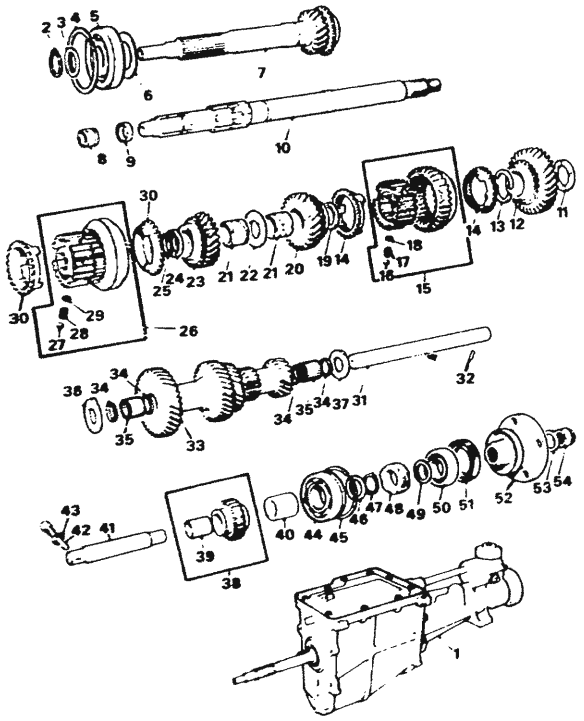
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1500cc GEARBOX ASSEMBLY

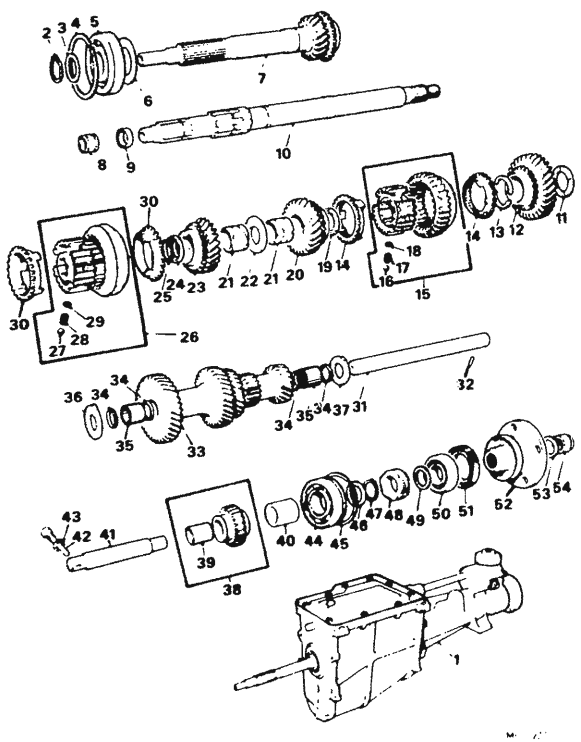
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
1	BHM 5003	N	GEARBOX ASSEMBLY	1	Use prior to BHM 5060 N	
	BHM 5003	E	GEARBOX ASSEMBLY	1	(G)59163 TO 60000 And 65225 ON	
	BHM 5060	N	GEARBOX ASSEMBLY	1		
2	CCN 116		Circlip	1		
3	22G 1869		Washer-packing	1	(G)101 TO 59162 And 60001 TO 65224	
4	112654		Ring-snap	1		
5	104433		Bearing-ball	1		
6	106365		Flinger-oil	1		
7	DAM 1005		Shaft-1st motion	1	Use prior to DAM 2818	
7	DAM 2818		Shaft-1st motion	1	(G)59163 TO 60000 And 65225 ON	
8	13H 9513		Bearing-needle roller	1		
9	DAM 739		Spacer-mainshaft	1		
11	22G 2210		Washer-1st speed gear	1		
10	DAM 738		Mainshaft	1		
12	22G 1641		Gear-1st speed	1		
13	137834		Collar	1PR		
14	150328		Cup-synchronizer	2		
15	22G 1975		SYNCHRONIZER ASSEMBLY-1ST AND 2ND SPEED	1	Use prior to DAM 3982	
15	DAM 3982		SYNCHRONIZER ASSEMBLY-1ST AND 2ND SPEED	1	(G)241364 ON	
16	BLS 108		Ball	3		
17	106388		Spring	3		
18	37948		Shim	A/R		
19	106262		Washer-2nd speed gear	1		
20	22G 1816		Gear-2nd speed	1		
21	147354		Bush-2nd and 3rd speed gear	2		
			WASHER-THRUST 2ND AND 3RD SPEED GEAR			
22	111422		3.86-3.9mm(.152-.154")	A/R		
22	149963		3.97-4.02mm(.156-.158")	A/R		
22	131843		4.07-4.13mm(.161-.163")	A/R		
22	156084		4.18-4.23mm(.165-.167")	A/R		
22	UKC 769		4.28-4.33mm(.169-.171")	A/R		

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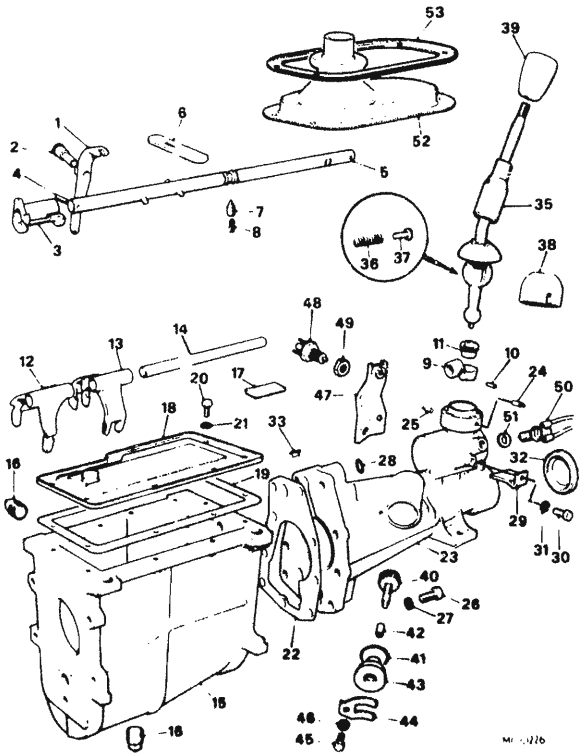
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			1500cc GEARBOX ASSEMBLY-continued.			
23	22G 1643		Gear-3rd speed	1		
