEEL ASSEMBLY	1		
32	12G 1444	Gear-ring-starter	1		
33	1G 2984	Dowel	3		
34	51K 1029	Screw-flywheel to crankshaft	6		
35	12G 982	Washer-lock	1		

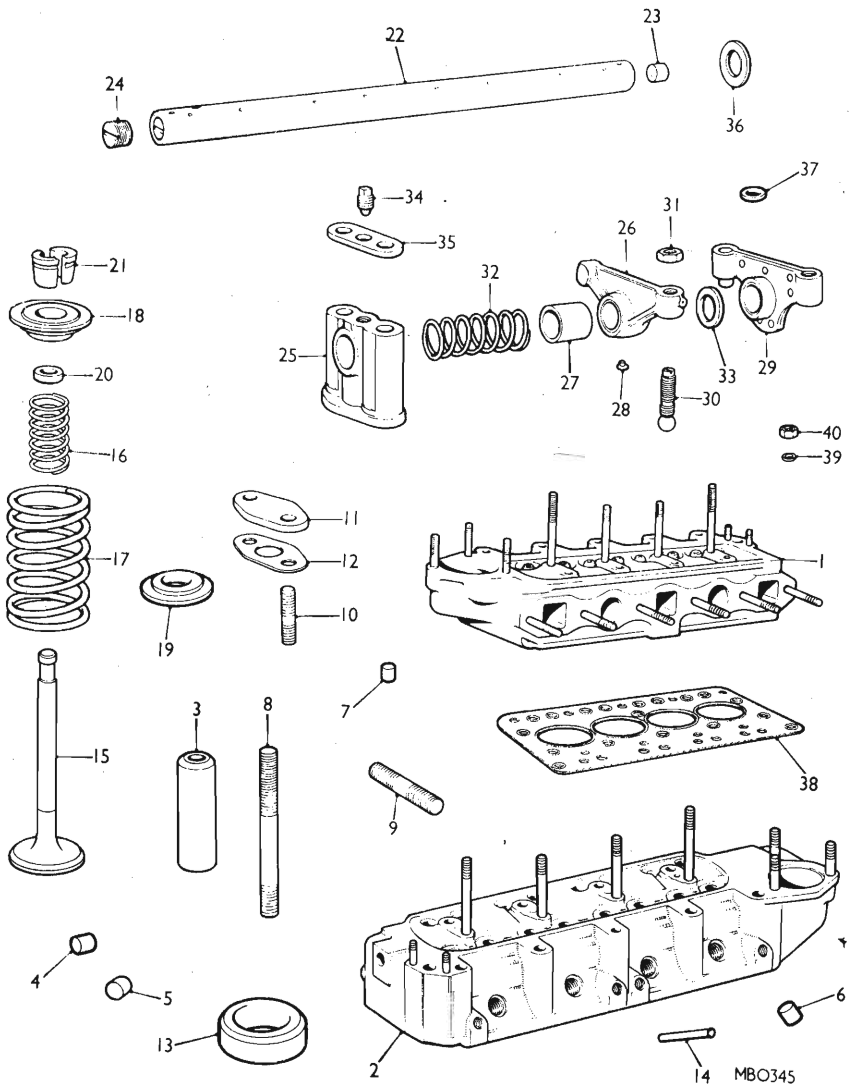
107-B 30



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
		TAPPET			
36	2A 13	Standard	8	(E)12CC/Da/H101	
36	2A 13 10	.254mm(.010")	8	TO H16300	
36	12A 13 20	.508mm(.020")	8	(E)12CD/Da/H101	
				TO H2452	
				(E)12CE/Da/H101	
				TO H958	
36	AEG 584	Standard	NLA	(E)12CD/Da/h2453	Use 2A 13.
36	AEG 584 10	.254mm(.010")	8	TO(+)	
36	AEG 584 20	.508mm(.020")	NLA	(E)12CE/Da/h959	Use 2A 1320.
				TO(+)	
				(E)12CJ/Da/H21201	
				TO(+)	
				(E)12V/-/101 ON	
37	AEG 314	Push-rod	8		
38	88G 305	Pulley-crankshaft	1		
39	AEA 312	Bolt	1		
40	12A 398	Washer-lock	1		
41	12A 1136	Housing-distributor	1		
42	13H 2792	'O'ring	1		
43	SH 604061	Screw	1		
44	GHF 321	Washer-shakeproof	1		
45	1G 2062	Spindle-distributor drive	NLA		Use 12G 4499.
45	12G 4499	Spindle-distributor drive	1		

(+) Change point not available

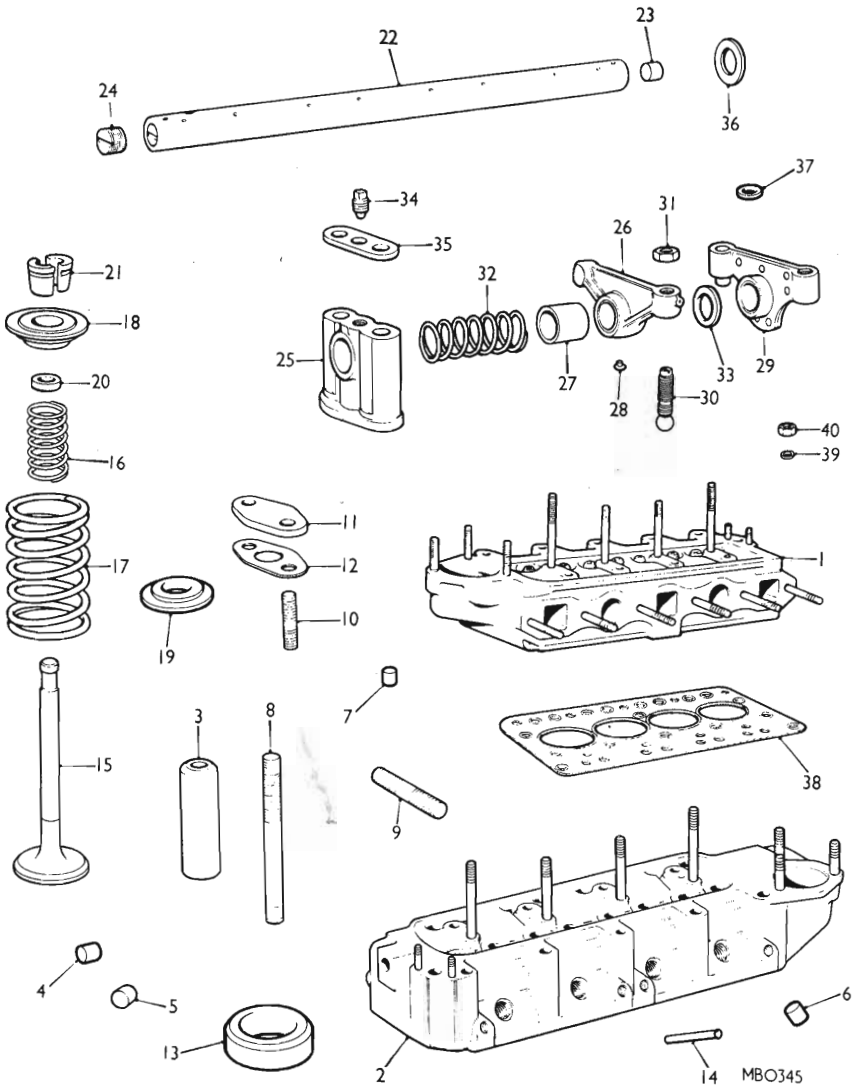
107-B 32



ENGINE UNIT-1275cc 12CC,12CD,12CE,12CJ AND 12V-continued

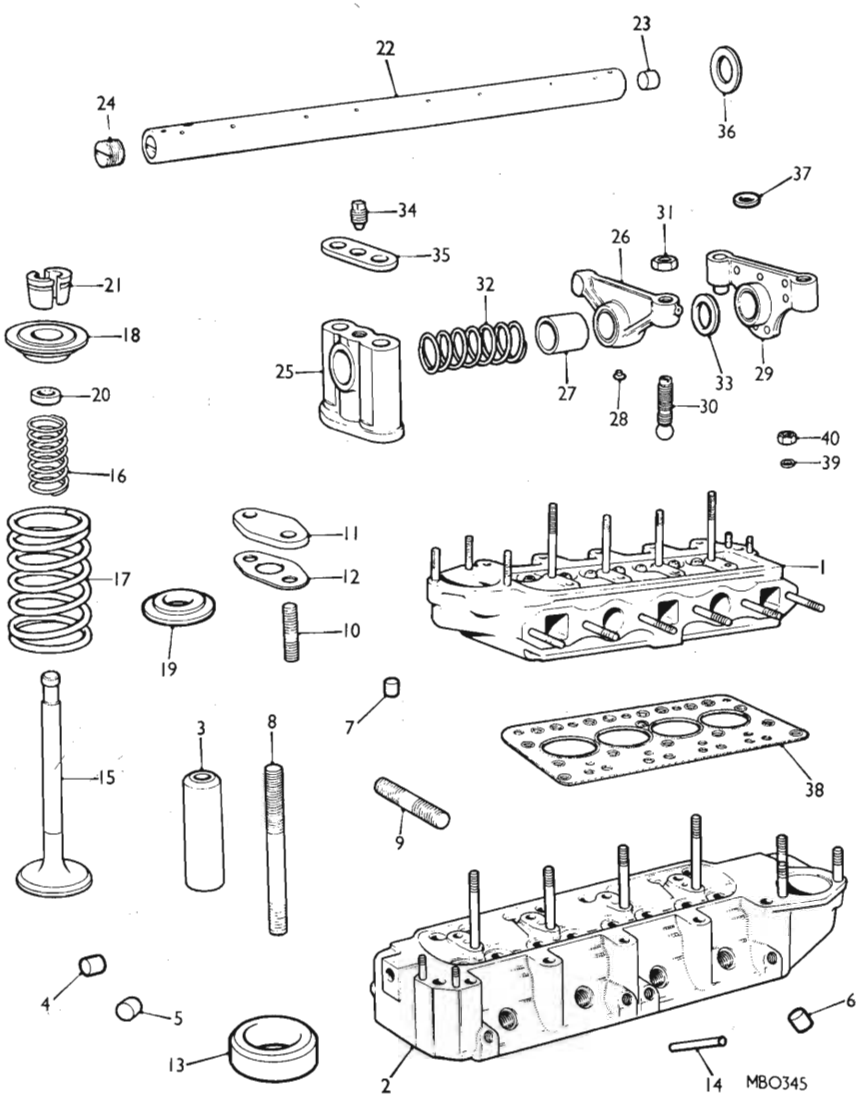
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	38G 399	HEAD ASSEMBLY-CYLINDER(WITH GUIDES,PLUGS AND STUDS)	1	(E)12CC/Da/h101 TO(+) (E)12CE/Da/H101 TO(+) (E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	
2	38G 431	HEAD ASSEMBLY-CYLINDER(WITH GUIDES,PLUGS,STUDS AND AIR INJECTOR TUBES)$	1	(E)12CD/Da/H101 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
3	12G 1111	Guide-inlet and exhaust	8		Part of cylinder head 38G 399
3	12G 1963	Guide-inlet and exhaust $	8		Part of cylinder head 38G 431
4	12H 1734	Plug-oil hole	2		Part of cylinder head 38G 399
4	2K 1345	Plug-oil hole	1		Part of cylinder HEAD 38G 431
4	12H 1734	Plug-cleaning	2		
	6K 808	Plug-oil hole	1		
5	12G 2092	Plug-water hole	3		
6	AEA 771	Plug-water dowel hole	2		
7	12H 1734	Plug-cylinder head top face	3		
	FHS 2518	Stud-water outlet elbow	3		
8	51K 885	Stud-rocker bracket-long	3		
	CHS 522	Stud-rocker bracket-short	2		
9	53K 487	Stud-inlet and exhaust manifold	6		
10	53K 402	Stud-cover plate or heater tap	2		

$ This item is subject to safety regulations.(+)Change point not available.



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
11	2A 180	Plate-cover-heater control tap facing	1		
12	88G 221	Gasket	1		
	LWZ 204	Washer-spring	2		
	NH 604041	Nut	2		
13	AEG 477	Insert-valve seat-inlet	4		
13	12G 2675	Insert-valve seat-exhaust	4		
14	12G 1454	Tube-air injector	4		(E)12CD/Da/h101 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON
15	12G 941	Valve-inlet	4		
15	12G 1322	Valve-exhaust	4		
16	12G 1137	Spring-valve-inner	8		
17	12G 1136	Spring-valve-outer	8		
18	12G 1522	Cup-valve spring-top	8		
19	AEA 403	Cup-valve spring-bottom	8		
20	AEG 327	Seal-oil-valve	8		
21	88G 459	Cotter-valves-complete	8		

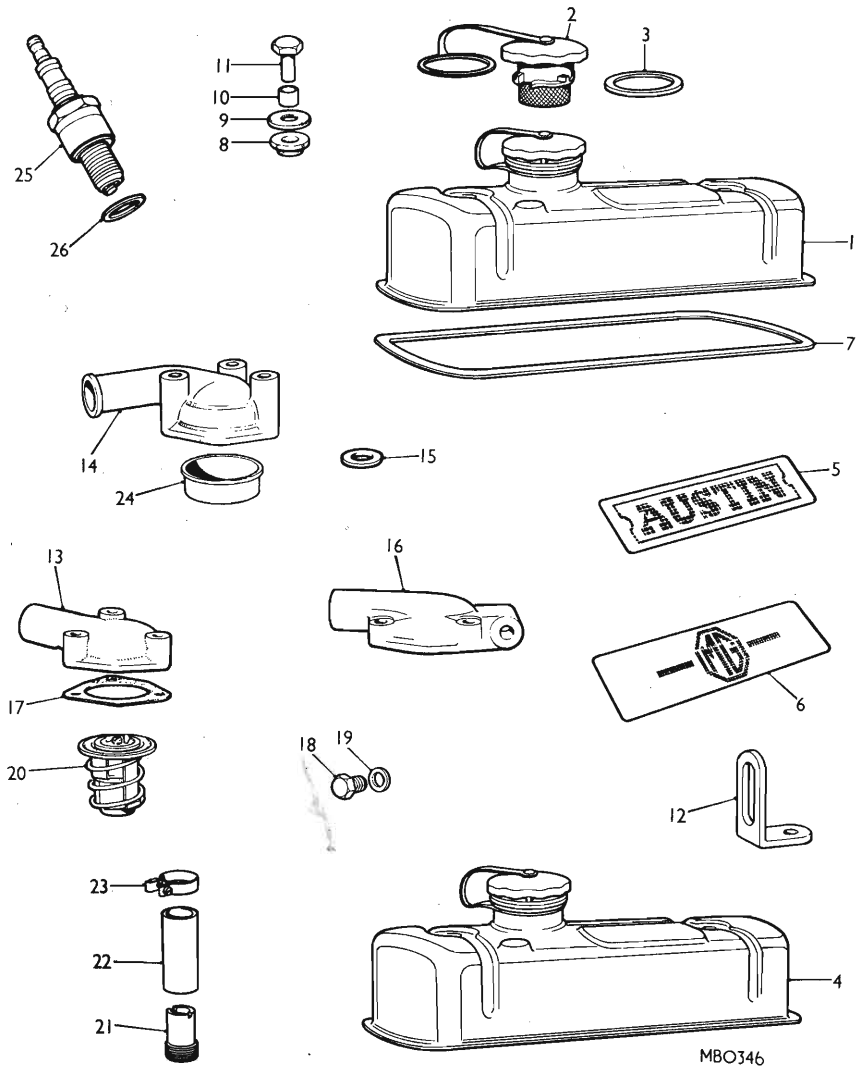
(+) Change point not available



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued.			
22	12A 1950	SHAFT ASSEMBLY-ROCKER	1		
23	6K 878	Plug-plain	NLA		
24	2K 4608	Plug-screwed	1	(E)12CC/Da/H101 TO H16596	
25	12G 1927	Bracket-rocker shaft-tapped	1	(E)12CD/Da/H101 TO H404	
25	12G 1926	Bracket-rocker shaft-oil hole	3		
22	AEG 399	SHAFT ASSEMBLY	NLA	(E)12CC/Da/h16597 TO(+)	Use 12A 1950
23	6K 878	Plug-plain	NLA	(E)12CD/Da/H405 TO(+)	
24	2K 4608	Plug-screwed	1	(E)12CE/Da/H101 TO(+)	
25	12G 1927	Bracket-rocker shaft-tapped	1	(E)12CJ/Da/H21201 TO(+)	
25	12G 1926	Bracket-rocker shaft-oil hole	3	(E)12V/-/101 ON	
26	12G 1221	ROCKER ASSEMBLY-VALVE	8		Alternative to 12G 1313 in sets of 8.
27	2A 21	Bush	8		
28	5C 2436	Rivet	8		
29	12G 1313	Rocker-valve	8		Alternative to 12G 1221 in sets of 8.
30	AEG 167	Screw-tappet adjusting	8		Use with valve ROCKER 12G 1221.
	FNN 605	Nut-lock	8		
30	12A 1215	Screw-tappet adjusting	8		Use with valve ROCKER 12G 1313.
31	6K 654	Locknut	8		
32	6K 556	Spring-spacing	3		
33	AEG 168	Piece-distance	6		
34	2A 258	Screw-locating	1		
35	2A 515	Plate-locating screw	1		
36	6K 555	Washer-rocker shaft	2		
	PWN 105	Washer-rocker shaft bracket	3		
37	12H 2178	Washer-rocker shaft bracket	3		
	LNZ 205	Nut-rocker bracket stud	4		
38	GEG 301	Gasket-cylinder head	1		
	PWN 106	Washer-plain	2		
39	12H 2178	Washer-plain	3		
40	51K 371	Nut	10		

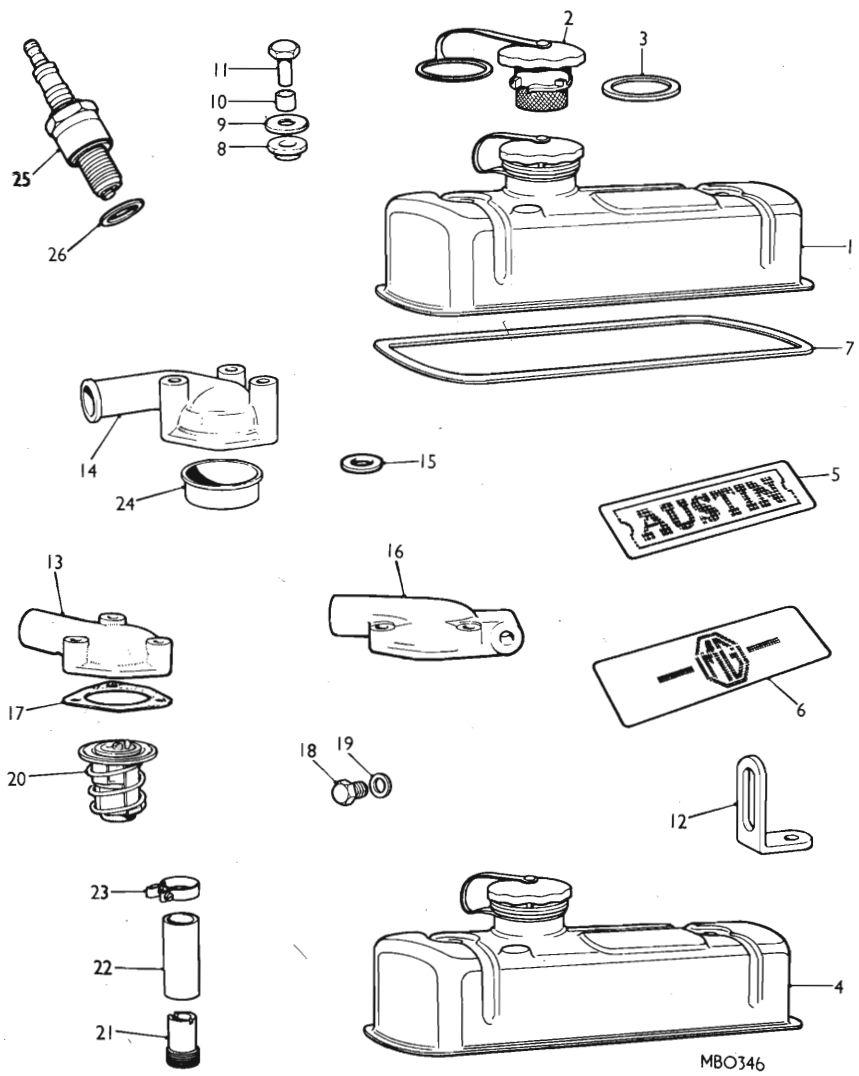
(+)Change point not available.

