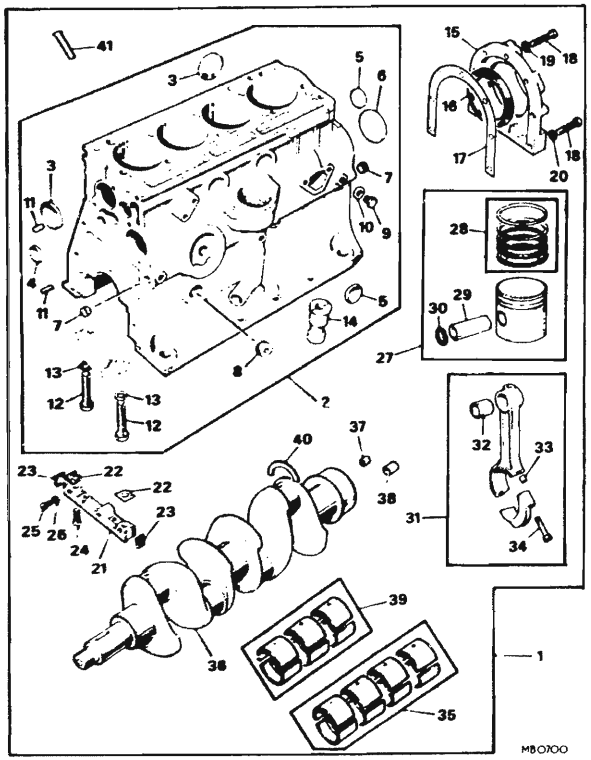
MASTER INDEX

INTRODUCTION INTRODUCTION EINFUHRUNG	1.B
ENGINE MOTEUR MOTOR	1.C
FLYWHEEL AND CLUTCH VOLANT ET EMBRAYAGE SCHWUNGRAD UND KUPPLUNG	1.D
GEARBOX AND PROPSHAFT BOITE DE VITESSES ET CARDAN GETRIEBE UND KARDANWELLE	1.E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS AXE SUSPENSION, ARBRE DE COMMANDE,ROUES ACHSE, AUFHANGUNG, ANTRIEBSWELLE, RADER	1.F
STEERING DIRECTION LENKUNG	1.G
BRAKES AND BRAKE CONTROLS FREINS ET COMMANDES BREMSEN UND BEDIENUNGSORGANE	1.H
FUEL, EXHAUST AND EMISSION SYSTEMS ALIMENTATION ET ECHAPPEMENT KRAFTSTOFF UND AUSPUFFANLAGE	1.I
COOLING, HEATING AND AIR CONDITIONING REFROIDISSEMENT, CHAUFFAGE, AERATION KUHLUNG, HEIZUNG UND LUFTUNG	1.K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ELECTRICITE, ESSUIE GLACE, INSTRUMENTS ELEKTRISCHE, SCHEIBENWISCHER,INSTRUMENTE	1.L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS CHASSIS, SOUBASSEMENT, CABINE CHASSIS TEILE, HILFSRAHMEN, KABINE	2.C
FASCIA, TRIM, SEATS AND FIXINGS TABLEAU DE BORD,GARNITURES INT ET SIEGES ARMATURENBRETT, POLSTERUNG UND SITZ	2.E
MISCELLANEOUS DIVERS VERMISCHT	2.F
NUMERICAL INDEX INDEX NUMERIQUE NUMMERNVERZEICHNIS	2.G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0700

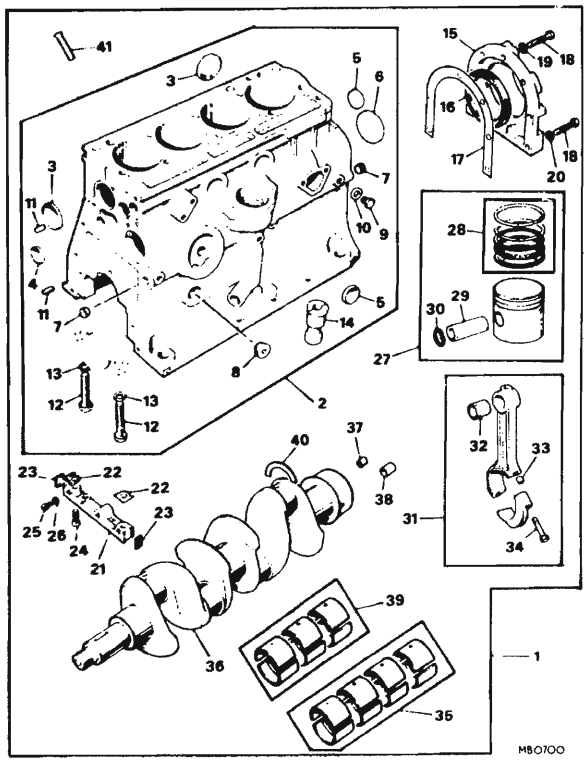
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500.			
1	UKC 5955		ENGINE UNIT-SHORT-HC	NLA		Use UKC 8628
1	UKC 5956		ENGINE UNIT-SHORT-LC	NLA		
2	UKC 5957		ENGINE UNIT-SHORT	NLA		Use UKC 8631
	UKC 5958		ENGINE UNIT-SHORT	NLA		
1	UKC 8628		ENGINE-SHORT-NEW	1		Home and Export
	RTC 2459	R	ENGINE-SHORT-RECONDITIONED	1		Less USA Canada
1	UKC 8631		ENGINE-SHORT	1		Federal to 1976 And 1977 ON
1	UKC 8628		ENGINE-SHORT	1		Federal 1976 Only
1	UKC 8631		ENGINE-SHORT	1		California
			PLUG			
3	144688		Core	4		
4	144687		Core	1		
5	144686		Core	3		
6	148353		Core	1		
7	118632		Screwed	2		
8	116516		Screwed	1		
9	101022		Screw	4		
10	50U469		Washer	4		
11	DP 514		Dowel	2		
12	HB 1024		Bolt-bearing cap	6		
13	WL 210		Washer	6		
14	131786		Bush-oil pump shaft	1		
15	156530		HOUSING-OIL SEAL-REAR	1		
16	143456		Seal-oil	1		
17	105321		Gasket-housing	1		
18	HZS 509		Screw	7		
19	500469		Washer	1		
20	GHF 332		Washer-lock	6		
21	151134		Block sealing-front	1		
22	150022		Gasket-block	2		
23	36234		Piece-filler	2		
24	100501		Screw	2		
25	PT 805		Screw	NLA		
26	GHF 332		Washer-lock	2		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0700