24	159978		Washer-3rd speed gear	1		
25	112394		Circlip	1		
26	22G 1976		SYNCHRONIZER ASSEMBLY-3RD AND 4TH SPEED	1		
27	BLS 108		Ball	3		
28	104445		Spring	3		
29	37948		Shim	A/R		
30	150328		Cup-synchronizer	2		
31	144595		Layshaft	1		
32	DS 1908		Dowel	1		
33	22G 1818		Laygear	1	Use prior to DAM 2703 (G)241364 ON	
33	DAM 2703		Laygear	1	(G)241364 ON	
34	119891		Ring-retaining	4		
35	119893		Needle-roller	50		
36	113229		Washer-thrust-front	1		
37	106270		Washer-thrust-rear	1		
	137532		Spring-laygear	1		
38	144580		GEAR-REVERSE-IDLER	1	Use prior to DAM 2970 (G)241364 on	
38	DAM 2970		Gear-reverse idler	1		
39	129862		Bush	1		
40	22G 1435		Piece-distance	1		
41	113071		Spindle-reverse idler	1		
42	106477		Screw-locating	1		
43	GHF 332		Washer-spring	1		
44	104433		Bearing-ball-centre	1		
45	112654		Ring-snap	1		
			WASHER-BEARING AND CIRCLIP			
46	155805		3.02-3.07mm(.119-.121")	A/R		Natural colour
46	155806		3.10-3.15mm(.122-.124")	A/R		Green
46	155807		3.18-3.23mm(.125-.127")	A/R		Blue
46	155808		3.25-3.30mm(.128-.130")	A/R		Orange
47	CCN 116		Circlip	1		
48	22G 1752		Wheel-speedometer(6 teeth)	1		
49	155756		Washer-rear bearing	1		
50	157732		Bearing-ball-rear	1		
51	22G 2353		Seal-oil-gearbox rear extension	1		
52	155755		Flange	1		
53	GHF 305		Washer-plain	1		
54	510618		Nut	1		

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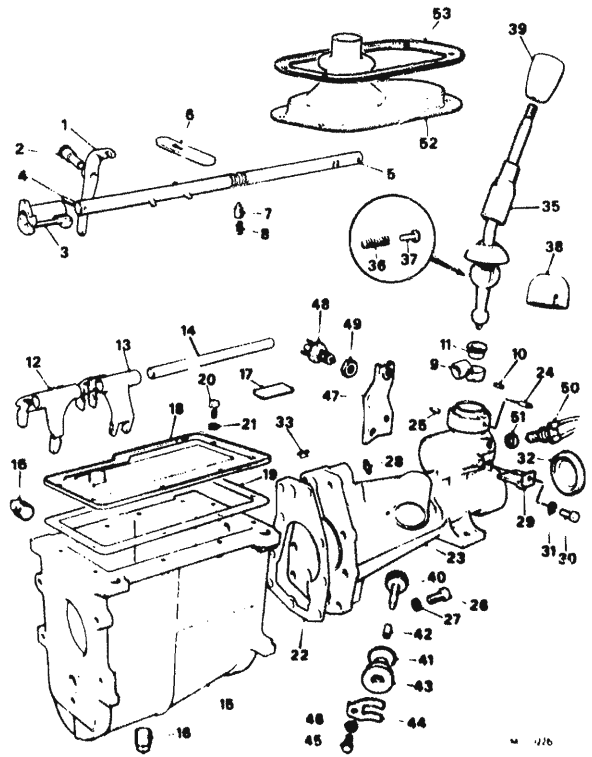
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			1500cc GEARBOX ASSEMBLY-continued			
1	88G 582		Lever-reverse operating	NLA	(G)101 TO 5331	Use CHM 63 and DAM 1714
2	22G 1412		Pin-pivot-lever	1		
1	CHM 63		Lever-reverse operating	1	(G)5332 ON	See Technical Bulletin No 8