107-B 38



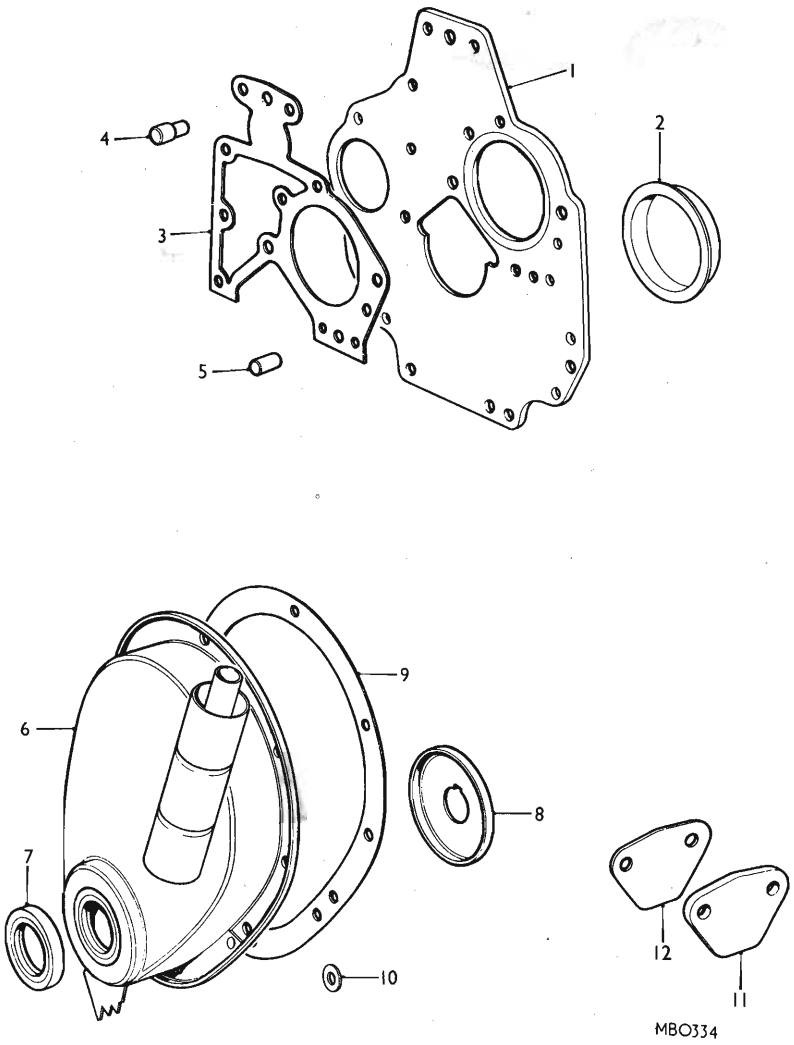
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued.			
1	12A 1530	COVER ASSEMBLY-VALVE ROCKER	1	(E)12CC/Da/101 TO (+)	
2	13H 2296	CAP ASSEMBLY-OIL FILLER	1	(E)12CE/Da/101 to (+)	
3	12A 403	Washer-cap(rubber)	1	(E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	
4	12G 2305	COVER ASSEMBLY-VALVE ROCKER	1	(E)12CJ/Da/H21201 TO(+)	
2	12A 402	Cap-oil filler	1	(E)12V/587Z/101 TO(+)	
3	12A 403	Washer-cap(rubber)	1	(E)12V/671Z/101 ON	
4	12G 2422	COVER ASSEMBLY-VALVE ROCKER	1		
2	13H 2296	Cap-oil filler	1	(E)12CD/Da/H21201 TO(+)	
	1K 2158	Cap-end-purge pipe(rubber)	1		
	GHC 406	Clip-end cap to pipe	1		
5	12A 1205	Plate-name-'Austin'	1		
6	12G 826	Plate-name-'MG'	1		
7	GEG 401	Gasket-rocker cover	1		
8	12A 1358	Bush(rubber)	2		
9	1A 2156	Washer-cup	2		
10	1B 2925	Piece-distance	2		
11	2A 150	Nut-cap	2		
12	12A 1968	Bracket-engine sling	1		For service purposes only.

(+)Change point not available.



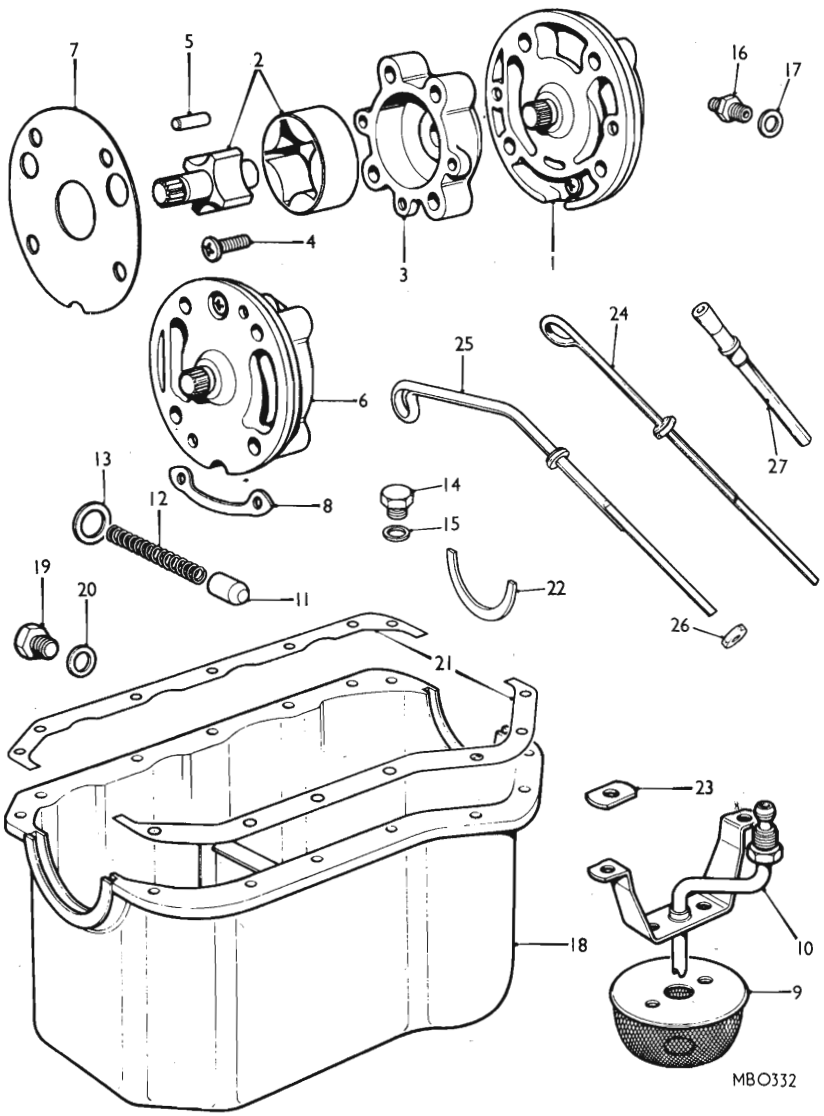
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued.			
13	12G 243	Elbow-water outlet	1		Use prior to cross-flow radiator.
14	12G 1902	Elbow-water outlet	1		Use when cross-FLOW RADIATOR IS FITTED
	11K 2846	Adaptor-thermal transmitter	1		
15	12A 1768	Washer-adaptor	1		
16	12G 1445	Elbow-water outlet	1	(E)12CD,12CJ,12V/587Z	
17	GTG 101	Gasket	1		
	PWZ 105	Washer-plain	3		
	NH 605041	Nut	3		
18	ADP 210	Plug-thermal transmitter boss	1		
19	1B 3664	Washer	1		
		THERMOSTAT(WAX TYPE)			
20	GTS 102	74C(165F)-Hot climates	1		
20	GTS 104	82C(180F)-Temperature climates	1		
20	GTS 106	88C(190F)-Cold climates	1		
22	12A 2178	Connection-by-pass adaptor	1		
	12A 2075	Adaptor-by-pass-cylinder head	1		Use with CONNECTION 12A 2178.
21	88G 618	Adaptor-by-pass-water pump	1		
23	3H 2963	Clip-connection	2		
24	11G 176	Plate-thermostat blanking	1		
25	N 9 Y	PLUG ASSEMBLY-SPARKING	4		
26	88G 219	Gasket	4		

107-B 42



ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued

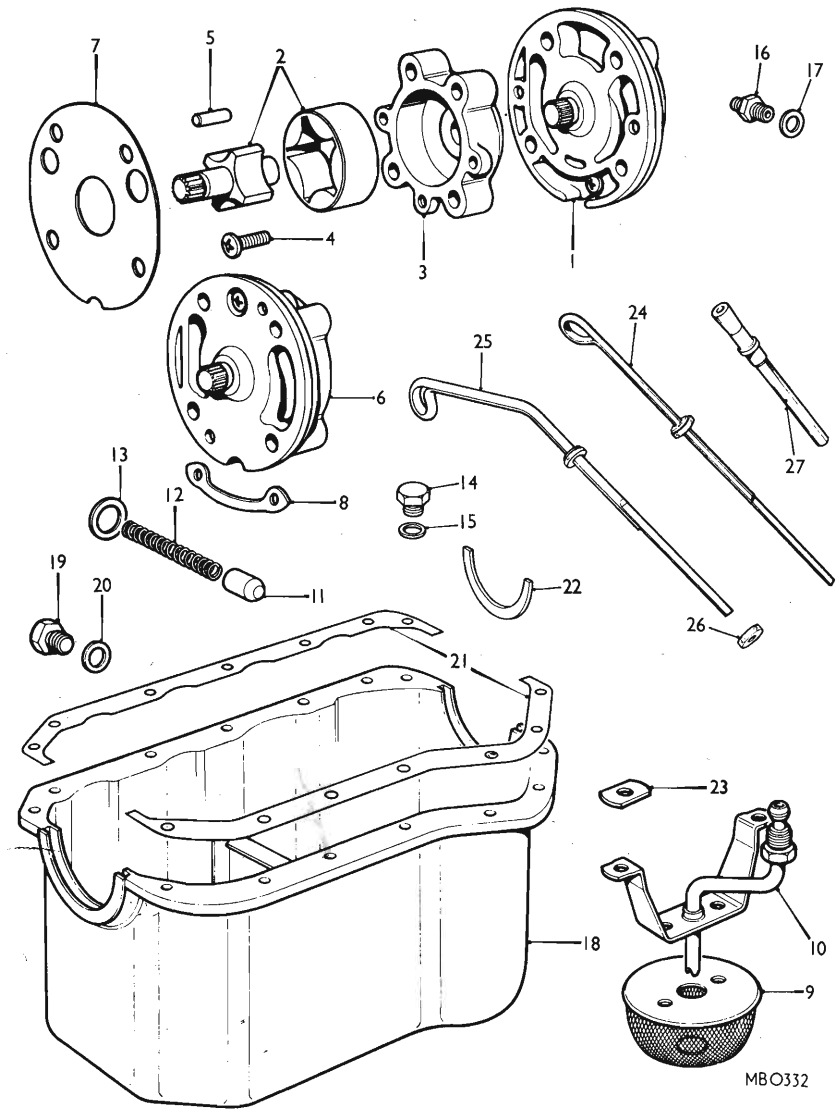
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	AEG 552	Plate-gearbox mounting	1		
2	AEG 553	Cover-oil pump	1		
3	AEG 554	Gasket-plate to crankcase	1		
4	12G 422	Dowel-top	1		
5	1G 752	Dowel-bottom	1		
	HZS 507	Screw-plate to crankcase	7		
	LWZ 305	Washer-spring	7		
6	12G 2507	COVER-FRONT-TIMING(WITH OIL SEPARATOR)	1		
7	88G 561	Seal-oil	1		
8	12A 1148	Thrower-oil	1		
9	12A 956	Gasket	1		
	HZS 403	Screw-cover to plate	6		
	PWZ 104	Washer-plain	6		
	LWN 204	Washer-spring	6		
	HZS 506	Screw-cover and plate to crankcase	4		
10	12G 1075	Washer-plain	4		
	LWZ 305	Washer-spring	4		
	HZS 407	Screw-clip to cover and plate	1		
	PWZ 104	Washer-plain	1		
	LWZ 204	Washer-spring	1		
	NH 604041	Nut-screw	1		
11	2A 265	Plate-blanking	1		
12	2A 113	Gasket	1		
	NH 605041	Nut	2		
	WL 600051	Washer-spring	2		



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
	12G 1127	PUMP ASSEMBLY-OIL	NLA	Use prior to 12G 1924	Use 12G 1924
2	27H 8807	Shaft and rotor	NLA		
4	27H 8808	Screw	NLA		
	12G 1924	PUMP ASSEMBLY-OIL	NLA	(E)12CC/Da/h16926 TO(+)	Use 12G 2790
2	27H 8807	Shaft and rotor	NLA		
3	37H 3365	Cover	1	(E)12CD/Da/H356 TO(+)	
5	37H 3367	Dowel	2		
1	12G 2790	Pump-oil	1	(E)12CE/Da/H101 TO(+) (E)12CJ/Da/H2120 TO(+) (E)12V/-/101 ON	Alternative to 12G 1128
6	12G 1128	PUMP-OIL(CONCENTRIC)	1		Alternative to 12G 2790
7	12G 730	Gasket-pump to crankcase	1		
	BH 604131	Screw-pump to crankcase	4		
8	12G 926	Washer-lock	1		
9	2A 668	Strainer-oil	1		
10	12A 451	Pipe-oil suction	1		
	HZS 404	Screw-bracket to strainer	2		
	LWN 404	Washer-shakeproof	2		
	HZS 404	Screw-bracket to bearing cap	2		
	LWN 404	Washer-shakeproof	2		
11	12H 865	Valve-oil release	1		
12	6K 853	Spring-valve	1		
13	6K 431	Washer(copper)	1		
14	2K 4994	Plug-oil priming	1		
15	6K 464	Washer(copper)	1		
16	2A 269	Union-oil pressure	1		
17	6K 464	Washer	1		

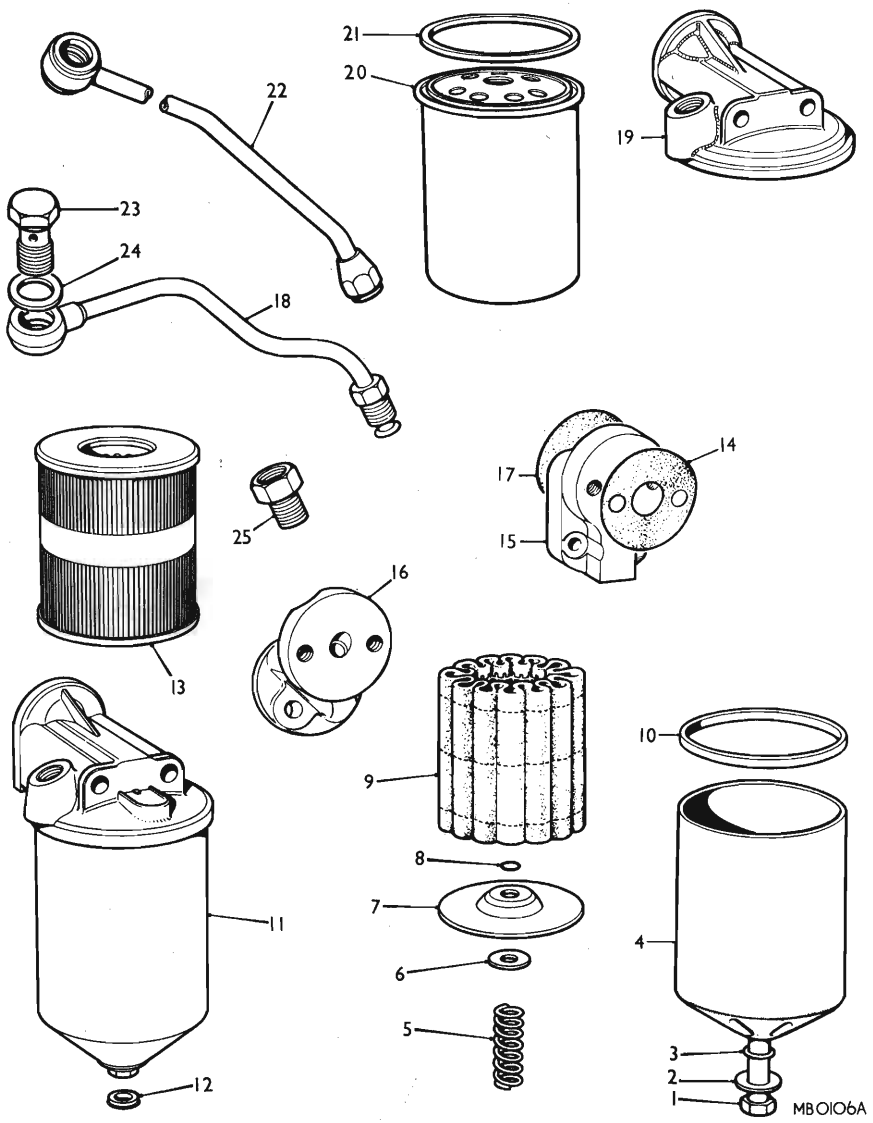
(+) Change point not available

107-B 46



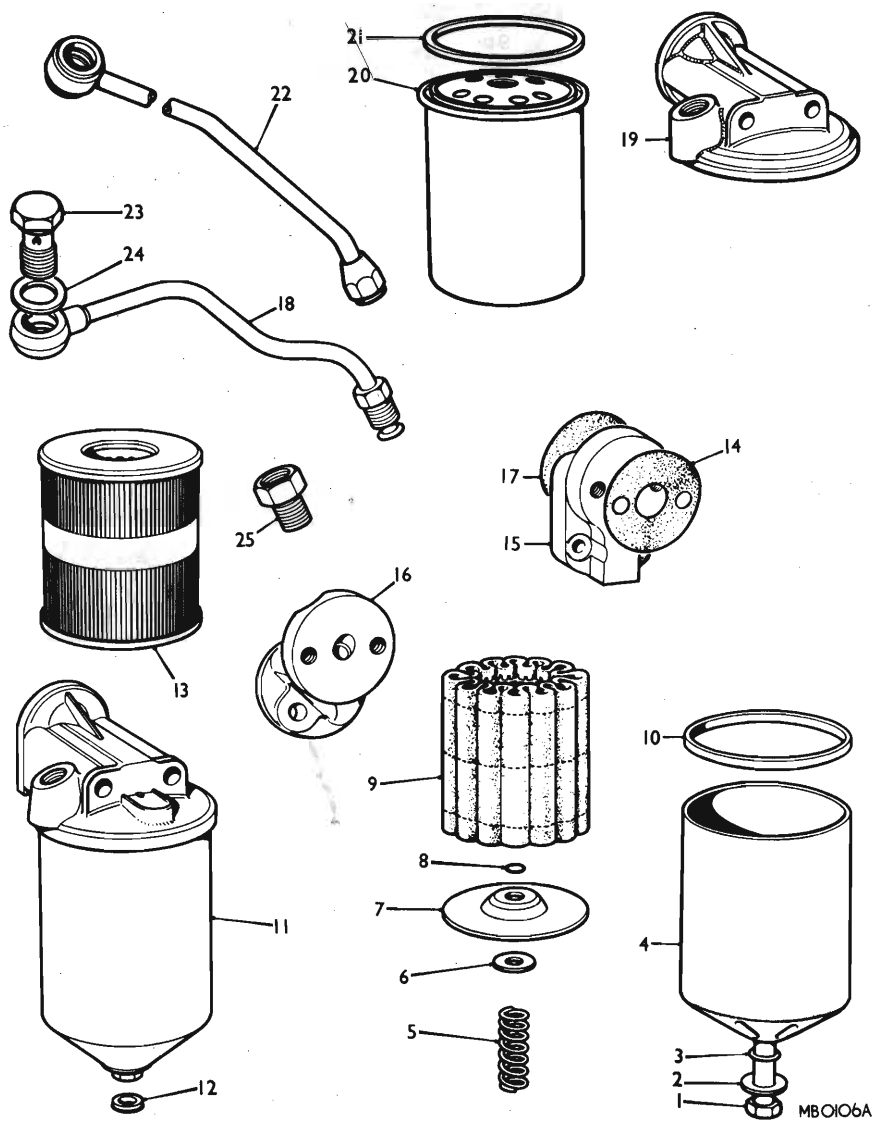
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
18	12G 976	Sump-oil	1		
19	88G 257	Plug-drain	1		
20	6K 638	Washer(copper)	1		
21	GEG 528	Gasket-sump to crankcase	1		
22	12G 3016	Seal-oil-main bearing cap-front	1		
	12G 1009	Seal-oil-main bearing cap-rear	1		
	HZS 404	Screw-sump to crankcase	14		
23	2K 5197	Washer	14		
24	12G 175	ROD ASSEMBLY-OIL DIPPER	1	(E)12CC/Da/101 TO(+) (E)12CE/Da/H101 TO(+) (E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	
25	12G 1779	ROD ASSEMBLY-OIL DIPPER	1	(E)12CD/Da/H101 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
26	AEC 671	Washer(rubber)	1		
27	12G 107	Tube-oil dipper rod(Nylon)	1		

(+) Change point not available



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
	NSP	FILTER ASSEMBLY-OIL (PUROLATOR)	1		
1	37H 689	Bolt-centre	1		
2	17H 1172	Collar-centre-bolt	1		
3	17H 1173	Seal-centre-bolt	1		
4	17H 1169	Sump(steel)	1		
5	7H 25	Spring-pressure plate	1		
	PWN 106	Washer-plain-pressure plate	1		
6	7H 28	Seal-pressure plate	1		
7	17H 1148	Plate-pressure	1		
8	27H 2573	Circlip-centre-bolt	1		
9	GFE 103	Element(felt)	1		
10	12A 1591	Seal-sump to head	1		
11	12A 1726	FILTER ASSEMBLY-OIL (PUROLATOR)	1	Use prior to DISPOSABLE TYPE FILTER	
1	37H 689	Bolt-centre	1		
	PWN 106	Washer-centre bolt	1		
12	17H 2281	Seal-centre bolt	1		
8	27H 2573	Circlip-centre bolt	1		
7	17H 1148	Plate-pressure	1		
5	7H 25	Spring-pressure plate	1		
6	7H 28	Seal-pressure plate	1		
	PWN 106	Washer-plain	1		
13	GFE 103	Element(paper)	1		
10	12A 1591	Seal-sump to head	1		
	HCZ 630	Bolt-filter to adaptor	2		
	LWZ 206	Washer-spring	2		
14	88G 402	Gasket-filter to adaptor	1		
15	AEA 657	Adaptor-filter to crankcase	1		12CC,12CE,12V/586F,12V/588F
16	12G 1647	Adaptor-filter to crankcase $	1		12CD,12CJ, 12V/587Z
17	88G 402	Gasket-adaptor to crankcase	1		
	CHS 613	Stud-adaptor to crankcase	2		12CD,12CJ, 12V/587Z
	51K 371	Nut-stud	2		12CJ,12V/587Z
	LWZ 206	Washer-spring	2		
18	12G 2004	Pipe-filter to crankcase	1		12CC,12CE,12V/586F,12V/588F
18	12G 1646	Pipe-filter to crankcase	1		12CD,12CJ, 12V/587Z

$ This item is subject to safety regulations.