ENGINE UNIT-1500-continued

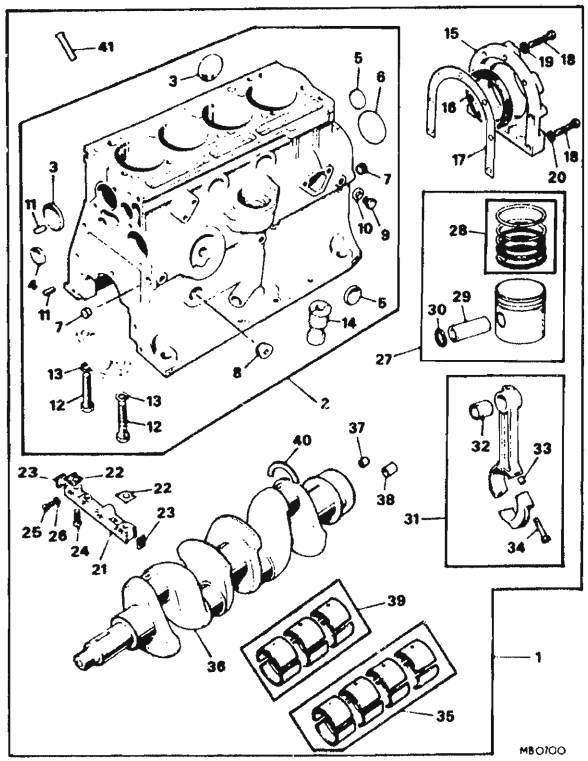
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			PISTON ASSEMBLY-ENGINE SET (9.0 1 COMPRESSION RATIO)			
27	155169		Standard	1		
27	BHM 1058	20	020"(.508mm) O/S	1		
			PISTON ASSEMBLY-ENGINE SET (7.5 1 COMPRESSION RATIO)			
27	155167		Standard	1		
27	BHM 1059	20	020"(.508mm) O/S	1		
			PISTON ASSEMBLY-ENGINE SET (7.5 1 COMPRESSION RATIO)			USA and Canada TO 1976
27	159122		Standard	1		
27	BHM 1066	20	020"(.508mm) O/S	1		
			PISTON ASSEMBLY-ENGINE SET (9.0 1 COMPRESSION RATIO)			USA and Canada Federal 1976 Only
27	155169		Standard	1		
27	BHM 1058	20	020"(.508mm)O/S	1		
			PISTON ASSEMBLY-ENGINE SET (7.5 1 compression ratio)			USA and Canada California 1976 ON Federal 1977 ON
27	159122		Standard	1		
27	BHM 1066	20	020"(.508mm)O/S	1		
			RING-PISTON-ENGINE SET			
28	BHM 1175		Standard	1		
28	BHM 1060	20	020"(.508mm) O/S	1		
29	146485		Pin-gudgeon	4		
30	508978		Circlip-gudgeon pin	8		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500-continued			
31	146454		ROD-CONNECTING	4		
32	119813		Bush-small end	4		
33	107401		Dowel	8		
34	UKC 2598		Bolt	8		
			BEARING-CONNECTING ROD-ENGINE SET			
35	BHM 1057		Standard	1		
35	BHM 1057	10	010"(254mm) U/S	1		
35	BHM 1057	20	020"(508mm) U/S	1		
35	BHM 1057	30	030"(762mm) U/S	1		
36	RKC 918		Crankshaft	1		
37	127883		Dowel	1		
38	105143		Bush-1st motion shaft	1		
			BEARING-MAIN-ENGINE SET			
39	BHM 1056		Standard	1		
39	BHM 1056	10	010"(254mm) U/S	1		
39	BHM 1056	20	020"(508mm) U/S	1		
39	BHM 1056	30	030"(762mm) U/S	1		
40	144195		Washer-thrust-crankshaft	2		
	BHM 1366		Washer-thrust-crankshaft-engine set-standard	1		
	BHM 1366	5	Washer-thrust-crankshaft-engine set-005" O/S	1		
41	121831		Tube-oil-dipper rod	1		