2	DAM 1714		Pin-pivot-lever	1		
3	22G 1418		Spool-interlock	1		
4	RPS 1012		Pin-spool to shaft	1		
5	22G 2053		Shaft-gear selector	1		
6	22G 1419		Plate-interlock spool	1		
7	22G 1421		Plunger-detent	1		
8	22G 2198		Spring-plunger	1		
9	22G 2291		Yoke-gear lever	1		
10	RZS 1216		Pin-yoke to shaft	1		
11	22G 1424		Seat-gear lever	1	Use prior to DAM 3045	
	DAM 3045		Seat-gear lever	1	(G)56470 ON	
	13H 6762		Circlip-seat	1		
12	22G 1584		Fork-3rd and 4th speed	1		
13	22G 1406		Fork-1st and 2nd speed	1		
14	22G 1408		Shaft-selector forks	1		
15	22G 1553		Case-gearbox	1		
16	114774		Plug-oil filler and drain	2		
17	153408		Magnet	1		
18	22G 1884		Cover-gearbox	1		
19	22G 1911		Gasket	2		
20	SH 604041		Screw	9		
21	GHF 331		Washer-spring	9		
22	22G 1420		Gasket-gearbox to extension	1		
23	DAM 1650		EXTENSION-GEARBOX	1		
24	22G 2276		Pin-long	1		
25	22G 2277		Pin-short	1		
	DAM 2959		Insert-detent bore-extension	1		See A/M service Bulletin 10/79 Item 73
	DAM 3632		Plug-extension	1		
26	GHF 103		Screw-extension to gearbox	8		
27	GHF 332		Washer-spring	8		
28	TRS 912		O'ring-selector shaft	1		
29	22G 1425		Plate-reverse lift	1		
30	GHF 117		Screw	1		
31	GHF 331		Washer-spring	1		
32	22G 1422		Cover-end	1		
33	22G 1947		Plug-extension	1		
	DAM 2988		Plug-threaded-rear extension	1		Service purposes Only

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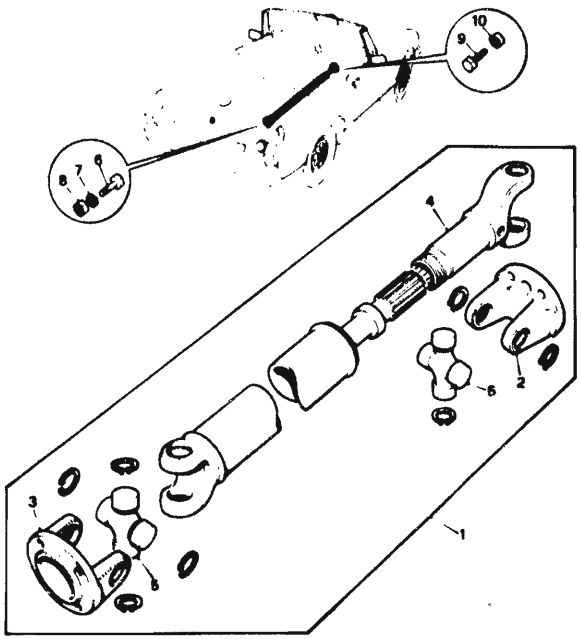
Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			1500cc GEARBOX ASSEMBLY			
35	22G 2797		Lever-change speed	1		
37	22G 2286		Plunger-lever	1		
36	22G 2285		Spring-plunger	1	Prior to DAM 2768	