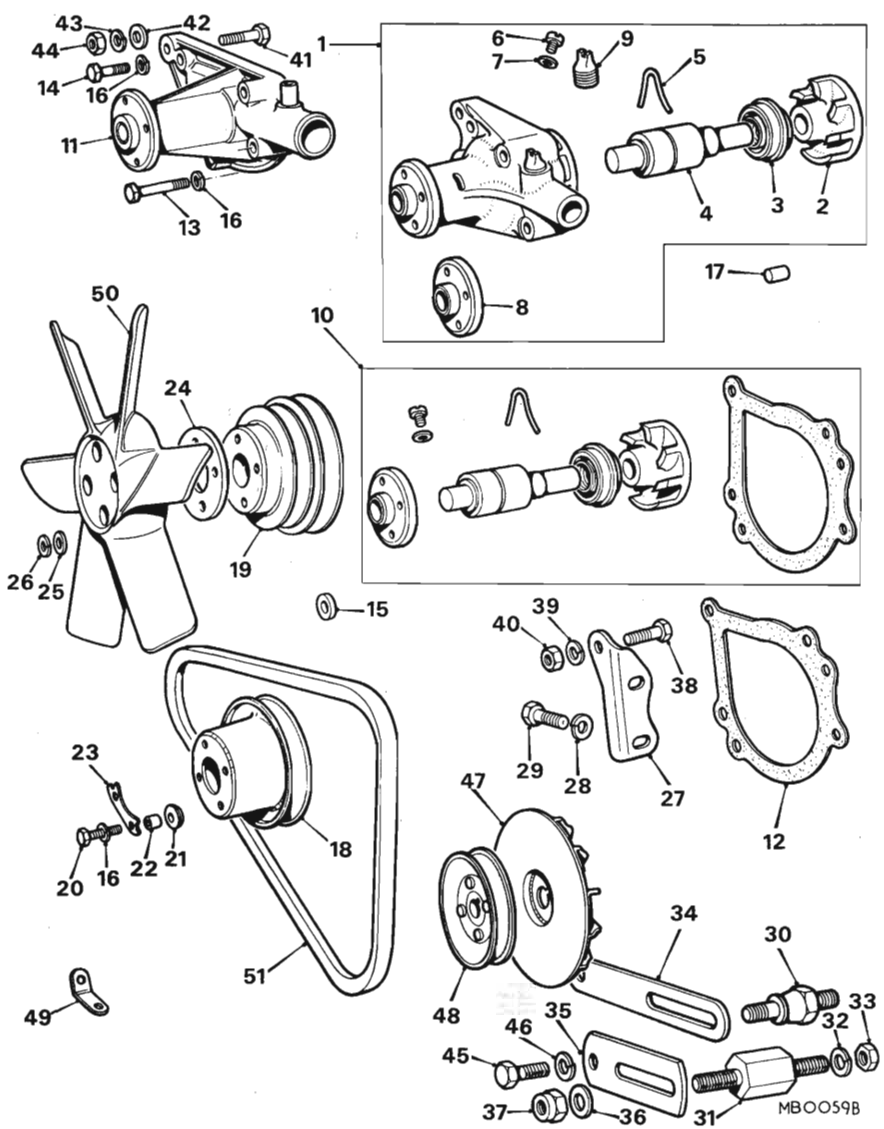


107– B50 ·01

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
19	37H 7078	Head-filter	1	(E)12CE/Da/H10309 TO(+) (E)12CJ/-/30847 TO(+) (E)12V/588F/101 TO(+) (E)12V/587Z/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/671Z/101 TO 13811 (E)12V/778F/101 TO 392	
	12A 2032	Head-filter	1	(E)12V/671Z/13812 ON (E)12V/778F/393 ON	
	SH 506091	Screw-head to crankcase	2		Use with filter HEAD 12A 2032
	WA 110061	Washer	2		
	12A 2035	Gasket-filter	1		
20	GFE 139	Cartridge(disposable)-oil filter	NLA	(E)12CE/10309 TO(+) (E)12CJ/30847 TO(+) (E)12V/-/101 ON	Use GFE 148
20	GFE 148	Cartridge(disposable)oil filter	1		
21	37H 6073	Seal-cartridge to head	1		
22	88G 538	Pipe-filter to crankcase	1		
	WL 600061	Washer-spring	2		
17	88G 402	Gasket-filter to crankcase	1		
23	2A 715	Screw-banjo union	11		
24	12A 1768	Washer(copper)	1		
	AED 172	Washer	1		
25	TCZ 106	Connection-pipe to filter	1		

(+) Change point not available.

107-B 50.02

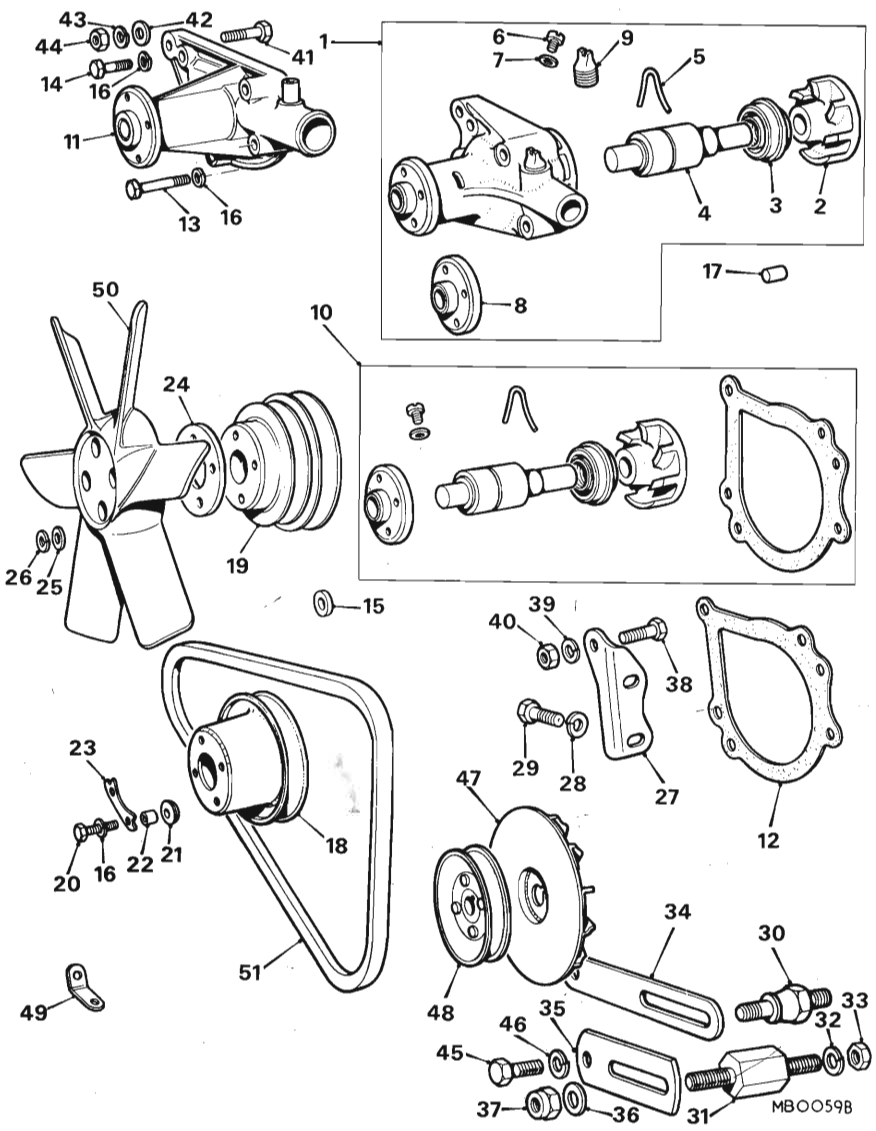


107—B 51

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
1	GWP 101	PUMP ASSEMBLY-WATER	NLA	Use prior to GWP 102	Use GWP 132 with bottom hose GRH 508 (with heater) or AHA 8750 (less heater) and clip GHC 913 1 off.
1	GWP 102	PUMP ASSEMBLY-WATER	NLA	(E)12CD/Da/h1745 TO(+) (E)12CE/Da/H874 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/-/101 ON	Use GWP 132
2	2A 664	Vane	1		Use with water pump GWP 101
2	12G 1773	Vane	1		Use with water pump GWP 102
3	88G 446	Seal	1		
4	12A 1802	Bearing(with spindle)	1		Use with GWP 101
5	2A 778	Wire-bearing locating	1		
6	53K 1433	Screw-lubricating point	1		Use with pump GWP 101
7	2K 4974	Washer(fibre).....	1		
8	8G 733	Hub-pulley.....	1		
9	2A 243	Adaptor-by-pass.....	1		
10	8G 2570	KIT-REPAIR-WATER PUMP	1		
11	GWP 132	Pump-water	1		
12	88G 215	Gasket-water pump	1		
13	HZS 515	Screw-pump to crankcase-long	2	(E)12CC/Da/H101 TO(+) (E)12CE/Da/H101 TO(+) (E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	
14	HZS 510	Screw-pump to crankcase-short.....	2		
13	BH 605161	Screw-pump to crankcase-long	1	(E)12CD/Da/101 TO(+) (E)12CJ/Da/21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
14	BH 605111	Screw-pump to crankcase-short.....	1		
13	HZS 515	Screw-pump to crankcase-long	1		
14	HZS 510	Screw-pump to crankcase-short.....	1		

(+) Change point not available.

107-B 52

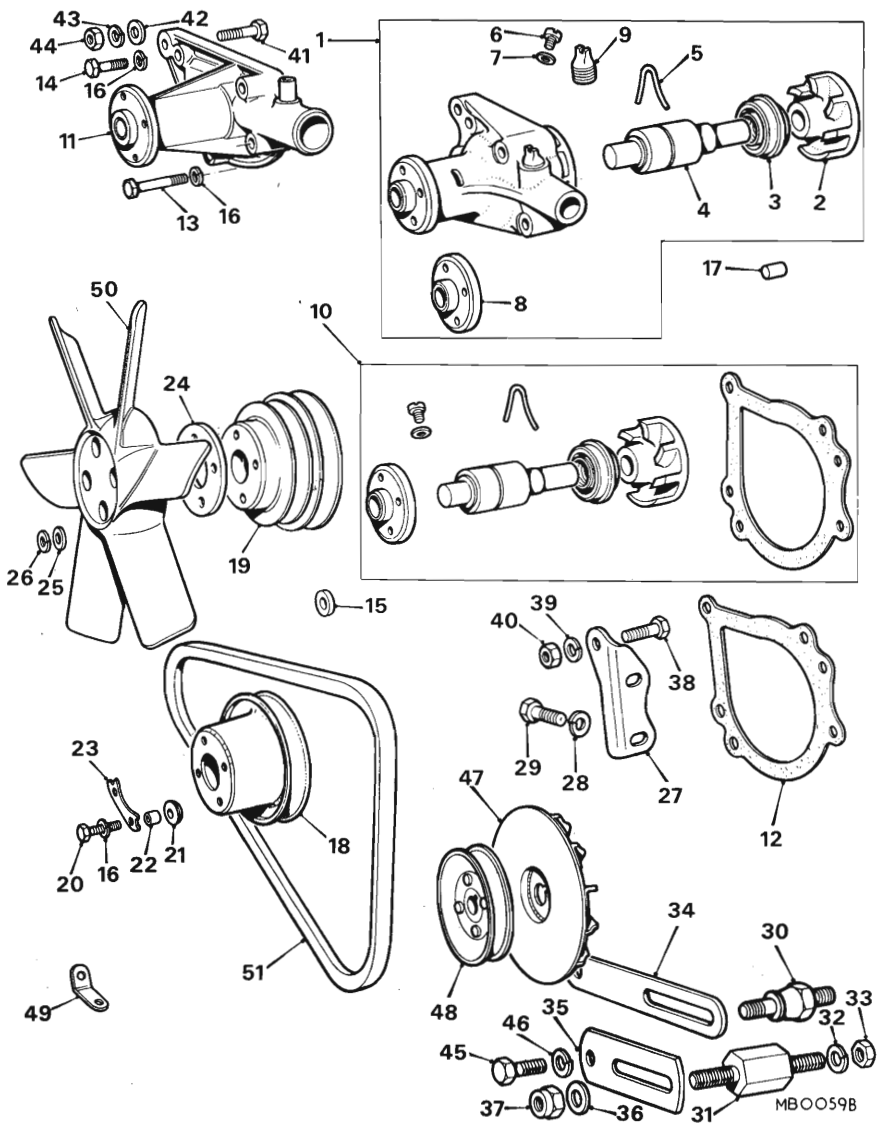


107—B53

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc,12CC,12CD,12CE,12CJ AND 12V-continued			
15	12H 1581	Piece-distance	1		
16	LWZ 305	Washer-spring	4		
17	12A 1344	Dowel	NLA		
17	12G 2077	Dowel-water pump	2		Use when GWP 102 is fitted 12CC,12CE,12V/586,12V/588F 12CD,12CJ,12V/587Z
18	2A 601	Pulley-fan and water pump	1		
19	12G 1542	Pulley-fan and water pump	1		
20	SH 604101	Screw-fan to water pump	4	(E)12CC/Da/H101	
21	12H 1060	Grommet-fan mounting	4	TO H16300	
22	12H 1062	Piece-distance	4	(E)12CE/Da/H101	
23	12H 1388	Washer-lock	2	TO H898	
20	HZS 411	Screw-fan to water pump	4	(E)12CE/Da/H899	
24	AEG 560	Piece-distance	1	TO(+)	
25	WA 106041	Washer-plain	4	(E)12V/586F/101	
26	WL 600041	Washer-spring	4	TO(+)	
				(E)12V/588F/101	
				TO(+)	
				(E)12V/778F/101 ON	
20	HZS 411	Screw-fan to water pump	4	(E)12CD/Da/101 TO(+)	
25	WA 106041	Washer-plain	4	(E)12CJ/Da/H21201	
26	WL 600041	Washer-spring	4	TO(+)	
				(E)12V/587Z/101	
				TO(+)	
				(E)12V/671Z/101 ON	

(+) Change point not available.

107-B 54



107–B55

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1275cc 12CC,12CD,12CE,12CJ AND 12V-continued			
27	12A 526	Bracket-dynamo rear	1		
28	LWZ 305	Washer-spring	2		
29	SH 605061	Screw	2		
30	12G 314	Pillar-dynamo adjusting link	1		12CC,12CE,12CJ, 12V
31	12G 1650	Pillar-dynamo adjusting link	1		12CD
32	WL 600061	Washer-spring	1		
33	NT 606041	Nut	1		
34	AEA 679	Link-dynamo adjusting	NLA		12CC,12CE,12CJ, 12V
35	12G 1642	Link-dynamo adjusting	1		12CD
36	1B 8806	Washer-plain	1		
37	LNZ 206	Nut	1		
38	SH 605101	Screw-dynamo to bracket	1		
38	SH 605111	Screw-dynamo to bracket	1		When cross-flow radiator is fitted
39	LWN 305	Washer-spring	1		
40	LNZ 205	Nut	1		
41	BH 605141	Screw-dynamo to water pump	1		
42	GHF 301	Washer-plain	2		
43	LWZ 305	Washer-spring	1		
44	LNZ 205	Nut	1		
45	SH 505051	Screw-dynamo to adjusting link	1		
46	LWZ 305	Washer-spring	1		
47	17D 11	Fan-dynamo	1		
48	12G 2102	Pulley-dynamo	1		
49	AHC 579	Clip-radiator capillary tube	1		
50	12G 1597	Fan-6 blade(platic)	1		
21	12H 1060	Grommet-fan mounting	4		
22	12H 1062	Piece-distance-fan to water pump	4		
23	12H 1388	Washer-lock	2		
51	GFB 120	Belt-fan(wedge-type)	1	(E)12CC/Da/H101 TO(+) (E)12CE/Da/101 TO(+)	
51	GFB 186	Belt-fan	1	(E)12V/586F/101 ON	
51	GFB 121	Belt-fan-32.25″ dia. $	1	(E)12CD/Da/H101 TO(+) (E)12CJ/Da/H21201 TO(+)	
51	GFB 197	Belt-fan-33″ dia.	NLA	(E)12V/587Z/101 TO(+) (E)12V/588F/101 TO 3192 (E)12V/671Z/101 TO 12845	Use GFB 253.
51	GFB 253	Belt-fan	1		
51	GFB 193	Belt-fan-32″ dia.	1	(E)12V/588F/3193 TO(+) (E)12V/671Z/12846 ON (E)12V/778F/101 ON	

$ This item is subject to safety regulations (+) Change point not available

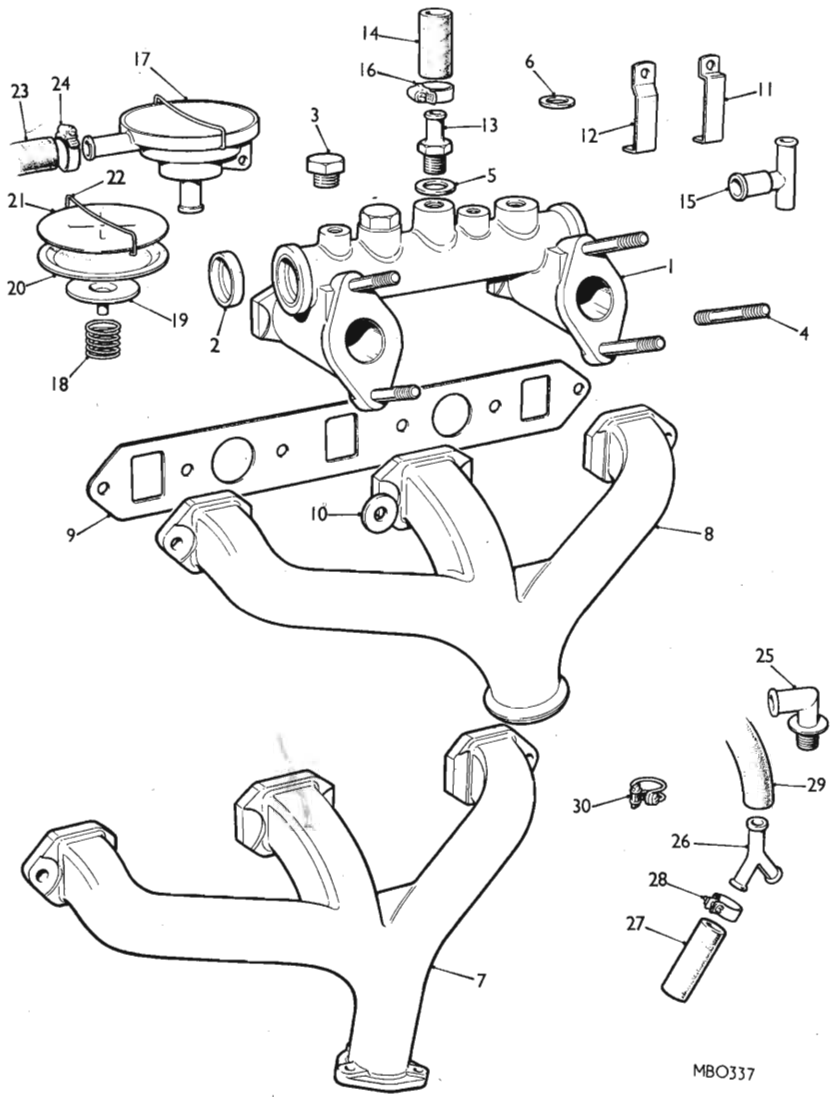
107-B 56

ILLUSTRATION NOT USED

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE SERVICE KITS-1098cc-10CC			
	GEG 102	SET-GASKET-ENGINE DECARBONIZING	1		
	GEG 201	SET-GASKET-SUPPLEMENTARY	1	(E)10CC/Da/101 TO H37548 AND L25599	Use with geg 102 for engine complete overhaul
	GEG 239	SET-GASKET-SUPPLEMENTARY	1	(E)10CC/Da/H37549 and L25600 ON	