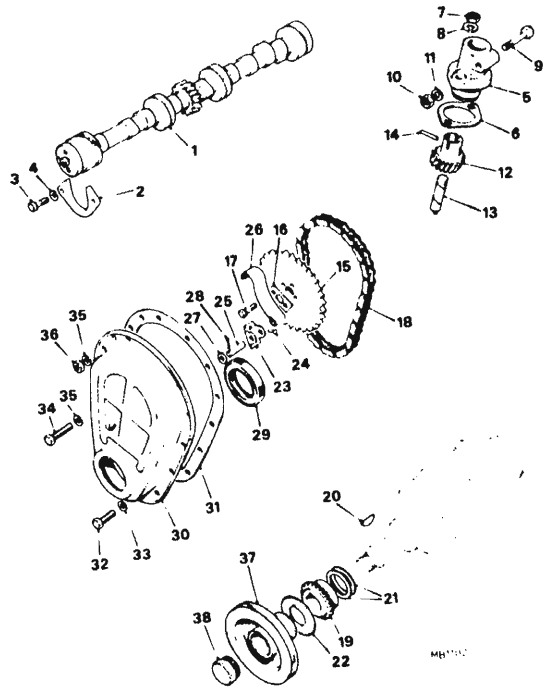
MB0700

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB1102

ENGINE UNIT-1500-continued

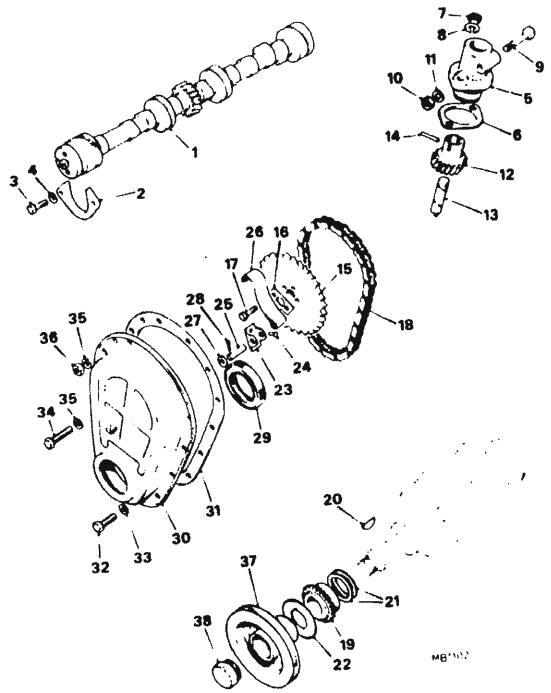
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
1	312188		Camshaft	NLA		Use RKC 3305
1	RKC 3305		Camshaft	1		
2	105114		Plate-locating	1		
3	SH 605071		Screw	2		
4	GHF 332		Washer	2		
5	121530		Pedestal-distributor	1		
6	104939		Gasket-.006"(.152mm)	A/R		Alternative sizes
6	125252		Gasket-.020"(.508mm)	A/R		Alternative sizes
7	GHF 201		Nut	2		
8	GHF 332		Washer	2		
9	HB 816		Bolt	1		
10	GHF 201		Nut	1		
11	GHF 332		Washer	1		
12	104860		Gear-distributor and oil pump drive	1		
13	104861		Shaft-oil pump drive	1		
14	500974		Pin	1		
15	35960		Gear-camshaft	1		
16	36411		Plate-locking	1		
17	100500		Screw	2		
18	105131		Chain-timing	1		
19	119389		Gear-crankshaft	1		
20	105115		Key-pulley and gear	1		
21	145275		Shim-thrust-.004"(.102mm)	A/R		Alternative sizes
21	145276		Shim-thrust-.006"(.152mm)	A/R		Alternative sizes
22	119390		Deflector-oil	1		
23	43752		Anchor plate-tensioner	1		
24	RR 504		Rivet	NLA		
25	33214		Pin-tensioner	1		
26	42425		Tensioner	1		
27	WP 18		Washer-plain	2		
28	PC 7		Pin-cotter	2		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB1102

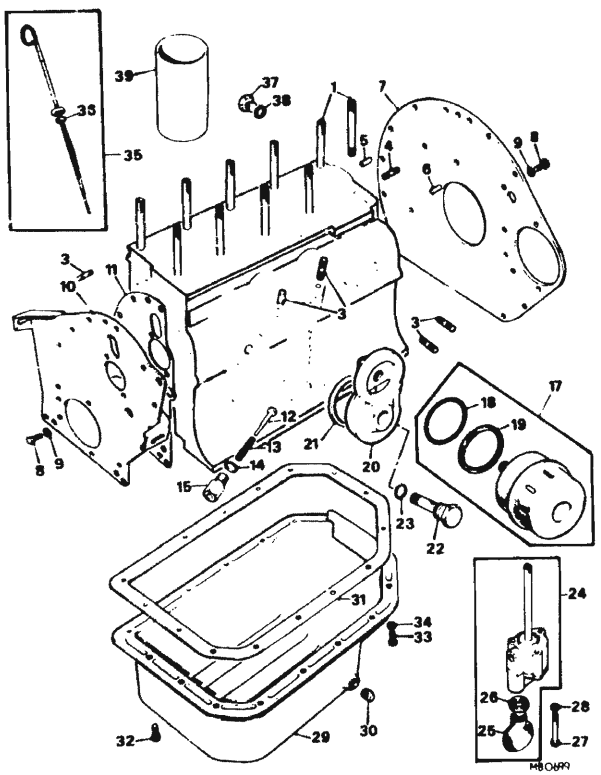
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500-continued			
29	UKC 1110		Seal-oil-timing cover	1		
30	217790		Cover-timing	1		
31	211126		Gasket	1		
32	PT 803		Screw	NLA		
33	600051		Washer-lock	5		
34	HU 807		Screw	6		
35	SH 6050		Washer-lock	7		
36	Gr[illegible] 20[illegible]		[illegible]t	1		
37	21[illegible]789		Pulley-crankshaft	1		
43	TKC 1425		Pulley-crankshaft	1		USA and Canada
38	155357		Nut	1		