36	DAM 2768		Spring-plunger	1	(C)202111 ON	Home market
					(C)202329 ON	USA and Canada
38	22G 1434		Retainer-change speed lever	1		
39	22G 1755		Knob-change speed lever	1		
40	22G 2015		Pinion-speedometer(22 teeth)	1		
40	22G 1784		Pinion-speedometer(20 teeth)	1	(C)213510 ON	RHD Only
40	22G 2013		Pinion-speedometer(21 teeth)	1		1978 YM
41	13H 2792		O ring	1		
42	22G 2202		Sleeve	1		
43	22G 1486		Bearing	1		
	CHM 1		Seal-oil	1		
44	22G 1711		Plate-retaining	1		
45	SH 604041		Screw	1		
46	GHF 331		Washer-spring	1		
47	22G 2052		Bracket-seat belt inhibitor switch	1	(C)G-AN6-154101	USA and Canada
48			Switch-inhibitor(seat belt)	1		See power unit Electrics
49	42H 1340		Locknut-switch	NLA		
50			Switch-reverse light	1		See power unit Electrics
51	GHF 302		Washer-switch	1		
52	CHA 431		Seal-change speed lever	1		
	CHA 466		Gaiter-lever	1		
53	AHA 9487		Retainer	1		
	GHF 424		Screw	3		
	AB 608051		Screw	1		
54	DAM 518		Gaiter-gear selector shaft	1		
55	DAM 671		Clip-spring-rear	1		
56	DAM 1723		Clip-spring-front	1		

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Illus	Part Number	123456	Description	Quantity	Change Point	Remarks
			PROPELLER SHAFT			
1	CHA 336		SHAFT ASSEMBLY-PROPELLER	1		
2	37H 4973		Flange-yoke(slip joint)	1		
3	17H 3828		Flange-yoke(fixed joint)	1		
4	37H 8817		Sleeve-yoke	NLA		Use 7H 3865
4	7H 3865		Sleeve-yoke	1		
5	GUJ 101		Journal	2		
6	BH 605101		Bolt-shaft to pinion flange	4		
7	LWZ 305		Washer-spring-bolt	4		
8	LNZ 105		Nut-bolt	4		Alternatives
8	GHF 222		Nut-bolt	4		
9	144961		Bolt-shaft to gearbox flange	4		
10	509751		Nut-bolt	NLA		Use GHF 273
10	GHF 273		Nut-bolt	4		

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