ILLUSTRATION NOT USED

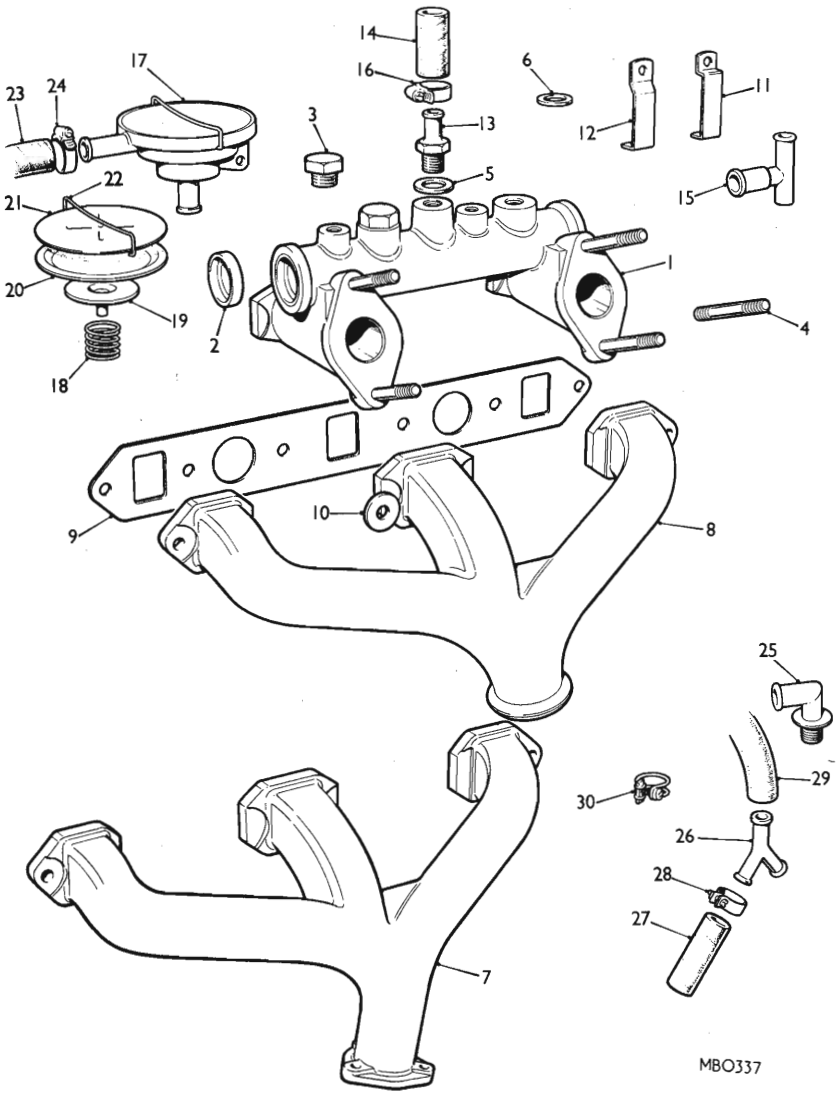
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE SERVICE KITS-1275cc-12CC,12CD,12CE,12CJ and 12V			
	GEG 126	SET-GASKET-ENGINE DECARBONIZING	1	Use prior to GEG 1140	Supply also 8 off valve oil seal AEG 327. Use with GEG 225 for engine complete overhaul
	GEG 1140	SET-GASKET-ENGINE DECARBONIZING	1	(E)12V/-/101 ON	
	GEG 225	SET-GASKET-SUPPLEMENTARY	1		Use with GEG 126 or GEG 1140 for engine complete overhaul



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-MANIFOLDS-1275cc,12CC,12CD,12CE,12CJ AND 12V.			
1	12G 583	MANIFOLD ASSEMBLY-INLET	1	(E)12CC/Da/h101 TO 16300	
2	AEA 635	Plug-welch	2		
3	ADP 210	Plug-screwed	1	(E)12CE/Da/H101 TO 3400(less 3201 TO 3300)	
4	CHS 2620	Stud-carburetter	4		
1	12G 1450	MANIFOLD ASSEMBLY-INLET $	1	(E)12CD/Da/101 TO(+)	
2	AEA 635	Plug-welch	2		
4	CHS 2620	Stud-carburetter	NLA	(E)12CE/Da/H3401 TO(+)(plus 3201 TO 3300)	
3	ADP 210	Plug-screwed	1		
				(E)12V/586F/101 TO(+)	
				(E)12V/588F/101 TO(+)	
				(E)12V/778F/101 ON	
1	12G 1450	MANIFOLD ASSEMBLY-INLET	1		For 12CJ engine SUPPLY 1 off plug ADP 205 and 1 off washer -PLAIN PWZ 105.
2	AEA 635	Plug-core	2	(E)12CJ/Da/H21201 TO(+)	
3	ADP 210	Plug-screwed	1		
	CLS 2620	Stud-carburetter	NLA	(E)12V/587Z/101 TO (+)	
3	12H 1734	Plug-induction manifold	1		
3	ADP 210	Plug-inlet and exhaust manifold	1	(E)12V/671Z/101 ON	
5	1B 3664	Washer-plug	1		
6	2K 4954	Washer(fibre)	1		
7	12G 1581	Manifold-exhaust	1		
8	12G 420	Manifold-exhaust	1		
9	GEG 601	Gasket-manifold to cylinder head	1		
10	12A 1211	Washer-clamping-manifold stud	4		
	PWZ 105	Washer-plain-manifold	2		
	BNN 105	Nut-manifold stud	6		
	53K 507	Stud-exhaust manifold to down pipe	3		
	ZCS 404	Screw-heater rail clip to inlet manifold	1		
	PWZ 104	Washer-plain	1		
	LWZ 204	Washer-spring	1		
	CHS 2408	Stud-heater rail clip to inlet manifold	1		
	LWZ 204	Washer-spring	1		
	NH 604041	Nut	1		

$ This item is subject to safety regulations.(+)Change point not available.

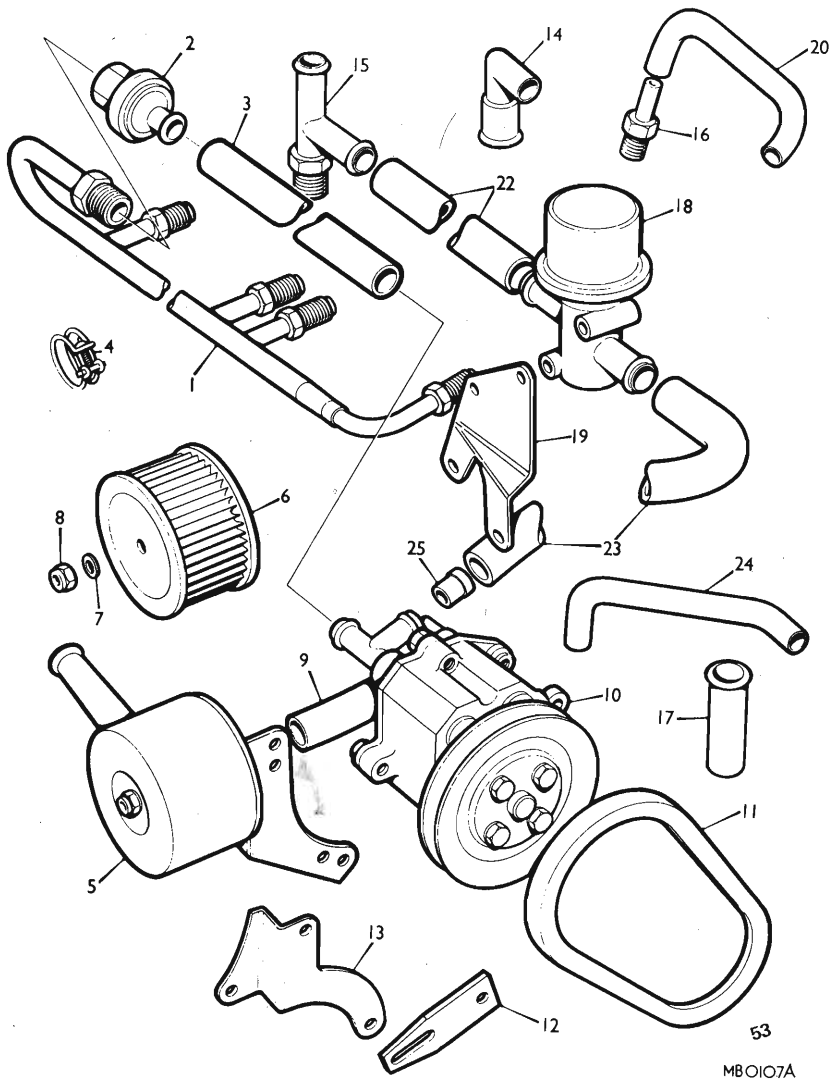
107-B 62



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-CLOSED CIRCUIT BREATHING-1275cc,12CC,12CD,12CE,12CJ AND 12V.			
		CLOSED-CIRCUIT BREATHING (VENTED THROUGH INLET MANIFOLD)			
11	12G 609	Bracket-support-control valve	1	(E)12CC/Da/101 TO (+) (E)12CE/Da/101 TO(+) (E)12V/586F/101 TO(+) (E)12V/588F/101 TO(+) (E)12V/778F/101 ON	
12	12G 1654	Bracket-support-control valve	1	(E)12CD/Da/101 TO(+) (E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO (+) (E)12V/671Z/101 ON	
5	1B 3664	Washer-adaptor to manifold	1		
	ZCS 405	Bolt-bracket to manifold	1		
	LWZ 304	Washer-spring	1		
13	12H 1405	Adaptor-one way-breather hose	1		
14	12H 1407	Hose-adaptor to control valve	1		
15	12H 2457	Adaptor-two way-breather hose	1		
14	12G 1656	Hose-adaptor to control valve	1		
16	HCS 407	Clip	2		
17	13H 5191	VALVE ASSEMBLY-BREATHER CONTROL	1		
18	27H 7756	Spring-top	1		
19	27H 7757	Sub-assembly of plunger	1		Use with 13H 3609.
19	37H 3686	Sub-assembly of plunger	1		Use with 13H 5191.
20	27H 7758	Diaphragm	1		
21	27H 7759	Plate-valve cover	1		
22	27H 7760	Clip-spring	1		
	SH 604061	Bolt-bracket to breather valve	1		
	LWZ 304	Washer-spring	1		
	NH 604041	Nut	1		
23	12A 1052	Hose-control valve to cylinder front cover	NLA		Use 37H 7085 M.
23	37H 7085 M	Hose-control valve to cylinder front cover-bulk metres	1		
24	HCS 507	Clip	2		
		CLOSED-CIRCUIT BREATHING (VENTED THROUGH CARBURETTERS)			
25	12H 2958	Adaptor-sensing control	1		
26	12G 2134	Connection-'Y'piece	1		
27	12G 2126	Hose-carburetter to'Y'piece	2		
28	ACH 5854	Clip	4		
29	12G 2127	Hose-'Y'piece to seperator	1		
30	GHC 507	Clip	2		

(+)Change point not available.

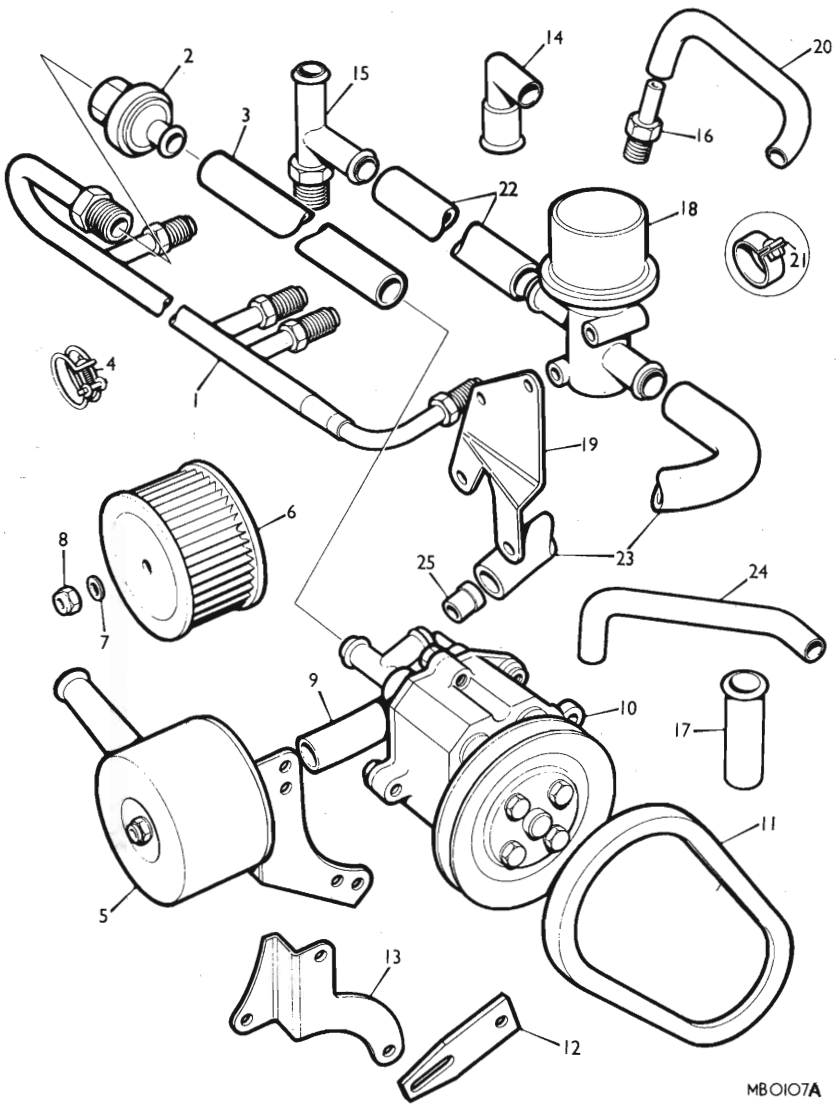
107-B64



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-EXHAUST EMISSION CONTROL-1275cc,12CD,12CJ,12V			
1	12G 2370	Manifold-air $	1		
2	13H 4358	Valve-check $	1		
3	12G 1649	Connection-valve to air pump $	1		
	GHC 709	Clip-connection	2		
4	1H 5452	Clip-connection-air manifold	2	(E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
5	12G 1696	CLEANER ASSEMBLY-AIR (PLASTIC) $	1		
6	37H 2498	Element $	1		
7	37H 2533	Washer $	1		Use with 12H 2454
7	37H 2499	Washer $	1		Use with 12G 1696
8	37H 3460	Nut-lock $	1		
	MCZ 605	Screw-air cleaner bracket to pump	3		Required when plastic air cleaner is used to replace steel type
9	12H 2479	Connection-air cleaner to pump	1		
	HCS 116	Clip-connection	2		
10	13H 4322	Pump-air	NLA		USA only. Obtainable from Lucas depots in New York and Los Angeles
11	13H 4705	Belt-air pump $	1		
	HBZ 528	Bolt-pump to water outlet elbow	1		
	PWZ 105	Washer-plain	1		
	LWZ 305	Washer-spring	1		
	NH 605041	Nut	1		

$ This item is subject to safety regulations (+) Change point not available

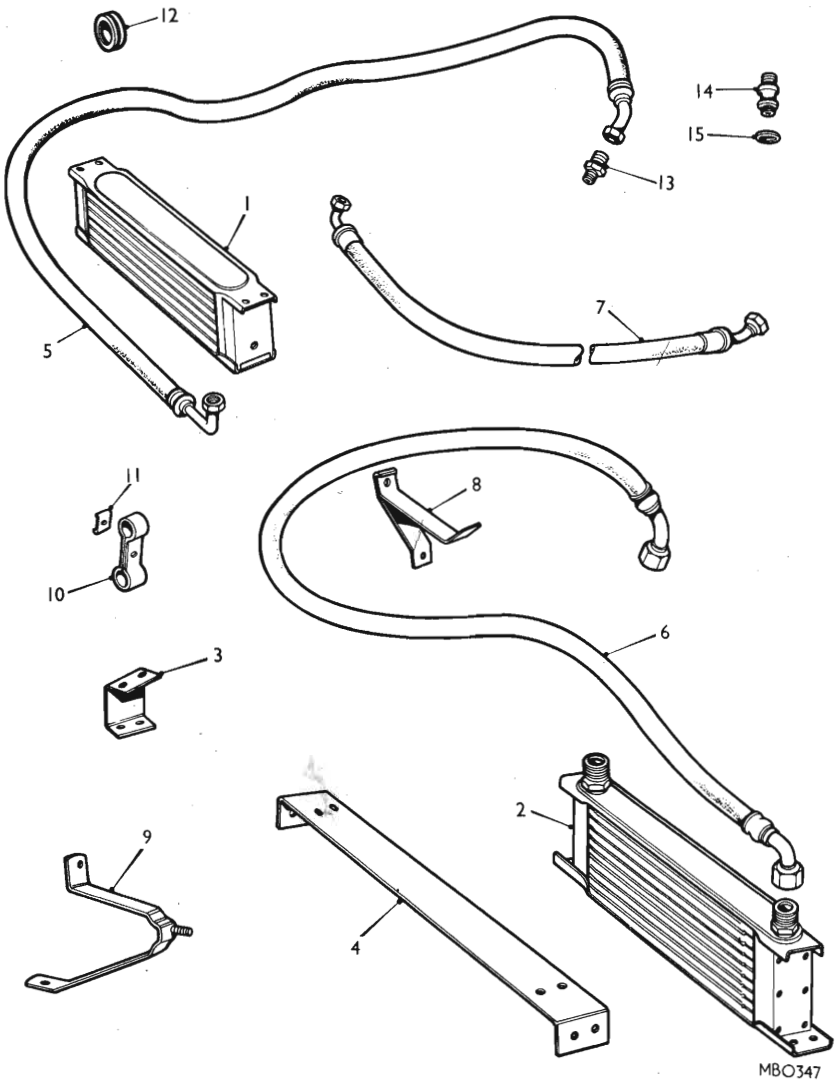
107-B 66



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-EXHAUST EMISSION CONTROL-1275cc,12CD,12CJ,12V-CONTINUED			
12	12G 1641	Link-adjusting-air pump $	NLA		
13	12G 1639	Bracket-adjusting link $	1		
	HZS 509	Screw-adjusting link to bracket	1		
	LWZ 305	Washer-spring	1		
	ZCS 507	Screw-adjusting link to pump	1		
	PWZ 105	Washer-plain	1		
	LWZ 305	Washer-spring	1		
		ADAPTOR			
14	12H 2958	Sensing control	1		When carburetter ventilation is fitted
15	12H 2457	Inlet-manifold $	1		
16	12H 241	Inlet manifold sensing $	1		
17	12H 2729	Inlet manifold emmission valve	NLA	(E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
18	13H 6189	Valve-gulp $	1		
	LWZ 304	Washer-spring	2		
	NH 604041	Nut-bolt	2		
		CONNECTION			
20	12G 1455	Sensing control $	1		
22	13H 3276	Valve to inlet manifold $	1		
23	12G 1648	Pump to valve $	1		
24	12G 1569	Valve to sensing control	1	(E)12CJ/Da/H21201 TO(+) (E)12V/587Z/101 TO(+) (E)12V/671Z/101 ON	
25	12G 1797	Restrictor-pump to gulp valve$	1		
	GHC 709	Clip-connection-pump to valve	2		
	HCS 116	Clip-connection-valve to inlet manifold	2		