MASTER INDEX

INTRODUCTION 1 B
ENGINE 1 C
FLYWHEEL AND CLUTCH 1 D
GEARBOX AND PROPSHAFT 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS 1 F
STEERING 1 G
BRAKES AND BRAKE CONTROLS 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS 1 I
COOLING, HEATING AND AIR CONDITIONING 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS 2 C
FASCIA, TRIM, SEATS AND FIXINGS 2 E
MISCELLANEOUS 2 F
NUMERICAL INDEX 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0699

ENGINE UNIT-1500-continued

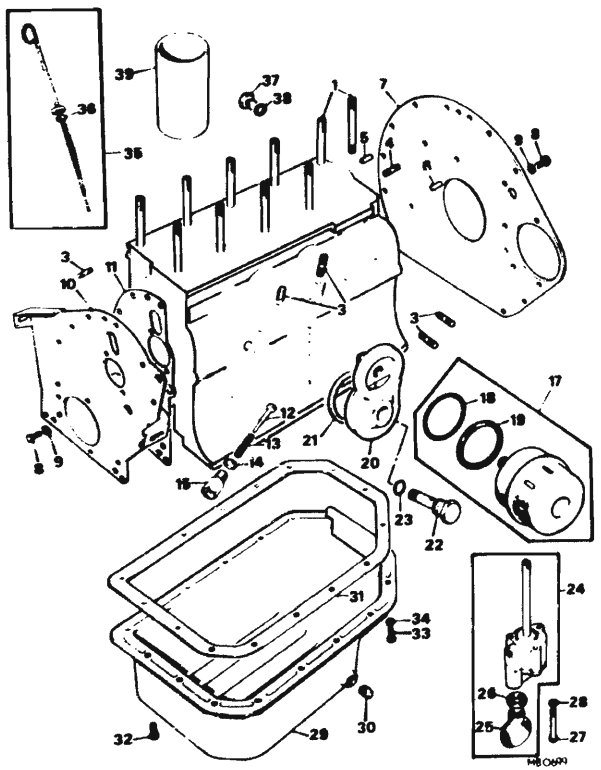
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			STUD			
1	121217		Cylinder head	10		
1	119758		Cylinder head	2		USA and Canada
1	121217		Cylinder head	8		To 1976
1	119758		Cylinder head	2		USA-Canada
1	105121		Cylinder	8		Federal
1	119758		Cylinder head	2		USA
1	121217		Cylinder head	8		California
3	101962		Distributor pedestal	2		
3	101962		Petrol pump	2		USA TO 1977
	TE 605141		Petrol pump	2		USA-1978 ON
3	101962		Cylinder block-front	1		
4	112907		Cylinder block-rear	3		
5	DP 610		Dowel-cylinder block-rear	1		
6	DP 616		Dowel-cylinder block-rear	1		
7	201344		Plate-gearbox mounting	1		
8	SH 605061		Screw	7		
9	GHF 332		Washer	7		
10	215372		Plate-engine-front	1		
10	TKC 1830		Plate-engine-front	1		USA and Canada
11	215350		Gasket-plate	1		
8	SH 605061		Screw	3		
9	GHF 332		Washer	3		
12	132107		Piston-oil-relief valve	1		
13	131535		Spring	1		
14	6K 433		Washer-copper	1		
15	107246		Plug	1		
	143943		Adaptor-oil pressure gauge	1		
17	GFE 119		FILTER-OIL	1		
18	132098		O'ring-sealing	1		
19	510451		Ring-sealing	1		
20	CHA 289		Adaptor-oil filter	1		
21	157409		Ring-sealing	1		LHD
22	CHA 330		Bolt-adaptor	1		
23	TRS 1114		O ring	1		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0699

ENGINE UNIT-1500-continued

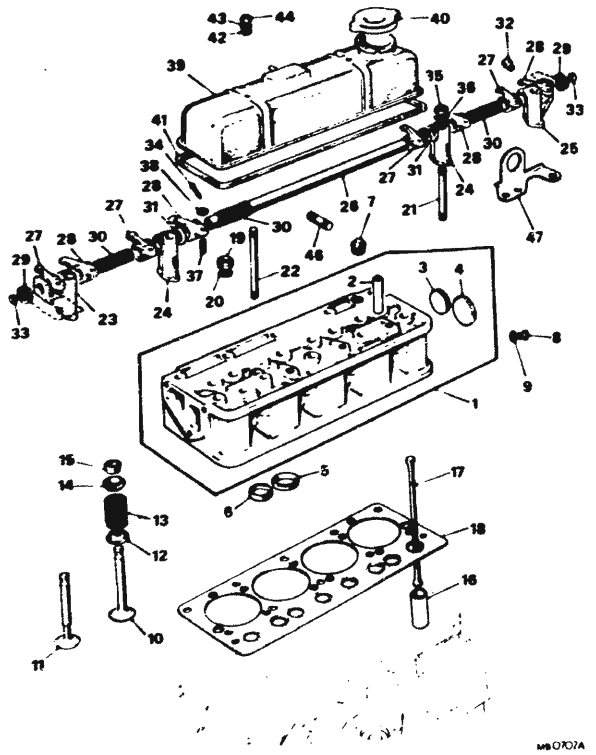
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
24	TKC 1974		PUMP AND STRAINER-OIL	1		
25	TKC 2006		Strainer-oil	1		
26	155371		Nut	1		
27	HB 723		Bolt	3		
28	WL 221		Washer	3		
29	213863		Sump-oil	1		
30	22G 2115		Plug-sump-drain	1		
31	GEG 517		Gasket-sump	1		
32	MA 805		Screw	12		
33	HU 805		Screw	4		
34	GHF 332		Washer-lock	4		
35	134933		ROD-OIL DIPPER	1		
37	129077		Plug-cylinder drain	1		
38	GHF 346		Washer	1		
39	158941		Liner-cylinder block	NLA		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0702A