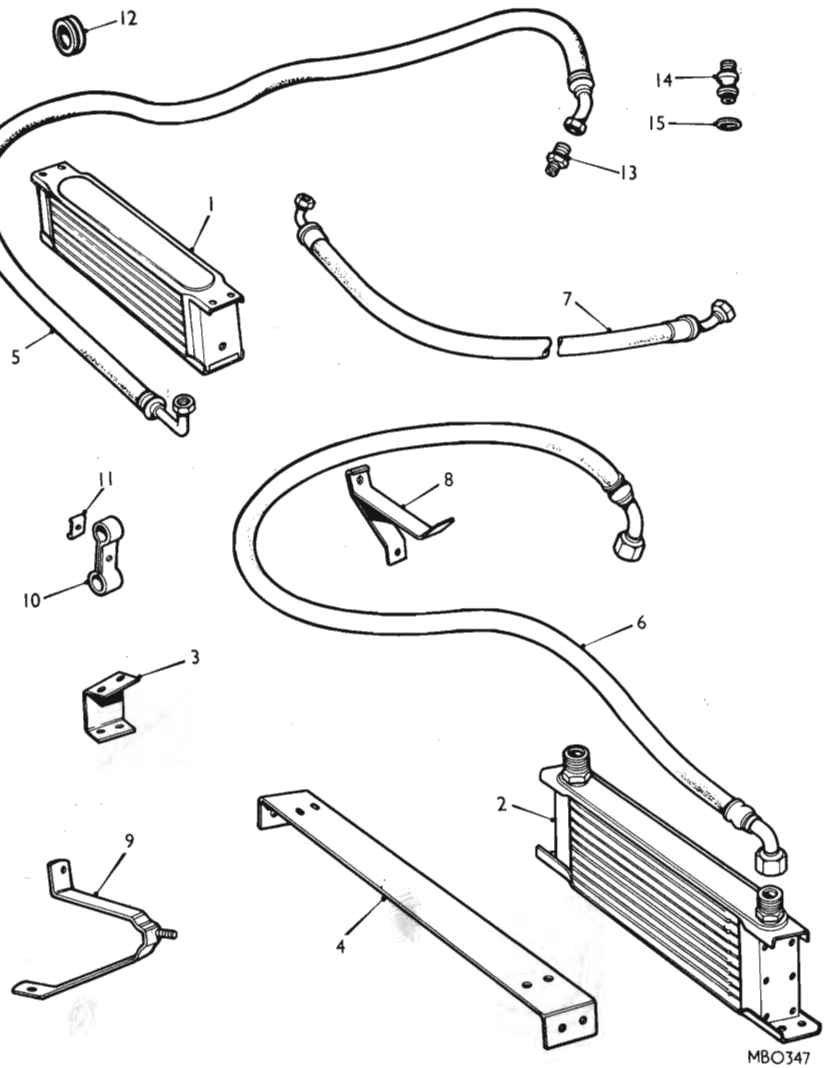
$ This item is subject to safety regulations (+) Change point not available

107-B 68



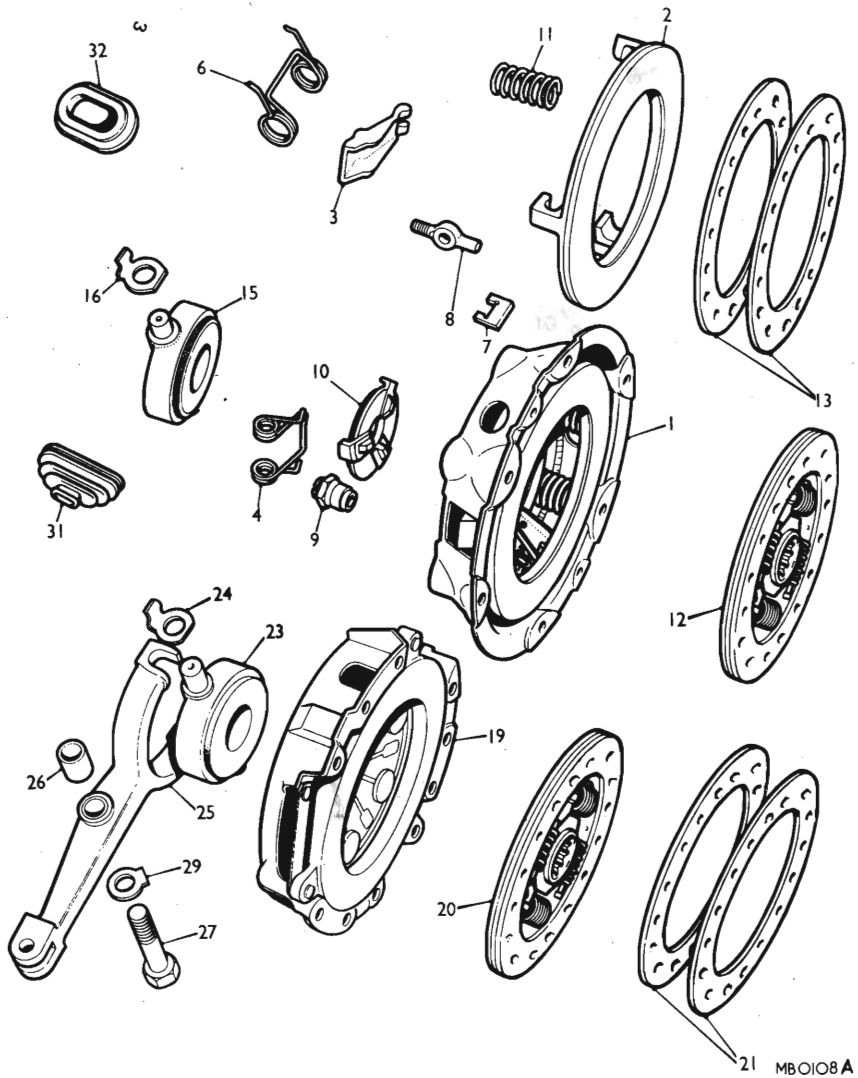
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		OIL COOLER-OPTIONAL EXTRA-ALL VERSIONS-EXCEPT 1500			
1	ARA 205	Cooler-oil	NLA		(C)H-AN8-38829 TO 64734 (C)G-AN3-24788 TO 52389
2	ARH 186	Cooler-oil	1		(C)H-AN9-64735 TO 85286 (C)H-AN10-852 TO 86803 (C)A-AN10-86804 TO 87824 (C)G-AN4-52390 TO 74885 (C)G-AN5-74886 TO 154100
3	AHA 7550	Bracket-cooler support	2		(C)H-AN8-38829 TO 64734 (C)G-AN3-25788 TO 52389
4	AHA 8386	Bracket-cooler support	NLA		(C)H-AN9-64735 TO 85286 (C)H-AN10-852 TO 86803 (C)A-AN10-86804 TO 87824 (C)G-AN4-52390 TO 74885 (C)G-AN5-74886 TO 154100
	PMZ 410	Screw	4		
	HZS 404	Screw	4		
	LWZ 204	Washer-spring	8		
	NH 604041	Nut	8		
	PWZ 104	Washer-plain	2		

107-B 70



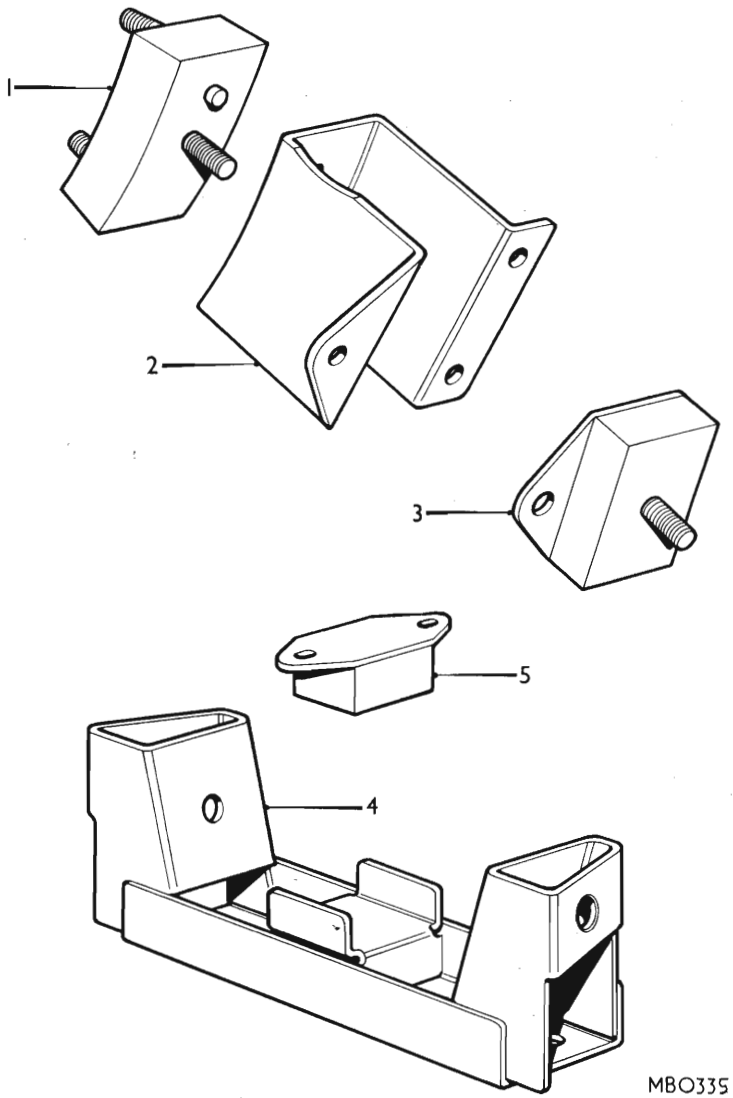
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		OIL COOLER-OPTIONAL EXTRA-ALL VERSIONS-continued			
5	AHA 7549	Hose-flexible-cooler to filter and block-1089mm(42.875")	2		
7	AHA 8778	Hose-flexible-cooler to filter -851mm(33.5")	1		Use when cross-FLOW RADIATOR IS FITTED
7	AHA 8777	Hose-flexible-cooler to block-1143mm(45")	1		Use when cross-FLOW RADIATOR IS FITTED
8	AHA 7914	Bracket-hose support	NLA		Use with hoses AHA 8384 and AHA 8385
9	AHA 8779	Bracket-hose support	1		Use with hoses AHA 8777 and AHA 8778
	HZS 404	Screw	2		
	LWZ 204	Washer-spring	2		
	FNZ 104	Nut	2		
	HZS 407	Screw-bracket to wheelarch	1		
	LWZ 204	Washer-spring	1		
	FNZ 104	Nut	1		
	PMZ 408	Screw-bracket to drain channel	1		
	LWZ 204	Washer-spring	1		
10	AHH 6865	Strap-hose(rubber)	NLA		
11	AHH 6866	Plate-strap	A/R		
11	AHA 8390	Plate-strap	NLA		
12	AHA 8401	Grommet-hose	4		
13	AHA 6423	Adaptor-union-oil-filter	1		
14	AHA 6424	Adaptor-union-cylinder block	1		
15	12A 1768	Washer-adaptor-cylinder block	1		

107-B 72



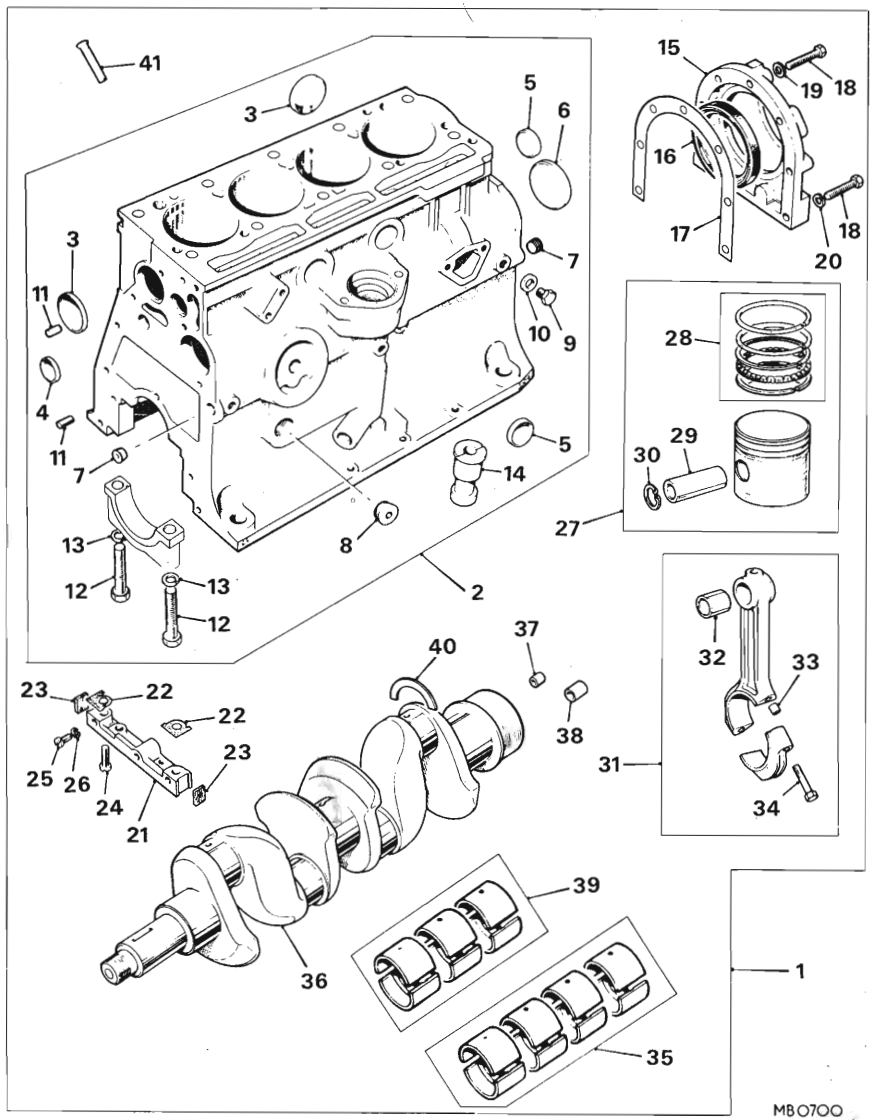
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		CLUTCH-ALL VERSIONS			
		CLUTCH COMPONENTS 1098cc(10CC)			
1	GCC 114	COVER ASSEMBLY-CLUTCH	1		
2	7H 3057	Plate-pressure	1		
3	7H 3209	Lever-release	3		
74	7H 3009	Retainer-lever	3		
6	7H 3008	**Spring-**anti-rattle	3		
7	7H 3060	**Strut-re**lease lever	3		
8	7H 3207	**Eyebolt**	3		
9	17H 2721	Nut-eyebolt	3		
10	7H 3043	Plate-thrust	1		
11	13H 989	Spring-pressure plate(Red)	6		
12	GCP 103	PLATE ASSEMBLY-DRIVEN	1		
13	8G 8347	Lining and rivets	NLA		
15	GRB 102	Bearing-release	1		
16	13H 783	Retainer-bearing to clutch withdrawal lever	1		
	HZS 506	Screw-clutch to flywheel	6		
	LWZ 305	Washer-spring	6		
		CLUTCH COMPONENTS 1275cc (12CC,12CD,12CE,12CJ,12V)			
19	GCC 115	Cover-clutch	1		
20	GCP 181	PLATE ASSEMBLY-DRIVEN	1		
21	18G 8231	Lining and rivets	1SET		
23	GRB 107	Bearing-clutch release	1		
24	13H 783	Retainer-bearing	2		
	HZS 506	Screw-clutch to flywheel	6		
	LWZ 305	Washer-spring	6		
		CLUTCH WITHDRAWAL LEVER-1098 AND 1275cc			
25	22G 168	LEVER ASSEMBLY-CLUTCH WITHDRAWAL	1		
26	2A 3006	Bush	1		
27	2A 3289	Bolt-lever to gearbox front cover-RHD	1		
27	22G 136	Bolt-lever to gearbox front cover-LHD	1		
	LWN 305	Washer-spring	1		
29	2K 5813	Washer-lOck	NLA		
	NH 605041	Nut	1		
31	22H 1337	Cover-dust-lever	1		
32	2A 5076	Cover-dust-gearbox case	1		

107-B 74



ENGINE MOUNTINGS-ALL VERSIONS-EXCEPT 1500

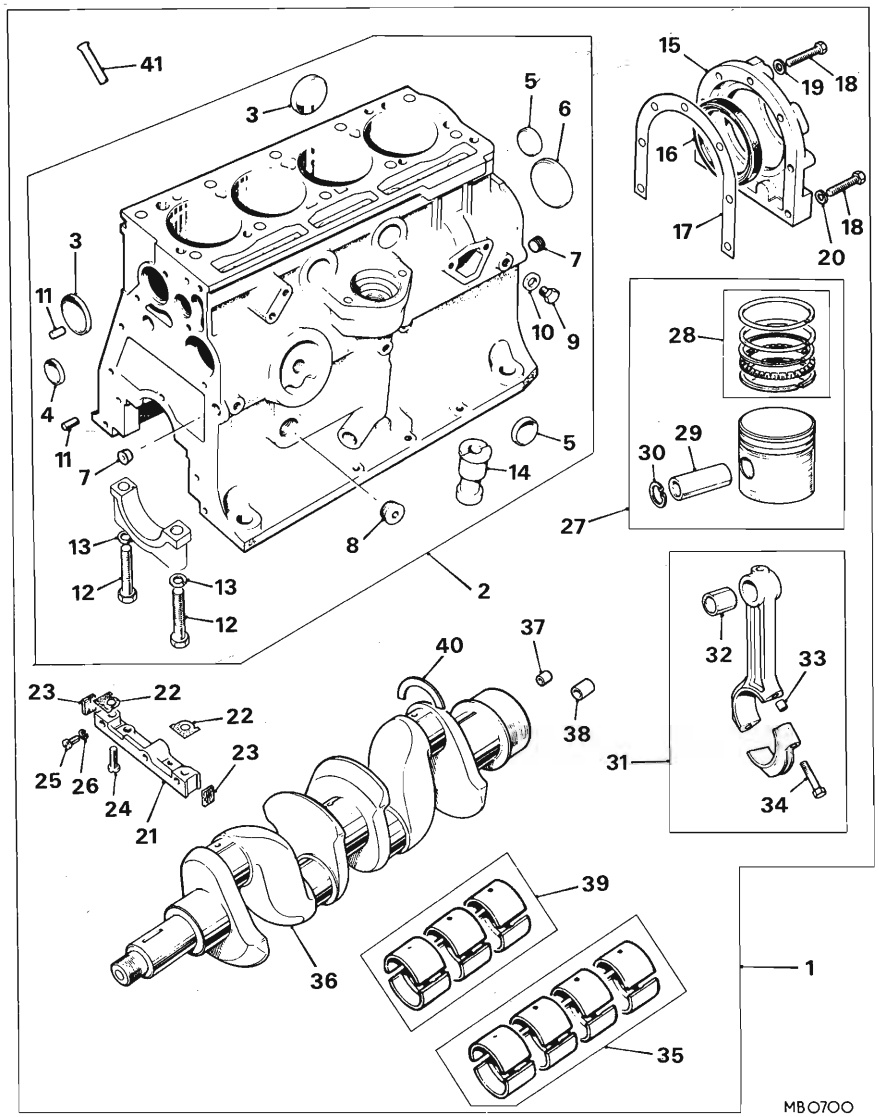
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	AHA 5484	Mounting-front	2		
	NH 605041	Nut	2		
	LWZ 305	Washer-spring	4		
	FNZ 106	Nut	2		
	WA 110061	Washer-plain	2		
	LWZ 306	Washer-spring	2		
		BRACKET-FRONT MOUNTING			
2	2A 5570	RH	1		Except USA and Canada
	2A 5571	LH	1		Except USA and Canada
	2A 5570	RH	1	Use prior to CHA 218/9	USA and Canada
	2A 5571	LH	1	Use prior to CHA 218/9	USA and Canada
	CHA 218	RH	1	(C)G-AN5-143355 TO 154100	USA and Canada
	CHA 219	LH	1	(C)G-AN5-143355 TO 154100	USA and Canada
	HZS 505	Screw	5		
	HZS 506	Screw	1		
	PWZ 105	Washer-plain	6		
	LWZ 305	Washer-spring	6		
3	AHA 9307	Mounting-rear	2		
	FNZ 106	Nut	2		
	LWZ 206	Washer-spring	2		
	SH 505061	Screw	4		
	LWZ 205	Washer-spring	4		
4	2A 5552	Plate-rear mounting support	1	Use prior to CHA 276(USA and Canada only)	
	WA 110061	Washer-plain-support plate	2	Use prior to CHA 276(USA and Canada only)	
	LWZ 206	Washer-spring-support plate	2	Use prior to CHA 276(USA and Canada only)	
	HZS 506	Screw	2		
	PWZ 205	Washer-plain	2		
	WL 600051	Washer-spring	2		
5	2A 5420	Tie rubber-rear mounting	1	Use prior to (C)G-AN5-146369 (USA and Canada ONLY)	
	SH 505061	Screw-tie rubber to gearbox	2	Use prior to (C)G-AN5-146369 (USA and Canada ONLY)	
	PWZ 105	Washer-plain-tie rubber to gearbox	2	Use prior to (C)G-AN5-146369 (USA and Canada ONLY)	
	WL 600051	Washer-spring-tie rubber to gearbox	2	Use prior to (C)G-AN5-146369 (USA and Canada ONLY)	
	CHA 276	Plate-rear mounting support	1		
	HBZ 630	Bolt-support plate	2		
	WA 110061	Washer-plain-support plate	2		
	WL 600061	Washer-spring-support plate	2		
	CHA 260	Bracket assembly-engine restraint	1		
	CHA 263	Bracket-front-engine restraint	1		
	BHH 1540	Tube-engine restraint	1		
	53K 1389	Bolt-tube to front bracket	1	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	PWZ 105	Washer-plain-tube to front bracket	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	LNZ 105	Stiff nut-tube to front bracket	1	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	FNZ 106	Nut-tube to bracket assembly	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	LWZ 206	Washer-spring-tube to bracket assembly	1	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	1G 8781	Buffer-tube to bracket assembly	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	CHA 279	Strap-gearbox steady	1	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	BHA 4790	Strap-steady(rubber)	1	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	HZS 508	Screw	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	WL 600051	Washer-spring	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	WA 108051	Washer-plain	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	
	BHH 879	Spacer	2	(C)G-AN5-146370 TO 154100(USA and Canada only)	



107— B77

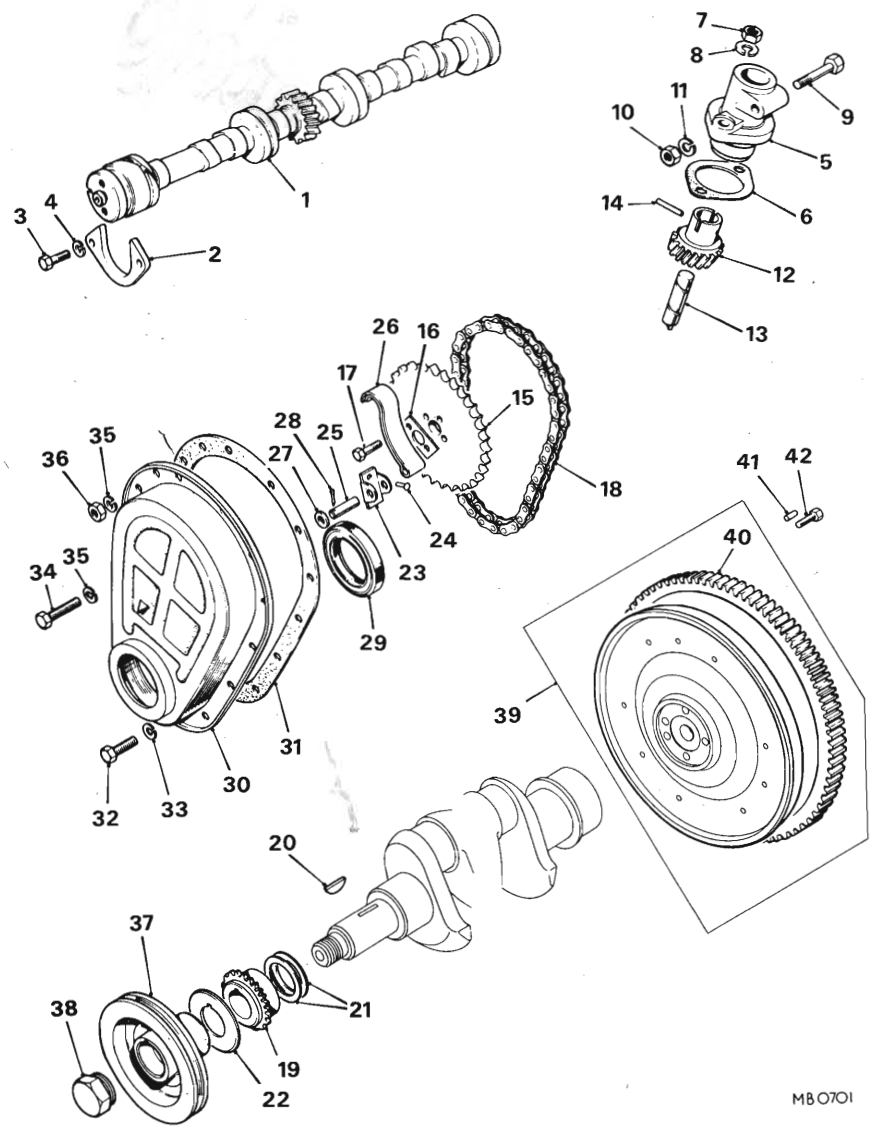
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500			
1	UKC 5955	ENGINE UNIT-SHORT-HC	1		
1	UKC 5956	ENGINE UNIT-SHORT-LC	1		
2	UKC 5957	ENGINE UNIT-SHORT	1		Canada and USA Less California.
	UKC 5958	ENGINE UNIT-SHORT	1		California.
		PLUG			
3	144688	Core	4		
4	144687	Core	1		
5	144686	Core	3		
6	148353	Core	1		
7	118632	Screwed	2		
8	116516	Screwed	1		
9	101022	Screw	4		
10	500469	Washer	4		
11	DP 514	Dowel	2		
12	HB 1024	Bolt-bearing cap	6		
13	WL 210	Washer	6		
14	131786	Bush-oil pump shaft	1		
15	156530	HOUSING-OIL SEAL-REAR	1		
16	143456	Seal-oil	1		
17	105321	Gasket-housing	1		
18	HU 809	Screw	7		
19	500469	Washer	1		
20	WL 208	Washer-lock	6		
21	151134	Block sealing-front	1		
22	150022	Gasket-block	2		
23	36234	Piece-filler	2		
24	100501	Screw	2		
25	PT 805	Screw	2		
26	WL 208	Washer-lock	2		

107-B 78



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued			
		PISTON ASSEMBLY-ENGINE SET (9.0:1 COMPRESSION RATIO)			
27	BHM 1058	Standard	1		
27	BHM 1058 20	.020"(.508mm) O/S	1		
		PISTON ASSEMBLY-ENGINE SET (7.5:1 COMPRESSION RATIO)			
27	BHM 1059	Standard	1		
27	BHM 1059 20	.020"(.508mm) O/S	1		
		PISTON ASSEMBLY-ENGINE SET (7.5:1 COMPRESSION RATIO)			USA and Canada TO 1976
27	BHM 1066	Standard	1		
27	BHM 1066 20	.020"(.508mm) O/S	1		
		PISTON ASSEMBLY-ENGINE SET 9.0:1 COMPRESSION RATIO			USA and Canada Federal 1976 Only.
27	BHM 1058	Standard	1		
27	BHM 1058 20	.020"(.508mm)O/S	1		
		PISTON ASSEMBLY-ENGINE SET (7.5:1 compression ratio)			USA California Federal 1976 and 1977.1977 ON.
27	BHM 1066	Standard	1		
27	BHM 1066 20	.020"(.508mm)O/S	1		
		RING-PISTON-ENGINE SET			
28	BHM 1060	Standard	1		
28	BHM 1060 20	.020"(.508mm) O/S	1		
29	146485	Pin-gudgeon	4		
30	508978	Circlip-gudgeon pin	8		
31	146454	ROD-CONNECTING	4		
32	119813	Bush-small end	4		
33	107401	Dowel	8		
34	UKC 2598	Bolt	8		
		BEARING-CONNECTING ROD ENGINE SET			
35	BHM 1057	Standard	1		
35	BHM 1057 10	.010"(.254mm) U/S	1		
35	BHM 1057 20	.020"(.508mm) U/S	1		
35	BHM 1057 30	.030"(.762mm) U/S	1		
36	RKC 918	Crankshaft	1		
37	127883	Dowel	1		
38	105143	Bush-1st motion shaft	1		
		BEARING-MAIN-ENGINE SET			
39	BHM 1056	Standard	1		
39	BHM 1056 10	.010"(.254mm) U/S	1		
39	BHM 1056 20	.020"(.508mm) U/S	1		
39	BHM 1056 30	.030"(.762mm) U/S	1		
40	144195	Washer-thrust-crankshaft	2		
41	121831	Tube-oil-dipper rod	1		

107-B 80

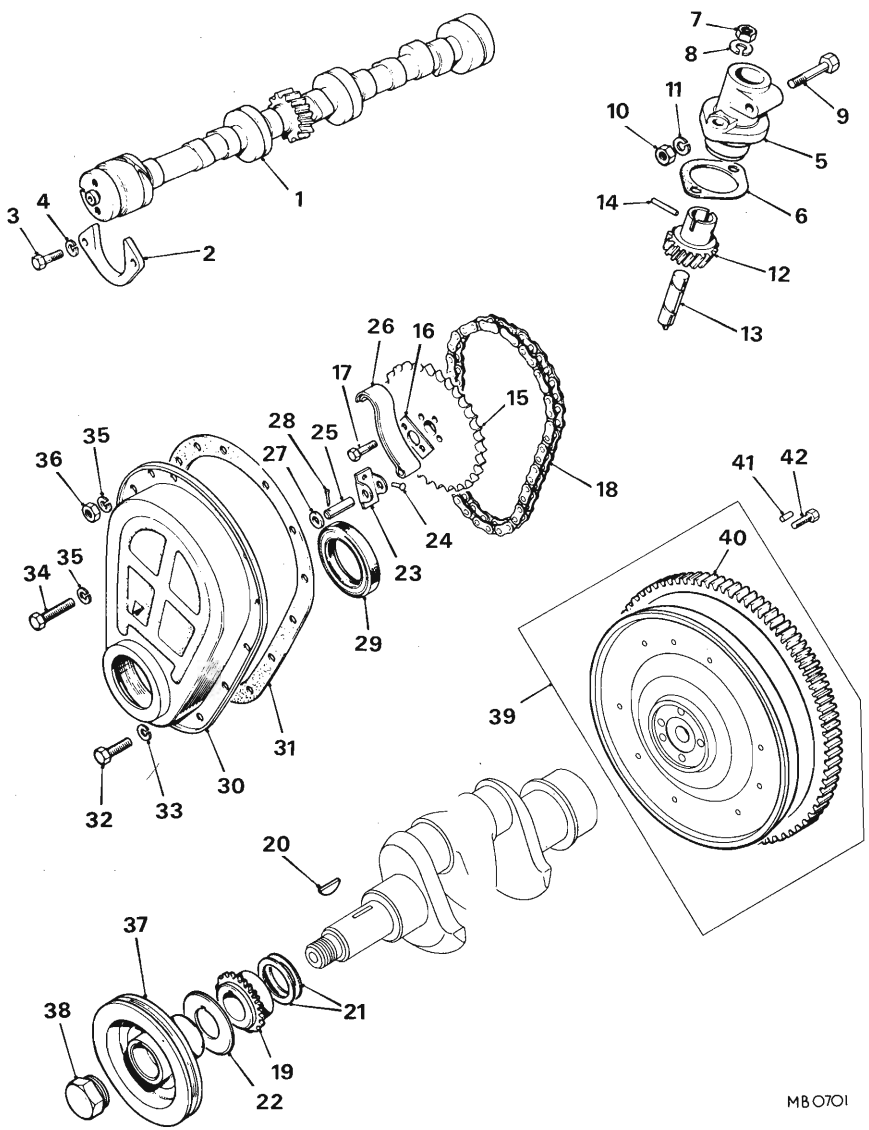


107—B81

ENGINE UNIT-1500-continued

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	312188	Camshaft	1		
2	105114	Plate-locating	1		
3	HU 807	Screw	2		
4	WL 208	Washer	2		
5	121530	Pedestal-distributor	1		
6	104939	Gasket-.006"(.152mm)	A/R		] Alternative
6	125252	Gasket-.020"(.508mm)	A/R		] sizes
7	HN 2008	Nut	2		
8	WL 208	Washer	2		
9	HB 816	Bolt	1		
10	HN 2008	Nut	1		
11	WL 208	Washer	1		
12	104860	Gear-distributor and oil pump drive	1		
13	104861	Shaft-oil pump drive	1		
14	500974	Pin	1		
15	35960	Gear-camshaft	1		
16	36411	Plate-locking	1		
17	100500	Screw	2		
18	105131	Chain-timing	1		
19	119389	Gear-crankshaft	1		
20	105115	Key-pulley and gear	1		
21	145275	Shim-thrust-.004"(.102mm)	A/R		] Alternative
21	145276	Shim-thrust-.006"(.152mm)	A/R		] sizes
22	119390	Deflector-oil	1		
23	43752	Anchor plate-tensioner	1		
24	RP 504	Rivet	2		
25	33214	Pin-tensioner	1		
26	42425	Tensioner	1		
27	WP 18	Washer-plain	2		
28	PC 7	Pin-cotter	2		

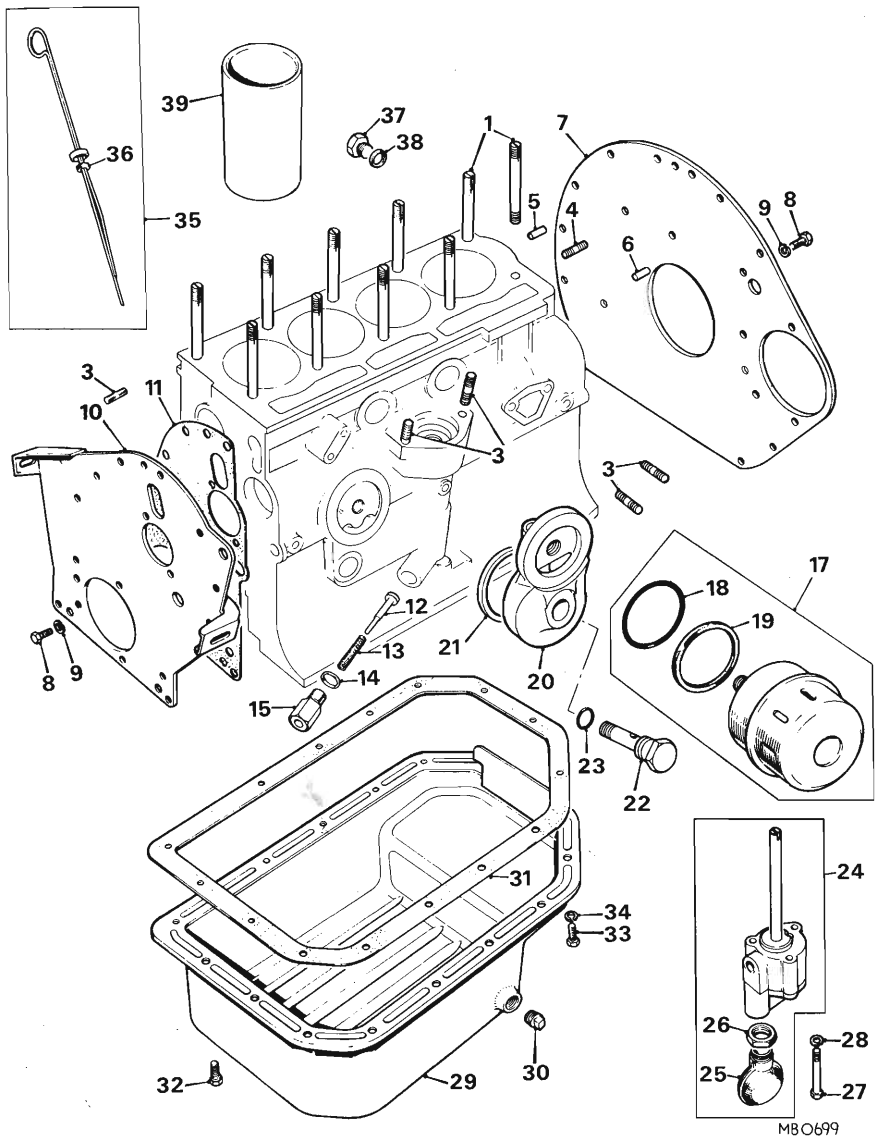
107-B 82



107—B83

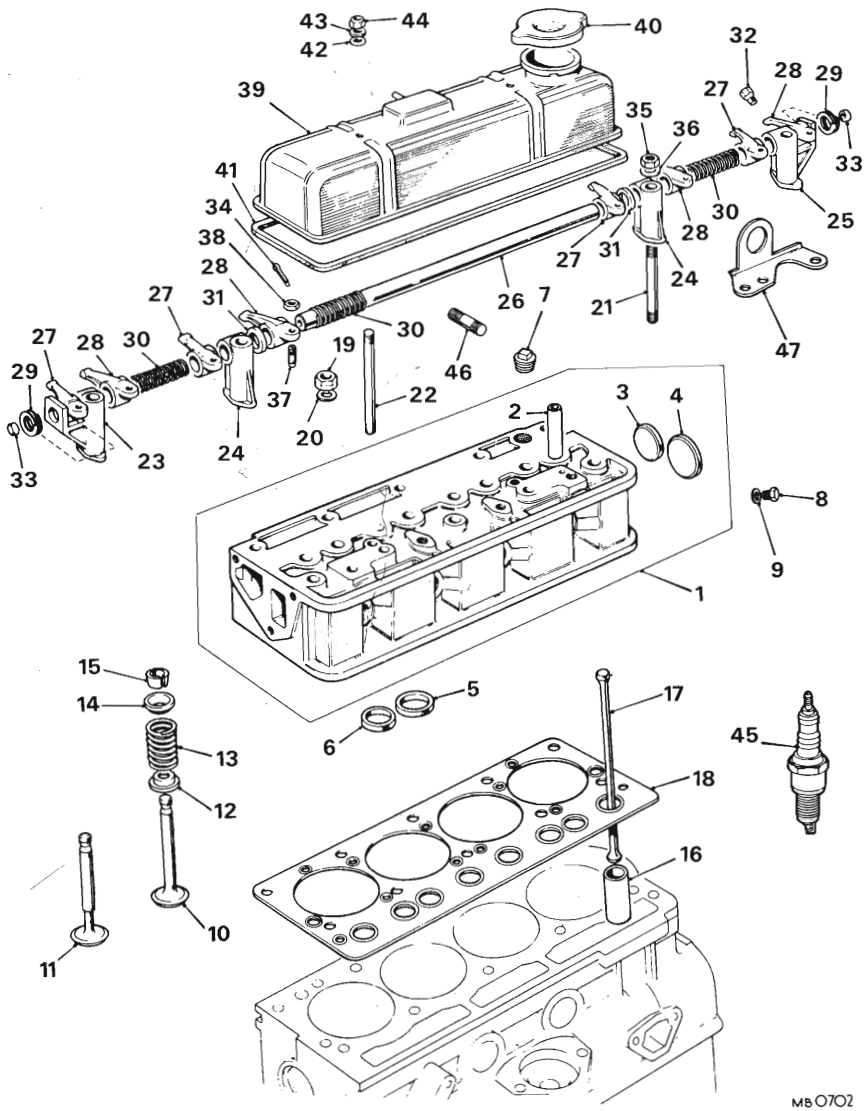
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued			
29	UKC 1110	Seal-oil-timing cover	1		
30	217790	Cover-timing	1		
31	211126	Gasket	1		
32	PT 803	Screw	5		
33	WL 208	Washer-lock	5		
34	HU 807	Screw	6		
35	WL 208	Washer-lock	7		
36	HN 2008	Nut	1		
37	217789	Pulley-crankshaft	1		
43	TKC 1425	Pulley-crankshaft	1		USA and Canada.
38	155357	Nut	1		
39	TKC 1840	FLYWHEEL	1		
40	201350	Gear-starter ring	1		
41	UKC 1938	Dowel	3		
42	UKC 4254	Bolt	4		