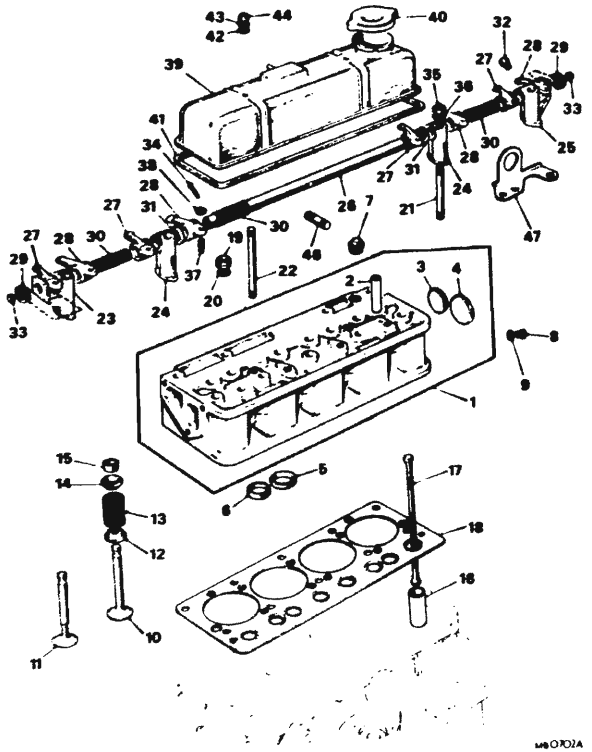
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500-continued			
1	TKC 1155		HEAD ASSEMBLY-CYLINDER	1		
1	TKC 1409		HEAD ASSEMBLY-CYLINDER	1		USA and Canada to 1976
1	TKC 2748		HEAD-ASSEMBLY-CYLINDER	1		Federal 1976 on USA Canada
1	TKC 1409		HEAD ASSEMBLY-CYLINDER	1		California 1976
	TKC 1410		HEAD-ASSEMBLY-CYLINDER	1		California 1978 YM
2	58923		Guide-valve	8		
1	TKC 3239		HEAD ASSEMBLY-CYLINDER	1		USA-Canada 1977 ON
2	UKC 4902		Guide-valve	8		USA-Canada 1977 ON
3	144686		Plug-core-1 25"(31 75mm)dia	1		
4	144648		Plug-core-1 625"(41 28mm)dia	1		
5	UKC 2335		Insert-valve seat-inlet	A/R		
6	UKC 2334		Insert-valve seat-exhaust	A/R		
7	114774		Plug-screwed	1		
8	101022		Screw-rocker oil feed	1		
9	500469		Washer-copper	1		
10	UKC 2460		Valve-inlet	4		
11	144965		Valve-exhaust	4		
	153886		Valve-exhaust	4		USA and Canada
	157510		Collar-lower	8		
12	105118		Collar-lower	8		USA and Canada
	157476		Spring-valve-inner	8		
13	157229		Spring-valve-outer	8		
14	111870		Collar-upper	8		
15	106663		Cotter-valve	8PRS		
16	143552		Tappet	8		
17	157508		Push-rod	8		
18	GEG 373		Gasket-cylinder head	1		
19	110748		Nut-cylinder head stud	10		
20	GHF 302		Washer	10		
21	132495		Stud-rocker pedestal	4		
22	105123		Stud-rocker cover	2		USA-Canada to 1977
22	UKC 7851		Stud-rocker cover	2		USA-Canada 1977 ON

MASTER INDEX

INTRODUCTION 1 B
ENGINE 1 C
FLYWHEEL AND CLUTCH 1 D
GEARBOX AND PROPSHAFT 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS 1 F
STEERING 1 G
BRAKES AND BRAKE CONTROLS 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS 1 I
COOLING, HEATING AND AIR CONDITIONING 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS 2 C
FASCIA, TRIM, SEATS AND FIXINGS 2 E
MISCELLANEOUS 2 F
NUMERICAL INDEX 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