107-B 84



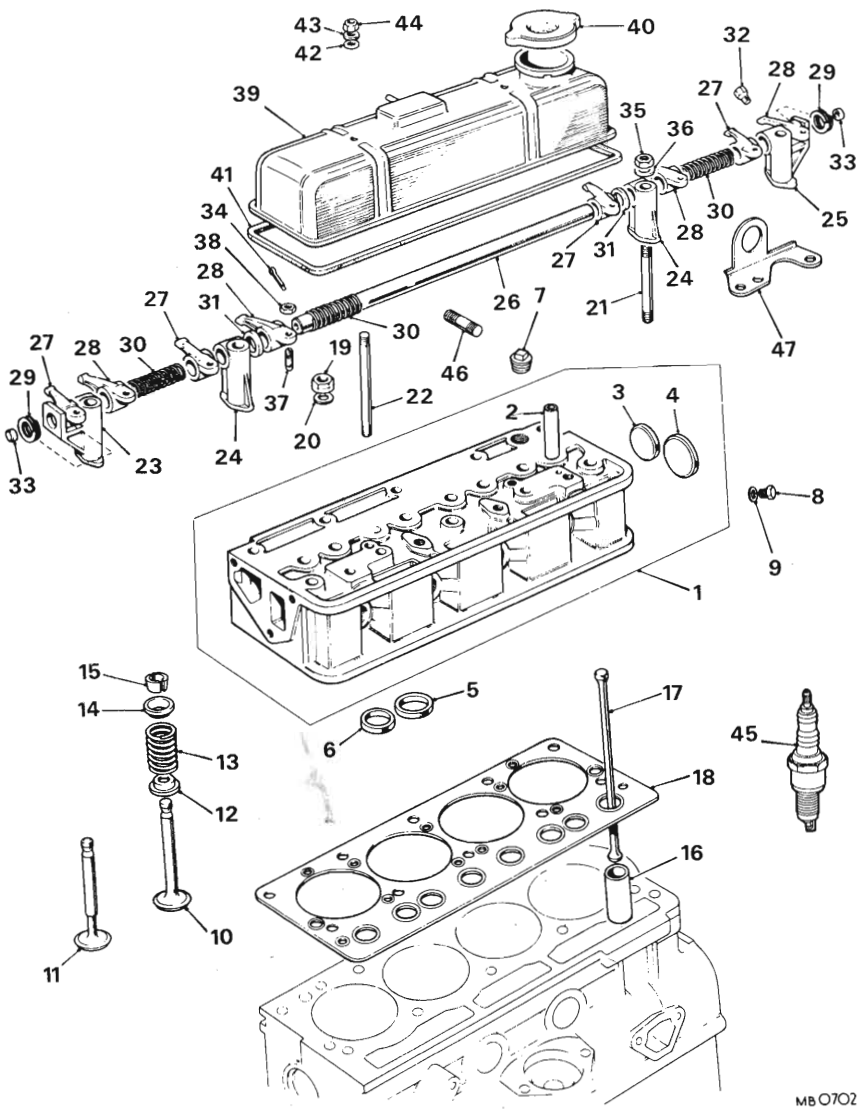
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued			
		STUD			
1	121217	Cylinder head	10		
1	119758	Cylinder head	2		USA and Canada
1	121217	Cylinder head	8		To 1976
1	119758	Cylinder head	2		USA-Canada
1	105121	Cylinder	8		Federal
1	119758	Cylinder head	2		USA
1	121217	Cylinder head	8		California
3	101962	Distributor pedestal	2		
3	101962	Petrol pump	2		
3	101962	Cylinder block-front	1		
4	112907	Cylinder block-rear	3		
5	DP 610	Dowel-cylinder block-rear	1		
6	DP 616	Dowel-cylinder block-rear	1		
7	201344	Plate-gearbox mounting	1		
8	HU 806	Screw	7		
9	WL 208	Washer	7		
10	215372	Plate-engine-front	1		
10	TKC 1830	Plate-engine-front	1		USA and Canada.
11	215350	Gasket-plate	1		
8	HU 806	Screw	3		
9	WL 208	Washer	3		
12	132107	Piston-oil-relief valve	1		
13	131535	Spring	1		
14	6K 433	Washer-copper	1		
15	107246	Plug	1		
	143943	Adaptor-oil pressure gauge	1		
17	GFE 119	FILTER-OIL	1		
18	132098	'O'ring-sealing	1		
19	510451	Ring-sealing	1		
20	CHA 289	Adaptor-oil filter	1		
21	157409	Ring-sealing	1		LHD
22	CHA 330	Bolt-adaptor	1		
23	TRS 1114	'O'ring	1		
24	TKC 1974	PUMP AND STRAINER-OIL	1		
25	TKC 2006	Strainer-oil	1		
26	155371	Nut	1		
27	HB 722	Bolt	3		
28	WL 221	Washer	3		
29	213863	Sump-oil	1		
30	114774	Plug-sump-drain	1		
31	GEG 517	Gasket-sump	1		
32	MA 805	Screw	12		
33	HU 805	Screw	4		
34	WL 208	Washer-lock	4		
35	134933	ROD-OIL DIPPER	1		
36	32307	Seal-felt	1		
37	129077	Plug-cylinder drain	1		
38	WF 511	Washer	1		
39	158941	Liner-cylinder block	A/R		

107-B 86



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued			
1	TKC 1155	HEAD ASSEMBLY-CYLINDER	1		
1	TKC 1409	HEAD ASSEMBLY-CYLINDER	1		USA and Canada to 1976
1	TKC 2748	HEAD-ASSEMBLY-CYLINDER	1		Federal 1976 on USA Canada
1	TKC 1409	HEAD ASSEMBLY-CYLINDER	1		California 1976
2	58923	Guide-valve	8		
1	TKC 3239	HEAD ASSEMBLY-CYLINDER	1		] USA-Canada
2	UKC 4902	Guide-valve	8		] 1977 ON
3	144686	Plug-core-1.25"(31.75mm)dia.	1		
4	144648	Plug-core-1.625"(41.28mm)dia.	1		
5	UKC 2335	Insert-valve seat-inlet	A/R		
6	UKC 2334	Insert-valve seat-exhaust	A/R		
7	114774	Plug-screwed	1		
8	101022	Screw-rocker oil feed	1		
9	500469	Washer-copper	1		
10	UKC 2460	Valve-inlet	4		
11	144965	Valve-exhaust	4		
	153886	Valve-exhaust	4		USA and Canada.
	157510	Collar-lower	8		
12	105118	Collar-lower	8		USA and Canada
	157476	Spring-valve-inner	8		
13	157229	Spring-valve-outer	8		
14	111870	Collar-upper	8		
15	106663	Cotter-valve	8PRS		
16	143552	Tappet	8		
17	157508	Push-rod	8		
18	GEG 373	Gasket-cylinder head	1		
19	110748	Nut-cylinder head stud	10		
20	WP 9	Washer	10		
21	132495	Stud-rocker pedestal	4		
22	105123	Stud-rocker cover	2		USA-Canada to 1977.
22	UKC 7851	Stud-rocker cover	2		USA-Canada 1977 ON

107-B 88

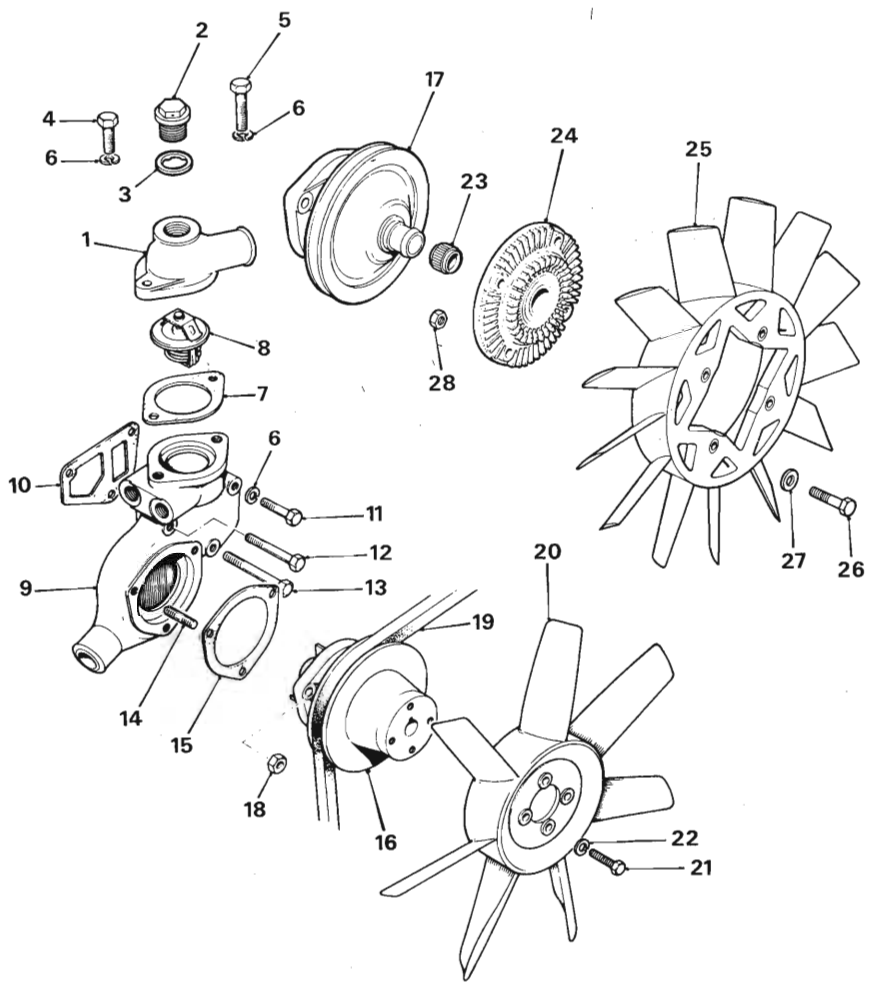


107—B89

ENGINE UNIT-1500-continued

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		PEDESTAL-ROCKER			
23	144973	No.1	1		
24	144974	Intermediate	2		
25	144975	No.4	1		
26	144962	Shaft-rocker	1		
27	109024	Rocker-No.1,3,5,7	4		
28	109023	Rocker-No.2,4,6,8	4		
29	105322	Spring-spacing-No.1 and 8 rockers	2		
30	105120	Spring-spacing-No.2 and 3, 4 and 5,6 and 7 rockers	3		
31	146914	Washer-plain	2		
32	104859	Screw-shaft locating	1		
33	137811	Plug-shaft	2		
34	PC 10	Pin-cotter	1		
35	HN 2009	Nut-rocker pedestal	4		
36	WP 184	Washer	4		
37	109495	Screw-rocker adjusting	8		
38	57110	Nut-lock	8		
39	214814	Cover-valve rocker	1		
40	138176	Cap-oil-filler	1		
39	TKC 1466	Cover-valve rocker	1		USA and Canada
	TKC 3238	Cover-value rocker	1		TO 1977.USA-
40	UKC 3652	Cap-oil-filler	1		Canada 1977 ON.
41	GEG 414	Gasket	1		
42	WF 508	Washer-fibre	2		
43	WP 8	Washer-plain	2		
44	TN 3208	Nut-Nyloc	2		
	148090	"O" Ring-rocker cover	2		USA-Canada
	147738	Washer-"O" Ring	2		1977 ON
	147737	Nut	2		
45	N 12 Y	Plug-sparking	4		
46	105124	Stud-manifold-exhaust	2		
46	144070	Stud-manifold-exhaust	2		USA and Canada
46	105125	Stud-manifold-inlet and exhaust	6		
47	142649	Bracket-lifting eye-rear	1		
47	UKC 3653	Bracket-lifting eye-rear	1		USA and Canada

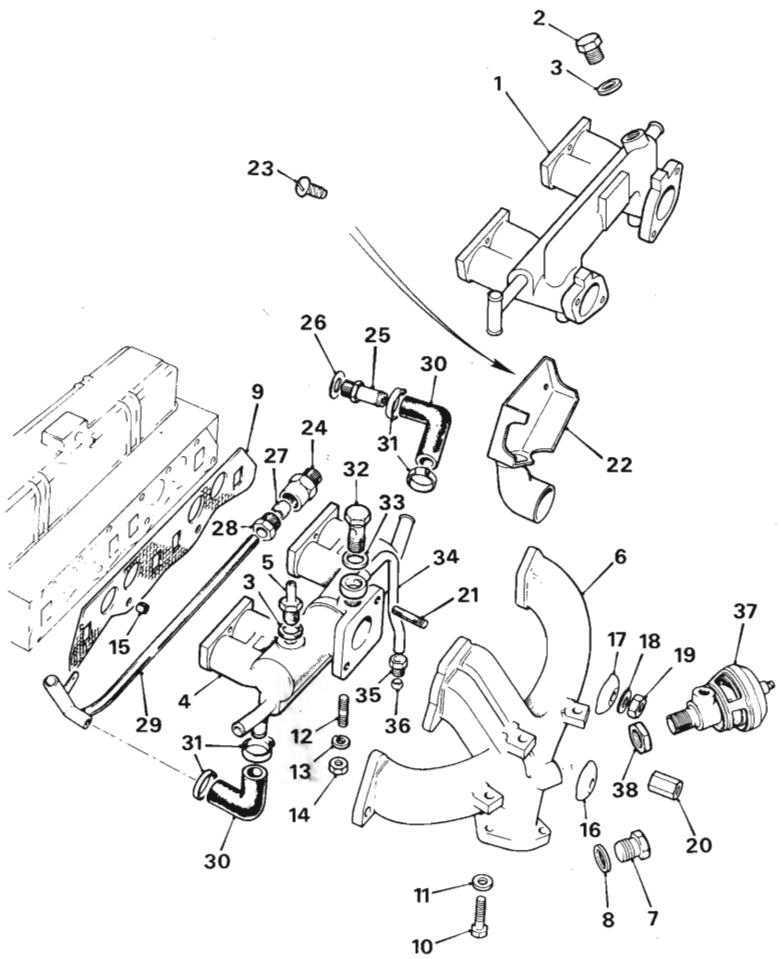
107-B 90



MB0698

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued.			
1	CHA 343	Elbow-water outlet	1		
	CHA 595	Elbow-water outlet	1		USA-Canada 1975 when fitted refer to TSB 75-A-6
	CHA 641	Elbow-water outlet	1		USA-Canada 1976 ON
2	ARA 2634	Plug	1		
3	TRS 1418	Washer-plug	1		
4	CHA 440	Screw-special-.3125"UNF x 1.25"	1		
5	CHA 441	Screw-special-.3125"UNF x 1"	1		
6	WL 208	Washer-lock	2		
7	GTG 103	Gasket	1		
8	GTS 104	Thermostat 82C	1		
8	GTS 106	Thermostat 88C	1		Cold climates.
9	144297	Body-water pump	1		
10	138702	Gasket-body to cylinder	1		
11	HB 818	Bolt	1		
12	HB 819	Bolt	1		
13	HB 822	Bolt	1		
6	WL 208	Washer	3		
14	101962	Stud-water pump	3		
15	138701	Gasket-pump to body	1		
16	GWP 128	Water pump assembly	1		
17	UKC 774	Water pump assembly	1		USA-Canada.
18	HN 2008	Nut-water pump	3		
19	GFB 248	Fan-belt	1		
19	CHA 328	Fan-belt	1		USA-Canada.
20	311702	Fan(Orange)	1		
20	309141	Fan(Green)	1		Hot climates.
21	SH 604061	Screw	4		
22	WL 600041	Washer	4		
23	UKC 759	Ring-Tolerance	1		
24	UKC 3532	Coupling-fan drive	1		
25	RKC 92	Fan	1		USA-Canada.
26	BH 604121	Bolt	4		
27	WA 106041	Washer	4		
28	NH 604041	Nut	4		
	11K 2846	Adaptor-thermal transmitter	1		
	AED 172	Washer-adaptor(copper)	1		

107-B 92



MB 0704

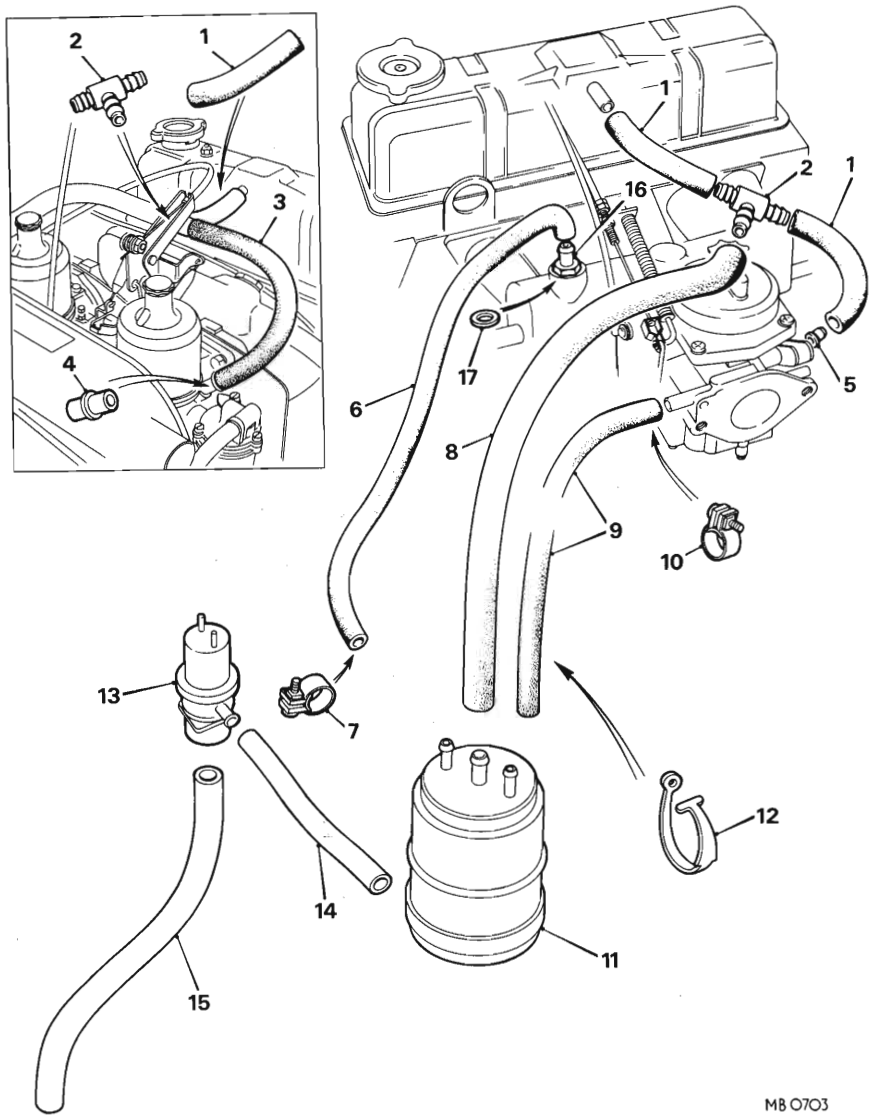
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-continued.			
1	RKC 723	Manifold-inlet	1		
2	122132	Plug-blanking	1		
3	WF 513	Washer-plug(Fibre)	1		
4	TKC 285	Manifold-inlet	1		
5	159942	Adaptor	1		USA-Canada. TO 1977
3	WF 524	Washer(fibre)	1		
6	CHA 256	Manifold-exhaust	1		
7	ADP 212	Plug	1		
8	AEC 699	Washer-sealing	1		
9	GEG 648	Gasket-manifold to head	1		
10	BH 505131	Bolt-inlet to exhaust manifold	2		
11	WF 8	Washer-bolt	2		
12	TD 861	Stud-inlet to exhaust manifold	1		
13	WL 208	Washer-lock	1		USA and Canada. TO 1977
14	HN 2008	Nut	1		
15	DS 2512	Dowel-spring	2		
16	137845	Clamp	2		
17	58258	Clamp	4		
18	WP 36	Washer-plain	8		
19	100498	Nut	6		
20	CHA 360	Nut-manifold clamping	2		
21	105745	Stud-carburetter	4		
21	129383	Stud-carburetter	2		USA and Canada. TO 1977.
22	CHA 323	Pre-heater	1		
	CHA 503	Pre-heater	1		California to 1977.
23	UKC 4090	Screw-drive	4		
24	101343	Adaptor-water pump to heater rail	1		
25	138530	Adaptor-water pump to manifold hose	1		
26	WF 524	Washer-adaptor	1		
27	TL 11	Sleeve	1		
28	101302	Nut-tube	1		
29	212935	Pipe-water pump to inlet manifold-rear	1		
30	149699	Hose-inlet manifold to pipe and adaptor	2		
31	GHC 507	Clip-hose	4		
32	UKC 1846	Bolt-banjo	1		
33	UKC 2284	Washer	2		
34	UKC 1813	Pipe-manifold to valve	1		USA and Canada TO 1977.
35	UKC 1413	Nut-tube	1		
36	TL 11	Olive	1		
37	TKC 1470	Valve-EGR	1		
38	160108	Nut-lock	1		
		ENGINE GASKET SETS			
	GEG 1212	Set-gasket-decarbonizing	1		
	RTC 1760	Set-gasket-decarbonizing	1		USA and Canada.
	GEG 279	Set-gasket-supplementary	1		