ENGINE UNIT-1500-continued

Illus	Part Number	123456 Description	Quantity	Change Point	Remarks
		PEDESTAL-ROCKER			
23	144973	No 1	1		
24	144974	Intermediate	2		
25	144975	No 4	1		
26	144962	Shaft-rocker	1		
27	109024	Rocker-No 1 3 5 7	4		
28	109023	Rocker-No 2 4 6 8	4		
29	105322	Spring-spacing-No 1 and 8 rockers	2		
30	105120	Spring-spacing-No 2 and 3 4 and 5 6 and 7 rockers	3		
31	146914	Washer-plain	2		
32	104859	Screw-shaft locating	1		
33	137811	Plug-shaft	2		
34	PC 10	Pin-cotter	1		
35	HN 2009	Nut-rocker pedestal	4		
36	WP 184	Washer	4		
37	109495	Screw-rocker adjusting	8		
38	57110	Nut-lock	8		
39	214814	Cover-valve rocker	1		
40	138176	Cap-oil-filler	NLA		Use UKC 3652
39	TKC 1466	Cover-valve rocker	1		USA and Canada
	TKC 3238	Cover-valve rocker	1		TO 1977
1	TKC 3702	Cover-valve rocker	1		1977 ON
40	UKC 3652	Cap-oil-filler	1		
41	GEG 414	Gasket	1		
42	GHF 343	Washer-fibre	2		
43	WP 8	Washer-plain	2		
44	GHF 272	Nut-Nyloc	2		
	148090	"O" Ring-rocker cover	2		1977 ON
	147738	Washer-"O" Ring	2		
	147737	Nut	2		
46	105124	Stud-manifold-exhaust	2		
46	144070	Stud-manifold-exhaust	2		USA and Canada
46	105125	Stud-manifold-inlet and exhaust	6		
47	142649	Bracket-lifting eye-rear	NLA		Use UKC 3653
47	UKC 3653	Bracket-lifting eye-rear	1		USA and Canada

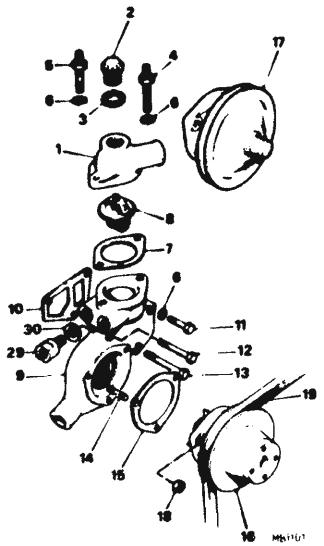
MB0702A

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB1101

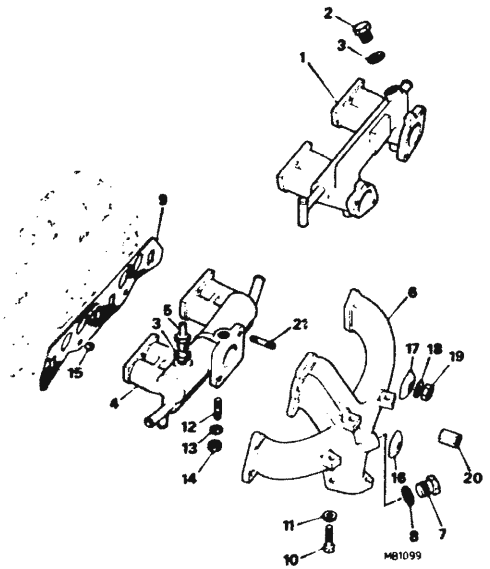
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500-continued.			
1	CHA 343		Elbow-water outlet	1		
	CHA 595		Elbow-water outlet	1		USA-Canada 1975 when fitted refer to TSB 75-A-6
	CHA 641		Elbow-water outlet	1		USA-Canada 1976 ON
2	ARA 2634		Plug	1		
3	TRS 1418		Washer-plug	1		
4	CHA 440		Screw-special-.3125"UNF x 1.25"	1		
5	CHA 441		Screw-special-.3125"UNF x 1"	1		
6	GHF 332		Washer-lock	2		
7	GTG 103		Gasket	1		
8	GTS 104		Thermostat 82C	1		
8	GTS 106		Thermostat 88C	1		Cold climates
9	144297		Body-water pump	1		
10	138702		Gasket-body to cylinder	1		
11	HB 818		Bolt	1		
12	BH 605191		Bolt	1		
13	HB 822		Bolt	1		
6	GHF 332		Washer	3		
14	101962		Stud-water pump	3		
15	138701		Gasket-pump to body	1		
16	GWP 128		Water pump assembly	1		
17	UKC 774		Water pump assembly	1		USA-Canada
18	GHF 201		Nut-water pump	3		
19	GFB 248		Fan-belt	1		
19	CHA 328		Fan-belt	1		USA-Canada
29	11K 2846		Adaptor-thermal transmitter	1		
30	AED 172		Washer-adaptor(copper)	1		
	GTR 108		Transmitter-temperature	1		1978 Model year

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB1099

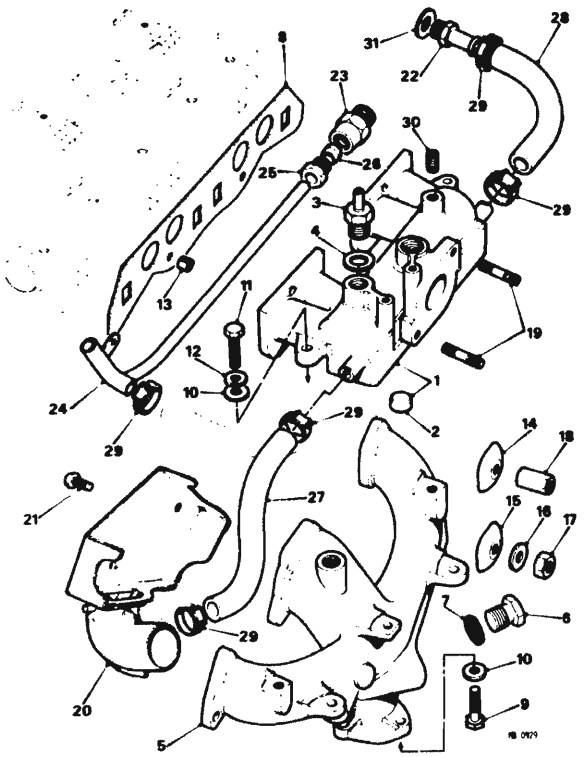
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT-1500-continued.			
1	RKC 723		Manifold-inlet	1		
2	122132		Plug-blanking	1		
3	WF 513		Washer-plug(Fibre)	1		
4	TKC 285		Manifold-inlet	1		USA-Canada TO 1977
5	159942		Adaptor	1		
3	WF 524		Washer(fibre)	1		
6	CHA 256		Manifold-exhaust	1		
7	ADP 212		Plug	1		
8	AEC 699		Washer-sealing	1		
9	GEG 648		Gasket-manifold to head	1		
10	BH 505131		Bolt-inlet to exhaust manifold	2		
11	WF 8		Washer-bolt	2		
12	TD 861		Stud-inlet to exhaust manifold	1		USA and Canada TO 1977
13	GHF 332		Washer-lock	1		
14	GHF 201		Nut	1		
15	DS 2512		Dowel-spring	2		
16	137845		Clamp	2		
17	58258		Clamp	4		
18	WP 36		Washer-plain	8		
19	100498		Nut	6		
20	CHA 360		Nut-manifold clamping	2		
21	105745		Stud-carburetter	4		
21	129383		Stud-carburetter	2		USA and Canada TO 1977
	GEG 681		Gasket-manifold	1		
			ENGINE GASKET SETS			
	GEG 1212		Set-gasket-decarbonizing	1		
	RTC 1760		Set-gasket-decarbonizing	1		USA and Canada
	GEG 279		Set-gasket-supplementary	1		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 ..... C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 ..... C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11



MB0929

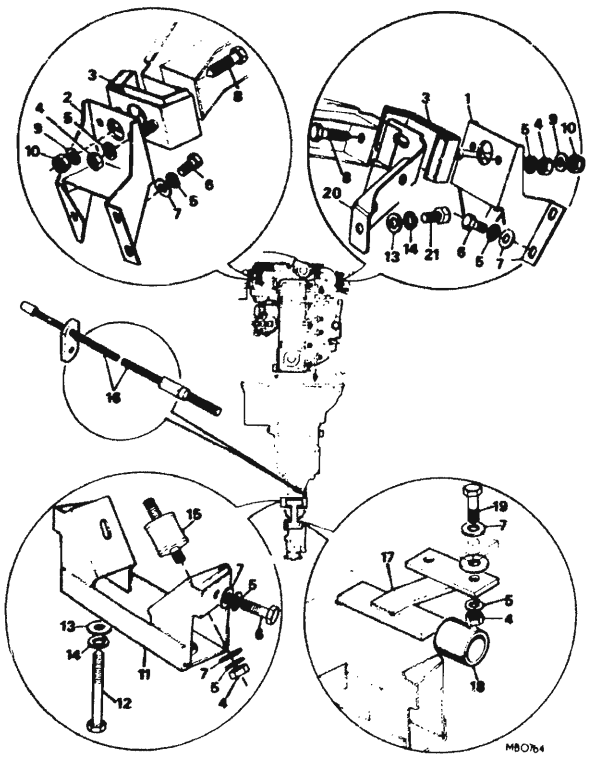
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			ENGINE UNIT 1500–USA–CANADA 1977 ON			
1	UKC 8119		MANIFOLD INLET	1		California
1	UKC 7916		MANIFOLD-INLET	1		Federal and Canada
2	154053		Plug–core	1		
3	159942		Adaptor	1		California
4	WF 513		Washer–fibre	1		California
5	RKC 3056		Manifold–exhaust	NLA		Use RKC 5011
5	RKC 5011		Manifold–exhaust	1		
6	ADP 212		Plug	1		
7	AEC 699		Washer–plug	1		
8	GEG 648		Gasket–manifold to head	1		
9	BH 505131		Bolt–inlet to exhaust manifold	2		
10	GHF 301		Washer–bolt	2		
11	HZS 509		Screw–inlet to exhaust manifold	2		
10	GHF 301		Washer–plain	2		
12	GHF 332		Washer–lock	2		
13	DS 2512		Dowel–spring	2		
14	137845		Clamp	2		
15	58258		Clamp	4		
16	WP 36		Washer–plain	8		
17	100498		Nut–clamp	6		
18	CHA 360		Nut–clamp	2		
19	129383		Stud–carburetter	2		
20	CHA 503		Pre–heater	1		
21	AU 614081		Screw–drive	2		
22	UKC 4209		Adaptor–water pump body	1		
23	101343		Adaptor–water pump to heater rail	1		
31	WF 524		Washer–adaptor	1		
24	212935		Pipe–water pump to inlet Manifold rear	1		
25	101302		Nut–tube	1		
26	TL 11		Sleeve	1		
27	149699		Hose–manifold to pipe adaptor	1		
28	UKC 7375		Hose–water pump to manifold	1		
29	GHC 507		Clip–hose	4		
30	SK 607031		Screw–blanking–manifold	1		