107-B 94

ILLUSTRATION TO FOLLOW

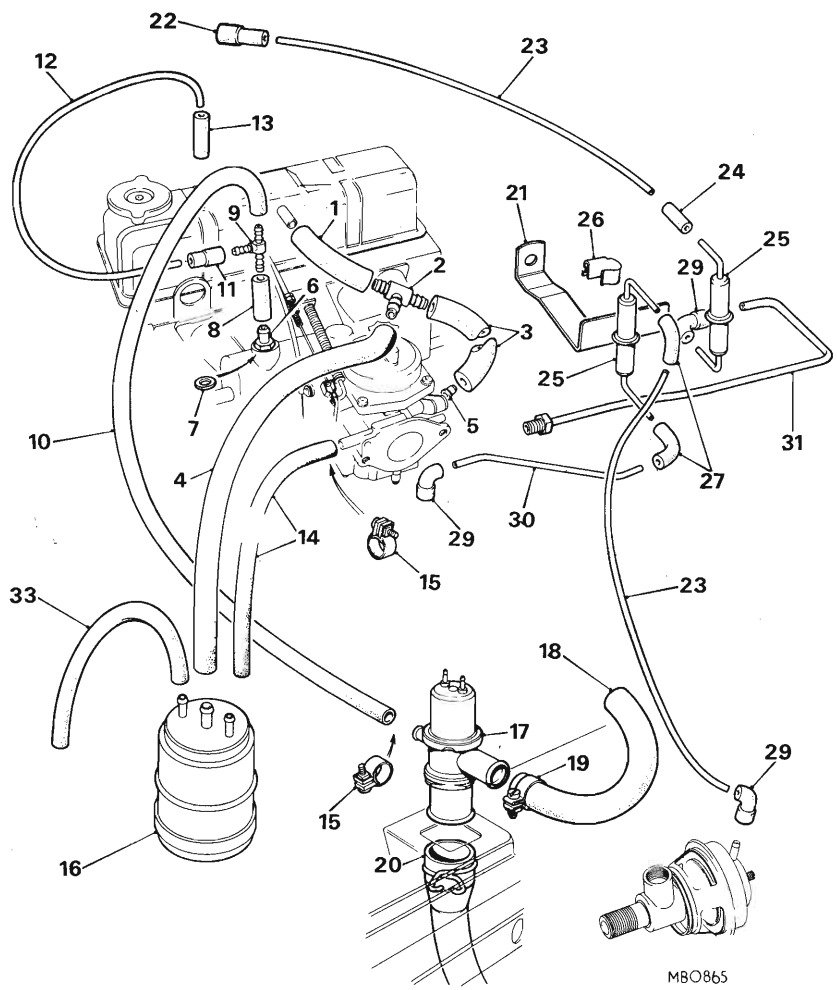
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT 1500-USA-CANADA 1977 ON			
1	UKC 8119	MANIFOLD INLET	1		California
1	UKC 7916	MANIFOLD-INLET	1		Federal and Canada
2	154053	Plug-core	1		
3	159942	Adaptor	1		California
4	WF 513	Washer-fibre	1		
5	RKC 3056	Manifold-exhaust	1		
6	ADP 212	Plug	1		
7	AEC 699	Washer-plug	1		
8	GEG 648	Gasket-manifold to head	1		
9	BH 505131	Bolt-inlet to exhaust manifold	2		
10	WA 108051	Washer-bolt	2		
11	SH 605091	Screw-inlet to exhaust manifold	2		
10	WA 108051	Washer-plain	2		
12	WL 600051	Washer-lock	2		
13	DS 2512	Dowel-spring	2		
14	137845	Clamp	2		
15	58258	Clamp	4		
16	WP 36	Washer-plain	8		
17	100498	Nut-clamp	6		
18	CHA 360	Nut-clamp	2		
19	129383	Stud-carburetter	2		
20	CHA 503	Pre-heater	1		
21	AU 614081	Screw-drive	2		
22	UKC 4209	Adaptor-water pump body	1		
23	101343	Adaptor-water pump to heater rail	1		
24	212935	Pipe-water pump to inlet Manifold rear	1		
25	101302	Nut-tube	1		
26	TL 11	Sleeve	1		
27	149699	Hose-manifold to pipe adaptor	1		
28	UKC 7375	Hose-water pump to manifold	1		
29	GHC 507	Clip-hose	4		
30	SK 604031	Screw-blanking-manifold	1		

107-B 94.02



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-EMISSION CONTROL-1974.			
1	154220	Hose-rocker cover to'T'piece	1		Not USA and Canada.
2	154211	'T'piece	1		
3	154935	Hose-'T'piece to carburetter adaptor	2		
4	154934	Adaptor-hose	2		
1	154220	Hose-rocker cover to'T'piece	1		
2	154211	'T'piece	1		
1	154220	Hose-'T'piece to carburetter	1		
5	154210	Restrictor-carburetter hose	1		
6	CHA 380	Hose-adaptor to anti-run-on valve	1		
7	BHH 185	Clip-hose	2		
8	AHA 9666	Hose-'T'piece to carbon canister	1		USA and Canada.
	154209	Restrictor	1		
9	CHA 401	Hose-carburetter to carbon canister	1		
10	88G 308	Clip-carburetter end	1		
11	13H 8511	Canister-carbon	1		
	AHH 9658	Strap-canister	1		
	PMZ 316	Screw-strap	1		
	LNZ 203	Nut-screw	1		
12	13H 6107	Strap-pipe retaining	1		
13	12H 4295	Valve-anti-run-on	1		
14	CHA 384	Hose-valve to carbon canister	1		
	GHC 913	Clip-hose	1		
15	CHA 404	Hose-valve to atmosphere	1		
16	159942	Adaptor-manifold	1		
17	WF 524	Washer	1		

107-B 96



ENGINE UNIT-1500 EMISSION BREATHER-1975 TO 1977.

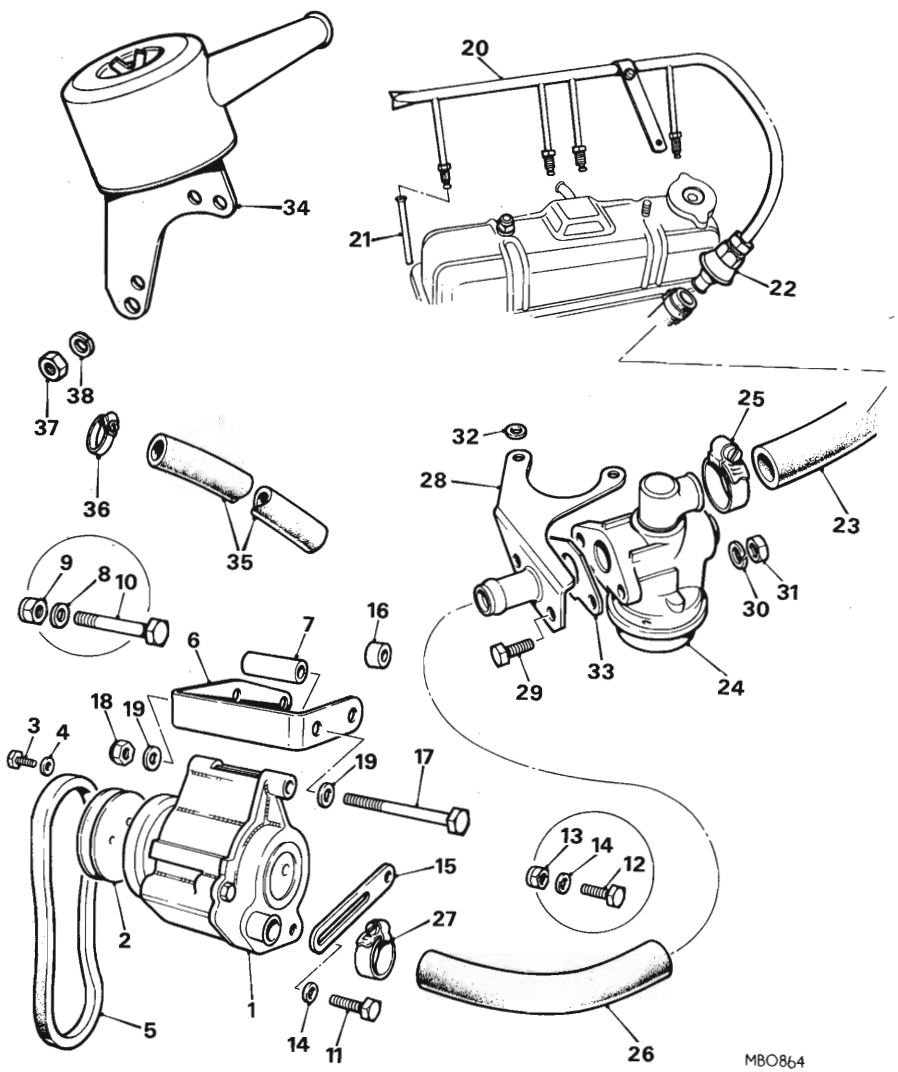
Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	154220	Hose-rocker cover to'T'piece	1		
2	154211	'T'piece	1		
3	216924	Hose-'T'piece to carburetter	1		
4	AHA 9666	Hose-'T'piece to carbon cannister	1		
5	154209	Restrictor	1		
6	159942	Adaptor-manifold	1		
7	WF 524	Washer-adaptor	1		
8	120331	Hose-adaptor to'T'piece	1		
9	UKC 3649	'T'piece	1		
10	120331	Hose-'T'piece to anti-run-on valve-1975	1		
10	AAU 2748 M	Hose-'T'piece to anti run on valve-1976 ON	1		
11	UKC 1905	Hose-'T'piece to diverter valve pipe	1		
12	UKC 1925	Pipe-hose to diverter valve	1		
13	117400	Sleeve-pipe	1		
14	CHA 401	Hose-carburetter to carbon cannister	1		
15	88G 308	Clip-hose	1		
16	13H 8511	Cannister-carbon	1		
17	12H 4295	Valve-anti run on	1		
18	CHA 384	Hose-valve to cannister-1975	1		
18	CHA 556	Hose-valve to cannister-1976 ON	1		
19	GHC 913	Clip-hose	2		
20	CHA 404	Hose-valve to atmosphere-1975	1		
20	CHA 557	Hose-valve to atmosphere-1976on	1		
21	UKC 1925	Bracket-fuel trap mounting	1		
22	131211	Sleeve	1		
23	37H 4229 M	Pipe-vacuum-distributor	1		
24	156608	Sleeve	1		
25	156607	Fuel trap	2		
26	156712	Clip-fuel trap	2		
27	149380	Sleeve	2		
30	37H 4229 M	Pipe-metal to carb	1		
29	152184	Sleeve	3		
23	37H 4229 M	Pipe-vacuum	1		
31	UKC 2130	'T'piece	1		
22	131211	Sleeve	1		
32	UKC 1905	Sleeve	1		
27	149380	Sleeve	1		
33	BHH 102	Hose-spilloff	1		

107-B 96.02

ILLUSTRATION TO FOLLOW

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE UNIT-1500-EMISSION BREATHER-1977-ON			
1	154220	Hose-rocker cover to breather Pipe	1		
2	TKC 3305	PIPE ASSEMBLY-BREATHER	1		
3	154220	Hose-pipe to carburettor	1		
4	154210	Restrictor-carburettor	1		
5	CHA 644	Hose-pipe to cannister	1		
6	154209	Restrictor-cannister	1		
7	CHA 401	Hose-carburetter to cannister	1		
8	159942	Adaptor-manifold	1		
9	WF 524	Washer-adaptor	1		
10	CHA 555	Hose-manifold to anti-run-on valve	1		California
11	12H 4295	Valve anti run-on	1		California
12	CHA 556	Hose-valve to cannister	1		California
13	GHC 913	Clip-hose	2		
14	CHA 557	Hose-valve to atmosphere	1		California
14	CHA 645	Hose-cannister to atmosphere	1		Federal-Canada
15	BHN 102	Hose-cannister spilloff	1		
16	TKC 3306	Valve-EGR	1		California
16	TKC 3320	Valve-EGR	1		Federal-Canada
17	160108	Nut-lock	1		
18	UKC 7722	PIPE ASSEMBLY-EGR VALVE TO ELBOW ADAPTOR	1		
19	TL 11	Sleeve	2		
20	UKC 1413	Nut	2		
21	UKC 7764	Elbow Adaptor	1		
22	UKC 7765	Nut-lock	1		
23	UKC 8544	Bracket-fuel trap	1		
24	156607	Trap-fuel	1/2		2 OFF
25	156712	Clip-trap	1/2		California
26	149380	Sleeve-Bent fuel trap	1/3		3 OFF California
27	156608	Sleeve-straight-fuel Trap	1		Federal-Canada
28	152184	Sleeve-bent-EGR-valve and Carburettor	2		
29	128262	Sleeve-bent-T piece	2		Federal-Canada
30	12B 2095	Sleeve-straight-T piece and Distributor	2		
29	128262	Sleeve-bent-distributor	1		Federal-California
31	37H 4229 M	Pipe-nylon-vacuum	A/R		
32	UKC 4294	PIPE ASSEMBLY-METAL	1		California
33	TL 5	Sleeve	1		
34	UKC 4309	Nut	1		
35	UKC 8307	"T" Piece	1		Federal-Canada.

107-B 96.04



AIR PUMP AND MANIFOLD-MIDGET 1500 TO 1977.

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
1	RKC 698	Pump-air	1		
2	UKC 3127	Pulley-air pump	1		
3	HU 755	Screw-pulley to pump	3		
4	WP 7	Washer	3		
5	TKC 1615	Belt-drive-air pump	1		
6	CHA 301	Bracket-mounting	1		
7	UKC 3128	Tube-distance	1		
8	WA 108051	Washer	2		
9	YN 2908	Nut-Nyloc	2		
10	HB 818	Bolt-bracket	2		
11	HB 821	Bolt	1		
12	HB 836	Bolt	2		
13	YN 2908	Nut-Nyloc	2		
14	WC 108051	Washer	3		
15	UKC 3131	Strap-tensioning-rear	2		
16	UKC 4073	Tube-distance-pump to bracket	1		
17	HB 841	Bolt-air pump and alternator to bracket	2		
18	YN 2908	Nut	2		
19	WA 108051	Washer	2		
20	TKC 1423	Manifold-air injection	1		
21	UKC 3120	Tube-air injection	4		
22	UKC 2643	Valve-non-return	1		
23	UKC 3123	Hose-valve to diverter valve	1		
24	TKC 1424	Valve-diverter	1		
25	CJ 3020	Clip-hose	2		
26	UKC 3126	Hose-valve to air pump	1		
27	CJ 3020	Clip-hose	2		
28	UKC 3124	Bracket-diverter valve	1		
29	HU 708	Screw	2		
30	WL 207	Washer	2		
31	HN 2007	Nut	2		
32	WM 95	Washer-bracket mounting	2		
33	UKC 2683	Gasket-diverter valve	1		
34	12G 1696	Cleaner-air-air pump	1		
35	12H 2479	Connection air pump to air cleaner	1		
36	GHC 709	Clip-connection	2		
37	MNZ 206	Nut-air cleaner	2		
38	WL 600041	Washer-spring	2		

107-B 98

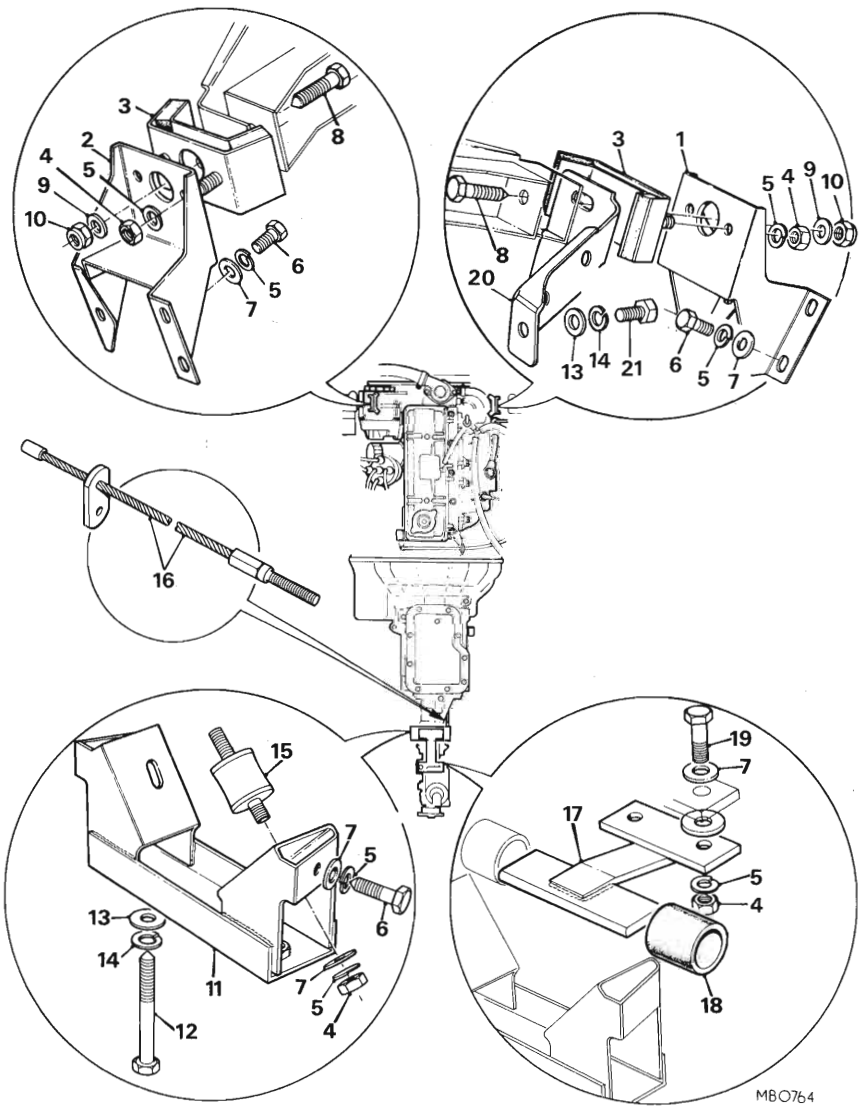
ILLUSTRATION TO FOLLOW

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS

AIR PUMP AND INJECTION PIPE-MIDGET-1500 1977 ON

1	RKC 3137	Pump-air	1
2	UKC 3127	Pulley-pump	1
3	HU 755	Screw-pulley to pump	3
4	WP 7	Washer	3
5	TKC 1615	Belt-drive-air pump	1
6	CHA 301	Bracket-mounting	1
7	UKC 3128	Tube-distance	1
8	WA 108051	Washer	2
9	YN 2908	Nut-nyloc	2
10	HB 818	Bolt-bracket	2
11	HB 821	Bolt	1
12	HB 836	Bolt	2
13	YN 2908	Nut-Nyloc	2
14	WC 108051	Washer	3
15	UKC 3131	Strap-tensioning-rear	2
16	UKC 4073	Tube-distance-pump to bracket	1
17	HB 841	Bolt-air pump and alternator To Bracket	2
18	YN 2908	Nut-nyloc	2
19	WA 108051	Washer	2
20	TKC 3215	Pipe-air injection	1
21	TL 11	Olive	1
22	UKC 1413	Nut-tube	1
23	UKC 2643	Valve-non-return	1
24	UKC 3126	Hose-valve to air pump	1
25	GHC 709	Clip-hose	2
26	12G 1696	Cleaner-air-air pump	1
27	37H 2498	Element	
28	12H 2479	Hose-air cleaner to air pump	1
29	GHC 709	Clip-hose	2
30	MNZ 206	Nut-air cleaner	2
31	WL 600041	Washer-spring	2

107-B 98.02



Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
		ENGINE MOUNTINGS-MIDGET 1500.			
1	CHA 257	Bracket-engine mounting-RH	1		
2	CHA 258	Bracket-engine mounting-LH	1		
3	CHA 280	Mounting(rubber)front	2	Use prior to CHA 565	
3	CHA 565	Mounting(rubber)front	2	(C)G-AN6-166304 ON	
4	NH 605041	Nut-mounting rubber to bracket	4		
5	WL 600051	Washer-locknut	4		
6	SH 605071	Screw-front mounting bracket to frame	6		
7	WA 108051	Washer-plain	6		
5	WL 600051	Washer-spring	6		
8	SH 606101	Screw-mounting rubber to engine-RH	1		
8	SH 606081	Screw-mounting rubber to engine-LH	1		
9	WC 110061	Washer-plain	2		
10	53K 1663	Nut	2		
11	CHA 266	Bracket-rear	1		
6	SH 605061	Screw-bracket to gearbox cover	2		
5	WL 600051	Washer-spring	2		
7	WA 108051	Washer-plain	2		
12	BH 606281	Bolt-support plate to crossmember	2		
13	WA 110061	Washer-plain	2		
14	WL 600061	Washer-spring	2		
15	122689	Mounting-engine-rear	2		Use CHA 615 in Pairs for this Application
15	CHA 615	Mounting-engine-rear	2	(C)G-AN6-176236 ON	
4	NH 605041	Nut-rear mounting	2		
7	WA 108051	Washer-plain	2		
5	WL 600051	Washer-lock	2		
16	CHA 483	Cable-engine restraint	1		USA and Canada.
17	CHA 487	Restraint-engine	1		
18	CHA 488	Rubber-engine restraint	2		
19	BH 605101	Bolt-restraint to gearbox	2		
7	WA 108051	Washer-plain	2		
5	WL 600051	Washer-spring	2		
4	NH 605041	Nut	2		
20	UKC 5254	Bar-tie-RH front	1		
21	SH 606061	Bolt-tie bar	1		USA and Canada
13	WA 110061	Washer-plain	1		
14	WL 600061	Washer-spring	1		

107-B 102