MASTER INDEX

INTRODUCTION ..... 1 B
ENGINE ..... 1 C
FLYWHEEL AND CLUTCH ..... 1 D
GEARBOX AND PROPSHAFT ..... 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS ..... 1 F
STEERING ..... 1 G
BRAKES AND BRAKE CONTROLS ..... 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS ..... 1 I
COOLING, HEATING AND AIR CONDITIONING ..... 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS ..... 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS ..... 2 C
FASCIA, TRIM, SEATS AND FIXINGS ..... 2 E
MISCELLANEOUS ..... 2 F
NUMERICAL INDEX ..... 2 G

GROUP INDEX

ENGINE MOUNTINGS–MIDGET 1500 ..... C14
CABLE–ENGINE RESTRAINT C14
ENGINE UNIT 1500–USA–CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT–1500 ..... C02
CAMSHAFT C05
CHAIN–TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN–BELT C11
FILTER–OIL C07
HEAD ASSEMBLY–CYLINDER C09
MANIFOLD–INLET C12
PISTON ASSEMBLY–ENGINE SET C03
PUMP AND STRAINER–OIL C08
SUMP–OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER–TEMPERATURE C11
VALVE–INLET C09
WATER PUMP ASSEMBLY C11



MBO764

ENGINE MOUNTINGS-MIDGET 1500.

Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
1	CHA 257		Bracket-engine mounting-RH	1		
2	CHA 258		Bracket-engine mounting-LH	1		
3	CHA 280		Mounting(rubber)front	2	(C)G-AN6-154101 TO 166303	
3	CHA 565		Mounting(rubber)front	2	(C)G-AN6-166304 ON	
4	GHF 201		Nut-mounting rubber to bracket	4		
5	GHF 332		Washer-locknut-screw	4		
6	SH 605071		Screw-front mounting bracket to frame	6		
7	GHF 301		Washer-plain-screw	6		
5	GHF 332		Washer-spring-screw	6		
8	SH 606101		Screw-mounting rubber to engine-RH	1		
8	GHF 105		Screw-mounting rubber to engine-LH	1		
9	WC 110061		Washer-plain-screw	2		
10	GHF 273		Nut-screw	2		
11	CHA 266		Bracket-rear	1		
6	SH 605061		Screw-bracket to gearbox cover	2		
5	GHF 332		Washer-spring-screw	2		
7	GHF 301		Washer-plain-screw	2		
12	BH 606281		Bolt-support plate to crossmember	2		
13	GHF 302		Washer-plain-bolt	2		
14	GHF 333		Washer-spring-bolt	2		
15	122689		Mounting-engine-rear	2		Use CHA 615 in Pairs for this Application
15	CHA 615		Mounting-engine-rear	2	(C)G-AN6-176236 ON	
4	GHF 201		Nut-rear mounting	2		
7	GHF 301		Washer-plain-screw	2		
5	GHF 332		Washer-lock-screw	2		
16	CHA 483		Cable-engine restraint	NLA		Use CHA 517 USA and Canada
16	CHA 517		Cable-engine restraint	1		
17	CHA 487		Restraint-engine	1		
18	CHA 488		Rubber-engine restraint	2		
19	BH 605101		Bolt-restraint to gearbox	2		
7	GHF 301		Washer-plain-bolt	2		
5	GHF 332		Washer-spring-bolt	2		
4	GHF 201		Nut-bolt	2		
20	UKC 5254		Bar-tie-RH front	1		USA and Canada
21	SH 606061		Bolt-tie bar	1		
13	GHF 302		Washer-plain-bolt	1		
14	GHF 333		Washer-spring-bolt	1		

MASTER INDEX

INTRODUCTION 1 B
ENGINE 1 C
FLYWHEEL AND CLUTCH 1 D
GEARBOX AND PROPSHAFT 1 E
AXLES, SUSPENSION, DRIVE SHAFTS, WHEELS 1 F
STEERING 1 G
BRAKES AND BRAKE CONTROLS 1 H
FUEL, EXHAUST AND EMISSION SYSTEMS 1 I
COOLING, HEATING AND AIR CONDITIONING 1 K
ELECTRICAL, WASHER-WIPERS, INSTRUMENTS 1 L
CHASSIS, SUBFRAMES, BODYSHELL, FITTINGS 2 C
FASCIA, TRIM, SEATS AND FIXINGS 2 E
MISCELLANEOUS 2 F
NUMERICAL INDEX 2 G

GROUP INDEX

ENGINE MOUNTINGS-MIDGET 1500 C14
CABLE-ENGINE RESTRAINT C14
ENGINE UNIT 1500-USA-CANADA 1977 ON C13
MANIFOLD INLET C13
ENGINE UNIT-1500 C02
CAMSHAFT C05
CHAIN-TIMING C05
CRANKSHAFT C04
ENGINE GASKET SETS C12
FAN-BELT C11
FILTER-OIL C07
HEAD ASSEMBLY-CYLINDER C09
MANIFOLD-INLET C12
PISTON ASSEMBLY-ENGINE SET C03
PUMP AND STRAINER-OIL C08
SUMP-OIL C08
THERMOSTAT 82C C11
THERMOSTAT 88C C11
TRANSMITTER-TEMPERATURE C11
VALVE-INLET C09
WATER PUMP ASSEMBLY C11